CATALOG OF REPLACEMENT PARTS



BV400G OVEN

VersaOven™

ML-132527	**Natural Gas, 10-Pan Rack**
ML-132528	**Propane, 10-Pan Rack**
ML-132575	**Natural Gas, 5-Pan Rack**

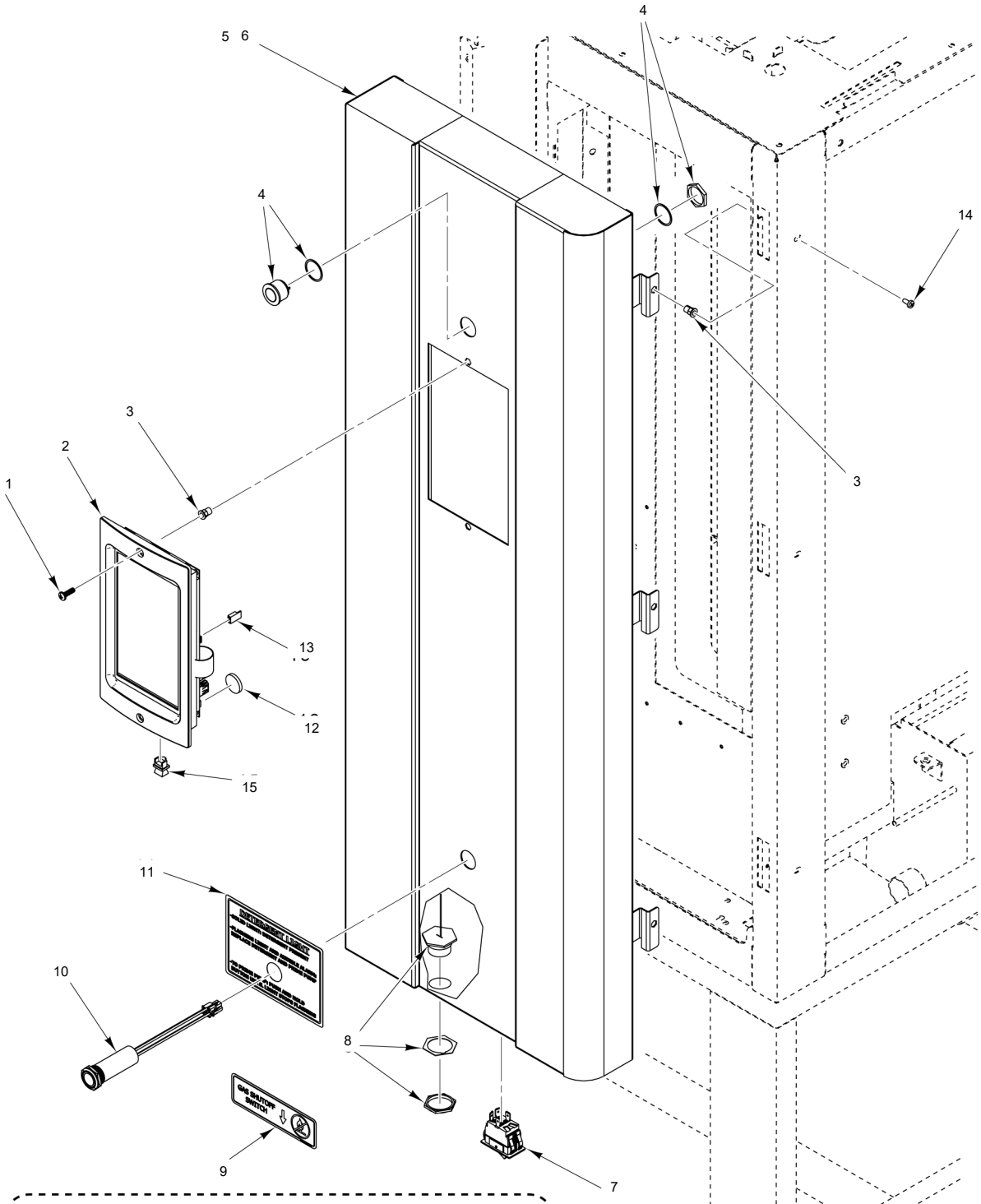
A Product of Baxter MFG. Co., Inc 19220 State Route 162 East Orting, WA 98360

FORM F43339 Rev. O (June 2026)

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24 WATER/STEAM SUPPLY
26 GREASE DRAIN
28 WASH SYSTEM
30 STAND



16	01-1M6897-00003	Control Panel Assy. (NG)
17	01-1M6897-00005	Control Panel Assy. (LP)
18	01-1M6476-00001	Cable - Power (UI to TSI)
19	01-100V11-00201	Cable (RJ45, CAT-5) (36 In.)

PARTS NOT ILLUSTRATED

PL-60999

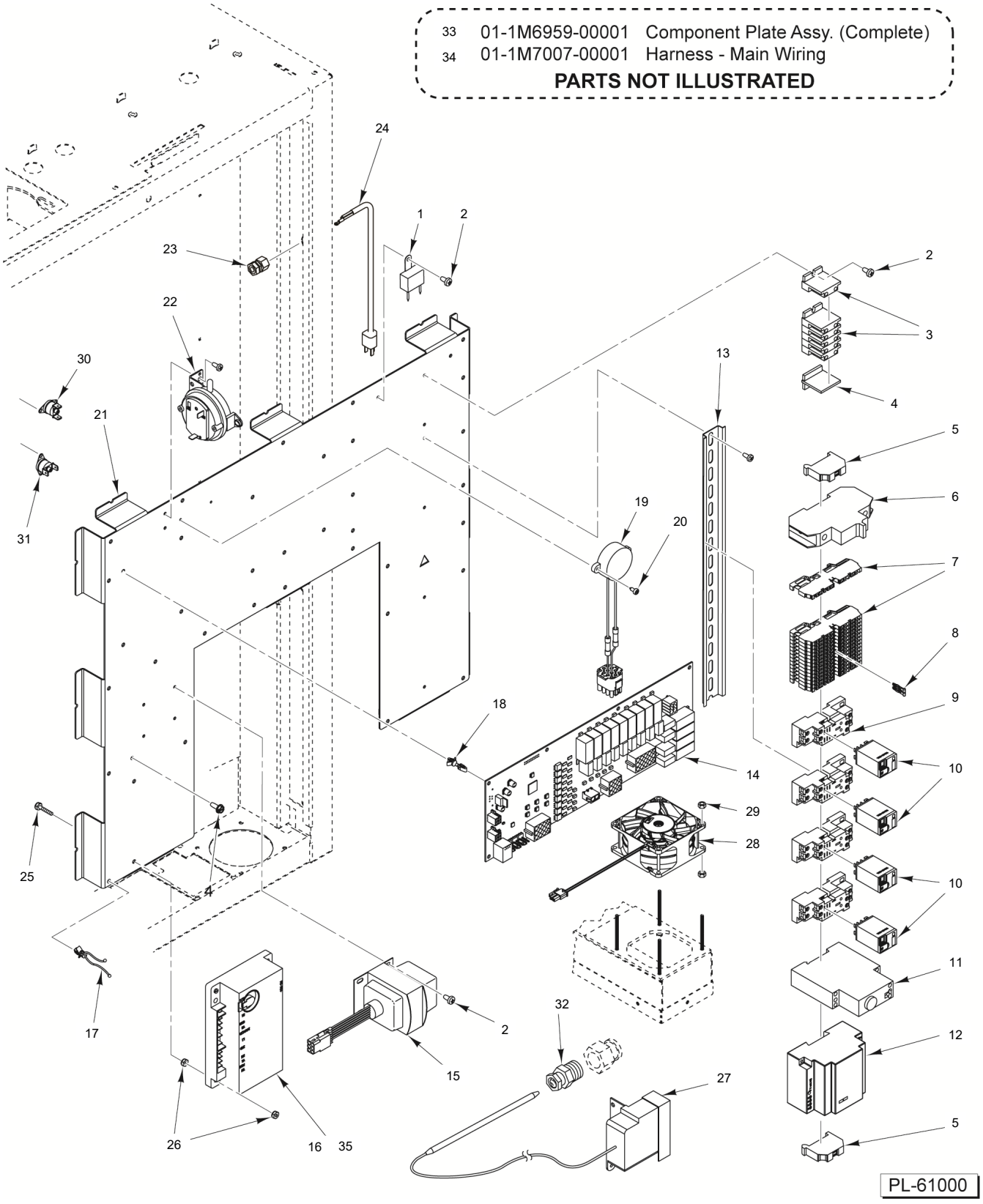
CONTROL PANEL

CONTROL PANEL

ILLUS. PL-60999	PART NO.	NAME OF PART	AMT.
1	01-1000V4-00536	Mach. Screw 10-32 x 5/8 Phil. Pan Hd. (SST)	2
2	01-1M7455-00001	Kit, Controller - UI	1
3	01-1000V4-00121	Insert - Threaded 10-32 Hex (Incls. 12 & 13)	5
4	01-1000V6-00341	Switch - Push-button	1
5	01-1M6826-00004	Panel - Control (W/Labels) (NG)	1
6	01-1M6826-00005	Panel - Control (W/Labels) (LP)	1
7	01-1000V6-00393	Switch - Shutoff (Gas Valve)	1
8	01-100V10-00301	Cable - USB Connector	1
9	01-100V16-01071	Label (Gas Valve Shutoff Switch)	1
10	01-1M7262-00001	Button - Light (Detergent Pump Prime)	1
11	01-100V16-01067	Label (Detergent)	1
12	01-100V23-00100	Battery	1
13	01-100V23-00101	Jumper	1
14	01-1000V4-00412	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST)	3
15	01-1000V5-00421	Plug - Dust Cover (RJ45 Port)	1
16	01-1M6897-00003	Control Panel Assy. (NG) (Incls. Items 1 thru 5 & 7 thru 13)	1
17	01-1M6897-00005	Control Panel Assy. (LP) (Incls. Items 1 thru 4 & 6 thru 13)	1
18	01-1M6476-00001	Cable - Power Connector (UI to TSI)	1
19	01-100V11-00210	Cable (RJ45, Cat-5)	1

33	01-1M6959-00001	Component Plate Assy. (Complete)
34	01-1M7007-00001	Harness - Main Wiring

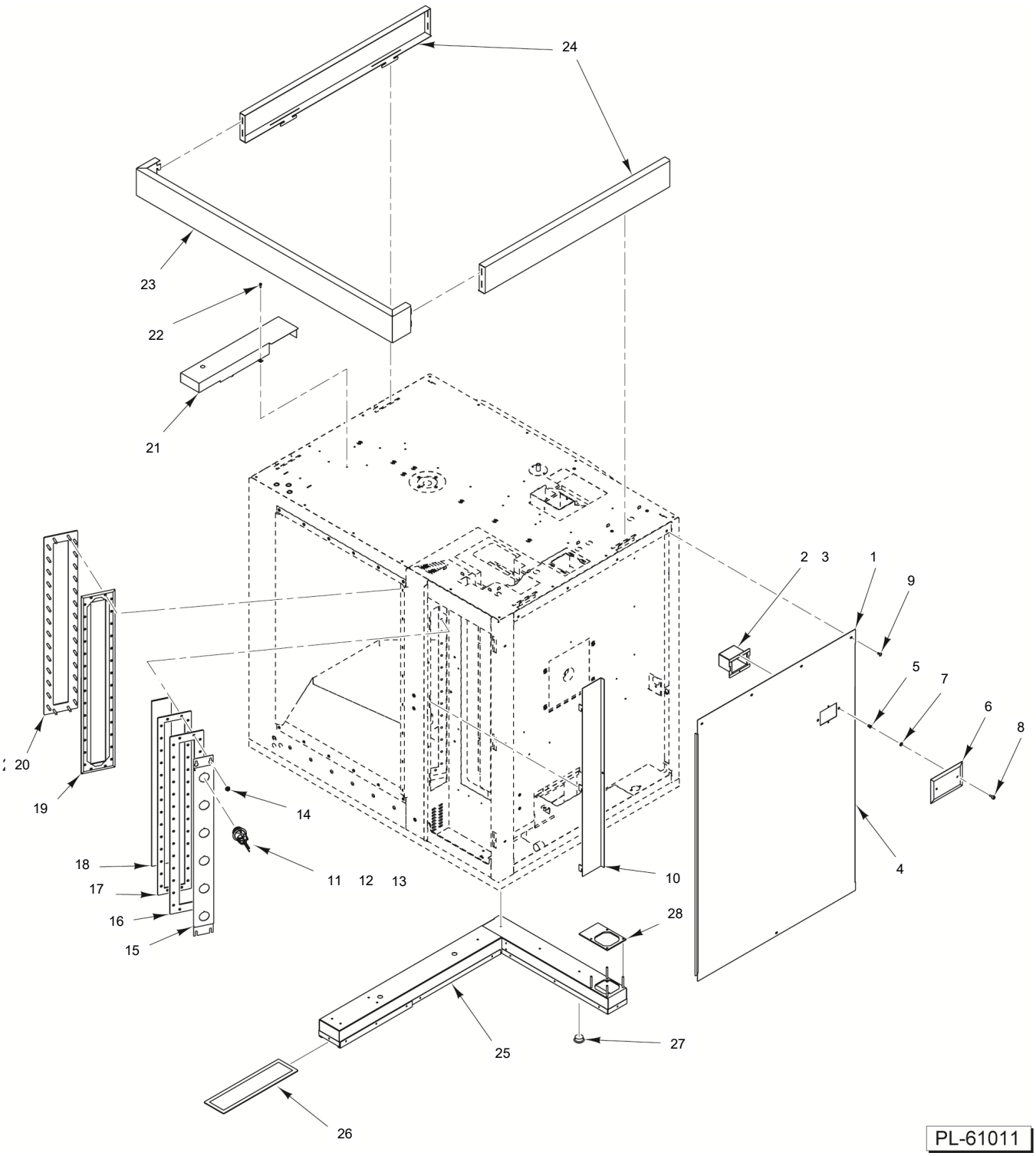
PARTS NOT ILLUSTRATED



ELECTRICAL COMPONENTS

ELECTRICAL COMPONENTS

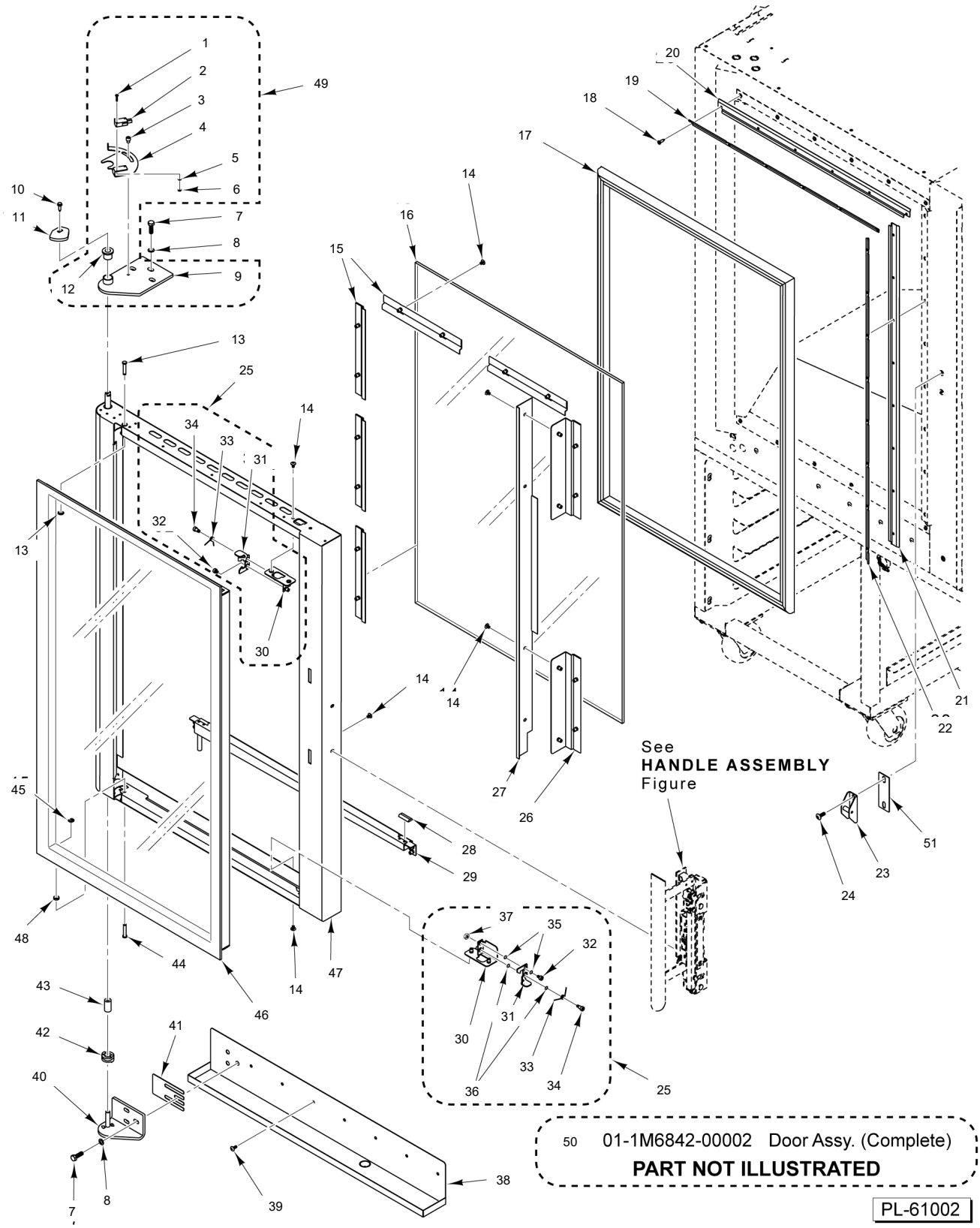
ILLUS. PL-61000	PART NO.	NAME OF PART	AMT.
1	01-100V10-00242	Filter - EMI	1
2	01-1000V4-00316	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd.	AR
3	01-1000V5-00105	Strip - Terminal	6
4	01-1000V5-00106	Strip End - Terminal	1
5	01-1000V5-00252	Stop - Terminal Section End	2
6	01-1000V6-00292	Breaker - Circuit (1-Pole) (15 Amp.)	1
7	01-1000V5-00351	Terminal - Section	15
8	01-1000V5-00341	Jumper	7
9	01-1000V6-00376	Relay - Rail Mount	4
10	01-1000V6-00377	Rail Relay (120 Amp., 78 Series)	4
11	01-1000V6-00385	Relay (Timer Delay)	1
12	01-100V10-00347	Supply - Power (AC to DC) (54 W.) (With Variable Input Range 90-264VAC, 4.5 Amp Max) (12VDC Output)	1
13	01-100V18-00115	Din Rail	1
14	01-1M7299-00001	Board - Control (I/O)	1
15	01-1M7174-00001	Transformer - Assembly (120V / 24V)	1
16	01-1000V9-00202	Control - Ignition	1
17	01-1000V5-00359	Standoff .700 x 1.64 In. (Twist Lok) Wire Tires (.19 hole)	AR
18	01-1000V5-00357	Standoff	AR
19	01-1M7173-00001	Beeper Assy.	1
20	01-1000V4-00372	Self-Tapping Screw 6-20 x 3/8 Phil. Pan Hd.	AR
21	01-1M6959-00101	Plate - Component Assembly	1
22	01-1000V6-00397	Switch - Pressure	1
23	01-100V17-00572	Grip - Cord (Aluminum)	1
24	01-1M5575-00001	Cord - Power (120 V.)	1
25	01-1000V4-00514	Mach. Screw 6-32 1 Phil. Pan Hd.	3
26	01-1000V4-00451	Nut 6-32 Hex	6
27	01-1000V6-00118	Thermostat - High Limit	1
28	01-1M7264-00001	Fan - Cooling	1
29	01-1000V4-00513	Hex Nut 6-32 With Lock Washer (Zink)	8
30	01-1000V6-00392	Switch - Thermostat N.C. (Opens at 200F, Resets at 140F) (Manual Reset)	1
31	01-1000V6-00391	Switch - Thermostat N.O. (Closes at 100F, Opens at 80F) (Auto Reset)	1
32	01-100V17-00304	Kit - Stuffing Box (Stuffing Kit For High Limit)	1
33	01-1M6959-00001	Component Panel Assy. (Incls. Items 1 thru 28, 34, & 35)	1
34	01-1M7007-00001	Harness - Main Wire	1
35	01-100V10-00323	Ignition Wire	1



PANELS AND LIGHTS

PANELS AND LIGHTS

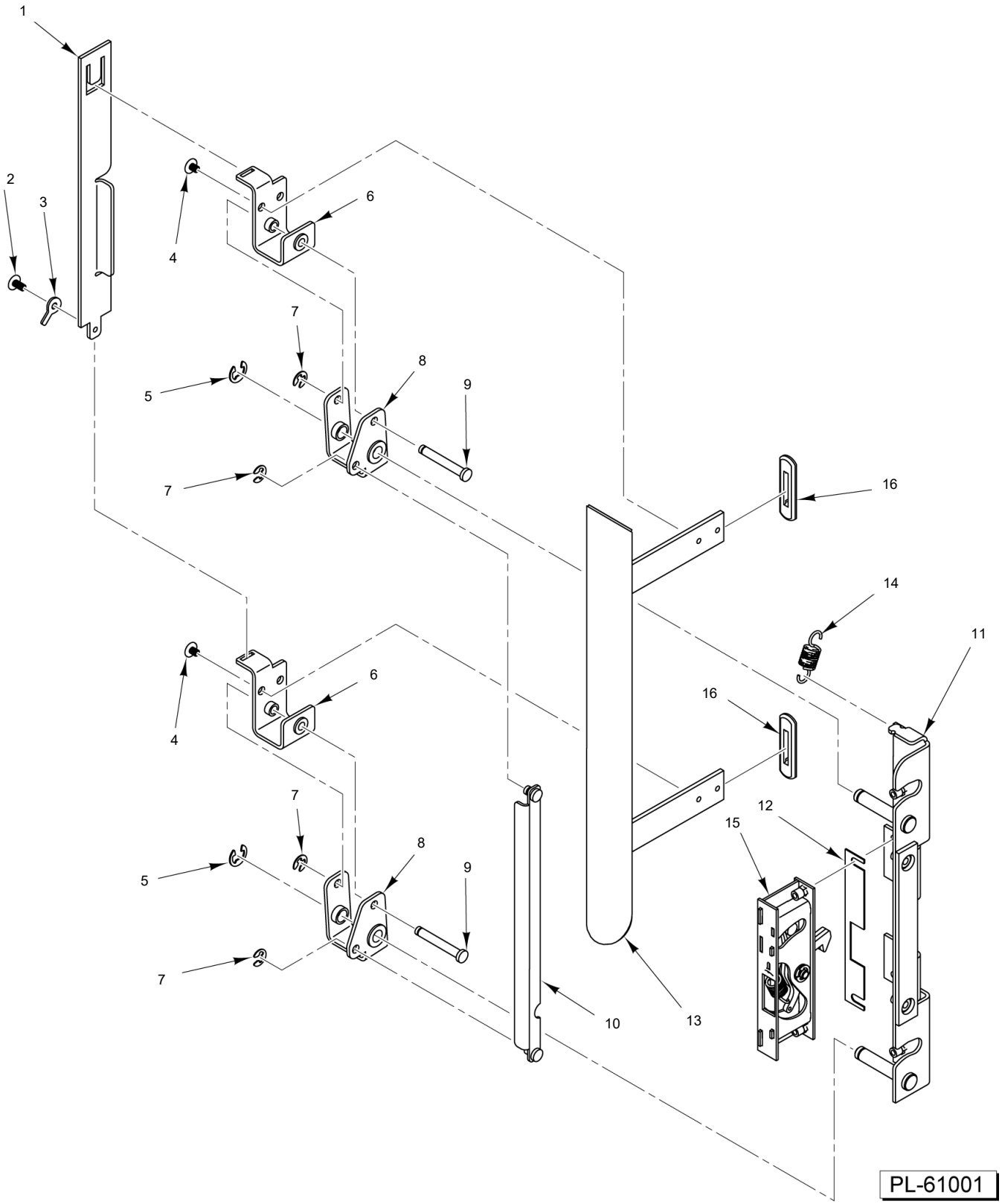
ILLUS. PL-61011	PART NO.	NAME OF PART	AMT.
1	01-1M7003-00001	Cover Assy. - Side (Incls. Items 1 thru 8)	1
2	01-1M7003-00101	Box - Circuit Breaker	1
3	01-1000V4-00546	Screw - Phip. 8-32 x 1/2 In.	2
4	01-1M7004-00001	Cover - Side (Incls. Item 5)	1
5	01-1000V4-00121	Insert - Threaded 10-32 Hex	2
6	01-1M7005-00001	Cover - Circuit Breaker (Incls. Items 7 & 8)	1
7	01-1000V4-00310	Retainer - Screw	2
8	01-1000V4-00359	Thumb Screw 10-32 x 1/2 (SST)	2
9	01-1000V4-00412	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST)	AR
10	01-1M6893-00201	Cover - Light Access	1
11	01-1000V7-00055	Lamp - Round	6
12	01-1000V7-00056	Bulb - Light	6
13	01-1M7219-00001	Harness, Lights - 25W	1
14	01-1000V4-00525	Nut 1/4-20 With Serrated Flange	AR
15	01-1M7218-00101	Fixture - Light	1
16	01-1M7217-00201	Plate - Backer	1
17	01-1M7217-00301	Plate - Spacer	1
18	01-100V16-00991	Glass - Light (3/16 In.)	1
19	01-1M7289-00001	Gasket - Wrapped	1
20	01-1M7217-00001	Plate - Front (Glass Light)	1
21	01-1M6906-00201	Cover - Door Switch	1
22	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	AR
23	01-1M6823-00204	Trim - Front	1
24	01-1M6823-00203	Trim - Top (Side)	2
25	01-1M7359-00001	Duct Assy.	1
26	01-100V29-00005	Filter	1
27	01-100V15-00082	Plug	4
28	01-1M7359-00107	Gasket	1



DOOR ASSEMBLY

DOOR ASSEMBLY

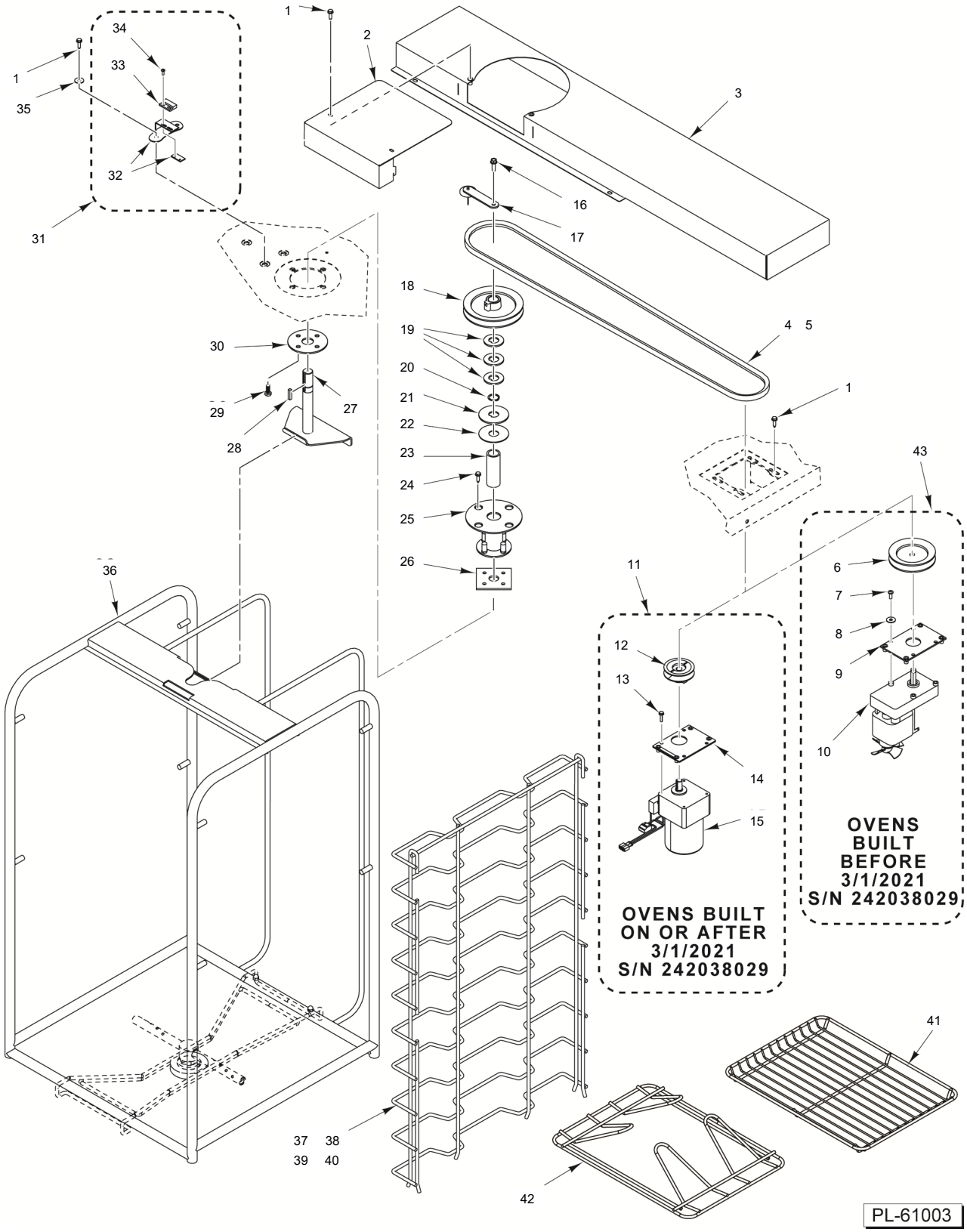
ILLUS. PL-61002	PART NO.	NAME OF PART	AMT.
1	01-1000V4-00461	Screw 4-40 x 5/8 (SST)	2
2	01-1000V6-00343	Switch - Lever SPST	1
3	01-1000V4-00369	Cap Screw 1/4 x 1/4 Hex Socket Hd. (Zinc-Plated)	1
4	01-1M7110-00202	Bracket - Door Switch	1
5	01-1000V4-00464	Lockwasher #4 (SST)	1
6	01-1000V4-00462	Nut 4-40 Hex (SST)	1
7	01-1000V4-00398	Cap Screw 5/16-18 x 1	2
8	01-1000V4-00399	Washer (5/16 In.)	2
9	01-1M6845-00002	Hinge (Top)	1
10	01-1000V4-00386	Screw 10-32 x 1/2 (Hex Head W/Star Lock Washer)	1
11	01-1M7111-00001	Cam - Door Switch	1
12	01-1000V0-00134	Bearing - Flanged	1
13	01-1000V1-00091	Pin - Clevis w/ Retainer	1
14	01-1000V4-00350	Mach. Screw 10-32 x 3/8 Phil. Hd. (SST)	AR
15	01-1M6922-00002	Retainer - Glass	5
16	01-100V16-00952	Glass - Inner Door	1
17	01-1M7643-00001	Gasket - Door - Loading (Deli)	1
18	01-1000V4-00477	Screw 10-32 x 3/4 Phil. Hd. (SST) (Vertical)	AR
19	01-1M6777-00104	Retainer - Gasket (Outer) (Hoizontal)	2
20	01-1M6777-00103	Retainer - Gasket (Inner) (Hoizontal)	2
21	01-1M6777-00102	Retainer - Gasket (Inner) (Vertical)	2
22	01-1M6777-00101	Retainer - Gasket (Outer) (Vertical)	2
23	01-1M6838-00001	Striker - Door	AR
24	01-1000V4-00432	Mach. Screw 1/4-20 x 3/4 Phil. Pan Hd.	2
25	01-1M6999-00004	Latch - Outer (Incls. Items 30 thru 37)	2
26	01-1M6914-00001	Retainer - Glass	2
27	01-1M6914-00201	Cover - Door Latch	1
28	01-100V21-00092	Gasket - PVC-Extruded ("B" Shape)	2
29	01-1M6913-00002	Drain Pan Assy. (Incls. Item 28)	1
30	01-1M6999-00402	Mount - Door Latch	2
31	01-1M7000-00101	Latch - Door	2
32	01-1000V4-00393	Shoulder Screw 10-32 x 1/4 (SST)	2
33	01-100V20-00032	Spring - Torsion	2
34	01-1000V4-00394	Shoulder Screw 10-32 x 1/4 (SST)	2
35	01-1000V4-00550	Shim - Brass (0.25 ID, 0.375 OD, 0.008 Thick)	4
36	01-1000V4-00558	Shim - Brass (0.25 ID, 0.375 OD, 0.016 Thick)	4
37	01-1000V4-00551	Nut - Hex (Nylock) 10-32 SS, Low Profile	4
38	01-1M6884-00003	Drain Pan	1
39	01-1000V4-00412	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST)	7
40	01-1M6844-00001	Hinge (Bottom)	1
41	01-1M6844-00102	Shim (Bottom Hinge)	AR
42	01-1M6434-00001	Kit - Wave Washer (1 Set)	1
43	01-1000V0-00137	Bearing - Bronze Sleeve	1
44	01-1000V1-00096	Pin - Clevis	1
45	01-1000V0-00112	Snap Ring (1/4) (SST)	1
46	01-1M6846-00002	Door Assy. (Outer Glass)	1
47	01-1M6843-00002	Door Assy. (Inner)	1
48	01-1000V0-00138	Spacer - Brass	1
49	01-1M7205-00001	Switch Assy. (Incls. Items 1 thru 6, 9, & 12)	1
50	01-1M6842-00002	Door Assy. (Incls. Items 13 thru 48)	1
51	01-1M7506-00101	Shim - Plate (Door Stricker)	AR



HANDLE ASSEMBLY

HANDLE ASSEMBLY

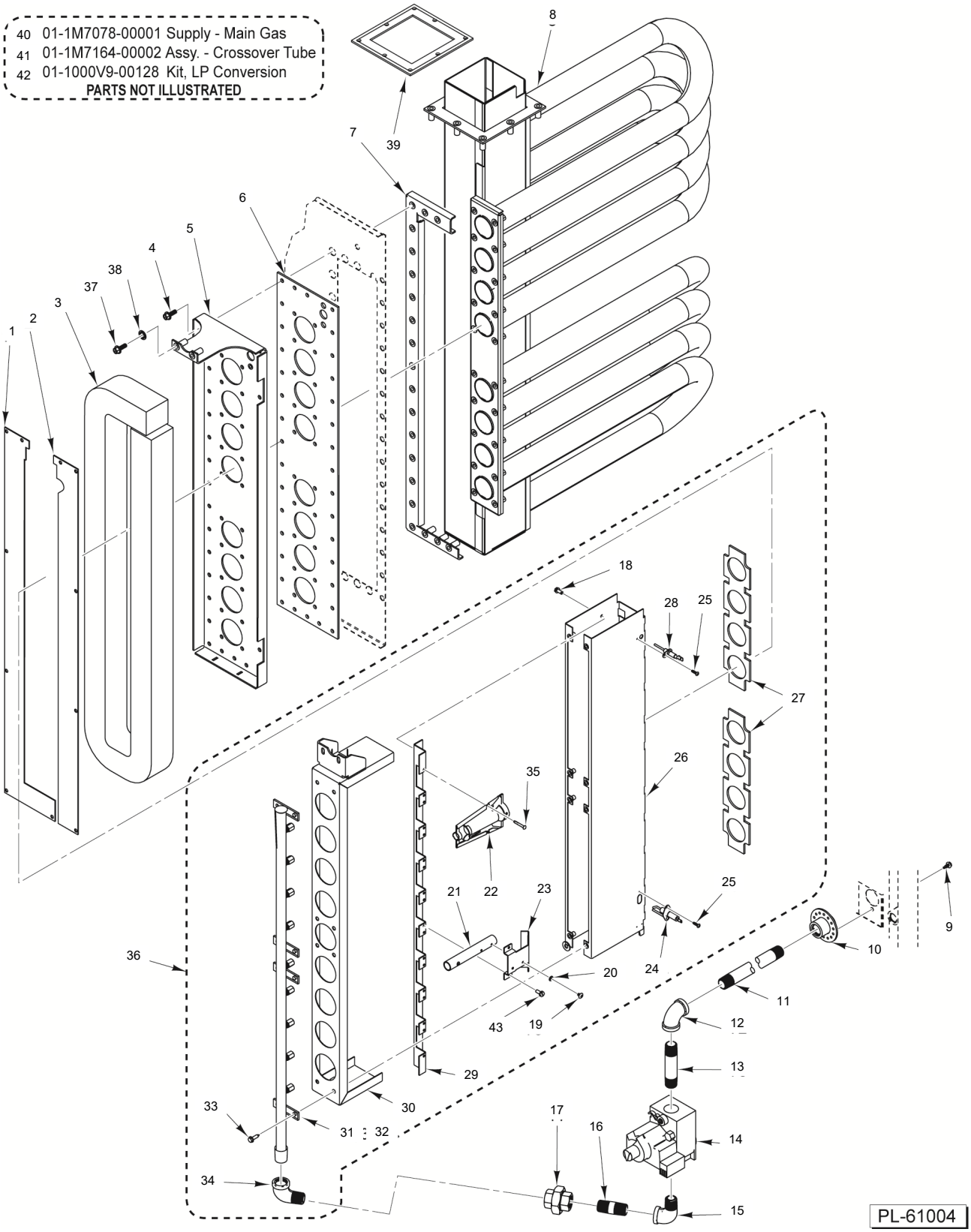
ILLUS. PL-61001	PART NO.	NAME OF PART	AMT.
1	01-1M6858-00102	Bracket - Actuator Mount	1
2	01-1000V4-00350	Mach. Screw 10-32 x 3/8 Phil. Hd. (SST)	2
3	01-1M6858-00105	Cam - Handle Mechanism Rotator	1
4	01-1000V4-00351	Screw 10-32 x 1/4 Phil. Truss Hd. (SST)	2
5	01-1000V0-00091	Clip - E Style	2
6	01-1M6859-00001	Handle Pivot	2
7	01-1000V0-00112	Snap Ring (1/4) (SST)	4
8	01-1M6859-00002	Bracket - Handle Pivot	2
9	01-1000V1-00099	Pin 1/4 In. (SST)	2
10	01-1M6860-00001	Linkage - Handle	1
11	01-1M7221-00001	Mount - Door Handle	1
12	01-1M6858-00103	Shim	AR
13	01-1M6861-00001	Handle (11 In.)	1
14	01-100V20-00028	Spring - Extension	1
15	01-1M6847-00001	Latch Assy.	1
16	01-100V15-00087	Plug, Handle - Guide Filler	2



RACKS AND ROTATE COMPONENTS

RACKS AND ROTATE COMPONENTS

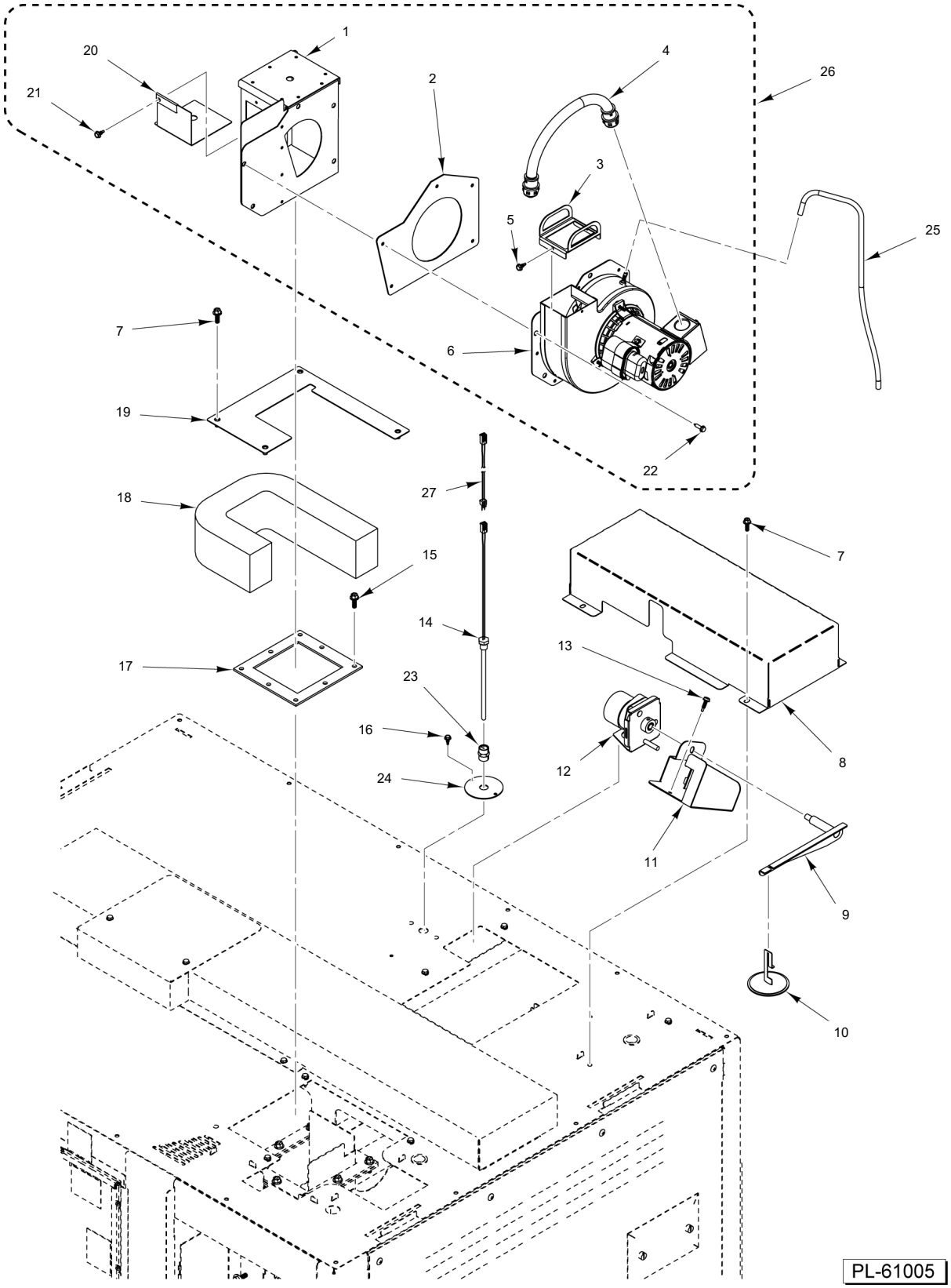
ILLUS. PL-61003	PART NO.	NAME OF PART	AMT.
1	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	AR
2	01-1M6900-00203	Cover - Top Channel (Center)	1
3	01-1M6900-00202	Cover - Top Channel	1
4	01-1000V3-00109	Belt - V (66 In. O.D.) (Ovens Built Before 3/1/2021, S/N 242038029)	1
5	01-1000V3-00116	Belt - V (64 In.) (Ovens Built On or After 3/1/2021, S/N 242038029)	1
6	01-1000V3-00106	Sheave - Die Cast (3/8 In. Bore) (Ovens Built Before 3/1/2021, S/N 242038029)	1
7	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST) (Ovens Built Before 3/1/2021, S/N 242038029)	4
8	01-1000V4-00530	Lockwasher #10 (SST) (Ovens Built Before 3/1/2021, S/N 242038029)	4
9	01-1M3360-00001	Plate - Rotator Drive (Ovens Built Before 3/1/2021, S/N 242038029)	1
10		Motor - Gear (6 RMP) (No Longer Available, Order Item 43) (Ovens Built Before 3/1/2021, S/N 242038029)	1
11	01-1M7462-00001	Motor Assy. (Rack Rotation) (Incls. Items 12 thru 15) (Ovens Built On or After 3/1/2021, S/N 242038029)	1
12	01-1000V3-00117	Sheave - Die Cast (2.5 In. x 0.5 in. Bore) (Ovens Built On or After 3/1/2021, S/N 242038029)	1
13	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST) (Ovens Built On or After 3/1/2021, S/N 242038029)	4
14	01-1M7463-00001	Plate - Rack Rotation Motor (Ovens Built On or After 3/1/2021, S/N 242038029)	1
15		Motor (Not Available, Order Item 11) (Ovens Built On or After 3/1/2021, S/N 242038029)	1
16	01-1000V4-00535	Bolt - Serrated Flanged 1/4-20 x 3/4	1
17	01-1M6899-00004	Magnet Assy.	1
18	01-1000V3-00090	Sheave	1
19	01-1M6835-00301	Washer	2
20	01-1000V1-00097	Snap Ring (SST)	1
21	01-1M6835-00103	Washer	1
22	01-1000V0-00132	Bearing - Thrust	1
23	01-1000V0-00122	Shaft - Rotation Bearing	1
24	01-1000V4-00283	Mach. Screw 1/4-20 x 3/4 Hex Washer Hd. (SST)	4
25	01-1M6836-00003	Support - Rotation	1
26	01-100V16-01061	Gasket - Inner Ceiling	1
27	01-1M6852-00003	Shaft - Upper Rotator	1
28	01-1000V1-00095	Key (SST)	1
29	01-1000V4-00534	Bolt 1/4-20 x 3/4 In.	4
30	01-1M6836-00401	Plate - Inner Ceiling	1
31	01-1M6901-00003	Bracket Assy. (Rotation Switch) (Incls. Items 32, 33, & 34)	1
32	01-1M6901-00301	Bracket - Door Magnet	1
33	01-1M7291-00001	Switch, Assy - Rotation	1
34	01-1000V4-00448	Mach. Screw 6-32 x 3/8	2
35	01-1000V4-00434	Washer - Flat #10 (SST)	2
36	01-1M6987-00001	Slide Frame Hanger	1
37	01-1M7330-00001	Kit - Rack Slide (5 Pan) (Incls. Item 38, Qty. 2)	1
38	01-1M6985-00004	Slide - Rack (5 Pan)	2
39	01-1M7330-00002	Kit - Rack Slide (10 Pan) (Incls. Item 40, Qty. 2)	1
40	01-1M6985-00002	Slide - Rack (10 Pan)	2
41	01-100V26-00010	Wire Rack, 1/2 Pan (Accessory)	AR
42	01-100V26-00011	Wire Loop Rack, 1/2 Pan (Accessory)	AR
43	01-1M7466-00001	Kit - Motor Rotation (Ovens Built Before 3/1/2021, S/N 242038029)	1



GAS SUPPLY AND HEAT EXCHANGER

GAS SUPPLY AND HEAT EXCHANGER

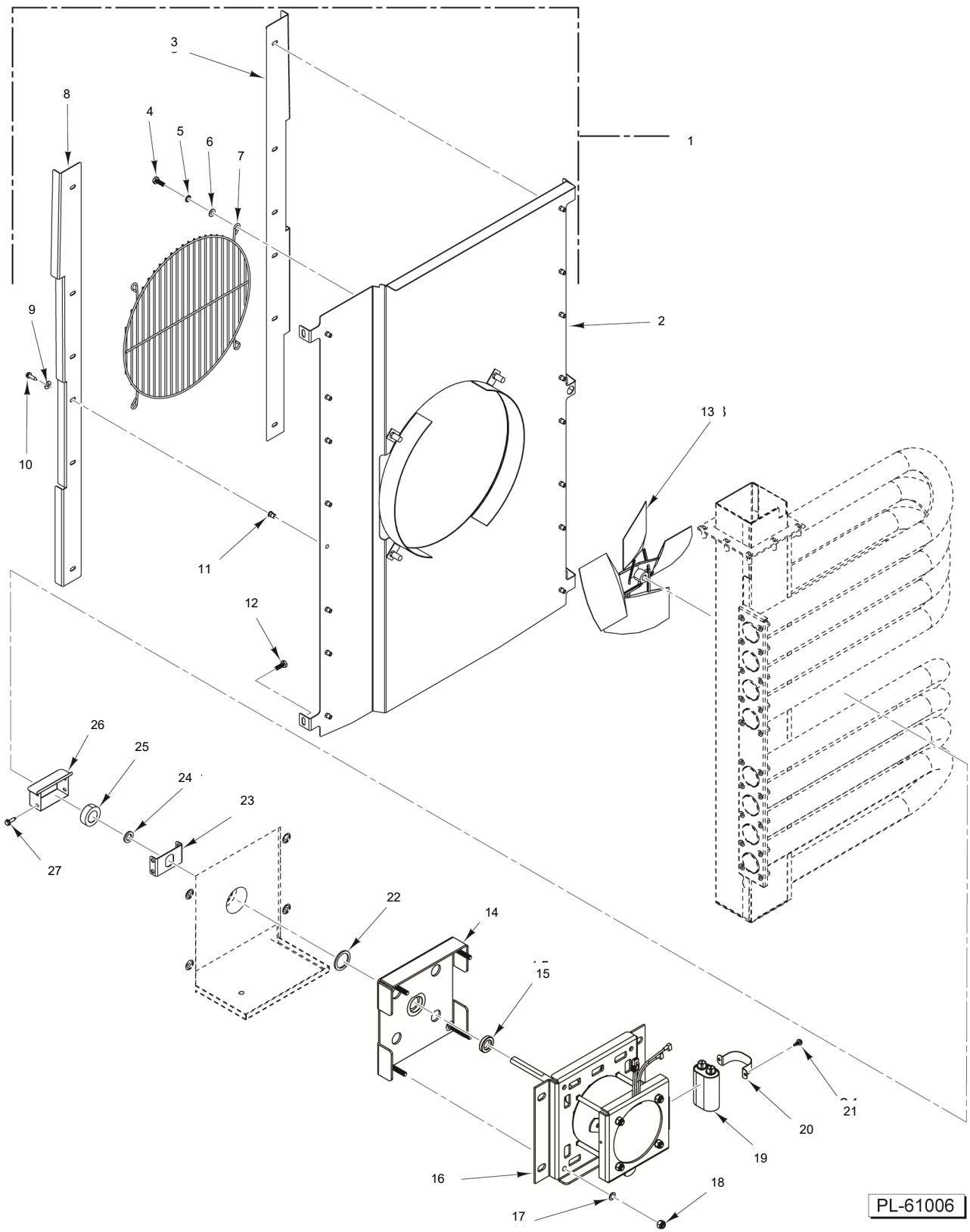
ILLUS. PL-61004	PART NO.	NAME OF PART	AMT.
1	01-1M6894-00203	Insulation - Burner (Left)	1
2	01-1M6894-00202	Insulation - Burner (Right)	1
3	01-1M6923-00114	Insulation - Fiberglass (2 In.)	1
4	01-1000V4-00535	Bolt - Serrated Flanged 1/4-20 x 3/4	AR
5	01-1M6809-00002	Plate Assy. - Gas	1
6	01-100V16-01054	Gasket - Heat Exchanger	1
7	01-1M7213-00001	Backer Assy. - Heat Exchanger	1
8	01-1M7375-00001	Kit, Heat Exchanger (Incls. Items 3, 4, 6, 27, 33, & 39)	1
9	01-1000V4-00401	Screw 10-16 x 1/2 Hex Washer Hd.	2
10	01-1M7214-00001	Mount - Gas Line (Rear)	1
11	01-100V17-00795	Pipe 1/2 x 32 TBE, NPT (Black)	1
12	01-100V17-00512	Elbow - Pipe 1/2 NPT x 90 Deg. (Black)	1
13	01-100V17-00753	Pipe 1/2 x 3-1/2 TBE, NPT (Black)	1
14	01-1000V9-00188	Valve - Gas (1 Stage)	1
15	01-100V17-00793	Elbow 1/2 In. NPT (Black)	1
16	01-100V17-00794	Pipe 1/2 x 2 In. NPT (Black)	1
17	01-100V17-00463	Union 1/2 NPT (Black)	1
18	01-1000V4-00474	Screw 10-32 x 1/2 Hex Washer Hd. (Zinc)	2
19	01-1000V4-00459	Mach. Screw 8-32 x 1/4 Phil. Truss Hd. (SST)	2
20	01-1000V4-00511	Washer - Lock (0.168 ID, 0.340 OD, Int. Star)	2
21	01-1M7165-00001	Pipe - Crossover	1
22	01-1000V9-00146	Burner - In-Shot (Crossover)	8
23	01-1M7164-00102	Mount - Crossover	1
24	01-1000V9-00201	Ignitor - Burner Spark	1
25	01-1000V4-00510	Screw Mach. - Pan Head (6-20 x 0.375)	2
26	01-1M7169-00001	Burner Assy. (Incls. 18-22, 28, & 33)	1
27	01-100V16-01057	Gasket (Burner Box)	2
28	01-1000V9-00151	Sensor - Flame Rod	1
29	01-1M7166-00101	Mount - Burner	1
30	01-1M7167-00001	Enclosure - Burner Rack	1
31	01-100V16-0482B	Manifold (NAT)	1
32	01-100V16-0482C	Manifold (LP)	1
33	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	4
34	01-100V17-00793	Elbow 1/2 In. NPT (Black)	1
35	01-100V12-00036	Rivet	AR
36	01-1M7163-00001	Burner Assy. (Incls. Items 18 thru 33)	1
37	01-1000V4-00534	Bolt 1/4-20 x 3/4 In.	2
38	01-1000V4-00433	Washer 1/4 In. (SST)	2
39	01-100V16-01055	Gasket - Heat Exchanger (Collector Seal)	1
40	01-1M7078-00001	Supply - Main Gas (Incls. Items 11-17)	1
41	01-1M7164-00002	Assy. - Crossover Tube (Incls. Items 18-23)	1
42	01-1000V9-00128	Kit - LP Conversion	1
43	01-1000V4-00475	Screw - Pan HD Sht Mtl (#10-16 x 0.5)	2



DRAFT INDUCER AND VENT ASSEMBLY

DRAFT INDUCER AND VENT ASSEMBLY

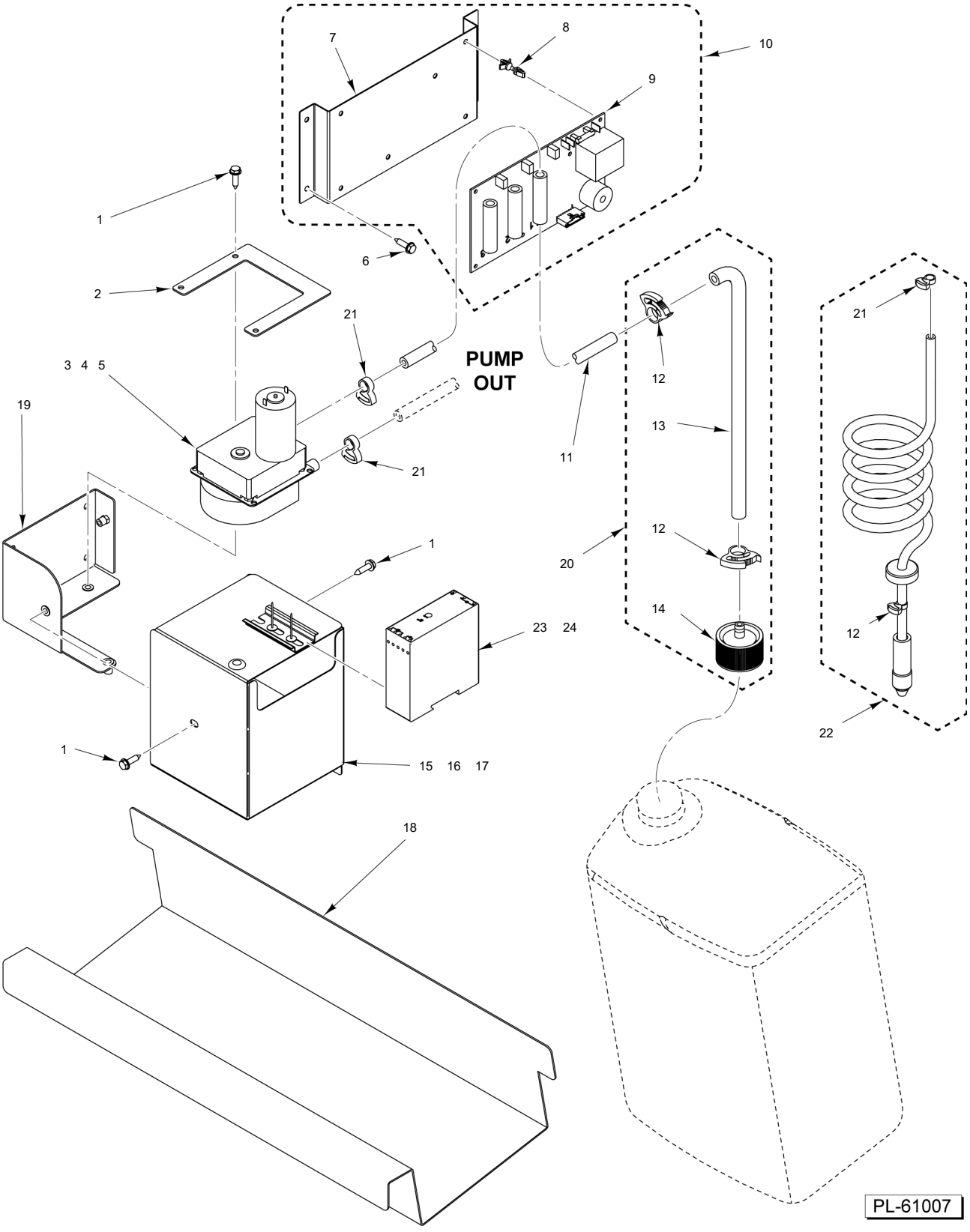
ILLUS. PL-61005	PART NO.	NAME OF PART	AMT.
1	01-1M6834-00002	Inducer - Draft (Incls. Items 20 & 21)	1
2	01-100V16-00956	Gasket - Insulation (Draft Inducer)	1
3	01-1M6834-00101	Draft Inducer Flow Restrictor	1
4	01-1M7001-00001	Conduit - Draft Inducer	1
5	01-1000V4-00401	Screw 10-16 x 1/2 Hex Washer Hd.	2
6	01-1000V8-00156	Blower Motor - Draft Inducer (Also order item 2)	1
7	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	4
8	01-1M6902-00002	Cover - Vent	1
9	01-1M6833-00003	Actuator - Vent	1
10	01-1M7162-00001	Plunger - Vent	1
11	01-1M6832-00301	Mount - Vent	1
12	01-1M6887-00001	Motor - Vent	1
13	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	3
14	01-100V10-00302	Sensor - Temperature (RTD)	1
15	01-1000V4-00535	Bolt - Serrated Flanged 1/4-20 x 3/4	8
16	01-1000V4-00401	Screw 10-16 x 1/2 Hex Washer Hd.	2
17	01-1M7171-00001	Backer Plate - Heat Exchanger (Collector)	1
18	01-1M6923-00113	Insulation - Fiberglass (2 In.)	1
19	01-1M6891-00101	Insulation - Exhaust Cover	1
20	01-1M6834-00203	Plate - Dilution Block	1
21	01-1000V4-00401	Screw 10-16 x 1/2 Hex Washer Hd.	1
22	01-1000V4-00386	Screw - Mach. Hex Head (#10-32 x 0.50 SS)	5
23	01-100V17-00257	Coupling 1/4 NPT (Brass)	1
24	01-1M6821-00213	Cover	1
25	01-1M6960-00001	Tube - Pressure Switch	1
26	01-1M6834-00001	Draft Motor Assy. (Incls. 1 thru 6, 20, 21, & 22)	1
27	01-100V10-00340	Extender - Cable (RTD)	1



AIR CIRCULATION

AIR CIRCULATION

ILLUS. PL-61006	PART NO.	NAME OF PART	AMT.
1	01-1M6807-00002	Assy. - Suction Panel (Incls. Items 2 thru 12)	1
2	01-1M6806-00002	Panel - Suction	1
3	01-1M6807-00301	Shutter - Air Flow (Back)	1
4	01-1000V4-00534	Bolt 1/4-20 x 3/4 In.	4
5	01-1000V4-00470	Lockwasher 1/4 In. (SST)	4
6	01-1000V4-00518	Washer	4
7	01-1000V8-00166	Guard - Fan	1
8	01-1M6807-00302	Shutter - Air Flow (Front)	1
9	01-1000V4-00108	Washer - Plain (#10, 0.040 Thick)	12
10	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	12
11	01-1000V4-00269	Insert - Threaded 10-32 (SST)	16
12	01-1000V4-00533	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	4
13	01-1000V8-00170	Fan - Four Blade (SST, 12 In.)	1
14	01-1M6920-00003	Mount - Motor	1
15	01-100V16-01076	Seal, Shaft - Fan (Viton 17mm Shaft 30mm Bore)	1
16	01-1M7287-00001	Motor Assy. (Service)	1
17	01-1000V4-00399	Washer (5/16 In.)	4
18	01-1000V4-00380	Nut 5/16-18 NYLOCK	4
19	01-1000V8-0049C	Capacitor	1
20	01-1000V8-0049D	Bracket - Mounting	1
21	01-1000V4-00401	Screw 10-16 x 1/2 Hex Washer Hd.	2
22	01-100V16-01075	Gasket - Fan Shaft	1
23	01-1M7278-00101	Shield - Fan Shaft (Base)	1
24	01-1M7281-00101	Seal - Fan Shaft (Inner)	1
25	01-1M7280-00101	Hub - Fan Shaft Seal (Inner)	1
26	01-1M7279-00101	Shield - Fan Shaft (Top)	1
27	01-1000V4-00533	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	4

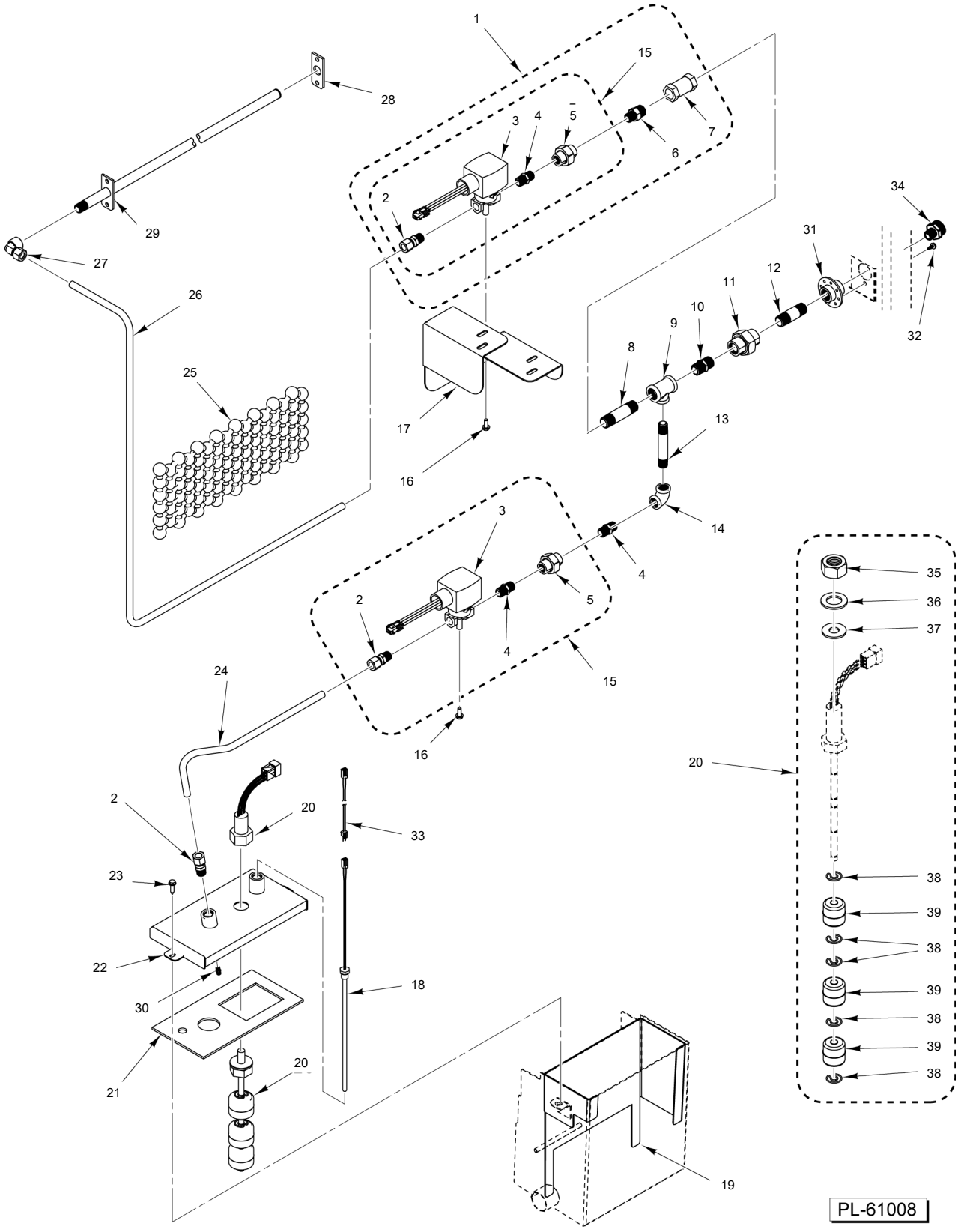


CHEMICAL SUPPLY

CHEMICAL SUPPLY

ILLUS. PL-61007	PART NO.	NAME OF PART	AMT.
1	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	5
2	01-1M7083-00101	Retainer - Pump	1
*3	01-1M7523-00001	Chemical Pump Assy. (24 VDC) (Incls. Items 1 thru 4, 16, 17, & 23)	1
4	01-1M7079-00002	Pump - Chemical (24 VDC)	1
5	00-891450	Hose - Assembly 11 1/2" Long with Clamp	1
6	01-1000V4-00426	Screw #10-16 x 3/4 Hex Hd. (Drill Tip) (SST)	1
7	01-1M7261-00101	Bracket - Chemical Sensing Board	1
8	01-1000V5-00357	Standoff	6
9	01-1M7288-00001	Kit - Chemical Detection Board	1
10	01-1M7261-00001	Board - Chemical Sensing (Incls. Items 7 thru 9)	1
11	01-1M7274-00101	Tube - Rubber (0.17 ID x 1/4 OD) (CLEAR)	1
12	01-100V17-00801	Clamp - Nylon 15/32 to 17/32 ID	2
13	01-1M7069-00101	Tube Tube (18 In.) (Ecolab Only)	1
14	01-100V28-00002	Connecting Cap - Chemical Container (Ecolab Only)	1
15	01-1M7216-00101	Shield - Chemical Pump (Previous Construction)	1
16	01-1M7216-00002	Shield - Chemical Pump (Incls. Item 17) (Current Construction)	1
17	01-100V15-00057	Grommet	1
18	01-1M7208-00101	Tray - Chemical Containers	1
19	01-1M6973-00001	Bracket - Chemical Pump	1
20	01-1M7069-00001	Detergent Container Connection Assy. (Ecolab) (Incls. Items 12 thru 14)	1
21	01-100V17-00740	Hose Clamp - Nylon (For Tube 3/8 To 13/32 ID)	2
22	01-100V16-01106	Siphon Assy., Chemical Connection (Diversy Only)	1
23	01-1M7522-00001	Power Supply (W/ Harness) (24 VDC) (Incls. Item 24)	1
24	01-100V10-00367	Power Supply (24 VDC)	1

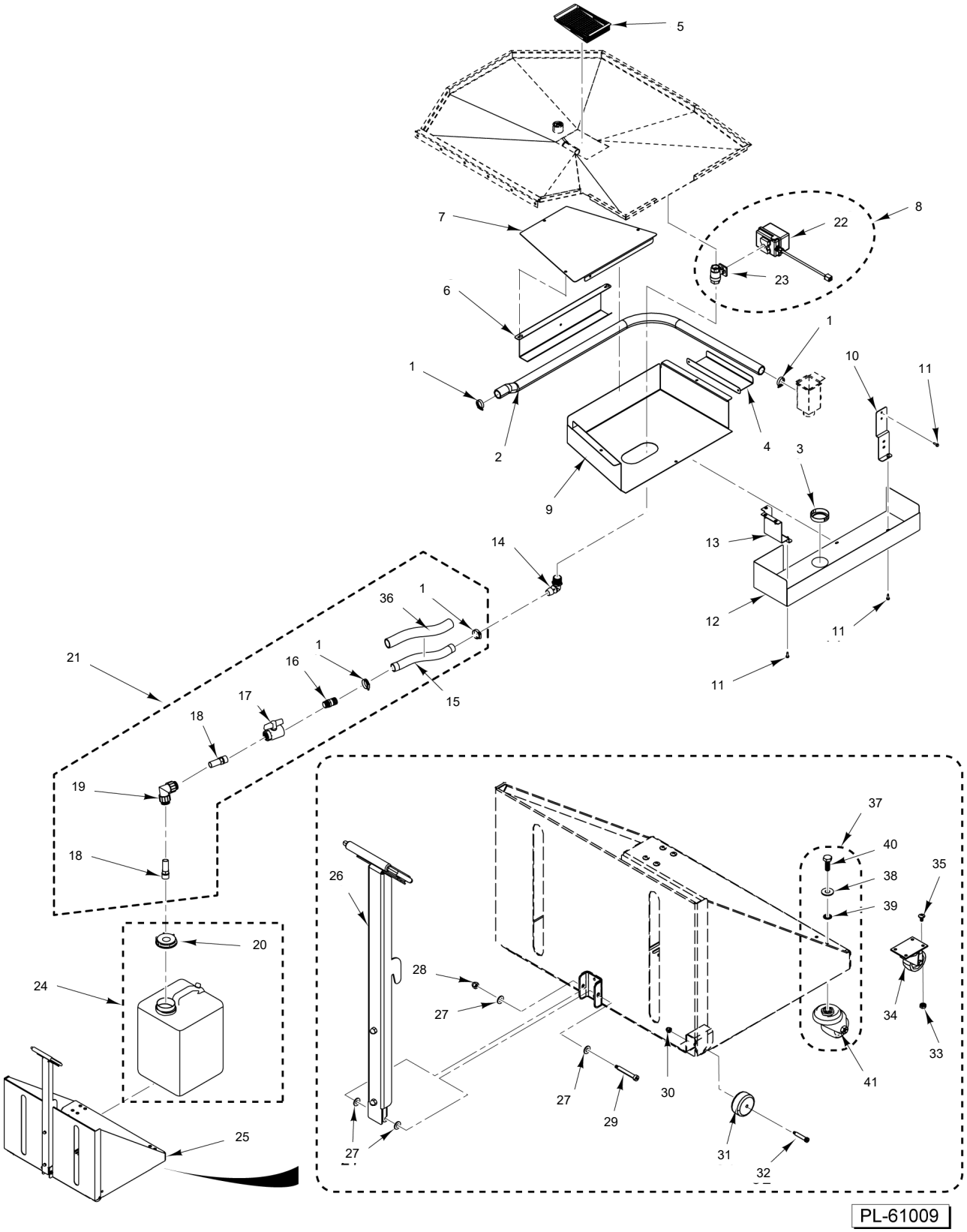
* No Longer Available, Use Item 4



WATER/STEAM SUPPLY

WATER/STEAM SUPPLY

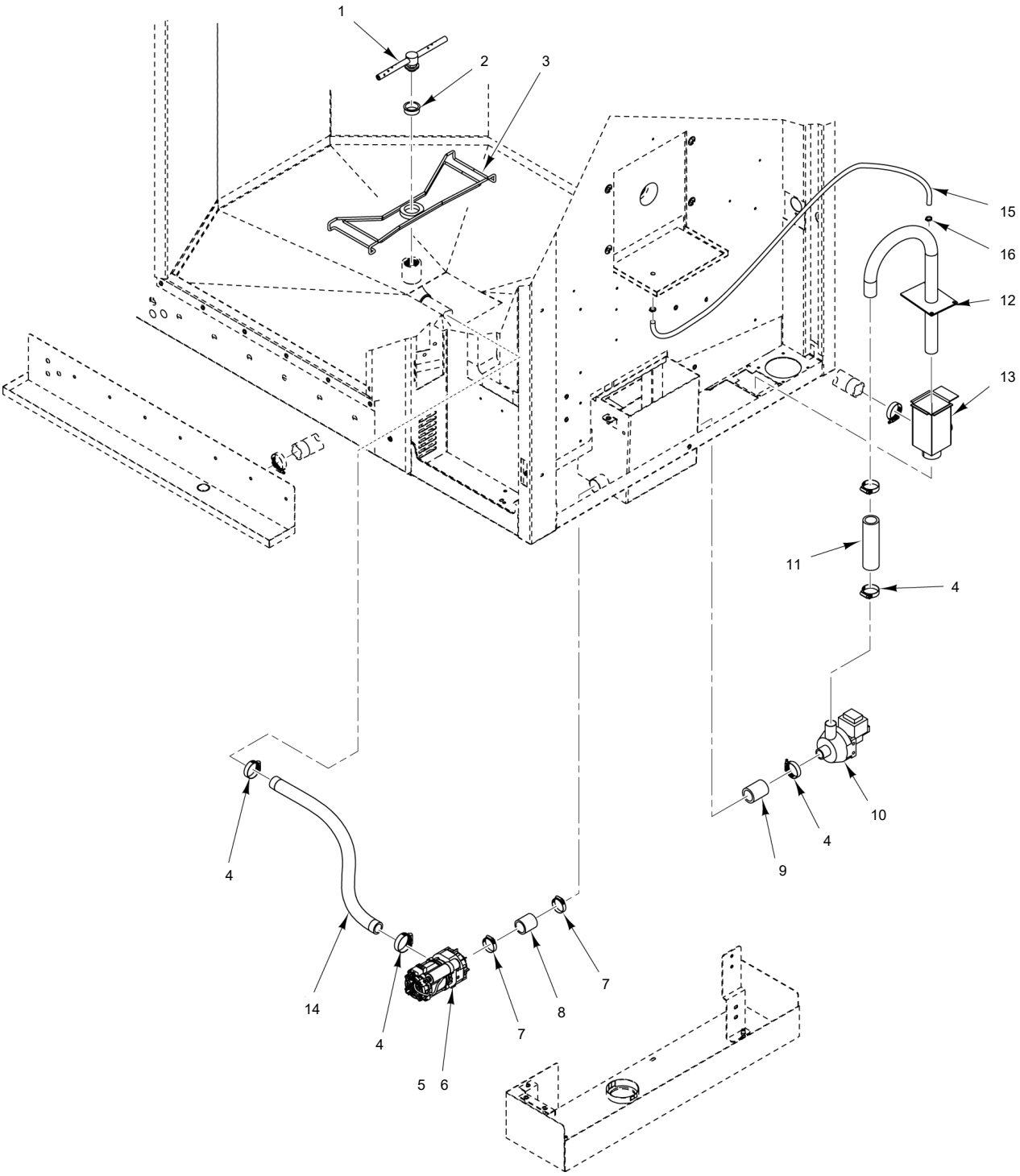
ILLUS. PL-61008	PART NO.	NAME OF PART	AMT.
1	01-1M6907-00003	Supply - Water w/ Restrictor (Incls. Items 2 thru 7)	1
2	01-100V17-00341	Fitting - Straight 1/4 MNPT x 3/8 CC (Brass)	3
3	01-1M7176-00001	Valve - Water w/ Plug	2
4	01-100V17-00083	Pipe - Close Hex 1/4 NPT (Brass)	3
5	01-100V17-00661	Union 1/4 NPTF (Brass)	2
6	01-100V17-00225	Pipe - Close 1/4 NPT x 3/8 NPT	1
7	01-100V17-00598	Regulator - Flow 3/8 NPT (5 GPM)	1
8	01-100V17-00782	Pipe 3/8 NPT x 2-1/2 NPT (Brass)	1
9	01-100V17-00781	Tee - Reducing 3/8 x 3/8 x 1/4 (Brass)	1
10	01-100V17-00805	Pipe 3/8 MNPT (Brass)	1
11	01-100V17-00804	Union 3/8 FNPT (Brass)	1
12	01-100V17-00806	Pipe 3/8 MNPT (Brass)	1
13	01-100V17-00807	Pipe 1/4 MNPT (Brass)	1
14	01-100V17-00780	Elbow - 1/4 90 Deg. (Brass)	1
15	01-1M6907-00001	Supply - Water w/o Bracket (Incls. Items 2 thru 5)	2
16	01-1000V4-00386	Screw Hex Hd. 10-32 x 1/2 In. (SST)	4
17	01-1M7215-00001	Bracket - Water Supply	1
18	01-100V10-00307	Sensor - Temp (9 In.) (RTD)	1
19	01-1M7211-00101	Shield - Sump Spray	1
20	01-1M7180-00001	Float - Sump Water w/ Connectors (Incls. Items 35 thru 39)	1
21	01-1M7008-00206	Seal - Sump Lid	1
22	01-1M7008-00004	Lid - Sump	1
23	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	2
24	01-1M7198-00001	Tube - Sump Water Supply	1
25	01-1M5975-00001	Steamer - Balls	8
26	01-1M6917-00001	Tube - Water Supply	1
27	01-100V17-00709	Elbow - 90 Deg. 3/8 to 1/4 NPT (Brass)	1
28	01-1M6921-00003	Gasket - Steam Tube (Incld. in Heat Exchanger Kit 01-1M7375-00001)	1
29	01-1M6896-00002	Manifold - Steam	1
30	01-100V17-00779	Nozzle - Sump (120 Deg Full Cone 0.10 Orifice, 1.5 GPM, 1/4 MNPT)	1
31	01-1M7214-00002	Mount - Water Line	1
32	01-1000V4-00401	Screw 10-16 x 1/2 Hex Washer Hd.	2
33	01-100V10-00340	Extender - Cable (RTD)	1
34	01-100V17-00835	Fitting, Adapter W.Hex - 3/8"-18 NPT to 3/4 GHT (Brass)	1
35	01-1000V4-00604	Nut, Hex 3/4-10 (SST)	1
36	01-1000V4-00605	Washer 3/4 In. (SST)	1
37	01-100V16-01109	Gasket	1
38	01-1000V1-00105	Clip - Wire (SST)	5
39	01-1000V6-00400	Float - Magnetic (SST)	3



GREASE DRAIN

GREASE DRAIN

ILLUS. PL-61009	PART NO.	NAME OF PART	AMT.
1	01-100V17-00734	Clamp - Worm 1-1/2 (SST)	4
2	01-1M7071-00001	Tube - Clear PVC (50 In.)	1
3	01-1000V5-00033	Bushing - Snap (2 In.)	1
4	01-1M6909-00202	Bracket - Bottom Drain (Rear)	1
5	01-1M7009-00002	Drain - Grate	1
6	01-1M6909-00201	Bracket - Bottom Drain (Front)	1
7	01-1M6996-00003	Cover - Wash Line	1
8	01-1000V9-00207	Valve - Motorized (Incls. Items 22 & 23)	1
9	01-1M6996-00002	Cover - Grease Valve	1
10	01-1M7210-00001	Bracket - Drain Pump	1
11	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	AR
12	01-1M7207-00101	Cover - Pump	1
13	01-1M7209-00001	Bracket - Wash Pump	1
14	01-1M7309-00001	Connector - Grease/Drain Line	1
15	01-1M7070-00201	Hose - Grease Drain (8.50 In.)	1
16	01-100V17-00787	Fitting - Barbed 3/4 In. MNPT To 1 in. Hose (Nylon)	1
17	01-100V17-00786	Valve - Ball (1 In.) NPT (CPVC Plastic)	1
18	01-100V17-00788	Adapter - Male Stem (3/4 CTS x 3/4 MNPT) (John Guest)	2
19	01-100V17-00789	Elbow - Union 3/4 CTS (John Guest)	1
20	01-100V19-0067C	Lid, Plastic Jug - BV400G	2
21	01-1M7070-0002S	Kit - Grease Drain Service (Incls. Items 1, 15 thru 19, & 36)	1
22	01-1000V8-00178	Actuator With Wiring	1
23	01-1000V9-00206	Valve	1
24	01-1M7073-00002	Container - Grease	2
25	01-1M6976-00003	Trolley - Grease	1
26	01-1M6976-00006	Slide Handle Assy.	1
27	01-1000V4-00522	Washer (1/4 ID x 9/16 OD) (Brass)	4
28	01-1000V4-00411	Acorn Nut 10-32 (SST)	1
29	01-1000V4-00523	Screw Shoulder 10-32 x 1/4 (SST)	1
30	01-1000V4-00519	Nut 8-32, Acorn (SST)	2
31	01-100V14-00059	Wheel	2
32	01-1000V4-00520	Screw Shoulder 8/32 x 3/16 (SST)	2
33	01-1000V4-00336	Nut #10-32 W/ Lockwasher (SST) (Previous Construction) (Use Item 37)	8
34	01-100V14-00060	Plate - Swivel Caster (Previous Construction) (Use Item 37)	2
35	01-1000V4-00350	Mach. Screw 10-32 x 3/8 Phil. Hd. (SST) (Previous Construction) (Use Item 37)	8
36	01-1M7366-00001	Insulation, Polyethelene Foam Tube - 1.375" ID x 2.125" OD x 6.50" Long	1
37	01-1M7543-00001	Kit - Casters (Pair) (Incls. Items 38 thru 40)	1
38	01-1000V4-00433	Washer 1/4 In. (SST)	2
39	01-1000V4-00470	Lockwasher 1/4 In. (SST)	2
40	01-1000V4-00534	Bolt 1/4-20 x 3/4 In.	2
41	01-1M7542-00001	Caster	2



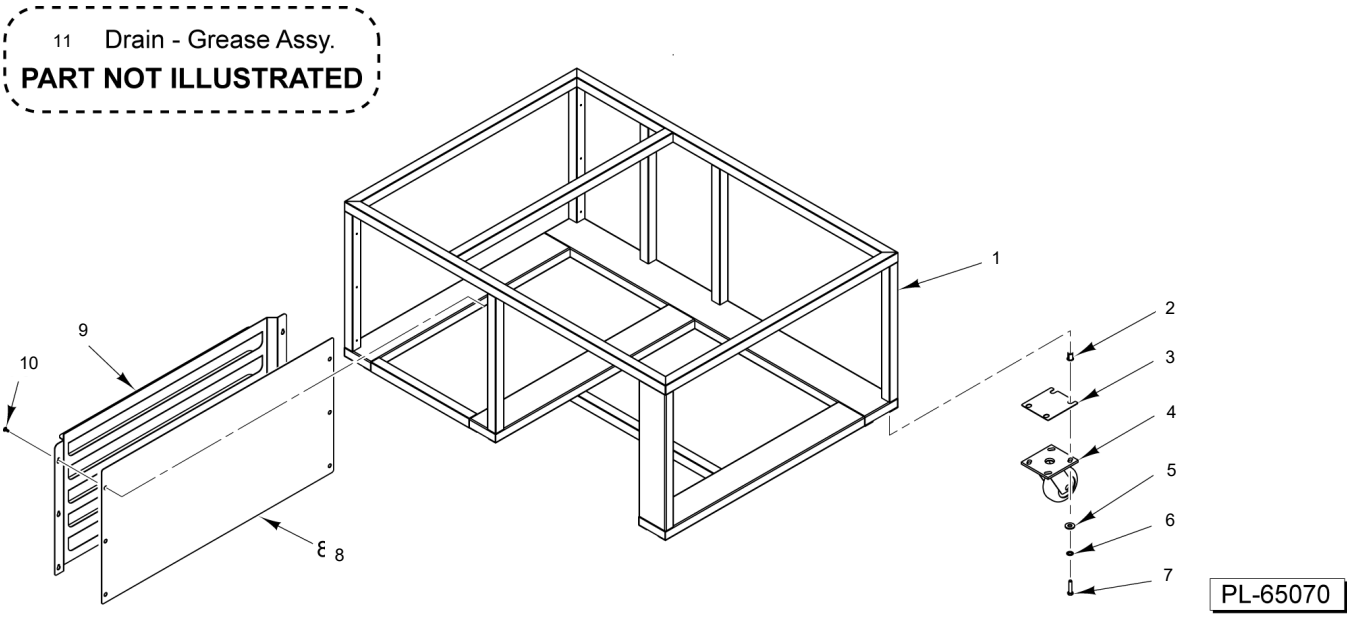
PL-61010

WASH SYSTEM

WASH SYSTEM

ILLUS. PL-61010	PART NO.	NAME OF PART	AMT.
1	00-891775	Arm - Wash	1
2	01-1000V0-00131	Bearing - Pivot	1
3	01-1M6957-00008	Pivot - Rack Bottom (Rod)	1
4	01-100V17-00734	Clamp - Worm 1-1/2 (SST)	5
5	01-1000V8-00167	Pump - Wash	1
6	01-1M7266-00101	Cover (Mylar)	1
7	01-100V17-00735	Clamp - Worm 1-3/4 (SST)	2
8	01-1M6908-00203	Hose - Pump Intake	1
9	01-1M6956-00101	Tube - Pump Intake	1
10	01-1000V8-00168	Pump - Drain Motor	1
11	01-1M6956-00103	Tube - Pump Outlet	1
12	01-1M7086-00001	Drain Line	1
13	01-1M7227-00001	Drain Weldment (Air Gap)	1
14	01-1M6908-00202	Tube - Outlet (24 In.)	1
15	01-1M7284-00001	Tubing - Rubber 3/8 ID x 1/2 OD x 24 In. Lg.	1
16	01-100V17-00801	Clamp - Nylon 15/32 to 17/32 ID	2

11 Drain - Grease Assy.
PART NOT ILLUSTRATED



STAND

STAND

ILLUS. PL-65070	PART NO.	NAME OF PART	AMT.
1	01-1M6980-00001	Stand (26 In.) (Incls Items 2-10)	1
2	01-1000V4-00002	Insert - Threaded 3/8-16 Hex	AR
3	01-1M6980-00103	Shim - Caster	AR
4	01-100V14-00046	Caster - Swivel Plate	AR
5	01-1000V4-00438	Washer 3/8	AR
6	01-1000V4-00439	Lockwasher 3/8 Internal	AR
7	01-1000V4-00527	Screw 3/8	AR
8	01-1M6980-00102	Divider - Stand	1
9	01-1M6890-00101	Slide - Stand	2
10	01-1000V4-00412	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST)	12
11	01-1M7070-00002	Drain - Grease Assy.	1