GLO-RAY®

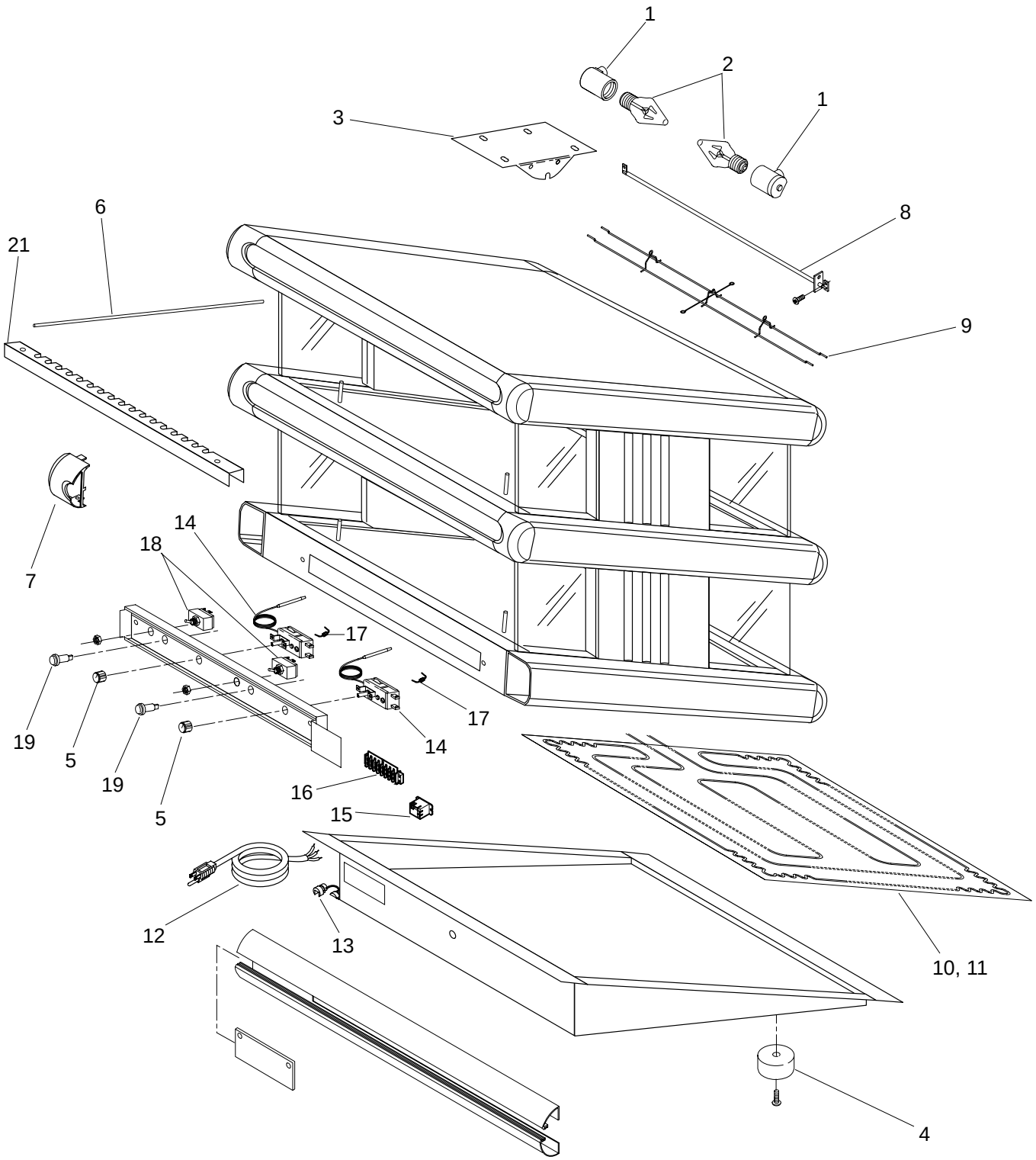
Designer Merchandising Warmer

GR2SD Series

GR2SDS-24	*GR2SDS-42D*
GR2SDS-24D	*GR2SDS-48*
GR2SDS-30	*GR2SDS-48D*
GR2SDS-30D	*GR2SDS-54*
GR2SDS-36	*GR2SDS-54D*
GR2SDS-36D	*GR2SDS-60*
GR2SDS-42	*GR2SDS-60D*

REPLACEMENT PARTS LIST

HATCO GLO-RAY
GR2SDS Series
***Designer* Merchandising Warmer**



PARTS COMMON TO ALL GR2SDS MODELS

ITEM	DESCRIPTION	PART NO.	QTY.	ITEM	DESCRIPTION	PART NO.	QTY.
1	Light Socket, Single	02.30.044.00	2-4	5	Knob, Thermostat	05.30.018.00	1-2
2	Light Bulb	02.30.043.00	2-4	6	Rod, Product Divider	04.15.112.00	5-24
3	End Cover	04.32.236.00	4-8	7	Plastic Bullnose	04.09.078.00	8-12
4	Rubber Foot	05.30.064.00	4				

MODEL GR2SDS-24

ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 175 Watts (Qty. 2)	02.08.275.00	---	---		
9	Guard, Upper Heating Element	04.32.090.00	---	---		
10	Blanket Element	02.05.353.00	---	---		
11	Blanket Element	---	---	---		
12	Power Cord w/Plug	R02.18.030.00	---	---		
13	Strain Relief	02.20.259.00	---	---		
14	Thermostat, Base	02.16.039.00	---	---		
15	Relay	02.01.060.00	---	---		
16	Terminal Block	---	---	---		
17	Diode	02.40.012.00	---	---		
18	Toggle Switch, On/Off	02.19.016.00	---	---		
19	Indicator Light, Red	02.19.070R.00	---	---		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	04.15.054.00	---	---		
	Electrical Drawing	HS1-4509	---	---		

MODEL GR2SDS-24D

ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 175 Watts (Qty. 4)	02.08.275.00	---	---		
9	Guard, Upper Heating Element	04.32.090.00	---	---		
10	Blanket Element, Middle	02.05.353.00	---	---		
11	Blanket Element, Bottom	02.05.354.00	---	---		
12	Power Cord w/Plug	R02.18.030.00	---	---		
13	Strain Relief	02.20.259.00	---	---		
14	Thermostat, Base (Qty. 2)	02.16.039.00	---	---		
15	Relay (Qty. 2)	02.01.060.00	---	---		
16	Terminal Block	---	---	---		
17	Diode (Qty. 2)	02.40.012.00	---	---		
18	Toggle Switch, On/Off (Qty. 2)	02.19.016.00	---	---		
18	Indicator Light, Red (Qty. 2)	02.19.070R.00	---	---		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	04.15.054.00	---	---		
	Electrical Drawing	HS2-4110	---	---		

MODEL GR2SDS-30

ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 225 Watts (Qty. 2)	02.08.269.00	---	---		
9	Guard, Upper Heating Element	04.32.069.00	---	---		
10	Blanket Element	02.05.341.00	---	---		
11	Blanket Element	---	---	---		
12	Power Cord w/Plug	R02.18.030.00	---	---		
13	Strain Relief	02.20.259.00	---	---		
14	Thermostat, Base	02.16.039.00	---	---		
15	Relay	02.01.060.00	---	---		
16	Terminal Block	---	---	---		
17	Diode	02.40.012.00	---	---		
18	Toggle Switch, On/Off	02.19.016.00	---	---		
19	Indicator Light, Red	02.19.070R.00	---	---		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	04.17.753.00	---	---		
	Electrical Drawing	HS1-4527	---	---		

Shaded area reflects export models only.

MODEL GR2SDS-30D

ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 225 Watts (Qty. 4)	02.08.269.00	---	---		
9	Guard, Upper Heating Element	04.32.069.00	---	---		
10	Blanket Element, Middle	02.05.342.00	---	---		
11	Blanket Element, Bottom	02.05.341.00	---	---		
12	Power Cord w/Plug	R02.18.030.00	---	---		
13	Strain Relief	02.20.259.00	---	---		
14	Thermostat, Base (Qty. 2)	02.16.039.00	---	---		
15	Relay (Qty. 2)	02.01.060.00	---	---		
16	Terminal Block	---	---	---		
17	Diode (Qty. 2)	02.40.012.00	---	---		
18	Toggle Switch, On/Off (Qty. 2)	02.19.016.00	---	---		
19	Indicator Light, Red (Qty. 2)	02.19.070R.00	---	---		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	04.17.753.00	---	---		
	Electrical Drawing	HS2-4111	---	---		

MODEL GR2SDS-36

ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 275 Watts (Qty. 2)	02.08.270.00	---	---		
9	Guard, Upper Heating Element	04.32.070.00	---	---		
10	Blanket Element	02.05.343.00	---	---		
11	Blanket Element	---	---	---		
12	Power Cord w/Plug	R02.18.030.00	---	---		
13	Strain Relief	02.20.259.00	---	---		
14	Thermostat, Base	02.16.039.00	---	---		
15	Relay	02.01.060.00	---	---		
16	Terminal Block	---	---	---		
17	Diode	02.40.012.00	---	---		
18	Toggle Switch, On/Off	02.19.016.00	---	---		
19	Indicator Light, Red	02.19.070R.00	---	---		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	04.15.754.00	---	---		
	Electrical Drawing	HS1-4555	---	---		

MODEL GR2SDS-36D

ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 275 Watts (Qty. 4)	02.08.270.00	---	---		
9	Guard, Upper Heating Element	04.32.070.00	---	---		
10	Blanket Element, Middle	02.05.344.00	---	---		
11	Blanket Element, Bottom	02.05.343.00	---	---		
12	Power Cord w/Plug	R02.18.030.00	---	---		
13	Strain Relief	02.20.259.00	---	---		
14	Thermostat, Base (Qty. 2)	02.16.039.00	---	---		
15	Relay (Qty. 2)	02.01.060.00	---	---		
16	Terminal Block	---	---	---		
17	Diode (Qty. 2)	02.40.012.00	---	---		
18	Toggle Switch, On/Off (Qty. 2)	02.19.016.00	---	---		
19	Indicator Light, Red (Qty. 2)	02.19.070R.00	---	---		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	04.15.754.00	---	---		
	Electrical Drawing	HS2-4112	---	---		

Shaded area reflects export models only.

MODEL GR2SDS-42 ITEM DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8 Heating Element, Upper, 325 Watts (Qty. 2)	02.08.271.00	---	---		
9 Guard, Upper Heating Element	04.32.071.00	---	---		
10 Blanket Element	02.05.345.00	---	---		
11 Blanket Element	---	---	---		
12 Power Cord w/Plug	R02.18.030.00	---	---		
13 Strain Relief	02.20.259.00	---	---		
14 Thermostat, Base	02.16.039.00	---	---		
15 Relay	02.01.060.00	---	---		
16 Terminal Block	---	---	---		
17 Diode	02.40.012.00	---	---		
18 Toggle Switch, On/Off	02.19.016.00	---	---		
19 Indicator Light, Red	02.19.070R.00	---	---		
20 Rubber Boot, Toggle Switch (not shown)	---	---	---		
21 Divider Rod	04.32.050.00	---	---		
Electrical Drawing	HS1-4556	---	---		

MODEL GR2SDS-42D ITEM DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8 Heating Element, Upper, 325 Watts (Qty. 4)	---	02.08.271.00	02.08.271.00		
9 Guard, Upper Heating Element	---	04.32.071.00	04.32.071.00		
10 Blanket Element, Middle	---	02.05.346.00	02.05.346.00		
11 Blanket Element, Bottom	---	02.05.345.00	02.05.345.00		
12 Power Cord w/Plug	---	R02.18.085.00	R02.18.085.00		
13 Strain Relief	---	02.20.259.00	02.20.259.00		
14 Thermostat, Base (Qty. 2)	---	02.16.039.00	02.16.039.00		
15 Relay (Qty. 2)	---	02.01.060.00	02.01.060.00		
16 Terminal Block	---	---	---		
17 Diode (Qty. 2)	---	02.40.012.00	02.40.012.00		
18 Toggle Switch, On/Off (Qty. 2)	---	02.19.016.00	02.19.016.00		
19 Indicator Light, Red (Qty. 2)	---	02.19.070R.00	02.19.070R.00		
20 Rubber Boot, Toggle Switch (not shown)	---	---	---		
21 Divider Rod	---	04.32.050.00	04.32.050.00		
Electrical Drawing	---	HS2-4113	HS2-4113		

MODEL GR2SDS-48 ITEM DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8 Heating Element, Upper, 375 Watts (Qty. 2)	02.08.272.00	---	---	---	---
9 Guard, Upper Heating Element	04.32.072.00	---	---	---	---
10 Blanket Element	02.05.347.00	---	---	---	---
11 Blanket Element	---	---	---	---	---
12 Power Cord w/Plug	R02.18.030.00	---	---	---	---
13 Strain Relief	02.20.259.00	---	---	---	---
14 Thermostat, Base	02.16.039.00	---	---	---	---
15 Relay	02.01.060.00	---	---	---	---
16 Terminal Block	---	---	---	---	---
17 Diode	02.40.012.00	---	---	---	---
18 Toggle Switch, On/Off	02.19.016.00	---	---	---	---
19 Indicator Light, Red	02.19.070R.00	---	---	---	---
20 Rubber Boot, Toggle Switch (not shown)	---	---	---	---	---
21 Divider Rod	04.32.051.00	---	---	---	---
Electrical Drawing	HS1-4557	---	---	---	---

Shaded area reflects export models only.

MODEL GR2SDS-48D ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 325 Watts (Qty. 4)	---	02.08.272.00	02.08.272.00		
9	Guard, Upper Heating Element	---	04.32.078.00	04.32.078.00		
10	Blanket Element, Middle	---	02.05.348.00	02.05.348.00		
11	Blanket Element, Bottom	---	02.05.347.00	02.05.347.00		
12	Power Cord w/Plug	---	R02.18.083.00	R02.18.083.00		
13	Strain Relief	---	02.20.259.00	02.20.259.00		
14	Thermostat, Base (Qty. 2)	---	02.16.039.00	02.16.039.00		
15	Relay (Qty. 2)	---	02.01.060.00	02.01.060.00		
16	Terminal Block	---	---	---		
17	Diode (Qty. 2)	---	02.40.012.00	02.40.012.00		
18	Toggle Switch, On/Off (Qty. 2)	---	02.19.016.00	02.19.016.00		
19	Indicator Light, Red	---	02.19.070R.00	02.19.070R.00		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	---	04.32.051.00	04.32.051.00		
	Electrical Drawing	---	HS2-4114	HS2-4114		

MODEL GR2SDS-54 ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 425 Watts (Qty. 2)	02.08.273.00	---	---		
9	Guard, Upper Heating Element	04.32.073.00	---	---		
10	Blanket Element	02.05.349.00	---	---		
11	Blanket Element	---	---	---		
12	Power Cord w/Plug	R02.18.030.00	---	---		
13	Strain Relief	02.20.259.00	---	---		
14	Thermostat, Base	02.16.039.00	---	---		
15	Relay	02.01.060.00	---	---		
16	Terminal Block	---	---	---		
17	Diode	02.40.012.00	---	---		
18	Toggle Switch, On/Off	02.19.016.00	---	---		
19	Indicator Light, Red	02.19.070R.00	---	---		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	04.32.052.00	---	---		
	Electrical Drawing	HS1-4560	---	---		

MODEL GR2SDS-54D ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 425 Watts (Qty. 4)	---	02.08.273.00	02.08.273.00		
9	Guard, Upper Heating Element	---	04.32.073.00	04.32.073.00		
10	Blanket Element, Middle	---	02.05.350.00	02.05.350.00		
11	Blanket Element, Bottom	---	02.05.349.00	02.05.349.00		
12	Power Cord w/Plug	---	R02.18.083.00	R02.18.083.00		
13	Strain Relief	---	02.20.259.00	02.20.259.00		
14	Thermostat, Base (Qty. 2)	---	02.16.039.00	02.16.039.00		
15	Relay (Qty. 2)	---	02.01.060.00	02.01.060.00		
16	Terminal Block	---	---	---		
17	Diode (Qty. 2)	---	02.40.012.00	02.40.012.00		
18	Toggle Switch, On/Off (Qty. 2)	---	02.19.016.00	02.19.016.00		
19	Indicator Light, Red	---	02.19.070R.00	02.19.070R.00		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	---	04.32.052.00	04.32.052.00		
	Electrical Drawing	---	HS2-4115	HS2-4115		

Shaded area reflects export models only.

MODEL GR2SDS-60 ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 475 Watts (Qty. 2)	02.08.274.00	---	---		
9	Guard, Upper Heating Element	04.32.075.00	---	---		
10	Blanket Element	02.05.351.00	---	---		
11	Blanket Element	---	---	---		
12	Power Cord w/Plug	R02.18.030.00	---	---		
13	Strain Relief	02.20.259.00	---	---		
14	Thermostat, Base	02.16.039.00	---	---		
15	Relay	02.01.060.00	---	---		
16	Terminal Block	---	---	---		
17	Diode	02.40.012.00	---	---		
18	Toggle Switch, On/Off	02.19.016.00	---	---		
19	Indicator Light, Red	02.19.070R.00	---	---		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	04.15.075.00	---	---		
	Electrical Drawing	HS1-4561	---	---		

MODEL GR2SDS-60D ITEM	DESCRIPTION	120V 60 Hz	120/208V 60 Hz	120/240V 60 Hz	220/230V 50 Hz	230/240V 50 Hz
8	Heating Element, Upper, 475 Watts (Qty. 4)	---	02.08.274.00	02.08.274.00		
9	Guard, Upper Heating Element	---	04.32.074.00	04.32.074.00		
10	Blanket Element, Middle	---	02.05.352.00	02.05.352.00		
11	Blanket Element, Bottom	---	02.05.351.00	02.05.351.00		
12	Power Cord w/Plug	---	R02.18.083.00	R02.18.083.00		
13	Strain Relief	---	02.20.259.00	02.20.259.00		
14	Thermostat, Base (Qty. 2)	---	02.16.039.00	02.16.039.00		
15	Relay (Qty. 2)	---	02.01.060.00	02.01.060.00		
16	Terminal Block	---	---	---		
17	Diode (Qty. 2)	---	02.40.012.00	02.40.012.00		
18	Toggle Switch, On/Off (Qty. 2)	---	02.19.016.00	02.19.016.00		
19	Indicator Light, Red (Qty. 2)	---	02.19.070R.00	02.19.070R.00		
20	Rubber Boot, Toggle Switch (not shown)	---	---	---		
21	Divider Rod	---	04.15.075.00	04.15.075.00		
	Electrical Drawing	---	HS2-4116	HS2-4116		

Shaded area reflects export models only.

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