

# Sunfire Series

## Full Size Gas Convection Ovens

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### Parts List

#### Standard Models

SCO-GS-10S

SCO-GS-20S

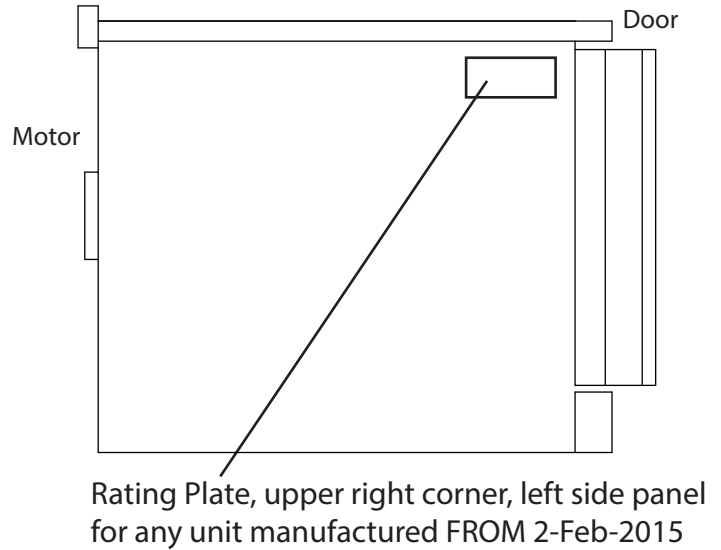
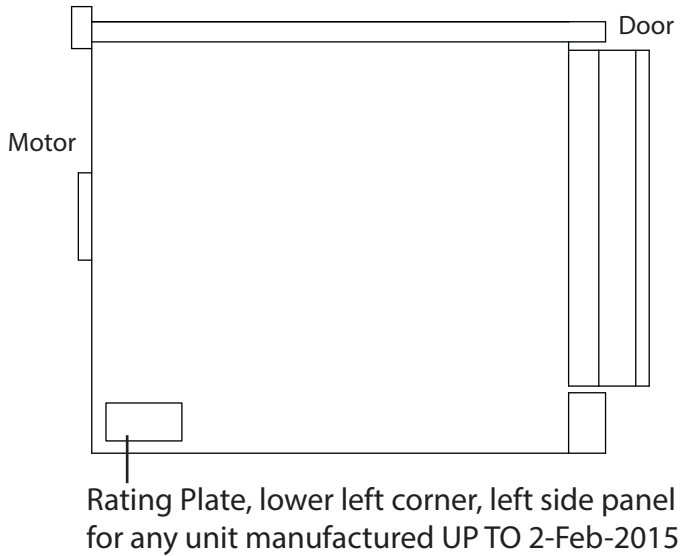
#### Energy Star Models

SCOGS10ESS

SCOGS20ESS



## Rating Plate Location



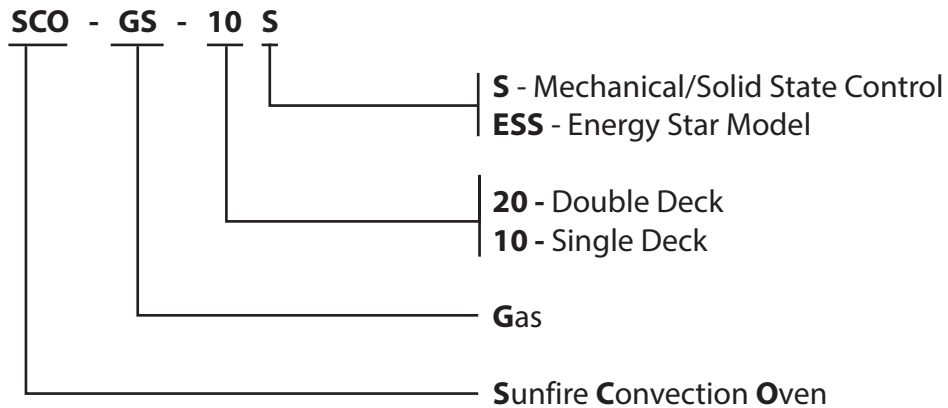
## Model Number Explained

☐ SCO-GS-10S

☐ SCO-GS-20S

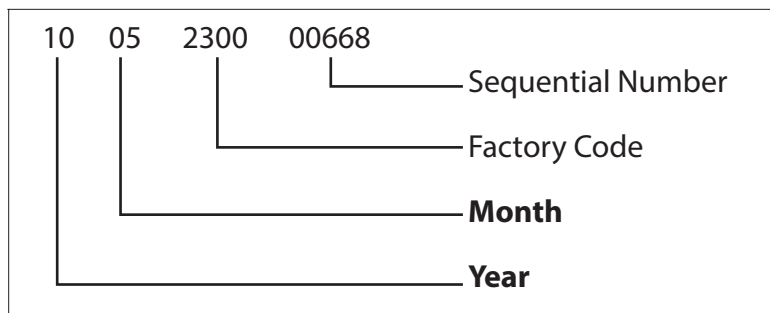
☐ SCOGS10ESS

☐ SCOGS20ESS



## Serial# - Year/Month Information

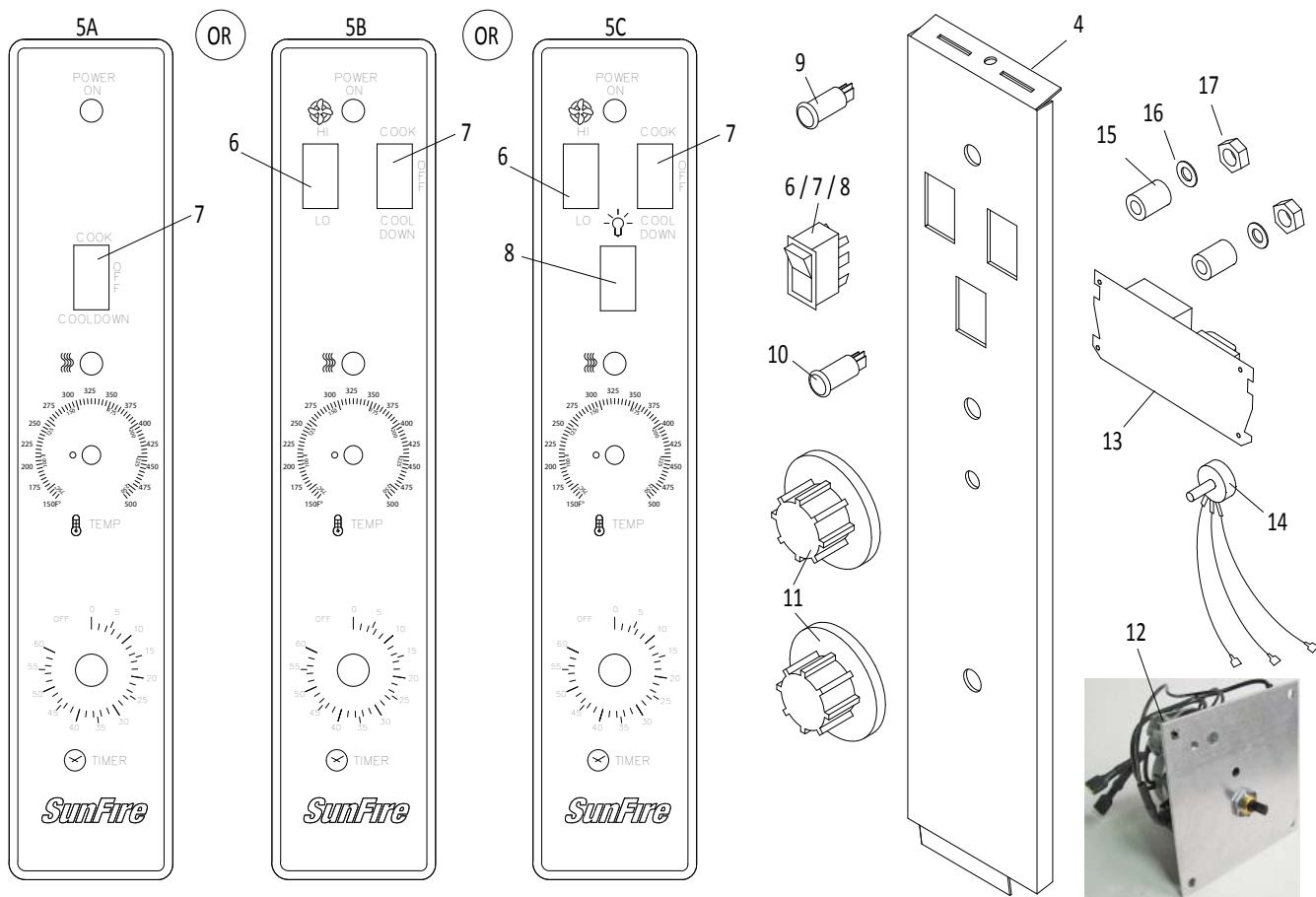
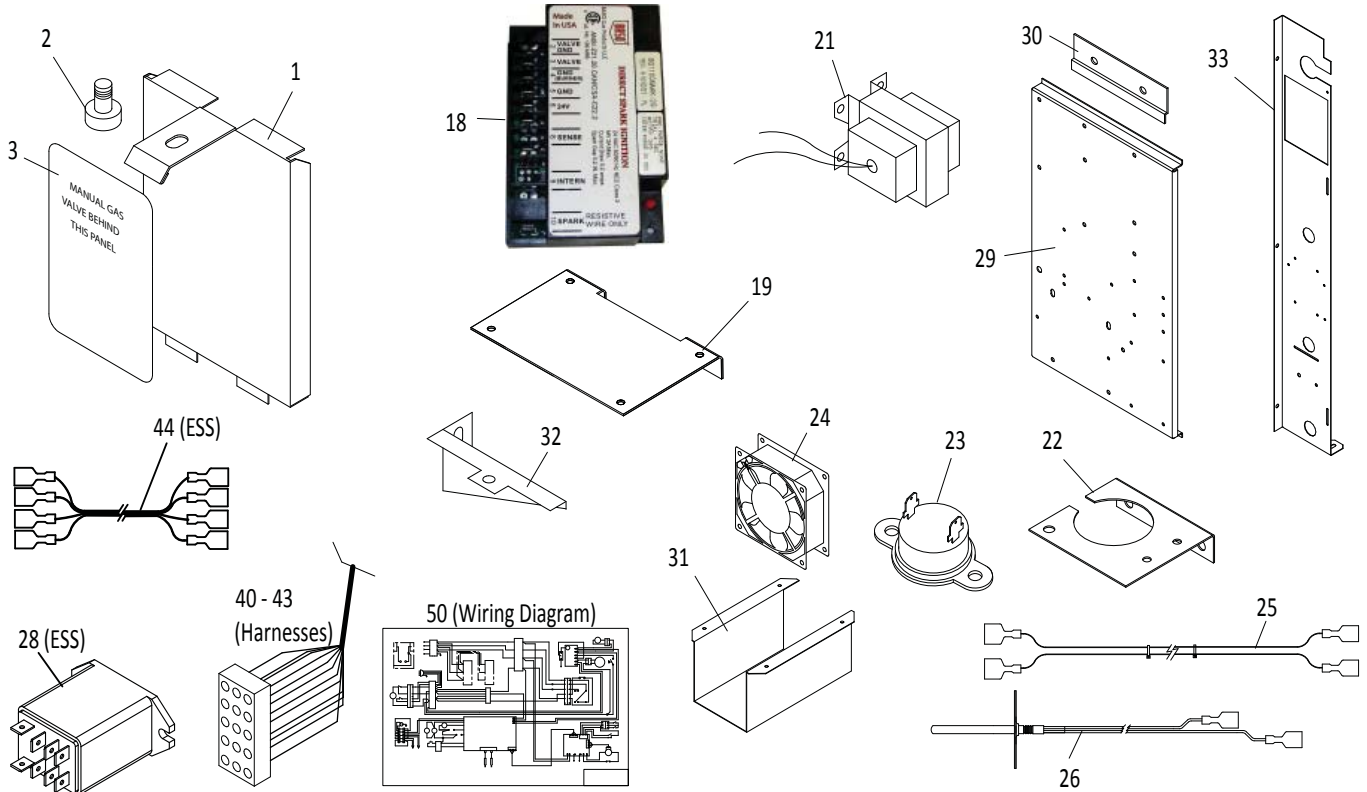
The Serial Number is **13 Digits** long and is stamped on the Rating Plate.  
See "Rating Plate Location".



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Manual Control Panel & Components - Gas

**Garland Sunfire Series Gas Convection Ovens**  
*standard models* **SCO-GS-10S, SCO-GS-20S**  
*energy star models* **SCOGS10ESS, SCOGS20ESS**

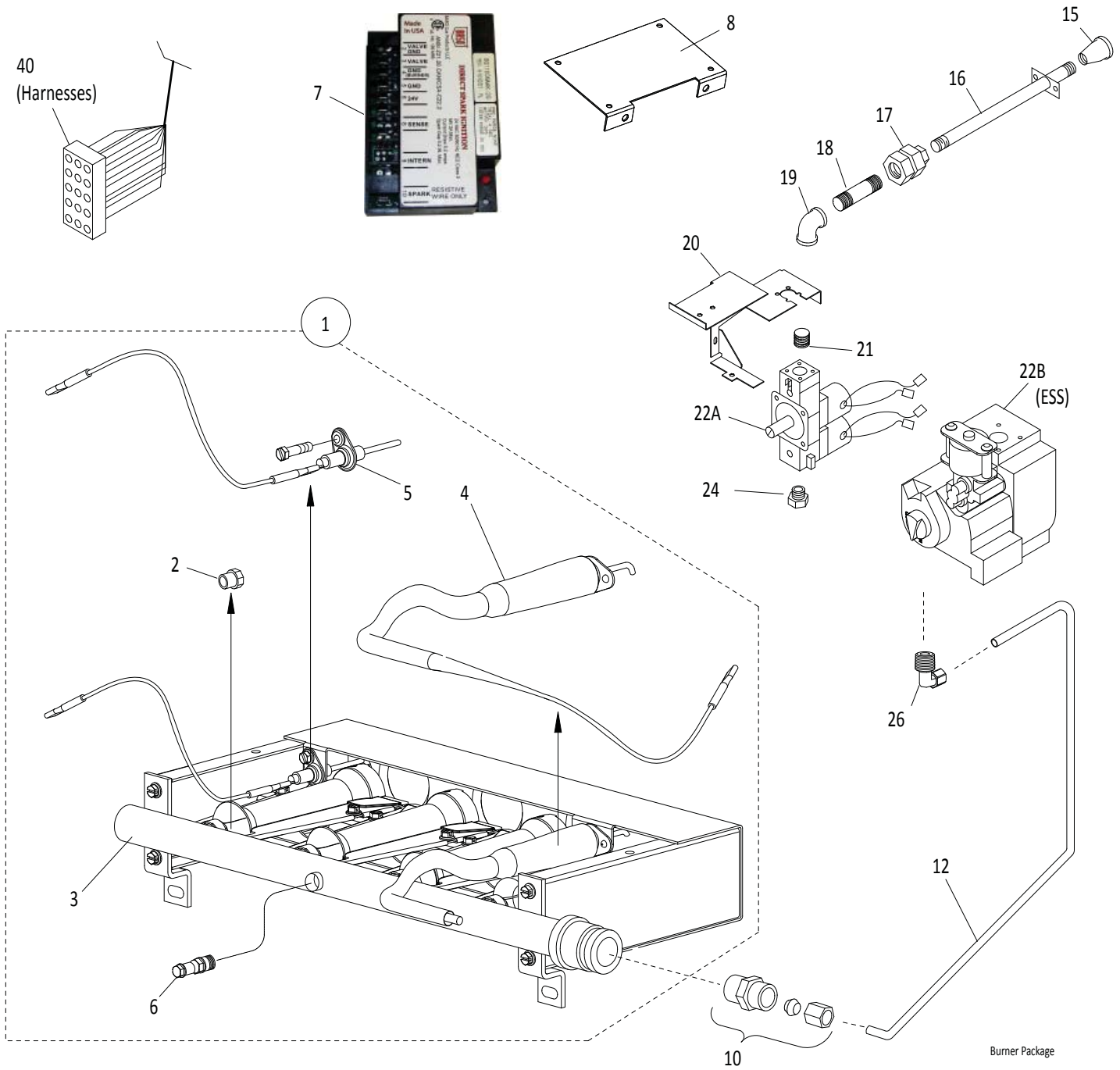
**CONTROL PANEL & COMPONENTS**

ITEM	PART #	DESCRIPTION	STD -S	ENERGY STAR -ESS	CRITICAL
1	1918501	Cover - Upper Control Panel, SS	1	1	
2	GF297	#10-24 x 1/2" Slotted Thumb Screw / Knurled Screw	1	1	
3	115268	Overlay - Top Control Panel, Gas	1	1	
4	CK1946690	Control Panel Assembly - IM200	1	1	
5A	115266	Overlay - SCO, 1-Speed, No Light (Std Feature on SCO-GS-10S)	1	-	
5B	115265	Overlay - SCO, 2-Speed, No Light	1	-	
5C	115264	Overlay - SCO, 2-Speed, With Oven Light (Std Feature on SCOGS10ESS)	1	1	
6	1955402	Rocker Switch - 2 Positions, Hi/Low, 2-Speed	1	1	
7	1955401	<b>Rocker Switch - 3 Positions, Cook/Off/CoolDown</b>	1	1	C
8	1955403	Momentary Rocker Switch (Oven Light Option)	1	1	
9	1936101	Indicator Lamp - Green, 120V for 115V-Unit	1	1	
10	1936103	Indicator Lamp - Amber 28V	1	1	
11	1765802	Fluted Knob with two Set Screws	2	2	
12	1956001	Timer - 1 Hour, with Alarm, 50/60Hz, 115V	1	1	C
13	300867	<b>Manual Control Controller (Thermostat) - Solid State, 150-500 deg F</b> (Ref: 1955501, bulletin - GAR-03-12-AIC)	1	1	C
14	1955601	<b>Potentiometer</b>	1	1	C
15	1955701	Nylon Standoff - 1/4 x 1/2 x 1	2	2	
16	1955801	Teflon Washer - 7/16 OD	2	2	
17	8001502	Nut with Lockwasher - 6-32 KEP, Zinc	6	6	
18	4521585	<b>DSI Ignition Module</b>	1	1	C
19	4522605	Bracket - DSI Ignition Module	1	1	
21	1269899	Transformer, Class 2, 120V to 24V w/Insulated Slipon Terminal	1	1	C
22	4519862	Bracket - Wireway Hi Limit	1	1	
23	1955101	<b>Switch - Thermal Disc, Cooling</b>	1	1	C
24	1671100	Polar Fan 115V <b>Note:</b> For Fan Installation, refer to Service Bulletin B-97-2009-S.	1	1	C
25	1906003	Cable Assembly - Probe Extension ( <b>USE ONLY WITH 1906002</b> )	1	1	C
26	1906002	Probe - RTD, Flange Mount ( <b>USE ONLY WITH 1906003</b> )	1	1	C
28	105966	Relay, 120V, 50/60Hz, AC, ESS	-	1	
29	4528498	Bracket - Ignition Control	1	1	
30	1911301	Relay Bracket Slide	2	2	
31	1918001	Air Exhaust Duct	1	1	
32	1918902	Bracket - Upper Control Panel Mounting	1	1	
33	1926001	Panel - Right Side, Mid	1	1	
40*	1949599	Wire Harness - 115V 60HZ Gas	1	1	
41*	1949576	Wire Harness - Mechanical Control Panel	1	1	
42*	1949579	Wire Harness - Lights	1	1	
43*	1936095	Wire Harness - Ignition Module (IPI/DSI)	1	1	
44	300829	Wire Harness - Two-Stage Gas Valve, ESS only	-	1	
50*	300876	Wiring Diagram - 115V 60Hz, Gas, Mechanical Control <b>Note:</b> Part# provided for reference only. Please contact KitchenCare for assistance.	1	-	
	300830	Wiring Diagram - 115V 60Hz, Gas, mechanical Control, ESS <b>Note:</b> Part# provided for reference only. Please contact KitchenCare for assistance.	-	1	

\* NOT ILLUSTRATED

**RECOMMENDED STOCK PARTS**

## BURNER PACKAGE



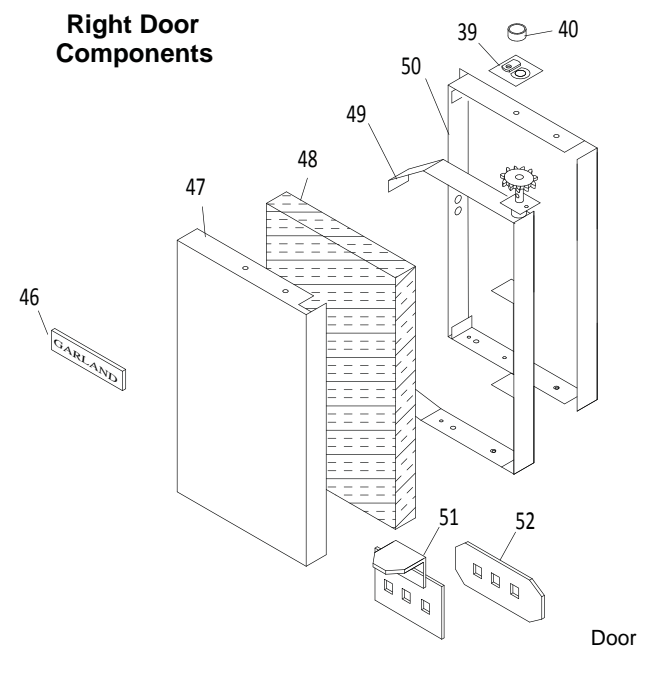
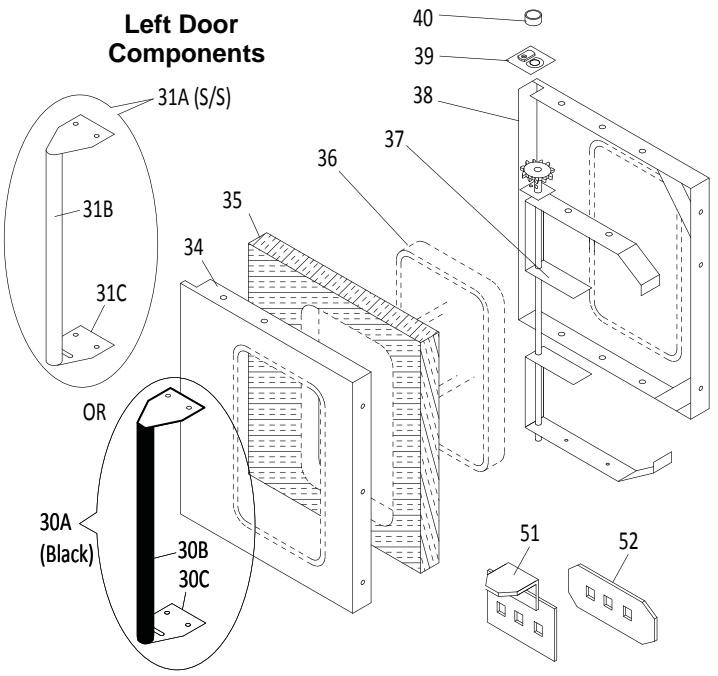
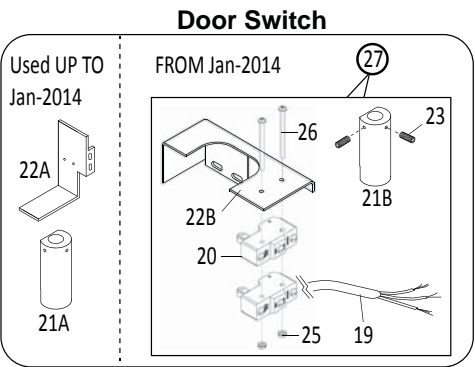
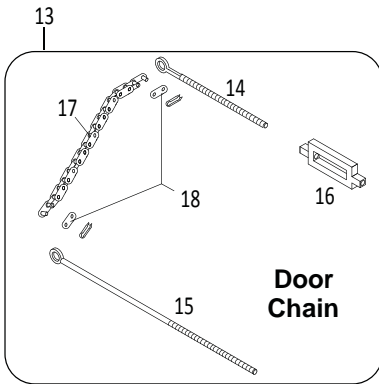
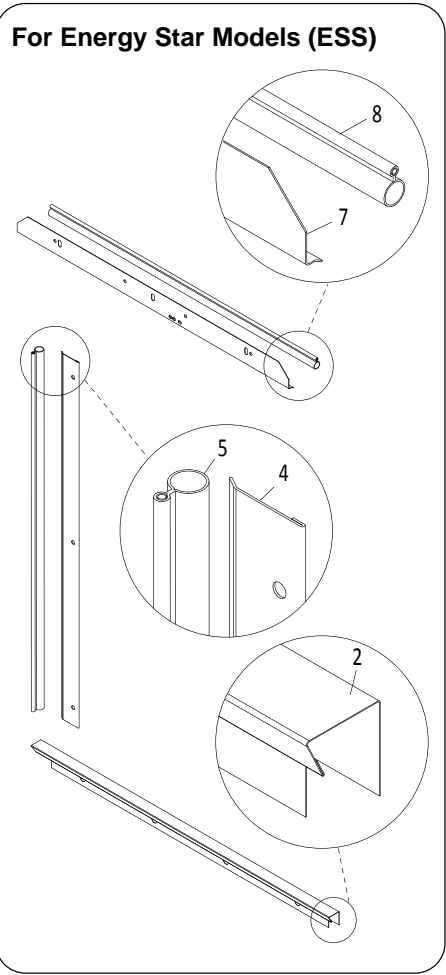
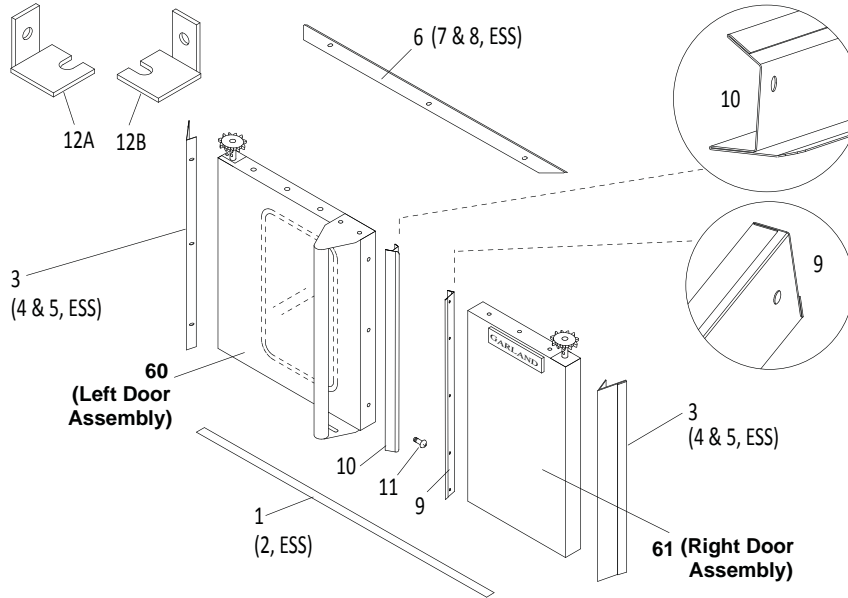
**Garland Sunfire Series Gas Convection Ovens**  
*standard models* **SCO-GS-10S, SCO-GS-20S**  
*energy star models* **SCOGS10ESS, SCOGS20ESS**

**BURNER PACKAGE**

ITEM	PART #	DESCRIPTION	STD -S	ENERGY STAR -ESS	CRITICAL
1	<a href="#">113801</a>	Brner Pack Assembly - DSI, 53K, <b>Natural</b> , Above Sea-Level: <b>0 - 2999 Ft</b>	1	1	
	113802	Brner Pack Assembly - DSI, 53K, <b>Natural</b> , Above Sea-Level: <b>3000 - 6999 Ft</b>	1	1	
	113803	Brner Pack Assembly - DSI, 53K, <b>Natural</b> , Above Sea-Level: <b>7000 - 9999 Ft</b>	1	1	
	<a href="#">113804</a>	Brner Pack Assembly - DSI, 53K, <b>Propane</b> , Above Sea-Level: <b>0 - 1999 Ft</b>	1	-	
	113805	Brner Pack Assembly - DSI, 53K, <b>Propane</b> , Above Sea-Level: <b>2000 - 2999 Ft</b>	1	-	
	113806	Brner Pack Assembly - DSI, 53K, <b>Propane</b> , Above Sea-Level: <b>3000 - 4999 Ft</b>	1	-	
	113807	Brner Pack Assembly - DSI, 53K, <b>Propane</b> , Above Sea-Level: <b>5000 - 6999 Ft</b>	1	-	
2	<a href="#">4521466-05</a>	Orifice - DSI, #51, <b>Natural</b> , Above Sea-Level: <b>0 - 2999 Ft</b>	4	1	
	<a href="#">4521466-52</a>	Orifice - DSI, #52, <b>Natural</b> , Above Sea-Level: <b>3000 - 6999 Ft</b>	4	1	
	4521466-53	Orifice - DSI, #53, <b>Natural</b> , Above Sea-Level: <b>7000 - 9999 Ft</b>	4	1	
	<a href="#">4521466-57</a>	Orifice - DSI, #57, <b>Propane</b> , Above Sea-Level: <b>0 - 1999 Ft</b>	4	-	
	4521466-58	Orifice - DSI, #58, <b>Propane</b> , Above Sea-Level: <b>2000 - 2999 Ft</b>	4	-	
	4521466-09	Orifice - DSI, #59, <b>Propane</b> , Above Sea-Level: <b>3000 - 4999 Ft</b>	4	-	
	<a href="#">4521466-60</a>	Orifice - DSI, #60, <b>Propane</b> , Above Sea-Level: <b>5000 - 6999 Ft</b>	4	-	
3	<a href="#">1916101</a>	Manifold Pipe (x1) <b>NO LONGER AVAILABLE</b>	NLA	-	
4	<a href="#">4523414</a>	<b>Ignitor - DSI Burner Pack</b>	1	1	C
5	<a href="#">4523415</a>	<b>Flame Sensor - DSI Burner Pack</b>	1	1	C
6	<a href="#">02251-1</a>	Pressure Test Spigot (x1) <b>NO LONGER AVAILABLE</b>	NLA	-	
7	<a href="#">4521585</a>	<b>DSI Ignition Module</b>	1	1	C
8	<a href="#">4522605</a>	Bracket - DSI Ignition Module	1	1	
10	<a href="#">1095499</a>	Straight Connector Assembly - 3/8 NPT x 7/16 CC (Includes Nut & Ferrule)	1	1	
12	<a href="#">1934308</a>	Tubing - Gas Valve to Manifold	1	1	
15	<a href="#">1004849</a>	Bell Reducer - 3/4 to 1/2 NPT	1	1	
16	<a href="#">1916102</a>	Tailpipe - Standard/Deep Depth	1	1	
17	21302	Union - 1/2" NPT, Black	1	1	
18	14332	Nipple - 1/2" NPT x 3", Black	1	1	
19	05249	1/2" NPT x 90 Degree Elbow	1	1	
20	<a href="#">CK1918999</a>	Bracket, Gas Valve Mount	1	1	
21	<a href="#">14323</a>	Close Nipple - 1/2" NPT x 1" Long	1	1	
22A	<a href="#">1935701</a>	<b>Gas Valve - Natural Gas, Dual w/ Shut 4"</b>	1	-	C
	<a href="#">1935702</a>	<b>Gas Valve - Propane Gas, Dual w/ Shut 10"</b>	1	-	C
22B	<a href="#">300828</a>	<b>Gas Valve - 2 Stage - Natural Gas (Energy Star)</b>	-	1	C
24	<a href="#">02558</a>	Hex Bushing 1/2 x 3/8 NPT Black	1	1	
26	<a href="#">1027499</a>	90 deg. Male Connector Assembly 7/16 CC x 3/8 NPT (includes a 7/16 CC Nut and a 7/16 CC Ferrule)	1	1	
27*	<a href="#">2203400</a>	1/8 NPT Hex Plug, Counter Sunk, Steel (Ref. <a href="#">1007300</a> )	1	-	
40*	<a href="#">1936095</a>	Wire Harness - Ignition Module (IPI/DSI)	1	1	

\* NOT ILLUSTRATED

**RECOMMENDED STOCK PARTS**



Door

**Garland Sunfire Series Gas Convection Ovens**  
*standard models* **SCO-GS-10S, SCO-GS-20S**  
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**DOOR COMPONENTS & ASSEMBLIES**

ITEM	PART #	DESCRIPTION	STD -S	ENERGY STAR -ESS	CRITICAL
1	<a href="#">1924712</a>	<i>Seal - Door, Bottom</i>	1	-	
2	<a href="#">113548</a>	<i>Bracket, Door Gasket Seal, Bottom</i>	-	1	
3	<a href="#">1924601</a>	<i>Seal - Door, Left &amp; Right</i>	2	-	
4	<a href="#">113546</a>	<i>Bracket, Door Gasket, Left &amp; Right</i>	-	2	
5	<a href="#">113543</a>	<i>Gasket, Door Seal, Left &amp; Right</i>	-	2	
6	<a href="#">1924711</a>	<i>Seal - Door Top</i>	1	-	
7	<a href="#">1304202</a>	<i>Top / Bottom Door Seal</i>	-	1	
8	<a href="#">113542</a>	<i>Gasket - Door Seal Top</i>	-	1	
9	<a href="#">1924411</a>	<i>Center - Right Door Seal</i>	1	1	
10	<a href="#">1924412</a>	<i>Center - Left Door Seal</i>	1	1	
10A*	<a href="#">113858</a>	<i>Center - Left Door Seal (Not Shown, Prison Package Only, Window or Solid Door)</i>	1	1	
11	<a href="#">8003123</a>	<i>Mscr - TH - Phil 10-24 x 5/8" Stl ZP</i>	6	6	
12A	<a href="#">1925013</a>	Bracket - Door Stop L/H	1	1	
12B	<a href="#">4519740</a>	Bracket - Door Stop R/H	1	1	
<b>DOOR CHAIN COMPONENTS</b>					
13	<a href="#">4520166</a>	<b>Door Chain Assembly</b> <b>Note:</b> Includes Items 14-18.	2	2	C
14	<a href="#">1014201</a>	Connecting Door Rod - Short <b>Note:</b> Item listed for reference only. Not Sold Separately.	2	2	
15	<a href="#">1014200</a>	Connecting Door Rod - Long <b>Note:</b> Item listed for reference only. Not Sold Separately.	2	2	
16	<a href="#">1015000</a>	Turnbuckle 1/4-20 with 4" Take Up. Not Sold Separately	2	2	
17	<a href="#">1021100</a>	Roller Chain #40	2	2	
18	<a href="#">1021299</a>	Connecting Link #40	4	4	
<b>DOOR SWITCH COMPONENTS</b>					
19	<a href="#">1949575</a>	Wire Harness - Door Micro Switch, Mechanical Control.	1	1	
20	<a href="#">4519715</a>	<b>Door Micro Switch - High Temp, High Current, for Mechanical Control</b>	2	2	C
21A	<a href="#">1925101</a>	Cam - Door Switch. <b>Obsolete.</b> Used UP TO Jan-2014. Use item 27.	1	-	
21B	<a href="#">115338</a>	Cam Assembly - Door Switch (Installed on any unit built after Jan-2014, serial# 1401 2300 01225. Can be used to replace item# 21A( <a href="#">1925101</a> )).	1	1	
22A	<a href="#">1925001</a>	Bracket Door Switch Right. <b>Obsolete.</b> Used UP TO Jan-2014. Use item 27.	1	-	
22B	<a href="#">114179</a>	Bracket Door Switch (Installed on any unit built after Jan-2014, serial# 1401 2300 01225)	1	1	
23	<a href="#">8003802</a>	10-24 x 3/8", Set Screw	2	2	
25	<a href="#">8001502</a>	6-32 KEP Nut w/ Washer, Zinc Plated	2	2	
26	<a href="#">8003208</a>	6-32 x 2" Machine Screw, PH, Steel, Zinc Plated	2	2	
27	<a href="#">115346</a>	Kit, Door Switch, Mechanical Control • For any unit built BEFORE Jan-2014, serial# 1401 2300 01225. • Kit includes items 19, 20, 21B, 22B. Ref: Bulletin# GAR-04-14-AC.	1	1	
28*	<a href="#">1028800</a>	1" dia. Snap Bushing	4	4	

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**DOOR COMPONENTS & ASSEMBLIES**

ITEM	PART #	DESCRIPTION	STD -S	ENERGY STAR -ESS	CRITICAL
<b>LEFT (Solid / Window Option) &amp; RIGHT DOOR (Solid Only) COMPONENTS</b> <b>Maximum Security Prison Package Hardware/Fasteners for Left/Right Door: Items 51-53</b>					
30A	CK1924396	Door Handle Assembly - Black (Prison Package) <b>Note:</b> <ul style="list-style-type: none"> <li>• Prison Package</li> <li>• COMPLETE Handle Assembly is interchangeable with the S/S version (item 31A). Individual parts not interchangeable.</li> <li>• Includes items 30B, 30C, 30D.</li> </ul>	1	1	
30B	1924195	Handle Tube Assembly (Handle Tube and Connectors) - Prison Package	1	1	
30C	1924206	Plate - Door Handle, Prison Package	2	2	
30D*	8003605	1/4-20 x 1" Carriage Bolt, Black, Prison Package	2	2	
31A	CK113797	Door Handle Assembly - S/S <b>Note:</b> <ul style="list-style-type: none"> <li>• Standard Feature</li> <li>• COMPLETE Handle Assembly is interchangeable with the black version (item 30A).</li> <li>• Includes items 31B, 31C, 31D.</li> </ul>	1	1	
31B	113798	Handle Tube (Handle Tube and Connectors)	1	1	
31C	113800	Plate - Door Handle	2	2	
31D*	111273	1/4-20 x 3/4" Carriage Bolt, Round Head, Square Neck	2	2	
34	1924001	Panel - Left Door (Solid)	1	2	
	1924002	Panel - Left Door (Window Option)	1	1	
	1924007	Panel - Left Door (Solid - Prison Package)	1	1	
	1924011	Panel - Left Door (Window Option - Prison Package)	1	1	
35	113862	Insulation - Left Door (Window Option)	1	1	
	113863	Insulation - Left Door (Solid)	1	1	
36	1010999	<b>Oven Door Window - 3/16" Glass (Window Option)</b>	1	1	
37	4520373	Weld Assembly Frame Left Door Extended Bearing Plate	1	1	
38	CK1923997	Panel - Left Door Liner (Window Option)	1	1	
	1923902	Panel - Left Door Liner (Window - Prison)	1	1	
	CK1923996	Panel - Left Door Liner (Solid)	1	1	
39	4520301	Plate - Door Bushing Extended	2	2	
40	1923201	Spacer - Door Hinge	2	2	
46	4529724	Logo, Garland, Std, Large (for non-prison door)	1	1	
47	113794	Panel - Right Door (Solid, no Garland Logo)	1	-	
	1924003	Panel - Right Door (Solid)	1	1	
48	113865	Insulation - Right Door (Solid)	1	1	
49	4520374	Weld Assembly Frame Right Door Extended Bearing Plate	1	1	
50	1923998	Panel - Right Door Liner (Solid)	1	1	
51	1925099	Door Hasp Bracket Weldment Assembly (Prison, Left / Right Door)	1	1	
52	1925009	Plate - Door Hasp Back (Prison, Left / Right Door)	1	1	
53*	8003603	3/8-16 x 3/4 Carriage Bolt (Prison, Left / Right Door)	3	3	
	8001210	3/8-16 Hex Nut Stl Zinc (Prison, Left / Right Door)	3	3	
	8000308	3/8 x 3/4 Flat Washer Stl Zinc (Prison, Left / Right Door)	3	3	
	8000207	3/8 x 11/64 x 3/32 Split Lock Washer, Stl Zinc (Prison, Left / Right Door)	3	3	

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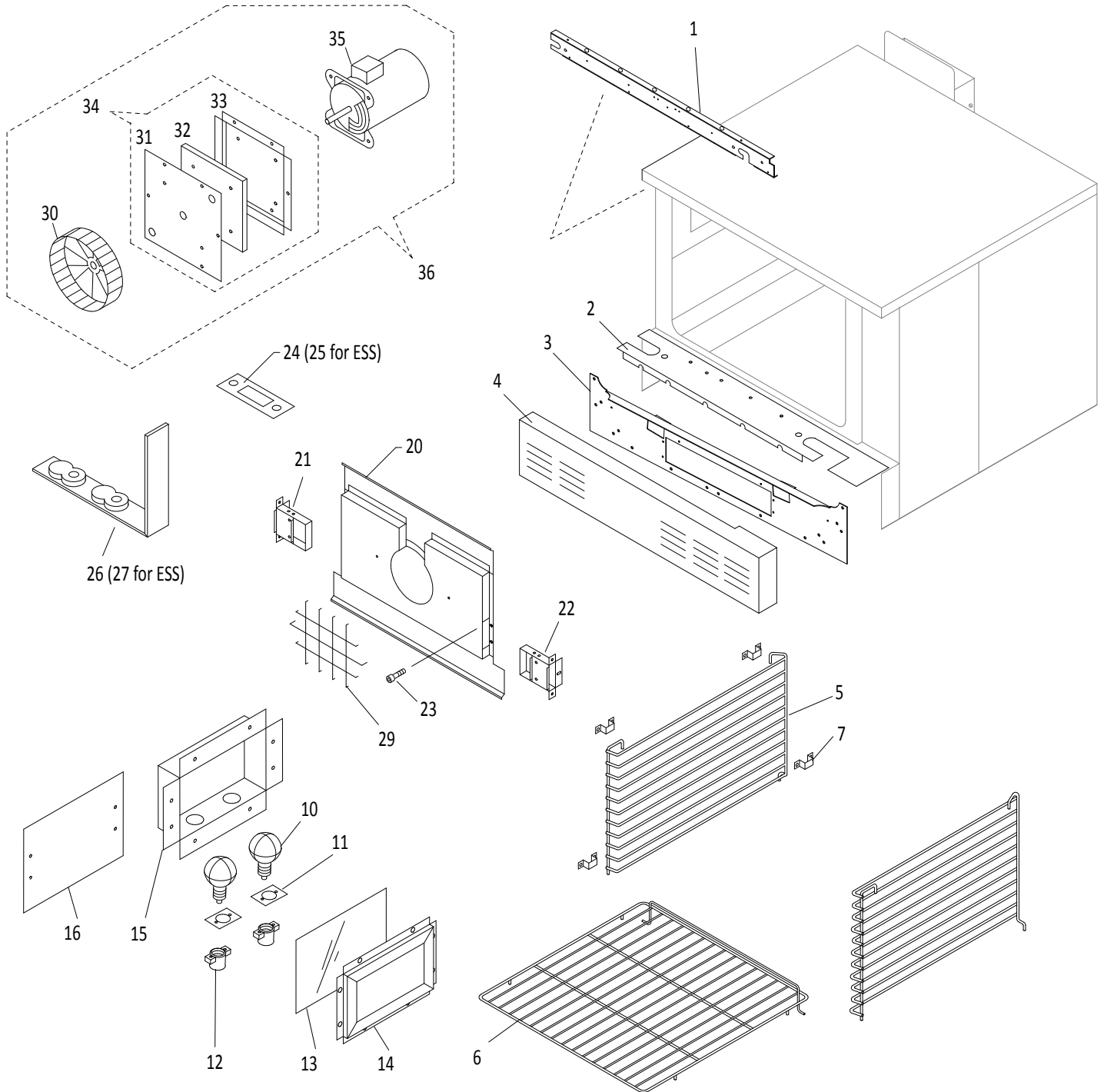
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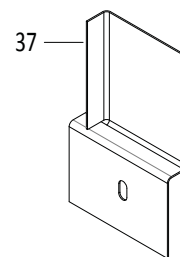
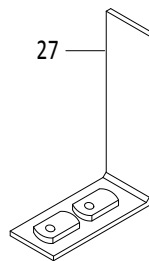
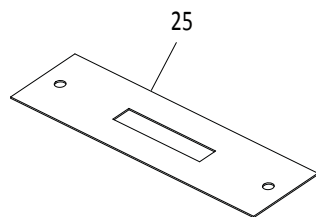
**DOOR COMPLETE ASSEMBLIES**

ITEM	PART #	DESCRIPTION
<b>LEFT DOOR - COMPLETE ASSEMBLIES</b> (includes Left Door Components and Left Door Center Seal)		
60	<b>STANDARD DOOR (S/S HANDLE)</b>	
	CK113796	SCO Complete Door Assembly - Left (WINDOW Option)
	CK113795	SCO Complete Door Assembly - Left (SOLID)
	<b>PRISON DOOR (BLACK HANDLE)</b>	
	4520317	SCO Complete Door Kit - Left (PRISON - WINDOW)
	4520315	SCO Complete Door Kit - Left (PRISON - SOLID)
<b>RIGHT DOOR - COMPLETE ASSEMBLY</b> (includes Right Door Components and Right Door Center Seal)		
61	<b>STANDARD DOOR</b>	
	CK113793	SCO Complete Door Assembly - Right (SOLID, No Garland Nameplate)
	4520314	SCO Complete Door Assembly - Right (SOLID, with Garland Nameplate)
	<b>PRISON DOOR</b>	
	4520316	SCO Complete Door Kit - Right (PRISON - SOLID, No Nameplate)

\* NOT ILLUSTRATED  
**RECOMMENDED STOCK PARTS**



**For Energy Star Models  
 (ESS)**



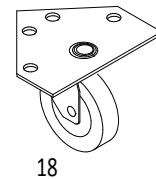
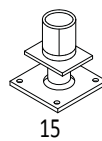
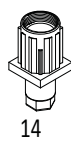
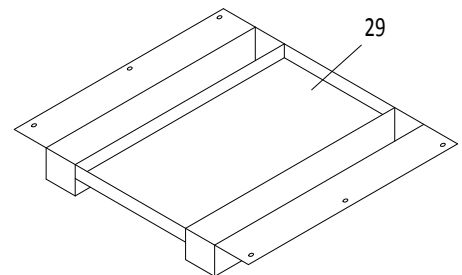
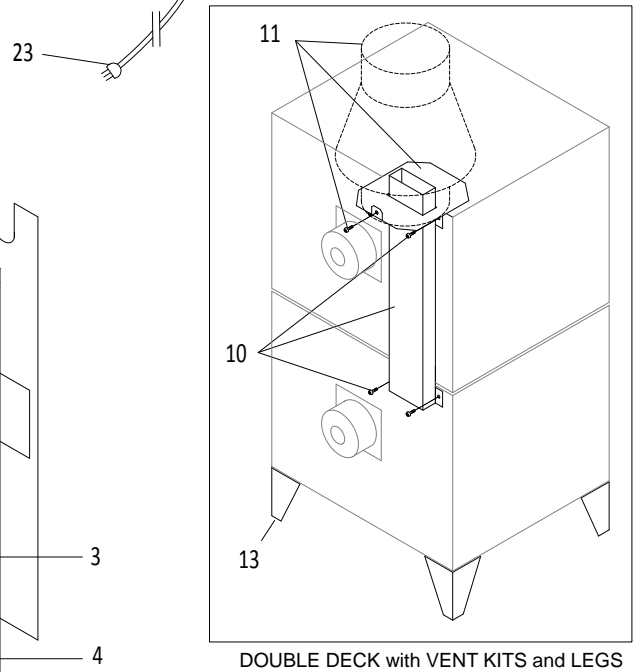
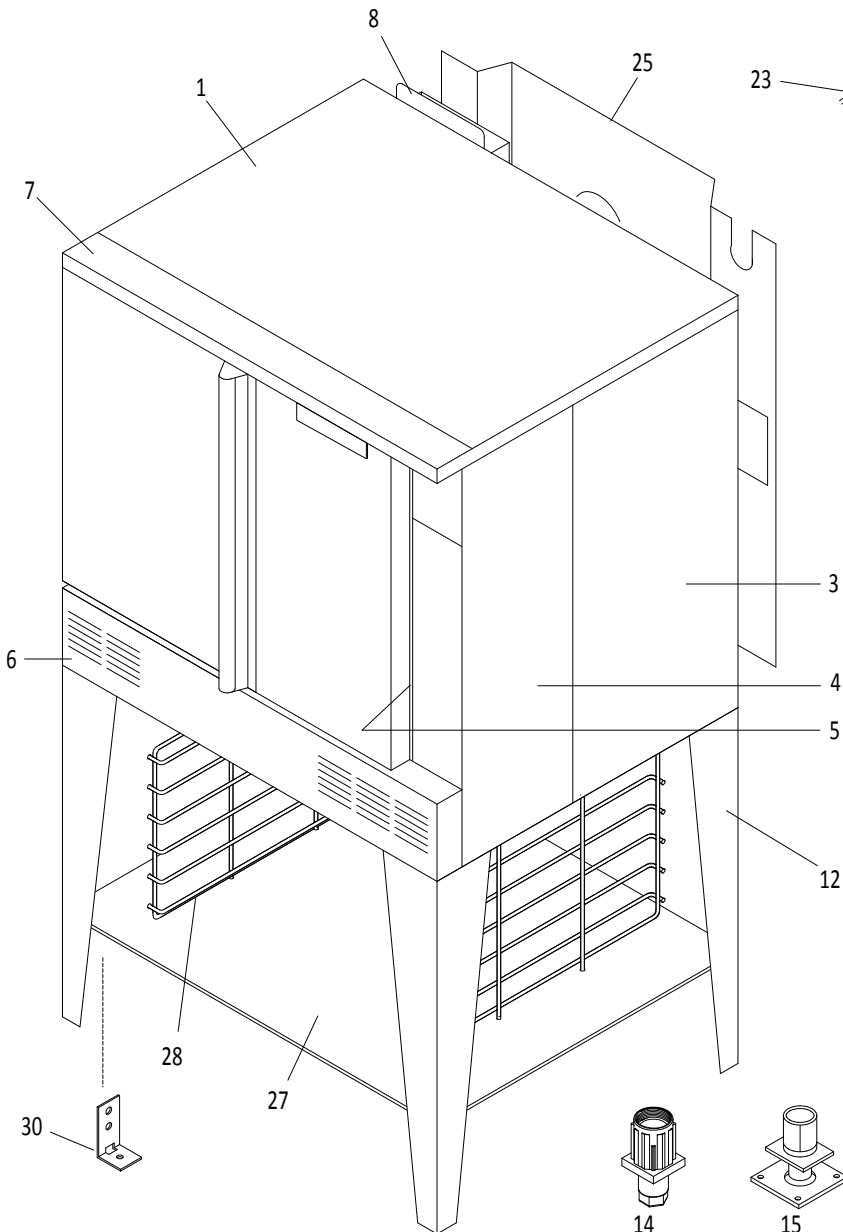
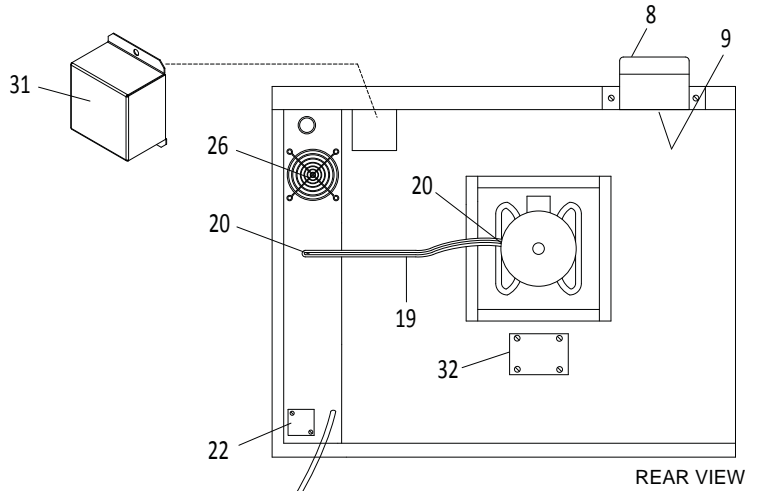
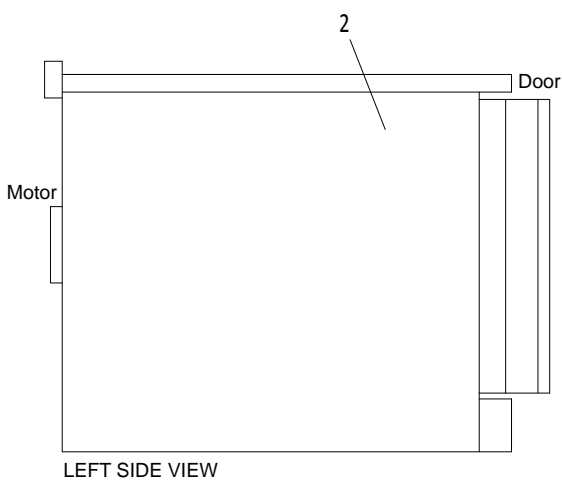
**Garland Sunfire Series Gas Convection Ovens**  
*standard models* **SCO-GS-10S, SCO-GS-20S**  
*energy star models* **SCOGS10ESS, SCOGS20ESS**

**OVEN COMPONENTS**

ITEM	PART #	DESCRIPTION	STD -S	ENERGY STAR -ESS	CRITICAL
1	1925201	Channel - Upper Hinge	1	1	
2	1925202	Channel - Lower Hinge	1	1	
3	1915401	Cover - Burner Box Front	1	1	
4	113792	Cover - Lower Front Trim Obsolete	OBS	-	
	CK4519724	Cover - Lower Front Trim	1	1	
5	1922001	Oven Rack Guide - 10 Positions, Standard	2	-	
	115545	Oven Rack Guide - 11 Positions, ESS	-	2	
6	1922211	Oven Rack - Standard	5	6	
7	1765212	Oven Rack Clip	8	8	
10	<b>1623900</b>	<b>Light Bulb - 40W</b>	2	2	
11	1025900	Light Socket Gasket	2	2	
12	1025800	Lamp Socket - Porcelain	2	2	
13	1676901	Glass, High Temp	1	1	
14	1921801	Cover, Light Box	1	1	
15	1921902	Light Box	1	1	
16	1928299	Plate, Light Box Patch - Porcelain (No Oven Lights)	1	-	
20	1802999	Fan Cover	1	1	
21	CK1782599	Fan Cover Duct, Left	1	1	
22	CK1782598	Fan Cover Duct, Right	1	1	
23	8004005	1/4-20 x 3/8" Allen Head Screws	4	4	
24	1784302	Oven Vent Cap - 60K BTU	1	-	
25	113386	Oven Vent Cap - 60K BTU Energy Star	-	1	
26	1785998	Fan Duct Restrictor - 60K BTU	1	-	
27	113385	Fan Duct Restrictor, Energy Star	-	1	
29	G02904-01P	Blower Inlet Cover	1	1	
30	G02952-01P	Blower Wheel Assembly Plated	1	1	
31	1916401	Plate, Motor Pocket Front	1	1	
32	1915921	Insulation - Motor Pocket	1	1	
33	1916402	Motor Pocket Back	1	1	
34	CK1916499	Motor Pocket Assembly	1	1	
35	1686711	Motor 3/4 HP, 115V, 2 Speed (for both 1-speed and 2-speed fan controls)	1	1	
36	<b>CK1003090</b>	<b>Motor Assembly - 2 Speed 115V (incl. items 30, 34, 35)</b>	1	1	C
37	113532	Diverter Bracket, Energy Star	-	1	
42*	113361	Insulation Kit - Standard Depth Oven	1	1	
43*	115074	Drip Pan, Standard Depth Oven	1	1	

\* NOT ILLUSTRATED

**RECOMMENDED STOCK PARTS**



**Garland Sunfire Series Gas Convection Ovens**  
*standard models* **SCO-GS-10S, SCO-GS-20S**  
*energy star models* **SCOGS10ESS, SCOGS20ESS**

**MAIN EXTERIOR COMPONENTS**

ITEM	PART #	DESCRIPTION	STD -S	ENERGY STAR -ESS	CRITICAL
1	<a href="#">1917602</a>	Cover - Main Top, SS	1	1	
2	<a href="#">1920201</a>	Cover - Body Side, Left, SS	1	1	
3	<a href="#">1918701</a>	Cover - Body Side, Right, SS	1	1	
4	<a href="#">1925901</a>	Cover - Control Panel, Right, SS	1	1	
	<a href="#">1925999</a>	Cover - Control Panel, Right, Prison Pack	1	1	
5	<a href="#">1925801</a>	Cover - Control Panel, Left, SS	1	1	
	<a href="#">1925899</a>	Cover - Lockable Control Panel, Prison Pack	1	1	
6	113792	Cover - Lower Front Trim, SS, Sunfire - OBSOLETE			
	<a href="#">CK4519724</a>	Cover - Lower Front Trim, SS	1	1	
6A*	<a href="#">8003107</a>	#10-24 x 3/4" Machine Screw-Th-Phl (for Lower Front Trim Cover)			
7	<a href="#">1925301</a>	Cover - Upper Front Trim, SS	1	1	
7A*	<a href="#">8002107</a>	#10 x 1/2" Machine Screw-Th-Phl-B Stl 2P (for Upper Front Trim Cover)			
8	<a href="#">1919999</a>	Vent Assembly - Outer	1	1	
9	<a href="#">1919399</a>	Vent Assembly - Standard	1	1	
10	<a href="#">CK1920099</a>	Flue Assembly for Double Deck <b>Note:</b> Kit includes sheet metal flue channels (part# <a href="#">1920001</a> , <a href="#">1920002</a> ) and fasteners ( <a href="#">8002106</a> ).	1	1	
11	1951217	Direct Vent Kit (Option for single or double deck) <b>Note:</b> Kit includes Flue Adapter Plate ( <a href="#">1953001</a> ), Direct Vent Bell ( <a href="#">1190100</a> ), and fasteners ( <a href="#">8002108</a> ).	1	1	
12	<a href="#">1927199</a>	Leg - Single Deck, SS, for Casters, approx. 19-3/4"	4	4	
	<a href="#">CK1927197</a>	Leg - Single Deck, SS, for Foot Inserts, approx. 24"	4	4	
13	<a href="#">1927195</a>	Leg - Double Deck, SS	4	4	
14	<a href="#">1236100</a>	1-1/2" Square Foot Insert - Chrome Plated	4	4	
15	<a href="#">1949701</a>	Flanged Foot Insert ( <b>Optional Feature</b> )	4	4	
16	<a href="#">1775102</a>	Caster Insert (Single Deck Only)	4	4	
17	<a href="#">1926501</a>	Caster - 4" Swivel NO Brake 3/4NPT	2	2	
	<a href="#">1926502</a>	Caster - 4" Swivel WITH Brake 3/4NPT	2	2	
18	<a href="#">1926531</a>	Heavy Duty Caster - 5" Swivel NO Brake, for Double Deck	2	2	
	<a href="#">1926532</a>	Heavy Duty Caster - 5" Swivel WITH Brake, for Double Deck	2	2	
	<a href="#">4524736</a>	Kit - Casters 3" Swivel NO Brake (low profile) <b>Note:</b> Kit Includes Two Casters	1	1	
	<a href="#">4524737</a>	Kit - Casters 3" Swivel WITH Brake (low profile) <b>Note:</b> Kit Includes Two Casters	1	1	
19	<a href="#">1029426</a>	3/8 BX Cable 26" Long	1	1	
20	<a href="#">1028501</a>	BX Connector - Straight	2	2	
22	1928206	Plate - Line Cord Patch	1	1	
23	<b><a href="#">1029501</a></b>	<b>8' Long Power Cord (115V Gas Unit)</b>	1	1	
25	<a href="#">CK1950302</a>	Back Cover - SS, Standard <b>Note:</b> Includes a SS Cover Main Back Panel ( <a href="#">1921001</a> ), a warning label, and bushing.	1	1	
	<a href="#">1921089</a>	Cover W/A - Standard Depth (Prison Package)	1	1	
26	<a href="#">1919001</a>	Cooling Fan Guard - 120mm	1	1	
27	<a href="#">1926902</a>	Panel - Open Base, SS	1	1	
28	<a href="#">1926702</a>	Rack Guide - Lower, Open Base	2	2	
29	<a href="#">1926802</a>	Support - Rack Guide, Upper	1	1	
30	<a href="#">1927001</a>	Clip - Lower Rack Guide Support	4	4	
31	<a href="#">1916301</a>	Probe Connector Cover	1	1	
32	1928204	Plate - Element Patch	1	1	

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**RECOMMENDED STOCK PARTS**

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**WIRING DIAGRAM** *(For Reference Only. Please Contact KitchenCare for assistance)*

PART #	DESCRIPTION
300876	Wiring Diagram - 115V 60Hz, Gas, Mechanical Control
300830	Wiring Diagram - 115V 60Hz, Gas, Mechanical Control, ESS

**KITS — GAS CONVERSION** *(Please Contact KitchenCare for assistance)*  
*(Gas Conversion Kits Are Not Available for Energy Star Models.)*

PART #	DESCRIPTION
<a href="#">115273</a>	Gas Conversion Kit, SCO, 53k BTU, Natural Gas Final Config.
<a href="#">115274</a>	Gas Conversion Kit, SCO, 53k BTU, Propane Gas Final Config.

The above gas conversion kits are intended for installation on models used at altitudes less than 2000ft (610m). For higher altitudes, consult KitchenCare for additional conversion requirements.

**KITS — SINGLE & DOUBLE DECK KITS (OPEN BASE, LEGS & CASTERS)**  
*(For Reference Only. Please Contact Garland Sales Department for assistance)*

PART #	DESCRIPTION
1951213	Single Deck S/S Open Base & Feet Kit
1951214	Single Deck S/S Open Base & Casters
1951204	Single Deck S/S Legs & Feet Inserts
1951205	Single Deck S/S Legs and Casters
1951209	Kit MCO - Heavy Duty Casters
1951210	Kit MCO - LO-Profile Casters
1951223	Double Deck Gas W/Inserts S/S Legs
1951226	Double Deck Gas W/Casters
1951228	Double Deck Gas W/Lo Profile Casters

**KITS — VENTILATION** *(For Reference Only. Please Contact Garland Sales Department for assistance)*

PART #	DESCRIPTION
1951217	Direct Connect Venting Kit

**RELATED BULLETINS (SCO)**

BULLETIN #	SUBJECT	DATE
GAR-03-12-AIC	Master 200 Series Controller - P/N <a href="#">1955501</a>	FEB 8/12
GAR-04-14-AC	Convection Oven Door Switch Replacement Kits	FEB 14/14

## REVISION HISTORY (SCO-GS)

REV	PAGE#	ITEM#	NOTES	DATE
0			New release. Ref: Unit built from (date) June/12 (serial#)1206230000100	JUN 20/12
1	13	37	Removed item <a href="#">1783901</a>	SEP 25/12
2	8-10	35, 48, 60, 61	Door insulation: <a href="#">113863</a> replaced 1915915; <a href="#">113865</a> replaced <a href="#">1915917</a> . Door complete asm: new CK part numbers for ordering.	FEB 12/13
3	6	1	Removed prefix CK from part numbers.	APR 09/13
4	16		Added gas conversion kits #. Ref: CLV ECC 130115	NOV 06/13
5	5		Overlay PCC130093 New <a href="#">115264</a> , <a href="#">115265</a> , <a href="#">115266</a> , <a href="#">115268</a>	FEB 27/14
	17		New bulletin	
	8	27	New door switch kits; New bracket for door switch; new CAM assemlby for door switch. PCC# 130223.	
	8	37, 49	Corrected illustration. Arms on frames are bented.	
2/15 (REV6)			New rating plate location - all models Feb 2015 New energy star models (ESS) Feb 2015 Ref. CLV PCC 140213 New maximum security package available for all models Feb 2015 Sunfire Convection Ovens are now included in the Garland Brand Sunfire Series. Model numbers unchanged. Ref Marketing Bulletin 113-060614 New drip pan.	FEB 02/15
7		NLA parts - <a href="#">1916101</a> , <a href="#">02251-1</a> Standardized parts - Tailpipe part <a href="#">1916199</a> (Std) is no longer used. <a href="#">1916102</a> is now used.		



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