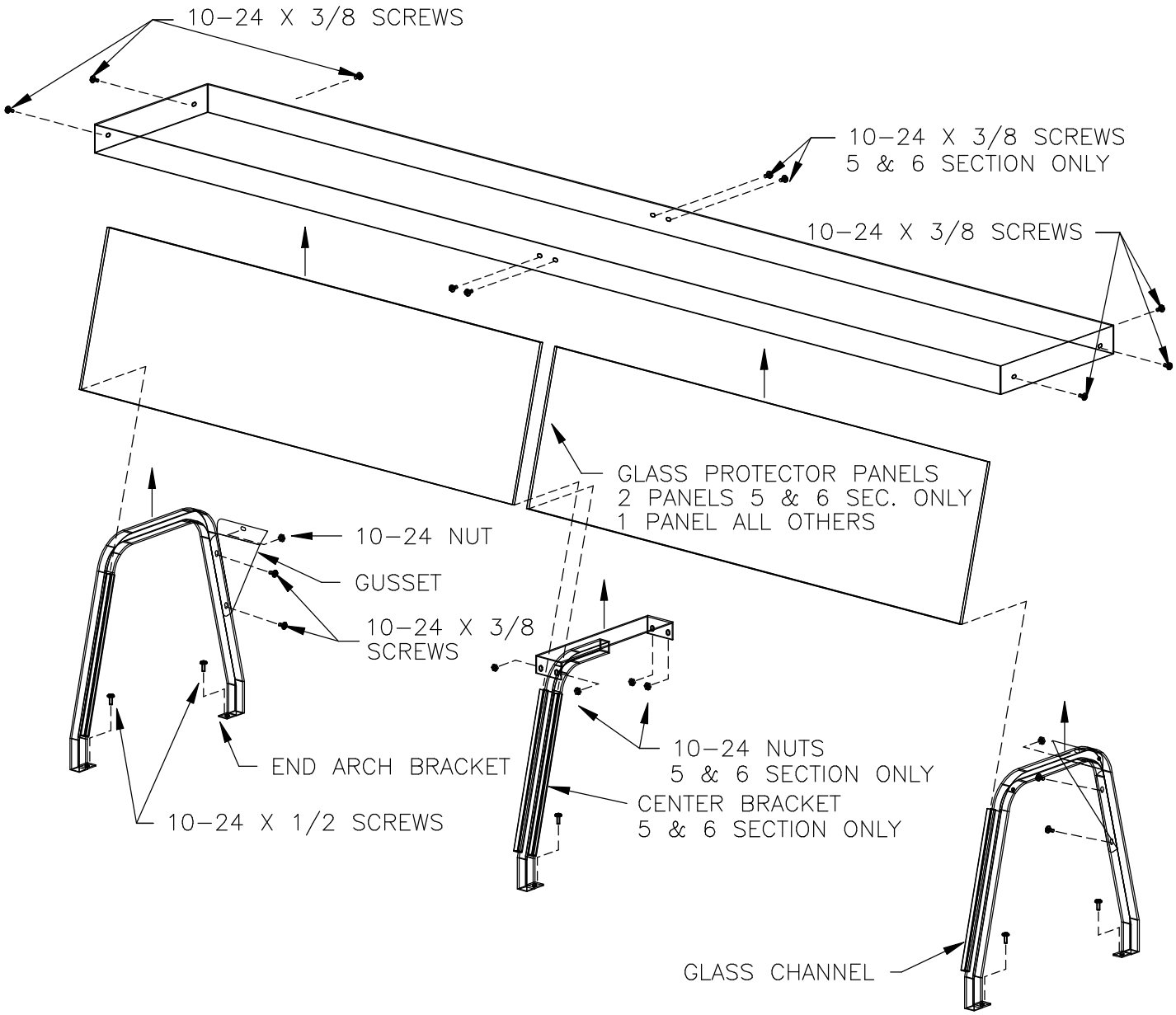
REV	ECO NO.	DATE	BY	DESCRIPTION
A	E102308B	10-27-08	DSS	Add Flour. Light Notice



NOTE: SHELF IS EASIER TO ASSEMBLE UPSIDE DOWN.

1. ATTACH ONE END ARCH BRACKET TO SHELF WITH GLASS CHANNEL TOWARD CENTER OF SHELF. INSTALL GUSSET. INSERT A GLASS PANEL INTO THE GLASS CHANNEL.

2. IF SHELF UNIT DOES NOT HAVE A CENTER ARCH BRACKET, PLACE END ARCH BRACKET GLASS CHANNEL OVER OTHER END OF GLASS. SLIDE END ARCH BRACKET INTO PLACE, INSTALL GUSSET AND TIGHTEN ALL SCREWS.

3. IF SHELF UNIT HAS A CENTER ARCH BRACKET, PLACE CENTER ARCH BRACKET GLASS CHANNEL ON OTHER END OF GLASS. LOOSELY SCREW INTO PLACE.

4. INSERT SECOND GLASS PANEL INTO THE GLASS CHANNEL ON CENTER ARCH BRACKET.

5. PLACE END ARCH BRACKET GLASS CHANNEL OVER OTHER END OF SECOND GLASS PANEL. SLIDE END ARCH BRACKET INTO PLACE, INSTALL GUSSET AND TIGHTEN ALL SCREWS.

6. TURN SHELF OVER BEING CAREFUL NOT TO BREAK GLASS. SET ON TOP OF UNIT AND USE 10-24 X 1/2 SCREWS TO ATTACH TO UNIT.

7. IF UNIT IS NOT PRE DRILLED, SET SHELF IN PLACE, MARK EACH HOLE, THEN DRILL A #24 HOLE AND TAP WITH A 10-24 TAP.

FLUORESCENT LAMPS CONTAIN MERCURY
DISPOSE OF IN ACCORDANCE TO LOCAL REGULATIONS!

DUKE MANUFACTURING CO.
3509 W. MAIN SEDALIA MO. 65301
"YOUR SOLUTIONS PARTNER"

DRAWN BY:	DATE:	DESCRIPTION:
WEM	11-21-00	ASSEMBLY INSTRUCTIONS
MAT'L P/N:	PROGRAM NUMBER:	956 DLX SRVG SHLF W/GL
-	-	
MAT'L:	FINISH:	DRAWING #:
-	-	219775