CATALOG OF REPLACEMENT PARTS



OV520G1 GAS RACK OVEN

ML-132577 **OV520G1**

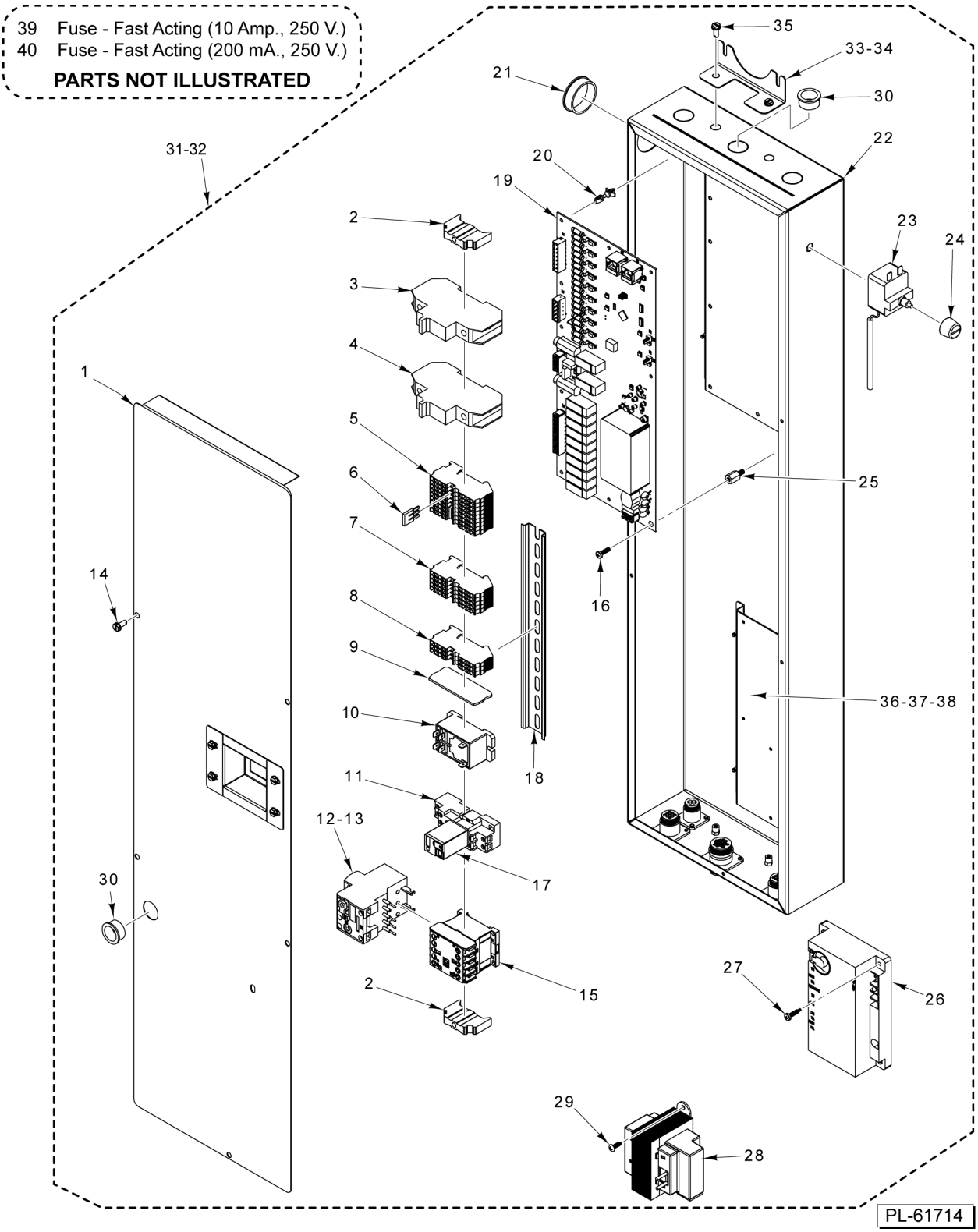
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FORM 43391 Rev. C (January 2026)

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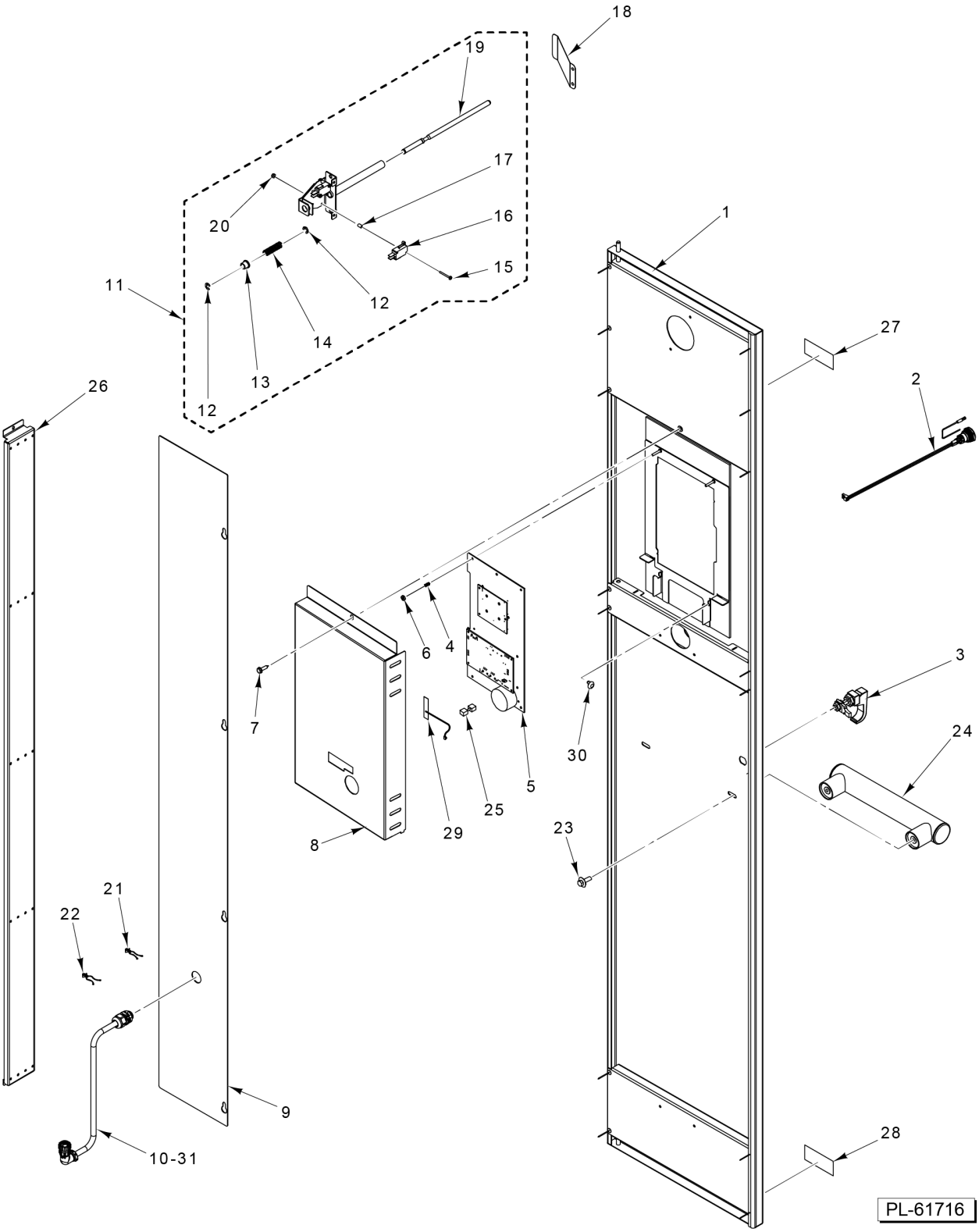
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COMPONENT BOX

COMPONENT BOX

ILLUS. PL-61714	PART NO.	NAME OF PART	AMT.
1	01-1M7401-00002	Cover - Electrical Box	1
2	01-1000V5-00396	Stop - End (Din Rail) (35mm)	2
3	01-1000V6-00423	Circuit Breaker (10A)	1
4	01-1000V6-00424	Circuit Breaker (13A)	1
5	01-1000V5-00397	Block - Spring Terminal (4 Wire Gray)	9
6	01-1000V5-00401	Jumper (3-Pole)	2
7	01-1000V5-00398	Block - Spring Terminal (4 Wire Blue)	5
8	01-1000V5-00399	Block - Spring Terminal (4 Wire Green/Yellow)	3
9	01-1000V5-00400	Block - Spring Terminal (End Cap) (4 Wire)	1
10	01-1000V6-00389	Relay, DPST - 1 Hp @ 120V	1
11	01-1000V6-00404	Relay (8 Pin) Din Rail, Mount	1
12	01-1000V6-00399	Contactor - Overload (208-240 V., 3 Ph.) (6.3 Amp.)	1
13	01-1000V6-00408	Contactor - Overload (440-480 V., 3 Ph.) (2.8 Amp.)	1
14	01-1000V4-00474	Screw 10-32 x 1/2 Hex Washer Hd. (Zinc)	5
15	01-1000V6-00398	Contactor (208-240/480 V., 3 Ph.) (9 Amp.)	1
16	01-1000V4-00662	Mach. Screw 10-32 x 3/8 Phil Hd. (Ground Screw)	AR
17	01-1000V6-00405	Relay - Socket, Mount (120 VAC DPDT)	1
18	01-100V18-00115	Din Rail (9080-M H) (10 In.)	1
19	01-100V16-01085	Board - I/O	1
20	01-1000V5-00405	Post - Mounting (PCB Support) (0.156 Holes x 0.375 Standoff)	9
21	01-1000V5-00387	Bushing - Snap (1-1/2 In.) (Plastic)	1
22	01-1M7400-00020	Electrical Box Metal Assy	1
23	01-1000V6-00406	Thermostat - Hi Limit	1
24	01-1000V6-00407	High Limit Cap	1
25	01-1000V4-00659	Standoff Threaded 10-32	1
26	01-1000V9-00204	Module - Ignition (OV520G1)	1
27	01-1000V4-00542	Screw - Phil. Hd. 8-18 x 3/4 (Zinc)	2
28	01-100V10-00358	Transformer (120-480V Pri./24V Sec.)	1
29	01-1000V4-00442	Screw Pan Hd. 8-32 x 1/2 (Zinc)	2
30	01-1000V5-00059	Bushing - Snap 7/8 In. (Plastic) (7/8 In.)	2
31	01-1M7400-00001	Electrical Box Assy. (208-240 V., 60 Hz. 3 Ph.) (120 V., 60 Hz., 1 Ph.) (Incls. Items 1 thru 12, 14 thru 30, & 33 thru 38)	1
32	01-1M7400-00011	Electrical Box Assy. (440-480 V., 60 Hz., 3 Ph.) (120 V., 60 Hz., 1 Ph.) (Incls. Items 1 thru 11, 13 thru 30, & 33 thru 38)	AR
33	01-1M7400-00204	Bracket	2
34	01-1000V4-00121	Insert - Threaded 10-32 Hex	4
35	01-1000V4-00474	Screw 10-32 x 1/2 Hex Washer Hd. (Zinc)	4
36	01-1M7400-00203	Plate	1
37	01-100V12-00008	Rivet	AR
38	01-1000V4-00270	Insert - Threaded 8-32 Hex	2
39	01-100V10-00372	Fuse - Fast Acting (10 Amp., 250 V.)	1
40	01-100V10-00373	Fuse - Fast Acting (200 mA., 250 V.)	1



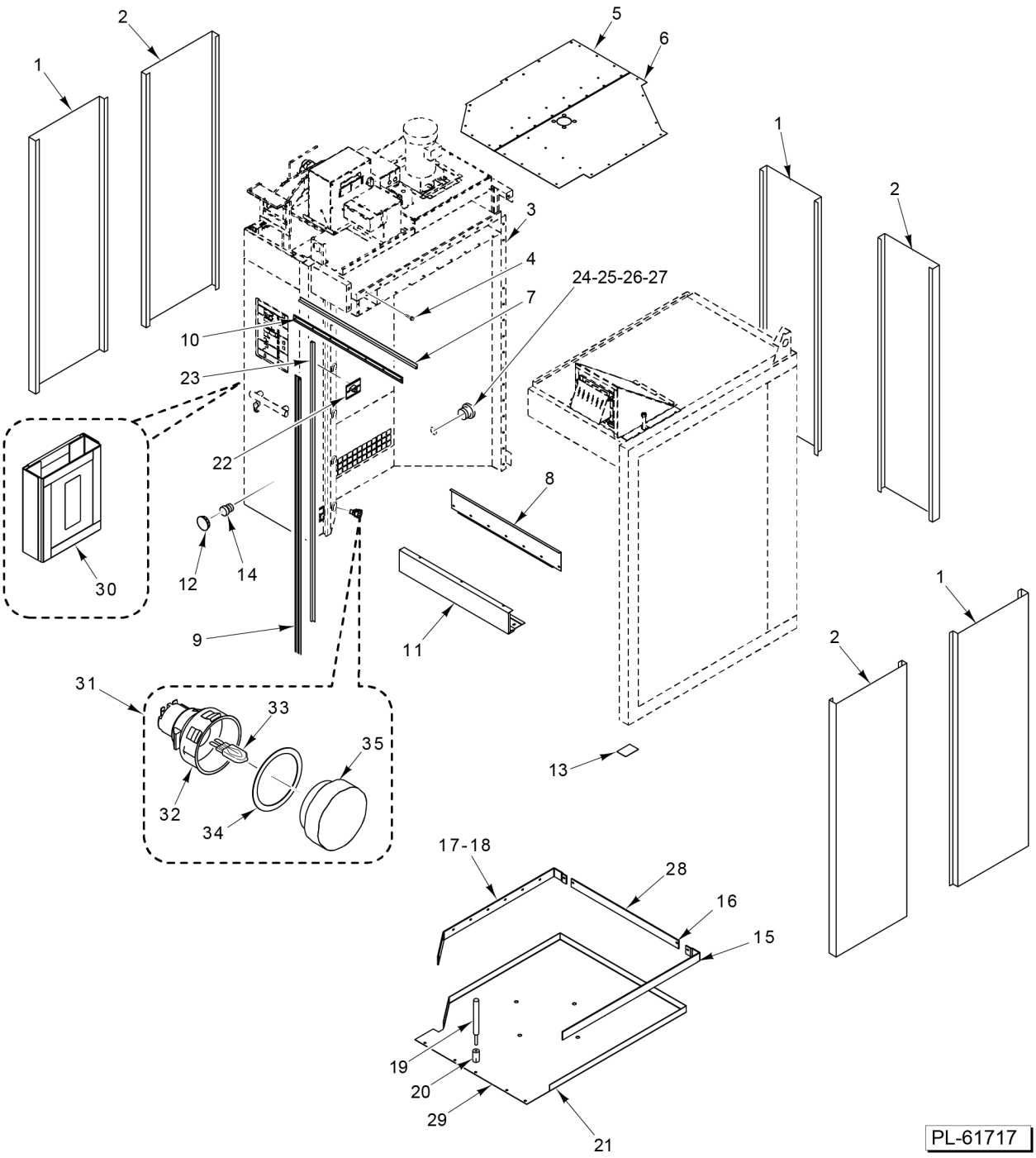
CONTROL CABINET, DOOR, AND CONTROLLER

CONTROL CABINET, DOOR, AND CONTROLLER

ILLUS. PL-61716	PART NO.	NAME OF PART	AMT.
1	01-1M7404-00001	Control Door Assy. (Control Door W/O Additional Components)	1
2	01-1M7408-00001	Switch - Push Button	1
3	01-100V18-00161	Latch	1
4	01-100V20-00035	Spring	2
5	01-100V16-01086	Board - Control (Smart Touch)	1
6	01-1000V4-00624	Cap Nut 6-32 (SST)	2
7	01-1000V4-00400	Cap Screw 10-32 x 3/4 Hex Hd. (SST)	1
8	01-1M7403-00201	Cover - Display	1
9	01-1M5150-00001	Cover - Light Access	1
10	01-1M7400-00211	Cable, Light	1
11	01-1M6478-00001	Door Switch Assy. (Spring Loaded) (Incls. Items 12 thru 17, 19, & 20)	1
12	01-1000V1-00078	Clip - E-Door	2
13	01-1M6478-00103	Bearing (Bronze)	1
14	01-100V20-00027	Spring - Compression	1
15	01-1000V4-00512	Mach. Screw Hex Hd. 4-40 x 1	4
16	01-1000V6-00343	Switch - Lever SPST	2
17	01-1000V5-00318	Spacer	4
18	01-1M6928-00001	Plate, Actuator	1
19	01-1M6478-00101	Rod - Actuator	1
20	01-1000V4-00355	Nut	4
21	01-1000V5-00388	Standoff .500 x 1.59 In. (Twist Lok) Wire Tires (.19 hole)	AR
22	01-1000V5-00359	Standoff .700 x 1.64 In. (Twist Lok) Wire Tires (.19 hole)	4
23	01-1000V4-00283	Mach. Screw 1/4-20 x 3/4 Hex Washer Hd. (SST)	2
24	01-1M6376-00005	Handle - Door	1
25	01-100V11-00210	Cable (RJ45, Cat-5)	1
26	01-1M7416-00101	Channel, Cable	1
27	01-100V16-0348F	Label - Gas Shutoff	1
28	01-100V16-0290F	Label - Caution Slippery	1
29	01-100V10-00365	Antenna - Internal (Smart Touch Controller) (100mm Cable, U.FL Connector)	1
30	01-100V15-00088	Rubber Button	2
31	01-1M7119-00001	Harness - Lights	1

36 01-1M2335-00001 Wheel (For Installation)
37 01-1M7339-00001 Kit - Insulation (Whole Oven)
38 01-1M7340-00001 Kit - Insulation (Oven Split)
39 01-100V21-0065A Tape - Fiberglass

PARTS NOT ILLUSTRATED

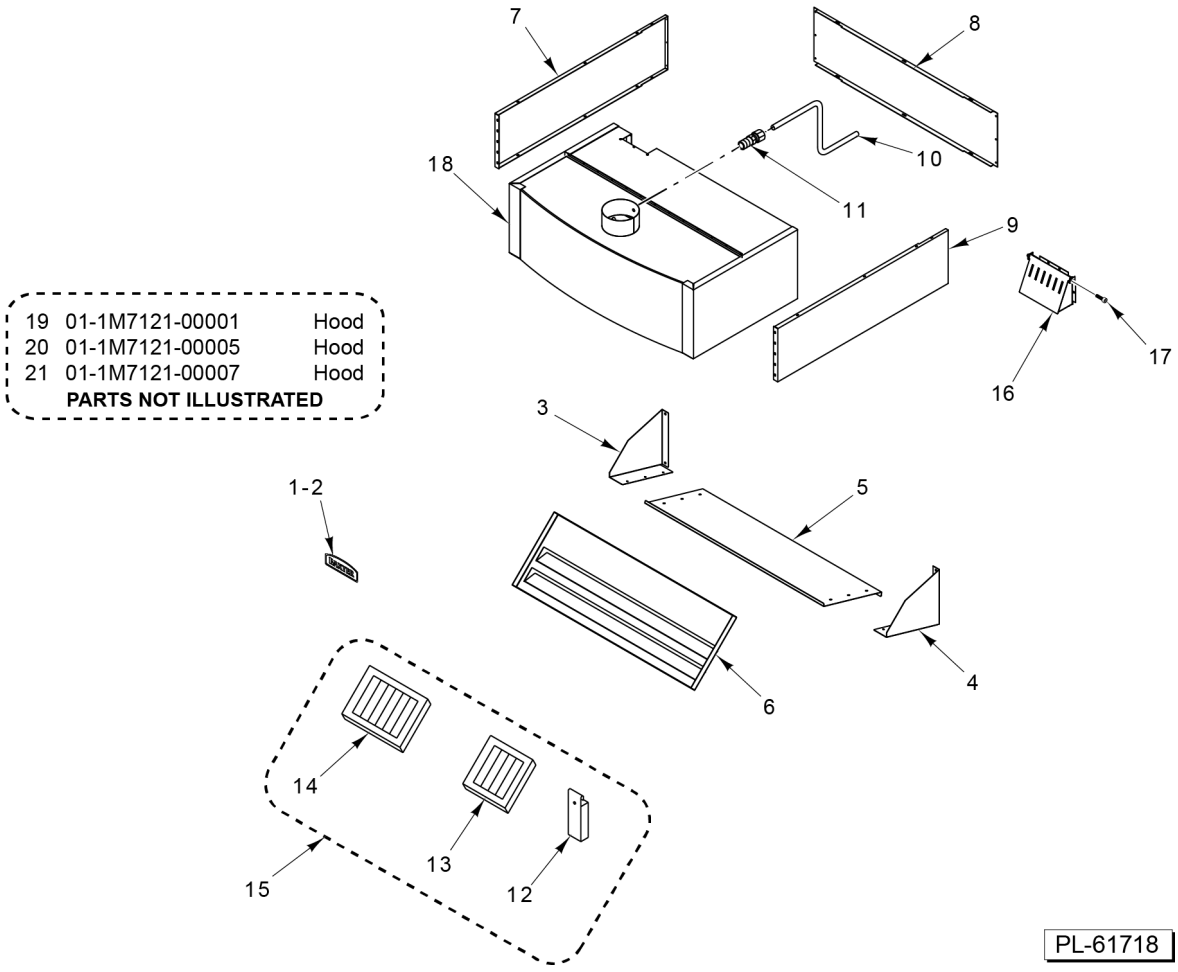


CABINET

CABINET

ILLUS. PL-61717	PART NO.	NAME OF PART	AMT.
1	01-1M5672-00002	Skin - Outer	3
2	01-1M5672-00001	Skin - Outer	3
*3	01-100V21-0065A	Tape - Fiberglass (1/8 x 1) (With Adhesive)	AR
4	01-1000V4-00283	Mach. Screw 1/4-20 x 3/4 Hex Washer Hd. (SST)	AR
5	01-1M5460-00001	Panel - False Ceiling (LH)	1
6	01-1M5460-00002	Panel - False Ceiling (RH)	1
7	01-100V16-00789	Gasket - Loading Door	AR
8	01-1M6119-00103	Cover - Bottom Header	1
9	01-1M6159-00101	Retainer - Gasket Loading Door (Vertical)	2
10	01-1M6159-00103	Retainer - Gasket Horizontal	1
11	01-1M6119-00101	Header - Top Door Loading	1
12	01-100V15-00047	Plug - Nickel Plated (1-1/4 In.)	1
13	01-1M5610-00201	Shim	1
14	01-100V17-00766	Plug - 1/2 NPT	1
15	01-1M7105-00101	Trim - Floor (Right) (Gasket not included. Order item 28 separately or item 29)	1
16	01-1M7105-00102	Trim - Floor (Rear) (Gasket not included. Order item 28 separately or item 29)	1
17	01-1M7105-00103	Trim - Floor (Left) (Gasket not included. Order item 28 separately or item 29)	1
18	01-1000V4-00283	Mach. Screw 1/4-20 x 3/4 Hex Washer Hd. (SST)	AR
19	01-1000V4-0073A	Tool - Setting (1/4 In.)	1
20	01-1000V4-00073	Anchor - Drop-In 1/4-20	1
21	01-1M7230-00001	Floor - Single	1
22	01-1M6116-00002	Ramp Lock - Weldment	2
23	01-100V16-00789	Gasket - Loading Door	AR
24	01-100V17-00183	Coupler 1/2 In. (SST)	AR
25	01-100V17-00538	Elbow 1/2 Street (SST)	2
26	01-100V17-00533	Pipe 6-1/2 x 1/2 (SST) (Rear Drain)	1
27	01-1M7120-00001	Front Drain Assy	1
*28	00-913135-00002	Gasket - Red Silicone (Use With Items 15 thru 18)	AR
29	01-1M7105-00001	Kit - Floor Trim (Single) (Incls. Items 15, 16, 17, & 28)	1
30	01-1P2429-00003	Kit - Thermometer Holder	AR
31	01-1M7311-00001	Kit - Light Replacement (Incls. Items 32 thru 35)	AR
32	01-1000V7-00057	Base - Halogen Oven Lamp	AR
33	01-1000V7-00054	Bulb - Halogen G9 Base	AR
34	01-1000V7-00059	Ring - Pressure	AR
35	01-1000V7-00058	Lens - Oven Lamp	AR
36	01-1M2335-00001	Wheel (For Installation)	1
37	01-1M7339-00001	Kit - Insulation (Whole Oven)	1
38	01-1M7340-00001	Kit - Insulation (Split Oven)	1
39	01-100V21-0065A	Tape - Fiberglass (1/8 x 1)	AR

* (Sold Per Inch)



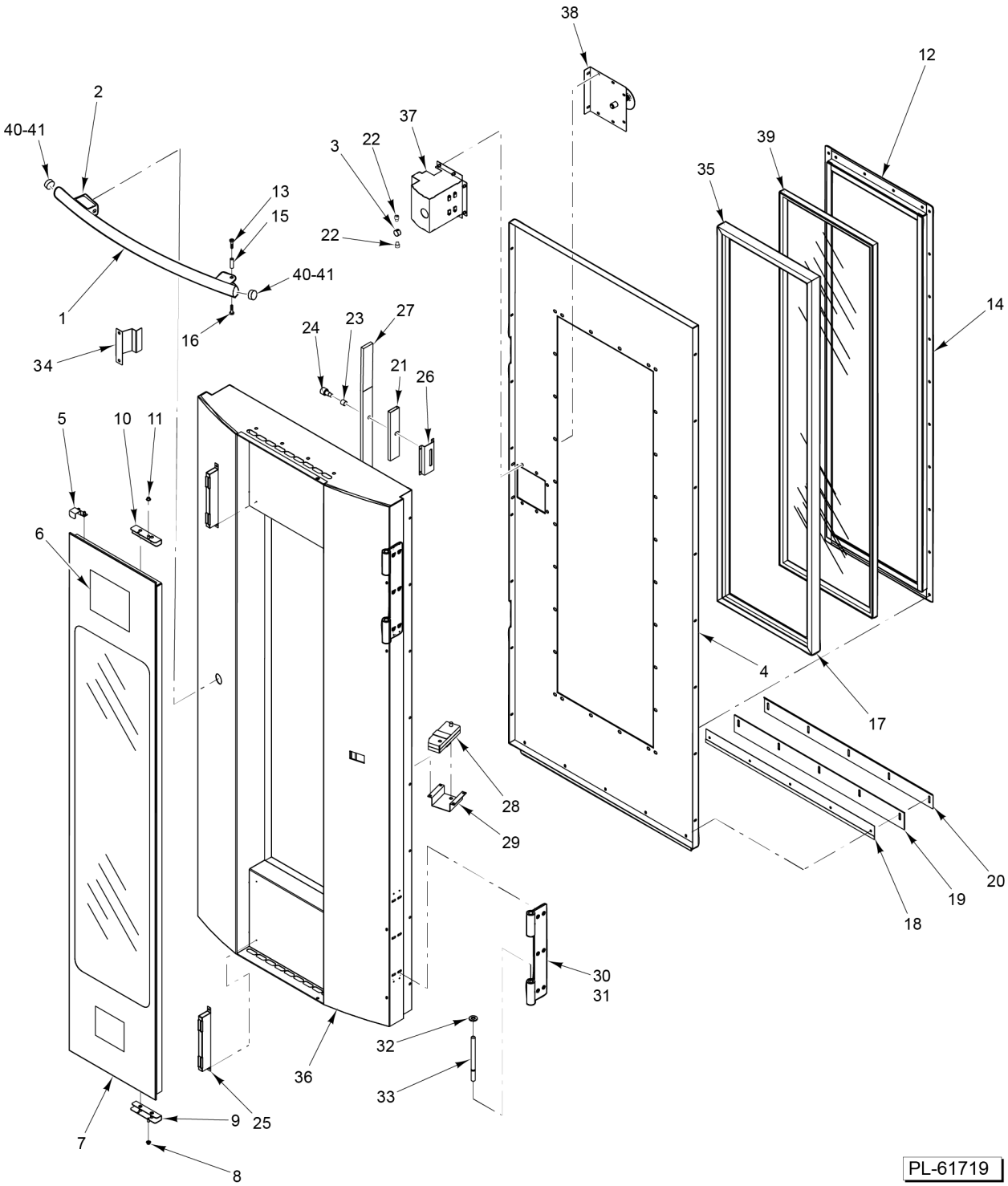
19	01-1M7121-00001	Hood
20	01-1M7121-00005	Hood
21	01-1M7121-00007	Hood

PARTS NOT ILLUSTRATED

HOOD

HOOD

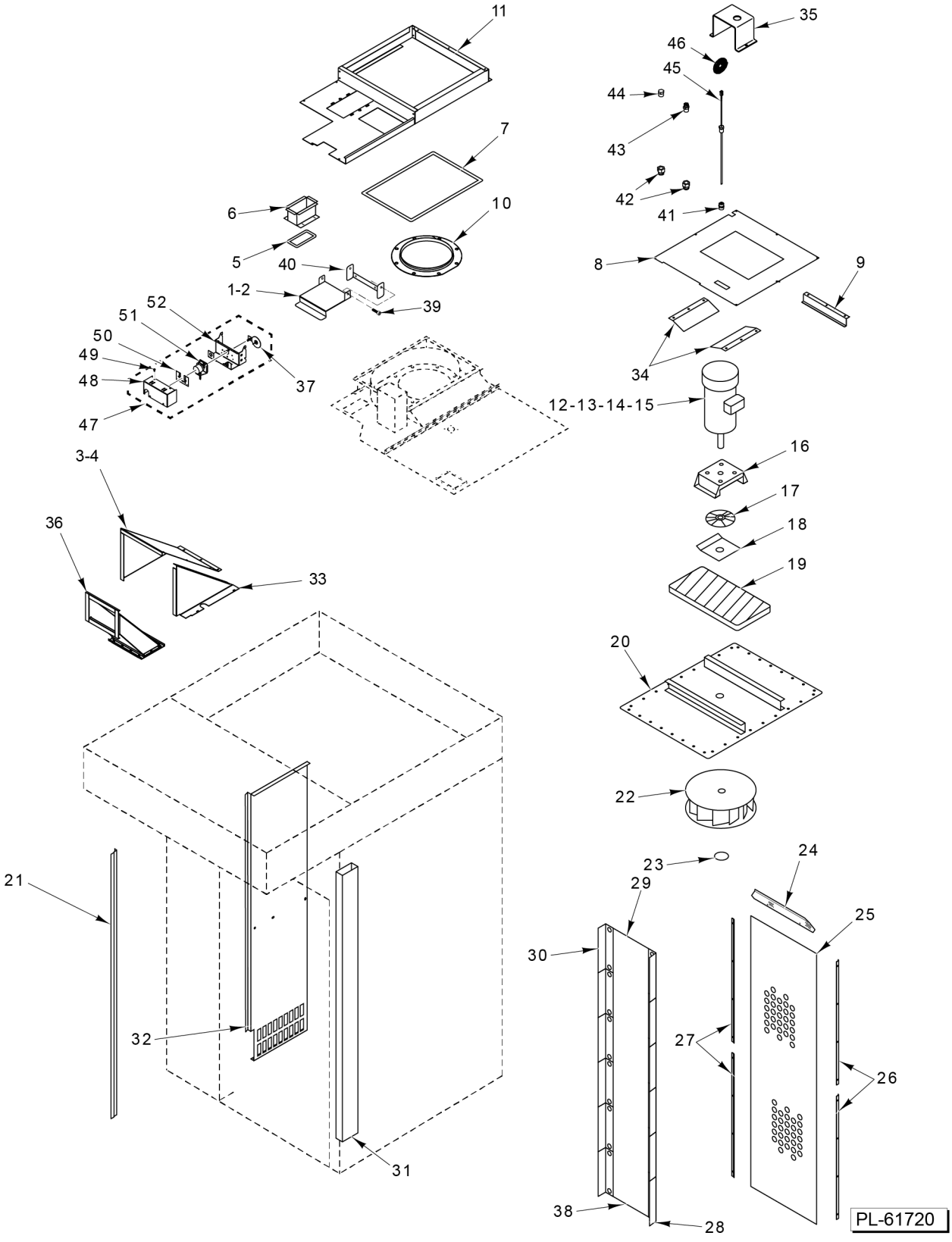
ILLUS. PL-61718	PART NO.	NAME OF PART	AMT.
1	01-100V16-0772B	Nameplate - Baxter Curved (9 In.)	1
2	01-100V16-0772A	Nameplate - Baxter Flat (9 In.)	1
3	01-1M7125-00001	Bracket - Plenum (Left)	1
4	01-1M7125-00002	Bracket - Plenum (Right)	1
5	01-1M7124-00001	Plenum - Hood	1
6	01-1M7123-00001	Baffle - Hood	1
7	01-1M6115-00101	Trim - Hood Side Single	1
8	01-1M5352-00001	Trim - Rear	1
9	01-1M6115-00101	Trim - Hood Side Single	1
10	01-100V17-00004	Tube 1/4 O.D. x 100 In. Lg. (Alum.) (Sold Per Inch)	1
11	FP-078-49	Fitting - Tube (1/4 In.) (Brass)	1
12	01-1M3032-00001	Cup - Hood Grease	1
13	01-100V18-00089	Filter - Hood 16 x 20 With Drop	1
14	01-100V18-00088	Filter - Hood 16 x 16 With Drop	2
15	01-1M5931-00001	Kit - Grease Filter (Single) (Incls. Items 12, 13, & 14)	1
16	01-1M5624-00001	Over Pressure Vent Assy	1
17	01-1000V4-00572	Shoulder Screw, #10-32 X 3/8 Thread Length, .25 DIA X 3/8 Shoulder Length	2
18	01-1M7121-00003	Kit - Hood (Curved Front) (30 In.) (Standard Ovens) (Incls. Items 1, & 3 thur 9)	1
19	01-1M7121-00001	Hood (30 In. Deep Flat Front) (Incls. Items 2 thru 9)	1
20	01-1M7121-00005	Hood (36 In. Deep Flat Front) (Incls. Items 2 thru 9)	1
21	01-1M7121-00007	Hood (36 In. Deep Curved Front) (Incls. Items 1, & 3 thru 9)	1



LOADING DOOR

LOADING DOOR

ILLUS. PL-61719	PART NO.	NAME OF PART	AMT.
1	01-1M6376-00001	Handle - Loading Door	1
2	01-100V16-00259	Label - Warning	2
3	01-1M6101-00102	Plug - Handle Mount	1
4	01-1M6101-00101	Skin - Inner Door	1
5	01-1M6110-00005	Bracket	1
6	01-100V16-0168C	Label - Caution (Hot)	4
7	01-1M6946-00001	Kit - Outer Door Glass Assy. (Crated) (Incls. Items 5, 7 thru 10)	1
8	01-1000V0-00095	Bearing - Glass Pivot Sleeve	1
9	01-1M6110-00002	Pivot - Bottom	1
10	01-1M6110-00003	Pivot - Top	1
11	01-1000V0-00095	Bearing - Glass Pivot Sleeve	1
12	01-1M6106-00002	Retainer - Window Horizontal	2
13		Mach. Screw 1/4-20 Phillips Flt. Hd	1
14	01-1M6105-00001	Retainer - Window Vertical	2
15	01-1M6101-00115	Pin - Handle Hinge (Curved)	1
16		Mach. Screw 1/4-20 Phillips Flt. Hd	1
17	01-100V16-00766	Gasket - Window (One-Piece Fused Corners)	1
18	01-1M6101-00112	Sweep - Inner Door	1
19	01-100V16-0779A	Gasket - Door Sweep	1
20	01-1M6101-00113	Sweep - Outer Door	1
21	01-1M6101-00210	Bearing - Lock Bar	2
22	01-1000V4-00369	Cap Screw 1/4 x 1/4 Hex Socket Hd. (Zinc-Plated)	AR
23	01-1M7093-00103	Sleeve - Roller	1
24	01-1000V0-00135	Bearing - Door Latch Roller	2
25	01-1M6149-00001	Magnet - Outer Door Weldment	2
26	01-1M6101-00109	Lock - Retainer Bar	2
27	01-1M7099-00001	Bar - Lock	2
28	01-1M6166-00001	Bracket - Handle Pivot	1
29	01-1M6166-00002	Support - Handle Pivot	1
30	01-1M5918-00003	Hinge Assy. - Jamb Hinge (Incls. Item 31, 32, & 33)	2
31	01-1M5918-00301	Hinge - Door (Female)	2
32	01-1000V0-00080	Bearing - Door Hinge (Brass)	4
33	01-1M5918-00201	Pin - Hinge Loading Door	4
34	01-1M6526-00001	Bracket - Actuator, Door Switch	1
35	01-100V21-0065A	Tape - Fiberglass (1/8 x 1)	AR
36	01-1M6199-00001	Door Assy. (Incls. Items 1 thru 35, 39, 40, & 41)	1
37	01-1M6108-00001	Latch Assy. (Mechanism)	1
38	01-1M7343-00001	Handle - Interior Door	1
39	01-100V16-00765	Glass - Double Pane	1
40	00-913135-00228	Plug - Snap In (Round)	2
41	01-1M6103-0203B	Cap - End (Door Handle) (Oval)	AR

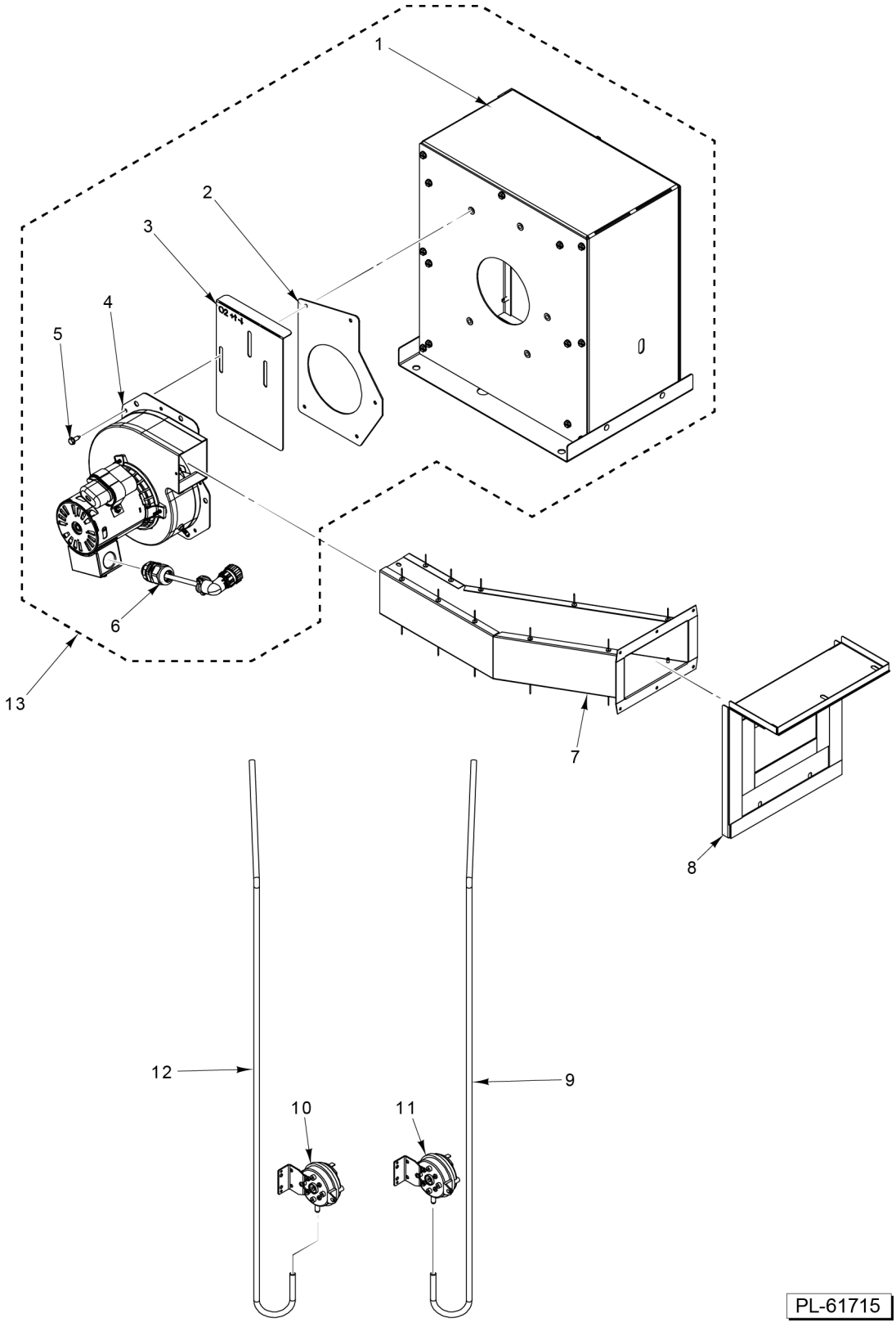


BLOWER, PANELS, AND VENTS

BLOWER, PANELS, AND VENTS

ILLUS. PL-61720	PART NO.	NAME OF PART	AMT.
1	01-1M6549-00001	Vent - Intake Lid	1
2	01-100V16-00682	Gasket - Vent Duct	1
3	01-1M6814-00001	Duct Assy. (Incls. Items 4 & 33)	1
4	01-1M6814-00101	Cover - Duct (Side)	1
*5	01-100V21-00072	Rope - Glass (3/4 Dia.)	AR
6	01-1M5462-00001	Weldment - Rope Gasket	1
*7	01-100V21-0065A	Tape - Fiberglass (1/8 x 1)	AR
8	01-1M5542-00001	Cover - Blower Insulation	1
9	01-1M2227-00001	Liner - Blower Insulation Cover	2
10	01-1M2451-00001	Bell - Inlet	1
11	01-1M6141-00001	Body - Insulation Blower Cover (LH)	1
12	01-1M2060-00002	Blower Assy. (3 Ph.) (Incls. Items 14, 16 thru 20, 22, & 23)	1
13	01-1M2060-00004	Blower Assy. (1 Ph.) (Incls. Items 15 thru 20, 22, & 23)	1
14	01-1000V8-00052	Motor - Blower (3 Ph., 1-1/2 Hp.)	1
15	01-1000V8-00067	Motor - Blower (1 Ph., 2 Hp.)	1
16	01-1M1360-00001	Mount - Blower Motor	1
17	01-1M2458-00001	Heat Slinger Assy	1
18	01-1M1794-00001	Cover - Blower Insulation	1
19	01-1M1795-00001	Insulation - Blower	1
20	01-1M2059-00001	Mount - Blower Weldment	1
21	01-1M5476-00001	Bracket - Mounting (Suction Panel)	1
22	01-1000V8-00041	Wheel - Blower (15 In. Dia.)	1
23	01-1000V1-00028	Ring - Snap	1
24	01-1M2101-00004	Z-Bar (Pressure Panel)	1
25	01-1M2572-00001	Screen - Pressure Panel	1
26	01-1M2479-00002	Retainer - Pressure Screen (RH)	2
27	01-1M2479-00003	Retainer - Pressure Screen (LH)	2
28	01-1M5459-00002	Shutter - Pressure Panel 97 Deg	6
29	01-1M5523-00001	Body - Pressure Panel Shutter Support	1
30	01-1M5459-00001	Shutter - Pressure Panel 90 Deg. (#2 Bend At 7 Deg.)	6
31	01-1M2089-00001	Duct - Bottom Vent	1
32	01-1M6964-00001	Panel - Suction	1
33	01-1M6814-00102	Cover - Duct (Top)	1
34	01-1M1895-00001	Cover - Blower Insulation	2
35	01-1M1433-00001	Protector - Thermocouple	1
36	01-1M6803-00001	Duct - Vent	1
37	01-1M7410-00001	Vent Cam Assy	1
38	01-1M5458-00001	Panel - Pressure Shutter Assy. (Incls. Items 28, 29, & 30)	1
39	01-1000V4-00572	Shoulder Screw, #10-32 X 3/8 Thread Length, .25 DIA X 3/8 Shoulder Length	2
40	01-1M6550-00101	Bracket - Vent Lid	1
41	01-100V17-00257	Coupling 1/4 NPT (Brass)	1
42	01-100V17-00281	Coupler - Reducer 3/8 to 1/4	2
43	01-100V17-00304	Kit - Stuffing Box	1
44	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass)	1
45	01-100V10-00307	Sensor - Temp (9 In.)	1
46	01-100V10-00361	Extender - Cable	1
47	01-1M7409-00001	Vent Motor Assy. (Incls. Items 37, & 48 thru 52)	1
48	01-1M7409-00102	Cover - Vent	1
49	01-1000V4-00474	Screw 10-32 x 1/2 Hex Washer Hd. (Zinc)	AR
50	01-1M7409-00103	Retainer - Vent	1
51	01-1000V8-00150	Motor - Vent Damper	1
52	01-1M7409-00101	Mount - Vent Bracket	1

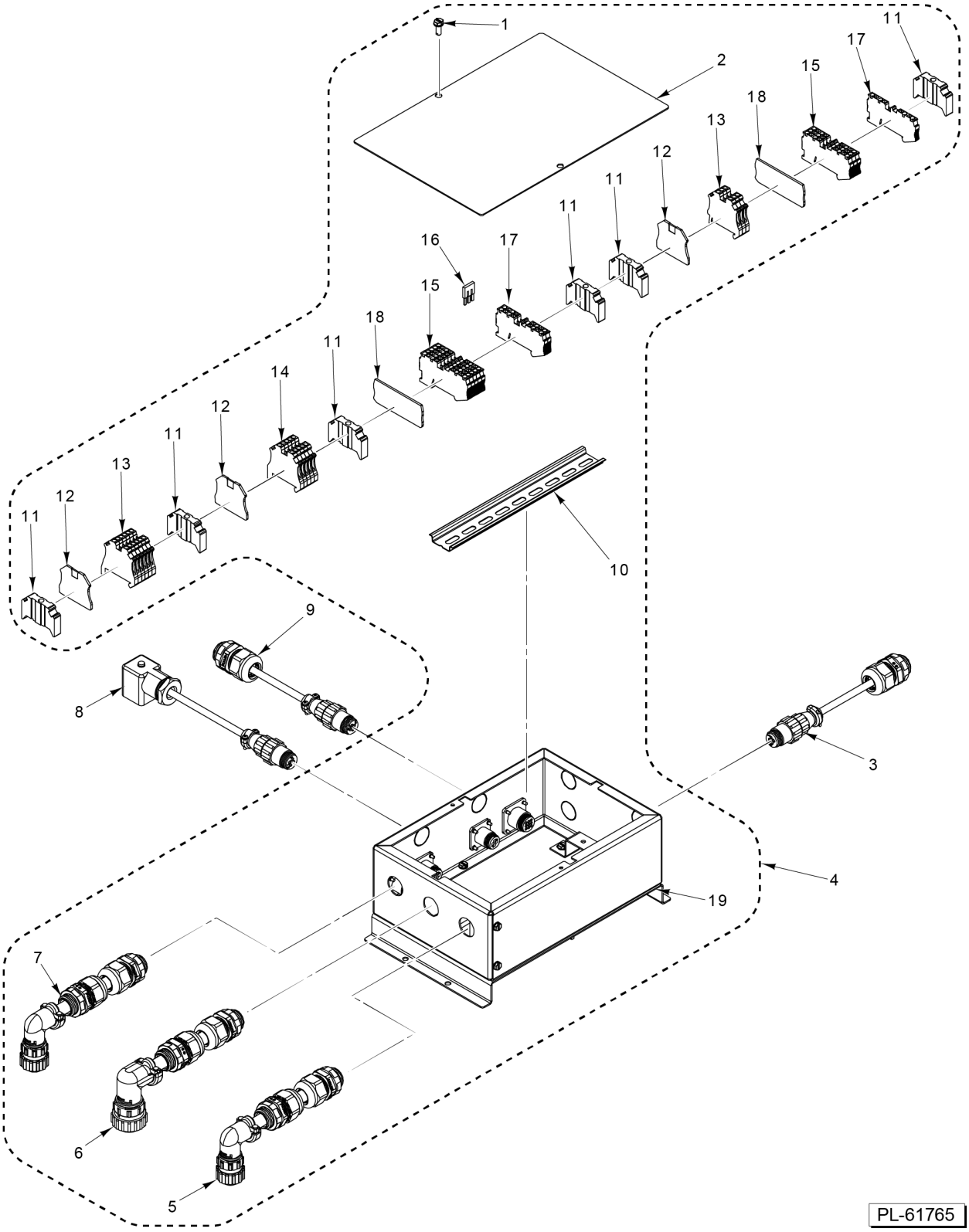
* (Sold Per Inch)



DRAFT INDUCER

DRAFT INDUCER

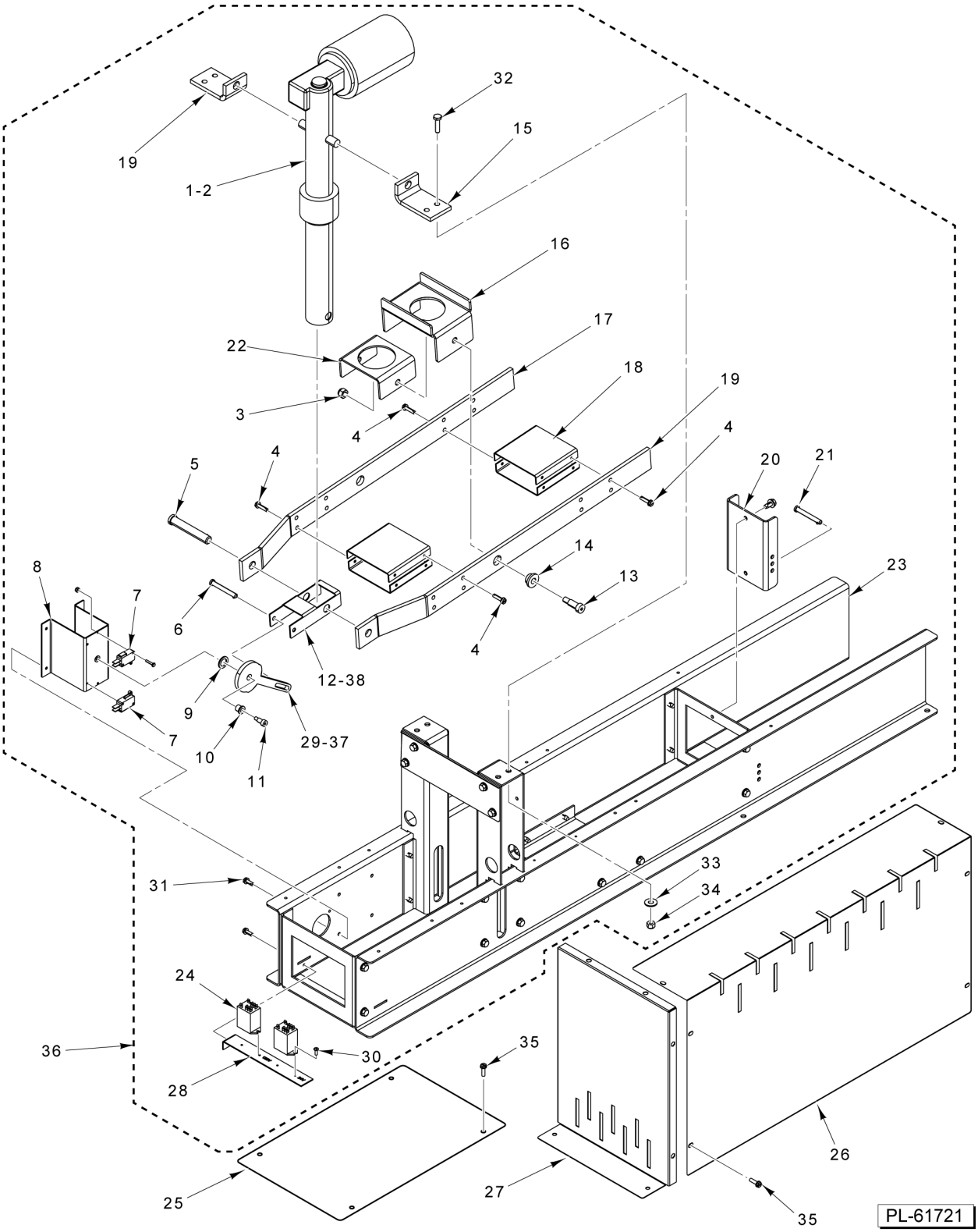
ILLUS. PL-61715	PART NO.	NAME OF PART	AMT.
1	01-1M7427-00001	Draft Inducer Box Assy	1
2	01-100V16-00956	Gasket - Insulation (Draft Inducer)	1
3	01-1M6555-00108	Plate - Adjustment	1
4	01-1000V8-00156	Blower Motor - Draft Inducer	1
5	01-1000V4-00389	Screw #10-32 x 5/8 Hex Hd. W/ Lock Washer (SST)	AR
6	01-1M7400-00412	Cable (Draft Inducer)	1
7	01-1M6763-00001	Duct	1
8	01-1M6764-00001	Connection - Hood	1
9	01-1M7223-00002	Tube - Pressure Switch (12 In.) (Hood)	1
10	01-1000V6-00396	Switch - Pressure, -.67" W.C. (Draft Inducer)	1
11	01-1000V6-00387	Switch - Pressure , -.14" W.C. (Hood)	1
12	01-1M6597-00001	Tube - Pressure Switch (40 In.) (Draft Inducer)	1
13	01-1M7435-00001	Draft Inducer Assy. (Incls. Items 1 thru 6)	1



JUNCTION BOX ASSEMBLY

JUNCTION BOX ASSEMBLY

ILLUS. PL-61765	PART NO.	NAME OF PART	AMT.
1	01-1000V4-00474	Screw 10-32 x 1/2 Hex Washer Hd. (Zinc)	AR
2	01-1M7400-00403	Cover - Service Entrance	1
3	01-1M7400-00410	Cable (Lifter)	1
4	01-1M7400-00004	Junction Box Assy. (Incls. Items 1, 2, 4 thru 7, & 10 thru 19)	1
5	01-1M7400-00404	Cable (Main, 3 Phase)	1
6	01-1M7400-00405	Cable (Main)	1
7	01-1M7400-00406	Cable (Main, Single Phase)	1
8	01-1M7400-00408	Cable (Solenoid)	1
9	01-1M7400-00409	Cable (Blower)	1
10	01-100V18-00115	Din Rail (9080-M H) (9 In.)	1
11	01-1000V5-00396	Stop - End (Din Rail) (35mm)	6
12	01-1000V5-00404	Block - Spring Terminal (End Cap) (2 Wire)	3
13	01-1000V5-00402	Block - Spring Terminal (2 Wire Gray)	9
14	01-1000V5-00403	Block - Spring Terminal (2 Wire Blue)	5
15	01-1000V5-00397	Block - Spring Terminal (4 Wire Gray) (4 Wire/Gray)	8
16	01-1000V5-00401	Jumper (3-Pole)	1
17	01-1000V5-00399	Block - Spring Terminal (4 Wire Green/Yellow) (4 Wire/Ground)	3
18	01-1000V5-00400	Block - Spring Terminal (End Cap) (4 Wire) (4 Wire/Gray)	2
19	01-1M7400-00040	Junction Box Metal Assy	1

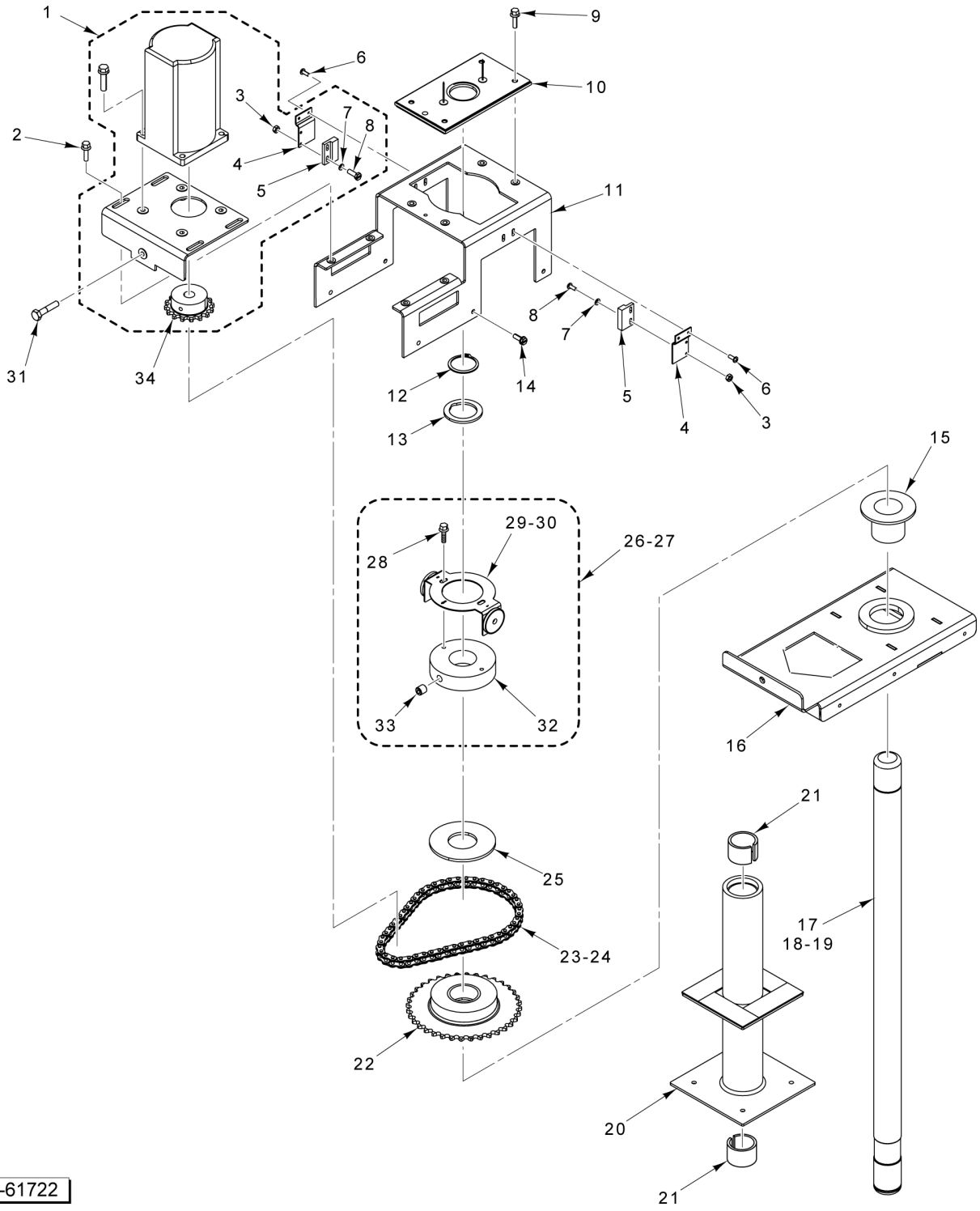

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PL-61721

LIFTER

LIFTER

ILLUS. PL-61721	PART NO.	NAME OF PART	AMT.
1	01-1M7545-00001	Kit - Rack Lift Actuator (ML-132521 to ML-132578)	1
*2	01-1000V8-0158C	Capacitor - 30uF / 300Vac (Type 1 Heavy Duty)	1
3	01-1000V4-00380	Nut 5/16-18 NYLOCK	2
4	01-1000V4-00543	Screw Hex Hd. 10-32 x 3/4	AR
5	01-1000V1-00086	Pin - Clevis (1/2 x 3 In.)	1
6	01-1000V1-00087	Pin - Clevis (1/4 x 2 In.)	1
7	01-1000V6-00343	Switch - Lever SPST	2
8	01-1M6603-00001	Bracket Assy. - Switch	1
9	01-1000V0-00139	Bearing - Flanged Sleeve	1
10	01-1000V4-00433	Washer 1/4 In. (SST)	1
11	01-1000V4-00572	Shoulder Screw, #10-32 X 3/8 Thread Length, .25 DIA X 3/8 Shoulder Length	1
12	01-1M6600-00204	Arm - Lift Switch Actuating (Before 03/01/23)	1
13	01-1000V4-00379	Bolt - Shoulder	2
14	01-1000V0-00121	Bearing	2
15	01-1M6600-00202	Bracket - Mounting (Linear Actuator)	1
16	01-1M6601-00103	Support - Rotator	1
17	01-1M6601-00101	Arm - Lifting	1
18	01-1M6601-00102	Brace - Lifting Arm	4
19	01-1M6601-00101	Arm - Lifting	1
20	01-1M6600-00203	Bracket - Support	1
21	01-1000V1-00087	Pin - Clevis (1/4 x 2 In.)	2
22	01-1M6601-00104	Support - Rotator	1
23	01-1M6599-00001	Lifter Body Assy	1
24	01-1000V6-00271	Relay - D.P.D.T. (1/2 Hp., 120 VAC)	2
25	01-1M6608-00003	Cover - Front	1
26	01-1M6608-00002	Cover - Side	2
27	01-1M6608-00001	Cover - Front/Back	2
28	01-1M6600-00104	Bracket - Relay	1
29	01-1M6600-00205	Cam - Lift Switch (B, C Style Lift) (Before 03/01/23)	1
30	01-1000V4-00510	Screw Mach. - Pan Head (6-20 x 0.375)	4
31	01-1000V4-00436	Screw 1/4-20 x 1/2 Hex Hd	AR
32	01-1000V4-00417	Mach. Screw Hex Hd. 1/4-20 x 3/4 In	4
33	01-1000V4-00416	Nut Hex 1/4-20	AR
34	01-1000V4-00433	Washer 1/4 In. (SST)	AR
35	01-1000V4-00474	Screw 10-32 x 1/2 Hex Washer Hd. (Zinc)	AR
36	01-1M6600-00003	Lifter Assy. (Incls. Items 1 thru 24 & 28 thru 34)	1
37	01-1M7551-00102	Cam - Lift Switch (Starting 3/1/23 or with 01-1M7551-00103 Actuator)	1
38	01-1M7551-00101	Bracket - Lift Actuator (Starting 3/1/23 or with 01-1M7551-00103 Actuator)	1

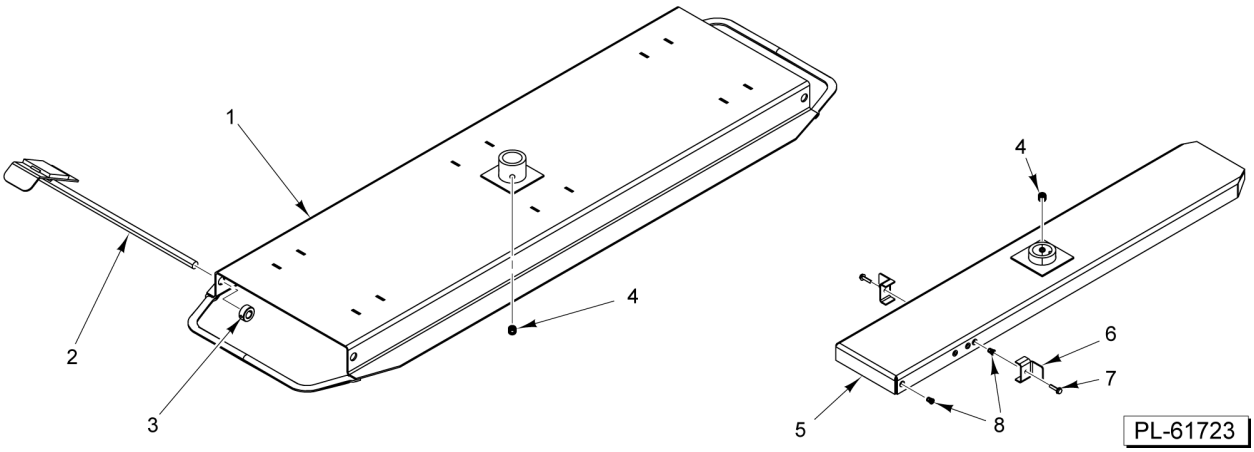
* For Use With 01-1000V8-00158 Actuator Only


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ROTATOR

ROTATOR

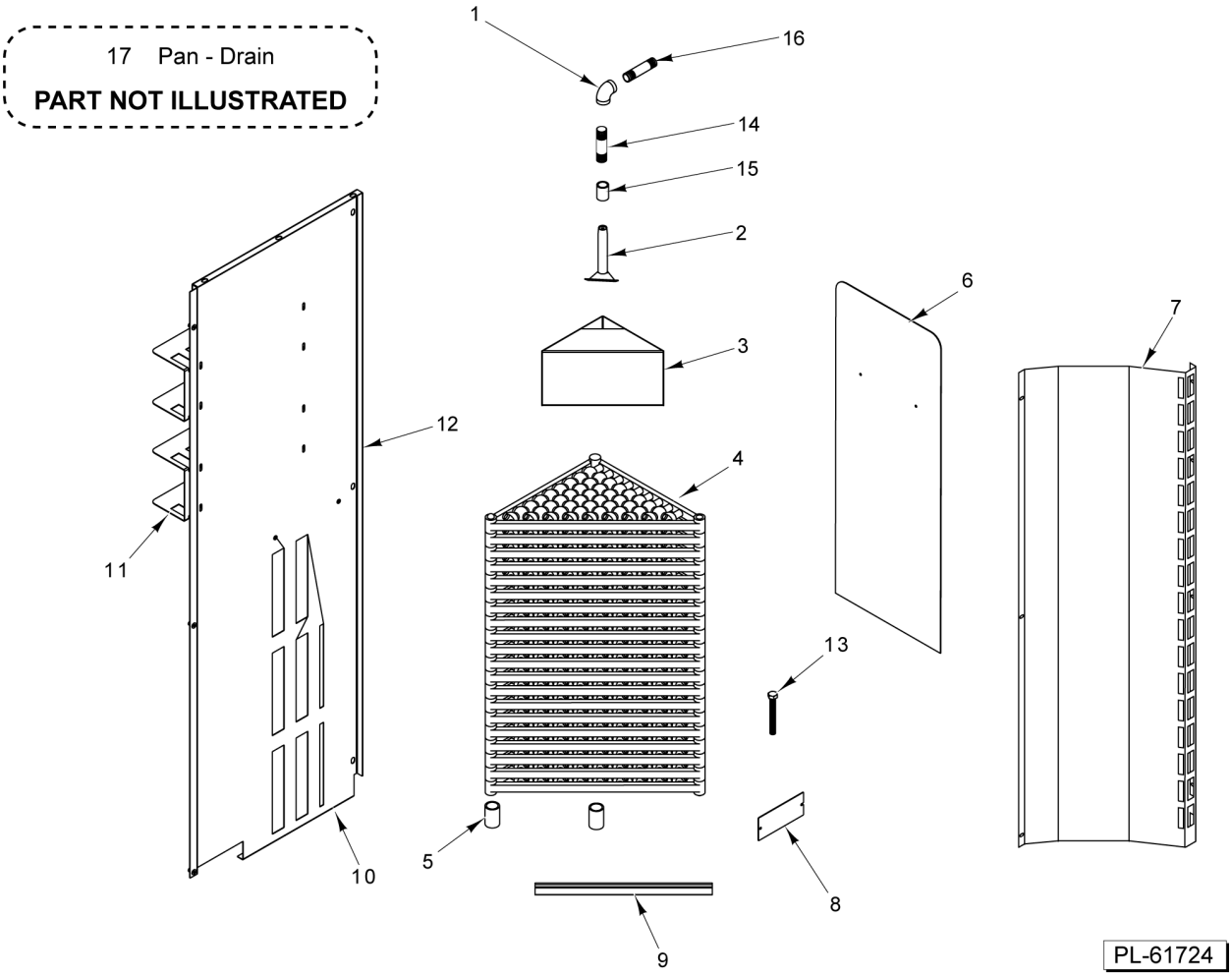
ILLUS. PL-61722	PART NO.	NAME OF PART	AMT.
1	01-1M7318-00001	Rotation Motor Assy. (Incls. Items 3 thru 5, 7, 8, & 34)	1
2	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST)	4
3	01-1000V4-00586	Nut	4
4	01-1M6604-00106	Bracket - Rotate Switch	2
5	01-1M5777-00101	Switch (Magnetic)	2
6	01-1000V4-00515	Screw - Sheet Metal, Pan Hd. 6-32 x 3/8 (Zinc)	4
7	01-1000V4-00585	Flat Washer	4
8	01-1000V4-00584	Screw	4
9	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST)	4
10	01-1M6606-00002	Shaft Alignment Assy	1
11	01-1M6604-00201	Bracket - Mounting	1
12	01-1000V1-00085	Snap Ring	1
13	01-1M6704-00001	Shim - Carrier (Height Adjustment)	1
14	01-1000V4-00385	Screw - Sheet Metal, Hex Hd. 10-16 x 3/4 (SST)	6
15	01-1000V0-00114	Bearing - Flange	1
16	01-1M6605-00001	Rotator - Lifter	1
17	01-1M6773-00101	Shaft - Rotator (A Style) (With Hole for Pin)	1
18	01-1M6604-00105	Shaft - Rotator (B Style)	1
19	01-1M6604-00305	Shaft - Rotator (C Style)	1
20	01-1M6662-00001	Housing - Shaft (Incls. Item 21)	1
21	01-1M7464-00001	Kit - Bearing (Shaft Housing)	1
22	01-1M6610-00001	Sprocket - Rotator	1
23	01-1000V3-0087A	Chain - Roller 20-1/8 In	1
24	01-1000V3-00088	Link - Connecting	AR
25	01-1M6604-00104	Clutch - Slide	1
26	01-1M6629-00003	Magnet Switch Assy. (One Magnet) (C Style) (Incls. Items 28 thru 30, 32, & 33)	1
27	01-1M6629-00004	Magnet Switch Assy. (Two Magnets) (B & C Style) (Incls. Items 28 thru 30, 32, & 33)	1
28	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST)	2
29	01-1M6880-00003	Pointer Assy. (One Magnet) (C Style)	1
30	01-1M6880-00004	Pointer Assy. (Two Magnets) (B Style)	1
31	01-1000V4-00564	Screw, Sheet Metal Hex Hd. W/ Washer 1/4-20 x 1 (SST)	1
32	01-1M6604-00103	Collar, Set - Rotator	1
33	01-1000V4-00161	Screw, Set - Allen (3/8-16)	1
34	01-1000V3-00114	Sprocket (17T)	1



CARRIER

CARRIER

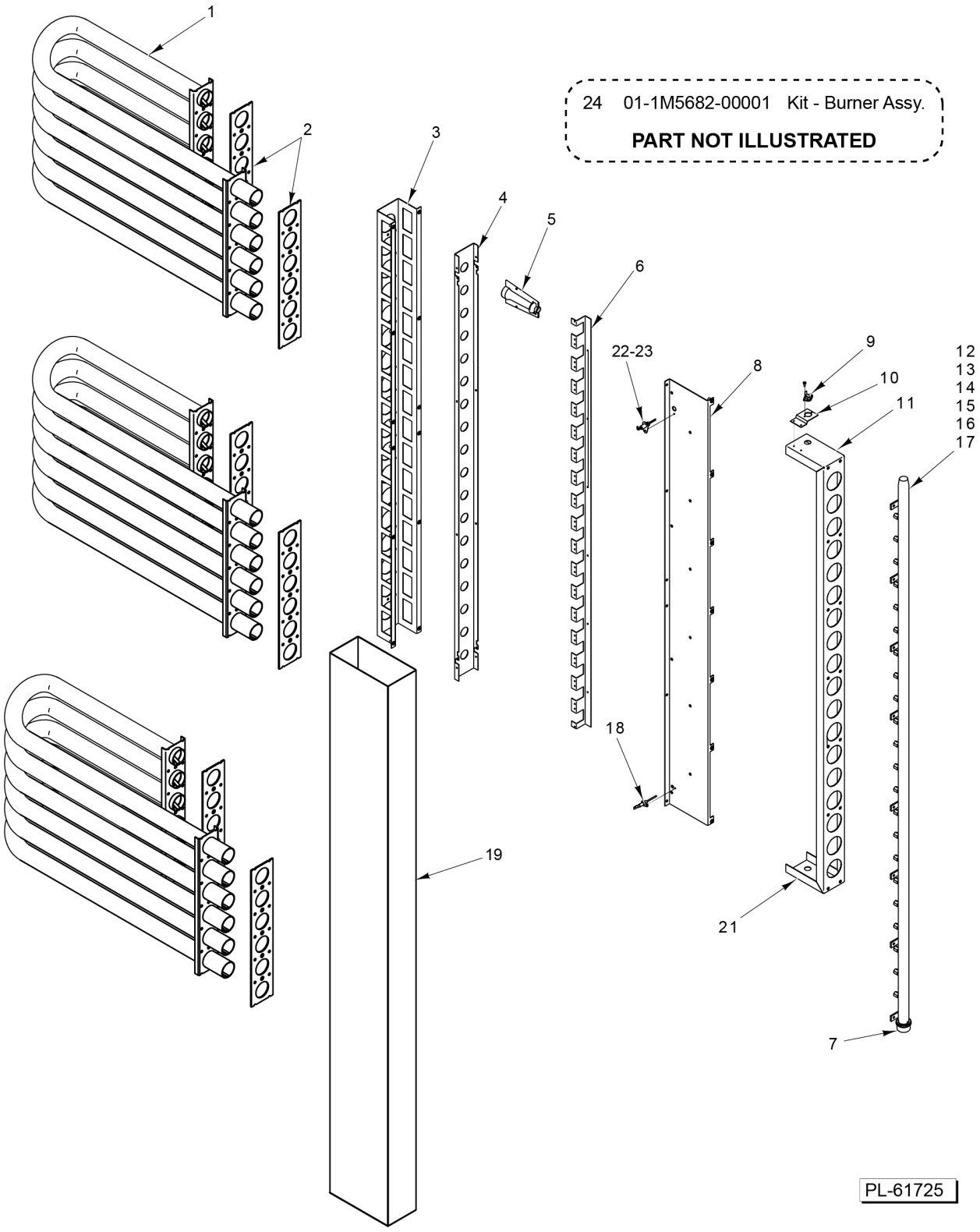
ILLUS. PL-61723	PART NO.	NAME OF PART	AMT.
1	01-1M6622-00001	Carrier (B Style) (Single Rack) (15.60 in wide) (Incls. Items 2, 3, & 4)	1
2	01-1M2580-00002	Stop - Rack Carrier (B Style Carrier)	2
3	01-1000V1-00013	Collar - Set 1/2 In. Dia	4
4	01-1000V4-00654	Screw - Set 3/8-24 x 3/8 (Knurled Tip) (Knurled Tip)	2
5	01-1M6770-00005	Carrier (C Style) (Single Rack) (Incls. Items 4, & 6 thru 8)	1
6	01-1M4862-00201	Stop - Rack Carrier (C Style Carrier)	2
7	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST)	2
8	01-1000V4-00121	Insert - Threaded 10-32 Hex	6



STEAMER ASSEMBLY

STEAMER ASSEMBLY

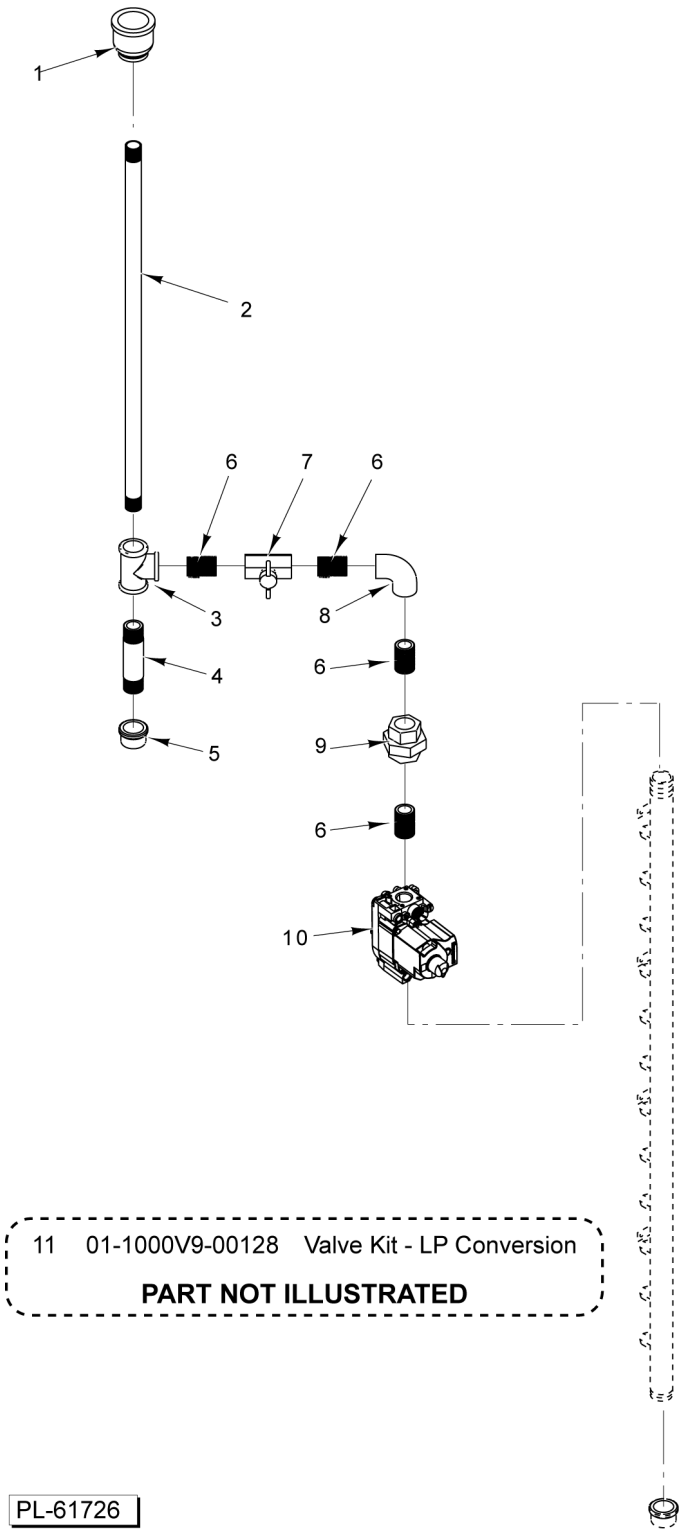
ILLUS. PL-61724	PART NO.	NAME OF PART	AMT.
1	01-100V17-00347	Elbow 1/2 In. x 90 Deg. (SST)	1
2	01-1M7100-00001	Sprayer - Steam Manifold	1
3	01-1M7065-00001	Angle, Steamer Box	1
4	01-100V16-00529	Casting - Steamer	20
5	01-1M5536-00001	Support - Steamer Castings	2
6	01-1M6325-00003	Sheet - Splash	1
7	01-1M5474-00001	Panel - Steamer	1
8	01-1M5446-00002	Plate - Steam Loader Bolt Cover	1
9	01-1M5065-00001	Bracket - Water Guide	AR
10	01-1M6965-00001	Panel - Steamer (Rear)	1
11	01-1M6966-00001	Baffle	2
12	01-1M6967-00001	Panel Assy. (Heat Exchanger) (Incls Items 9 & 10)	1
13	01-1M2161-00001	Screw - Leveler	1
14	01-100V17-00533	Pipe 6-1/2 x 1/2 (SST)	1
15	01-100V17-00183	Coupler 1/2 In. (SST)	1
16	01-100V17-00534	Pipe 1/2 x 3-1/2 (SST)	1
17	01-1M5429-00001	Pan - Drain	1



GAS BURNER AND HEAT CIRCULATION

GAS BURNER AND HEAT CIRCULATION

ILLUS. PL-61725	PART NO.	NAME OF PART	AMT.
1	01-1M5477-00001	Heat Exchanger Tube Assy	3
2	01-100V16-00530	Gasket - Heat Exchanger	6
3	01-1M6080-00001	Channel - Hat Burner Rack Assy	1
4	01-1M5467-00001	Plate - Firing (Burner Rack)	1
5	01-1000V9-00146	Burner - In-Shot (Crossover)	18
6	01-1M5465-00001	Mount - Burner	1
7	01-100V17-00472	Cap - Pipe 3/4	1
8	01-1M5464-00001	Plate - Side (Burner Rack)	1
9	01-1000V9-00150	Switch - Flame Rollout (350 F.)	1
10	01-1M5373-00001	Bracket - Switch Mount	1
11	01-1M5468-00001	Enclosure - Burner Rack	1
12	01-1000V9-00174	Orifice #53 (0.059 In.) (NAT)	1
13	01-1000V9-00175	Orifice #63 (0.037 In.) (LP)	1
14	01-1000V9-00183	Orifice (0.052 Dia.) (Above 6,500 Ft.) (NAT)	1
15	01-1000V9-00184	Orifice (0.033 Dia.) (Above 6,500 Ft.) (PRO)	1
16	01-100V16-00610	Manifold Assy. - Gas Supply (NAT)	1
17	01-100V16-00618	Manifold Assy. - Gas Supply (LP)	1
18	01-1000V9-00169	Rod - Flame Sensor	1
19	01-1M5472-00001	Collector - Weldment	1
21	01-1M5463-00001	Box - Burner Assy. (Incls. Items 4, 5, 6, & 8)	1
22	01-100V10-00359	Cable - Supression, Spark Igniter (54 In.)	1
23	01-1000V9-00201	Ignitor - Burner Spark	1
24	01-1M5682-00001	Kit - Burner Assy. (Incls. Items 4 thru 6 & 8 thru 11)	1

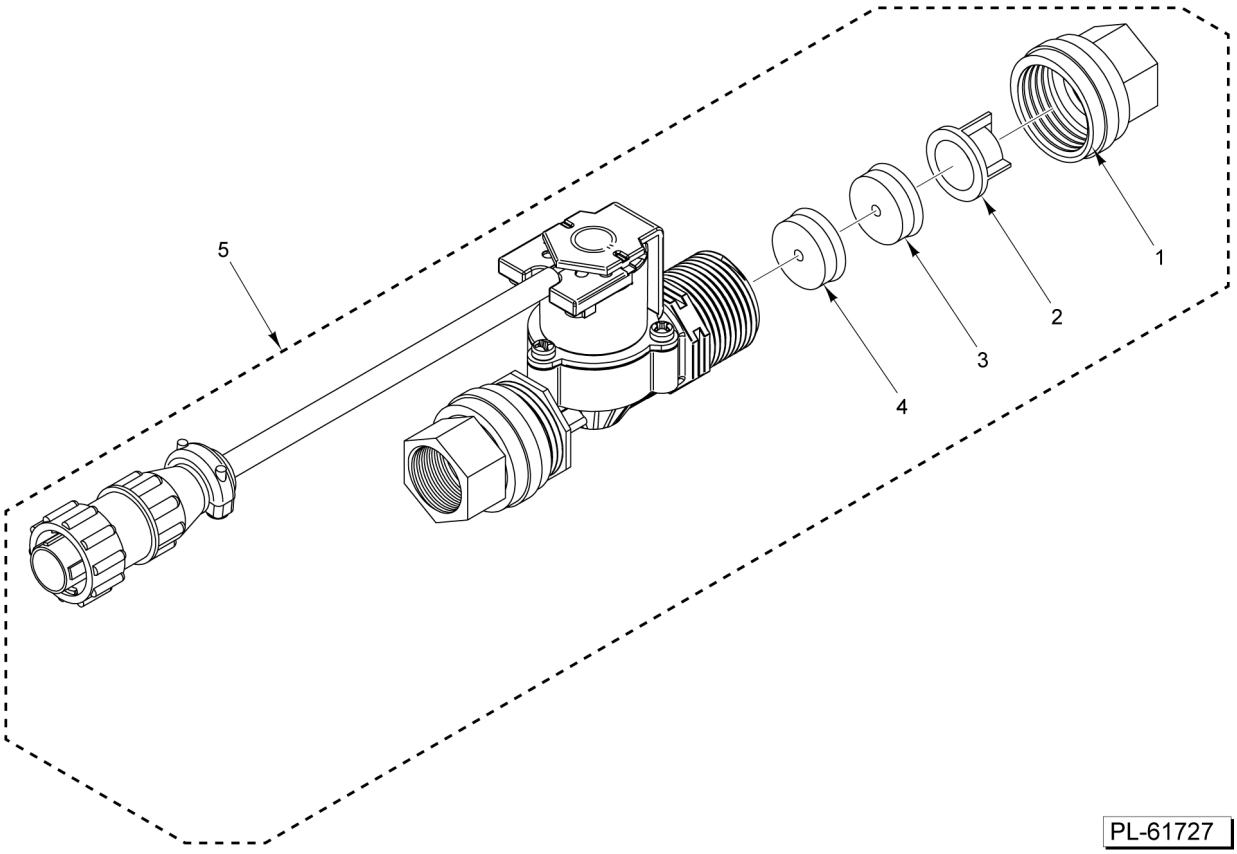


GAS SUPPLY PLUMBING

GAS SUPPLY PLUMBING

ILLUS. PL-61726	PART NO.	NAME OF PART	AMT.
1	01-100V17-00577	Bell - Reducer	1
2	01-100V17-00576	Pipe (3/4 In. x 23 In.)	1
3	01-100V17-00451	Tee 3/4 NPT x 3/4 NPT	1
4	01-100V17-00575	Pipe (3/4 In. x 4 In.)	AR
5	01-100V17-00472	Cap - Pipe 3/4	1
6	FP-036-92	Pipe 3/4 x 1-3/8 TBE (Black)	4
7	01-100V17-00169	Valve - Shut Off, Gas 3/4 NPT	1
8	01-100V17-00513	Elbow - Pipe 90 Deg. x 3/4 NPT (Black)	1
9	01-100V17-00470	Union 3/4 NPT BLK #150	1
*10	01-1000V9-00160	Valve - Gas (Gas Valve Only) (3/4 In.) (NAT)	1
11	01-1000V9-00128	Kit - LP Conversion	1

* Use with Item 11 for LP



EXTERIOR WATER SUPPLY

EXTERIOR WATER SUPPLY

ILLUS. PL-61727	PART NO.	NAME OF PART	AMT.
1	01-100V17-00830	Adapter - Hose to Pipe 3/4 GHTF x 1/2 NPTF	1
2	01-100V17-00838	Filter - Solenoid Valve	1
3	01-100V17-00840	Restrictor - Flow (White 3 GPM) (Double Rack Oven)	1
4	01-100V17-00839	Restrictor - Flow (Brown 2 GPM) (Single Rack Oven)	1
*5	01-1M7494-00001	Kit - Water Solenoid (Incls. Items 1 thru 4)	1

* No Restrictor Used on Panera Bread Double Rack Ovens