CATALOG OF REPLACEMENT PARTS



OV310E MINI RACK OVEN

ML-132598	**OV310E**
ML-132652	**OV310E**

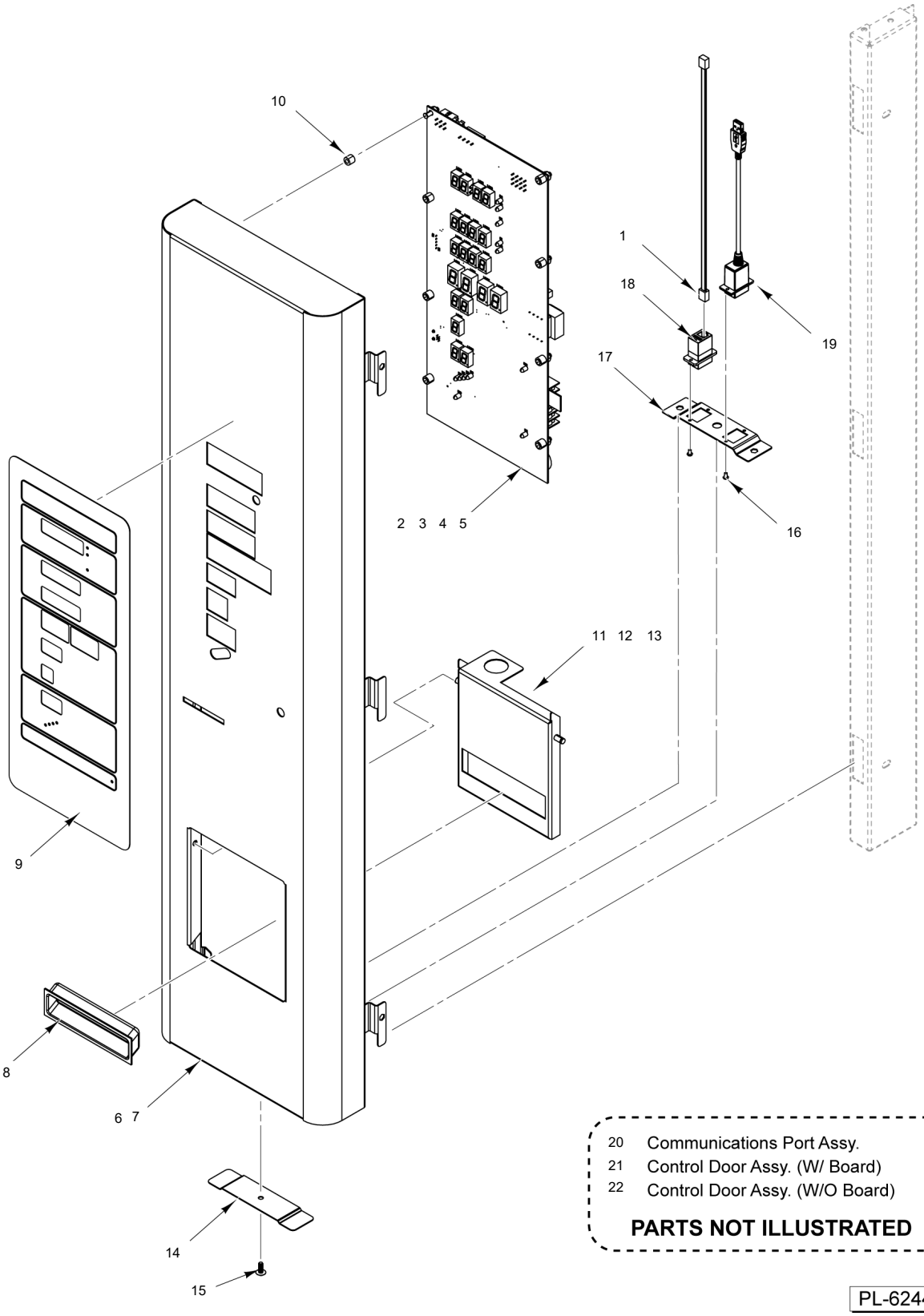
A Product of Baxter MFG. Co., Inc 19220 State Route 162 East Orting, WA 98360

FORM F43446 (June 2026)

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20 HEATING ELEMENTS AND AIR CIRCULATION SYSTEM



20	Communications Port Assy.
21	Control Door Assy. (W/ Board)
22	Control Door Assy. (W/O Board)

PARTS NOT ILLUSTRATED

PL-62447

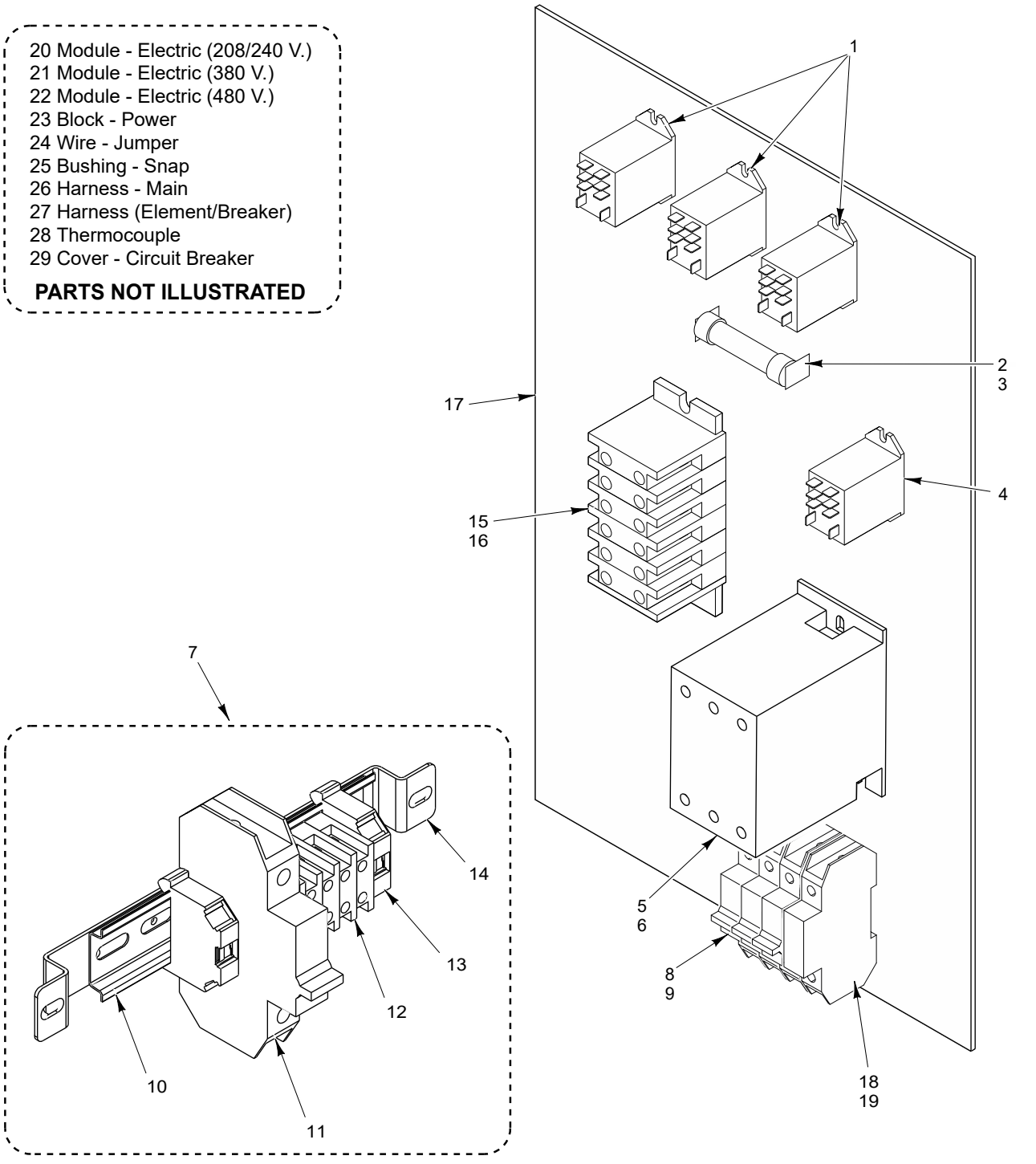
ADVANCED CONTROL PANEL ASSEMBLY

ADVANCED CONTROL PANEL ASSEMBLY

ILLUS. PL-62447	PART NO.	NAME OF PART	AMT.
1	01-100V10-00351	Cable - RJ12 Telephone (3 ft)	1
2	01-1000V4-00336	Nut #10-32 W/ Lockwasher (SST)	8
3	01-100V16-01036	Board - Control (USB Compatible)	1
4	01-100V23-00F10	Fuse (1 Amp., 250 V.) (On Back of Item 3)	1
5	01-100V10-00223	Alarm - Piezo Pre-wired	1
6	01-100V16-00246	Label - Burner Operation	1
7	01-1M6424-00011	Door (W/ Weld Studs) (Incls. Item 9)	1
8	01-100V18-00110	Pull - Handle Pocket (Black, Plastic)	1
9	01-100V16-00866	Label - Advanced Controls	1
10	01-1000V5-00164	Spacer 3/8 x 5/16 Lg. (Nylon)	8
11	01-1M6450-00001	Door - Access	1
12	01-1000V0-00092	Pin 1/4 Dia. x 1/2 Lg. (With Retaining Ring)	2
13	01-100V18-00121	Magnet (0.75 x 0.38 x 1.87)	1
14	01-1M7265-00102	Cover - USB Port	1
15	01-1000V4-00412	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST)	2
16	01-100V12-00037	Rivet - Push/Lock (Black Plastic)	4
17	01-1M7265-00001	Bracket Assy. - USB Port	1
18	01-100V10-00344	Jack - RJ12 Panel Mount Coupler	1
19	01-100V10-00350	Coupler - USB Type A Latching (3 ft)	1
20	01-1M7265-00002	Communications Port Assy.	1
21	01-1M6483-00012	Control Door Assy. (With Board)	1
22	01-1M6483-00014	Control Door Assy. (W/O Board)	1

20 Module - Electric (208/240 V.)
21 Module - Electric (380 V.)
22 Module - Electric (480 V.)
23 Block - Power
24 Wire - Jumper
25 Bushing - Snap
26 Harness - Main
27 Harness (Element/Breaker)
28 Thermocouple
29 Cover - Circuit Breaker

PARTS NOT ILLUSTRATED

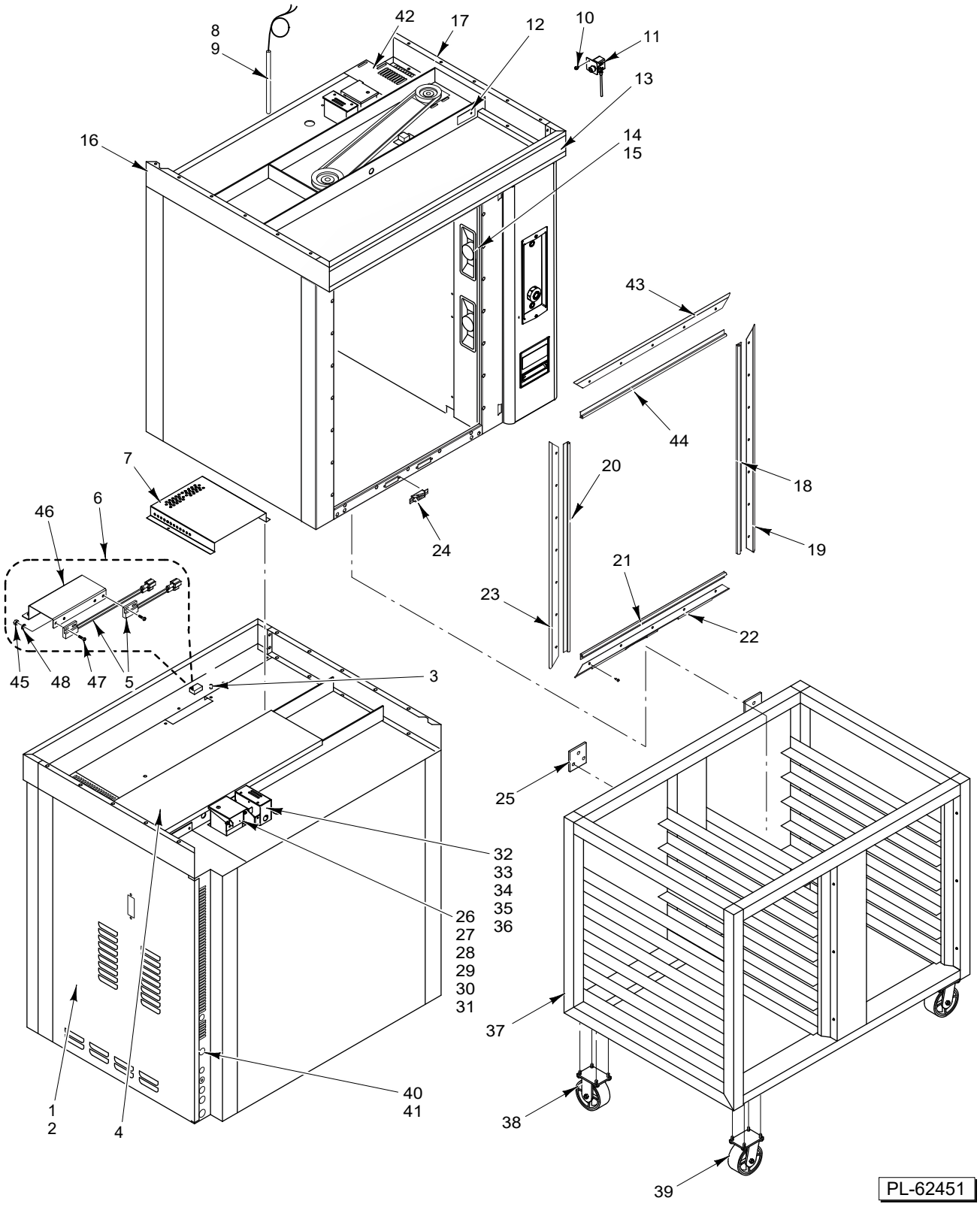


PL-62450

ELECTRICAL COMPONENTS (USED WITH ADVANCED CONTROLS)

ELECTRICAL COMPONENTS
(USED WITH ADVANCED CONTROLS)

ILLUS. PL-62450	PART NO.	NAME OF PART	AMT.
1	01-1000V6-00271	Relay - D.P.D.T. (1/2 Hp., 120 VAC)	3
2	01-100V10-00232	Fuse Holder (30 Amp.)	1
3	01-100V10-00219	Fuse - Panel Mount (0.5 Amp.)	1
4	01-1000V6-00271	Relay - D.P.D.T. (1/2 Hp., 120 VAC)	1
5	01-1000V6-00367	Contactor - Heat (50 Amp.) (3 Ph.)	1
6	01-1000V4-00515	Screw - Sheet Metal, Pan Hd. 6-32 x 3/8 (Zinc)	AR
7	01-1M6163-00001	Circuit Breaker Assy. (Incls. Items 10 thru 14)	1
8	01-1M7546-00001	Kit - Breaker Replacement (63 Amp.) (208-240 V.) (With 120 V. UV Breaker)	1
9	01-1M7547-00001	Kit - Breaker Replacement (32/35 Amp.) (380-415/440-480 V.) (With 120 V. UV Breaker)	1
10	01-1M6226-00001	Rail - Din	1
11	01-1000V6-00292	Breaker - Circuit (1-Pole) (15 Amp.)	1
12	01-1000V5-00280	Section - Terminal Block	6
13	01-1000V5-00252	Stop - Terminal Section End	2
14	01-1M6163-00101	Bracket - Circuit Breaker Mounting	1
15	01-1000V5-00106	Strip End - Terminal	1
16	01-1000V5-00105	Strip - Terminal	6
17	01-1M5387-00003	Plate - Mounting	1
18	01-1M5822-00001	Rail - Din	2
19	01-1000V5-00252	Stop - Terminal Section End	4
20	01-1M5821-00001	Module - Electric (208-240 V., 3 Ph.)	1
21	01-1M5821-00002	Module - Electric (380 V., 3 Ph.)	1
22	01-1M5821-00003	Module - Electric (480 V., 3 Ph.)	1
23	01-1000V5-00096	Block - Power Distribution (3-POLE, 2/0, #14CU, #4 - #8AL)	1
24	01-1M5560-00004	Wire - Jumper (380 V. Elements)	1
25	01-1000V5-00166	Bushing - Snap 3/4 In. (Plastic) 3/4 In	2
26	01-1M5359-00001	Harness - Main	1
27	01-1M5560-00002	Harness (Element/Circuit Breaker)	1
28	01-100V10-00349	Thermocouple	1
29	01-1M7723-00101	Cover - Circuit Breaker	1

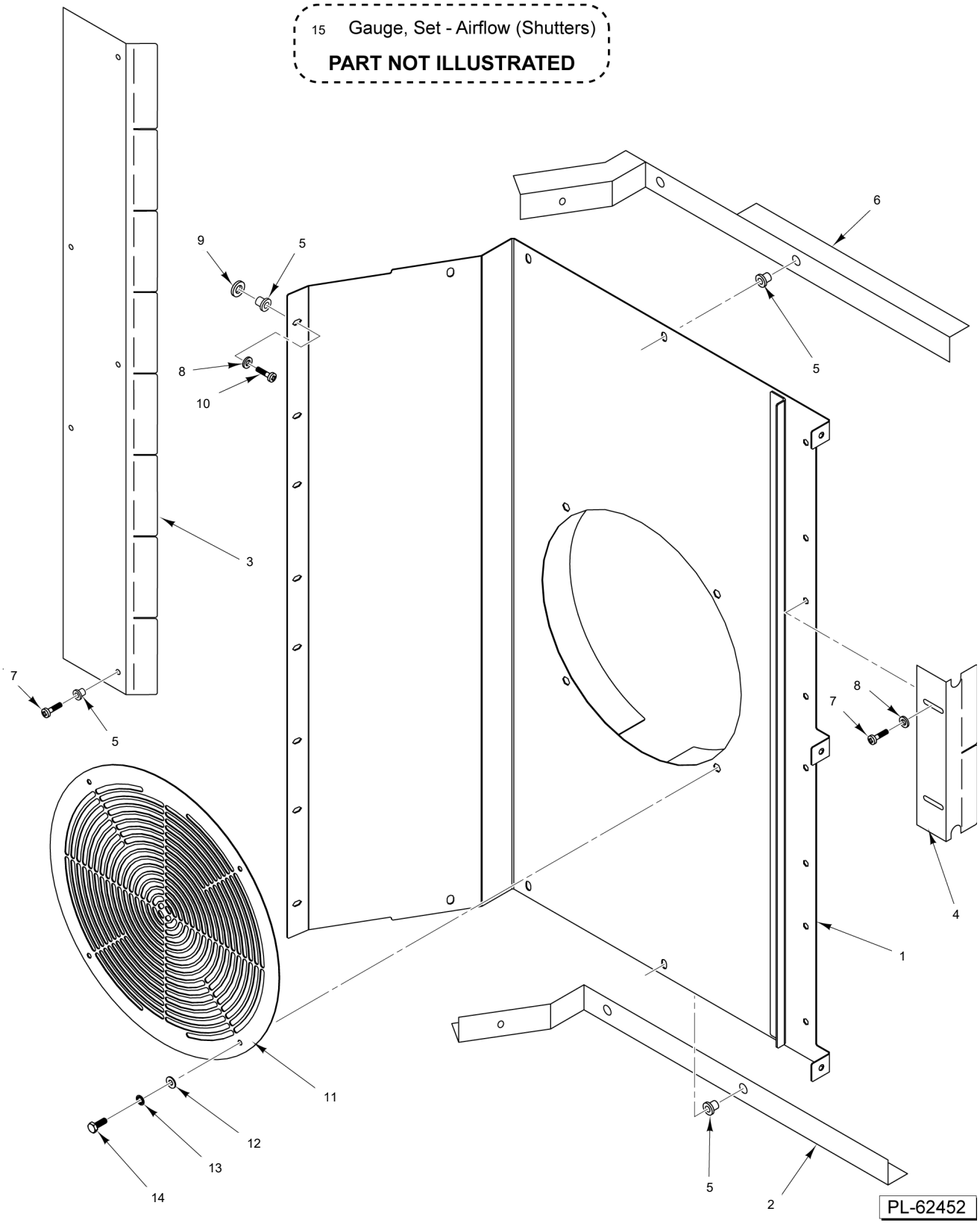


CABINET UNIT

CABINET UNIT

ILLUS. PL-62451	PART NO.	NAME OF PART	AMT.
1	01-1M4198-0002E	Skin Assy., Outer rihgt Hand Side (Elec. Oven)	1
2	01-1M7005-00002	Access Cover Assy. (Incls. Mounting Hardware)	1
3	01-1000V4-00121	Insert - Threaded 10-32 Hex	4
4	01-1M4221-00003	Cover - Rotator	1
5	01-1M5816-00101	Switch Assy. - Door Magnet (Switch with Wires & Terminals)	2
6	01-1M7665-00002	Switch Assy. - Door Sensor (Incls. Items 5, 45 thru 48) (Starting 05/01/24)	1
7	01-1M5832-00001	Cover - Wiring	1
8	01-100V10-00349	Thermocouple	1
9	01-100V17-00257	Coupling 1/4 NPT (Brass)	1
10	01-1000V4-00401	Screw 10-16 x 1/2 Hex Washer Hd.	2
11	01-1M5860-00002	Thermostat Assy. (High Limit)	1
12	01-1M7585-00105	Cover - Water Supply	1
13	01-1M6489-00001	Trim - Upper Front Assy.	1
14	01-1000V7-00053	Lamp - Oven (Complete) (Lens, Base, & Bulb)	2
15	01-1000V7-00054	Bulb - Halogen G9 Base	2
16	01-1M4459-00003	Panel - Trim Top (LH)	1
17	01-1M4459-00004	Panel - Trim Top (RH)	1
18	01-1M6492-00001	Gasket - Door Opening Side	1
19	01-1M6426-00001	Retainer - Right Side Gasket	1
20	01-1M6492-00001	Gasket - Door Opening Side	1
21	01-1M6493-00002	Gasket - Door Opening Bottom	2
22	01-1M6464-00001	Retainer - Bottom Gasket	1
23	01-1M6427-00001	Retainer - Left Side Gasket	1
24	01-1M6449-00004	Striker - Loading Door	4
25	01-1M3475-00001	Retainer	2
26	01-1M6100-00003	Cap - Vent	1
27	01-1M3375-00004	Hinge - Body	1
28	01-1000V4-00304	Pins - Hinge (Shoulder Bolt)	2
29	01-1M6611-00001	Vent Stack Gasket Retainer Assy. (Incls. Item 30)	1
30	01-1M6611-00101	Bracket W/ Gasket	1
31	01-1M6100-00004	Vent Cover Assy. (Incls. Items 26 thru 28)	1
32	01-1M6055-00002	Vent Assy. - Motor (Incls. Items 33 & 36)	1
33	01-1M6779-00001	Motor - Stepper	1
34	01-1M6104-00103	Cover - Stepper Motor	1
35	01-1M6104-00104	Harness - Stepper Motor	1
36	01-1M6340-00001	Arm Actuator	1
*37	01-1M4533-00012	Stand Assy. (12-Pan Capacity) (Incls. Items 38 & 39)	1
38	01-100V14-00047	Caster - Ridge Plate	2
39	01-100V14-00046	Caster - Swivel Plate (With Brake)	2
40	01-1M5575-00001	Cord - Power (120 V.)	1
41	01-100V17-00572	Grip - Cord (Aluminum) (Strain Relief 120 V. Supply Cord)	1
42	01-1M7585-00103	Cover - Outer (Rear Steamer)	1
42	01-1M7585-00104	Cover - Outer (Rear Steamer)	1
43	01-1M6428-00001	Retainer - Top Gasket	1
44	01-1M6491-00001	Gasket - Door Opening Top	1
45	01-1000V4-00462	Nut 4-40 Hex (SST)	4
46	01-1M7665-00102	Bracket - Door Sensor Switch	1
47	01-1000V4-00313	Screw 4-40 x 3/8 (SST)	4
48	01-1000V4-00464	Lockwasher #4 (SST)	4

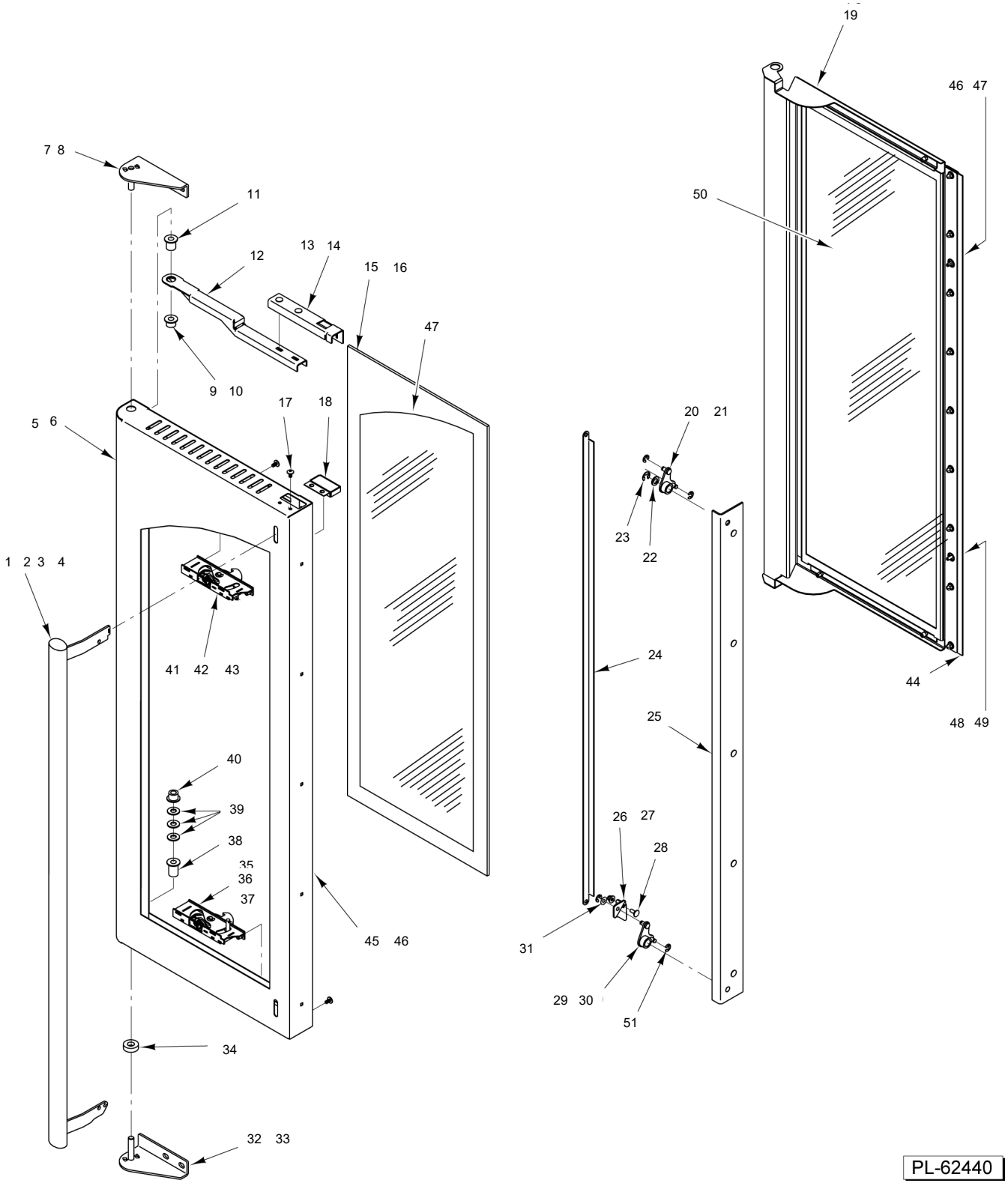
* Optional Part



INTERIOR PANELS

INTERIOR PANELS

ILLUS. PL-62452	PART NO.	NAME OF PART	AMT.
1	01-1M7577-00001	Pressure Panel Assy. (W/ Screen) (Incls. Items 4, 7, 8, 11, 13, & 14)	1
2	01-1M4212-00002	Bracket - Lower Mounting (Incls. Item 5)	1
3	01-1M5379-00001	Shutter - Airflow	1
4	01-1M5379-00002	Shutter - Airflow (Front RH)	4
5	01-1000V4-00121	Insert - Threaded 10-32 Hex	AR
6	01-1M4211-00002	Bracket - Upper Mounting (Incls. Item 5)	1
7	01-1000V4-00386	Screw Hex Hd. 10-32 x 1/2 In. (SST)	AR
8	01-1000V4-00434	Washer - Flat #10 (SST)	AR
9	01-1000V4-00220	Nut - Coupler 8-32 x 5/8	AR
10	01-1000V4-00553	Mach. Screw 10-32 x 1 In. (SST)	AR
11	01-1M7577-00202	Grill - Pressure	1
12	01-1000V4-00518	Washer	4
13	01-1000V4-00470	Lockwasher 1/4 In. (SST)	4
14	01-1000V4-00534	Bolt 1/4-20 x 3/4 In.	4
15	01-1M5403-00001	Gauge Set - Airflow (Shutters)	1

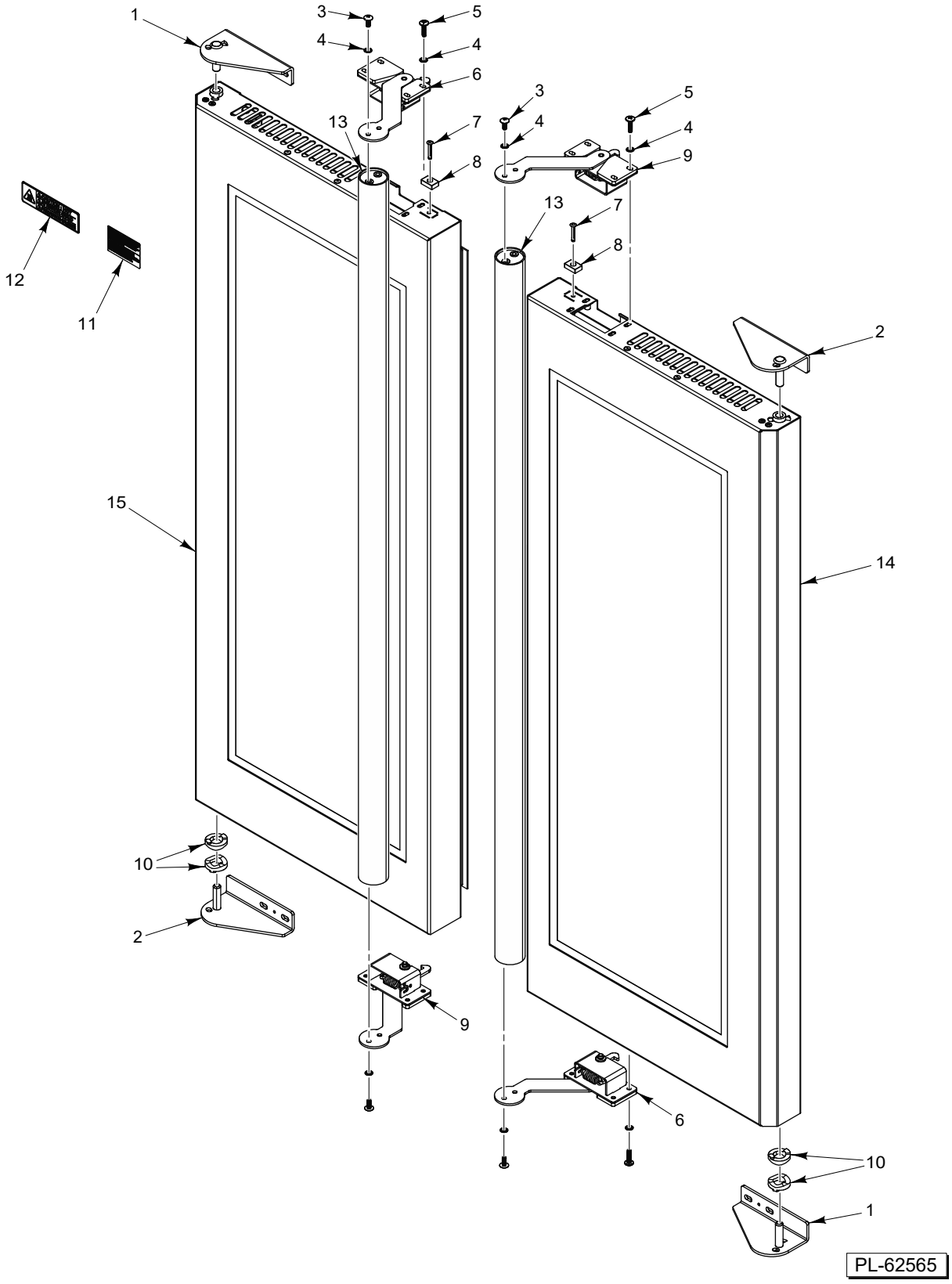


DOOR ASSEMBLY (ML-132598)

DOOR ASSEMBLY (ML-132598)

ILLUS. PL-62440	PART NO.	NAME OF PART	AMT.
1	01-1M6468-00001	Handle Assy. - Left	1
2	01-1M6470-00001	Handle Assy. - Right	1
*3	01-1M6103-0203B	Cap - End (Door Handle) (Oval) (Use with Items 1 & 2)	2
*4	01-100V15-00086	Cap, Handle - Door (Round) (Use with Items 1 & 2)	2
5	01-1M6419-00001	Door - Skin Left	1
6	01-1M6418-00001	Door - Skin Right	1
7	01-1M6189-00005	Mount - Door Bearing Weldment (Top Left)	1
8	01-1M6189-00006	Mount - Door Bearing Weldment (Top Right)	1
9	01-1000V0-00108	Bearing 5/8 ID x 1 OD x 1/16 Lg. (Bronze)	1
10	01-1000V0-00107	Bearing 3/8 ID x 5/8 OD x 1/2 Lg. (Bronze)	2
11	01-1000V0-00110	Bearing 3/8 ID x 5/8 OD x 3/4 Lg. (Bronze)	1
12	01-1M6462-00001	Torque Arm - Hinge Side	1
13	01-1M6485-00001	Torque Arm - Left	1
14	01-1M6486-00001	Torque Arm - Right	1
15	01-1M7242-00001	Kit, Left Door Glass and VHB Tape (Includes Item 47)	1
16	01-1M7243-00001	Kit, Right Door Glass and VHB Tape (Includes Item 47)	1
17	01-1000V4-00350	Mach. Screw 10-32 x 3/8 Phil. Hd. (SST)	7
18	01-1M6436-00001	Magnet Assy.	1
19	01-1M6472-00001	Door - Inner (Left & Right) (Incls. Items 44 & 48 thru 50)	1
20	01-1M6473-00001	Mount - Left Door Handle Rotator	1
21	01-1M6474-00001	Mount - Right Door Handle Rotator	1
22	01-1000V4-00341	Washer	2
23	01-1000V0-00091	Clip - E Style	2
24	01-1M6432-00001	Rod - Connecting	1
25	01-1M6471-00001	Cradle Mechanism - Handle	1
26	01-1M6441-00001	Actuator - Left Latch	1
27	01-1M6442-00001	Actuator - Right Latch	1
28	01-1000V4-00339	Bolt - Carriage 10-32 x 1/2	6
29	01-1M6473-00001	Mount - Left Door Handle Rotator	1
30	01-1M6474-00001	Mount - Right Door Handle Rotator	1
31	01-1000V4-00325	Washer	13
32	01-1M6189-00005	Mount - Door Bearing Weldment (Bottom Right)	1
33	01-1M6189-00006	Mount - Door Bearing Weldment (Bottom Left)	1
34	01-1M6434-00001	Kit - Wave Washer (1 Set)	2
35	01-1M6415-00001	Latch Assy. (RH Door Bottom, LH Door Top)	1
36	01-1M6480-00001	Latch Assy. (RH Door Top, LH Door Bottom)	1
37	01-1M6463-00001	Tab - Door Latch Retaining	1
38	01-1000V0-00100	Bearing 3/8 ID x 5/8 OD x 1 Lg. (Bronze)	1
39	01-1000V4-00364	Washer 0.375 x 0.812 x 1/6	3
40	01-1000V0-00107	Bearing 3/8 ID x 5/8 OD x 1/2 Lg. (Bronze)	2
41	01-1M6415-00001	Latch Assy. (RH Door Bottom, LH Door Top)	1
42	01-1M6480-00001	Latch Assy. (RH Door Top, LH Door Bottom)	1
43	01-100V20-00028	Spring - Extension (For Items 35, 36, 41, & 42)	1
44	01-100V16-00881	Gasket (Vertical Strip)	1
45	01-1M6421-00001	Door Assy. - Left (Complete)	1
46	01-1M6420-00001	Door Assy. - Right (Complete)	1
47	01-1M7188-00001	Kit, VHB Tape	AR
48	01-1000V4-00359	Thumb Screw 10-32 x 1/2 (SST)	AR
49	01-1000V4-00311	Washer, Retainer - Push On (#10 Screw, 0.50 O.D. x 0.012 Thick, SST)	AR
50	01-100V16-00869	Glass, Inner - Door	1
51	01-1000V0-00112	Snap Ring (1/4) (SST)	AR

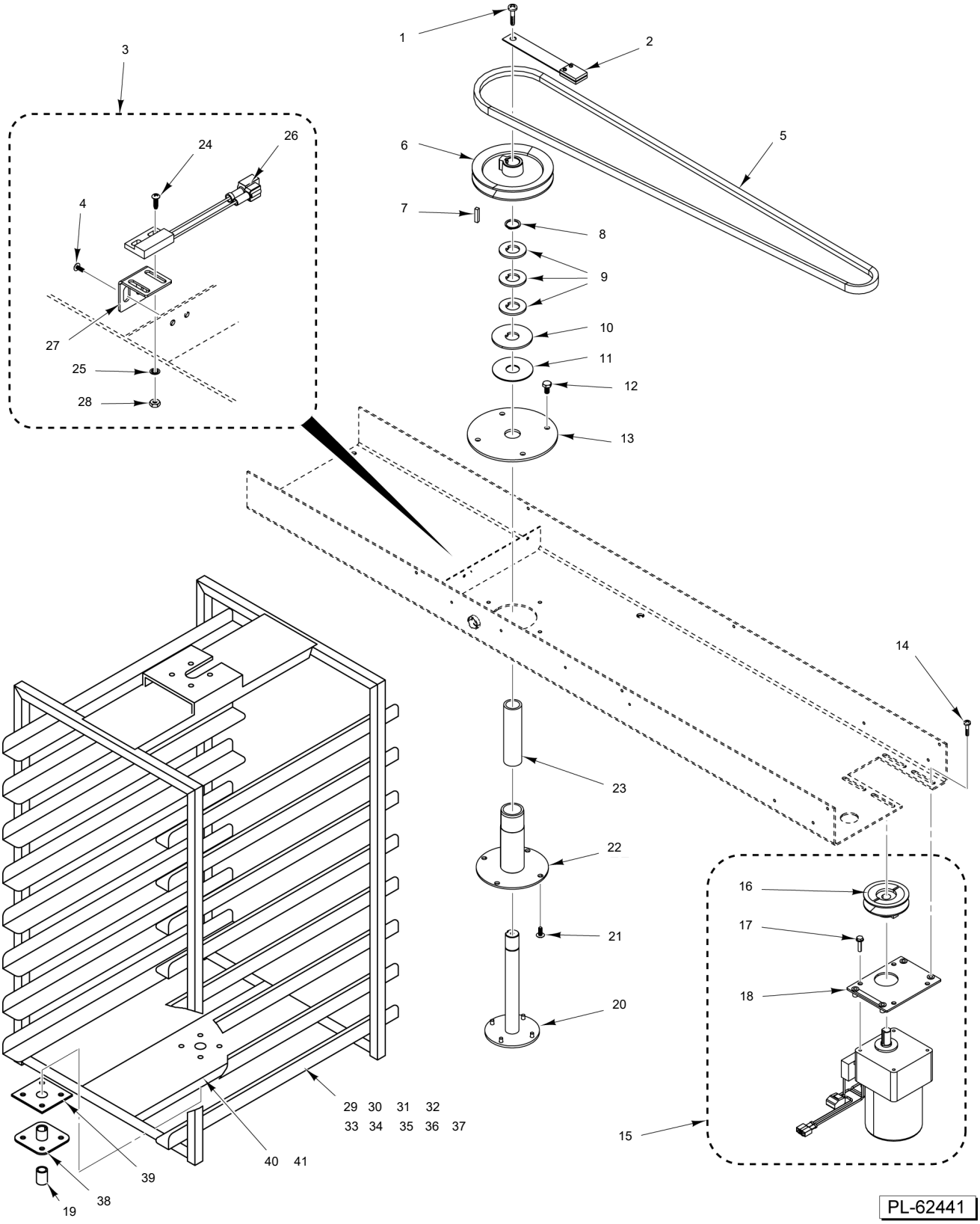
* Qty. is Per Handle



DOOR ASSEMBLY (ML-132652)

DOOR ASSEMBLY (ML-132652)

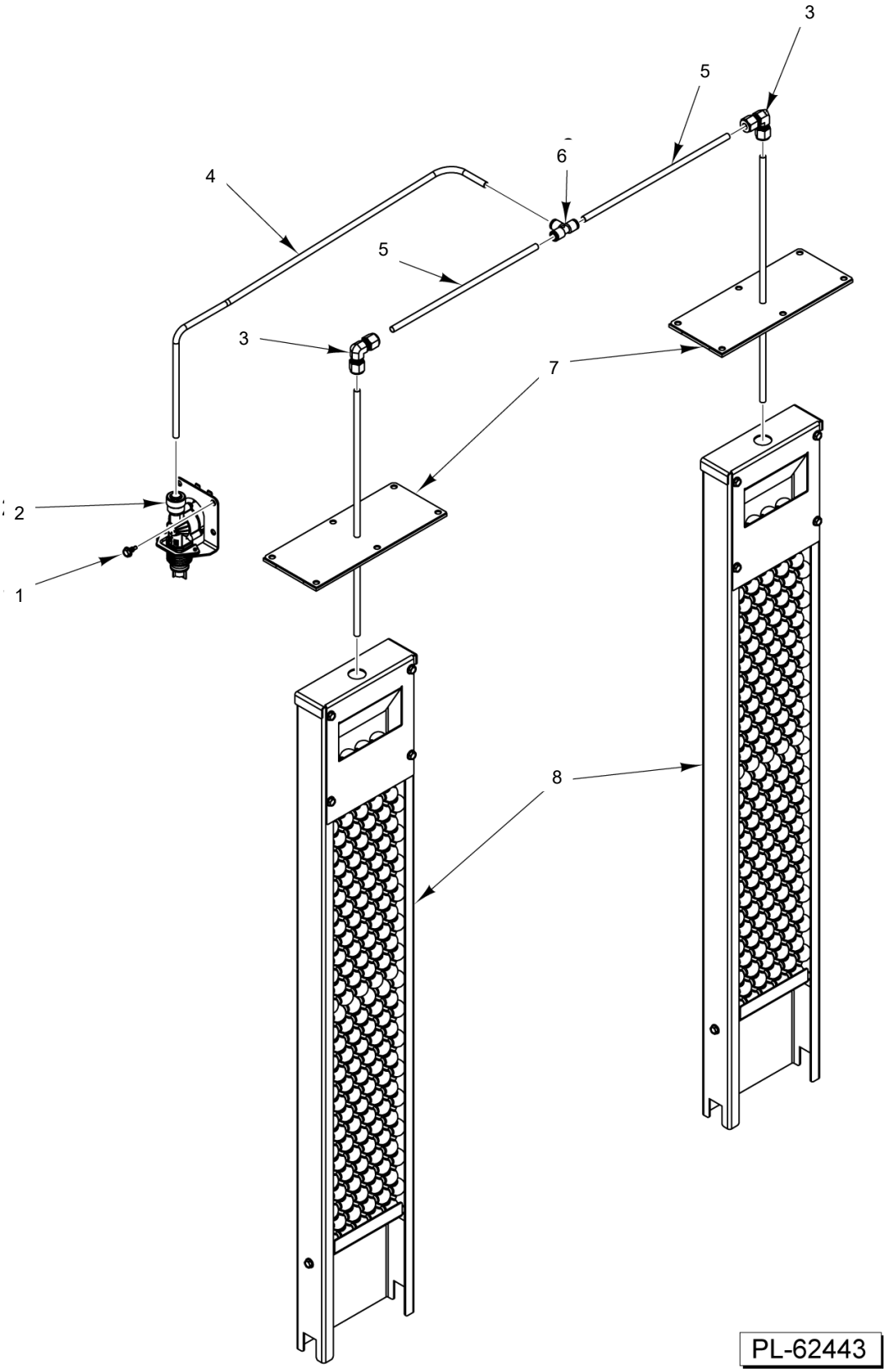
ILLUS. PL-62565	PART NO.	NAME OF PART	AMT.
1	01-1M7709-00001	Mount - Hinge	2
2	01-1M7709-00002	Mount - Hinge	2
3	01-1000V4-00412	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST)	AR
4	01-1000V4-00530	Lockwasher #10 (SST)	AR
5	01-1000V4-00688	Screw 10-32 x 3/4	AR
6	01-1M7714-00001	Latch Assy.	1
7	01-100V12-00043	Rivet	1
8	01-100V18-00225	Magnet	1
9	01-1M7714-00002	Latch Assy.	1
10	01-100V16-00891	Washer - Wave	2
11	01-100V16-0259F	Label - Warning	1
12	01-100V16-0168C	Label - Caution	1
13	01-1M7712-00003	Handle Assy. - Round	1
14	01-1M7712-00001	Loading Door Assy. (RH) (Incls. Items 1 thru 13)	1
15	01-1M7712-00002	Loading Door Assy. (LH) (Incls. Items 1 thru 13)	1



ROTATOR AND RACK ASSEMBLY

ROTATOR AND RACK ASSEMBLY

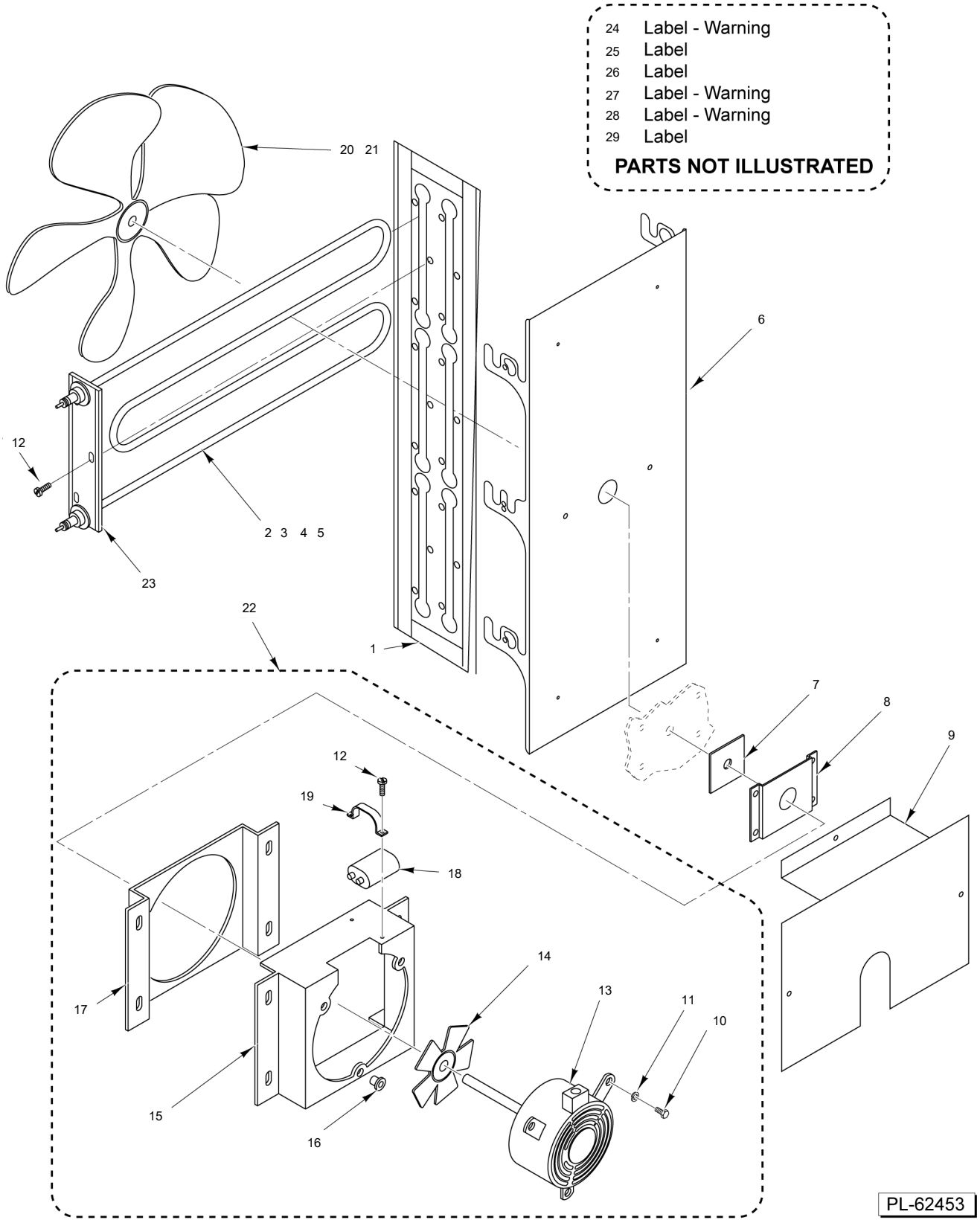
ILLUS. PL-62441	PART NO.	NAME OF PART	AMT.
1	01-1000V4-00533	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	1
2	01-1M5553-00001	Magnet Assy.	1
3	01-1M5552-00001	Switch Assy. (Rack Rotation) (Incls. Items 4, & 24 thru 28)	1
4	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	2
5	01-1000V3-00116	Belt - V (64 In.)	1
6	01-1000V3-00090	Sheave	1
7	01-1000V1-00095	Key (SST)	1
8	01-1000V1-00097	Snap Ring (SST)	1
9	01-1M6835-00301	Washer	3
10	01-1M6835-00103	Washer	1
11	01-1000V0-00132	Bearing - Thrust	1
12	01-1000V4-00533	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	1
13	01-1M3358-00004	Disk - Thrust	1
14	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST)	8
15	01-1M7462-00001	Motor Assy. (Rack Rotation) (Incls. Items 16 thru 18)	1
16	01-1000V3-00117	Sheave - Die Cast (2.5 In. x 0.5 in. Bore)	1
17	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST)	4
18	01-1M7463-00001	Plate - Rack Rotation Motor	1
19	01-1000V0-0072B	Bearing - Rotator (Lower)	1
20	01-1M7465-00001	Shaft - Rotator (Upper)	1
21	01-1000V4-00412	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST)	1
22	01-1M3363-00004	Housing - Rotator (Upper)	1
23	01-1000V0-00141	Bearing	1
24	01-1000V4-00313	Screw 4-40 x 3/8 (SST)	2
25	01-1000V4-00464	Lockwasher #4 (SST)	2
26	01-1M5816-00101	Switch Assy. - Door Magnet	1
27	01-1M3384-00002	Bracket - Mounting Switch	1
28	01-1000V4-00462	Nut 4-40 Hex (SST)	2
29	01-1M5965-00005	Rack - End Load (5-Pan) (Removable) (Step Slide)	1
30	01-1M5965-0006D	Rack - End Load (6-Pan) (Removable) (Step Slide)	1
31	01-1M5965-0008D	Rack - End Load (8-Pan) (Removable) (Step Slide)	1
32	01-1M5965-00006	Rack - End Load (6-Pan) (Removable) (Straight Slide)	1
33	01-1M5965-00008	Rack - End Load (8-Pan) (Removable) (Straight Slide)	1
34	01-1M5965-00010	Rack - End Load (10-Pan) (Removable) (Straight Slide)	1
35	01-1M5965-00012	Rack - End Load (12-Pan) (Removable) (Straight Slide)	1
36	01-1M5967-00006	Rack - Side Load (6-Pan) (Removable) (Straight Slide)	1
37	01-1M5967-00008	Rack - Side Load (8-Pan) (Removable) (Straight Slide)	1
38	01-1M3366-00001	Shaft - Lower Rotator	1
39	01-1M3364-00002	Housing - Bearing (Lower Rotator)	1
40	01-1M3417-00003	Support, Rack Bottom Assy. (For End-Load Removable Racks Only) (Items 29 thru 35)	1
41	01-1M3417-00004	Support, Rack Bottom Assy. (For Side-Load Removable Racks Only) (Items 36 & 37)	1



WATER/STEAM SUPPLY

WATER/STEAM SUPPLY

ILLUS. PL-62443	PART NO.	NAME OF PART	AMT.
1	01-1000V4-00401	Screw 10-16 x 1/2 Hex Washer Hd.	3
2	01-1M7608-00001	Water Solenoid Assy.	1
3	01-100V17-00853	Elbow 90 Deg. - 1/4 x 1/4 In. (SST)	2
4	01-1M7616-00001	Tube 1/4 In. Plastic - Clear	1
5	01-1M7615-00001	Tube 1/4 In. (SST)	2
6	01-100V17-00823	Tee, Push to Connect 1/4 In. Tubing	1
7	01-1M7605-00001	Steam Manifold Assy.	2
8	01-1M6004-00001	Steamer - Mass Assy.	2



HEATING ELEMENTS AND AIR CIRCULATION SYSTEM

HEATING ELEMENTS AND AIR CIRCULATION SYSTEM

ILLUS. PL-62453	PART NO.	NAME OF PART	AMT.
1	01-1M5986-00001	Seal - Plate Assy.	1
2	01-1M6162-00240	Element - Heating (240 V.) W-Shape (Incls. Item 23)	6
3	01-1M6162-00208	Element - Heating (208 V.) W-Shape (Incls. Item 23)	6
4	01-1M6162-00480	Element - Heating (480 V.) W-Shape (Incls. Item 23)	6
5	01-1000V5-00029	Terminal - Bare Ring Tongue #10	12
6	01-1M4354-00002	Support - Element	1
7	01-1M3343-00002	Seal - Fan	1
8	01-1M3342-00001	Retainer - Seal	1
9	01-1M4352-00002	Cover - Insulation	1
10	01-1000V4-00534	Bolt 1/4-20 x 3/4 In.	3
11	01-1000V4-00470	Lockwasher 1/4 In. (SST)	3
12	01-1000V4-00474	Screw 10-32 x 1/2 Hex Washer Hd. (Zinc)	AR
13	01-1M4881-00001	Motor - Circulation	1
14	01-1000V8-00097	Blade - Fan (Motor)	1
15	01-1M4390-00002	Base - Motor Bracket (Incls. Item 16)	1
16	01-1000V4-00122	Insert - Threaded 1/4-20	3
17	01-1M4447-00002	Channel - Fan Inlet	1
18	01-1A2141-00001	Kit - Capacitor (Incls. Item 19)	1
19	01-1000V8-0049D	Bracket - Mounting	1
20	01-1000V8-00160	Blade - Fan Circulation	1
21	01-1M6245-00001	Kit - Fan Blade (Incls. Chip) (Dunkin Donuts)	1
22	01-1M4446-00001	Circulation Motor Assy. (Incls. Items 10 thru 19)	1
23	01-1M5976-00002	Assy - Bracket, Element	6
24	01-100V16-0259F	Label - Warning (Hot Air)	1
25	01-100V16-0849F	Label (With Casters)	1
26	01-100V16-0602F	Label (Do Not Store Items On Top)	1
27	01-100V16-0823F	Label - Warning (Breaker Behind Cover)	1
28	01-100V16-0403F	Label - Warning (California)	1
29	01-100V16-0214F	Label (More Than One Power Supply)	1