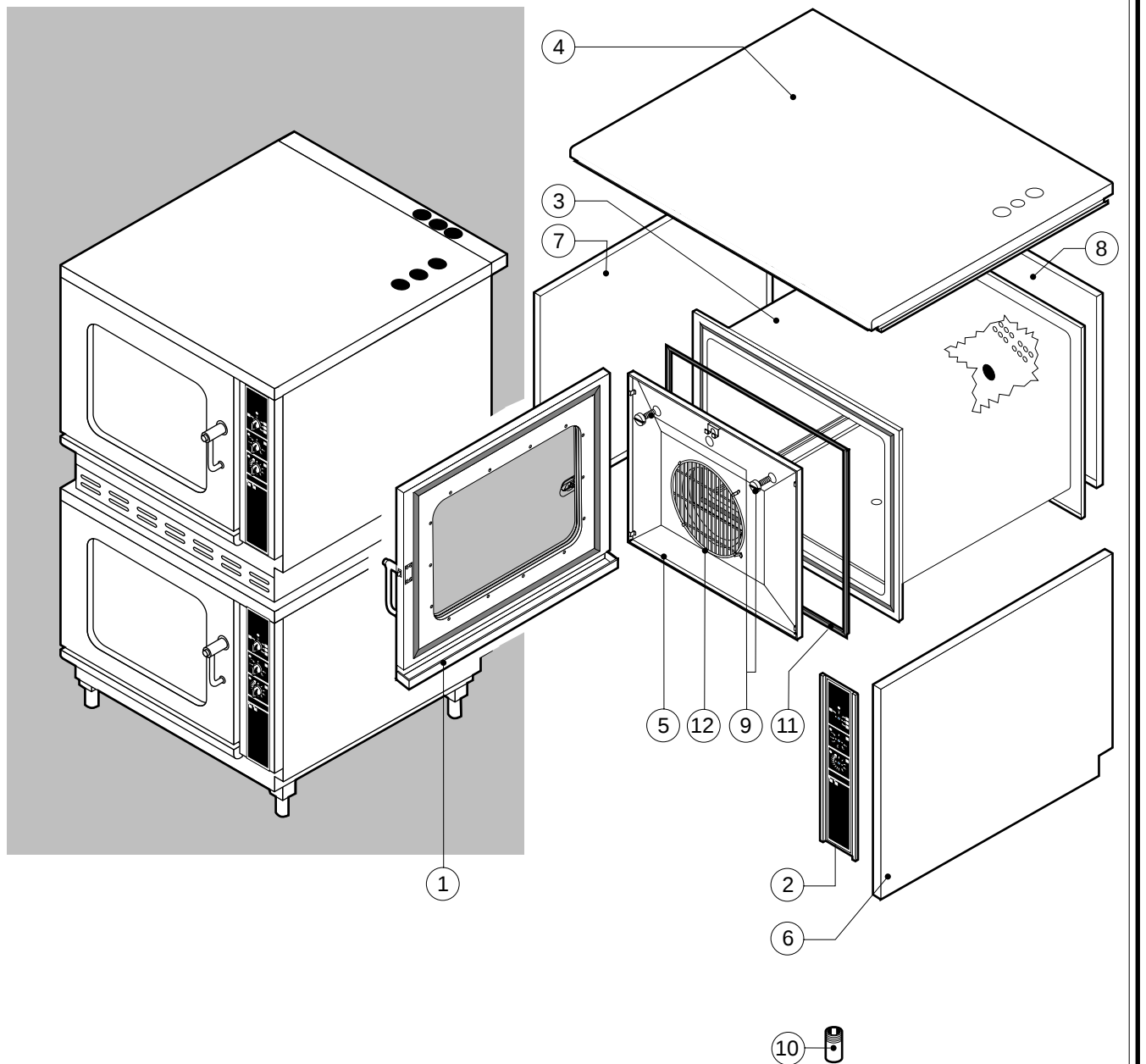
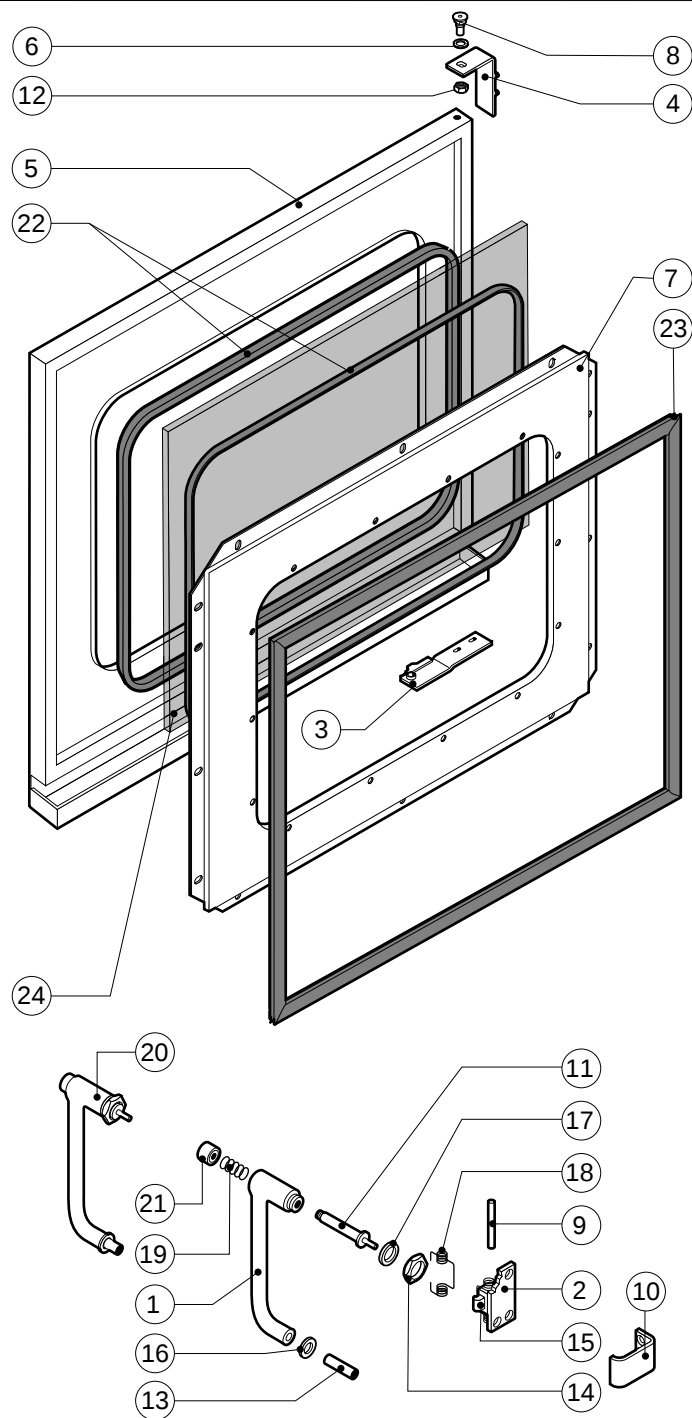
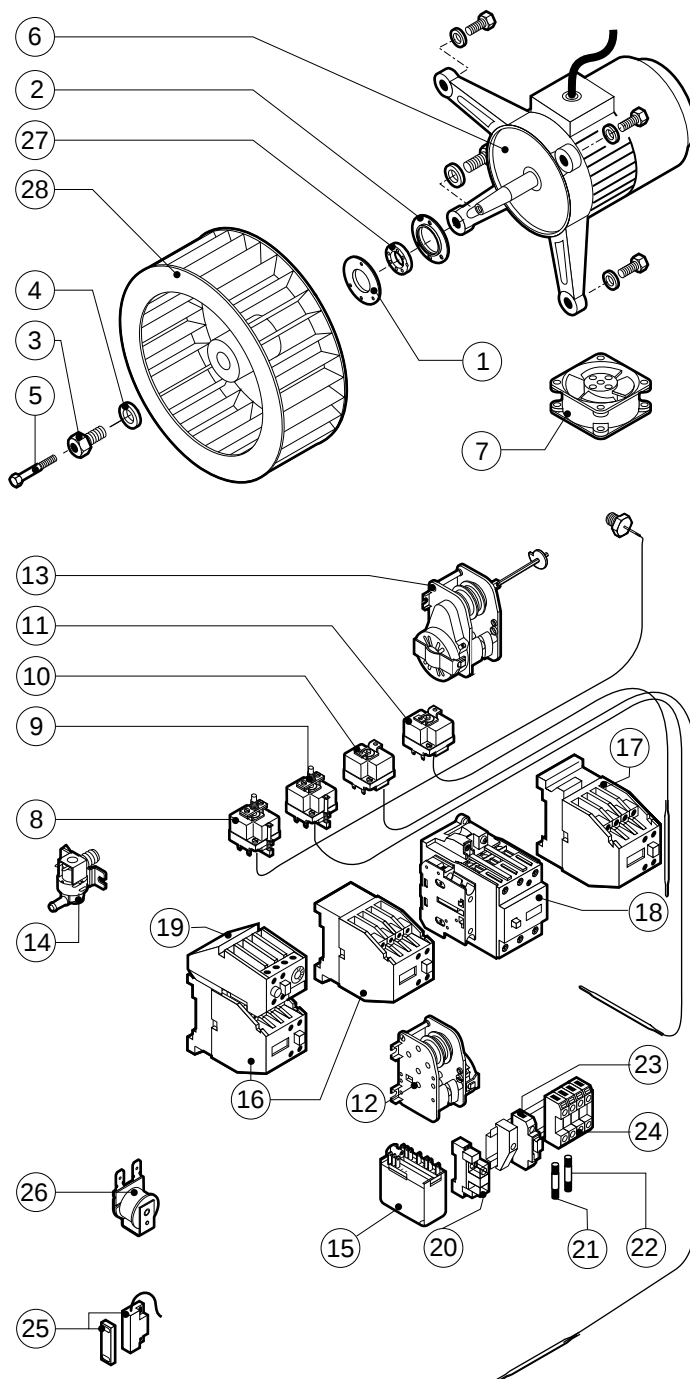




POS.	CODE	PIECES	DESCRIPTION
1	R10100820	2	DOOR ASSEMBLY
2	R10105430	2	CONTROL PANEL WITH PLATE
3	R10207220	2	COOKING CABINET ASSEMBLY
4	R10200390	2	COVER PANEL
5	R10207300	2	FAN GUARD PANEL ASSEMBLY
6	R10220700	2	RIGHT SIDE PANEL
7	R10220710	2	LEFT SIDE PANEL
8	R10452700	2	REAR PANEL
9	R58003100	4	FAN GUARD FASTENING SCREW
10	R69070070	4	FOOT 1"1/4x120
11	R70041100	2	FRONT GASKET
12	R75300090	2	FAN GUARD GRID Ø 350

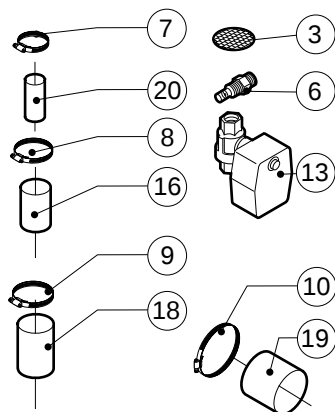
POS.	CODE	PIECES	DESCRIPTION

[illegible]



POS.	CODE	PIECES	DESCRIPTION
1	R58003840	2	MOTOR GASKET BRASS FLANGE
2	R58003850	2	MOTOR GASKET BRASS COUNTER FLANGE
3	R58004000	2	FAN SCREW M12x1.5 SX
4	R58004010	2	FAN WASHER Ø 30/12.5
5	R61020562	2	FAN SCREW TE A2 M6x55
6	R65040061	2	MOTOR HP 1 KIT
7	R65060010	2	COMPONENTS VENTILATION MOTOR Ø 80
8	R65070075	2	CHAMBER SAFETY THERMOSTAT
9	R65070080	2	STEAM GENERATOR SAFETY THERMOSTAT
10	R65070165	2	THERMOSTAT 65°C
11	R65070240	2	THERMOSTAT 70°C
12	R65090180	2	REVERSING SWITCH 8'
13	R65095010	2	DAMPER SYSTEM
14	R65110120	4	SOLENOID VALVE 220V 60HZ
15	R65120010	2	LEVEL REGULATOR
16	R65140140	6	CONTACTOR 3TF4011-OAN2 220V
17	R65140230	6	CONTACTOR 3TF4211-OAN2 220V
18	R65140450	6	CONTACTOR 3TF4422-OAN2 220V
19	R65160130	2	THERMIC PROTECTION 3UA5000-1F 3.2-5A

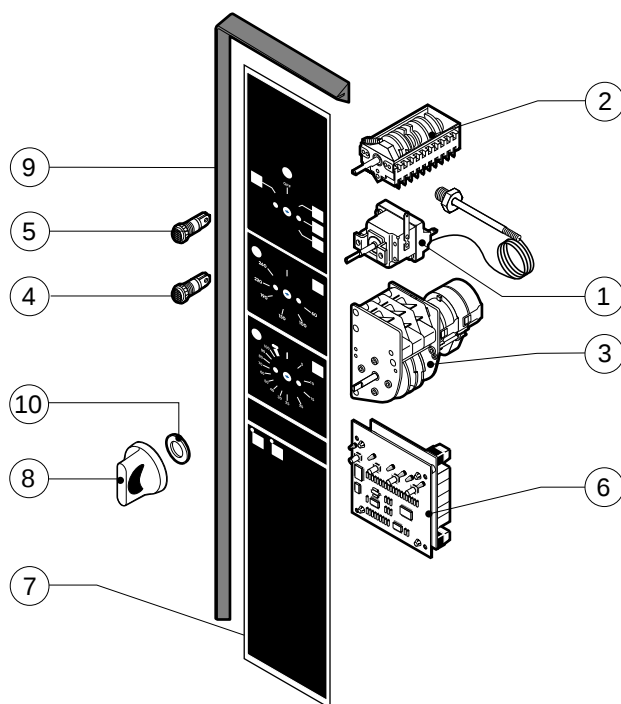
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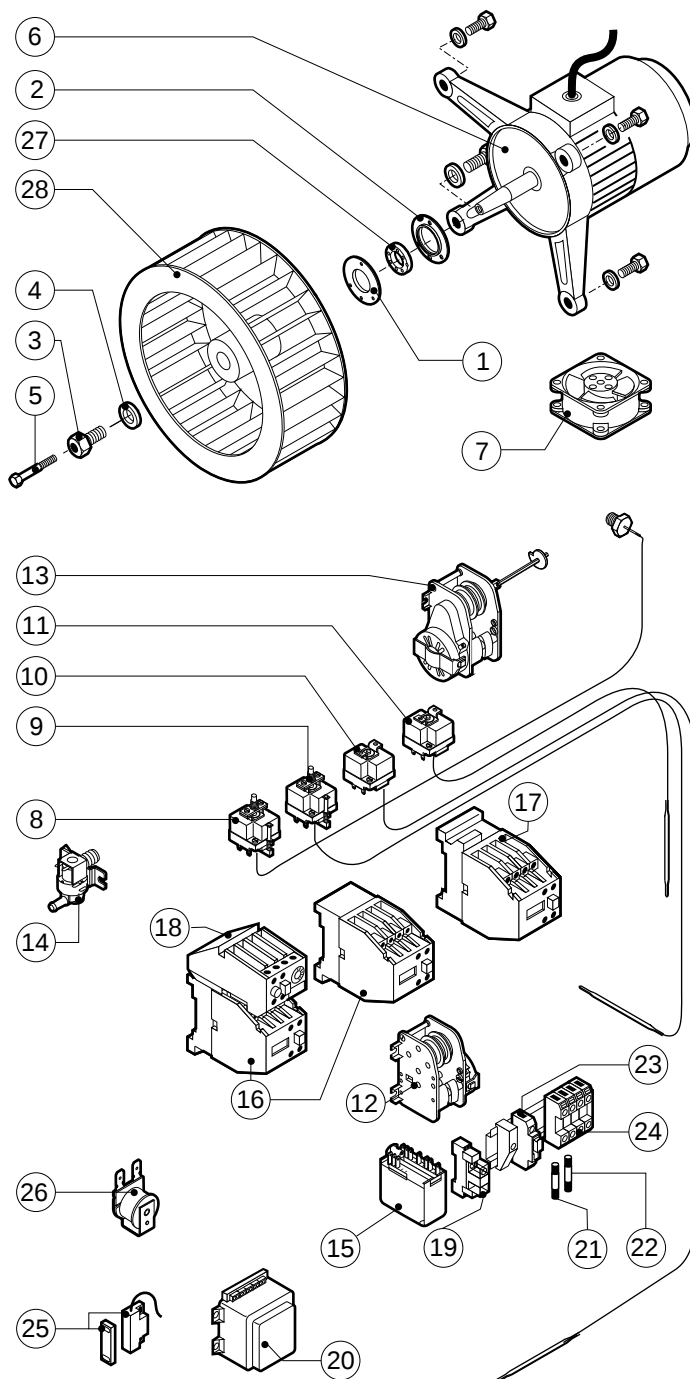
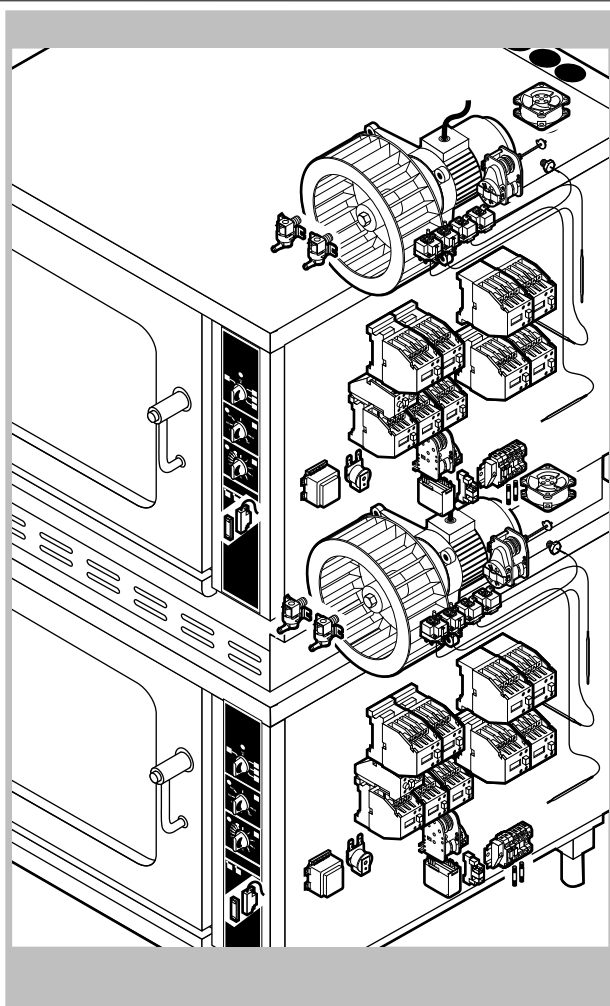


This exploded view diagram illustrates the assembly of the electric heating element. The components are identified by the following callouts:

- 1**: A screw used to secure the top cap.
- 2**: The main rectangular housing of the heater.
- 3**: A vertical support tube.
- 4**: A screw used to secure the bottom cap.
- 5**: A top cap or gasket.
- 11**: A flexible heating cable with multiple parallel wires.
- 12**: A terminal block or connector for the heating cable wires.
- 13**: A vertical support tube with a 90-degree elbow.
- 14**: A screw used to secure the bottom cap.
- 15**: A small circular gasket or seal.
- 17**: A screw used to secure the bottom cap.

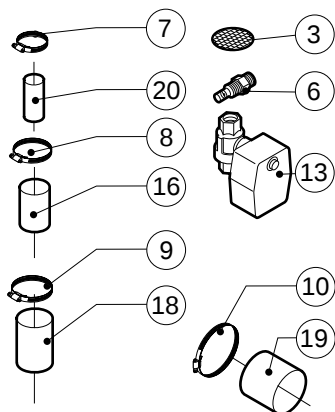
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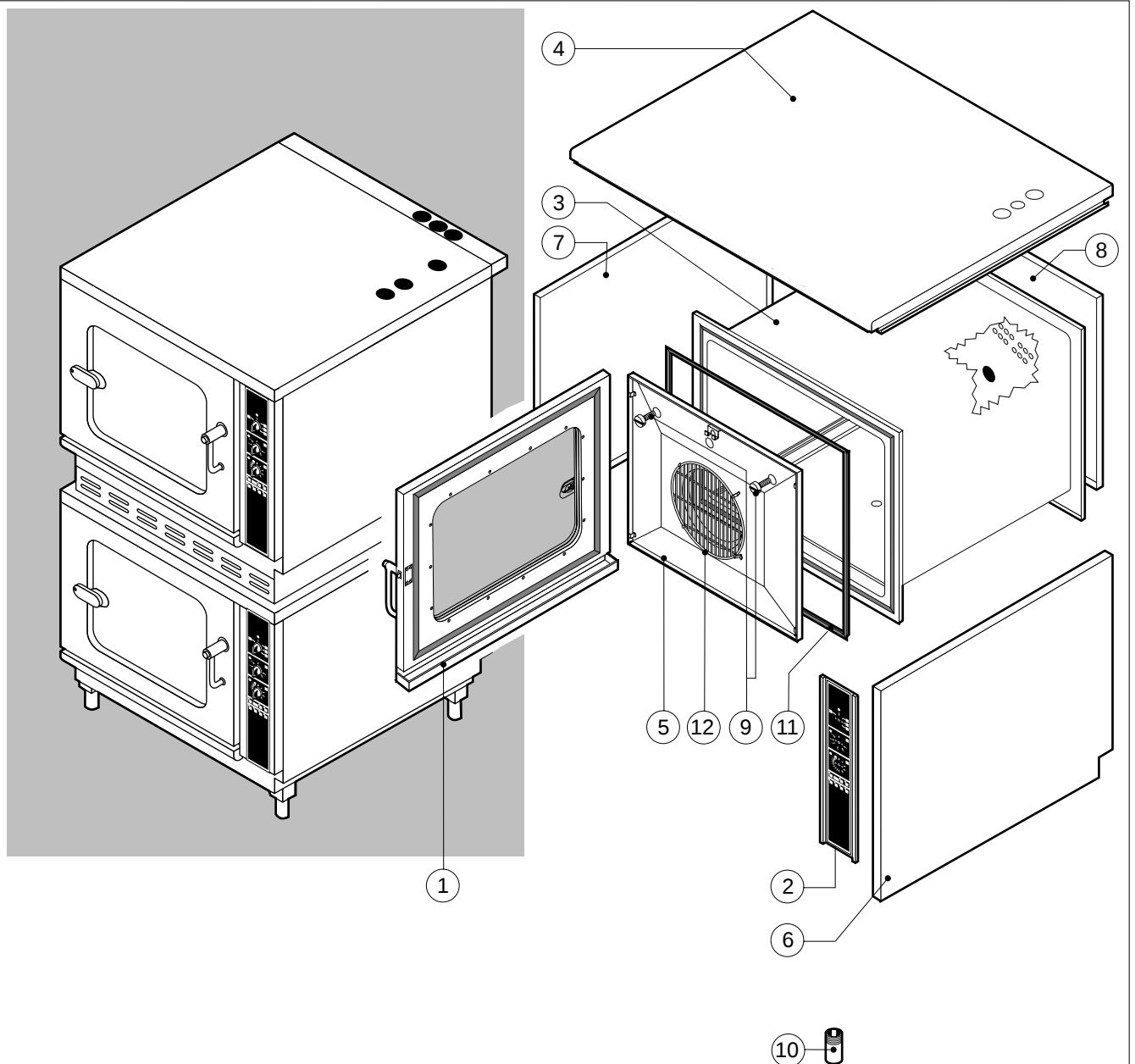


POS.	CODE	PIECES	DESCRIPTION
1	R58003840	2	MOTOR GASKET BRASS FLANGE
2	R58003850	2	MOTOR GASKET BRASS COUNTER FLANGE
3	R58004000	2	FAN SCREW M12x1.5 SX
4	R58004010	2	FAN WASHER Ø 30/12.5
5	R61020562	2	FAN SCREW TE A2 M6x55
6	R65040770	2	MOTOR HP 1 KIT
7	R65060010	2	COMPONENTS VENTILATION MOTOR Ø 80
8	R65070075	2	CHAMBER SAFETY THERMOSTAT
9	R65070080	2	STEAM GENERATOR SAFETY THERMOSTAT
10	R65070165	2	THERMOSTAT 65°C
11	R65070240	2	THERMOSTAT 70°C
12	R65090180	2	REVERSING SWITCH 8'
13	R65095010	2	DAMPER SYSTEM
14	R65110120	4	SOLENOID VALVE 220V 60HZ
15	R65120010	2	LEVEL REGULATOR
16	R65140140	12	CONTACTOR 3TF4011-OAN2 220V
17	R65140230	6	CONTACTOR 3TF4211-OAN2 220V
18	R65160120	2	THERMIC PROTECTION 3UA5000-1C 1.6-2.5A
19	R65170050	2	RELAY 4052 240V AC 10A

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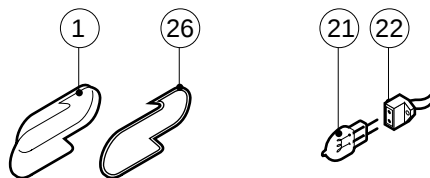
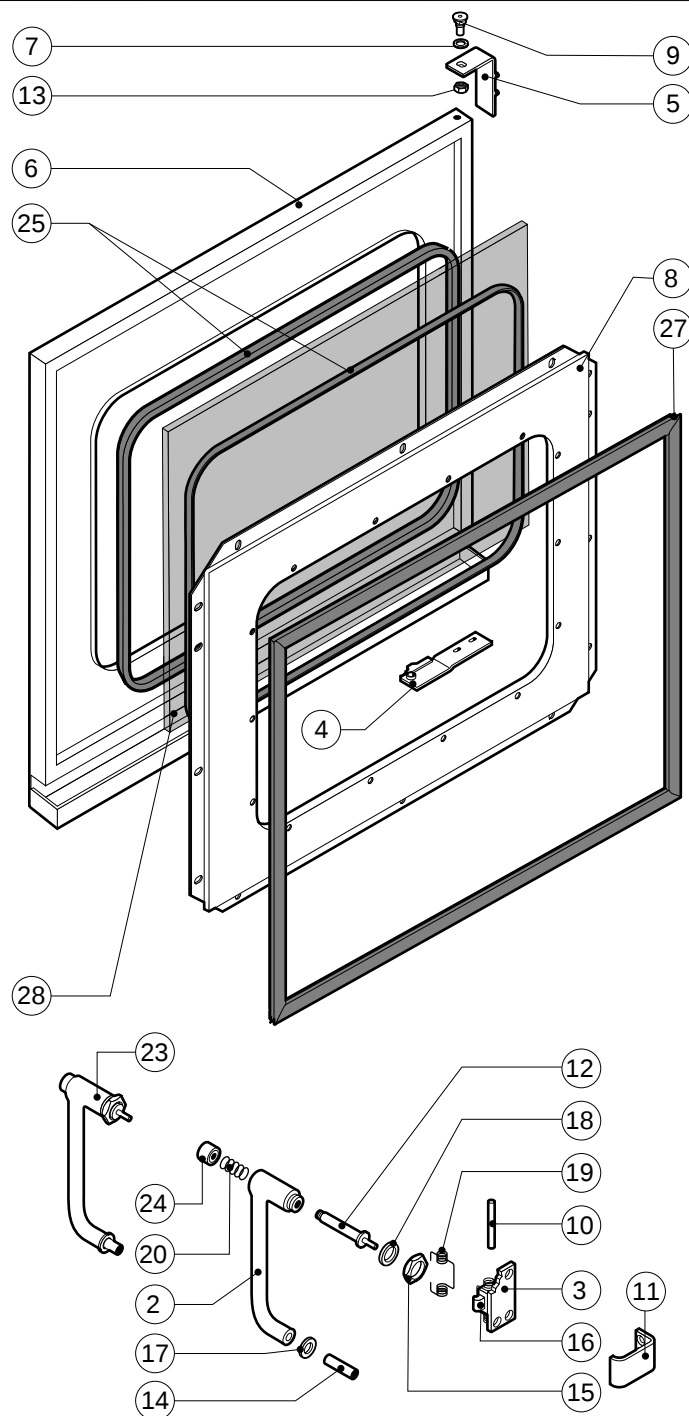
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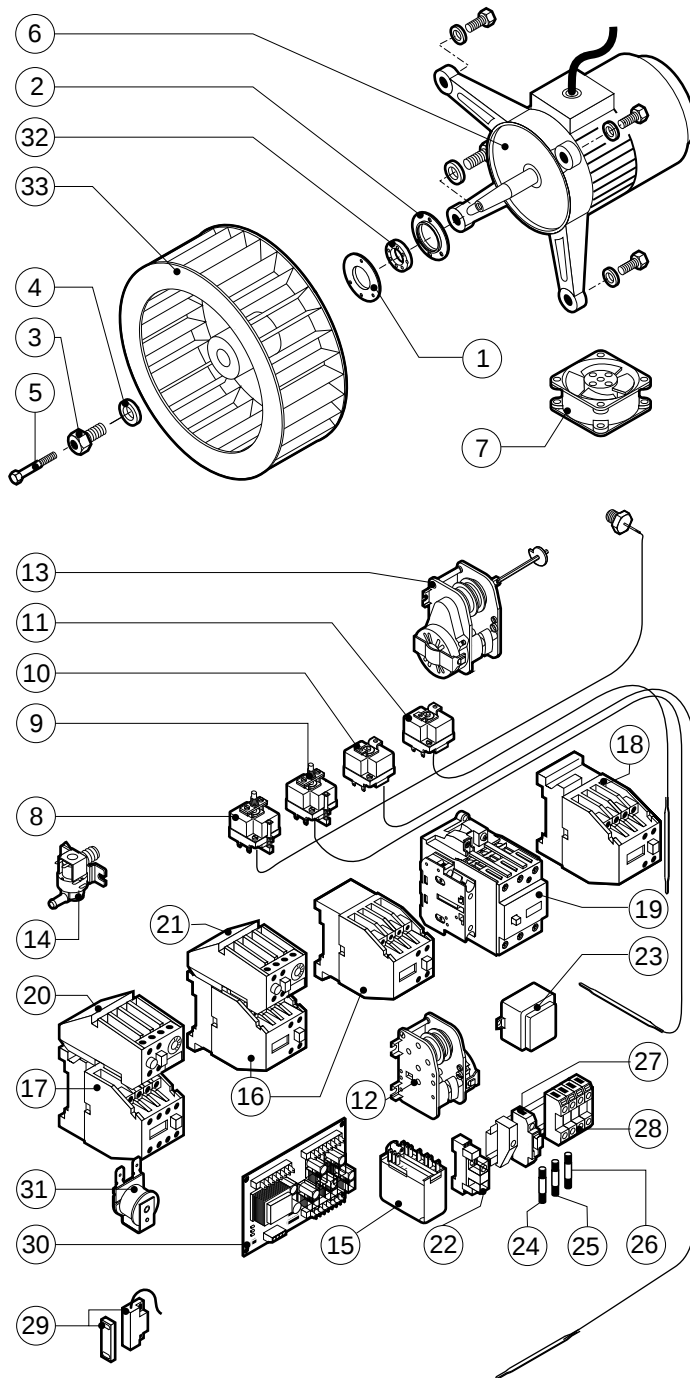
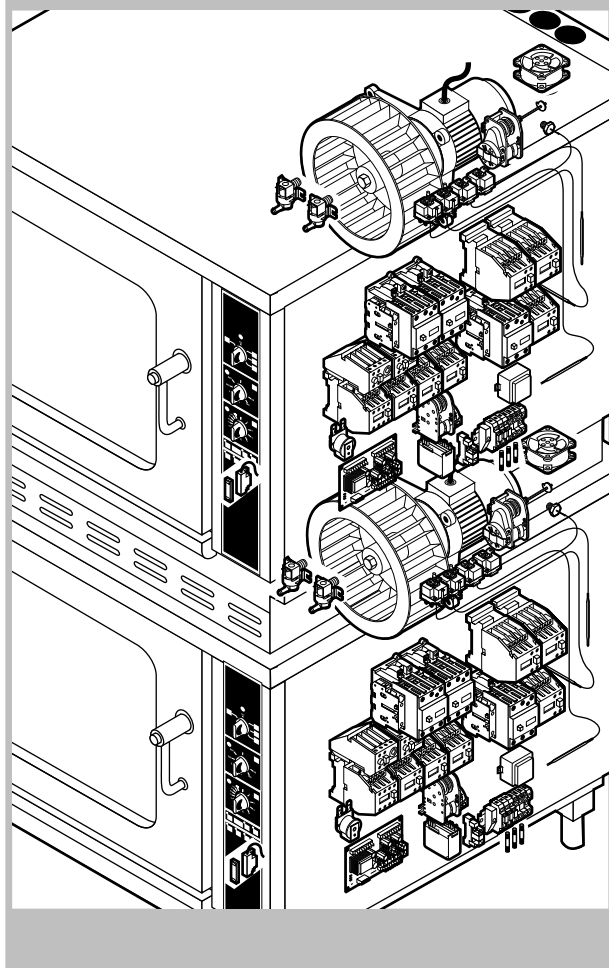
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POS.	CODE	PIECES	DESCRIPTION
1	R10100830	2	DOOR ASSEMBLY
2	R10105530	2	CONTROL PANEL WITH PLATE
3	R10207220	2	COOKING CABINET ASSEMBLY
4	R10200390	2	COVER PANEL
5	R10207300	2	FAN GUARD PANEL ASSEMBLY
6	R10220700	2	RIGHT SIDE PANEL
7	R10220710	2	LEFT SIDE PANEL
8	R10452700	2	REAR PANEL
9	R58003100	4	FAN GUARD FASTENING SCREW
10	R69070070	4	FOOT 1"1/4x120
11	R70041100	2	FRONT GASKET
12	R75300090	2	FAN GUARD GRID Ø 350

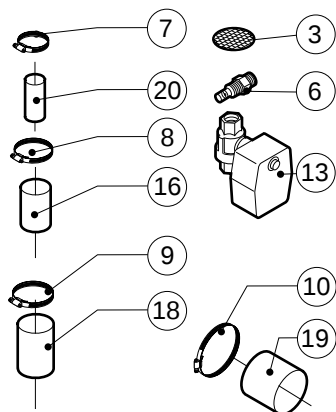
POS.	CODE	PIECES	DESCRIPTION

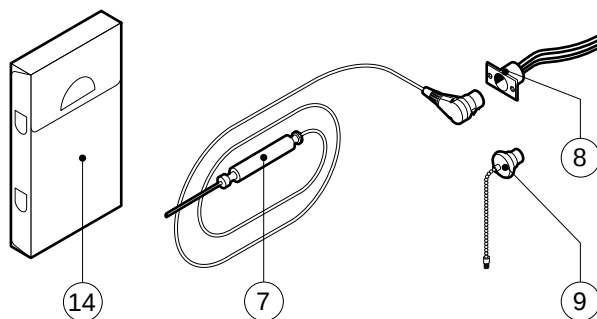
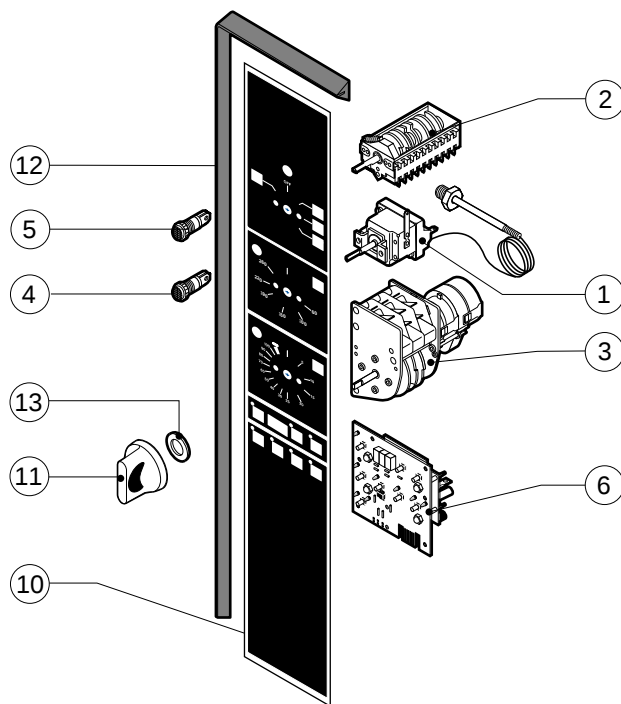
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POS.	CODE	PIECES	DESCRIPTION
1	R58003840	2	MOTOR GASKET BRASS FLANGE
2	R58003850	2	MOTOR GASKET BRASS COUNTER FLANGE
3	R58004000	2	FAN SCREW M12x1.5 SX
4	R58004010	2	FAN WASHER Ø 30/12.5
5	R61020562	2	FAN SCREW TE A2 M6x55
6	R65040051	2	MOTOR HP 1/0.3 KIT
7	R65060010	2	COMPONENTS VENTILATION MOTOR Ø 80
8	R65070075	2	CHAMBER SAFETY THERMOSTAT
9	R65070080	2	STEAM GENERATOR SAFETY THERMOSTAT
10	R65070165	2	THERMOSTAT 65°C
11	R65070240	2	THERMOSTAT 70°C
12	R65090180	2	REVERSING SWITCH 8'
13	R65095010	2	DAMPER SYSTEM
14	R65110120	4	SOLENOID VALVE 220V 60HZ
15	R65120010	2	LEVEL REGULATOR
16	R65140140	6	CONTACTOR 3TF4011-OAN2 220V
17	R65140160	2	CONTACTOR 3TF4022-OAN2 220V
18	R65140230	6	CONTACTOR 3TF4211-OAN2 220V
19	R65140450	6	CONTACTOR 3TF4422-OAN2 220V

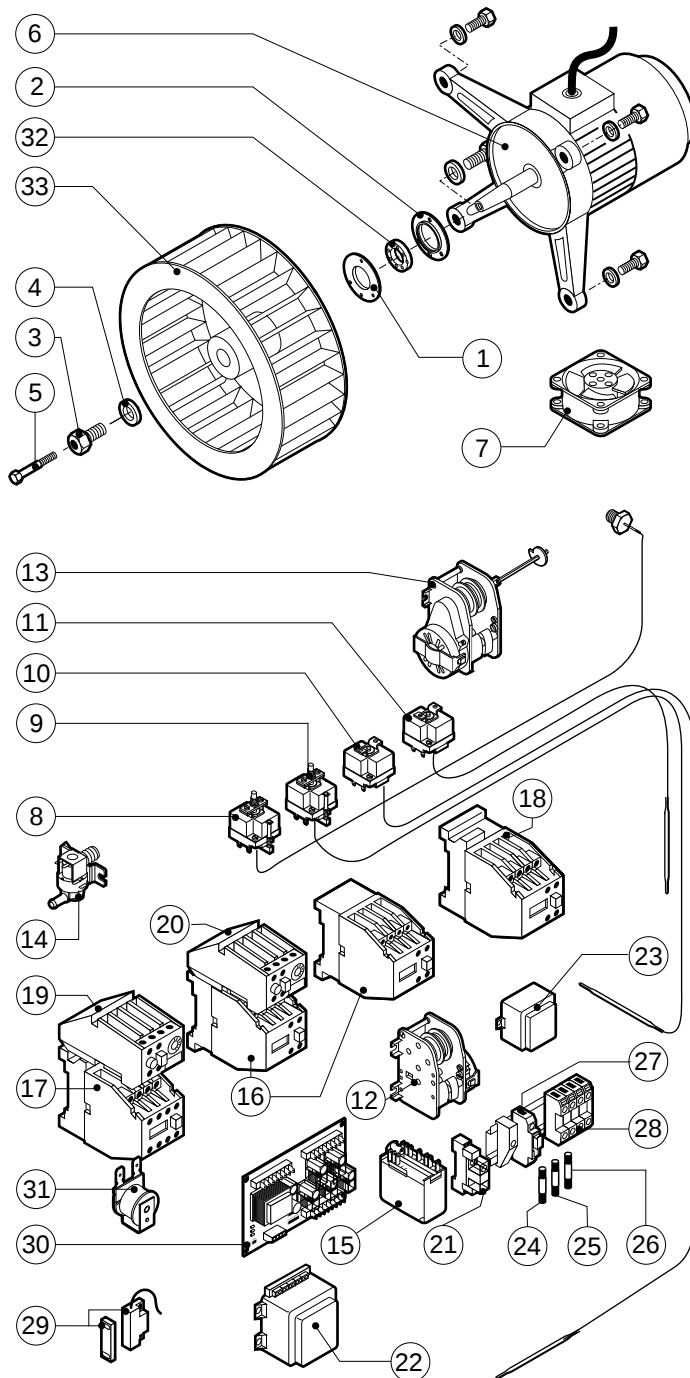
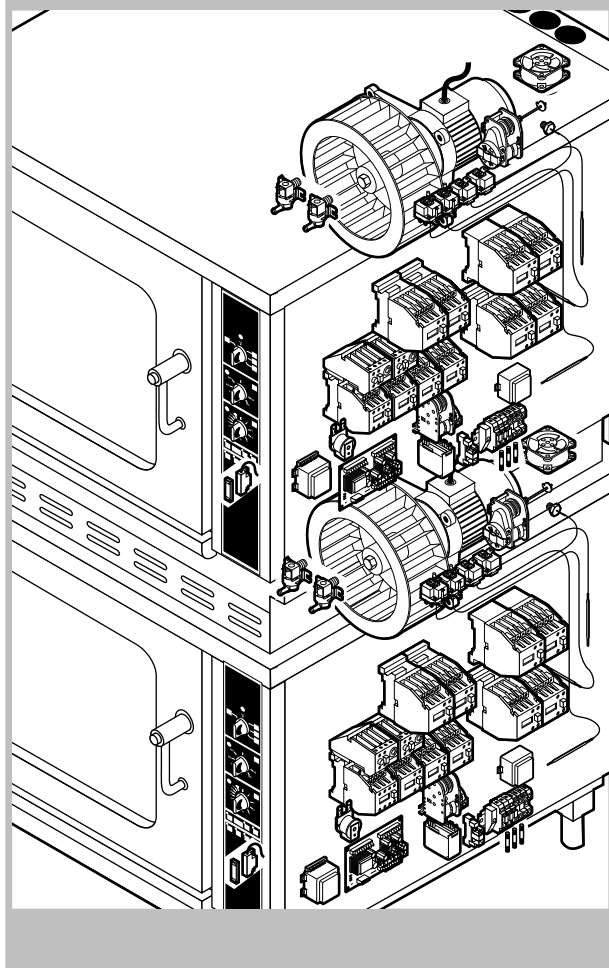
POS.	CODE	PIECES	DESCRIPTION
20	R65160120	2	THERMIC PROTECTION 3UA5000-1C 1.6-2.5A
21	R65160130	2	THERMIC PROTECTION 3UA5000-1F 3.2-5A
22	R65170050	2	RELAY 4052 240V AC 10A
23	R65180720	2	TRANSFORMER 20VA
24	R65200080	2	FUSE 0.125A (T)
25	R65200120	2	FUSE 0.1A (T)
26	R65200200	2	FUSE 2A
27	R65210020	6	FUSE CARRIER
28	R65220080	2	TERMINAL BOARD
29	R65265100	2	DOOR SWITCH
30	R65300520	2	RELAYS P.C. BOARD
31	R65330010	2	BUZZER
32	R70020050	2	MOTOR GASKET
33	R75400370	2	FAN Ø 350x120/16 60HZ P.D. KIT

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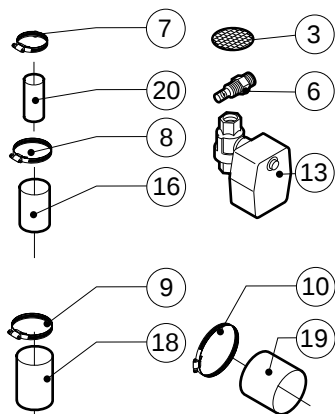
POS.	CODE	PIECES	DESCRIPTION
1	R65070210	2	CABINET THERMOSTAT 50/270°C
2	R65080020	2	MAIN SELECTOR SWITCH
3	R65090200	2	TIMER
4	R65270220	4	ORANGE INDICATING LIGHT
5	R65270230	2	GREEN INDICATING LIGHT
6	R65300530	2	CONTROL PANEL P.C. BOARD
7	R65320900	2	CORE TEMPERATURE PROBE
8	R65320920	2	CORE TEMPERATURE PROBE FEMALE CONNECTOR
9	R65321020	2	COVER FOR FEMALE CONNECTOR
10	R67200560	2	CLEVELAND PLATE
11	R69030080	6	KNOB KIT
12	R70040910	2	CONTROL PANEL GASKET
13	R70050020	12	KNOB GASKET
14	R86020420	2	CORE TEMPERATURE PROBE BOX

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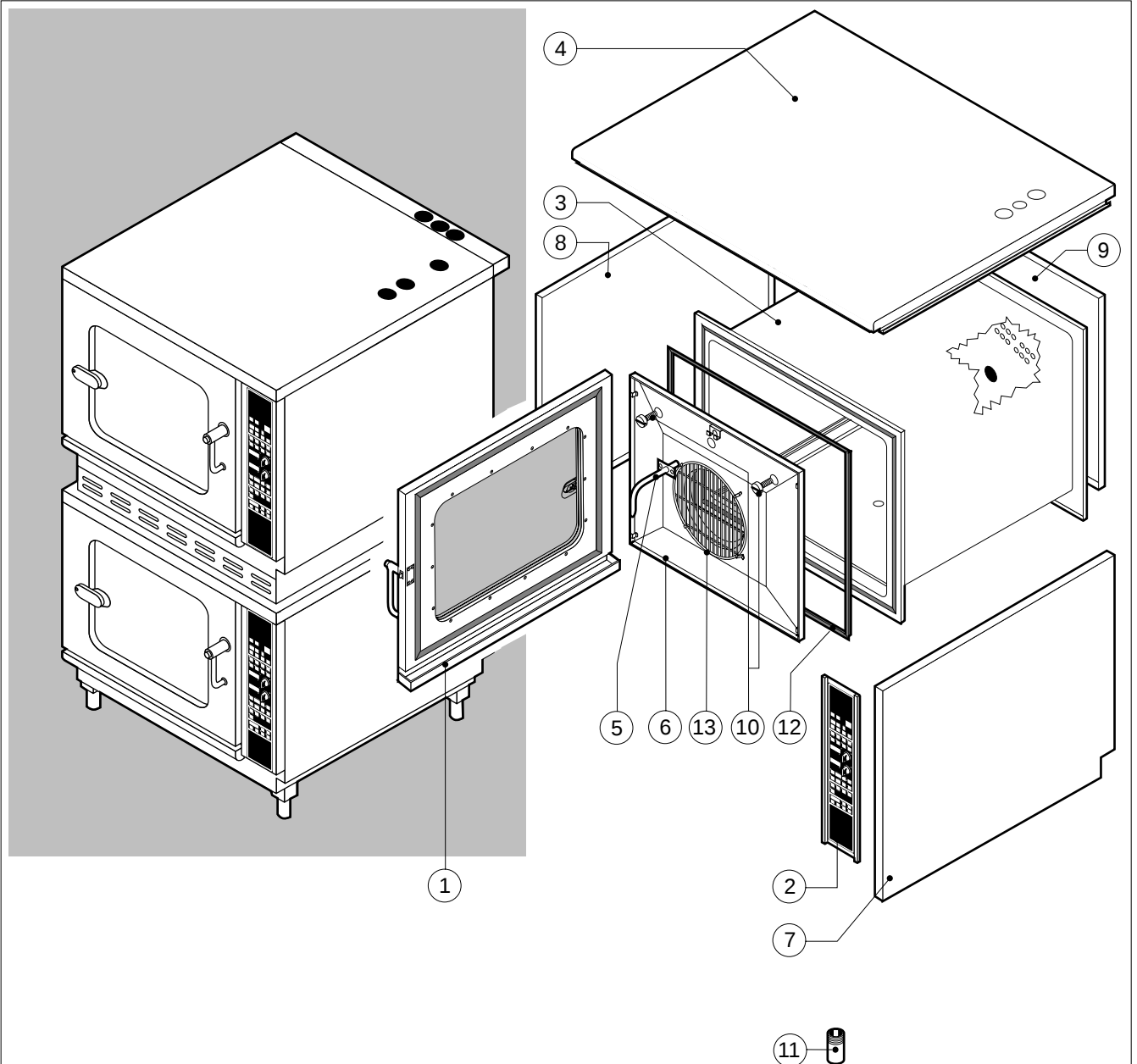


POS.	CODE	PIECES	DESCRIPTION
1	R58003840	2	MOTOR GASKET BRASS FLANGE
2	R58003850	2	MOTOR GASKET BRASS COUNTER FLANGE
3	R58004000	2	FAN SCREW M12x1.5 SX
4	R58004010	2	FAN WASHER Ø 30/12.5
5	R61020562	2	FAN SCREW TE A2 M6x55
6	R65040751	2	MOTOR HP 1/0.3 KIT
7	R65060010	2	COMPONENTS VENTILATION MOTOR Ø 80
8	R65070075	2	CHAMBER SAFETY THERMOSTAT
9	R65070080	2	STEAM GENERATOR SAFETY THERMOSTAT
10	R65070165	2	THERMOSTAT 65°C
11	R65070240	2	THERMOSTAT 70°C
12	R65090180	2	REVERSING SWITCH 8'
13	R65095010	2	DAMPER SYSTEM
14	R65110120	4	SOLENOID VALVE 220V 60HZ
15	R65120010	2	LEVEL REGULATOR
16	R65140140	12	CONTACTOR 3TF4011-OAN2 220V
17	R65140160	2	CONTACTOR 3TF4022-OAN2 220V
18	R65140230	6	CONTACTOR 3TF4211-OAN2 220V
19	R65160110	2	THERMIC PROTECTION 3UA5000-1J 0.63-1A

POS.	CODE	PIECES	DESCRIPTION
20	R65160120	2	THERMIC PROTECTION 3UA5000-1C 1.6-2.5A
21	R65170050	2	RELAY 4052 240V AC 10A
22	R65180365	2	AUTOTRANSFORMER 250VA
23	R65180720	2	TRANSFORMER 20VA
24	R65200080	2	FUSE 0.125A (T)
25	R65200120	2	FUSE 0.1A (T)
26	R65200200	2	FUSE 2A
27	R65210020	6	FUSE CARRIER
28	R65220080	2	TERMINAL BOARD
29	R65265100	2	DOOR SWITCH
30	R65300520	2	RELAYS P.C. BOARD
31	R65330010	2	BUZZER
32	R70020050	2	MOTOR GASKET
33	R75400370	2	FAN Ø 350x120/16 60HZ P.D. KIT

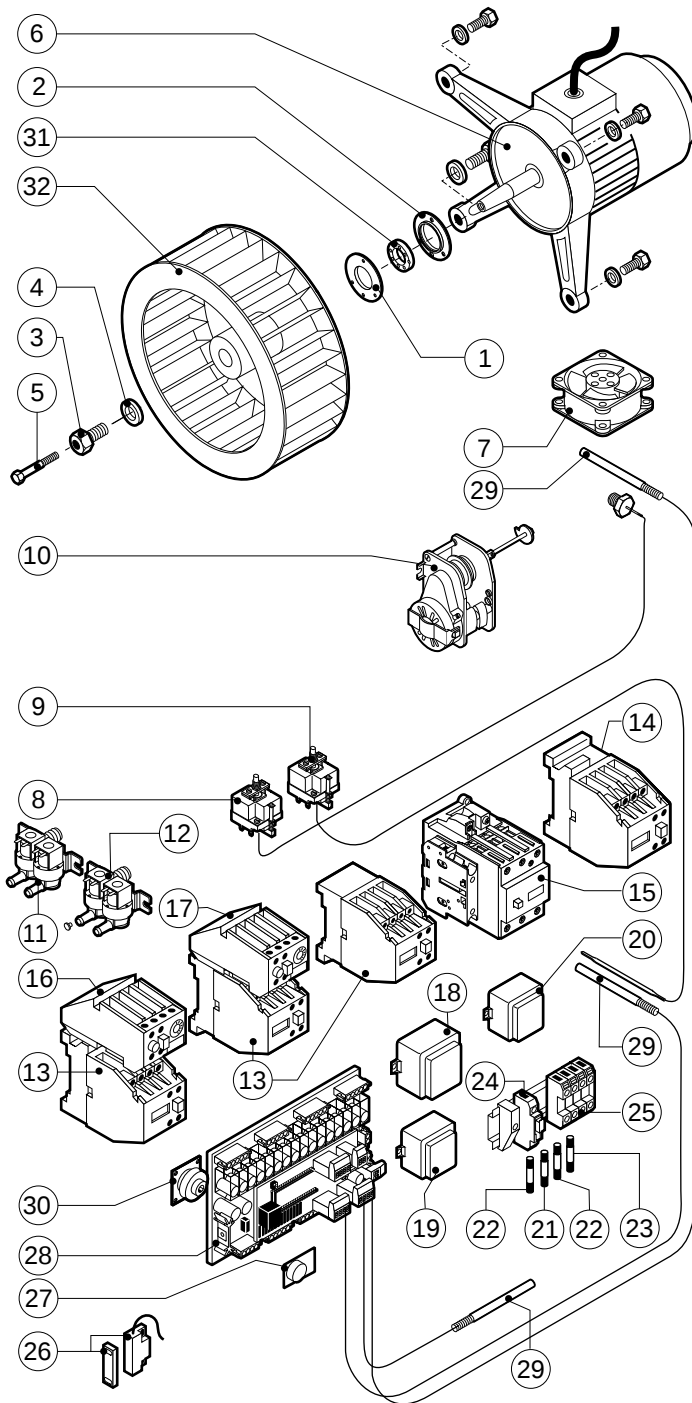
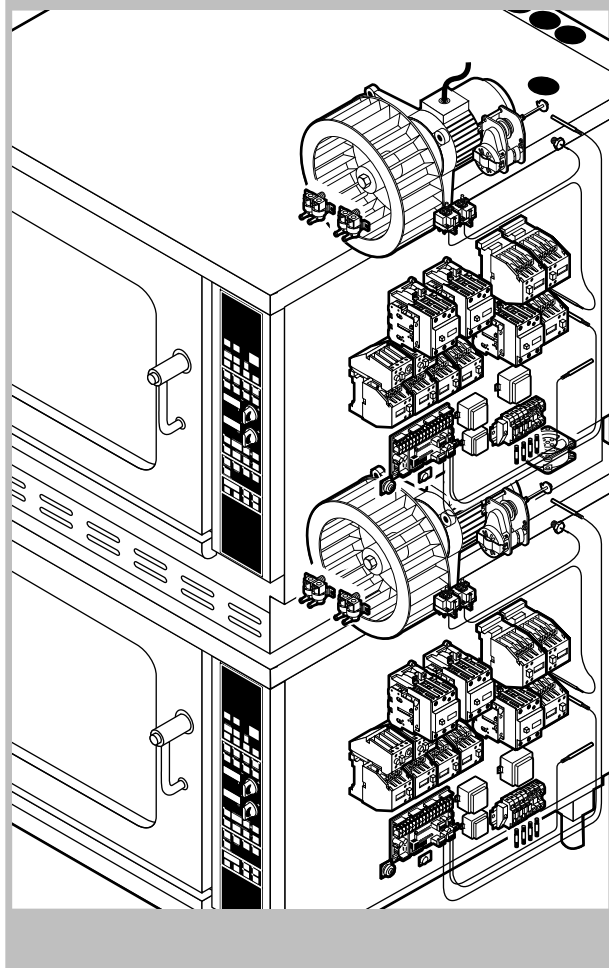
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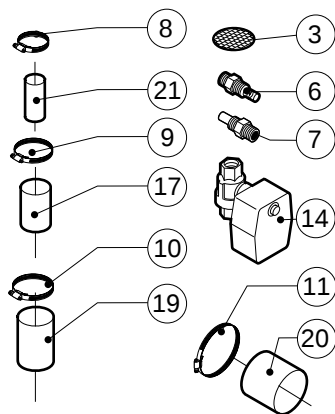
POS.	CODE	PIECES	DESCRIPTION
1	R10100830	2	DOOR ASSEMBLY
2	R10105630	2	CONTROL PANEL WITH PLATE
3	R10207220	2	COOKING CABINET ASSEMBLY
4	R10200390	2	COVER PANEL
5	R10201220	2	HUMIDIFIER PIPE
6	R10207300	2	FAN GUARD PANEL ASSEMBLY
7	R10220700	2	RIGHT SIDE PANEL
8	R10220710	2	LEFT SIDE PANEL
9	R10452700	2	REAR PANEL
10	R58003100	4	FAN GUARD FASTENING SCREW
11	R69070070	4	FOOT 1"1/4x120
12	R70041100	2	FRONT GASKET
13	R75300090	2	FAN GUARD GRID Ø 350

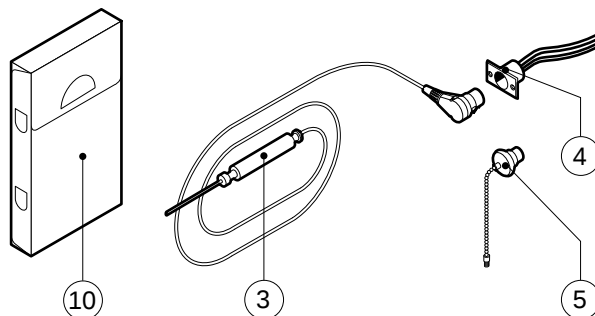
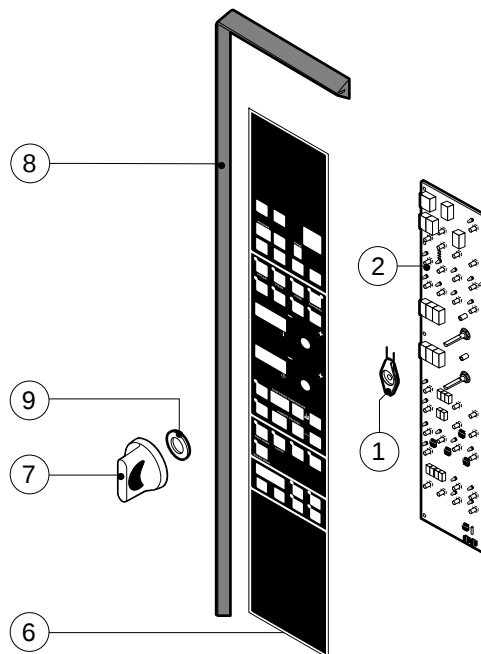
POS.	CODE	PIECES	DESCRIPTION

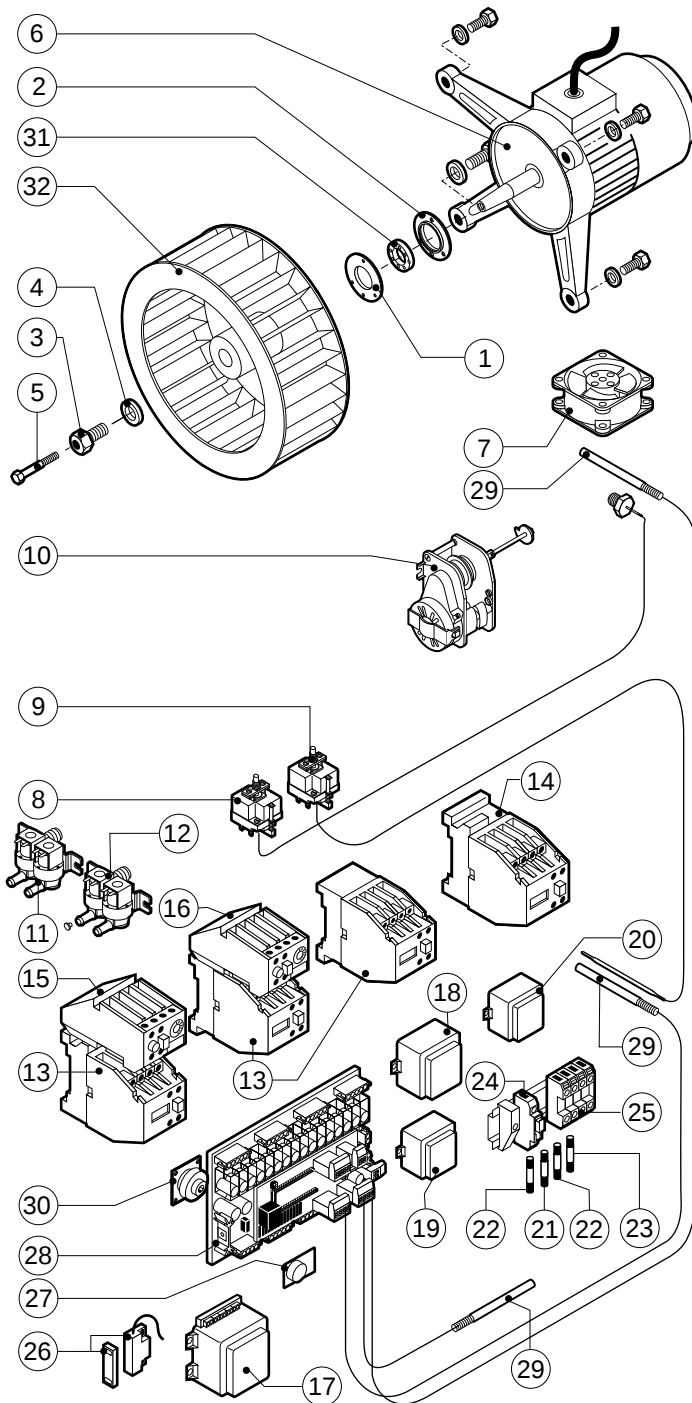
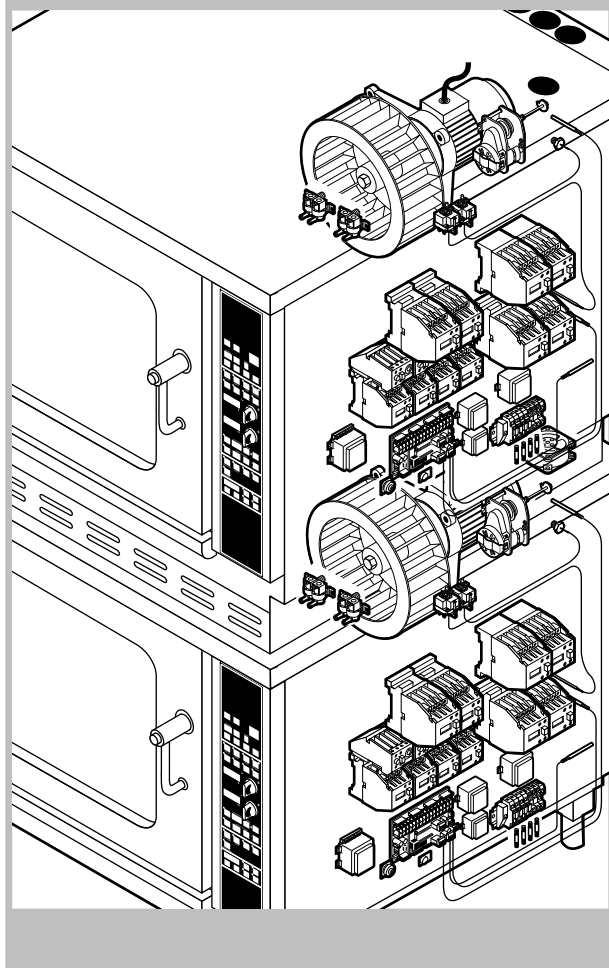


POS.	CODE	PIECES	DESCRIPTION
1	R58003840	2	MOTOR GASKET BRASS FLANGE
2	R58003850	2	MOTOR GASKET BRASS COUNTER FLANGE
3	R58004000	2	FAN SCREW M12x1.5 SX
4	R58004010	2	FAN WASHER Ø 30/12.5
5	R61020562	2	FAN SCREW TE A2 M6x55
6	R65040051	2	MOTOR HP 1/0.3 KIT
7	R65060010	2	COMPONENTS VENTILATION MOTOR Ø 80
8	R65070075	2	CHAMBER SAFETY THERMOSTAT
9	R65070080	2	STEAM GENERATOR SAFETY THERMOSTAT
10	R65095000	2	DAMPER SYSTEM
11	R65115020	2	SOLENOID VALVE 220V 60HZ
12	R65115070	2	SOLENOID VALVE 220V 60HZ WITH FLOW REDUCER
13	R65140140	8	CONTACTOR 3TF4011-OAN2 220V
14	R65140230	6	CONTACTOR 3TF4211-OAN2 220V
15	R65140450	6	CONTACTOR 3TF4422-OAN2 220V
16	R65160120	2	THERMIC PROTECTION 3UA5000-1C 1.6-2.5A
17	R65160130	2	THERMIC PROTECTION 3UA5000-1F 3.2-5A
18	R65180650	2	TRANSFORMER 23VA
19	R65180710	2	TRANSFORMER 16VA

POS.	CODE	PIECES	DESCRIPTION
20	R65180720	2	TRANSFORMER 20VA
21	R65200080	2	FUSE 0.125A (T)
22	R65200145	4	FUSE 0.2A (T)
23	R65200200	2	FUSE 2A
24	R65210020	8	FUSE CARRIER
25	R65220080	2	TERMINAL BOARD
26	R65265100	2	DOOR SWITCH
27	R65300670	2	CLOCK P.C. BOARD
28	R65300720	2	RELAYS P.C. BOARD
29	R65325000	6	PROBE PT100
30	R65330040	2	BUZZER
31	R70020050	2	MOTOR GASKET
32	R75400370	2	FAN Ø 350x120/16 60HZ P.D. KIT

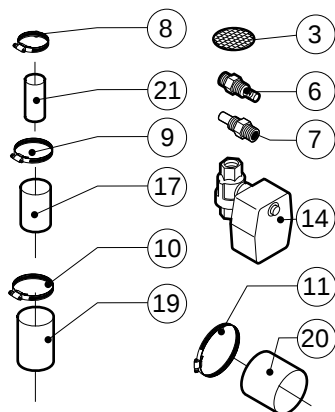
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POS.	CODE	PIECES	DESCRIPTION
1	R58003840	2	MOTOR GASKET BRASS FLANGE
2	R58003850	2	MOTOR GASKET BRASS COUNTER FLANGE
3	R58004000	2	FAN SCREW M12x1.5 SX
4	R58004010	2	FAN WASHER Ø 30/12.5
5	R61020562	2	FAN SCREW TE A2 M6x55
6	R65040751	2	MOTOR HP 1/0.3 KIT
7	R65060010	2	COMPONENTS VENTILATION MOTOR Ø 80
8	R65070075	2	CHAMBER SAFETY THERMOSTAT
9	R65070080	2	STEAM GENERATOR SAFETY THERMOSTAT
10	R65095000	2	DAMPER SYSTEM
11	R65115020	2	SOLENOID VALVE 220V 60HZ
12	R65115070	2	SOLENOID VALVE 220V 60HZ WITH FLOW REDUCER
13	R65140140	14	CONTACTOR 3TF4011-OAN2 220V
14	R65140230	6	CONTACTOR 3TF4211-OAN2 220V
15	R65160110	2	THERMIC PROTECTION 3UA5000-1J 0.63-1A
16	R65160120	2	THERMIC PROTECTION 3UA5000-1C 1.6-2.5A
17	R65180365	1	AUTOTRANSFORMER 250VA
18	R65180650	2	TRANSFORMER 23VA
19	R65180710	2	TRANSFORMER 16VA

POS.	CODE	PIECES	DESCRIPTION
20	R65180720	2	TRANSFORMER 20VA
21	R65200080	2	FUSE 0.125A (T)
22	R65200145	4	FUSE 0.2A (T)
23	R65200200	2	FUSE 2A
24	R65210020	8	FUSE CARRIER
25	R65220080	2	TERMINAL BOARD
26	R65265100	2	DOOR SWITCH
27	R65300670	2	CLOCK P.C. BOARD
28	R65300720	2	RELAYS P.C. BOARD
29	R65325000	6	PROBE PT100
30	R65330040	2	BUZZER
31	R70020050	2	MOTOR GASKET
32	R75400370	2	FAN Ø 350x120/16 60HZ P.D. KIT

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