Quality Refrigeration

CATALOG OF REPLACEMENT PARTS



G SERIES REFRIGERATOR/FREEZER

REFRIGERATORS	FREEZERS
G100XX	G120XX
G110XX	G220XX
G200XX	G310XX
G210XX	G313XX
G300XX	
G320XX	

Note: The last two digits of the model number denote half height or full height doors and their hinging options.

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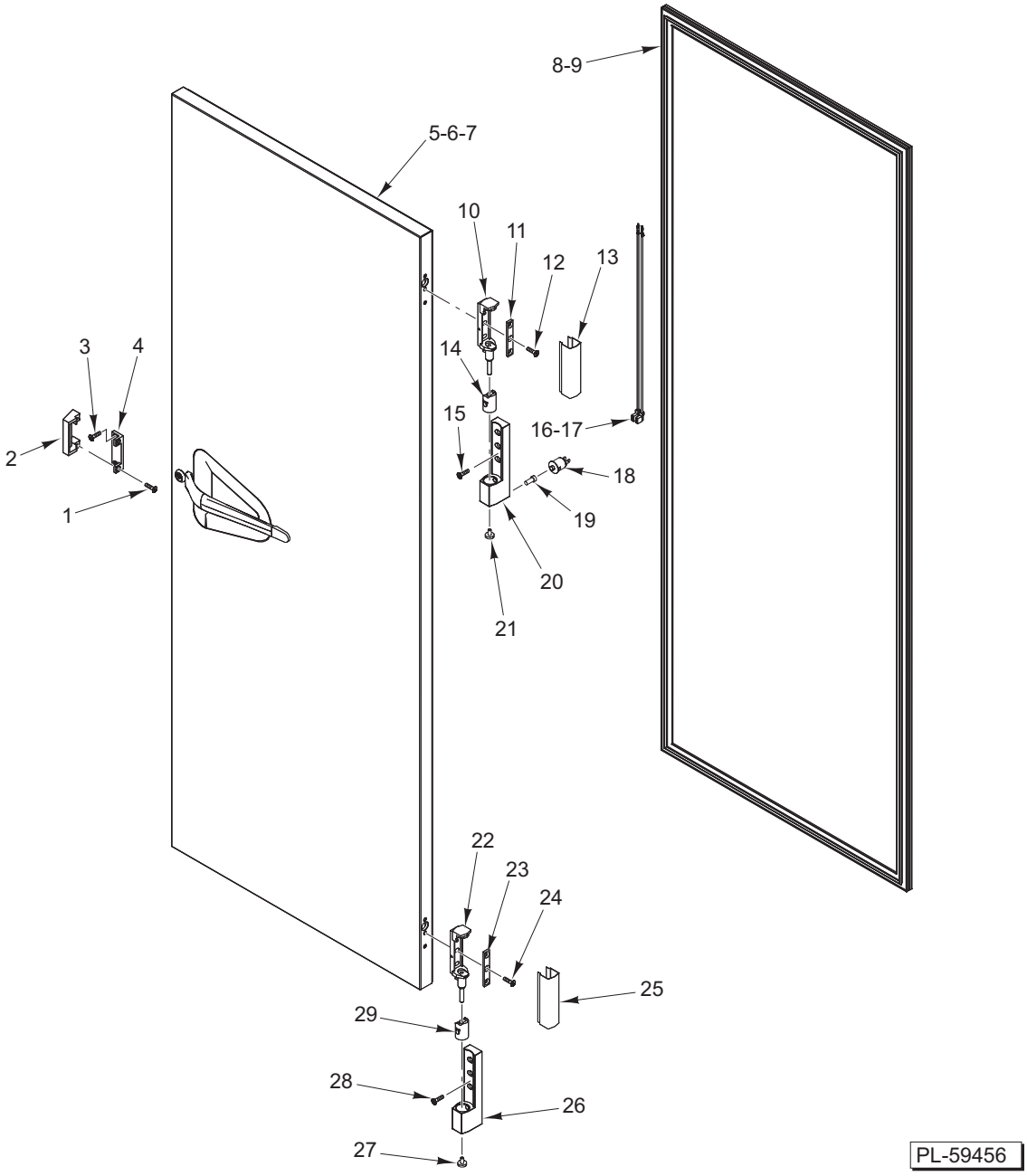
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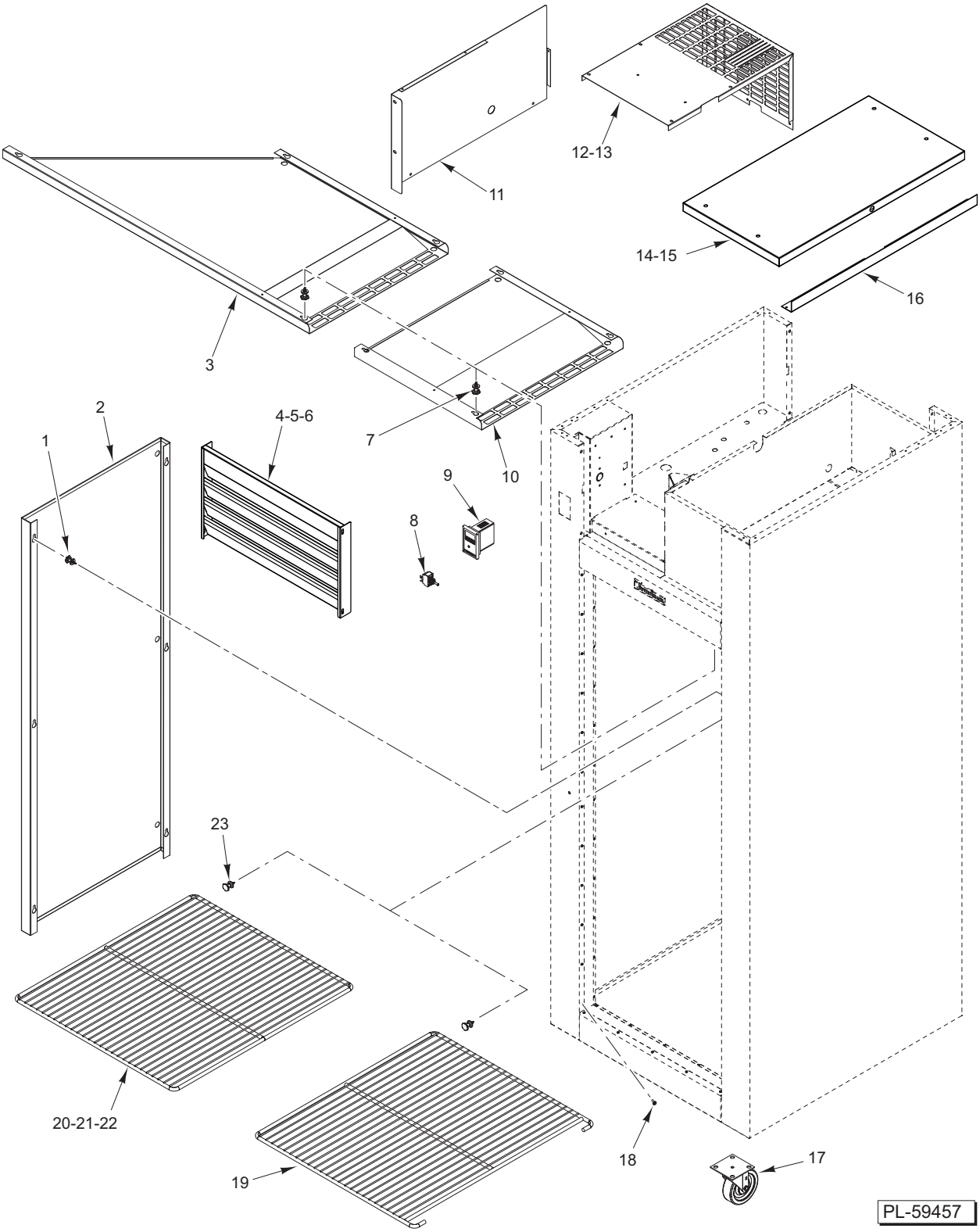
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PL-59456

DOOR

DOOR

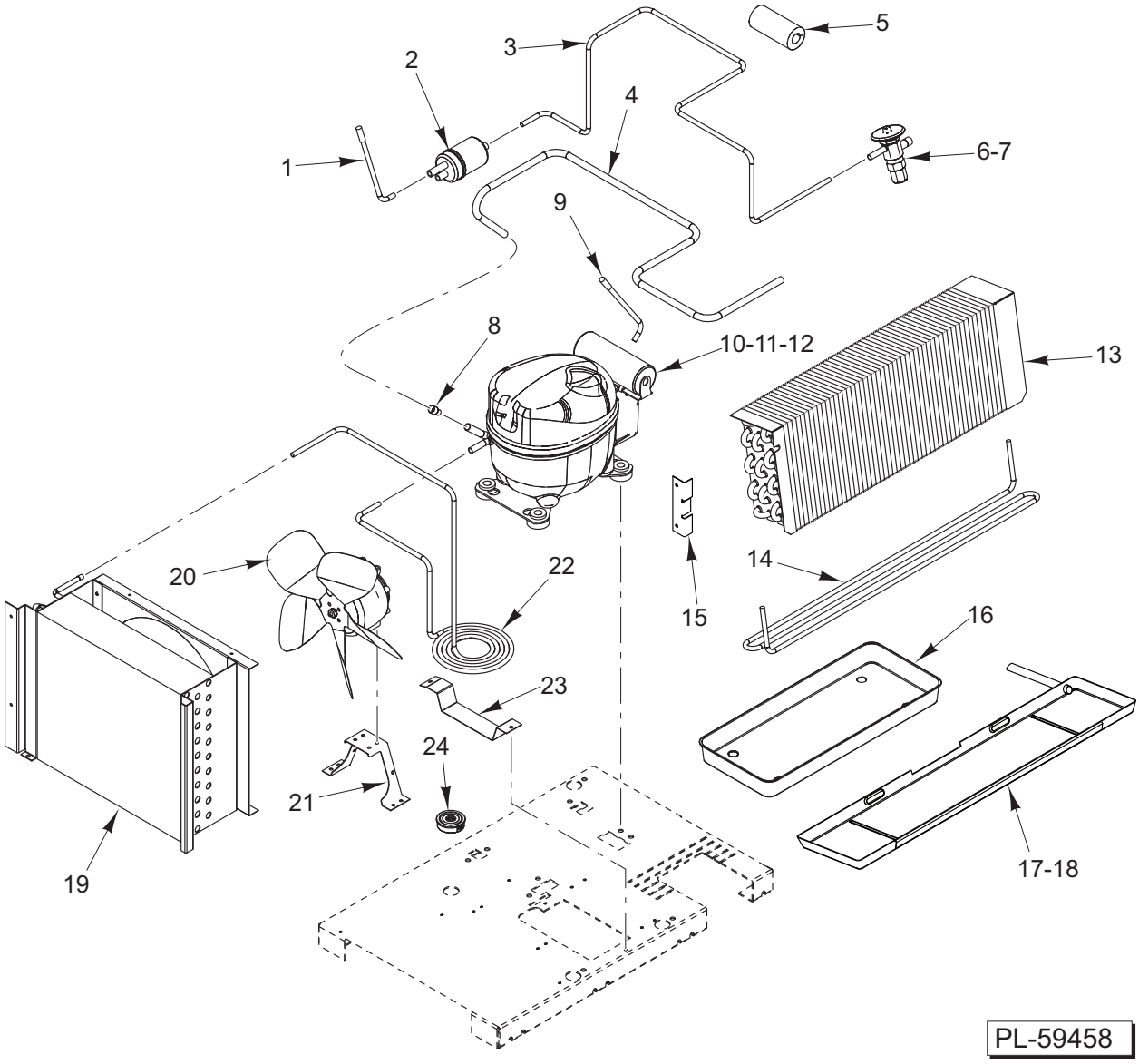
ILLUS. PL-59456	PART NO.	NAME OF PART	AMT.
1	351-60002-01	Mach. Screw 10-32 x 1/2 Phil. Flat Hd. (SST)	2
2	346-60017-00	Lock Keeper	1
3	351-60001-07	Mach. Screw 10-32 x 1/2 Phil. Flat Hd. (SST)	2
4	346-60019-00	Bracket	1
5	SK-200-60142-00	Assy – Door (Incls. Item 8)	1
6	SK-200-60140-00	Assy – Half Door (RH Top, LH Bottom) (Incls. Item 9)	1
7	SK-60140-01	Assy – Half Door (LH Top, RH Bottom) (Incls. Item 9)	1
8	SVC-60059-00	Gasket – Door	1
9	SVC-60060-00	Gasket – Half Door	2
10	344-28487-00	Hinge – Door	1
11	344-28485-00	Plate	1
12	351-60002-07	Mach. Screw 10-32 x 3/4	3
13	344-28486-00	Cover – Hinge	1
14	344-28488-00	Cam	1
15	351-60002-07	Mach. Screw 10-32 x 3/4 Phil. Flat Hd.	3
16	333-60408-02	Harness – Light Switch (Full Height Door)	1
17	333-60409-02	Harness – Light Switch (Half Height Door)	1
18	337-28235-00	Switch – Door	1
19	344-28484-00	Adapter – Switch	1
20	344-28482-00	Hinge – Upper	1
21	344-28483-00	Screw – Safety	1
22	344-28487-00	Hinge – Door	1
23	344-28485-00	Plate	1
24	351-60002-07	Mach. Screw 10-32 x 3/4 Phil. Flat Hd.	3
25	344-28486-00	Cover – Hinge	1
26	344-28487-00	Hinge – Lower	1
27	344-28483-00	Screw – Safety	1
28	351-60002-07	Mach. Screw 10-32 x 3/4 Phil. Flat Hd.	3
29	344-28488-00	Cam	1
	SER-28583-00	Hinge Assy. (Incls. Items 10, 11, 13, 14, 19, 20, & 21)	1



PANELS AND RACKS

PANELS AND RACKS

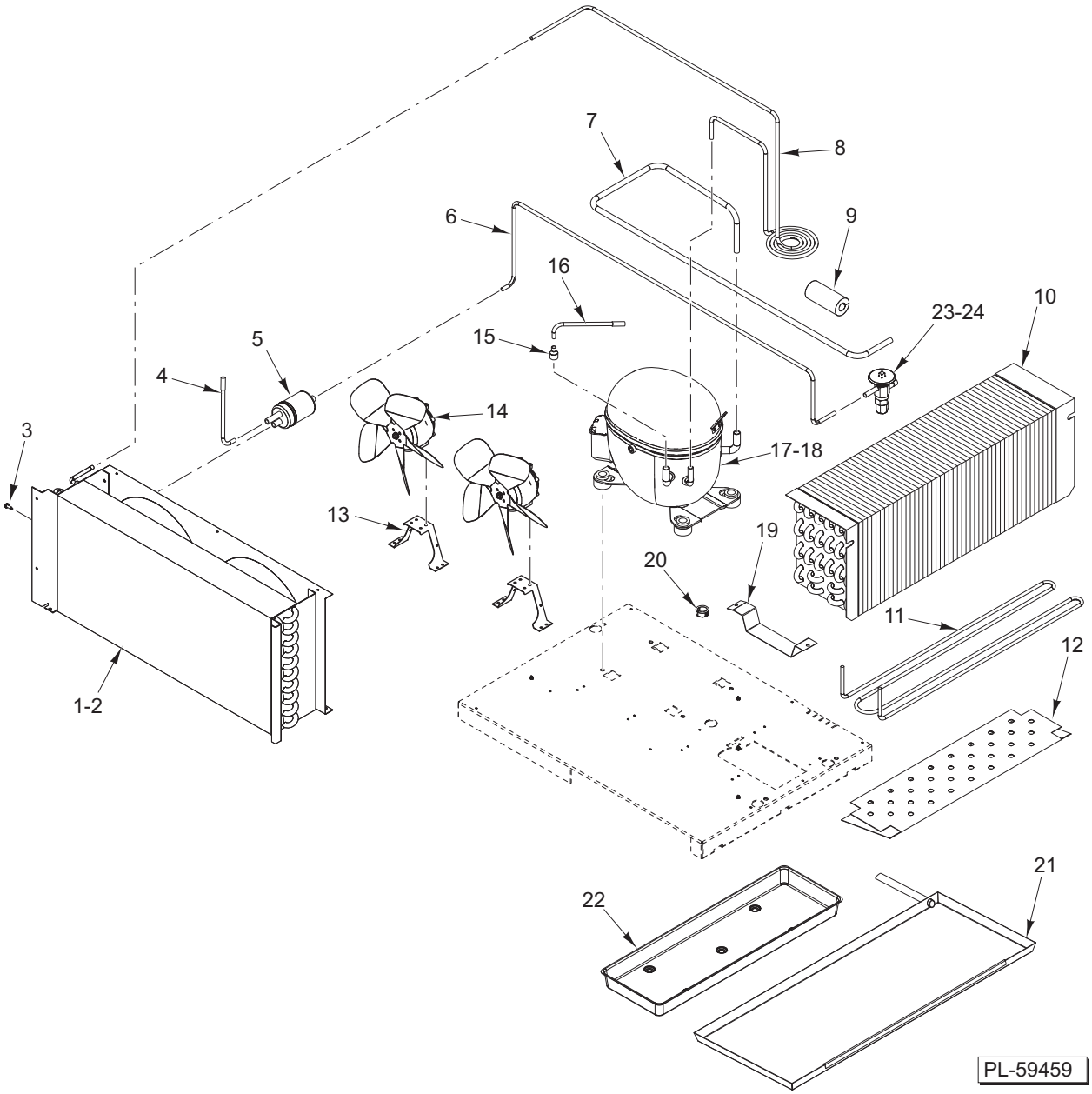
ILLUS. PL-59457	PART NO.	NAME OF PART	AMT.
1	351-60045-00	Mach. Screw 10-32 x 1/2 Sq. Cone Washer	6
2	614-60141-00	Panel – Duct Down	1
3	600-60835-01	Duct – Air Top (Includes Support Baffle) (G2 Series)	1
4	500-70002-00	Assembly – Louver (G1 Series)	1
5	500-70008-00	Assembly – Louver (G2 Series)	1
6	500-70011-00	Assembly – Louver (G3 Series)	1
7	351-60045-00	Mach. Screw 10-32 x 1/2 Sq. Cone Washer	4
8	337-60346-00	Switch – Toggle 20 Amp. 1 1/2 Hp. (SPST)	1
9	337-60319-00	Control – Head MIT 2 (G Series)	1
10	600-60835-00	Duct – Air Top (Includes Support Baffle) (G1 Series)	1
11	701-61354-00	Side – Cover Cond. Unit (G2 Series)	1
12	701-60972-90	Cover – Condensing Unit (G1 & G2 Series)	1
13	701-60975-90	Cover – Condensing Unit (G3 Series)	1
14	500-70004-00	Assy – Hump Cover (G1 Series)	1
15	500-70006-00	Assy – Hump Cover (G2 & G3 Series)	1
16	506-70001-00	Support – Angle Exterior Air Chamber	1
17	CK1	Caster (Set of 4)	1
18	351-29384-00	Self-Tapping Screw #4 x 7/16 Phil. Oval Hd	AR
19	340-60179-02	Rack	AR
20	340-60074-02	Rack	AR
21	340-26000-02	Rack	AR
22	340-60070-02	Rack	AR
23	344-24759-02	Screw – Mounting	4



CONDENSER, COMPRESSOR, AND EVAPORATOR
(G10010, G11000, G12000, AND G20010)

CONDENSER, COMPRESSOR, AND EVAPORATOR (G10010, G11000, G12000, AND G20010)

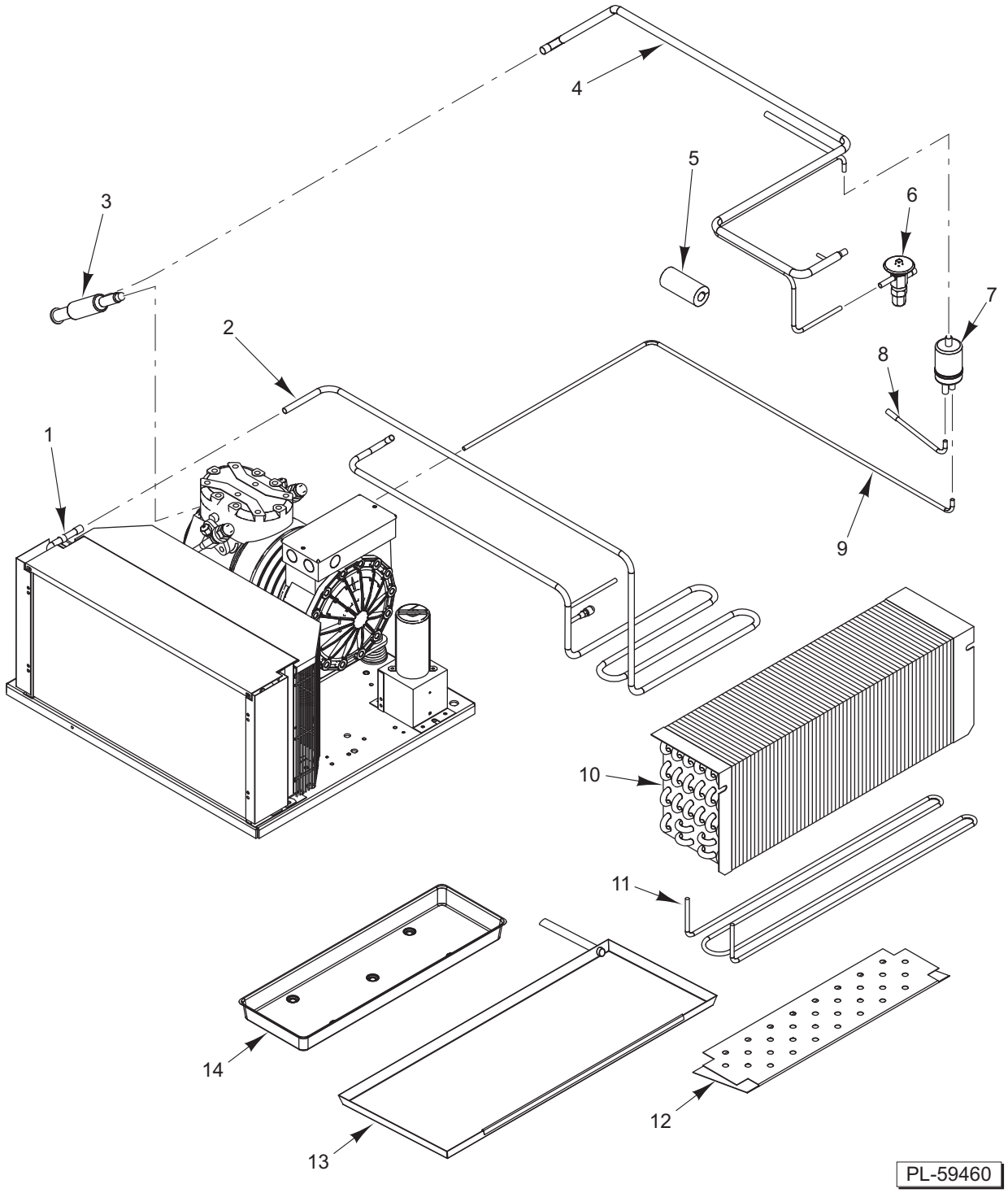
ILLUS. PL-59458	PART NO.	NAME OF PART	AMT.
1	326-60270-00	Tubing – Process (6 In. Lg.) (1/4 In. O.D.)	1
2	325-60103-00	Drier 032S (1/4 In. x 1/4 In. O.D.)	1
3	326-60305-01	Tubing – Liquid Line	1
4	326-60306-00	Tubing – Suction	1
5	327-60003-01	Wrap – Insulation	1
6	325-60080-37	TXV – Valve (AA 1/8 MW35)	1
7	325-60080-25	TXV – Valve (AA 1/8 SW30) (G12000)	1
8	326-60420-00	Reducer – Copper 3/8 In. x 1/4 In.	1
9	326-60270-00	Tubing – Process (6 In. Lg.) (1/4 In. O.D.)	1
10	321-60203-10	Compressor (G10010, & G20010)	1
11	321-60204-00	Compressor (G12000)	1
12	321-60205-10	Compressor (G11000)	1
13	322-60003-00	Coil – Evaporator	1
14	329-60022-00	Heater Defrost (500 W. 115 V.)	1
15	610-70003-00	Bracket – Coil	2
16	SK-701-13694-00	Pan – Condenser	1
17	SER-28015-00	Pan – Drip (G10010, G11000, & G12000)	1
18	SER-28012-00	Pan – Drip (G20010)	1
19	325-60128-00	Coil – Condenser	1
20	SK-325-60124-00	Fan Assy. (Incls. Item 21)	1
21	510-10461-00	Bracket – Fan Mount	1
22	326-60307-00	Loop – Hot Gas	1
23	510-10317-90	Bracket – Condensate Pan	1
24	334-12213-07	Bushing 7/8 In. (Heyco)	1



CONDENSER, COMPRESSOR, AND EVAPORATOR
(G21000, G22000, AND G30010)

CONDENSER, COMPRESSOR, AND EVAPORATOR (G21000, G22000, AND G30010)

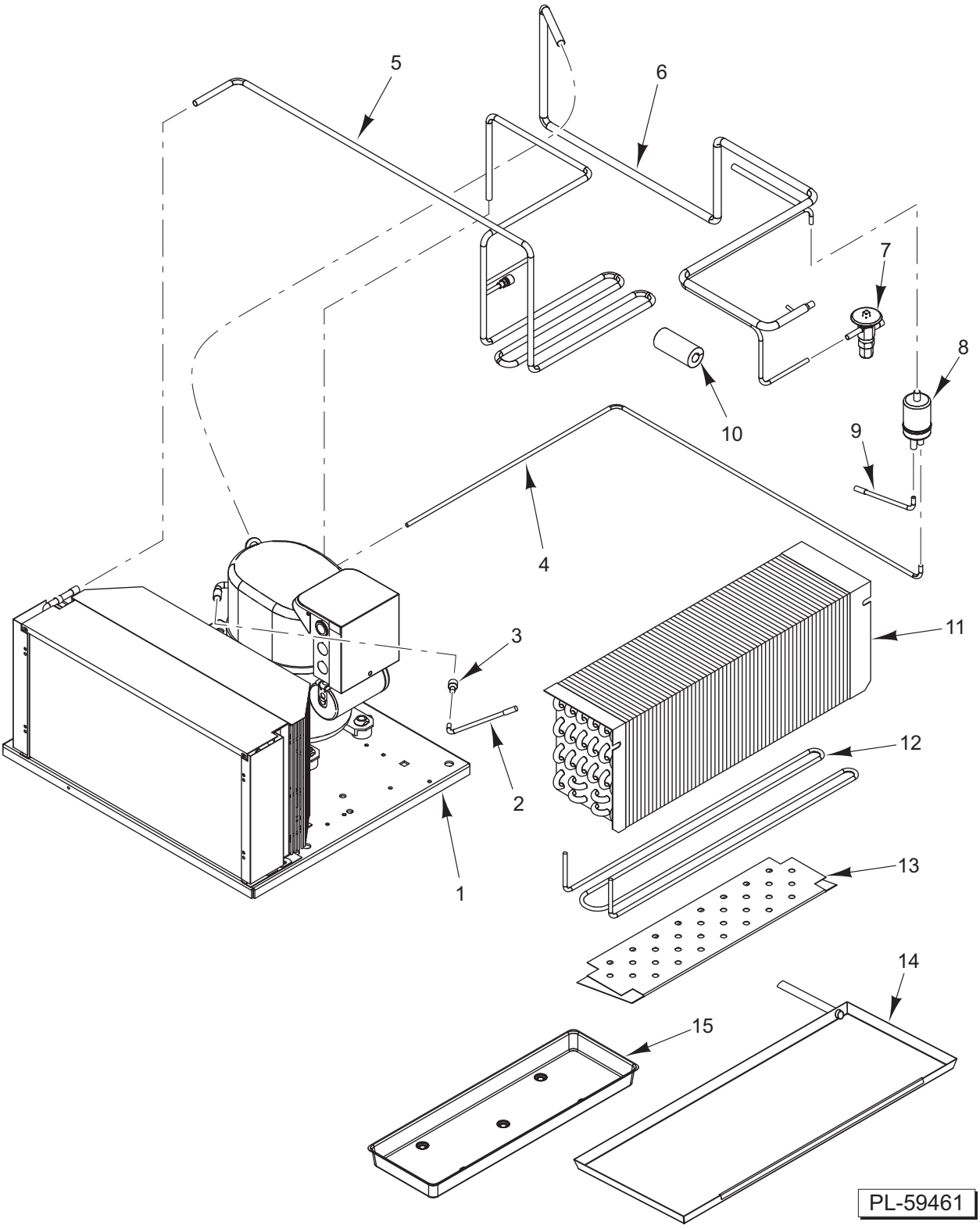
ILLUS. PL-59459	PART NO.	NAME OF PART	AMT.
1	325-60122-00	Coil – Condenser (G21000, G22000, & G30010)	1
2	701-60964-90	Shroud – Condenser Fan (2 Section)	1
3	351-60003-02	Self-Tapping Screw 8-18 x 1/2 Phil. Pan Hd	1
4	326-60270-00	Tubing – Process (6 In. Lg.) (1/4 In. O.D.)	1
5	325-60103-00	Drier 1/4 In. x 1/4 In. O.D. (032S)	1
6	326-60308-01	Tubing – Liquid Line	1
7	326-60309-00	Tubing – Suction	1
8	326-60310-00	Loop – Hot Gas	1
9	327-60003-01	Wrap – Insulation	1
10	322-60047-00	Coil – Evaporator	1
11	329-60021-00	Heater Defrost (500 W., 115 V.)	1
12	701-60450-00	Baffle Defrost Heater Heatsink 18 In.	1
13	510-10461-00	Bracket – Fan Mount	2
14	SK-325-60124-00	Fan – Assembly (Incls. Item 13)	2
15	326-32756-00	Reducer – Copper 1/2 In. x 1/4 In.	1
16	326-60270-00	Tubing – Process (6 In. Lg.) (1/4 In. O.D.)	1
17	321-60215-10	Compressor (G21000 & G30010)	1
18	321-60206-10	Compressor (G22000)	1
19	510-10317-00	Bracket – Condensate Pan	1
20	334-12213-07	Bushing 7/8 In. (Heyco)	1
21	SER-28012-00	Pan – Drip	1
22	SK-701-13694-00	Pan – Condensate	1
23	325-60080-38	TXV – Valve (AA 1/4 MW35) (G21000 & G30010)	1
24	325-60080-26	TXV – Valve (AA 1/4 SW30) (G22000)	1



CONDENSER, COMPRESSOR, AND EVAPORATOR
(G31000)

CONDENSER, COMPRESSOR, AND EVAPORATOR (G31000)

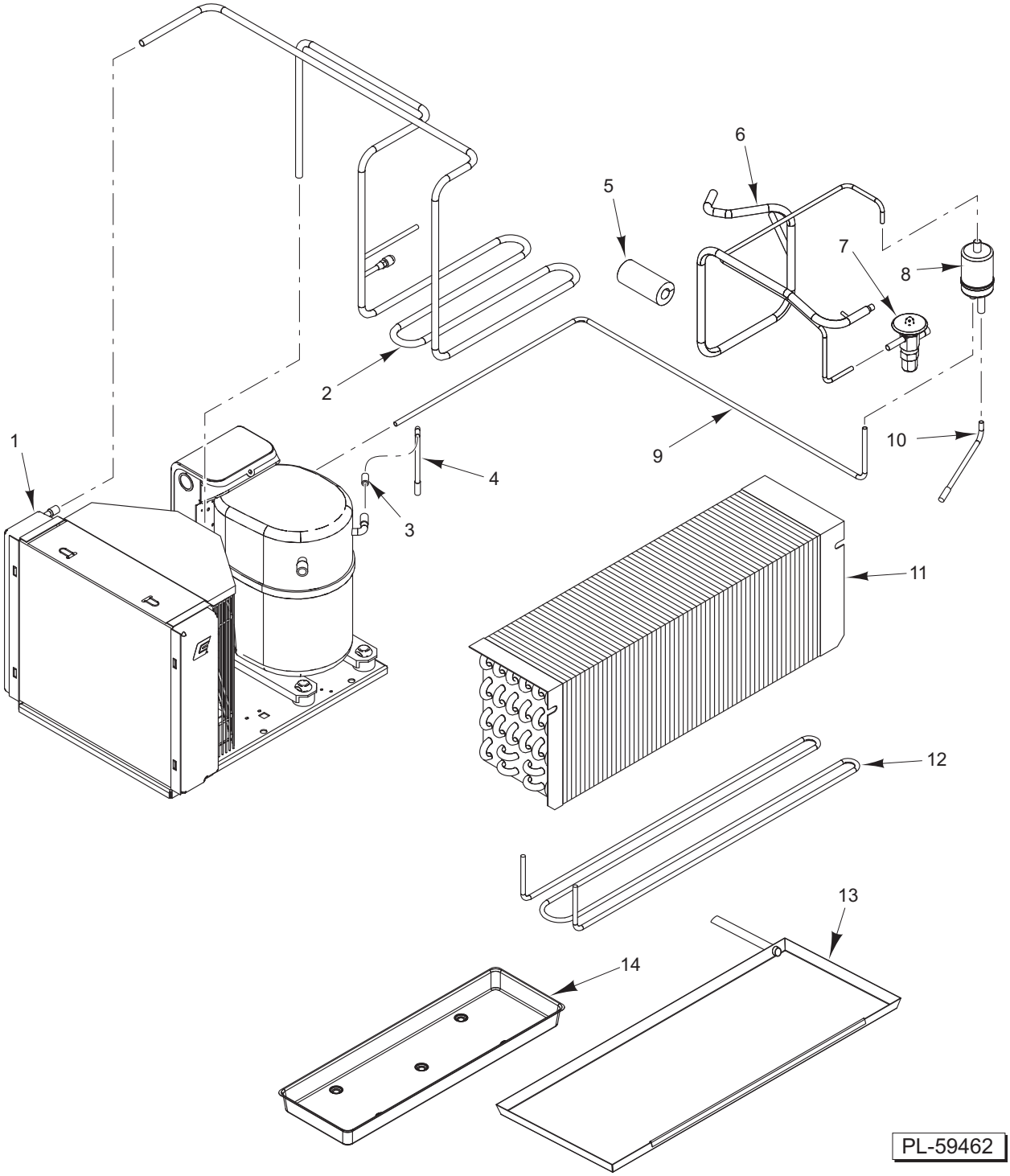
ILLUS. PL-59460	PART NO.	NAME OF PART	AMT.
1	321-60131-00	Unit – Condensing (DJAL-0076-IAA-140)	1
2	326-60099-50	Loop – Hot Gas	1
3	325-60051-02	CRO – Valve CRO 1/2 In O.D.F. (Preset)	1
4	323-60055-00	Tubing – Suction Line	1
5	327-60003-01	Wrap – Insulation	1
6	325-60080-34	TXV – Valve (AA 1/2 SW50)	1
7	325-60103-00	Drier 1/4 In. x 1/4 In. O.D. (032S)	1
8	326-60270-00	Tubing – Process (6 In. Lg.) (1/4 In. O.D.)	1
9	323-60061-00	Tubing – Liquid Line	1
10	322-60047-00	Coil – Evaporator	1
11	329-60021-00	Heater Defrost (750 W., 115 V.)	1
12	SK-701-60450-00	Baffle Defrost Heater Heatsink 18 In.	1
13	SER-28012-00	Pan – Drip	1
14	SK-701-13694-00	Pan – Condensate	1
	SK-701-25940-00	Bracket – Condensate Pan	1



CONDENSER, COMPRESSOR, AND EVAPORATOR (G31300)

CONDENSER, COMPRESSOR, AND EVAPORATOR (G31300)

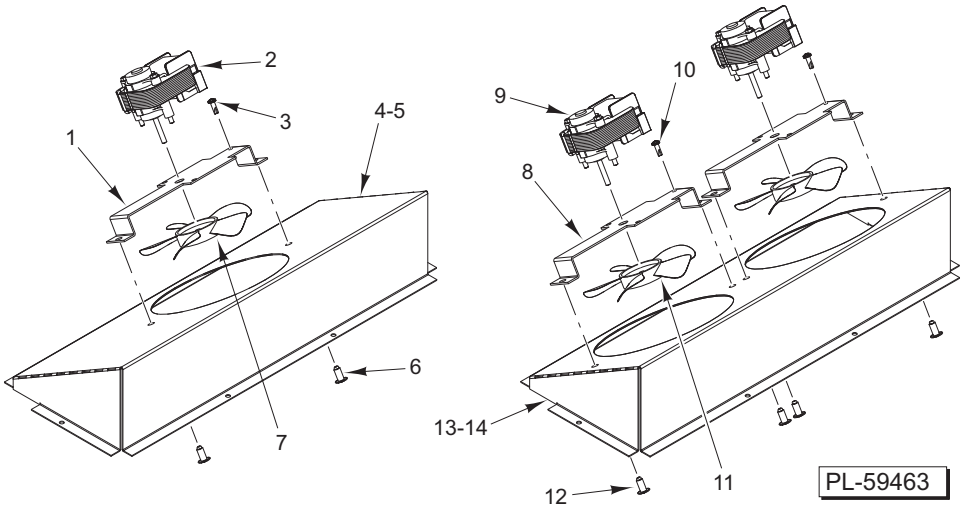
ILLUS. PL-59461	PART NO.	NAME OF PART	AMT.
1	321-60199-00	Unit – Condensing (FEAL-0090-CAV-140)	1
2	326-60270-00	Tubing – Process (6 In. Lg.) (1/4 In. O.D.)	1
3	326-32756-00	Reducer – Copper 1/2 In. x 1/4 In.	1
4	323-60061-00	Tubing – Liquid Line	1
5	326-60205-00	Loop – Hot Gas	1
6	326-60206-00	Tubing – Suction Line	1
7	325-60080-34	TXV – Valve (AA 1/2 SW50)	1
8	325-60103-00	Drier 1/4 In. x 1/4 In. O.D. (032S)	1
9	326-60270-00	Tubing – Process (6 In. Lg.) (1/4 In. O.D.)	1
10	327-60003-01	Wrap – Insulation	1
11	322-60047-00	Coil – Evaporator	1
12	329-60024-00	Heater Defrost (750 W., 115 V.)	1
13	SK-701-60450-00	Baffle Defrost Heater Heatsink 18 In.	1
14	SER-28012-00	Pan – Drip	1
15	SK-701-13694-00	Pan – Condensate	1
	SK-701-25940-00	Bracket – Condensate Pan	1



CONDENSER, COMPRESSOR, AND EVAPORATOR (G32000)

CONDENSER, COMPRESSOR, AND EVAPORATOR (G32000)

ILLUS. PL-59462	PART NO.	NAME OF PART	AMT.
1	321-60134-00	Unit – Condensing (FTAH-A074-IAA-141)	1
2	326-60099-60	Loop – Hot Gas	1
3	326-60420-04	Reducer – Copper 3/8 In. x 1/4 In.	1
4	326-60270-00	Tubing – Process (6 In. Lg.) (1/4 In. O.D.)	1
5	327-60003-01	Wrap – Insulation	1
6	323-60053-60	Tubing – Suction Line.	1
7	325-60080-38	TXV – Valve (AA 1/4 MW35)	1
8	325-60103-00	Drier 1/4 In. x 1/4 In. O.D. (032S)	1
9	323-60051-60	Line – Liquid	1
10	326-60270-00	Tubing – Process (6 In. Lg.) (1/4 In. O.D.)	1
11	322-60047-00	Coil – Evaporator	1
12	329-60021-00	Heater Defrost (750 W., 115 V.)	1
13	SER-28012-00	Pan – Drip	1
14	SK-701-13694-00	Pan – Condensate	1
	SK-701-25940-00	Bracket – Condensate Pan	1



EVAPORATOR FAN ASSEMBLY

EVAPORATOR FAN ASSEMBLY

ILLUS. PL-59463	PART NO.	NAME OF PART	AMT.
1	SK-701-60837-00	Bracket – Fan Mount (G1 Series)	1
2	338-60054-00	Motor – Fan (G1 Series)	1
3	351-60038-00	Screw – Grounding 8-32 x 1/2 (G1 Series)	1
4	605-50016-01	Box – Fan Recessed (30 Deg.) (G1 Series)	1
5	370-29550-00	Decal – Caution (G1 Series)	1
6	358-10003-00	Rivet (G1 Series)	2
7	433090	Blades – Fan (Plastic) (G1 Series)	1
8	SK-701-60837-00	Bracket – Fan Mount (G2 & G3 Series)	2
9	338-60054-00	Motor – Fan (G2 & G3 Series)	2
10	351-60038-00	Screw – Grounding (G2 & G3 Series)	2
11	433090	Blades – Fan (G2 & G3 Series)	2
12	354-60033-00	Rivet (G2 & G3 Series)	4
13	605-50016-02	Box – Fans Recessed (30 Deg.) (G2 & G3 Series)	1
14	370-29550-00	Decal – Caution (G2 & G3 Series)	1
	SK-600-60841-00	Fan Assy. (1 Fan) (G1 Series)	1
	SK-600-70023-00	Fan Assy. (2 Fan) (G2 Series)	1