

Pro H50/55-Series Gas Fryers

Service and Parts Manual



Frymaster®



Frymaster, a member of the Commercial Food Equipment Service Association, recommends using CFESA Certified Technicians.

24-Hour Service Hotline 1-800-551-8633

MAY 2006

*** 8196083 ***

www.frymaster.com

Email: service@frymaster.com

NOTICE

IF, DURING THE WARRANTY PERIOD, THE CUSTOMER USES A PART FOR THIS ENODIS EQUIPMENT OTHER THAN AN **UNMODIFIED** NEW OR RECYCLED PART PURCHASED DIRECTLY FROM FRYMASTER DEAN, OR ANY OF ITS AUTHORIZED SERVICE CENTERS, AND/OR THE PART BEING USED IS MODIFIED FROM ITS ORIGINAL CONFIGURATION, THIS WARRANTY WILL BE VOID. FURTHER, FRYMASTER DEAN AND ITS AFFILIATES WILL NOT BE LIABLE FOR ANY CLAIMS, DAMAGES OR EXPENSES INCURRED BY THE CUSTOMER WHICH ARISE DIRECTLY OR INDIRECTLY, IN WHOLE OR IN PART, DUE TO THE INSTALLATION OF ANY MODIFIED PART AND/OR PART RECEIVED FROM AN UNAUTHORIZED SERVICE CENTER.

NOTICE

This appliance is intended for professional use only and is to be operated by qualified personnel only. A Frymaster DEAN Factory Authorized Service Center (FASC) or other qualified professional should perform installation, maintenance, and repairs. Installation, maintenance, or repairs by unqualified personnel may void the manufacturer's warranty. See Chapter 1 of this manual for definitions of qualified personnel.

NOTICE

This equipment must be installed in accordance with the appropriate national and local codes of the country and/or region in which the appliance is installed. See NATIONAL CODE REQUIREMENTS in Chapter 2 of this manual for specifics.

NOTICE TO U.S. CUSTOMERS

This equipment is to be installed in compliance with the basic plumbing code of the Building Officials and Code Administrators International, Inc. (BOCA) and the Food Service Sanitation Manual of the U.S. Food and Drug Administration.

NOTICE

Drawings and photos used in this manual are intended to illustrate operational, cleaning and technical procedures and may not conform to onsite management operational procedures.

NOTICE TO OWNERS OF UNITS EQUIPPED WITH COMPUTERS

U.S.

This device complies with Part 15 of the FCC rules. Operation is subject to the following two conditions: 1) This device may not cause harmful interference, and 2) This device must accept any interference received, including interference that may cause undesired operation. While this device is a verified Class A device, it has been shown to meet the Class B limits.

CANADA

This digital apparatus does not exceed the Class A or B limits for radio noise emissions as set out by the ICES-003 standard of the Canadian Department of Communications.

Cet appareil numérique n'émet pas de bruits radioélectriques dépassant les limites de classe A et B prescrites dans la norme NMB-003 édictée par le Ministre des Communications du Canada.

DANGER

Improper installation, adjustment, maintenance or service, and unauthorized alterations or modifications can cause property damage, injury, or death. Read the installation, operating, and service instructions thoroughly before installing or servicing this equipment. Only qualified service personnel may convert this appliance to use a gas other than that for which it was originally configured.

 DANGER

No structural material on the fryer should be altered or removed to accommodate placement of the fryer under a hood. Questions? Call the Frymaster Dean Service Hotline at 1-800-551-8633.

 DANGER

Adequate means must be provided to limit the movement of this appliance without depending upon the gas line connection. Single fryers equipped with legs must be stabilized by installing anchor straps. All fryers equipped with casters must be stabilized by installing restraining chains. If a flexible gas line is used, an additional restraining cable must be connected at all times when the fryer is in use.

 DANGER

The front ledge of the fryer is not a step! Do not stand on the fryer. Serious injury can result from slips or contact with the hot oil.

 DANGER

Do not store or use gasoline or other flammable liquids or vapors in the vicinity of this or any other appliance.

 DANGER

Instructions to be followed in the event the operator smells gas or otherwise detects a gas leak must be posted in a prominent location. This information can be obtained from the local gas company or gas supplier.

 DANGER

This product contains chemicals known to the state of California to cause cancer and/or birth defects or other reproductive harm.

Operation, installation, and servicing of this product could expose you to airborne particles of glasswool or ceramic fibers, crystalline silica, and/or carbon monoxide. Inhalation of airborne particles of glasswool or ceramic fibers is known to the State of California to cause cancer. Inhalation of carbon monoxide is known to the State of California to cause birth defects or other reproductive harm.

 DANGER

The crumb tray in fryers equipped with a filter system must be emptied into a fireproof container at the end of frying operations each day. Some food particles can spontaneously combust if left soaking in certain shortening material.

 WARNING

Do not bang fry baskets or other utensils on the fryer's joiner strip. The strip is present to seal the joint between the fry vessels. Banging fry baskets on the strip to dislodge shortening will distort the strip, adversely affecting its fit. It is designed for a tight fit and should only be removed for cleaning.

PRO H50/55-SERIES GAS FRYERS

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PRO H50/55-SERIES GAS FRYERS

CHAPTER 1: SERVICE PROCEDURES

1.1 Functional Description

Pro (H50/55) Series gas fryers contain a welded stainless steel frypot that is directly heated by a high efficiency infrared burner system requiring approximately 43% less energy than conventional burners to cook the same volume.

Self-contained combustion chambers (referred to as “burners”) are fitted into rails attached to the sides of the frypot, one on each side. Each combustion chamber is fitted with special ceramic tiles that are heated by burning a forced air/gas mixture. The tiles transfer heat to the frypot by means of infrared radiation, providing much more constant and uniform heat dispersion over the surface of the frypot than conventional burners. Because less heat is lost to the atmosphere in the process, compared to “open-burner” designs, less fuel is required to achieve and maintain temperature.

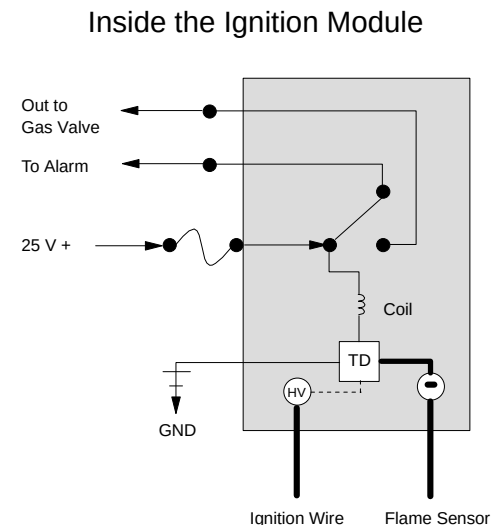
In full-vat units, gas flow to both of the burners is regulated by one electromechanical gas valve. In dual-vat units, each burner has its own valve. All fryers in this series are equipped with 24 VAC gas valve systems and electronic ignition.

1.1.1 Electronic Ignition System

An ignition module mounted in the component box (located behind the control panel) is connected to an ignitor assembly at the burner. The ignition module performs four important functions: it provides fuse protection for the 24-volt circuit, provides an ignition spark, supplies voltage to the gas valve, and proofs the burner flame. The module contains a 4-second time delay circuit and a coil that activates the gas valve. Three types are in use. A closed-box design is used in most fryers, but in some fryers built for export, the module resembles an interface board. A single dual-spark module is used on current production full-vat fryers. All dual-vat fryers use two single-spark modules.

The ignitor assembly consists of a spark plug, an enrichment tube, and a flame sensor.

At start-up, the power switch is placed in the ON position, supplying approximately 12-volts DC to the heat-control circuitry in the controller or computer and to one side of the heat relay coils on the interface board. If resistance in the temperature probe indicates the temperature in the frypot is below 180°F (82°C), the current flows through a melt cycle circuit where a timer switch alternately closes for 6 seconds and opens for 24 seconds. If the temperature is 180°F (82°C) or above, the current flows through a heat circuit, bypassing the timer switch. In either case, ground is supplied to the other leg of the heat relay coils, which then close electronic switches in the 24 VAC circuit to provide current to the ignition module. Circuitry in the ignition module sends 24 VAC to the gas



valve via a normally closed high-limit switch (and, in fryers with built-in filtration systems, a normally closed drain safety switch). Simultaneously, the module causes the ignitor to spark for 4 seconds to light the burner. A flame sensor verifies the burner ignition by measuring the flow of microamps through the flame. If the burner does not light (or is extinguished), current to the ignition module is cut, the gas valve closes, and the ignition module “locks out” until the power switch is turned off and then back on. A probe monitors the temperature in the frypot. When the programmed setpoint temperature is reached, resistance in the probe causes the heat cycle circuitry in the controller to cut off current flow through the heat relay. This in turn cuts off the 24 VAC to the ignition module, causing the gas valve to close.

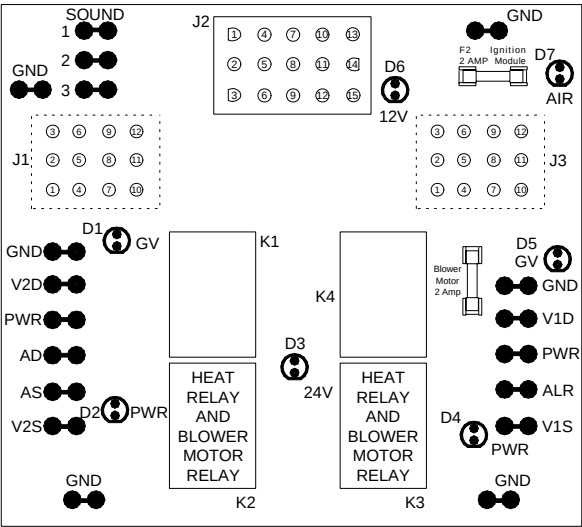
1.1.2 Interface Board

The information contained in this section applies to Pro (H50/55) Series gas fryers ONLY.

All fryers in this series have an interface board located in the component box behind the control panel. The interface board provides a link between the controller/computer and the fryer’s individual components without requiring excessive wiring, and allows the controller to execute commands from one central point. This standard interface board is also used in a number of fryer types besides the Pro Series.

K2 and K3 are double-pole-double-throw (dpdt) relays that supply 24VAC to the ignition and gas valve circuits, as well as 120VAC to the blower motor. The relays on this board plug into sockets, and if either fails, it can be replaced individually.

LEDs (labeled D1 through D7) are arrayed around the board to assist in troubleshooting.

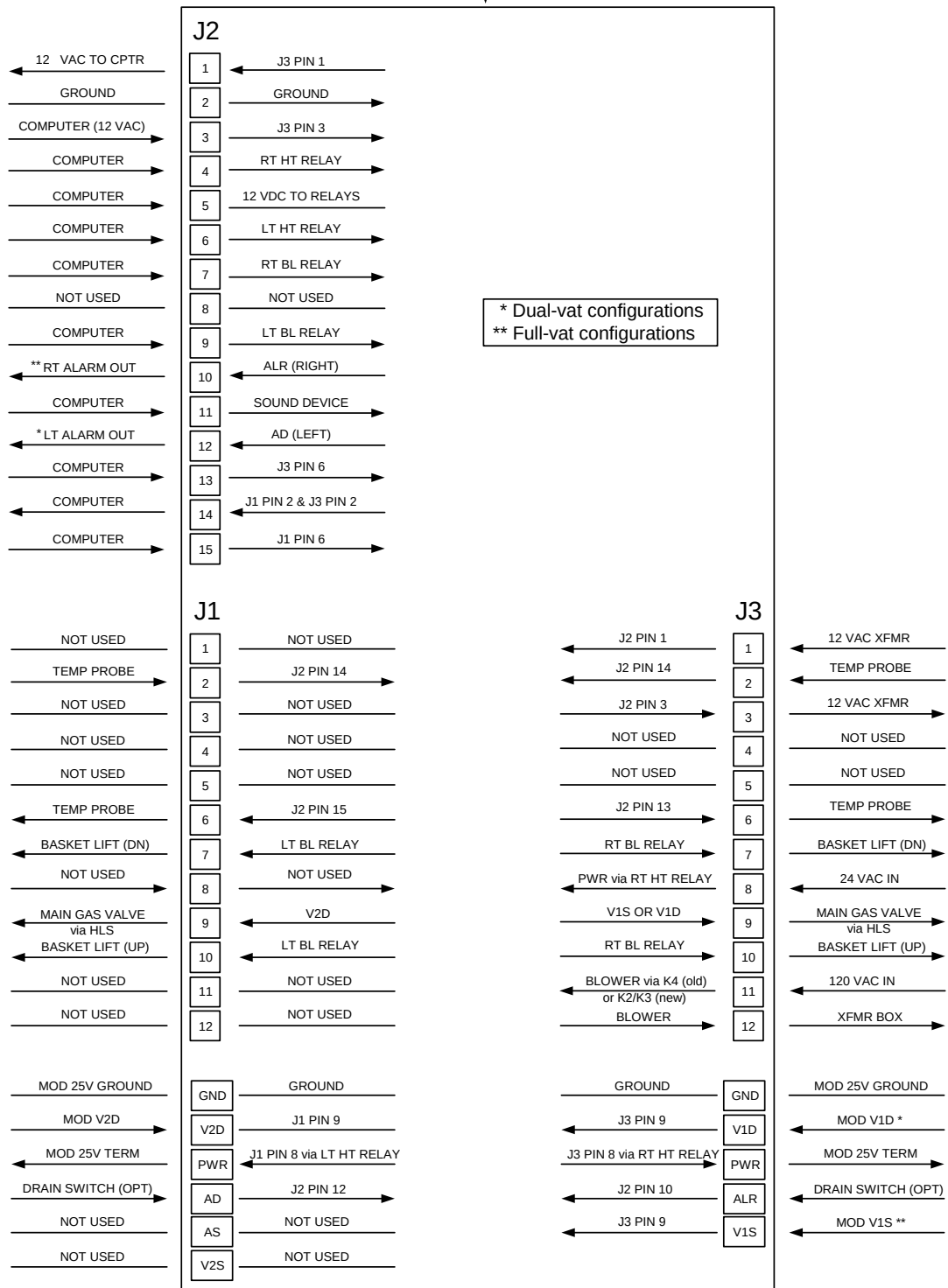


INTERFACE BOARD LED DIAGNOSTIC LIGHTS	
D1	24 VAC to left gas valve (dual vat only)
D2	24 VAC to left ignition module
D3	24 VAC from transformer
D4	24 VAC to right ignition module
D5	24 VAC to gas valve (right valve if dual vat)
D6	12 VAC from transformer
D7	CE and Japanese units only: air switch closed

NOTE: Although the printing on some boards may indicate 2 Amp fuses, **3 Amp fuses (P/N 807-3843) must be used.** In full-vat fryers, the relay for the left side (K2) may not be present.

The chart on the following page illustrates current flow through the board, and the table at the top of page 1-4 identifies frequently used test points.

INTERFACE BOARD



LEFT-VAT

FULL- OR RIGHT- VAT

CURRENT FLOW THROUGH INTERFACE BOARD
 106-0386 (PRO SERIES APPLICATION)

FREQUENTLY USED TEST POINTS FOR INTERFACE BOARD 106-0386			
TEST	METER SETTING	PINS	RESULTS
12VAC Power to Controller	50VAC Scale	1 and 3 on J3 or J2	12-18
24VAC Power to Right Module	50VAC Scale	8 on J3 and GROUND	22-28
120 VAC Power	250VAC Scale	11 on J3 and GROUND	110-125
120 VAC Power to Blowers	250VAC Scale	12 on J3 and GROUND	110-125
24VAC Power to Full or Right vat High-Limit	50VAC Scale	9 on J3 and GROUND	22-28
24VAC Power to Left High-Limit (if present)	50VAC Scale	9 on J1 and GROUND	22-28
Probe Resistance (Full or Right Vat) *	R x 1000 OHMS	2 and 6 on J3 or 13 and 14 on J2	**
Probe Resistance (Left - if present) *	R x 1000 OHMS	2 and 6 on J1 or 14 and 15 on J2	**
Probe Isolation	R x 1000 OHMS	6 on J1 or J3 and GROUND	***
High-Limit Continuity (Full or Right Vat)	R x 1 OHM	9 on J3 and Wire 13C on Gas Valve	0
High-Limit Continuity (Left - if present)	R x 1 OHM	9 on J1 and Wire 12C on Gas Valve	0
* Disconnect 15-pin harness from controller before testing probe circuit.			
** See Probe Resistance Chart at the end of the chapter.			
*** 5 mega-Ohms or greater.			

1.1.3 THERMOSTATS

Pro (H50/55) Series gas fryers have *temperature probes* located on the front centerline of each frypot (dual-vat frypots have two probes, one in each vat). In this type of thermostat, the probe resistance varies directly with the temperature. That is, as the temperature rises, so does resistance, at a rate of approximately 2 ohms for every 1° F. Circuitry in the controller monitors the probe resistance and controls burner firing when the resistance exceeds or falls below programmed temperatures (setpoints). The temperatures are programmed by means of a keypad on the face of the controller.

Pro (H50/55) Series fryers are also equipped with a *high-limit thermostat*. In the event that the fryer fails to properly control the oil temperature, the high-limit thermostat prevents the fryer from overheating to flash point. The high-limit thermostat acts as a normally closed power switch that opens when exposed to temperatures above 425°F to 450°F (218°C to 232°C). The different types of thermostats have different part numbers for CE and non-CE models and are not interchangeable.

1.2 Accessing Fryers for Servicing



DANGER

Moving a fryer filled with cooking oil may cause spilling or splattering of the hot liquid. Follow the draining instructions in Chapter 4 of the Installation and Operation manual (P/N 819-5991) before relocating a fryer for servicing.

1. Shut off the gas supply to the unit. Unplug the power cords. Disconnect the unit from the gas supply.
2. Remove any attached restraining devices and relocate the fryer for service accessibility.

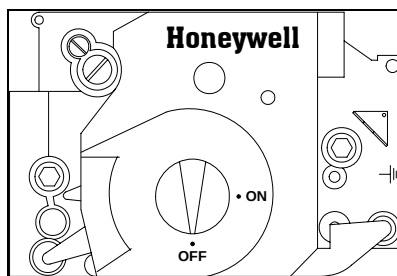
3. After servicing is complete, reconnect the unit to the gas supply, reattach restraining devices, and plug in the electrical cords.

1.3 Cleaning the Gas Valve Vent Tube

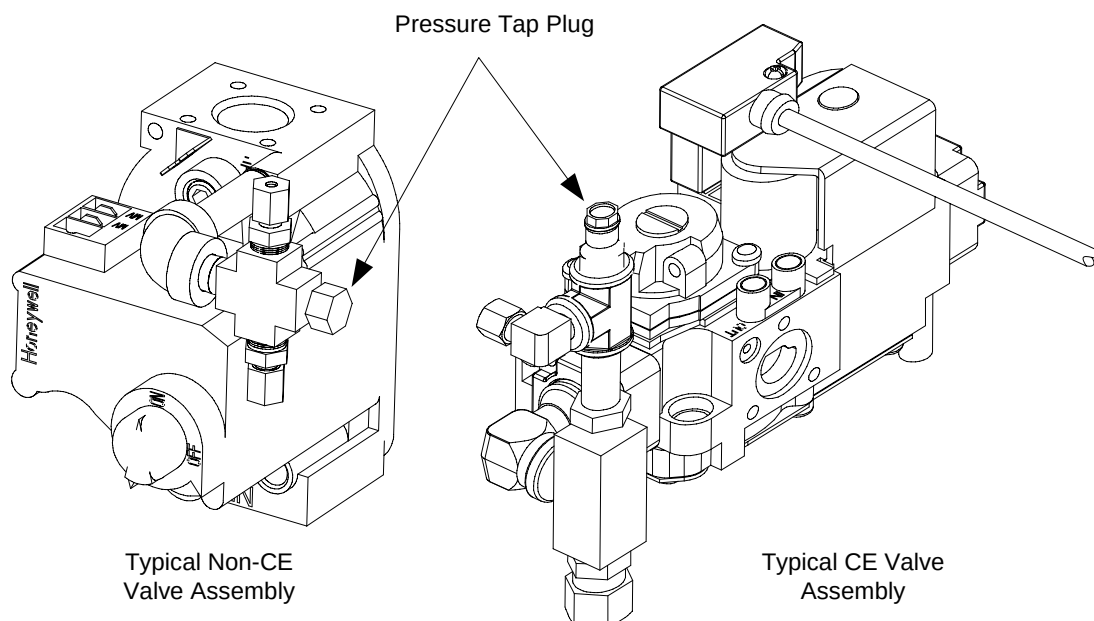
1. Set the fryer power switch and the gas valve to the OFF position.
2. Carefully unscrew the vent tube from the gas valve. **NOTE:** The vent tube may be straightened for ease of removal.
3. Pass a piece of binding wire (.052 inch diameter) through the tube to remove any obstruction.
4. Remove the wire and blow through the tube to ensure it is clear.
5. Reinstall the tube and bend it so that the opening is pointing down.

1.4 Checking the Burner Manifold Gas Pressure

1. **On non-CE fryers only**, ensure that the gas valve knob is in the OFF position.



2. Remove the pressure tap plug from the gas valve assembly.



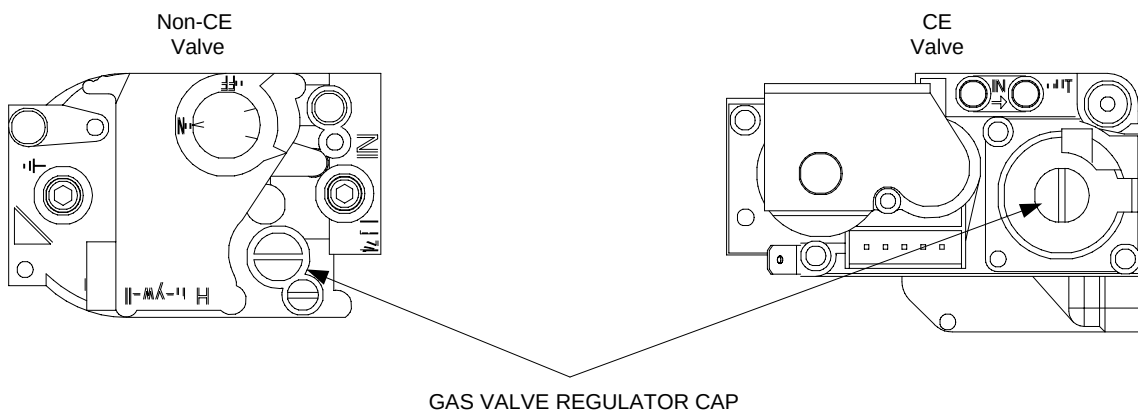
3. Attach a manometer or pressure gauge to the pressure tap hole.

4. **On non-CE fryers only**, place the gas valve in the ON position.
5. Place the fryer power switch in the ON position. When the burner has lit and burned steadily for at least one minute, compare the gas pressure reading to the pressure for the corresponding gas in the appropriate table below. The tables list the burner manifold gas pressures for each of the gas types that can be used with this equipment.

CE Standard Burner Manifold Gas Pressures		
Gas	Pressure (mbar)	
	Single Vat	Dual Vat
Natural Gas Lacq (G20) under 20 mbar	7	7
Natural Gas Gronique * (G25) under 25 mbar	10	10
Natural Gas Gronique (G25) under 20 mbar	10	10
Butane/Propane (G30) at 28/30 or 50 mbar	17	17
Propane (G31) under 37 or 50 mbar	20	20
* Belgian G25 = 7,0 mbar (single or dual)		

Non-CE Standard Burner Manifold Gas Pressures	
Gas	Pressure
Natural	3" W.C. 0.73 kPa
Propane	8.25" W.C. 2.5 kPa

6. To adjust the burner gas pressure, remove the cap from the gas valve regulator and adjust it to the correct pressure.

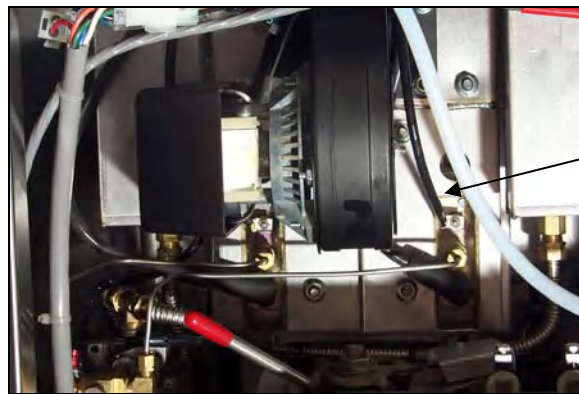


7. Place the fryer power switch (and the gas valve in non-CE fryers) in the OFF position. Remove the fitting from the pressure tap hole and reinstall the pressure tap plug.

1.5 Measuring Flame Current

When the burner flame is properly adjusted, it will produce a current between 2.5 μA and 3.5 μA . Flame current is measured by placing a *microamp* (not milliamp) meter in series with the sensing wire on the ignitor.

1. Place the fryer power switch in the OFF position.
2. Disconnect the sensing wire from one of the burner ignitors and connect it to the positive lead of the meter. Connect the negative lead of the meter to the terminal from which the sensing wire was removed.



3. Place the fryer power switch in the ON position to light the burners. After the frypot temperature reaches 200°F (93°C), wait at least one minute before checking the reading. **NOTE:** The closer the unit is to normal operating temperature, the more accurate the reading will be.

1.6 Replacing Fryer Components

1.6.1 Replacing the Controller or the Controller Wiring Harness

1. Unplug all electrical power cords.
2. Lift up on the bezel to disengage the tabs on its lower edge from the control panel frame. Slide the bezel down to disengage the upper tabs. Remove the top two screws. Swing the controller out from the top and allow it to rest on its hinge tabs.
3. Disconnect the wiring harness from the back of the controller and, if replacing the harness, disconnect it from the interface board.
4. Disconnect the ground wire from the controller. Remove the controller by lifting it from the hinge slots in the control panel frame.
5. Reverse the procedure to install a new controller or wiring harness. **NOTE:** Ensure that the ferrite bead (black ring) in the harness is at the controller end.

1.6.2 Replacing the Temperature Probe or High-Limit Thermostat

1. Disconnect the fryer from the electrical supply.
2. Drain cooking oil below the level of the probe or thermostat.
3. Lift up on the bezel to disengage the tabs on its lower edge from the control panel frame. Slide the bezel down to disengage the upper tabs. Remove the top two screws. Swing the controller out from the top and allow it to rest on its hinge tabs.
4. Disconnect the controller wiring harness and ground wire from the back of the controller and remove the controller by lifting it from the hinge slots in the control panel frame.
5. If the fryer has a built-in filtration system, remove the cotter pin securing the oil return handle to the oil return operating rod and separate the rod from the handle.
6. Disconnect the ignition cables from the ignitors by grasping the boots and gently pulling toward you.
7. Disconnect the flame sensor wires from the flame sensors.
8. Disconnect the sound device lead from the interface board.
9. If working on the left frypot, cut the wire tie on the wiring bundle and disconnect the main wiring harness 15-pin connector.
10. Remove the component box mounting screws.
11. Rotate the top of the component box out of the frame and carefully pull it out enough to disconnect the wiring harness plug from the back of the box. If the unit is equipped with built-in filtration, disconnect the wires from the filter switch. This will leave one set of wires, enclosed in spiral wrap, connected to the component box.
12. Remove the box and place it on top of the fryer to expose the temperature probe and high-limit thermostat.
13. Cut the leads of the probe or thermostat, as appropriate, near the component and unscrew it from the frypot.
14. Unscrew and remove the temperature probe (or high-limit thermostat) from the frypot.
15. Apply Loctite® PST56765 pipe thread sealant or equivalent to the replacement part threads and screw the replacement part into the frypot, torquing to 180 inch-pounds.
16. Connect the wires from the new component as follows:
 - a. If replacing the temperature probe, use a pin pusher to disconnect (one at a time) the red and white leads from the connector and insert the corresponding leads from the new probe.

- b. If replacing the high-limit thermostat, use a pin pusher to disconnect the lead running to the connector and insert the corresponding lead from the new thermostat. Disconnect the other lead from the drain safety switch and connect the remaining lead from the new thermostat.

17. Reverse steps 1-12 to reassemble the fryer.

1.6.3 Replacing the Interface Board

1. Disconnect the fryer from the electrical power supply.
2. Lift up on the bezel to disengage the tabs on its lower edge from the control panel frame. Slide the bezel down to disengage the upper tabs. Remove the top two screws. Swing the controller out from the top and allow it to rest on its hinge tabs.
3. Disconnect the wiring harness from the back of the controller and from the interface board, and disconnect the ground wire from the controller.
4. Remove the controller by lifting it from the hinge slots in the control panel frame.
5. Disconnect the wires attached to the interface board, marking or making a note of the wires and terminals to facilitate reconnection.
6. Remove the nuts at each corner of the interface board and carefully pull it from the studs far enough to allow the connector on the back of the board to be disconnected, then remove the board from the box. When removing the board, be careful not to lose the spacers that fit over the studs behind the board.
7. Recover the relay(s) from the failed interface board and install on the replacement board.
8. Reverse the procedure to install the replacement board, being sure that the spacers behind the board are in place.

1.6.4 Replacing an Ignition Module

1. Disconnect the fryer from the electrical supply.
2. Lift up on the bezel to disengage the tabs on its lower edge from the control panel frame. Slide the bezel down to disengage the upper tabs. Remove the top two screws. Swing the controller out from the top and allow it to rest on its hinge tabs.
3. Disconnect the wires from the ignition module, marking or making a note of the wires and terminals to facilitate reconnection.
4. Remove the four ignition module screws and pull the module from the component box.
5. Move the spacers to the new module.
6. Reverse the procedure to install the replacement module.

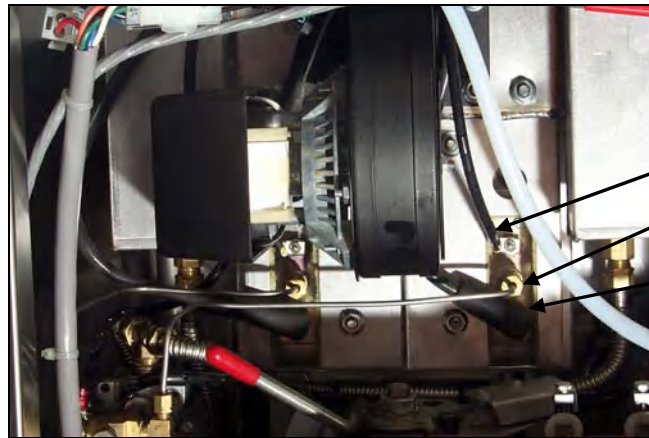
1.6.5 Replacing an Ignitor Assembly



DANGER

Drain the frypot or remove the handle from the drain valve before proceeding further.

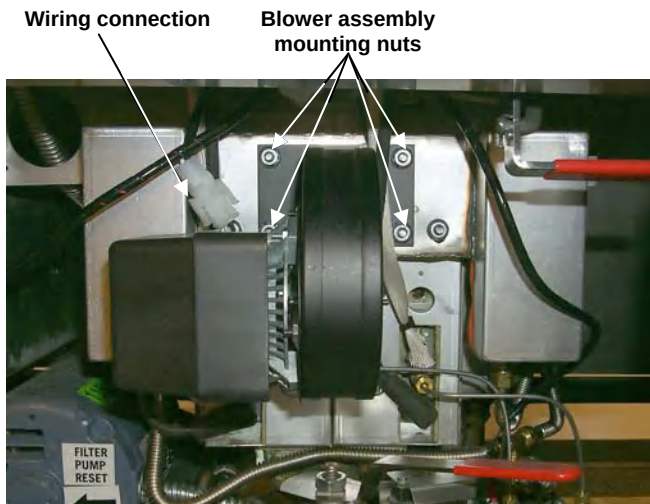
1. Disconnect the fryer from the electrical supply.
2. Disconnect the flame sensor wire by carefully pulling its push-on terminal from the terminal strip on the ignitor. Disconnect the gas enrichment tube at the ignitor-end compression fitting. Disconnect the ignition cable from the ignitor by grasping its boot and gently pulling toward you.



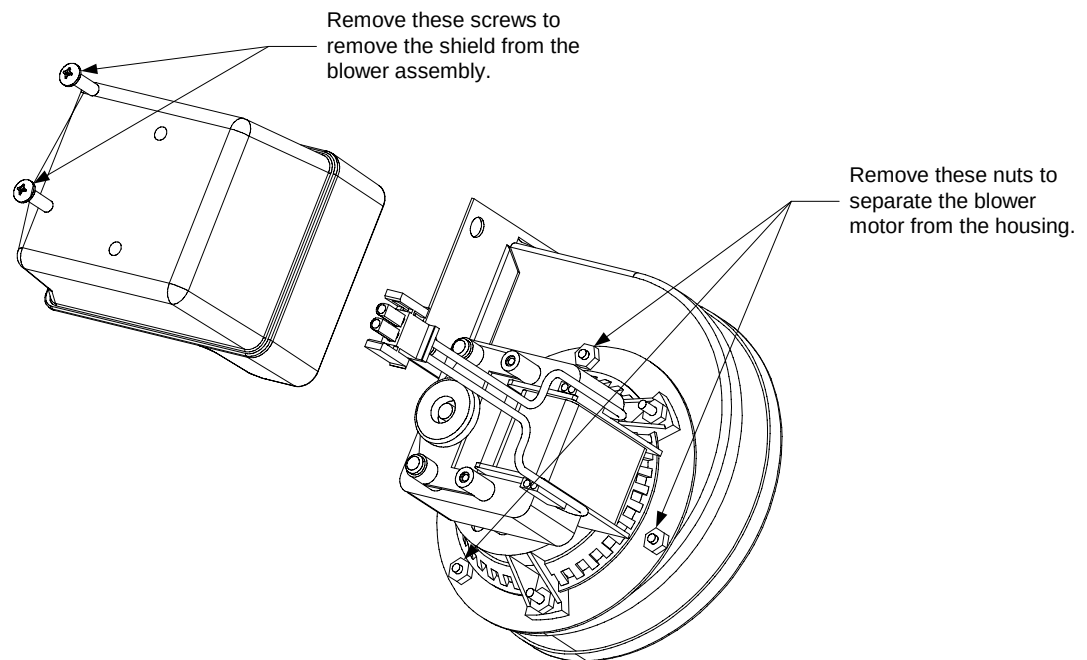
3. Remove the sheet metal screws securing the ignitor to the mounting plate and pull the ignitor from the fryer.
4. Reverse the procedure to install the replacement ignitor.

1.6.6 Replacing or Cleaning a Combustion Air Blower

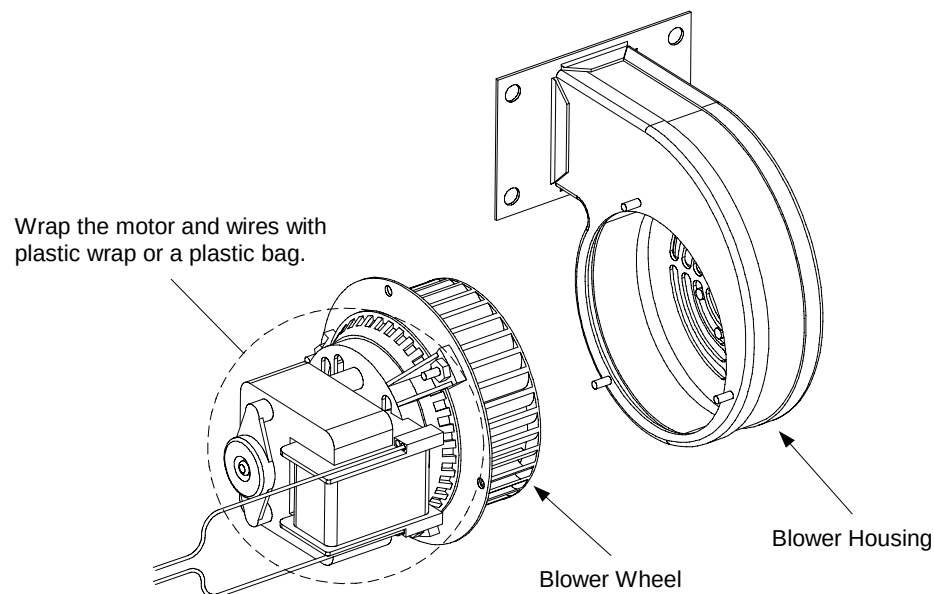
1. Disconnect the blower wiring harness, remove the blower assembly mounting nuts, and remove the blower assembly from the fryer. If cleaning the motor, continue with Step 2; otherwise, install the replacement blower, reconnect the wiring harness, and then go to Step 6.



2. Remove the blower motor shield and separate the blower motor from the housing as shown in the illustration on the following page.

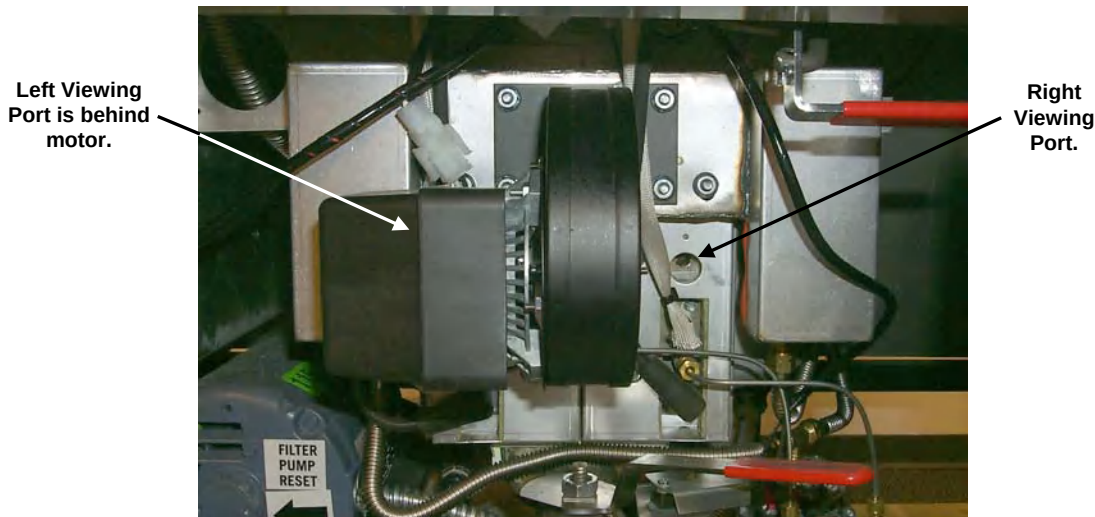


3. Wrap the motor with plastic wrap to prevent water from entering it. Spray degreaser or detergent on the blower wheel and the blower housing. Allow it to soak for five minutes. Rinse the wheel and housing with hot tap water, then dry with a clean cloth.



4. Remove the plastic wrap from the blower motor assembly. Reassemble the blower motor assembly and blower housing. Reinstall the blower shield.
5. Reinstall the blower assembly in the fryer and reconnect the wiring disconnected in Step 1.

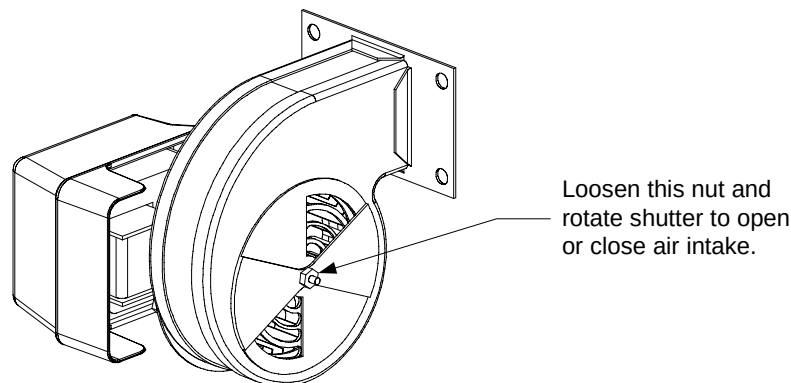
6. Light the fryer in accordance with the procedure described in Chapter 3, Section 3.2 of the Pro H55-Series Gas Fryer Installation and Operation Manual (P/N 819-5991).
7. After the burners have been lit for at least 90 seconds, observe the flames through the burner sight glasses located on each side of the combustion air blower.



The air/gas mixture is properly adjusted when the burner manifold pressure is in accordance with the applicable table on page 1-6 and the burners display a bright red-orange glow. If a blue flame is observed or if there are dark spots on the burner face, the air/gas mixture requires adjustment.

Adjusting the Air/Gas Mixture

On the side of the blower housing opposite the motor is a shutter plate with a locking nut. Loosen the nut enough to allow the shutter to be moved, then adjust the position of the shutter to open or close the air intake opening until a bright red-orange glow is obtained. Carefully hold the shutter in position and tighten the locking nut.



1.6.7 Replacing a Gas Valve



DANGER

Drain the frypot or remove the handle from the drain valve before proceeding further.

1. Disconnect the fryer from the electrical and gas supplies.
2. Disconnect the drain safety and high-limit thermostat wires from the gas valve. Mark each wire to facilitate reconnection.
3. Remove the vent tube (on non-CE fryers) and the enrichment tube fitting from the valve. Disconnect the flexible gas line(s).

If replacing the left-most valve on any configuration, or the right valve on a two-fryer battery, follow the instructions below. If replacing valves in other positions, skip to “ALL OTHER VALVES.”

- A. Remove the filter pan from the unit. Remove the door adjacent to the valve being replaced.
- B. Remove the five screws on the front face of the pan rail assembly adjacent to the valve being replaced. Remove the nut and bolt securing the rear end of the rail to the cabinet.
- C. Remove the two nuts and bolts immediately behind the front face of the pan rail assembly. Pull the assembly from the unit to gain access to the pipe union on the gas line.
- D. Uncouple the pipe union and remove the gas valve and associated piping from the unit.
- E. Remove the fittings and associated piping from the failed valve and install them on the replacement valve using Loctite® PST56765 or equivalent pipe thread sealant.
- F. Reconnect the gas valve assembly to the fryer using Loctite® PST56765 or equivalent pipe thread sealant, and reattach the flexible gas line(s), enrichment tube(s), and the vent tube (on non-CE units). Reconnect the high-limit thermostat wires and drain safety wires to the valve.
- G. Reconnect the fryer to the gas supply and open the cut off valve. Apply a solution of soapy water around each connection to check for gas leaks. Eliminate any that are found.
- H. Position the pan rail assembly beneath the fryer and rest the rear end of the rail on the cabinet frame. Install the two nuts and bolts behind the front face of the rail, but do not tighten them. Install the nut and bolt at the rear end of the filter rail and tighten securely.
- I. Install the five screws in the front face of the rail, but do not tighten them. Install the filter pan in the unit to make sure that all components are properly aligned; then, securely tighten the remaining bolts and screws.
- J. Reconnect the fryer to the electrical power supply and check for proper operation. When proper operation has been verified, reinstall the door removed in Step A.

ALL OTHER VALVES

4. Carefully unscrew the valve from the manifold. **NOTE:** Some models may have the valve attached to the manifold by means of a pipe union. In such cases, remove the valve by uncoupling the union.
5. Remove all fittings from the old gas valve and install them on the replacement valve, using Loctite® PST56765 or equivalent pipe thread sealant.
6. Reconnect the gas valve assembly to the fryer using Loctite® PST56765 or equivalent pipe thread sealant, and reattach the flexible gas line(s), enrichment tube(s), and the vent tube (on non-CE units). Reconnect the high-limit thermostat wires and drain safety wires to the valve.
7. Reconnect the fryer to the gas supply and open the cut off valve. Apply a solution of soapy water around each connection to check for gas leaks. Eliminate any that are found.
8. Reconnect the fryer to the electrical power supply and check for proper operation.

1.6.8 Replacing a Burner Assembly



Drain the frypot or remove the handle from the drain valve before proceeding further.

1. Disconnect the unit from the electrical and gas supplies.
2. Remove the combustion air blower by following the instructions in Section 1.6.6.
3. Remove the four nuts from the air plenum assembly and pull the assembly straight out toward you until it clears the burner tubes.

NOTE: On a dual-vat fryer, it will be necessary to remove the drain valve handles before the plenum can be removed.

NOTE: If the flexible oil return lines are blocking the plenum, carefully bend them upward enough to clear the plenum.

4. Disconnect the ignition cable from the ignitor by grasping its boot and pulling gently toward you. Disconnect the flame sensor wire from the ignitor by gently pulling its push-on terminal from the terminal strip on the ignitor.
5. Disconnect the flexible gas lines from the burner orifice and the enrichment tube from the ignitor assembly.
6. Remove the four ¼-inch nuts securing the outer front covers to the frypot assembly.
7. Remove the sheet metal screws at the top of the outer front covers and pull the covers straight out toward you until clear of the mounting studs.

8. Remove the washers and tubular spacers from the mounting studs, then pull the inner covers straight out toward you until clear of the mounting studs.
9. Grasp the burner firmly and pull it toward you until it clears the burner channels, taking care not to damage the ceramic tiles in the process.
10. Clean all debris from the burner channels and combustion area.
11. Inspect the upper and lower burner rails for cracked or burned out welds.
 - a. If the welds in the lower rail are cracked or burned out, the frypot must be replaced. Refer to Section 1.6.10 for instructions.
 - b. If the welds in the upper rail are cracked or burned out, the upper rail must be replaced. Refer to Section 1.6.11 for instructions.
12. Place a new insulating strip along the top, rear, and bottom edge of the burner and carefully slide it straight into the rails. **NOTE:** Use P/N 826-0931 for full-vat frypots and P/N 826-0932 for dual-vat frypots.
13. Reverse steps 1 through 9 to reassemble the components.
14. Fill the frypot with oil. Turn the fryer on, turn off or bypass the melt cycle, and operate the unit for at least 10 minutes.
15. Visually examine the burner flame. The color and intensity on both sides should be the same.
16. Use an inspection mirror to check for leaks in areas that cannot be directly observed.
17. If a leak is detected, tighten all the lower insulation retainer nuts, allow the frypot to run for five additional minutes, and repeat steps 15 and 16.
18. If the leak persists, use a rubber hammer and a small block of wood to tap the corners of the lower combustion chamber insulation retainers. Repeat steps 15 through 17. **Repeat this step until no leakage is detected.**

1.6.9 Replacing the Filter Motor, Filter Pump, or Filter Pump Solenoid Valve

1. Disconnect the unit from the electrical power supply.
2. Remove the filter pan from the unit and drain the frypots into a Shortening Disposal Unit (SDU) or other appropriate metal container.



DO NOT attempt to drain more than one full frypot or two split frypots into the SDU at one time.

3. Position a container beneath the oil return fitting at the front of the cabinet. Disconnect the flexible oil line from the fitting, allowing any residual oil to drain into the container.
4. At the rear of the fryer, unplug the left connector (as viewed from the rear of the fryer) from the transformer box. Using a pin pusher, push the pump solenoid valve wires from Pins 7 and 9.
5. Remove the four nuts and bolts attaching the motor mount to the rear motor mount support.
6. At the front of the fryer, remove the cover plate from the front of the motor and disconnect the motor wires.
7. Place a 1-foot (30.5-cm) length of wood (or similar support) beneath the motor mount near the front of the unit and remove the two remaining nuts and bolts attaching the motor mount to the front cabinet cross-brace.
8. Carefully remove the support and lower the motor mount to the floor, allowing the rear of the mount to slide forward and off the rear motor mount support.
9. Disconnect the power shower oil return flexline from the pump. The motor and pump assembly can now be pulled from beneath the fryer and the failed component can be removed and replaced.
10. Position the new/repaired motor and pump assembly beneath the fryer and reconnect the power shower oil return flexline to the pump. Lift the rear of the motor mount up and onto the rear motor mount support.
11. Lift the front of the motor mount up and support it with a 1-foot (30.5-cm) piece of wood or a similar support. Install but do not tighten the two nuts and bolts that attach the motor mount to the front cabinet cross-brace.
12. Install and tighten the four nuts and bolts that secure the motor mount to the rear motor mount support. Reconnect the solenoid valve wires to Pins 7 and 9 of the 9-pin connector (polarity does not matter) and reconnect the plug.
13. At the front of the fryer, tighten the two nuts and bolts at the front of the motor mount. Reconnect the motor power wires and reinstall the wiring cover plate.
14. Reconnect the oil return flexline and reinstall the filter pan.
15. Reconnect the unit to the electrical power supply, fill the frypots with oil, and check for proper operation.

1.6.10 Replacing the Frypot

1. Disconnect the fryer from the electrical and gas supplies.
2. Remove the filter pan from the unit and drain the frypots into a Shortening Disposal Unit (SDU) or other appropriate metal container.

**DANGER**

DO NOT attempt to drain more than one full frypot or two split frypots into the SDU at one time.

3. Dismount the topcap by removing the screws on the bottom of each front corner and lifting the topcap straight up.
4. Remove the bezels by lifting them up to disengage the tabs along the lower edges from the slots in the control panel frame.
5. Grasp the upper edge of each controller and swing the controller downward. Unplug the controller wiring harness and grounding wire from the back of each controller.
6. Remove the controllers by lifting them from the hinge slots in the control panel frame.
7. Remove the cotter pin that secures the oil return rod to the oil return handle and separate the rod and handle. **NOTE:** On split-vat units, there are two oil return handles.
8. Disconnect the sound device wire from the interface board and disconnect the oil return switch wires from the switch terminals.
9. Disconnect the flame sensor wires by carefully pulling the push-on terminals from the terminal strips on the ignitors. Disconnect the gas enrichment tube at the ignitor-end compression fitting. Disconnect the ignition cables from the ignitors by grasping the boots and gently pulling toward you.
10. Remove the two mounting screws on each side of the component box and rotate the top of the box out of the frame. Carefully pull it out enough to disconnect the wiring harness connector from the back of the box. Cut any ties that prevent the box from being pulled out of the control panel frame.
11. Carefully pull the box clear of the frame and rest it on the top of the fryer.
12. Using a pin pusher, remove the temperature probe and high-limit thermostat wires from the plugs or terminals, marking each wire to facilitate re-assembly.
13. Remove the cover from the safety drain switch. Disconnect the wires from the switch.
14. Remove the section(s) of drain from the drain valve(s) of the frypot to be removed.
15. Disconnect the gas lines from the burner orifices and ignitor assemblies.
16. Remove the frypot hold down bracket.
17. Remove the screws in the back panel and inside the flue cap at each end that secure the flue cap to the fryer and lift it clear of the fryer.
18. Disconnect the oil return line(s) from the frypot to be removed.

19. Carefully lift the frypot from the fryer cabinet.

20. Remove the drain valve(s), temperature probe(s), high-limit thermostat(s), and ignitor assemblies. Inspect each of these components carefully and install them in the replacement frypot if they are in serviceable condition. Use Loctite® PST56765 sealant or equivalent on component threads.

NOTE: Some servicers, based upon their experience, recommend replacing probes and thermostats whenever a frypot is replaced; however, this remains the customer's decision.

21. Reverse steps 1-19 to reassemble fryer.

NOTE: Care should be taken not to over-torque nuts on frypots made of 439 stainless steel, as this could tear the material. One turn past hand-tight is sufficient torque.

22. Perform steps 14 through 18 of Section 1.6.8 to ensure that there are no leaks in the burner insulation.

 CAUTION

Before installing temperature probe, high-limit thermostat, and drain valve on replacement frypot, clean the threads and apply Loctite® PST56765 thread sealant or equivalent.

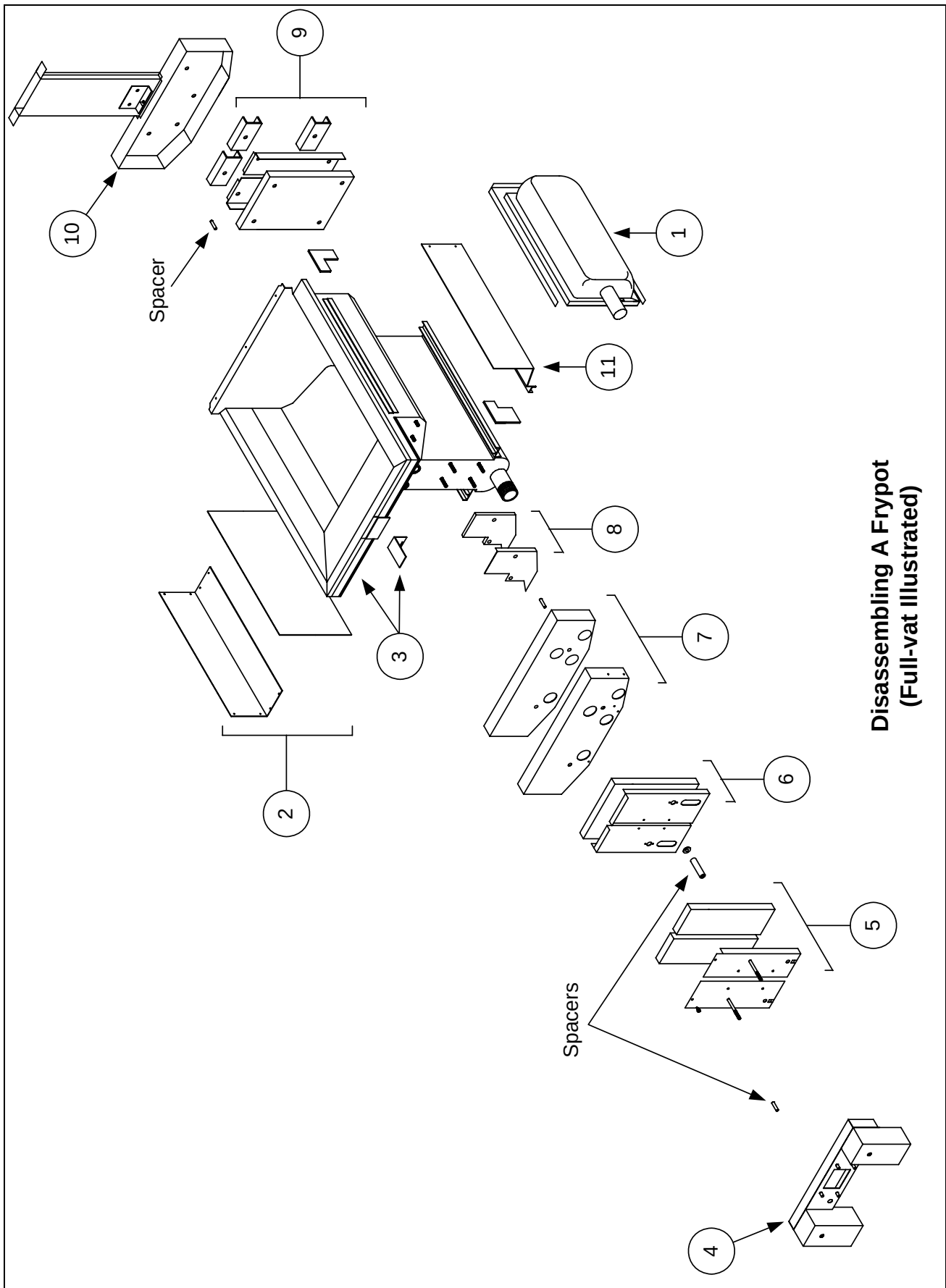
1.6.11 Replacing Frypot Insulation and/or Upper Burner Rails

NOTE: Replacing the burner rails requires completely tearing down the frypot and installing new frypot insulation. See the referenced illustrations for component identification.

To remove the old insulation and/or upper burner rails (use illustration on page 1-20):

1. Remove the frypot according to the instructions in Section 1.6.10.
2. Remove the burner assemblies (1).
3. Remove insulation retainers and blanket insulation (2).
4. Remove the upper oil zone insulation bracket and upper oil zone insulation (3).
5. Remove the plenum (4).
6. Remove the front lower combustion chamber insulation retainer and insulation (5), and the front lower combustion chamber inner insulation retainer and insulation (6). **NOTE:** Full-vat units have two-piece insulation retainer and insulation components. Dual-vat units have one-piece components.
7. Remove the upper combustion chamber insulation retainer and insulation (7).
8. Remove the inner upper combustion chamber insulation retainer and insulation (8).

9. Remove the rear lower combustion chamber retainers, back, and insulation (9). **NOTE:** Full-vat units have two-piece backs and four retainers. Dual-vat units have one-piece backs and two retainers.
10. Remove the flue assembly (10).
11. Remove the upper burner rails (11).
12. Remove any residual insulation, sealant, and/or oil from the exterior of the frypot.

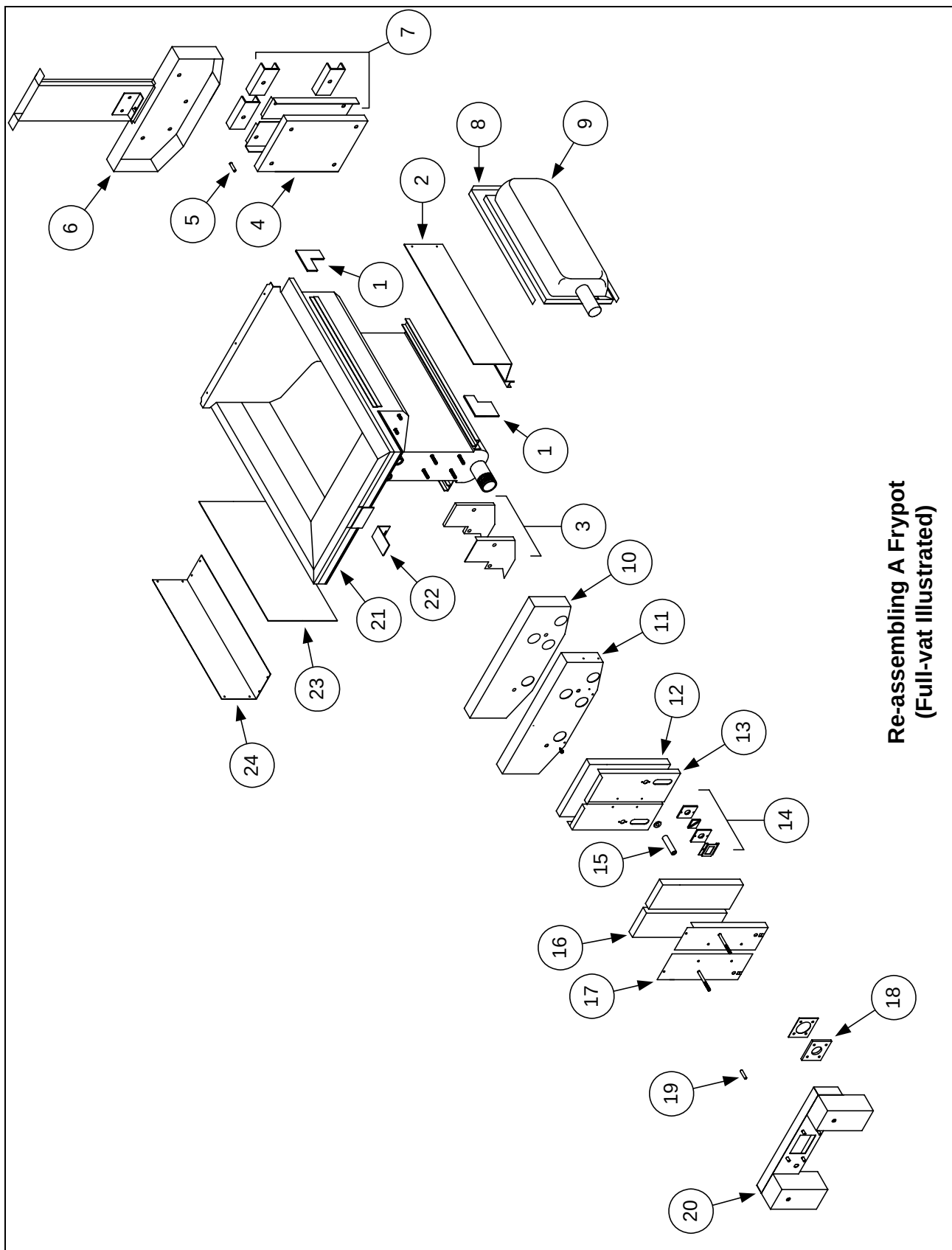


**Disassembling A Frypot
(Full-vat Illustrated)**

To re-assemble with new insulation and/or upper burner rails (use illustration on page 1-23):

13. Place the “L” shaped pieces of combustion chamber insulation (1) in the front and rear corners of both upper rail-retaining slots.
14. Use a small amount of furnace or muffler repair cement to seal the gaps at each end of both lower rails.
15. Install the upper burner rails (2) with the heat deflectors slanting toward the rear of the frypot. The rails will cover the “L” shaped pieces of combustion chamber insulation previously installed.
16. Place the upper inner combustion chamber insulation and insulation retainers (3) on the top two studs on each side of the front of the frypot and secure with ¼”-20 washer-nuts. *It is normal for the retainers to slice off the overhanging insulation.*
17. Place the lower rear combustion chamber insulation (4) on the lower four studs at the rear of the frypot.
18. Place one 1.625-inch tubular spacer (5) on each of the flue assembly (upper) studs at the rear of the frypot. **NOTE:** There are three different sizes of spacers. Verify the size to ensure the correct spacers are installed.
19. Press the flue assembly (6) over the burner rails. It may be necessary to use a rubber mallet or screwdriver to align the components. Use four ¼”-20 washer nuts to secure the flue assembly. **Do not tighten the retainer nuts at this point. They should be finger-tight only. NOTE:** The flue edge will cover one to two inches of the lower insulation.
20. Install the lower rear combustion chamber back(s) and retainer(s) (7) with the flanged edge(s) against the flue. Secure with ¼”-20 washer nuts. **NOTE:** Full-vat units have two-piece backs and four retainers. Dual-vat units come with one-piece backs and only two retainers.
21. Insert the burners (9) into the rails to ensure the rail spacing and alignment are correct. The burner should slide freely into and out of the rails. The upper rail can be bent slightly to increase or decrease tension on the burner and the edges of the slot can be closed or opened slightly to best fit the burner frame.
22. Carefully wrap a strip of burner insulation (8) tightly around the rear and sides of the burner frame (9), with the glass-tape side of the strip on the outside. **Do not use duct tape or adhesive to secure the strip to the burner frame.**
23. Align the burner to the burner rails while maintaining tension on the insulation strip. Insert the burner at a slight angle and begin pushing the burner slowly into the rails until it contacts the rear combustion chamber. The fit should be snug, but not excessively tight.
24. Verify that the burners are flush with the front edge of the burner rails. Remove the excess burner insulation by cutting with a knife or diagonal pliers. **Do not try to tear the insulation!**

25. Insert the upper front insulation (10) into its retainer (11), making sure that the holes in each piece are aligned with one another. Install the assembly with the insulation side toward the frypot and secure with ¼"-20 washer-nuts. **Do not over tighten.**
26. Place a washer on each of the four lower studs on the front of the frypot. Install the lower inner front insulation (12) with the rectangular openings toward the drain valve nipple. Install the lower inner front insulation retainer(s) (13). **NOTE:** Full-vat units have a two-piece insulation retainer. Dual-vat units have a one-piece retainer.
27. If necessary, replace the sight-glasses and insulation (14).
28. Place one washer and one 1.888-inch spacer (15) on each stud. **NOTE:** There are three different sizes of spacers. Verify the size to ensure the correct spacers are installed.
29. Insert the front lower insulation (16) into the front lower insulation retainer(s) (17) and install assembly on frypot. Secure with ¼"-20 washer-nuts. If frypot uses two retainers, connect them together with two ¼" self-tapping screws. **NOTE:** Full-vat units have a two-piece insulation retainer and two pieces of insulation. Dual-vat units have one-piece components.
30. Return to the rear of the frypot and fully tighten all washer-nuts.
31. Remove and replace the plenum gaskets (18).
32. Place a 0.938-inch spacer (19) on the plenum-mounting studs, and mount the plenum (20). Ensure the gaskets are clear of the burner tubes by pulling the plenum back slightly. Place a washer on each stud and secure plenum with ¼"-20 lock-nuts.
33. Install the upper oil-zone insulation (21) by pressing it under the upper combustion chamber metalwork. Secure the insulation with the bracket (22) and ¼" self-tapping screws.
34. Install the upper burner rail blanket insulation (23). Position any excess insulation toward the top of the frypot. Avoid overhang past the bottom of the upper burner rail. Overhang in this area will make future burner replacement more difficult.
35. Cover the insulation with the insulation retainer (24), and secure with ¼" self-tapping screws.
36. Reinstall probes, drain valves, high-limit thermostats, and other pipefittings using Loctite® PST56765 sealant or equivalent on the threads.



**Re-assembling A Frypot
(Full-vat Illustrated)**

1.7 Troubleshooting and Problem Isolation

Because it is not feasible to attempt to include in this manual every conceivable problem or trouble condition that might be encountered, this section is intended to provide technicians with a general knowledge of the broad problem categories associated with this equipment, and the probable causes of each. With this knowledge, the technician should be able to isolate and correct any problem encountered.

Problems you are likely to encounter can be grouped into seven categories:

1. Ignition failure
2. Improper burner function
3. Improper temperature control
4. Computer malfunctions
5. Filtration malfunctions
6. Leakage
7. Basket lift malfunctions.

The probable causes of each category are discussed in the following sections. A series of Troubleshooting Guides is also included at the end of the chapter to assist in solving some of the more common problems, including the interpretation of digital controller lights.

1.7.1 Ignition Failure

Ignition failure occurs when the ignition module fails to sense a flame within the 4-second time delay period and locks out. When this happens, the module sends 24 VAC through the interface board alarm circuit to the controller/computer.

Analog controllers indicate ignition failure by illuminating the heat light and trouble light simultaneously. Digital, Computer Magic III.5, and Basket Lift Timer controls display “H E L p.”

The three primary reasons for ignition failure, listed in order of probability, are problems related to:

1. Gas and/or electrical power supplies
2. Electronic circuits
3. Gas valve.

PROBLEMS RELATED TO THE GAS AND/OR ELECTRICAL POWER SUPPLIES

The main indicators of this are that an entire battery of fryers fails to light and/or there are no indicator lights illuminated on the fryer experiencing ignition failure. Verify that the quick disconnect fitting is properly connected, the fryer is plugged in, the main gas supply valve is open, and the circuit breaker for the fryer electrical supply is not tripped.

PROBLEMS RELATED TO THE ELECTRONIC CIRCUITS

If gas and electrical power are being supplied to the fryer, the next most likely cause of ignition failure is a problem in the 24 VAC circuit. Verify that the drain valve is fully closed. The valve is attached to a microswitch that must be closed for power to reach the gas valve (often, although the

valve handle appears to be in the closed position, the microswitch is still open). If the valve is fully closed, refer to the troubleshooting guide, **TROUBLESHOOTING THE 24 VAC CIRCUIT**.

Some typical causes of ignition failure in this category include a defective sensing wire in the ignitor assembly, a defective module, a defective ignition wire, and a defective ignitor.

Occasionally you may encounter an ignition failure situation in which all components appear to be serviceable and the microamp reading is within specification, but the unit nevertheless goes into ignition failure during operation. The probable cause in this case is an intermittent failure of an ignition module. When the unit is opened up for troubleshooting, the module cools down enough to operate correctly; however, when the unit is again closed up and placed back into service the module heats up and fails.

PROBLEMS RELATED TO THE GAS VALVE

If the problem is not in the 24 VAC circuit, it is most likely in the gas valve. Before replacing the gas valve, refer to **TROUBLESHOOTING THE GAS VALVE**.

1.7.2 Improper Burner Function

With problems in this category, the burner ignites but exhibits abnormal characteristics such as “popping,” dark spots on the burner ceramics, fluctuating flame intensity, and flames shooting out of the flue.

“**Popping**” indicates delayed ignition. In this condition, the main gas valve is opening but the burner is not immediately lighting. When ignition does take place, the excess gas “explodes” into flame, rather than smoothly igniting.

The primary causes of popping are:

- Incorrect or fluctuating gas pressure
- Defective or incorrectly adjusted combustion air blower
- Inadequate make-up air
- Heat-damaged controller or ignition module
- Cracked ignitor or broken ignition wire
- Defective ignition module
- Cracked burner tile (typically causes a very loud pop).

If popping occurs only during peak operating hours, the problem may be incorrect or fluctuating gas pressure. Verify that the incoming gas pressure (pressure to the gas valve) is in accordance with the appropriate CE or non-CE Standard found in Section 2.3 of the Pro H55-Series Gas Fryer Installation and Operation Manual (part number 819-5991), and that the pressure remains constant throughout all hours of usage. Refer to Section 1.4, **Checking the Burner Manifold Gas Pressure** in this manual for the procedure for checking the pressure of gas supplied to the burner.

If popping is consistent during all hours of operation, the most likely cause is an insufficient air supply. Check for “negative pressure” conditions in the kitchen area. If air is flowing into the kitchen area, this indicates that more air is being exhausted than is being replenished and the burners may be starved for air.

If the fryer's gas and air supplies are okay, the problem is most likely with one of the electrical components. Examine the ignition module and controller for signs of melting, distortion, and/or discoloration due to excessive heat build-up in the fryer (this condition usually indicates improper flue performance). A melted or distorted ignition module is automatically suspect and should be replaced; however, unless the condition causing excessive heat is corrected, the problem is likely to recur.

Verify that the ignition wire is tightly connected at both ends and free of obvious signs of damage. Again, if damage is due to excessive heat in the fryer, that problem must also be corrected. Check for proper operation by disconnecting the wire from the ignitor (spark plug), inserting the tip of a screw driver into the terminal, and holding the shaft near the frame of the fryer as the power switch is placed in the ON position. A strong, blue spark should be generated for at least 4 seconds.



**Make sure you are holding the insulated handle of the screwdriver and not the blade.
The sparking charge is approximately 25,000 volts.**

Examine the ignitor (spark plug) for any signs of cracking. A cracked ignitor must be replaced.

If all other causes have been ruled out, examine the burner tiles for any signs of cracking. If cracking is found, the burner must be replaced.

Fluctuating flame intensity is normally caused by either improper or fluctuating incoming gas pressure, but may also be the result of variations in the kitchen atmosphere. Verify incoming gas pressure in the same way as for "popping," discussed in the preceding paragraphs. Variations in the kitchen atmosphere are usually caused by air conditioning and/or ventilation units starting and stopping during the day. As they start and stop, the pressure in the kitchen may change from positive or neutral to negative, or vice versa. They may also cause changes in airflow patterns that may affect flame intensity.

Dark spots on the burner tiles are the result of an improper air/gas mixture. Adjust the combustion air blower to reduce the amount of air in the mixture to correct this problem

Flames shooting out of the flue are usually an indication of negative pressure in the kitchen. Air is being sucked out of the burner enclosure and the flames are literally following the air. If negative pressure is not the cause, check for high burner manifold gas pressure in accordance with the procedures in Section 1.4.

An **excessively noisy burner**, especially with **flames visible above the flue opening**, may indicate that the gas pressure is too high or that the gas valve vent tube is blocked. If the incoming gas pressure is correct and the vent tube is unobstructed, the gas valve regulator is probably defective.

Occasionally a burner may apparently be operating correctly, but nevertheless the fryer has a **slow recovery rate** (the length of time required for the fryer to increase the oil temperature from 275°F to 325°F (135°C to 163°C)). The primary causes of this include an over-filled frypot, a dirty or out-of-adjustment combustion air blower, low burner manifold pressure, and/or damaged burner tiles. Adding oil to the frypot during the recovery process will also cause a slow recovery rate.

If these causes are ruled out, the probable cause is a misadjusted gas valve regulator. Refer to Section 1.4, **Checking the Burner Manifold Gas Pressure**, for the gas valve adjustment procedure.

1.7.3 Improper Temperature Control

Temperature control, including the melt cycle, is a function of several interrelated components, each of which must operate correctly. The principle component is the temperature probe. Other components include the interface board, the controller, and the ignition module.

Improper temperature control problems can be categorized into melt cycle problems and failure to control at setpoint problems.

MELT CYCLE PROBLEMS

In fryers equipped with analog controls, the melt cycle must be initiated by pressing the melt cycle switch. With all other controllers, initiation of the melt cycle is automatic. Problems may originate from the controller, the temperature probe, or a malfunctioning heat relay on the interface board.

FAILURE TO CONTROL AT SETPOINT

Problems in this category may be caused by the temperature probe, the interface board, or the controller.

1.7.4 Computer Malfunctions

SENSITIVITY OR “*STRETCH AND SHRINK TIME*.”

Sensitivity – “stretch time” – is a programmable feature, patented by Frymaster, which increases or decreases the cook time countdown based on variations in the oil temperature from the set point.

The sensitivity for each product button has ten settings (0 through 9). A sensitivity setting of zero will disable the feature (no change in cooking time), while a nine will provide the highest sensitivity or most change. The correct sensitivity for any product is based on the product, its density, the set point temperature, and the customer’s own requirements. A chart is provided in the Frymaster Fryer Controllers User’s Manual included with your fryer to assist you in setting sensitivity.

RECOVERY TIME

Recovery time – is a method of measuring a fryer’s performance. It is the time required for the fryer to increase the oil temperature from 275°F to 325°F (135°C to 163°C). This range is used as a standard since ambient kitchen temperatures can effect the test if lower ranges are used.

The Computer Magic III.5 performs the recovery test each time the fryer warms up. An operator can view the results of the test any time the fryer is above the 325°F (163°C) point by pressing the ☒ button and entering the code 1652. The test results will be displayed in the computer’s LED panel in minutes and seconds. The maximum acceptable recovery time for Pro H55-Series gas fryers is two minutes and twenty-five seconds.

COMMON COMPUTER COMPLAINTS

Most problems concerning computers have to do with programming them. There are four common complaints:

1. Fryer constantly displays “HI.”

Cause: Setpoint is incorrect or missing.

Corrective Action: Press ☒ 1650, enter the correct setpoint using keypad, then press ☐ to lock in the setpoint.

2. Temperature is displayed in Celsius.

Cause: Computer is programmed to display in Celsius.

Corrective Action: Turn off computer first. Then press ☒ 1658.

3. Temperature is constantly displayed.

Cause: Computer is programmed for constant temperature display.

Corrective Action: Press ☒ 165L.

4. Computer times down too slowly or too quickly.

Cause: Computer is compensating for oil temperature via the sensitivity setting.

Corrective Action: Reprogram sensitivity setting for each product. Refer to the appropriate section of the separate Frymaster Fryer Controllers User’s Manual furnished with your fryer for the operating instructions for your specific controller and suggested sensitivity settings.

1.7.5 Filtration Malfunctions

The majority of filtration problems arise from operator error. One of the most common errors is placing the filter paper on the bottom of the filter pan rather than over the filter screen.

Whenever the complaint is “the pump is running, but no oil is being filtered,” check the installation of the filter paper, including that the correct size is being used. While you are checking the filter paper, verify that the O-rings on the filter pan suction tube are present and in good condition. Missing or worn O-rings will allow the pump to suck air and decrease its efficiency.

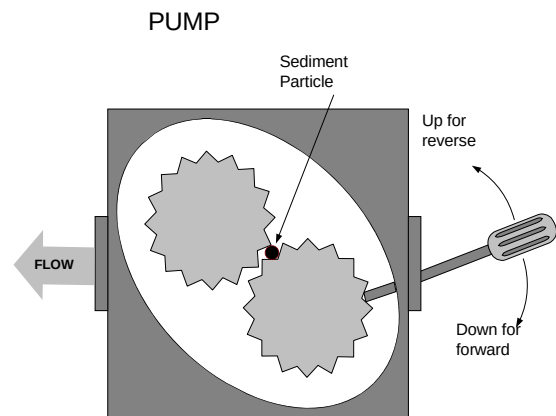
If the pump motor overheats, its thermal overload will trip, and the motor will not start until it is reset. If the pump motor does not start, press the red reset switch located on the front of the motor. If the pump then starts, something caused the motor to overheat. It may be just that several frypots in a large battery of fryers were being filtered one after the other and the pump got hot. Letting the pump cool down for at least a half-hour is all that is required in this case. More often, the pump overheated for one of the following reasons:

- Shortening that remained in the pan after previous filtering solidified in the suction tube recess in the bottom of the pan or the suction tube. Adding hot oil to the pan and waiting a few minutes will usually correct this problem. A flexible wire can be used to clean out the suction tube and the recess in the bottom of the pan. **NEVER** use compressed air to blow solidified shortening out of the suction tube!
- The operator attempted to filter oil that was not heated. Cold oil is thicker and causes the pump motor to work harder and overheat.

If the motor hums but the pump does not rotate, there is a blockage in the pump. Incorrectly sized or installed paper will allow food particles and sediment to pass through the filter pan and into the pump. When sediment enters the pump, the gears can bind up and cause the motor to overload, tripping the thermal overload. Solidified shortening in the pump will also cause it to seize, with similar results.

A pump seized by debris or hard shortening can usually be freed by manually moving the gears with a screwdriver or other instrument as illustrated below. **Make sure power to the pump motor is off before trying this.**

1. Disconnect power to the filter system.
2. Remove the input plumbing from the pump.
3. Use a screwdriver to manually turn the gears.
 - Turning the pump gears backwards will release a hard particle and allow its removal.
 - Turning the pump gears forward will push softer objects and solid shortening through the pump and allow free movement of the gears.



Paper sized or installed incorrectly will also allow food particles and sediment to pass through and clog the suction tube recess on the bottom of the filter pan or the suction tube. Particles large enough to block the suction tube recess or the suction tube may indicate that the crumb tray is not being used.

Possible problems with the Power Shower include clogged openings, shortening solidified in the tubes, missing clean-out plugs, and missing or worn O-rings. Cleaning the unit and replacing missing plugs and missing or worn O-rings will correct these problems.

The electronics of the FootPrint Pro system, illustrated in the schematic at right, are simple and straightforward.

Microswitches, which are attached to handles for each vat and wired in parallel, provide the 24 VAC required to activate the pump relay coil when the handles are moved to the ON position. The activated pump relay coil pulls in the pump motor switch, supplying power to the pump motor.

Verifying Solenoid Operation

Proper operation of the 24 VAC manifold and pump solenoids can be verified by removing the pump motor lead from terminal 4 of the pump motor relay in the filter wiring box and then activating the oil return lever. Proper solenoid operation will be evidenced by an audible “click” or vibration of both the pump solenoid and the manifold solenoid.

1.7.6 Leakage

Leakage of the frypot will usually be due to improperly sealed high-limit thermostats, temperature probes, and drain fittings. When installed or replaced, each of these components must be sealed with Loctite® PST56765 sealant or equivalent to prevent leakage. In very rare cases, a leak may develop along one of the welded edges of the frypot. When this occurs, the frypot must be replaced.

If the sides and/or ends of the frypot are coated with oil/shortening, the most likely cause is spillage over the top of the frypot rather than leakage.

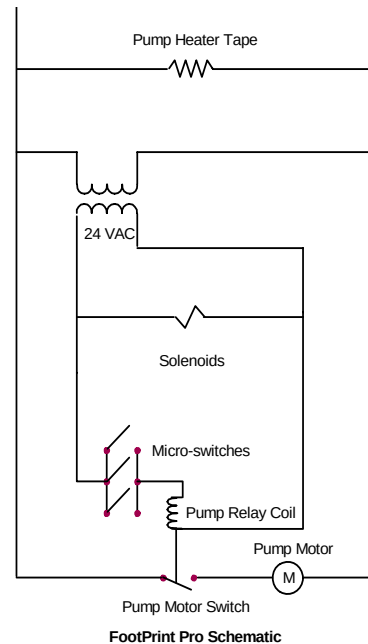
The clamps on the rubber boots that hold the drain tube sections together may loosen over time as the tubes expand and contract with heating and cooling during use. In addition, the boot may be damaged. If the section of drain tube connected to the drain valve is removed for any reason, ensure that its rubber and clamps are in good condition and properly fitted around the drain tube when it is reinstalled. Also, check to insure that the drain tube runs downward from the drain along its whole length and has no low points where oil or shortening may accumulate.

1.7.7 Basket Lift Malfunctions

Pro H50/55 Series fryers may be optionally equipped with automatic basket lifts to ensure uniform cooking times. Basket lifts will always come in pairs, although each operates independently of the other. A modular basket lift consists of a toothed rod to which the basket lift arm is attached, a reversible-drive gear motor, and a pair of roller-activated microswitches. A gear on the motor shaft engages teeth in the rod. Depending upon the direction of motor rotation, the gear drives the rod up or down.

Timing circuitry in the controller initiates and stops operation of the basket lift depending upon the variables programmed by the operator. When a product button is pressed, the timing circuitry activates a coil to supply power to the motor, which lowers the basket into the frypot.

When the rod contacts and closes the lower microswitch, power to the motor is cut and the direction of current flow is reversed; this reverses the direction of motor rotation. When the programmed cooking time has elapsed, power is again supplied to the motor. The motor raises the basket from



the frypot until the rod loses contact with the upper microswitch, cutting power to the motor and again reversing the direction of current flow.

Problems with the basket lift can be grouped into three categories:

- Binds and jams
- Motors and gears
- Electronics.

BINDS AND JAMS

Noisy, jerky or erratic movement of the lifts is usually due to lack of lubrication of the rods and bushings. Apply a light coat of Lubriplate® or similar lightweight white grease to the rod and bushings to correct the problem.

Another possible cause of binding is improper positioning of the motor, which prevents the gear from correctly engaging the teeth in the rod. To correct the problem, loosen the screws that hold the motor in place and move it forward or backward until the rod has just enough slack to be rotated slightly.

MOTORS AND GEARS

The most likely problem to be encountered in this category is erratic motion of the lift due to a worn drive gear. Failure to keep the lift rod and bushings properly lubricated will cause unnecessary wear of the gear. Correct the problem by replacing the worn gear.

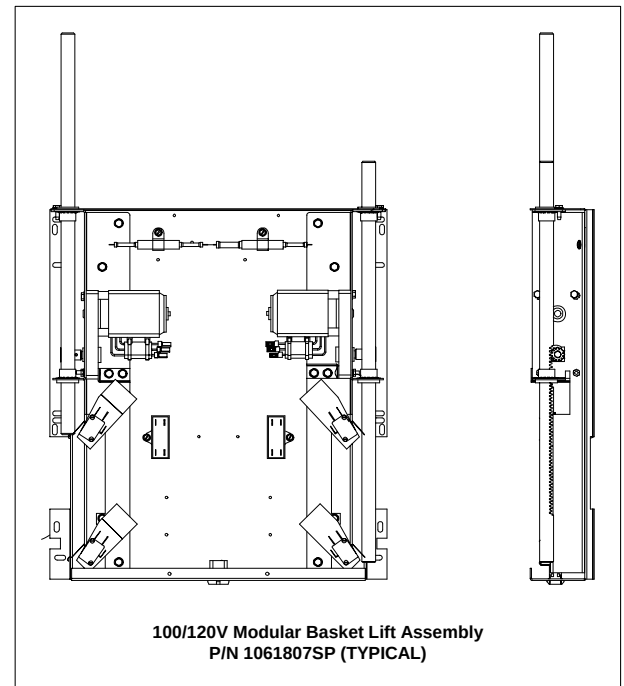
If the lift cycles correctly but fails to remain in the up position (i.e., goes up, but then slowly settles back down into the frypot), the problem is a failed motor brake. This cannot be repaired and the motor must be replaced.

If power is reaching the motor but the motor fails to run, it is burned out and must be replaced.

ELECTRONICS

Within this category are problems associated with the relays, microswitches, capacitors, resistors, interface board, wiring, and controls. The most common problem in this category is a lift that continuously travels up and down. This is usually caused by a microswitch that is out of adjustment.

Troubleshooting the electronics of the basket lift is the process of verifying current flow through the individual components up to and including the motor. Using a multimeter set to the 250 VAC range, check the connections on both sides of the component for the presence of the applied line voltage. The wiring diagram on the Page 1-38 identifies the components and wiring connection points.



1.7.8 Interpretation of Analog Controller Lights

Power light on, heat light cycling, trouble light off, and melt light on:

- If fryer oil temperature is below 180°F (82°C), the lights indicate the unit is operating normally.
- If the oil temperature is above 180°F (82°C) and the heat light continues to cycle as if in the melt cycle, this may indicate a defective probe circuit or low incoming 12VAC to the controller.

Power light on, heat light on, trouble light off, and melt light off:

- If the fryer oil temperature is above 180°F (82°C) and below the setpoint temperature, the lights indicate the unit is operating properly.
- If the oil temperature is above the temperature set on the control knob and the heat light remains lit, this may indicate a defective probe circuit.

Power light on, heat light off, trouble light on, and melt light off:

- If the fryer oil temperature is below 410°F (210°C), the lights indicate one of the following:
 - a. The probe circuit is defective, or
 - b. There is a connection problem on pins 2 or 10 on the 15-pin wiring harness.
- If the fryer oil temperature is above 410°F (210°C), the lights indicate a run-away heating circuit.

1.8 Troubleshooting Guides

The troubleshooting guides on the following pages are intended to assist service technicians in quickly isolating the probable causes of equipment malfunctions by following a logical, systematic process. An additional set of operator troubleshooting guides is contained in Chapter 6 of the Pro H55-Series Installation and Operation Manual (P/N 819-5991). It is suggested that service technicians thoroughly familiarize themselves with both sets.

1.8.1 Troubleshooting the 24 VAC Circuit

Prior to checking for problems associated with the 24 VAC circuit, ensure that the unit is connected to a power supply, the drain valve is fully closed, and the controller is on and is calling for heat (decimal appears between first two digits in controller display).

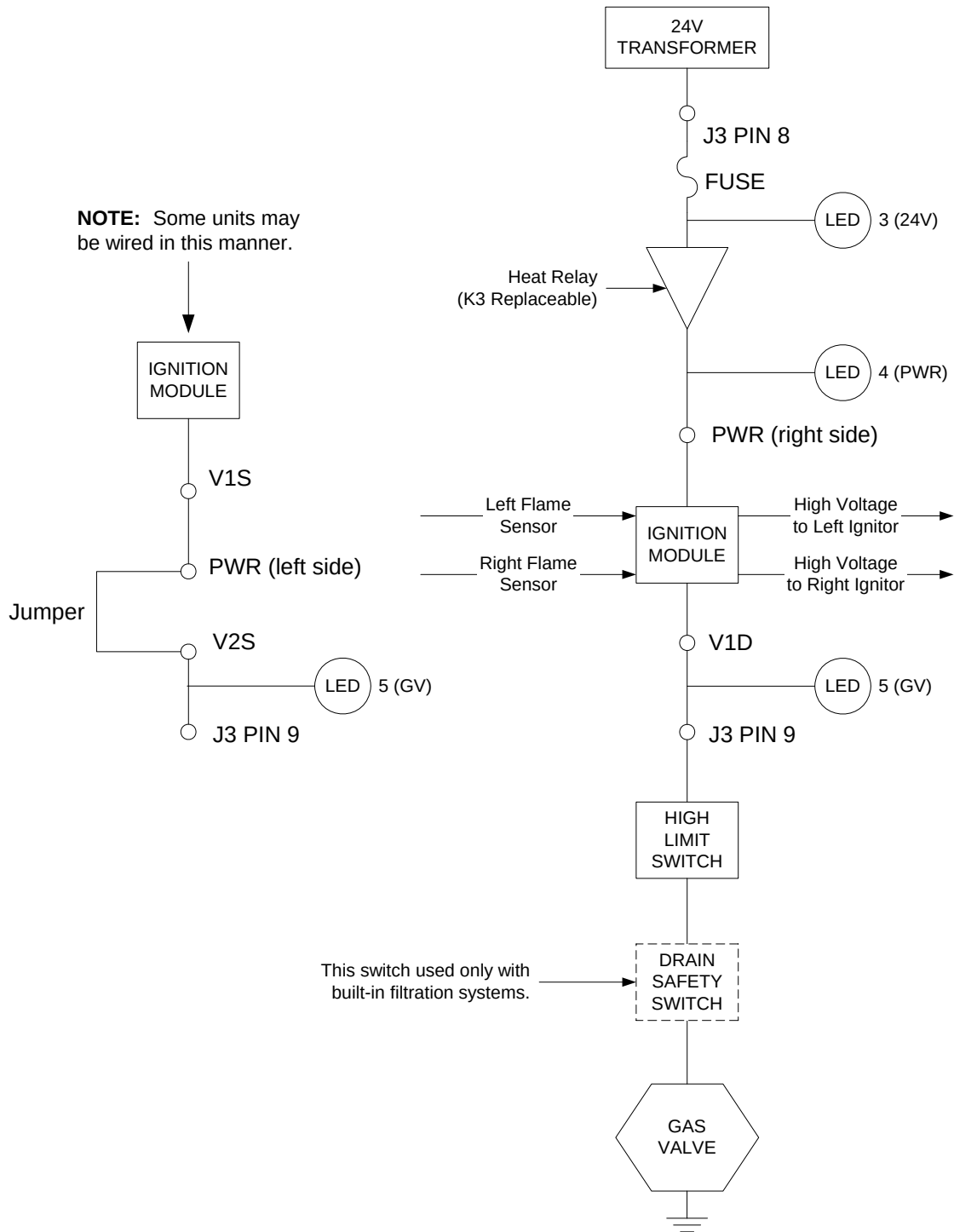
NOTE: All voltage measurements must be made within **4 seconds** of the unit calling for heat. If unit does not fire within **4 seconds**, ignition modules will lock out and controller must be turned off, then on to reset.

The following processes will assist you in troubleshooting the 24 VAC circuit and ruling it out as a probable cause:

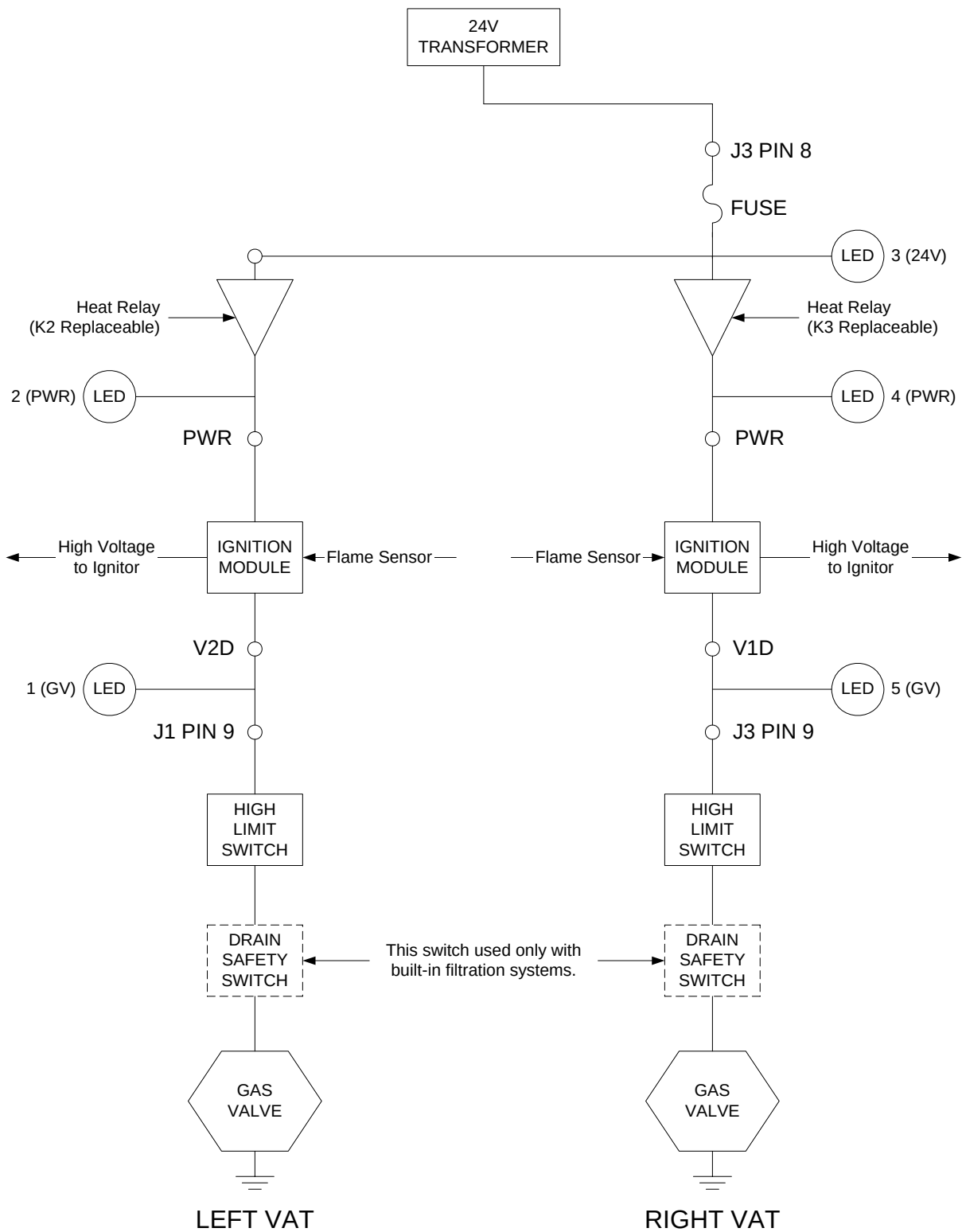
- **24 VAC is not present on the interface board J3 pin 9 (LED 5 (GV)) and, on dual units, on J1 pin 9 (LED 1 (GV)).**
 1. If LED 3 *is not* continually lit, the probable causes are a failed 24 VAC transformer or failed wiring between transformer and interface board.
 2. If LED 3 *is* continually lit, check the right PWR terminal (LED 4) for 24 VAC. On dual units, also check the left PWR terminal (LED 2) for 24 VAC. Also verify that the F2 fuse is good.
 - a. If 24 VAC *is not* present, the probable causes are a defective heat relay or a failed interface board.
 - b. If 24 VAC *is* present, check for 24 VAC on V1S (or V1D and V2D, if dual unit).
 - i. If 24 VAC *is not* present, check the fuses. If they are good, the probable causes are failed ignition module(s) or a failed interface board. Replace the questionable ignition module with one known to be good to isolate the cause.
 - ii. If 24 VAC *is* present, the probable cause is a failed interface board.
- **24 VAC is present on interface board J3 pin 9 (LED 5 (GV)) and, on dual units, on J1 pin 9 (LED 1 (GV)).**
 1. If 24 VAC *is not* present across the gas valve main coil (MV terminal), probable causes are an open high-limit thermostat or a failed wire between the interface board and gas valve. Be sure to check both valves on dual units. It may also be caused by a failed drain safety switch.

Check continuity of high-limit thermostat and drain safety switch. If both are zero, problem is in wiring.
 2. If 24 VAC *is* present across the gas valve main coil (MV terminal), the 24 VAC circuit is working, and the problem may be with the gas valve. Be sure to check both valves on dual units.

24 VOLT CIRCUIT With Interface Board 106-0386 and One 807-3366 (FV) Ignition Module



24 VOLT CIRCUIT With Interface Board 106-0386 and Two 807-3365 (DV) Ignition Modules



1.8.2 Troubleshooting the Gas Valve

Prior to checking for problems associated with the gas valve, ensure that the unit is calling for heat. Also, for non-CE units, verify that the gas valve is in the ON position.

The following processes will assist you in troubleshooting the gas valve and ruling it out as a probable cause:

- If 24 VAC is not present across gas valve main coil, the probable cause is the 24 VAC circuit. Refer to the 24 VAC circuit troubleshooting guide.
- If 24 VAC is present across gas valve main coil, check the incoming gas pressure and compare to the tables in Section 2.3 of the Installation and Operation manual.
 1. If incoming gas pressure *is not* correct, the probable cause is a problem with the gas supply to fryer.
 2. If incoming gas pressure *is* correct, check the outgoing gas pressure and compare it to the tables on page 2-4 or 2-5 of the Installation and Operation manual.
 - a. If outgoing gas pressure *is not* correct, the probable cause is an improperly adjusted or failed gas valve. Adjust the valve by following the procedure “Check Burner Manifold Pressure” in Section 1.4 of this manual.

If the valve cannot be adjusted, replace it.

- b. If outgoing gas pressure *is* correct, the gas valve is okay.

1.8.3 Troubleshooting the Temperature Probe

Prior to checking for problems associated with the temperature probe, inspect the probe body for damage while it is still in the frypot. Remove and replace the probe if it is bent, dented, or cracked. Also, inspect leads for fraying, burning, breaks, and/or kinks. If found, replace the probe.

The following processes will assist you in troubleshooting the gas valve and ruling it out as a probable cause:

Before testing the probe, unplug the 15-pin connector from the controller to prevent unwanted interference. Determine the temperature the cooking oil using another thermometer or pyrometer placed at the tip of the questionable probe.

- If resistance through J3 pins 2 and 6 (J1 pins 2 and 6 for left side of dual unit) **is not** approximately equal to that given in the Probe Resistance Chart for the corresponding temperature, the probe has failed and must be replaced.
- If resistance through J3 pins 2 and 6 (J1 pins 2 and 6 for left side of dual unit) **is** approximately equal to that given in the Probe Resistance Chart for the corresponding temperature, measure the resistance through each of the previously tested pins to ground.

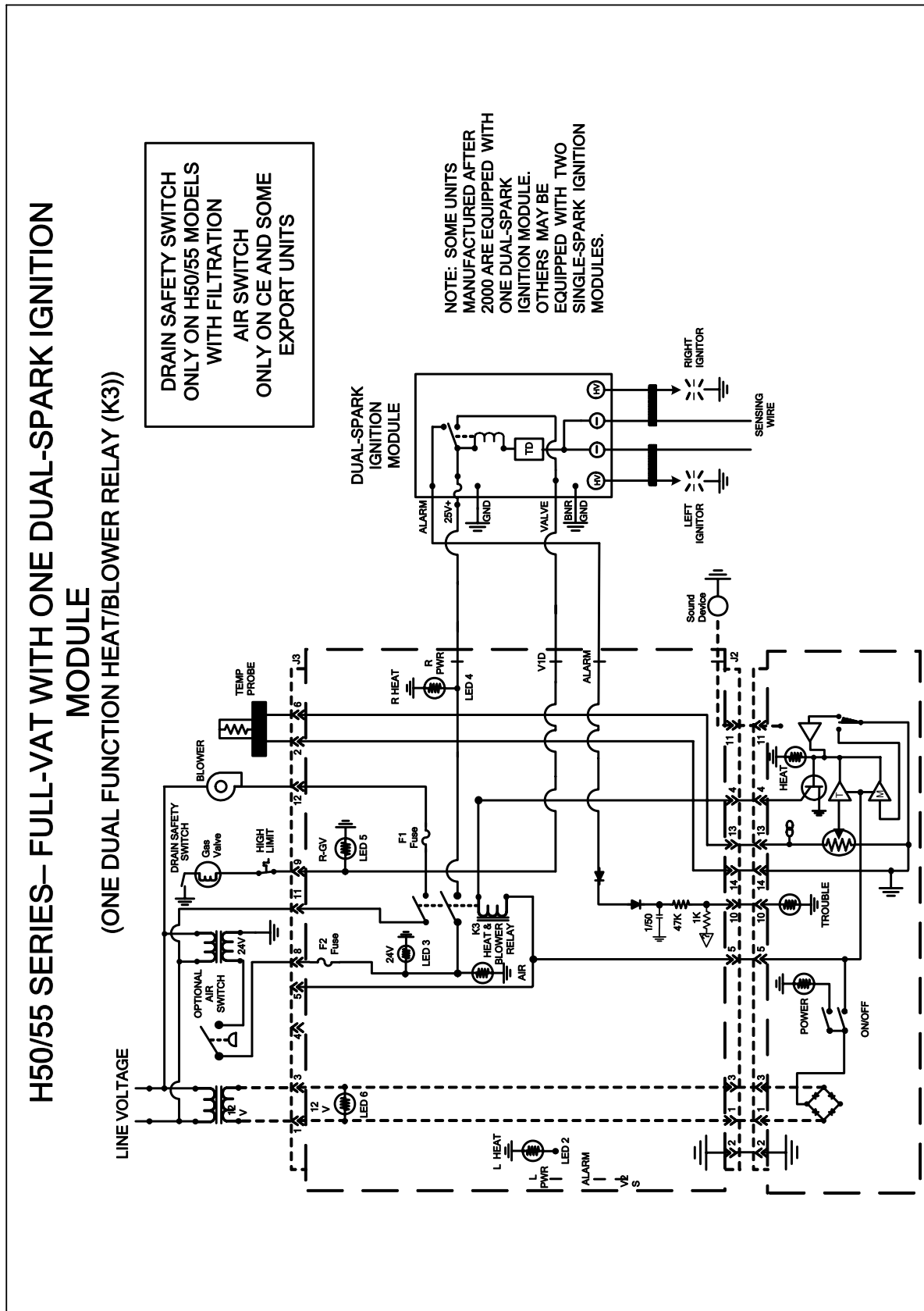
1. If resistance *is not* 5 mega-Ohms or greater between each pin and chassis ground, the probe has failed and must be replaced.
2. If resistance *is* 5 mega-Ohms or greater between each pin and chassis ground, the probe is okay.

1.8.4 Probe Resistance Chart

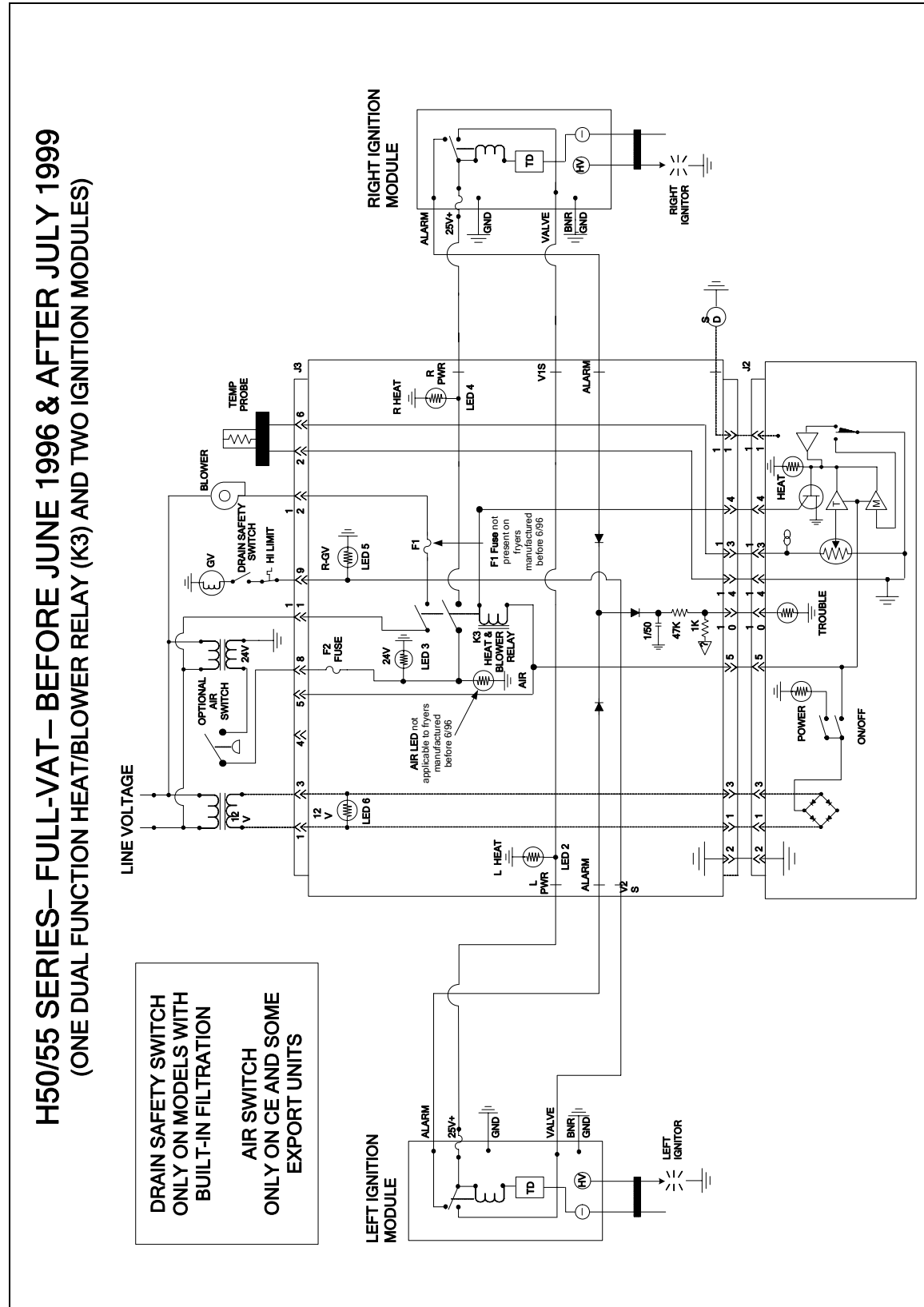
Probe Resistance Chart																		
For use with Pro Series fryers manufactured with Minco Thermistor probes only.																		
F	OHMS	C		F	OHMS	C		F	OHMS	C		F	OHMS	C		F	OHMS	C
60	1059	16		130	1204	54		200	1350	93		270	1493	132		340	1634	171
65	1070	18		135	1216	57		205	1361	96		275	1503	135		345	1644	174
70	1080	21		140	1226	60		210	1371	99		280	1514	138		350	1654	177
75	1091	24		145	1237	63		215	1381	102		285	1524	141		355	1664	179
80	1101	27		150	1247	66		220	1391	104		290	1534	143		360	1674	182
85	1112	29		155	1258	68		225	1402	107		295	1544	146		365	1684	185
90	1122	32		160	1268	71		230	1412	110		300	1554	149		370	1694	188
95	1133	35		165	1278	74		235	1422	113		305	1564	152		375	1704	191
100	1143	38		170	1289	77		240	1432	116		310	1574	154		380	1714	193
105	1154	41		175	1299	79		245	1442	118		315	1584	157		385	1724	196
110	1164	43		180	1309	82		250	1453	121		320	1594	160		390	1734	199
115	1174	46		185	1320	85		255	1463	124		325	1604	163		395	1744	202
120	1185	49		190	1330	88		260	1473	127		330	1614	166		400	1754	204
125	1195	52		195	1340	91		265	1483	129		335	1624	168		405	1764	207

1.9. Simplified Wiring Diagrams

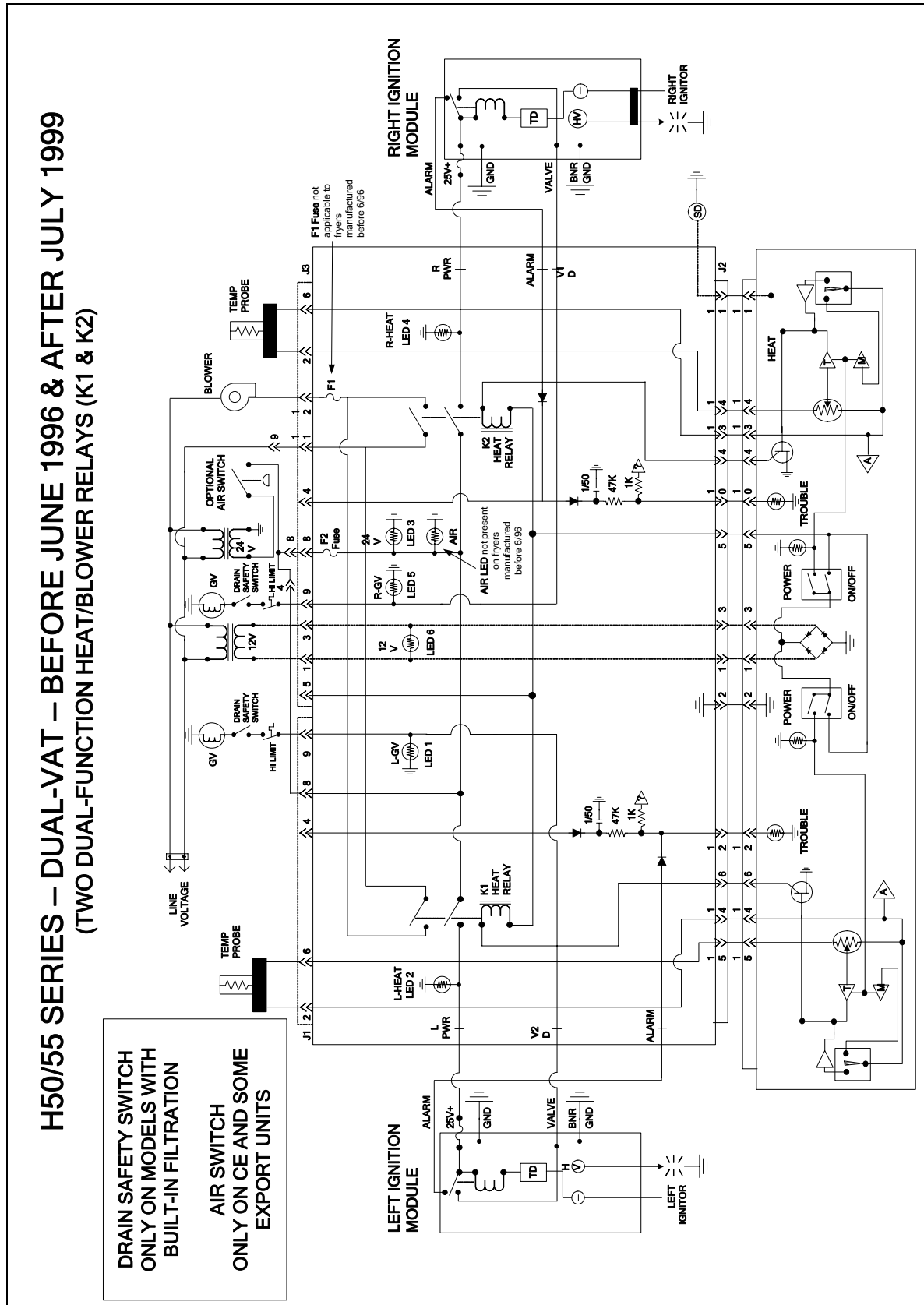
1.9.1 Wiring Diagram for Full-Vat Dual-Spark Module



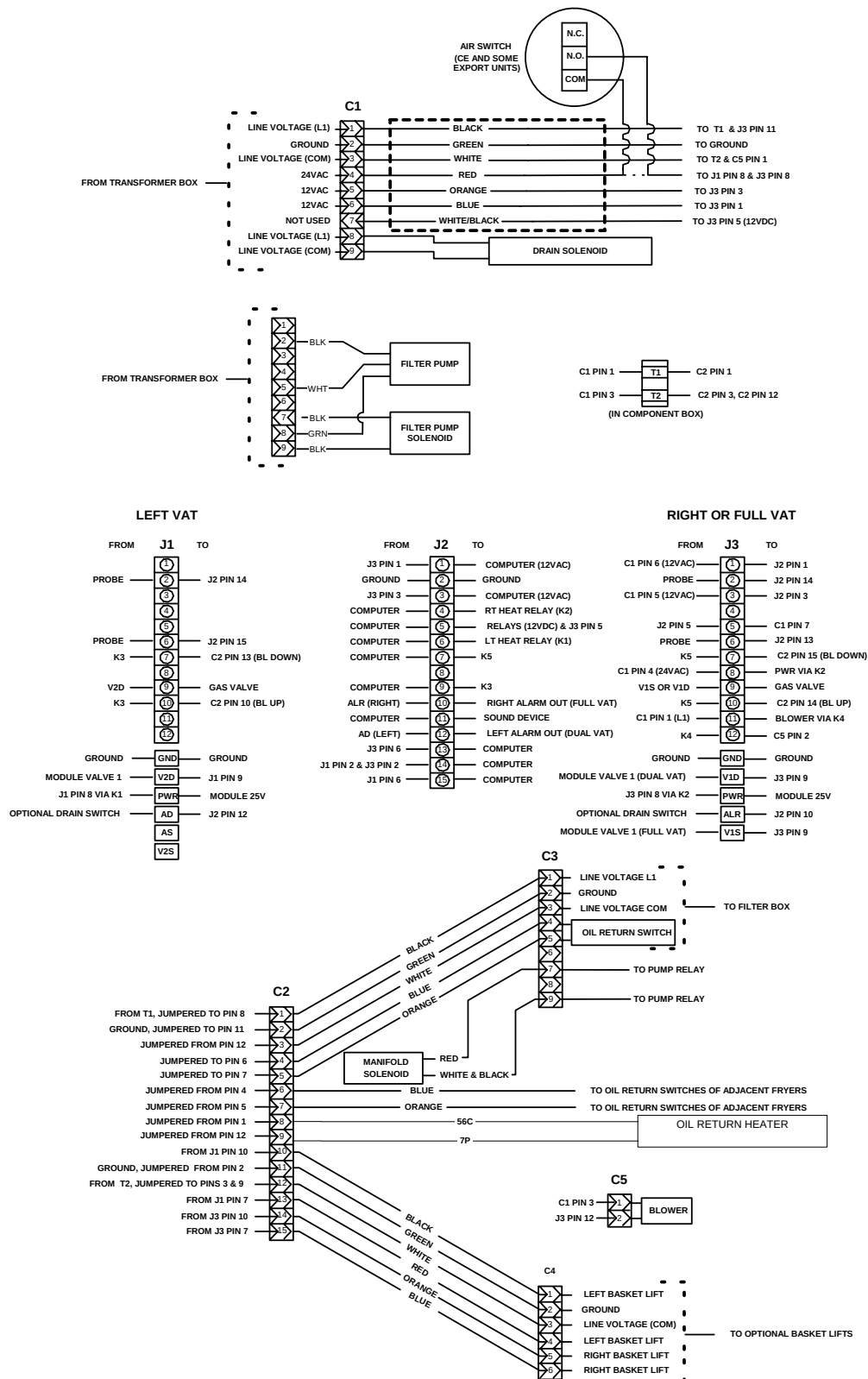
1.9.2 Wiring Diagram for Full-Vat Single-Spark Module (Australia and Pacific Rim)



1.9.3 Wiring Diagram for Dual-Vat Single-Spark Module

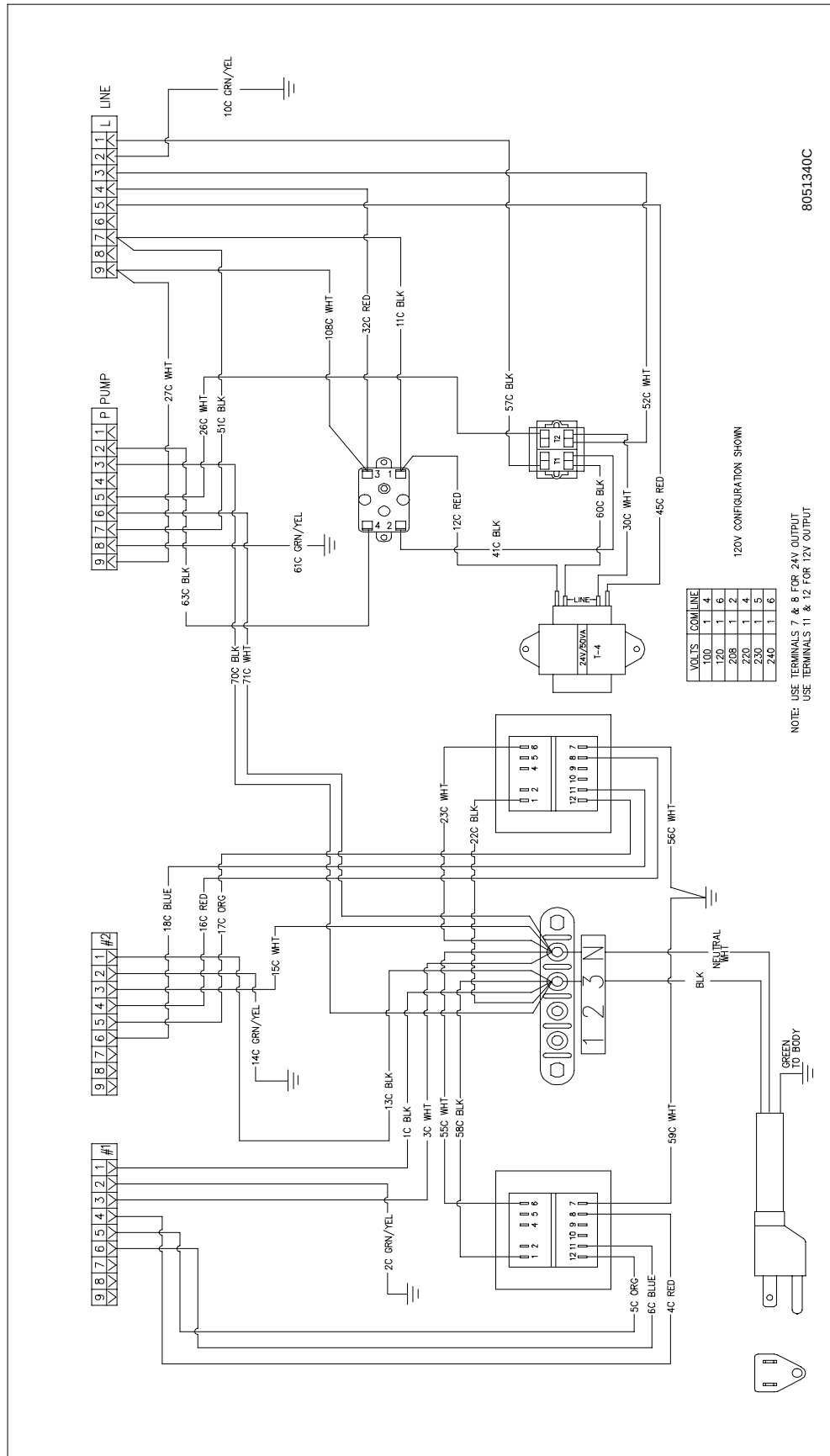


1.10 Principal Wiring Connections

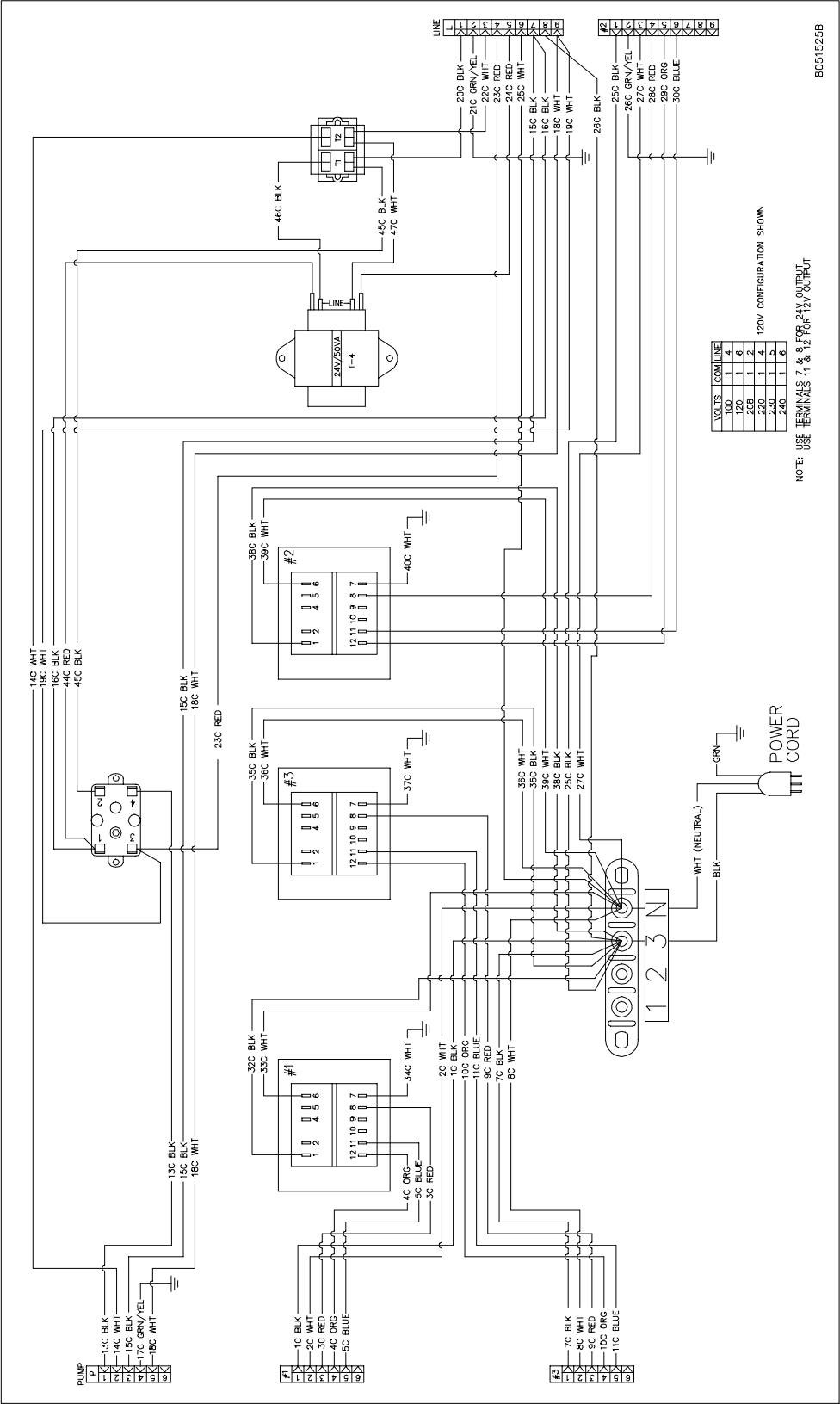


1.11.1 Pro H50/55-Series Fryer

1.11.2.2 FPPH 250/255/450/455 Transformer/Filter Box

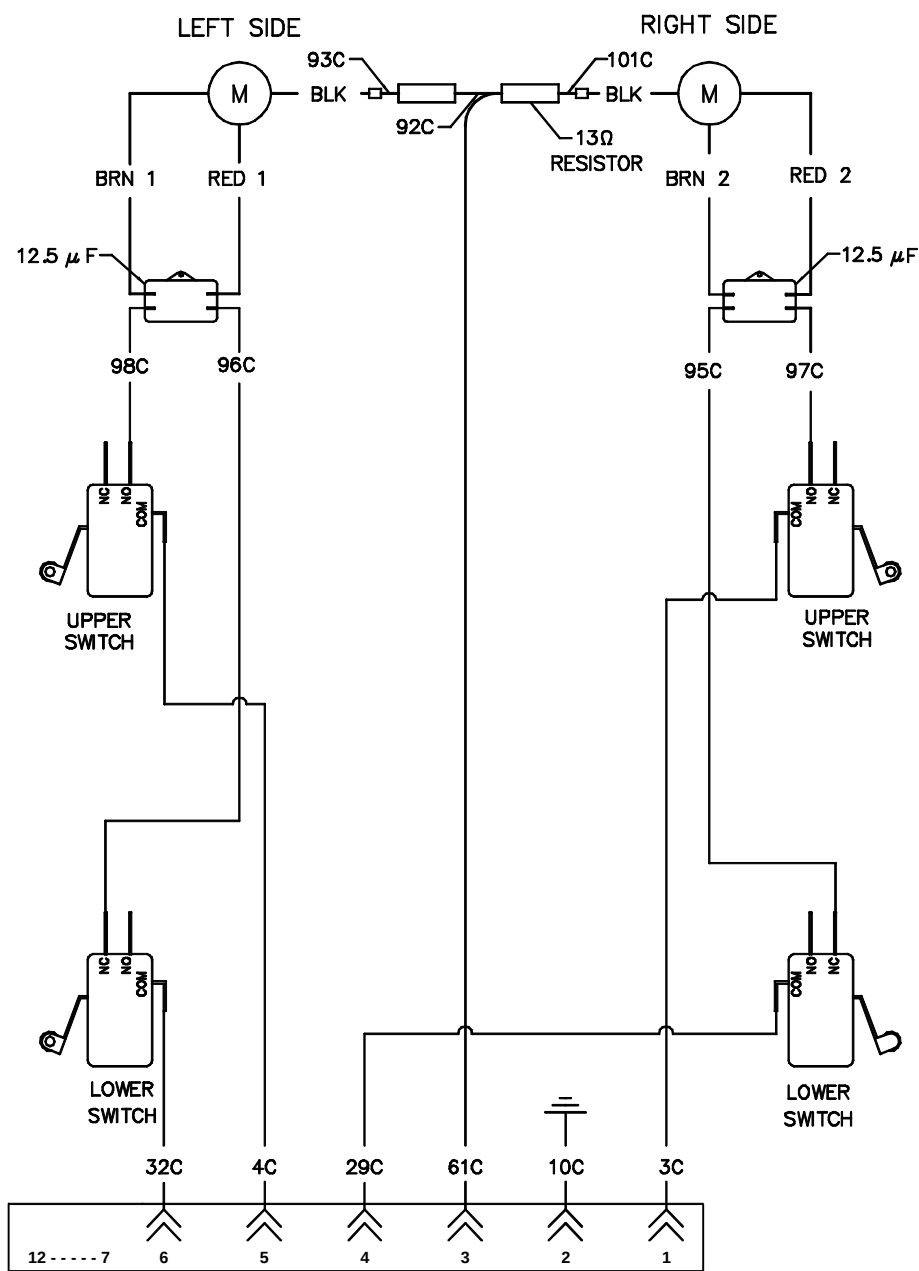


1.11.2.3 FPPH 350/355 Transformer/Filter Box



8051525B

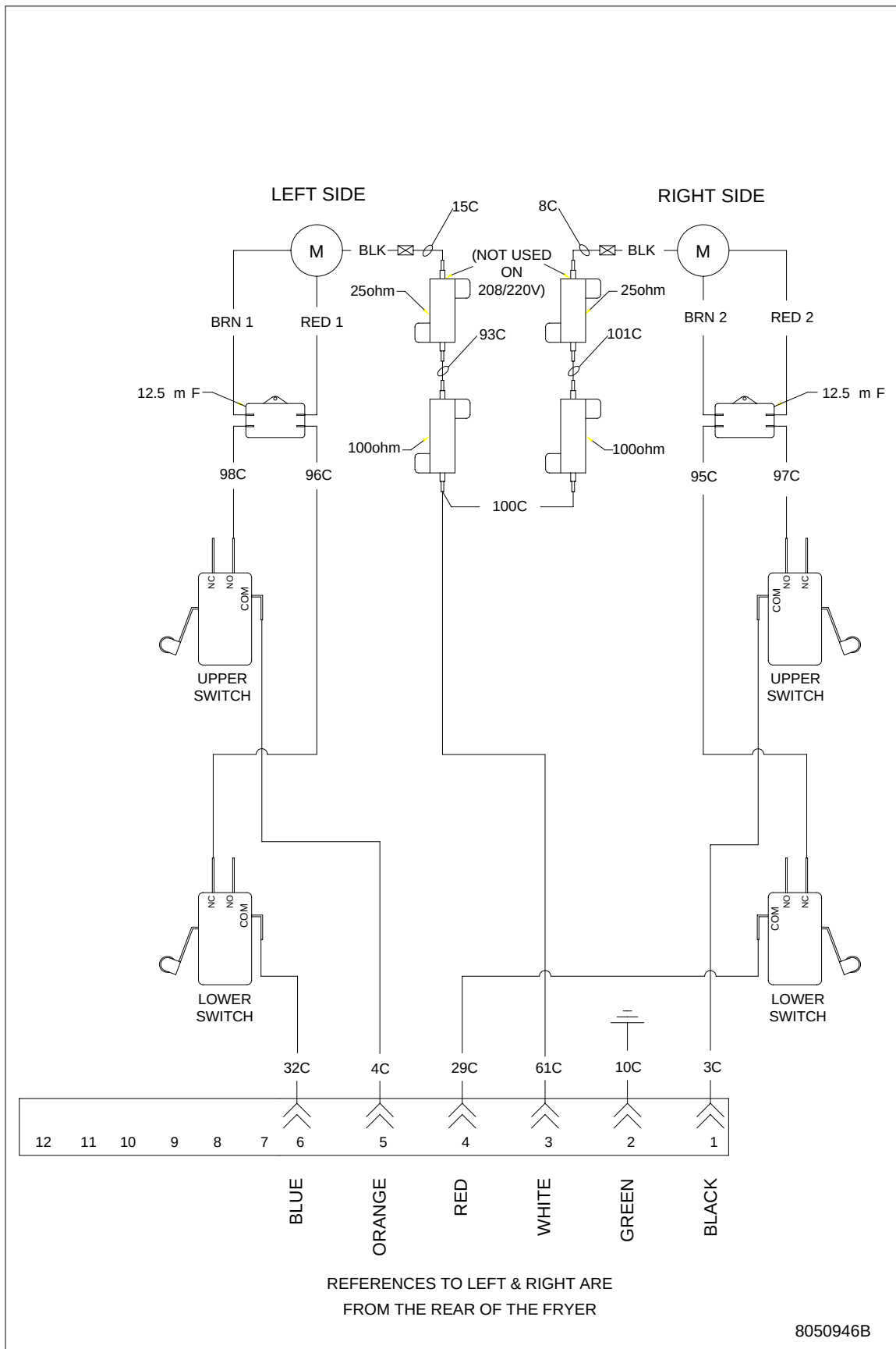
1.11.3 Modular Basket Lift (100/120V)



REFERENCES TO LEFT & RIGHT ARE
FROM THE REAR OF THE FRYER

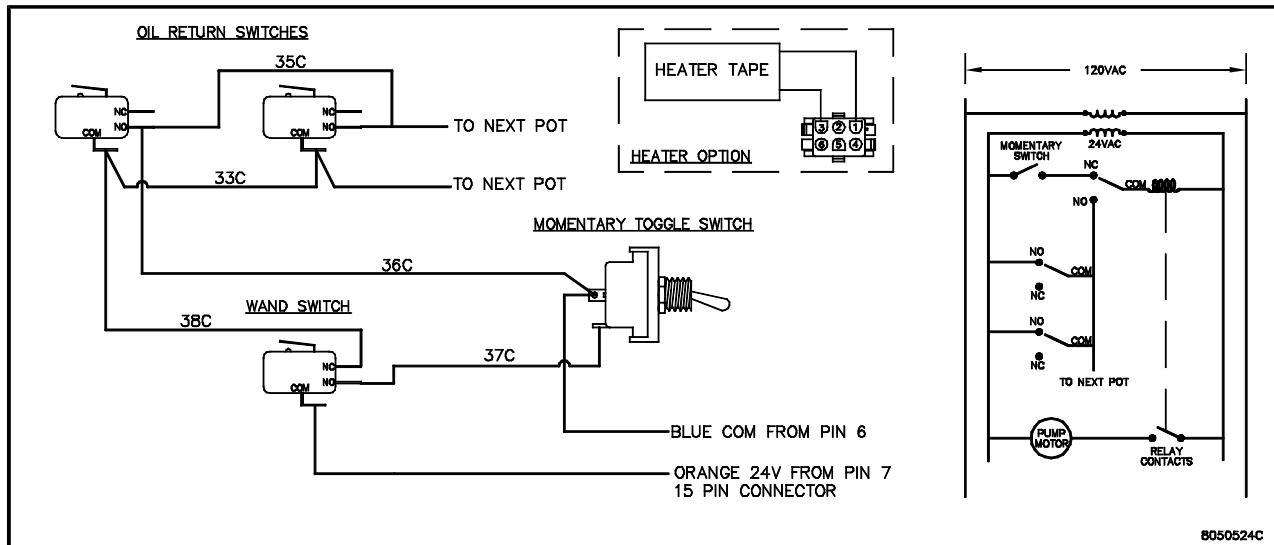
8050518E

1.11.4 Modular Basket Lift (208/250V)

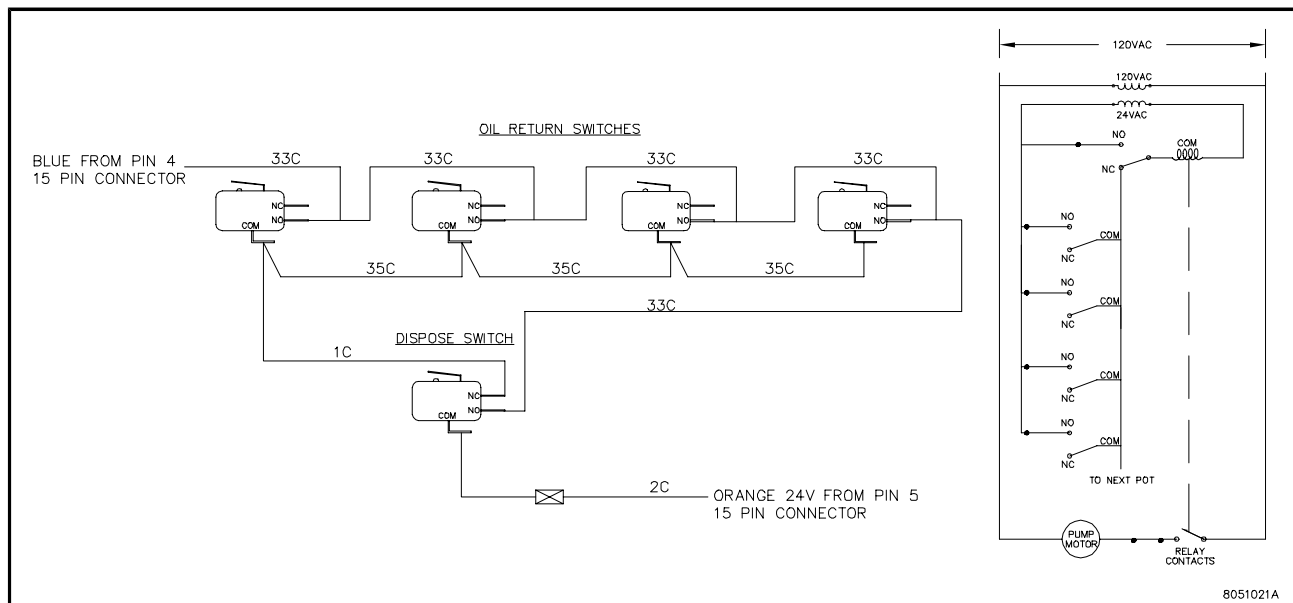


1.11.5 Wiring Diagrams – Oil Return/Disposal

Oil Return/Wand Wiring (Japan)



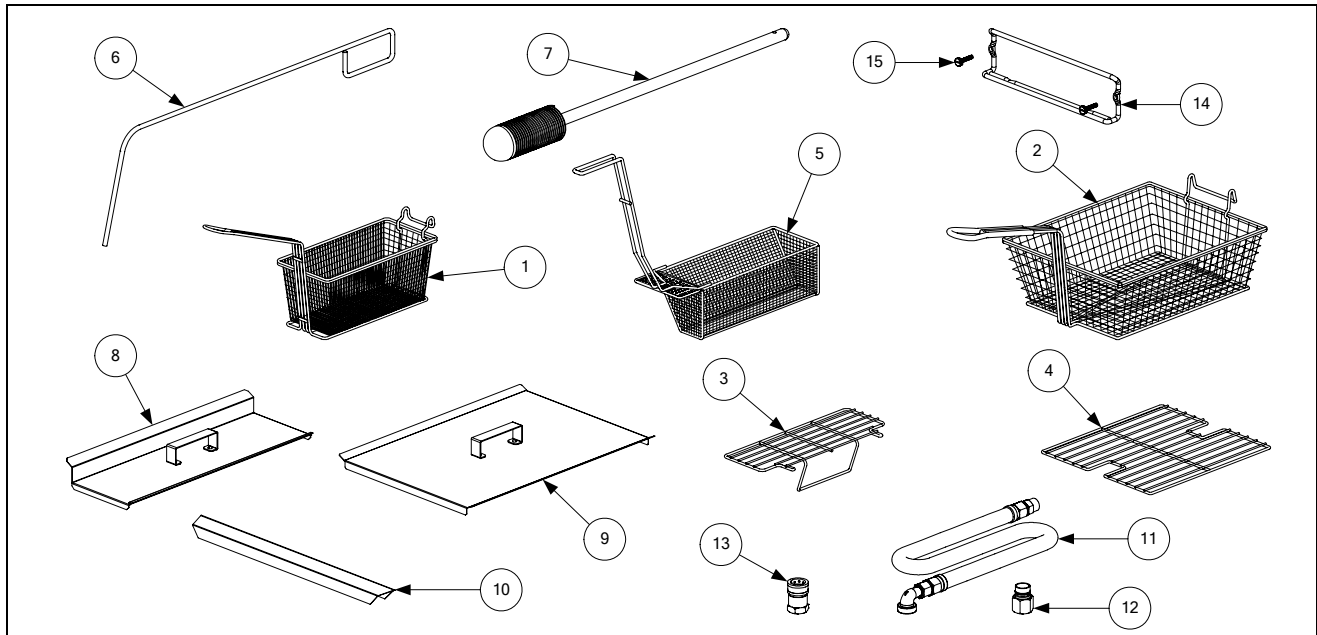
Oil Return/Disposal Wiring (Sonic)



PRO H50/55-SERIES GAS FRYERS

CHAPTER 2: PARTS LIST

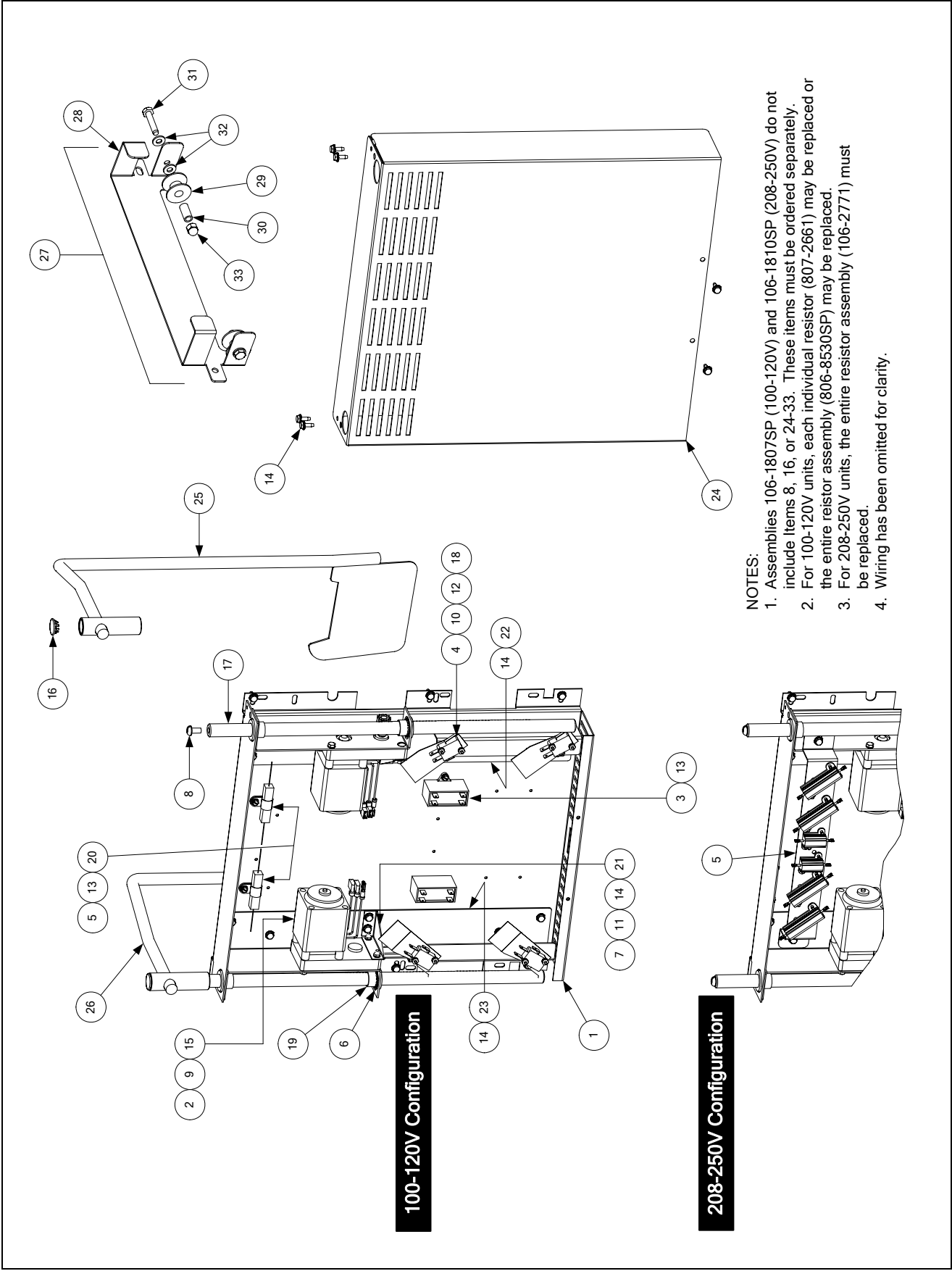
2.1 Accessories



ITEM	PART #	COMPONENT
1	803-0271	Basket, Twin
2	803-0099	Basket, Full <i>(cannot be used with basket lifts)</i>
3	803-0133	Basket Support Rack, Dual Vat
4	803-0132	Basket Support Rack, Full Vat
*	803-0136	Basket Support Screen, Full Vat <i>(screen w/handle used in place of Item 4)</i>
5		Sediment Screens
	803-0103	Full Vat
	803-0107	Dual Vat, Left
	803-0108	Dual Vat, Right
6	803-0197	Cleanout Rod, 27-inch (Fryer's Friend)
7	803-0209	Brush, Frypot
8	806-3232	Cover, Frypot, Dual Vat
9	806-5518	Cover, Frypot, Full Vat
*	826-0993SP	Handle Kit, Frypot Cover <i>(includes handle and screws)</i>
10	910-7443	Top Connecting Strip, Frypot
*	823-1885	Top Connecting Strip, Frypot, Burger King
*	910-6650	Channel, Top Connecting Strip
*	910-5126	Channel, Top Connecting Strip, Burger King
11		Gas Line, 1-Inch Dormont Flexible <i>(includes Items 12 and 13)</i>
	806-1698SP	36-Inch <i>(for gas line only [w/o Items 12 and 13], use 810-0088)</i>
	806-1699	42-Inch <i>(for gas line only [w/o Items 12 and 13], use 810-0085)</i>
12	810-0074	Quick-Disconnect Fitting, 1-Inch Male
13	810-0073	Quick-Disconnect Fitting, 1-Inch Female
14	810-2793	Hanger, Basket
15	809-0171	Thumbscrew, 1/4-20 X 1 3/8-inch Basket Hanger <i>(for spacer use 809-0921)</i>
*	803-0170	Filter Paper - 100 Sheets
*	803-0002	Powder, Filter - 80 Packages

* Not illustrated.

2.2 Basket Lift Assemblies and Component Parts

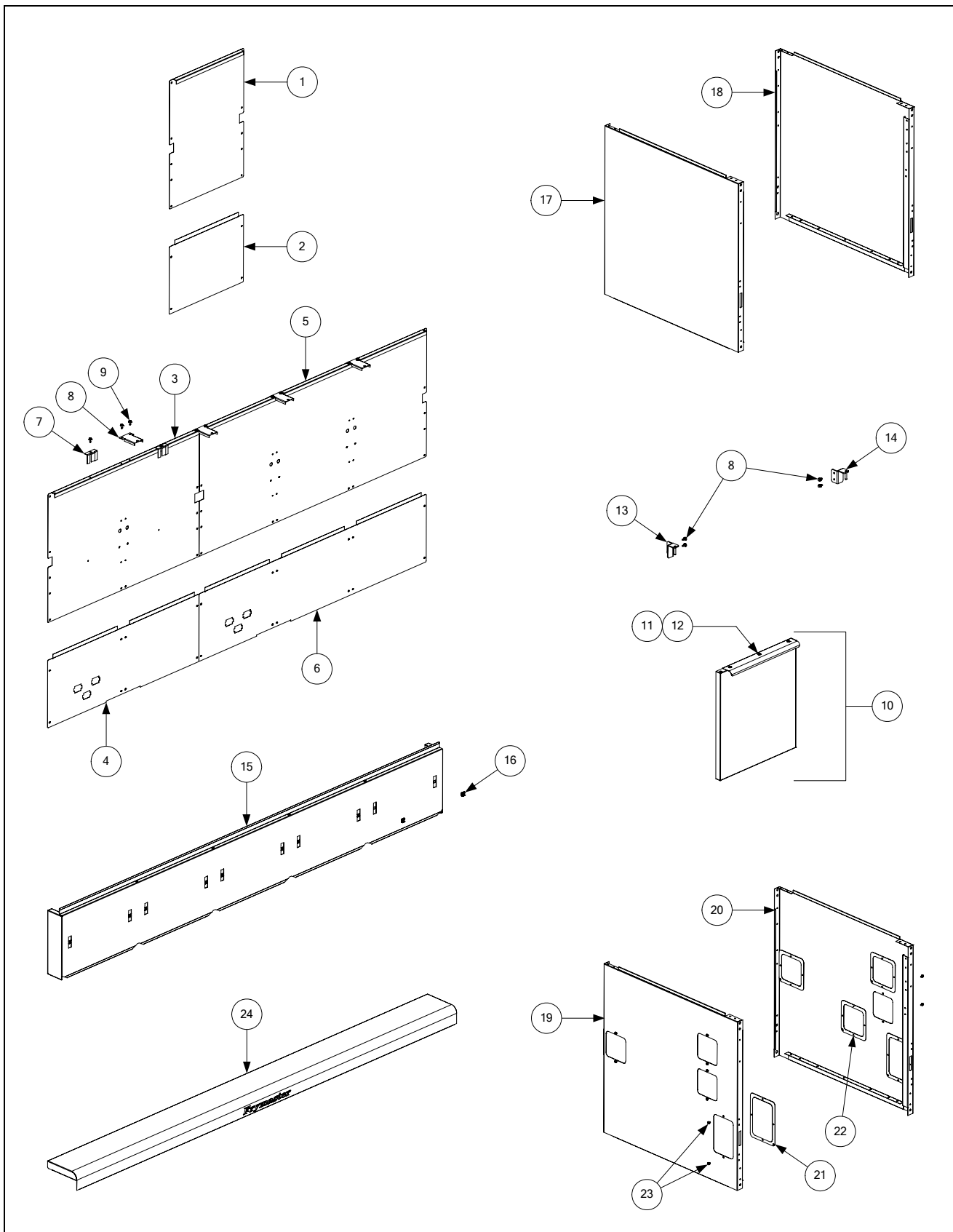


ITEM	PART #	COMPONENT
1	200-2942	Mount, Modular Basket Lift
2	806-5964SP	Motor Assembly, Modular Basket Lift
3	807-2133	Capacitor, 12.5 μ Farad, 250VAC Motor Run
4	807-2572	Microswitch
5		Resistor Assembly
	806-8530SP	100-120V Modular Basket Lift (<i>see Note 2 in illustration</i>)
	106-2771	208-250V Modular Basket Lift
6	809-0082	Ring, Truarc Retaining
7	826-1361	Screw, 2-32 X 1-inch Slotted Truss Head (pkg. of 25)
8	809-0127	Screw, 1/4-20 X 1/2-inch Slotted Round Head
9	809-0186	Lock Washer w/External Teeth, #8
10	826-1366	Nut, 4-40 Hex Keps (pkg. of 25)
11	809-0247	Nut, 2-32 Hex Keps
12	826-1359	Screw, 4-40 X 3/4-inch Slotted Round Head (pkg. of 25)
13	826-1371	Screw, #8 X 1/2-inch Hex Head Drill Point (pkg. of 25)
14	826-1374	Screw, #10 X 1/2-inch Hex Head (pkg. of 25)
15	809-0503	Screw, 2-32 X 1/2-inch Hex Head
16	810-0172	Plug, 5/8-inch Stainless Steel Hole
17	810-1012	Rod, Modular Basket Lift
18	812-0442	Insulation, Microswitch
19	813-0035	Bushing, Bronze, .640" ID
20	816-0033	Tie Wrap, Screw Mount
21	900-5529	Gusset, Modular Basket Lift Motor
22	901-8499	Chassis, Modular Basket Lift, Left
23	902-8499	Chassis, Modular Basket Lift, Right
24	910-4776	Cover, S/S Modular Basket Lift (<i>for CRS cover use 900-4776</i>)
25	823-06931	Rod Assembly, Left Basket Lift
26	823-06932	Rod Assembly, Right Basket Lift
27	806-9257SP	Roller Assembly, Basket Lift
28	910-8284	Bracket, Basket Lift Roller
29	810-0194	Roller, Basket Lift
30	810-0374	Spacer, Basket Lift Roller
31	809-0508	Bolt, 1/4-20 X 1 1/4-inch
32	809-0190	Washer, 1/4-inch Flat
33	809-0047	Nut, 1/4-20 Cap
*	807-0159	Connector, 12-Pin Panel Mount
		Wire Assemblies
*	106-1822SP	For 100-120V Modular Basket Lift
*	106-1804SP	For 208-250V Modular Basket Lift
		Basket Lift Assemblies (<i>see Note 1 in illustration</i>)
*	106-1807SP	100-120V w/o Relay
*	106-1810SP	208-250V w/o Relay

* Not illustrated.

2.3 Cabinetry

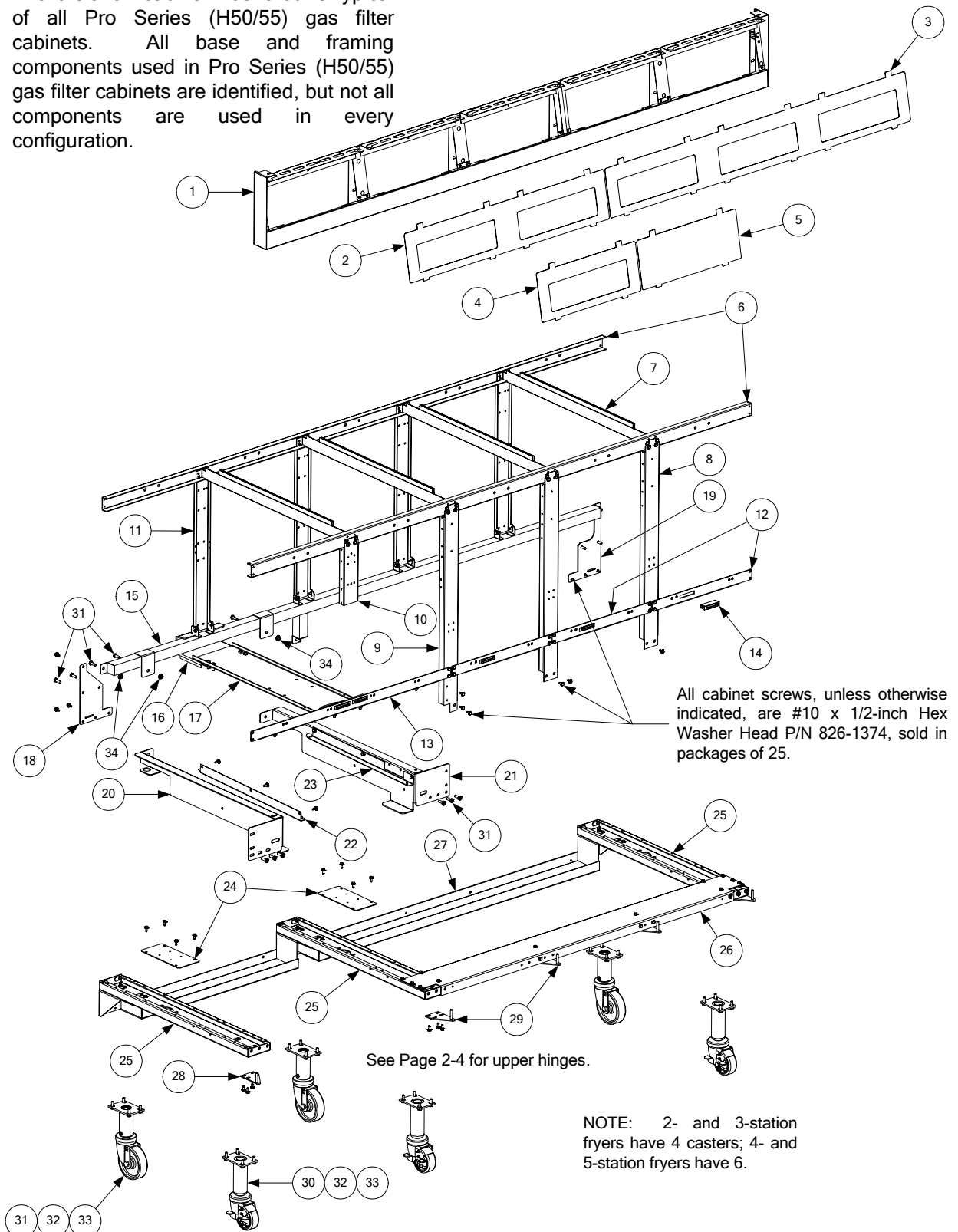
2.3.1 Backs, Doors, Flue Caps, Sides, and Top Caps



ITEM	PART #	COMPONENT
1		Back, Single Upper
	210-6581	Stainless Steel
	200-6581	Cold Rolled Steel
2		Back, Single Lower
	210-6580	Stainless Steel
	200-6580	Cold Rolled Steel
3		Back, Double Upper (<i>for 2-, 4-, and 5-station fryers – does not include Items 7-9</i>)
	210-6542	Stainless Steel
	200-6540	Cold Rolled Steel
4		Back, Double Lower (<i>for 2-, 4-, and 5-station fryers – does not include Items 7-9</i>)
	210-6541	Stainless Steel
	200-6539	Cold Rolled Steel
5		Back, Triple Upper (<i>for 3- and 5-station fryers – does not include Items 7-9</i>)
	210-6545	Stainless Steel
	200-6547	Cold Rolled Steel
6		Back, Triple Lower (<i>for 3- and 5-station fryers – does not include Items 7-9</i>)
	210-6544	Stainless Steel
	200-6546	Cold Rolled Steel
7	200-6419	Clip, Flue Support
8	200-5865	Support, Flue Cap
9	826-1374	Screw, #10 X 1/2-inch Hex Washer Head (pkg. of 25)
10	106-3966	Door, Left or Right (<i>Left shown – move handle to bottom for Right</i>)
11	809-0266	Screw, #10 X 1/2-inch Phillips Truss Head
12	210-6820	Handle, Door
13	823-4729	Hinge, Left Door Upper
14	823-4730	Hinge, Right Door Upper
15		Flue Cap (<i>Cap for 5-station fryer shown – does not include Item 16</i>)
	210-5549	Single Fryer (<i>use 823-4367 for BK w/Buttons</i>)
	106-3579	2-Station Fryer (<i>use 106-3545 for BK w/Buttons</i>)
	106-3537	3-Station Fryer (<i>use 106-3546 for BK w/Buttons</i>)
	106-3535	4-Station Fryer (<i>use 106-3547 for BK w/Buttons</i>)
	106-3536	5-Station Fryer (<i>use 106-3548 for BK w/Buttons</i>)
16	826-1351	Nut Retainer, 1/4-20 (pkg. of 10 – receives basket hanger thumbscrew)
17		Side, Left Standard Cabinet
	211-6510	Stainless Steel
	201-6633	Enameled Steel
18		Side, Right Standard Cabinet
	212-6510	Stainless Steel
	202-6633	Enameled Steel
19		Side, Left Filter Ready Cabinet
	211-6660	Stainless Steel
	201-6660	Enameled Steel
20		Side, Right Filter Ready Cabinet
	212-6660	Stainless Steel
	202-6660	Enameled Steel
21	910-0890	Cover, 5-inch X 7-inch Access
22	910-0889	Cover, 5-inch X 5-inch Access
23	809-0359	Screw, #8 X 1/4-inch Hex Washer Head
24		Top Cap (<i>Cap 5-station fryer shown</i>)
	824-1310	Single Fryer (<i>use 824-1689 for fryers mfd. After 3.15.06</i>)
	824-1357	2-Station Fryer (<i>use 824-1690 for fryers mfd. After 3.15.06</i>)
	823-4702	3-Station Fryer (<i>use 823-5733 for fryers mfd. After 3.15.06</i>)
	823-4704	4-Station Fryer (<i>use 824-5734 for fryers mfd. After 3.15.06</i>)
	823-4706	5-Station Fryer (<i>use 824-5735 for fryers mfd. After 3.15.06</i>)

2.3.2 Filter Cabinet Bases, Casters, Framing, and Related Components

The 5-station cabinet illustrated is typical of all Pro Series (H50/55) gas filter cabinets. All base and framing components used in Pro Series (H50/55) gas filter cabinets are identified, but not all components are used in every configuration.

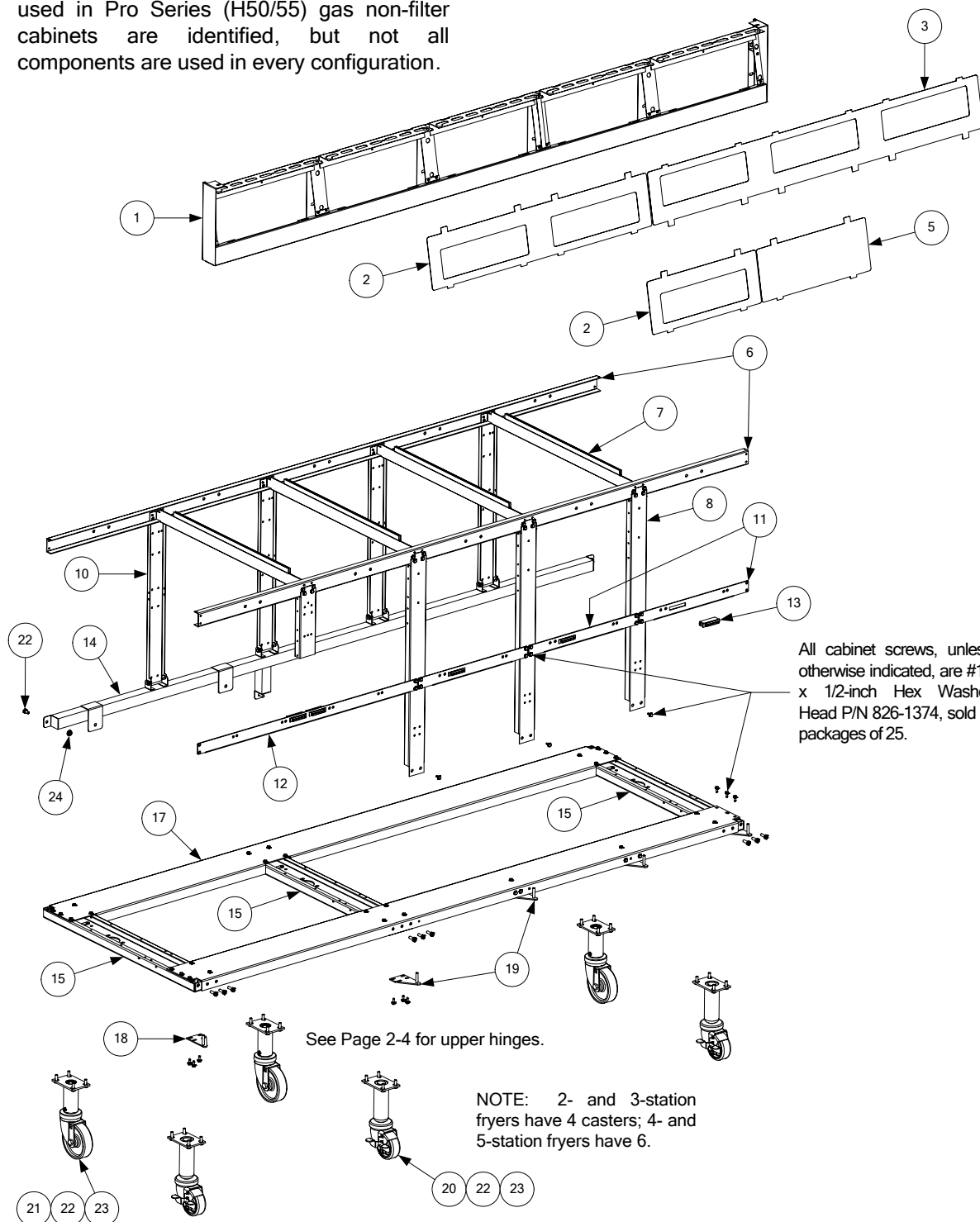


ITEM	PART #	COMPONENT
1		Frame, Control Panel
	106-3902SP	Two-Station, Standard <i>(use 106-5221SP mfd. After 3.15.06)(use 106-6082 for fallback)</i>
	106-3903SP	Three-Station, Standard <i>(use 106-5018SP mfd. After 3.15.06)(use 106-6086 for fallback)</i>
	106-3904SP	Four-Station, Standard <i>(use 106-5019 mfd. After 3.15.06) (use 106-6087 for fallback)</i>
	106-3905	Five-Station, Standard <i>(use 106-5020 mfd. After 3.15.06) (use 106-6089 for fallback)</i>
2	210-5819	Bezel, Two-Controller
3	210-6698	Bezel, Three-Controller
4	210-5046	Bezel, One-Controller
5	210-5623	Bezel, Blank
6		Brace, Cabinet Top
	900-7730	Two-Station
	900-9430	Three-Station
	900-9318	Four-Station
	200-5474	Five-Station
7	200-5478	Divider, Cabinet
8	200-6614	Post, Cabinet Front
9	200-6031	Post, Filter Door
10	200-2235	Bracket, Component Box Support
11	200-6550	Post, Cabinet Rear
12	200-1953	Brace, Front Cabinet
13	200-6507	Support, Cross Cabinet
14	810-1105	Magnet, Door
15		Manifold, Rear
	823-3223	Two-Station
	823-4691	Three-Station
	823-4693	Four-Station
	823-4694	Five-Station
16	200-2213	Bracket, Rear Bridge Support
17	200-0913	Bridge, Filter Pump
18	200-6326	Gusset, Left Rear Corner
19	200-7031	Gusset, Right Rear Corner
20	201-6508	Support, Left Filter Rail
21	202-6508	Support, Right Filter Rail
22	823-4651	Slide, Filter Pan Lid Left
23	823-4652	Slide, Filter Pan Lid Right
24	200-2102	Brace, Side Channel
25	823-4653	Channel, Side Base
26		Channel, Front Base <i>(not used in two-station fryers)</i>
	200-6609	Three-Station
	200-6610	Four-Station
	200-5473	Five-Station
27		Channel, Rear Base
	823-4510	Two-Station
	823-4630	Three-Station
	823-4629	Four-Station
	823-4628	Five-Station
28	823-4732	Hinge, Lower Left
29	823-4733	Hinge, Lower Right <i>(attach to hinge bracket 200-5478 in 4- & 5-station fryers)</i>
30	810-0944	Caster w/Brake, 8 1/2 to 10-inch Adjustable <i>(3-inch wheel)</i>
31	810-0327	Caster w/o Brake, 8 1/2 to 10-inch Adjustable <i>(4-inch wheel)</i>
32	809-0953	Bolt, 1/4-20 x 3/4-inch Hex Head
33	809-0191	Washer, 1/4-inch Lock
34	809-0417	Nut, 1/4-20 Flange
*	810-1494	Caster w/o Brake, 4-inch Swivel
*	810-0326	Caster w/Brake, 4-inch Adjustable

* Not illustrated.

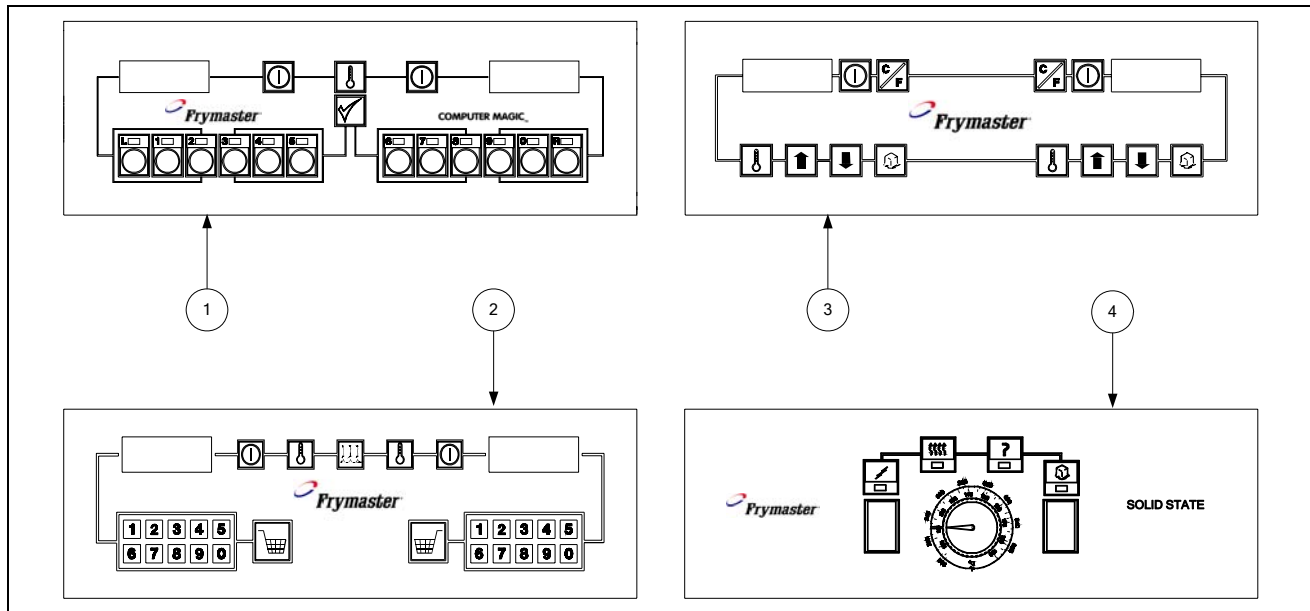
2.3.3 Non-Filter Cabinet Bases, Casters, Framing, and Related Components

The 5-station cabinet illustrated is typical of all Pro Series (H50/55) gas non-filter cabinets. All base and framing components used in Pro Series (H50/55) gas non-filter cabinets are identified, but not all components are used in every configuration.



ITEM	PART #	COMPONENT
1		Frame, Control Panel
	806-4732	Single-Station, Standard <i>(use 106-5016 mfd. After 3.15.06) (use 106-6079 for fallback)</i>
	106-3902SP	Two-Station, Standard <i>(use 106-5221SP mfd. After 3.15.06)(use 106-6082 for fallback)</i>
	106-3903SP	Three-Station, Standard <i>(use 106-55018SP mfd. After 3.15.06)(use 106-6086 for fallback)</i>
	106-3904SP	Four-Station, Standard <i>(use 106-5019 mfd. After 3.15.06)(use 106-6087 for fallback)</i>
	106-3905	Five-Station, Standard <i>(use 106-5020 mfd. After 3.15.06)(use 106-6089 for fallback)</i>
2	210-5819	Bezel, Two-Controller
3	210-6698	Bezel, Three-Controller
4	210-5046	Bezel, One-Controller
5	210-5623	Bezel, Blank
6		Brace, Cabinet Top
	200-5498	Single Fryer
	900-7730	Two-Station
	900-9430	Three-Station
	900-9318	Four-Station
	200-5474	Five-Station
7	200-5478	Divider, Cabinet
8	200-6614	Post, Cabinet Front
9	200-2235	Bracket, Component Box Support
10	200-6550	Post, Cabinet Rear
11	200-1953	Brace, Front Cabinet
12	200-6507	Support, Cross Cabinet
13	810-1105	Magnet, Door
14		Manifold, Rear <i>(not present in single fryers)</i>
	823-3223	Two-Station
	823-4691	Three-Station
	823-4693	Four-Station
	823-4694	Five-Station
15	823-4653	Channel, Side Base
16		Channel, Front Base
	200-6616	Single Fryer <i>(also used as rear base channel in single-station fryers)</i>
	200-6623	Two-Station <i>(also used as rear base channel in single-station fryers)</i>
	200-6624	Three-Station <i>(also used as rear base channel in single-station fryers)</i>
	200-6625	Four-Station
	200-6627	Five-Station
17		Channel, Rear Base
	200-6626	Four-Station
	200-6628	Five-Station
18	823-4732	Hinge, Lower Left
19	823-4733	Hinge, Lower Right <i>(attach to bracket 200-5478 in 3-, 4-, & 5-station fryers)</i>
20	810-0944	Caster w/Brake, 8 1/2 to 10-inch Adjustable <i>(3-inch wheel)</i>
21	810-0327	Caster w/o Brake, 8 1/2 to 10-inch Adjustable <i>(4-inch wheel)</i>
22	809-0953	Bolt, 1/4-20 x 3/4-inch Hex Head
23	809-0191	Washer, 1/4-inch Lock
24	809-0417	Nut, 1/4-20 Flange

2.4 Controllers



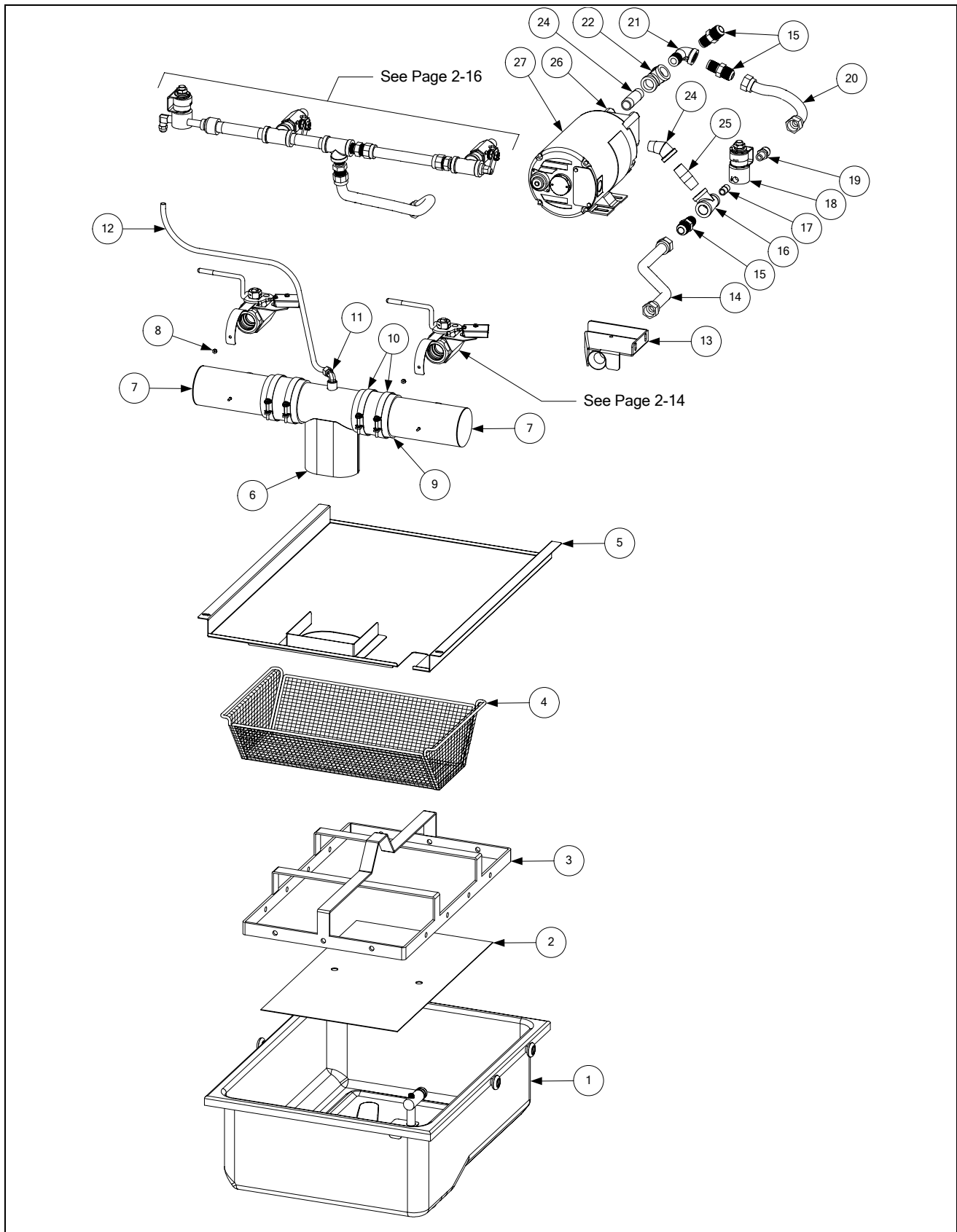
ITEM	*Standard PART #	*Euro-Look PART #	COMPONENT
1			Computer Magic III.5
	106-1151SP	106-3446	Dual-vat (Domestic U.S.)
	106-1187SP	106-3447	Dual-vat (CE) (use 106-3450 for 8-second MC Non-CE export units)
	106-1150SP	106-3445	Full-vat (Domestic U.S.)
	106-1188SP	106-3448	Full-vat (CE) (use 106-3449 for 8-second MC Non-CE export units)
2			Basket Lift Timer
	106-2074SP	106-3580	Dual-vat (Domestic U.S.)
	106-2081SP	106-3496	Dual-vat (CE) (use 106-3497 for 8-second MC Non-CE export units)
	106-2073SP	106-3504	Full-vat (Domestic U.S.)
	106-2080SP	106-3495	Full-vat (CE) (use 106-3498 for 8-second MC Non-CE export units)
3			Digital Controller
	106-1510	106-3492	Dual-vat (Domestic U.S.)
	106-1506	106-3494	Dual-vat (CE) (use 106-3499 for 8-second MC Non-CE export units)
	106-1509SP	106-3503	Full-vat (Domestic U.S.)
	106-1505SP	106-3493	Full-vat (CE) (use 106-3500 for 8-second MC Non-CE export units)
4			Solid State (Analog) Controller (controller knob is 810-0387)
	806-3008	106-3375	Dual-vat (Domestic U.S.) (use 106-3398 for Foodmaker units)
	806-3564	106-3572	Dual-vat (Non-CE Export) (not available for CE Units)
	806-3006E	106-3369	Full-vat (Domestic U.S.) (use 106-3364 for Foodmaker units)
	806-3563	106-3501	Full-vat (Non-CE Export) (not available for CE Units)
*		806-4323	Fallback Controller Assembly, Dual-vat
*		806-9224	Fallback Controller Assembly, Full-vat
*		210-5623	Blank Panel (for fryers with remote mounted computers)
*		806-2071	15-pin Wiring Harness, Computer-to-Interface Board
*		106-1226	Remote Computer, Burger King
*		806-3528	Internal Cable, 7 1/2-feet
*		806-3531	Internal Cable, 12 1/2-feet
*		806-3388	External Cable, 20-feet

* Not illustrated.

* Pro H50/55-Series cabinets were manufactured with standard cabinets with the 90°-edge topcap and the Euro-Look cabinets with the rounded topcap. The Euro-Look cabinets also have a separate bezel. The computers that fit the appropriate cabinet are not interchangeable.

2.5 Drain, Filtration, and Oil Return System Components

2.5.1 Filtration System Components

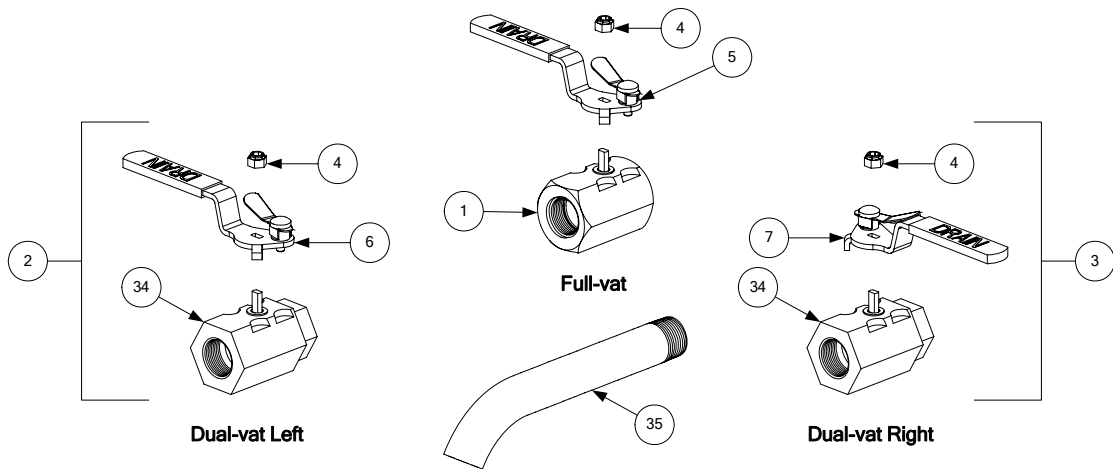


ITEM	PART #	COMPONENT
1	826-1981	Pan Assembly, FootPrint Pro Filter <i>(includes 826-1980 and Items 2 and 3)</i>
	826-1980	Pan Assembly, Filter <i>(includes Plug, O-rings, Rollers, and Nuts)</i>
	813-0568	Plug, 1/8-inch NPT Socket Head
	816-0012	O-Ring <i>(two required)</i>
	810-2198	Roller, Filter Pan <i>(See NOTE at bottom of page.)</i>
	809-0059	Nut, 1/4-20 Hex Flange <i>(See NOTE at bottom of page.)</i>
2	200-2124	Screen, Sana Grid
3	810-2091	Ring, Filter Paper Hold-Down Ring <i>(13.47-inch X 21.41-inch)</i>
4	823-5146	Tray, Filter Pan Crumb
5	823-4662	Lid, Filter Pan
6		Tube, 3-inch Center Drain
	823-4678	Open Both Ends
	823-4708	Closed One End
7		Tube, 3-inch Round Drain <i>(823-4625 illustrated)</i>
	823-4638	Dual Vat, Long <i>(one end closed)</i>
	823-4640	Dual Vat, Long <i>(open both ends)</i>
	823-4624	Dual Vat, Short <i>(one end closed)</i>
	823-4642	Dual Vat, Short <i>(open both ends)</i>
	823-4639	Full Vat, Long <i>(one end closed)</i>
	823-4641	Full Vat, Long <i>(open both ends)</i>
	823-4625	Full Vat, Short <i>(one end closed)</i>
	823-4643	Full Vat, Short <i>(open both ends)</i>
	200-6473	Spreader, Long <i>(open both ends, no drain valve connection)</i>
	200-6474	Spreader, Short <i>(open both ends, no drain valve connection)</i>
8	809-0247	Nut, 8-32 Hex Keys
9	816-0625	Sleeve, Round Drain Connector
10	809-0969	Clamp, Round Drain Sleeve
11	810-2493	Elbow, 1/4-inch NPT X 90° Tube Compression
12	811-1071	Tube, 1/4-inch OD Teflon Manifold Vent
13	823-3879	Suction Tube, FootPrint Pro Female
14	810-1055	Flexline, 5/8-inch OD X 11.50-inch
15	810-1668	Adapter, 5/8-inch OD X 1/2-inch Male
16	813-0530	Tee, 1/2-inch X 1/2-inch X 1/4-inch Reducing
17	813-0838	Nipple, 1/4-inch NPT Close
18	106-3470	Solenoid Valve w/Female Pins
19	810-2773	Adapter, 1/4-inch NPT to 1/2-inch NPT
20	810-1067	Flexline, 5/8-inch OD X 8.50-inch
21	813-0165	Elbow, 1/2-inch NPT X 90° Street
22	813-0003	Tee, 1/2-inch NPT
23	813-0265	Nipple, 1/2-inch NPT X 2.50-inch
24	813-0342	Elbow, 1/2-inch NPT X 45° Street
25	813-0298	Nipple, 1/2-inch NPT X 2.00-inch
26	826-1264	Pump and Gasket Kit <i>(for gasket only, order P/N 816-0093)</i>
27		Motor and Gasket Kit, 50/60 Hz <i>(for gasket only, order P/N 816-0093)</i>
	826-1785	100V
	826-1712	115V
	826-1756	208V
	826-1757	220-240V
	826-1755	250V
*	106-0675	Plumbing Assembly <i>(used with rear flush, page 2-19)</i>

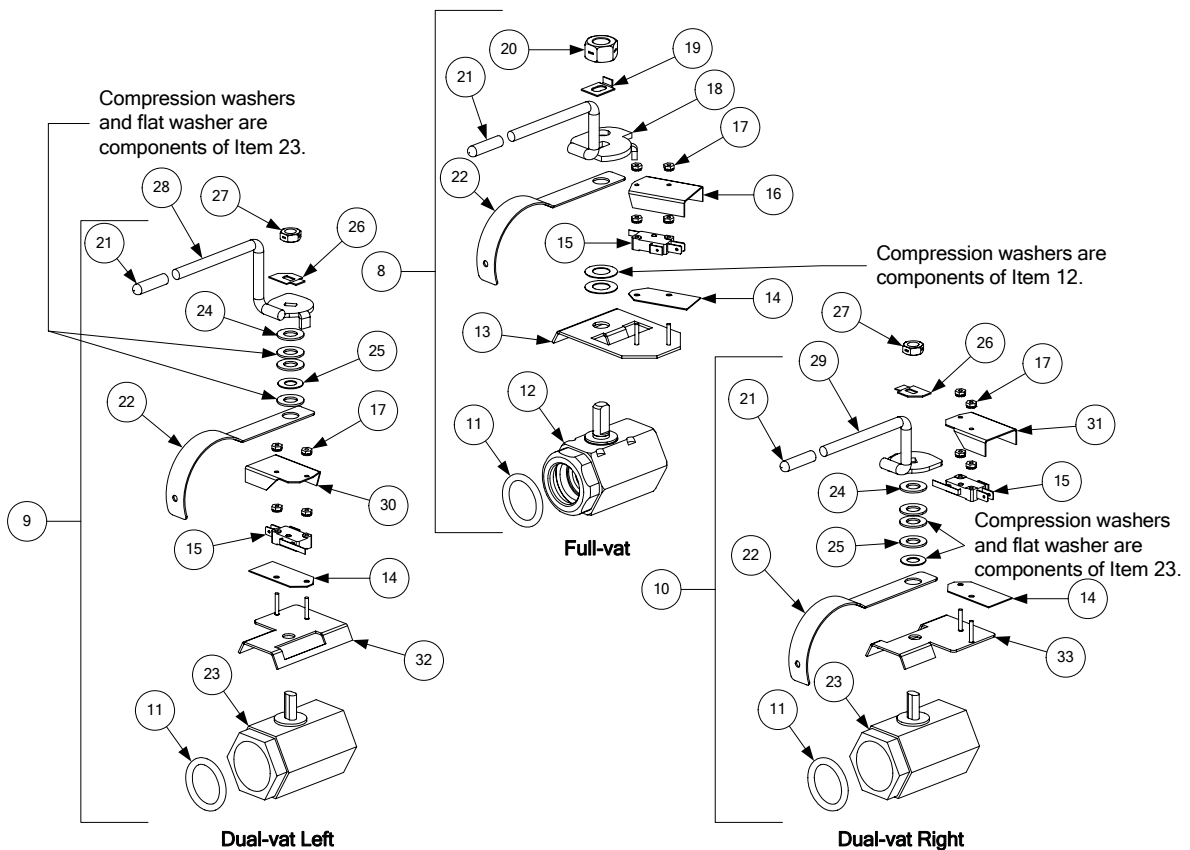
NOTE: Kit 826-1979 contains four each of roller 810-2198 and 1/4-20 Flange Nut 809-0059.

2.5.2 Drain Valves and Associated Components

Non-Filter Drain Valve Assemblies



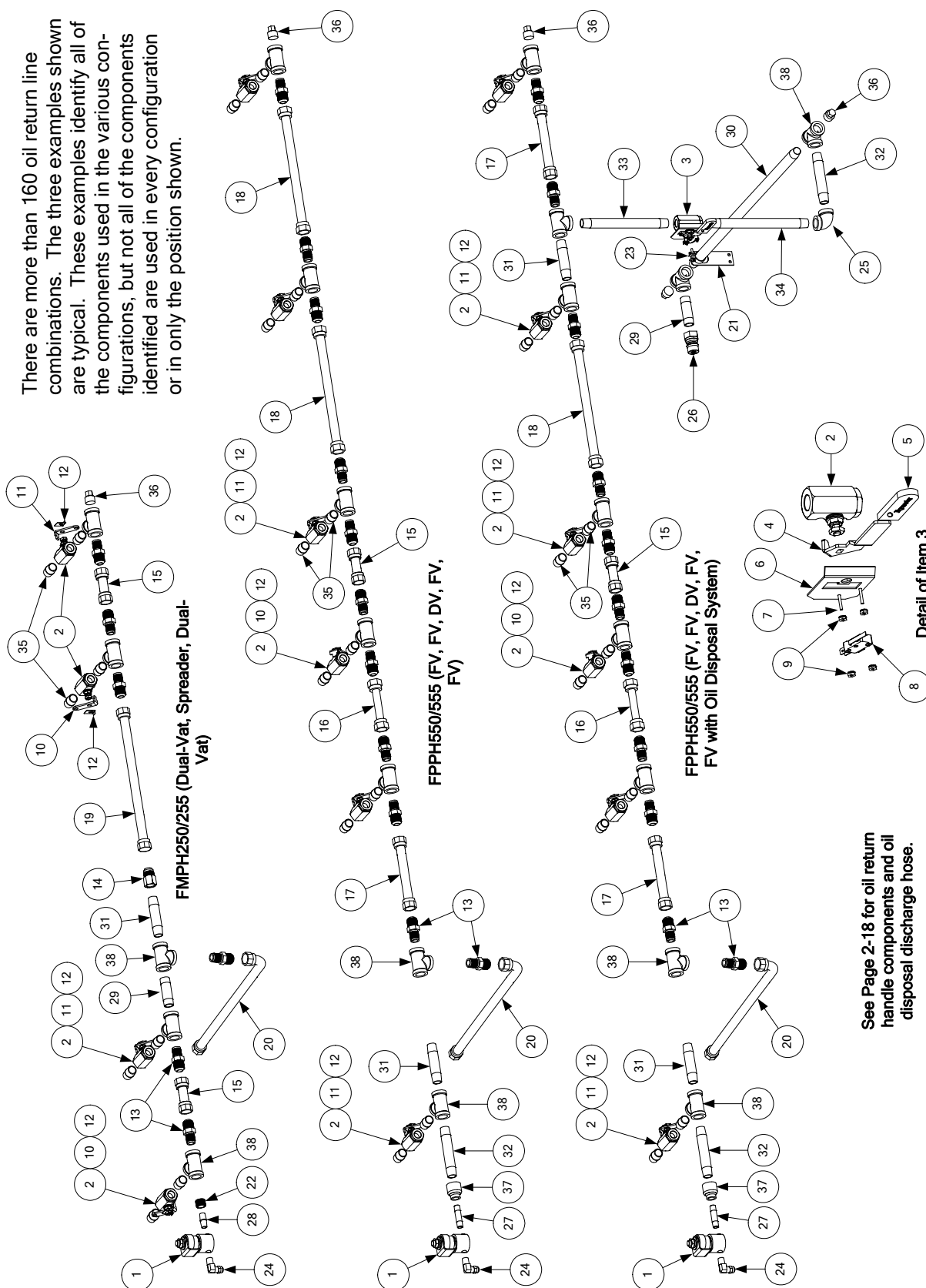
FootPrint and Filter Magic Drain Valve Assemblies



ITEM	PART #	COMPONENT
1	810-1569	Valve Assembly, 1.25-inch Full-vat Non-Filter Drain (<i>includes handle</i>)
2	806-7915SP	Valve Assembly, 1-inch Left Dual-vat Non-Filter Drain (<i>complete assembly</i>)
3	806-7916SP	Valve Assembly, 1-inch Right Dual-vat Non-Filter Drain (<i>complete assembly</i>)
4	809-0589	Nut, 1/2-13 2-Way Lock (<i>used on non-filter drain valves</i>)
5	810-1427	Handle w/Lock Pin, Full-vat
6	810-1568	Handle w/Lock Pin, Left Drain Valve, Dual-vat
7	810-1567	Handle w/Lock Pin, Right Drain Valve, Dual-vat
8	106-1106SP	Valve Assembly, 1.25-inch Full-vat w/Filter Drain (<i>complete assembly</i>)
9	106-3513SP	Valve Assembly, 1-inch Left Dual-vat w/Filter Drain (<i>complete assembly</i>)
10	106-3512SP	Valve Assembly, 1-inch Right Dual-vat w/Filter Drain (<i>complete assembly</i>)
11	816-0135	O-Ring, Drain Valve
12	810-1018	Valve, 1.25-inch Drain
13	806-8137	Bracket Assembly, Drain Safety Switch
14	816-0220	Insulation, Drain Safety Switch
15	807-2103	Microswitch, Lever Activated
16	200-5694	Cover, Full-vat Drain Safety Switch
17	809-0237	Nut, 4-40 Hex Keps
18	823-4606	Handle, Full-vat Drain Valve
19	900-2936	Retainer, Full-vat Drain Valve Nut
20	809-0540	Nut, 1/2-13 2-Way Lock
21	816-0677	Grip, Drain Valve Handle
22	200-6496	Support, 3-inch Drain Tube
23	810-1114	Valve, 1-inch Dual-vat w/Filter Drain
24	809-0196	Washer, 3/8-inch Flat
25	810-1165	Washer, 3/8-inch Teflon
26	900-2934	Retainer, Dual-vat Drain Valve Nut
27	809-0539	Nut, 3/8-16 2-Way Lock
28	823-4577	Handle, Left Dual-vat Drain Valve
29	823-4578	Handle, Right Dual-vat Drain Valve
30	901-2348	Cover, Left Dual-vat Drain Safety Switch
31	902-2348	Cover, Right Dual-vat Drain Safety Switch
32	106-2671	Bracket Assembly, Left Dual-vat Drain Safety Switch
33	106-2672	Bracket Assembly, Right Dual-vat Drain Safety Switch
34	810-1338	Valve, 1-Inch Dual-vat Non-Filter Drain
35		Drain Valve Extension
	812-1226SP	Full-vat, 1.25-inch
	812-1227	Dual-vat, 1-inch

2.5.3 Oil Return Line Components

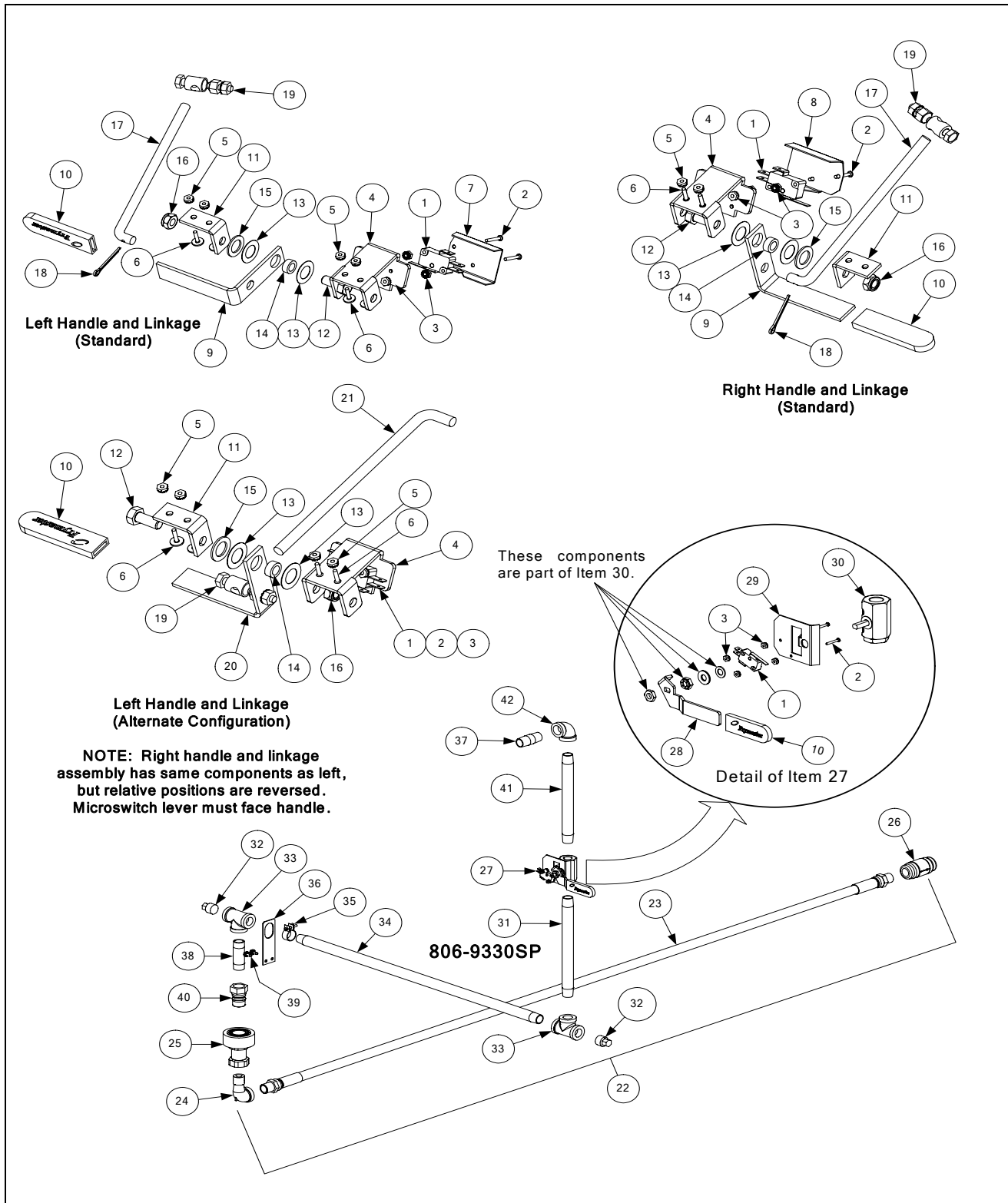
There are more than 160 oil return line combinations. The three examples shown are typical. These examples identify all of the components used in the various configurations, but not all of the components identified are used in every configuration or in only the position shown.



See Page 2-18 for oil return handle components and oil disposal discharge hose.

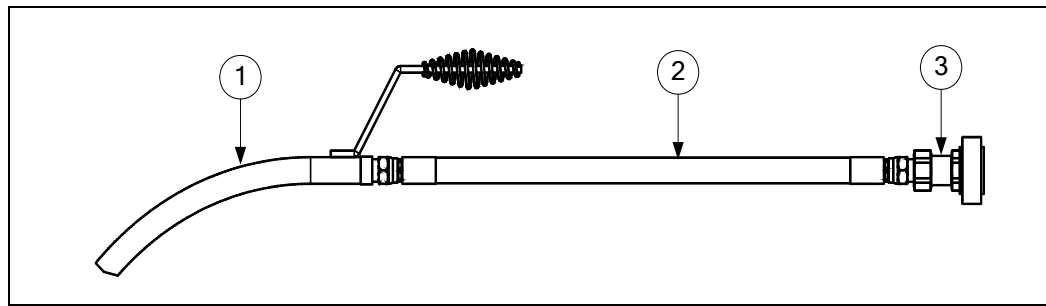
ITEM	PART #	COMPONENT
1	807-2484	Valve, 1/4-inch NPT Solenoid
2	810-0278	Valve, 1/2-inch NPT Ball
3	806-8762SP	Valve Assembly, Microswitch and Ball
4	900-5953	Handle, Oil Discharge Valve
5	814-0047	Sleeve, Red Handle
6	900-8057	Mount, Microswitch
7	809-0354	Screw, 4-40 X 3/4-inch Slotted Round Head
8	807-2103	Microswitch, Lever Activated
9	809-0237	Nut, 4-40 Keps Hex
10	201-5721	Arm, Left Dual-vat Oil Return Valve
11	202-5721	Arm, Right Dual-vat or Full-Vat Oil Return Valve
12	900-2935	Retainer, Oil Return Valve Nut
13	810-1668	Adapter, Flexline to 1/2-inch NPT Male
14	810-1669	Adapter, Flexline to 1/2-inch NPT Female
15	810-1160	Flexline, 3.00-inch
16	810-1339	Flexline, 4.50-inch
17	810-1680	Flexline, 6.50-inch
18	810-1055	Flexline, 11.50-inch
19	810-1057	Flexline, 13.00-inch
20	810-1400	Flexline, 21.00-inch
21	910-0889	Bracket, Oil Discharge Plumbing
22	813-0304	Bushing, 1/2-inch to 1/4-inch NPT Reducer
23	809-0951	Clamp, 1/2-inch Hose
24	810-1372	Fitting, 1/4-inch HPTF X 3/8-inch Tube 90°
25	813-0062	Elbow, 1/2inch NPT 90°
26	810-0487	Fitting, Male Quick-Disconnect
27	813-0537	Nipple, 1/4-inch NPT X 2.00-inch
28	813-0077	Nipple, 1/4-inch NPT X Close
29	813-0265	Nipple, 1/2-inch NPT X 2.50-inch
30	813-0541	Nipple, 1/2-inch NPT X 25.50-inch
31	813-0247	Nipple, 1/2-inch NPT X 3.50-inch
32	813-0251	Nipple, 1/2-inch NPT X 4.50-inch
33	813-0320	Nipple, 1/2-inch NPT X 8.00-inch
34	813-0275	Nipple, 1/2-inch NPT X 9.00-inch
35	813-0022	Nipple, 1/2-inch NPT X Close
36	813-0156	Plug, 1/2-inch NPT Pipe
37	813-0555	Reducer, 1/2-inch to 1/4-inch NPT Bell
38	813-0003	Tee, 1/2-inch NPT

2.5.4 Oil Return Handle, Oil Disposal and Disposal Hose Components



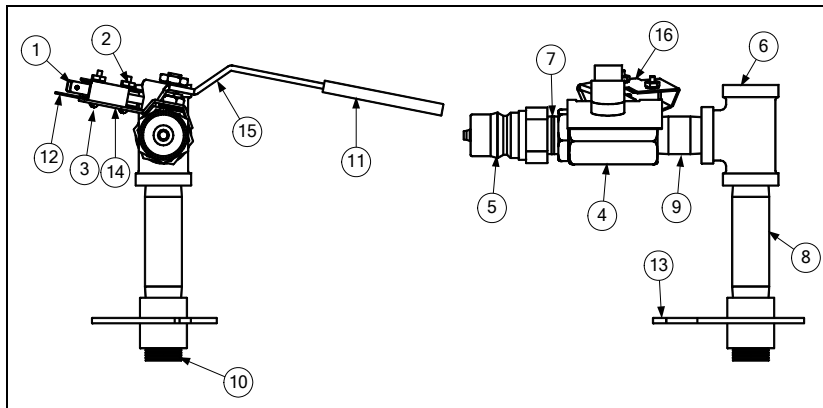
ITEM	PART #	COMPONENT
1	807-2103	Microswitch, Lever Activated
2	826-1359	Screw, 4-40 X 3/4-inch Slotted Round Head
3	809-0237	Nut, 4-40 Hex Keps
4	200-0821	Bracket, Handle
5	809-0247	Nut, 8-32 Hex Keps
6	826-1363	Screw, 8-32 X 1/2-inch Slotted Truss Head (pkg. of 25)
7	901-2358	Cover, Left Handle Microswitch
8	902-2358	Cover, Right Handle Microswitch
9	200-2437	Handle, Oil Return <i>(use in standard configurations, see example – page 2-17)</i>
10	814-0047	Sleeve, Red Handle
11	810-1999	Bracket, Oil Return Handle
12	809-0142	Bolt, 5/16-24 X 3/4-inch Hex Head
13	809-0203	Washer, 1/2-inch Flat Nylatron
14	810-0220	Spacer, .493-inch X .200-inch Tubular
15	809-0200	Washer, 1/2-inch Flat Steel
16	809-0056	Nut, 5/16-24 Hex Lock
17	200-2438	Rod, Oil Return Linkage <i>(use in standard configurations, see example – page 2-17)</i>
18	810-0783	Cotter Pin
19	810-0285	Swivel, Valve Control
20	920-0831	Handle, Oil Return <i>(use in alternate configurations, see example – page 2-17)</i>
21	910-0632	Rod, Oil Return Linkage <i>(use in alternate configurations, see example – page 2-17)</i>
22	806-9178SP	Hose Assembly, Oil Discharge <i>(Items 23-26)</i>
23	810-1434	Hose Assembly, 66-inch Oil
24	813-0165	Elbow, 1/2-inch X 90° Street
25	810-0490	Quick-Disconnect Fitting, 1/2-inch Female
26	810-0667	Check-Valve, 1/2-inch
*	806-9330SP	Oil Disposal Plumbing Assembly (rear discharge configuration)H50 Oil Return
27	806-8762SP	Ball Valve with Microswitch Assembly
28	900-5953	Handle, Oil Disposal Mounting
29	900-8057	Bracket, Microswitch Mounting
30	810-0278	Valve, 1/2-inch Gemini (without handle)
31	813-0275	Nipple, 1/2-inch x 9-inch
32	813-0463	Plug, 1/2-inch Pipe Counter Sink
33	813-0003	Tee, 1/2-inch x 1/2-inch x 1/2-inch
34	813-0607	Nipple, 1/2-inch x 23 1/2-inch
35	809-0951	Clamp, Hose (limits movement of plumbing through mounting bracket)
36	910-8809	Bracket, Oil Disposal Mounting (rear connection configuration)
37	813-0298	Nipple, 1/2-inch x 2-inch
38	813-0265	Nipple, 1/2-inch x 2 1/2 -inch
39	826-1374	Screw, #10 x 1/2-inch Hex Head (Pkg. of 25)
40	810-0487	Quick Disconnect, 1/2-inch Male
41	813-0320	Nipple, 1/2-inch x 8-inch
42	813-0062	Elbow, 1/2-inch x 90°
*	826-2113	Kit, FMP/FPPH50/55 Rear Disposal Kit (Three or more vats/spreaders only)

2.5.5 Oil Disposal Wand Assembly



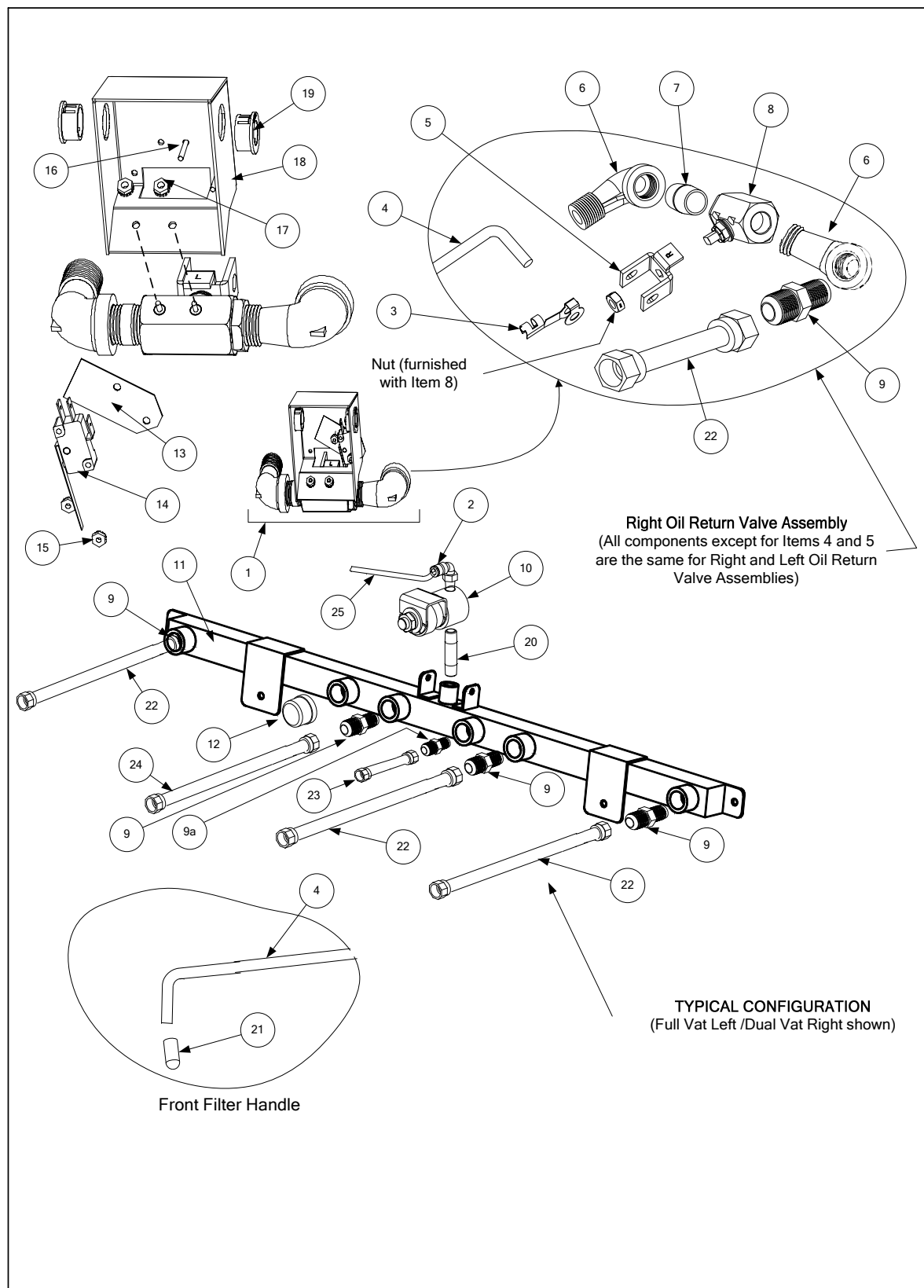
ITEM	PART #	COMPONENT
	806-7459	Assembly, Oil Disposal Wand
1	810-0603	Wand, FB Filter
2	810-1471	Hose, 24 FPH50/55
3	810-0490	Quick Disconnect, 1/4-inch Female

2.5.6 Assembly Wand Plumbing (Japan)



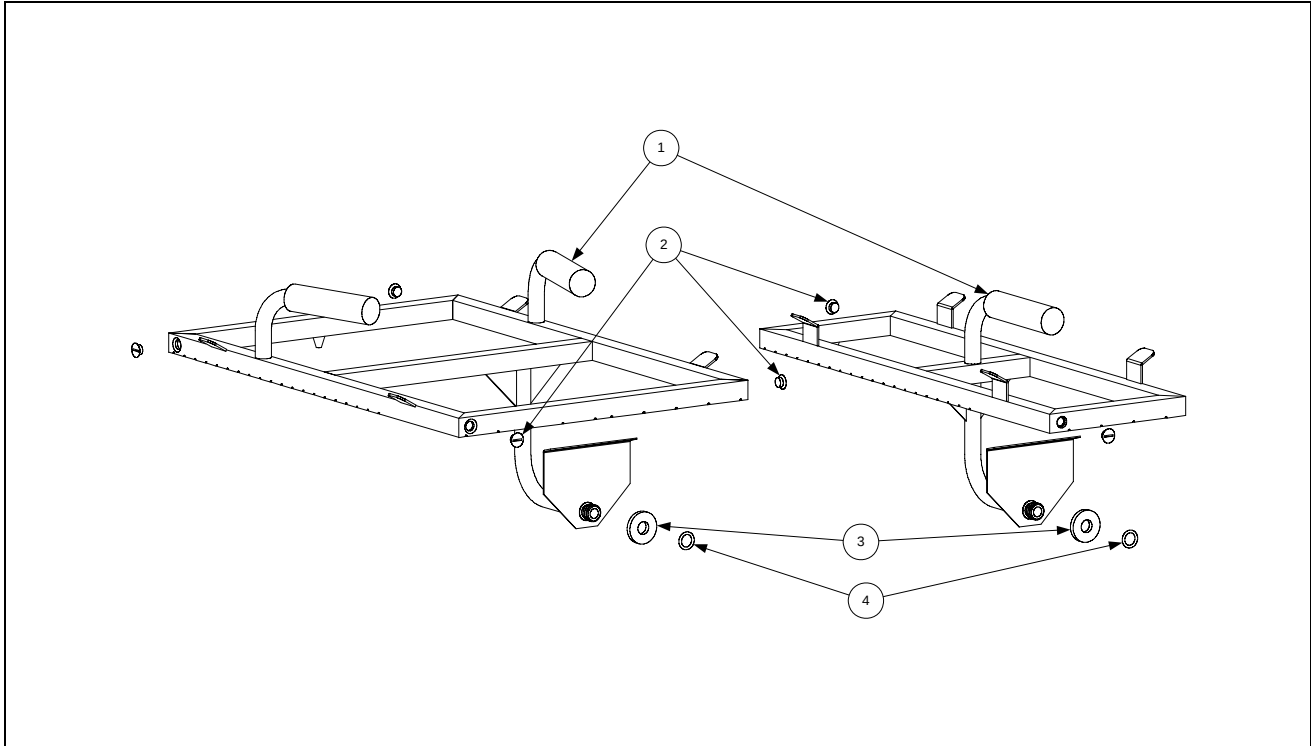
ITEM	PART #	COMPONENT
	806-9700SP	Plumbing Assembly, Japan Wand
1	807-2103	Switch, CE Micro
2	826-1366	Nut, 4-40 (Pkg. of 25)
3	826-1359	Screw, 4-40 x 3/4 (Pkg. of 25)
4	810-0278	Valve, 1/2-inch Ball
5	810-0487	Coupling, Male
6	813-0003	Tee, 1/2 x 1/2 x 1/2
7	813-0002	Nipple, 1/2 x Close NPT
8	813-0156	Plug, 1/2 NPT
9	813-0247	Nipple, 1/2 x 3 1/2-inch NPT
10	813-0298	Nipple, 1/2 x 2-inch NPT
11	814-0047	Sleeve, Handle Valve Red w/ Logo
12	816-0220	Insulation, RF Switch
13	823-2029	Support, Oil Return
14	900-1862	Bracket, Microswitch Mounting 1/2 Ball Valve
15	900-2839	Handle, Valve Wand Japan
16	900-2849	Cover, Wand Microswitch Japan

2.5.7 Rear Flush Oil Return Components



ITEM	PART #	COMPONENT
1		Valve Assembly, Microswitch and Ball Valve
	106-3452	Valve, Rear Flush Assembly, Left Side
	106-3453	Valve, Rear Flush Assembly, Right Side
2	810-2493	Elbow, 90° x ¼-inch NPT x ¼-inch Tube
3	809-0601	Clip, Rod End Clevis
4		Shaft, Rear Flush Valve
	211-6701	For use in Left oil return valve assemblies
	212-6701	For use in Right oil return valve assemblies
5		Handle, Rear Flush Valve
	901-2772	For use in Left oil return valve assemblies
	902-2772	For use in Right oil return valve assemblies
6	813-0165	Elbow, 90° x ½-inch Street
7	813-0087	Nipple, 1 ½-inch BM NPT
8	810-2201	Valve, ½-inch Ball
*	900-2935	Oil Return Valve Nut Retainer
9	810-1668	Adapter, ⅝-inch Flexline to ½-inch NPT Male
9a	810-2786	Adaptor, ½ -inch Flare x ½ -inch NPT
10	807-2484	Valve, ¼-inch NPT Solenoid Vent
11		Manifold Rear Flush Oil Return
	810-2890	Two-Station Fryer
	810-2891	Three-Station Fryer
	810-2892	Four-Station Fryer
	810-2893	Five-Station Fryer
12	813-0156	Cap, ½-inch Pipe
13	816-0220	Insulation, Rear Flush Switch
14	807-4101	Microswitch, Lever Activated
15	826-1366	Nut, 4-40 Keps Hex (Pkg. of 25)
16	826-1359	Screw, 4-40 x ¾-inch Slotted Round Head (Pkg. of 25)
17	809-0250	Nut, 6-32 Keps Hex
18	200-8745	Cover, Microswitch Rear Flush
19	807-0125	Bushing, .50 ID Heyco SB-750-8 Nylon
20	813-0700	Nipple, ¼-inch NPT x 3-inch
21	816-0643	Grip, Oil Return Handle
22	810-1067	Flexline, ⅝-inch OD x 8.5-inch Oil Return
23	810-2787	Flexline, ½-inch x 5-inch Oil Return Manifold to Pump
24	810-1055	Flexline, ⅝-inch OD x 11½-inch Oil Return Manifold to Pump
25	811-1071	Tube, ¼-inch OD Teflon Manifold Vent

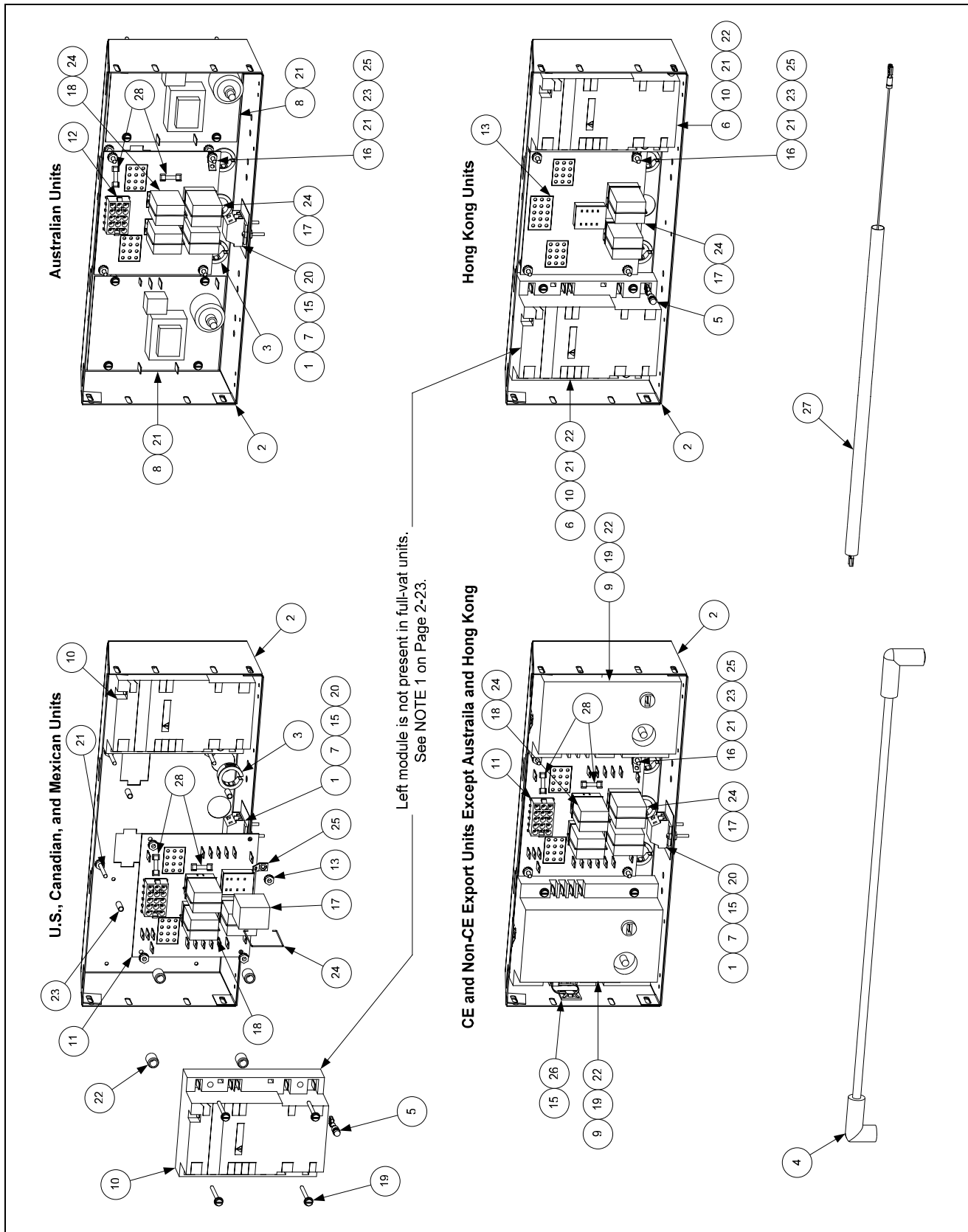
2.5.8 Power Shower Assemblies



ITEM	PART #	COMPONENT
	806-4442SP	Power Shower Assembly, Full-vat, Complete
	806-4476SP	Power Shower Assembly, Dual-vat, Complete
1	814-0001	Grip, Handle
2	809-0415	Screw, Cleanout
3	826-1390	Seal (<i>Gasket</i>) (pkg. of 5)
4	826-1344	O-Ring (pkg. of 5)

2.6 Electronics and Electrical Components (for Controllers, Page 2-10)

2.6.1 Component Boxes



ITEM	PART #	COMPONENT
1	810-1164	Block, One-Piece Screwless Terminal
2	200-5996	Box, One-Piece Component
3	807-1926	Bushing, .875-inch Split
4	826-2024	Cable, 21-inch Ignition (<i>comes with Rajah connector [Item 5]</i>)
5	807-3484	Connector, Rajah
6	106-0531SP	Fuse Assembly, Inline
7	816-0217	Insulation, Terminal Block Paper
8	807-2971	Ignition Module, Australian
9	807-1006	Ignition Module, CE and Non-CE export (<i>except Australia, Canada, HK, Mexico</i>)
10	807-3366†	Ignition Module, Dual-Spark Full-vat (<i>U.S., Canadian, HK, and Mexican units</i>)
	807-3365†	Ignition Module, Single-Spark Ignition Module Dual-vat (<i>U.S., Canadian, HK, and Mexican units</i>)
11	826-2264	Interface Board Kit; U.S., CE and non-CE (<i>except Hong Kong</i>)
	106-6706	Interface Board SMT, U.S., CE and non-CE (<i>except Hong Kong</i>)
	807-4330	Sound Device/Speaker Adapter Harness SMT
	807-4343	Wire Harness, SMT Interface Board to Ignition Module
*	106-6711	Interface Board, Fast Computer
12	106-0387	Interface Board, Australian
13	806-4973	Interface Board, Hong Kong
14	807-1359	Mount, Ty-Wrap
15	826-1366	Nut, 4-40 Keps Hex (Pkg. of 25)
16	809-0250	Nut, 6-32 Keps Hex
17	807-0833	Relay, DPDT 5A 12VDC Latch/Heat (<i>See NOTE 1</i>)
18	807-0834	Relay, SPDT 15A 12VDC Basket Lift (<i>See NOTE 2</i>)
19	809-0441	Screw, #8 X 1 1/2-inch Hex Washer Head
20	809-0354	Screw, 4-40 X 3/4-inch Slotted Round Head
21	809-0098	Screw, 6-32 X 1 1/4-inch Slotted Round Head
22	826-1346	Spacer, Ignition Module (Pkg. of 10)
23	810-2763	Spacer, Interface Board
24	810-2243	Spring, Relay Retaining
25	826-1337	Tab, 1/4-inch Terminal (Pkg. of 5)
26	807-1948	Ty-Wrap
27	806-6085	Wire Assembly, Ignition Module
28	807-3843	Fuse 3A 250V Domestic
	807-3293	Fuse 5A 125V International Only
*	826-1721	Ignition Cable (<i>2 ignition cables, 2 rajah connectors</i>)
*	807-1200	Ignition Wires, 27-inch (<i>used with 807-1006</i>)
*	807-1878	Ignition Wires, 19-inch (<i>used with 807-1006</i>)
*	806-3660	Sound Device, High Output (use 810-3141 for SMT sound device with SMT connector)

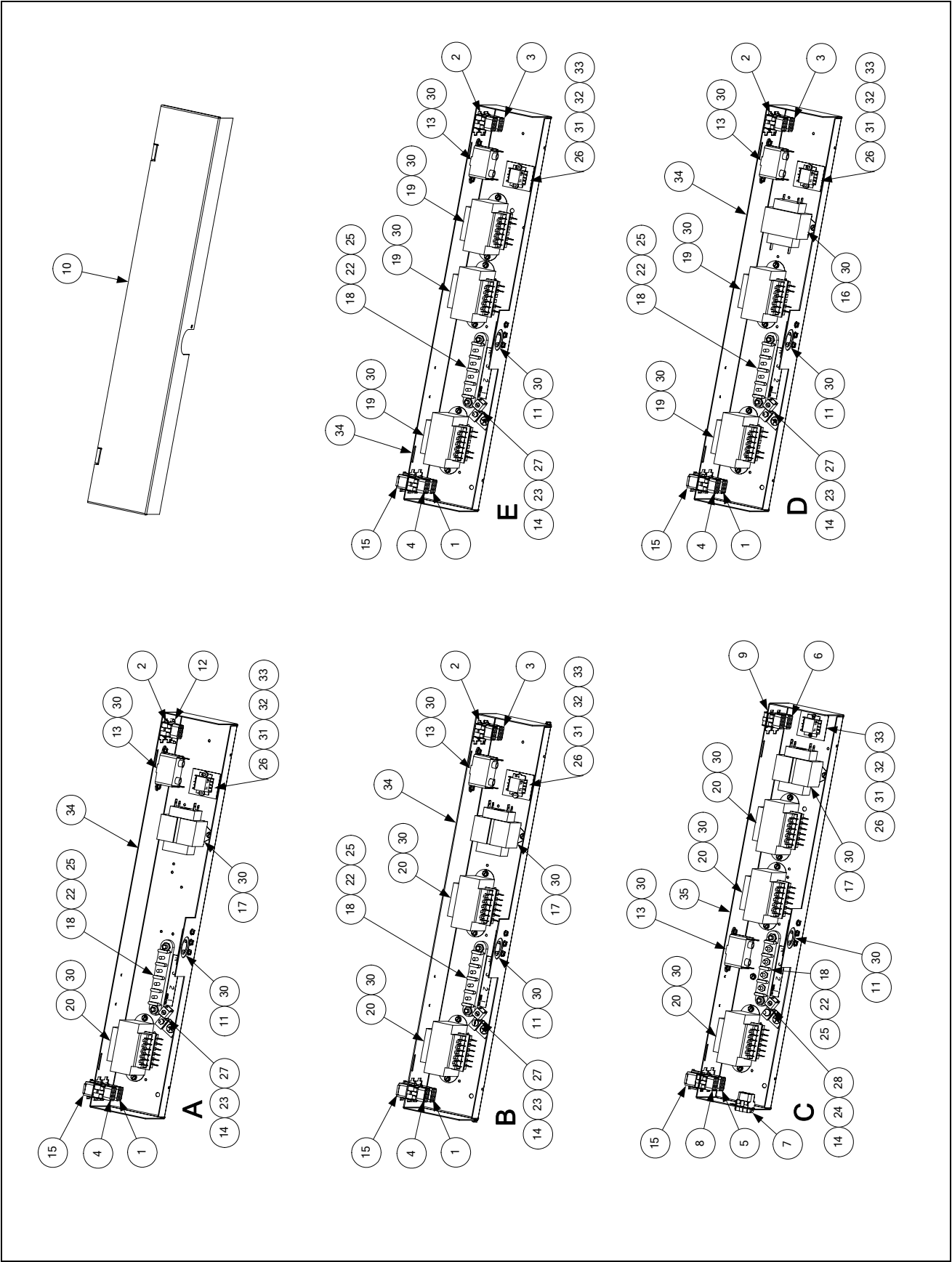
* Not illustrated.

† For dual-vat units, use 807-3365 Single-Spark Ignition Module (see **NOTE 1**).

NOTE 1: U.S., Canadian, Hong Kong, and Mexican units use two different modules depending upon the configuration of the frypot. Dual-vat units use two 807-3365 Single-Spark Ignition Modules. Full-vat units use one 807-3366 Dual-Spark Ignition Module. Also, in full-vat units, only one latch relay (Item 17) is used, located in the lower right socket.

NOTE 2: Basket Lift Relays (Item 18) are present only on units equipped with basket lifts.

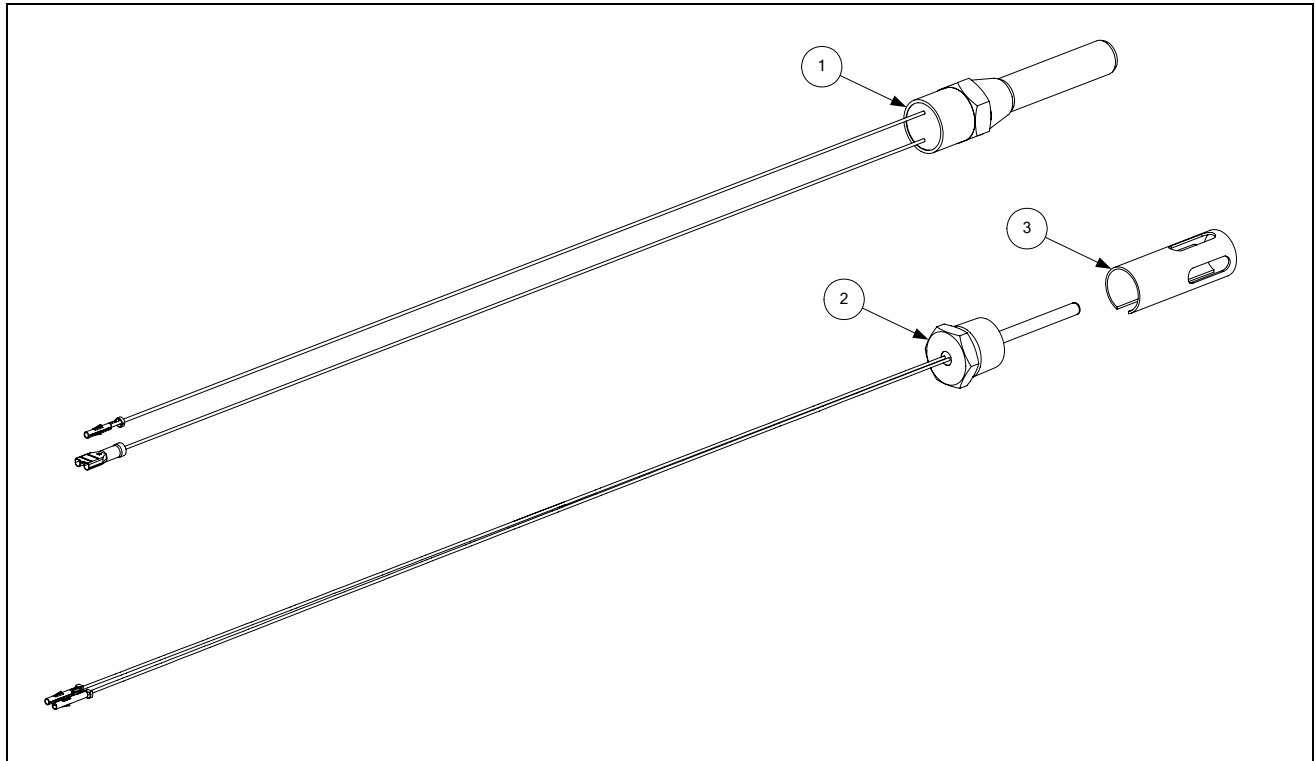
2.6.2 Transformer Boxes



ITEM	PART #	COMPONENT
		Box Assembly, Transformer
A	106-1380SP	100-120V FMPH150/155, FMPH350/355, FMPH450/455
B	106-0627SP	100-120V FMPH250/255, FMPH350/355, FMPH450/455, FPPH250/255, FPPH350/355, FPPH450/455
C	106-3308SP	100-120V FMPH450/455, FPPH350/355
D	106-3433SP	208-240V FMPH250/255 CE/Non-CE Export, FPPH250/255 CE/Non-CE Export
E	106-3432SP	250V FPPH250/255 CE/Non-CE Export
1	106-1009	Cable Assembly, Transformer Box #1
2	106-1010	Cable Assembly, Transformer Box #2
3	106-1011	Cable Assembly, Transformer Box Line
4	106-1016	Cable Assembly, Transformer Box Filter Pump
5	106-3311	Cable Assembly, Transformer Box #1
6	106-3312	Cable Assembly, Transformer Box #2
7	106-3313	Cable Assembly, Transformer Box #3
8	106-3314	Cable Assembly, Transformer Box Filter Pump
9	106-3316	Cable Assembly, Transformer Box Line
10	200-1415	Cover, Transformer Box
11	200-2260	Plate, Strain Relief
12	200-2318	Cover, Transformer Box Cable
13	807-0012	Relay, 18 Amp 1/3-HP 24V Coil
14	807-0070	Terminal, Ground Lug
15	807-0155	Connector, 9-Pin Male
16	807-0680	Transformer, 208-240V/24VAC 50/60Hz 20VA
17	807-0800	Transformer, 100-120V/24VAC 50/60Hz 50VA
18	807-1973	Terminal, Post
19	807-1999	Transformer, 208-240V V/F Dual Voltage
20	807-2176	Transformer, 100-120V V/F Dual Voltage
21	809-0052	Nut, 10-24 Hex
22	809-0071	Nut, 1/4-20 Hex
23	809-0103	Screw, 8-32 X 1/2-inch Slotted Truss Head
24	809-0123	Screw, 10-24 X 3/4-inch Slotted Truss Head
25	809-0131	Screw, 1/4-20 X 3/4-inch Hex Head
26	809-0237	Nut, 4-40 Keps Hex
26	809-0247	Nut, 8-32 Keps Hex
28	826-1376	Nut, 10-32 Keps Hex
29	809-0354	Screw, 4-40 X 3/4-inch Slotted Round Head
30	809-0360	Screw, #8 X 3/8-inch Hex Washer Head
31	809-0656	Screw, 4-40 X 3/8-inch Slotted Round Head
32	810-1164	Block, One-Piece Screwless Terminal
33	816-0217	Insulation, Terminal Block Paper
34	824-1242	Box, Transformer
35	824-1243	Box, Transformer
*	WIR0439	Wire Assembly, Transformer Box <i>(used in Items B, D, and E)</i>
*	WIR0447	Wire Assembly, Transformer Box <i>(used in Item A)</i>
*	WIR0580	Wire Assembly, Transformer Box <i>(used in Item C)</i>

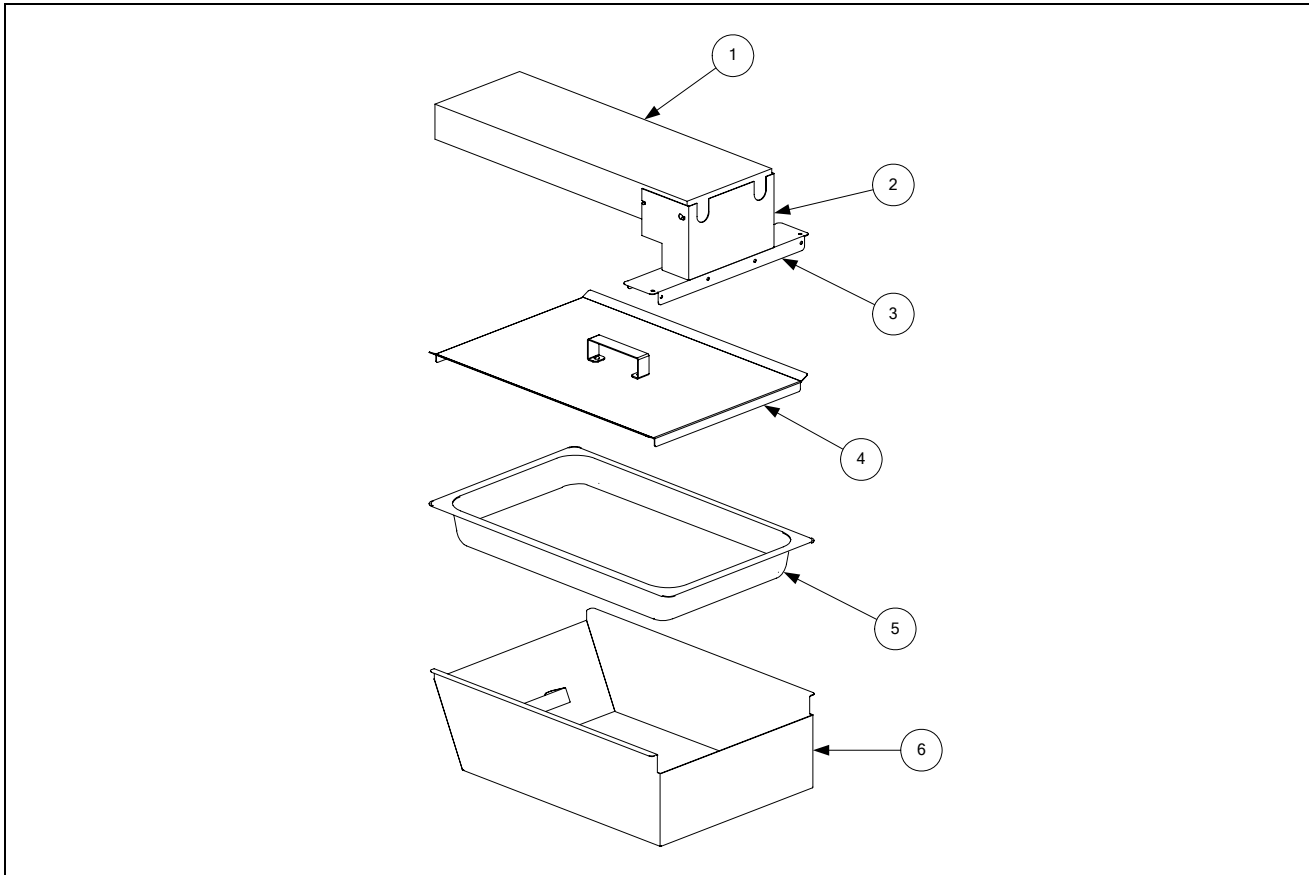
* Not illustrated.

2.6.3 High-Limit Thermostat and Temperature Probe



ITEM	PART #	COMPONENT
1	826-1177	High Limit Thermostat - 425°F/218°C
2	806-4206	Temperature Probe
3	210-0681	Probe Guard

2.7 Food Warmer Components



ITEM	PART #	COMPONENT
1	807-0742	Food Warmer Heat Lamp <i>(for element only, use 807-0746)</i>
2	210-5717	Bracket, Heat Lamp
3	210-5716	Mount, Heat Lamp
4	806-5518	Cover Assembly, Work Station
	910-7534	Cover, Work Station
	210-0319	Handle
	809-0024	Screw, 10-24 X 5/16-inch Slotted Round Head
	809-0020	Nut, 10-24 Cap
	809-0184	Washer, #10 Lock
5	803-0054	Pan Café
6	806-8274	Pan Assembly, Spreader Storage
	824-0632	Pan, Spreader Storage
	210-0319	Handle
	809-0024	Screw, 10-24 X 5/16-inch Slotted Round Head
	809-0020	Nut, 10-24 Cap
	809-0184	Washer, #10 Lock
*	803-0104	Grate, 12-inch X 20-inch Café Pan
*	809-0117	Screw, 10-32 X 3/8-inch Slotted Truss Head <i>(attaches Item 2 to Item 3)</i>
*	809-0256	Nut, 10-32 Keps Hex <i>(used with 809-0117 to attach Item 2 to Item 3)</i>
*	809-0361	Screw, #8 X 1/2-inch Hex Head <i>(attaches Item 3 to cabinet)</i>

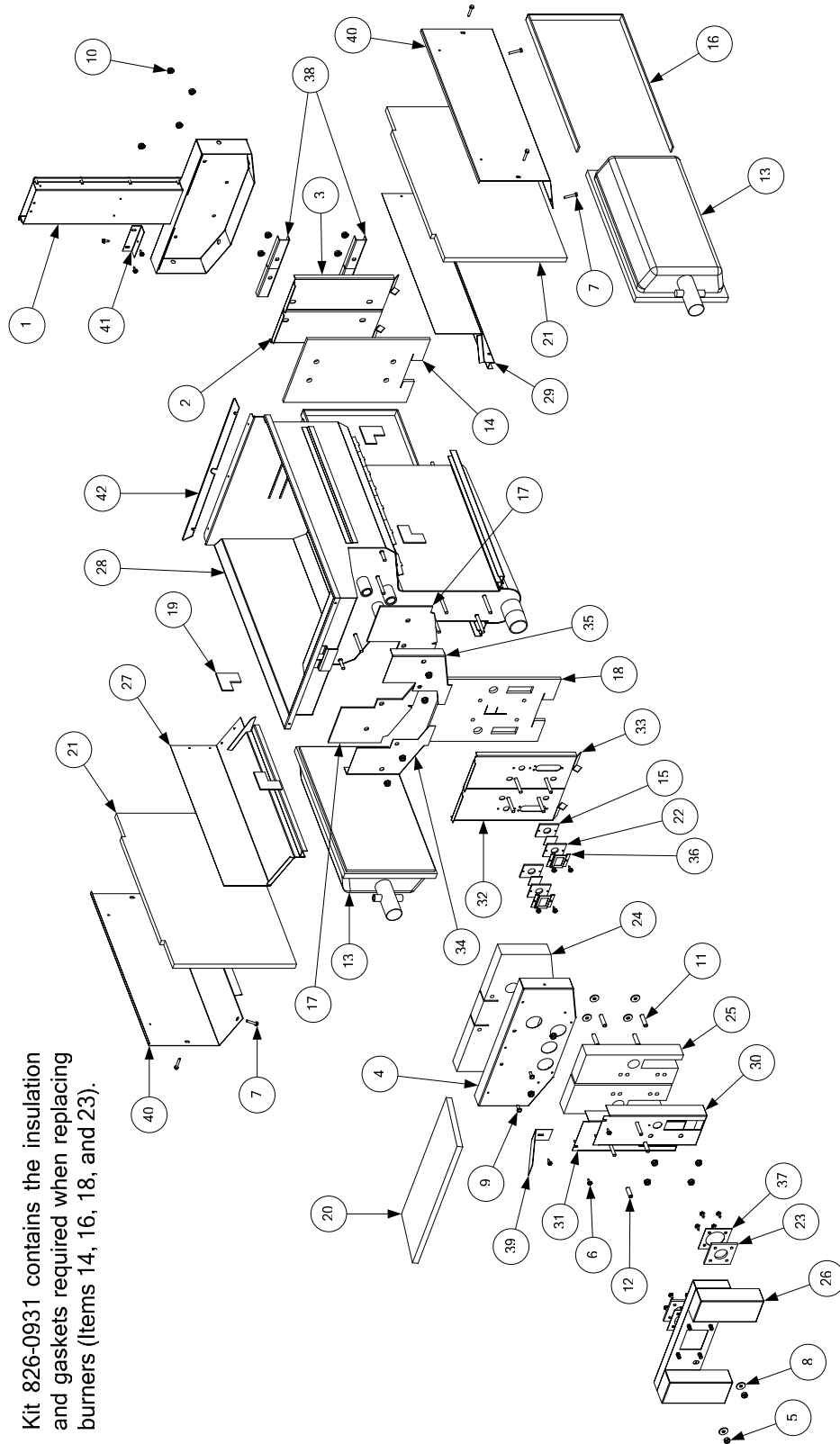
* Not illustrated.

2.8 Frypots and Associated Components

2.8.1 Full-Vat Frypot Components

NOTE: All insulation and gaskets can be ordered in a single kit, P/N 826-0929.

Kit 826-0931 contains the insulation and gaskets required when replacing burners (Items 14, 16, 18, and 23).



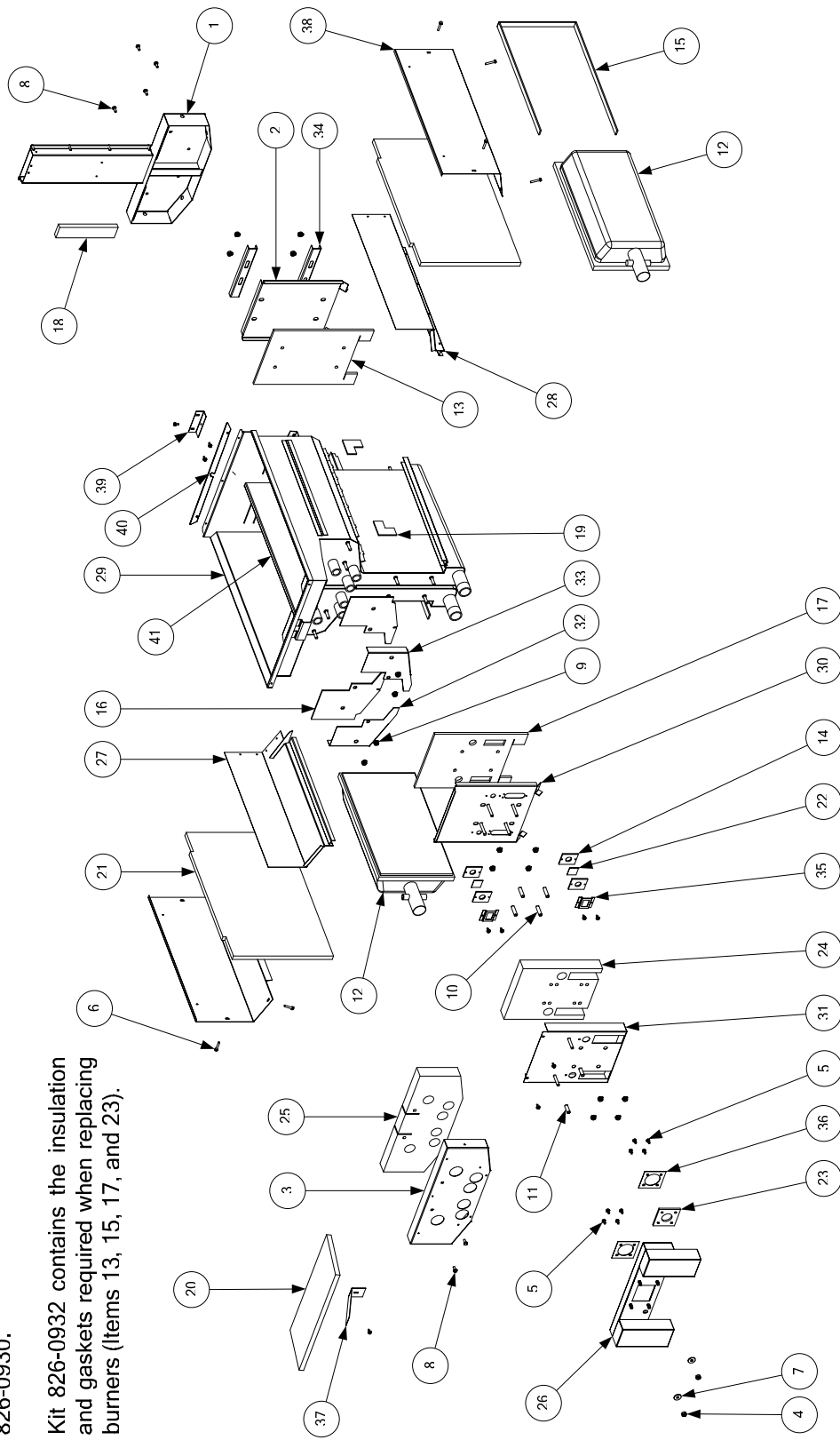
ITEM	PART #	COMPONENT
1	106-1019SP	Flue Assembly, Full-vat
2	200-0936	Back, Left Full-vat Combustion Chamber
3	200-0937	Back, Right Full-vat Combustion Chamber
4	200-2227	Retainer, Full-vat Upper Insulation
5	809-0059	Nut, 1/4-20 Flange Hex
6	809-0361	Screw, #8 X 1/2-inch Hex Head Drill Point
7	809-0362	Screw, #8 X 1 1/4-inch Hex Washer Head Drill Point
8	809-0435	Washer, Steel
9	809-0500	Screw, #10 X 1/2-inch Hex Washer Head 410 SS
10	809-0804	Nut, 1/4-20 Keps Hex
11	810-0476	Spacer, .25-inch X 1.187-inch
12	810-0500	Spacer, .25-inch X .9375-inch
13	826-1072	Burner, Universal Replacement
14	812-0355	Insulation, Full-vat Lower Rear
15	812-0356	Insulation, Burner Sight Glass
16	816-0577	Insulation, Burner
17	812-0404	Insulation, Left or Right Front Seal
18	812-0457	Insulation, Full-vat Lower Front
19	812-0706	Insulation, Upper Burner Rail
20	812-0993	Insulation, Upper Oil Zone
21	812-1029	Insulation, Combustion Chamber Side
22	814-0048SP	Glass, Burner Sight
23	816-0057	Gasket, Plenum
24	816-0560	Insulation, Full-vat Upper Front
25	816-0561	Insulation, Left or Right Outer Front
26	823-0969	Plenum, Full-vat
27	823-1777	Side and Rail, Left Full-vat Combustion Chamber
28	823-3322SP	Frypot, 439 Stainless Steel
29	823-3142	Side and Rail, Right Full-vat Combustion Chamber
30	823-3304	Front, Full-vat Right Combustion Chamber
31	823-3305	Front, Full-vat Left Combustion Chamber
32	823-3315	Retainer, Left Full-vat Lower Front Insulation
33	823-3316	Retainer, Right Full-vat Lower Front Insulation
34	824-0863	Retainer, Left Full-vat Upper Insulation
35	824-0864	Retainer, Right Full-vat Upper Insulation
36	900-1031	Retainer, Burner Sight Glass
37	900-1049	Retainer, Plenum Gasket
38	900-1221	Retainer, Rear Insulation
39	900-1515	Brace, Upper Oil Zone Insulation
40	900-4452	Retainer, Combustion Chamber Side Insulation
41	930-0818	Bracket, Flue to Frypot
42	900-4253	Strip, Fluecap Retainer
*	910-2474	Pot-to-Pot Gap Clip
*	826-0929	Insulation Kit, Complete Full-Vat
*	826-0931	Insulation Kit, Burner Full-Vat
*	106-1049SP	Frypot, Complete Assembly, Natural Gas
*	106-1050SP	Frypot, Complete Assembly, Propane
*	106-1053	Frypot, Complete Assembly, Manufactured Gas

* Not illustrated.

2.8.2 Dual-Vat Frypot Components

NOTE: All insulation and gaskets can be ordered in a single kit, P/N 826-0930.

Kit 826-0932 contains the insulation and gaskets required when replacing burners (Items 13, 15, 17, and 23).

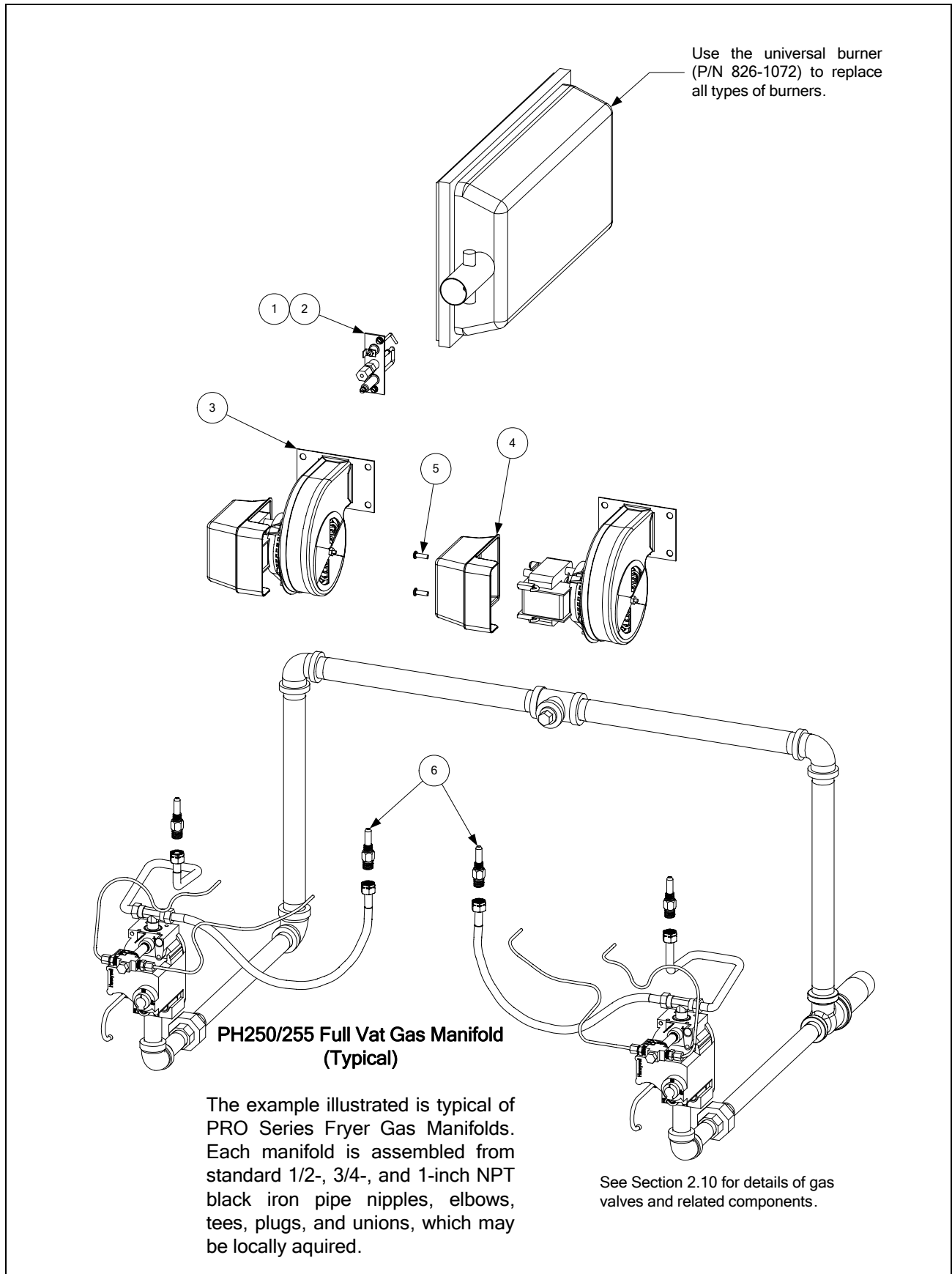


ITEM	PART #	COMPONENT
1	106-1018SP	Flue Assembly, Dual-vat
2	200-0941	Back, Dual-vat Combustion Chamber
3	200-2229	Retainer, Dual-vat Upper Insulation
4	809-0059	Nut, 1/4-20 Flange Hex
5	809-0360	Screw, #8 X 3/8-inch Hex Head
6	809-0362	Screw, #8 X 1 1/4-inch Hex Washer Head Drill Point
7	809-0435	Washer, Steel
8	809-0500	Screw, #10 X 1/2-inch Hex Washer Head 410 SS
9	809-0804	Nut, 1/4-20 Keps Hex
10	810-0476	Spacer, .25-inch X 1.187-inch
11	810-0500	Spacer, .25-inch X .9375-inch
12	826-1072	Burner, Universal Replacement
13	812-0354	Insulation, Dual-vat Lower Rear
14	812-0356	Insulation, Burner Sight Glass
15	816-0577	Insulation, Burner
16	812-0404	Insulation, Left or Right Front Seal
17	812-0458	Insulation, Dual-vat Lower Front
18	812-0688	Insulation, Flue Collector
19	812-0706	Insulation, Upper Burner Rail
20	812-0993	Insulation, Upper Oil Zone
21	812-1029	Insulation, Combustion Chamber Side
22	814-0048SP	Glass, Burner Sight
23	816-0057	Gasket, Plenum
24	816-0558	Insulation, Dual-vat Lower Front
25	816-0559	Insulation, Dual-vat Upper Front
26	823-0970	Plenum, Dual-vat
27	823-2822	Side and Rail, Left Dual-vat Combustion Chamber
28	823-2823	Side and Rail, Right Dual-vat Combustion Chamber
29	823-3324SP	Frypot, Dual-vat 439 SS
30	823-3302	Front, Dual-vat Combustion Chamber
31	823-3303	Retainer, Dual-vat Lower Front Insulation
32	824-0865	Retainer, Left Dual-vat Upper Insulation
33	824-0866	Retainer, Right Dual-vat Upper Insulation
34	900-0914	Retainer, Lower Rear Insulation
35	900-1031	Retainer, Burner Sight Glass
36	900-1049	Retainer, Plenum Gasket
37	900-1515	Brace, Upper Oil Zone Insulation
38	900-4452	Retainer, Combustion Chamber Side Insulation
39	930-0818	Bracket, Flue to Frypot
40	900-4253	Strip, Fluecap Retainer
41	824-0541	Riser, DV Pot Divider W/A
*	910-2474	Pot-to-Pot Gap Clip
*	826-0930	Insulation Kit, Complete Dual-Vat
*	826-0932	Insulation Kit, Burner Dual-Vat
*	823-3327	Frypot, Dual-vat
*	106-1079SP	Frypot, Complete Assembly, Natural Gas
*	106-1067	Frypot, Complete Assembly, Natural with Rear Flush
*	106-1080SP	Frypot, Complete Assembly, Propane
*	106-1066	Frypot, Complete Assembly, Manufactured Gas

* Not illustrated.

** For rear flush oil return components, see page 2-20.

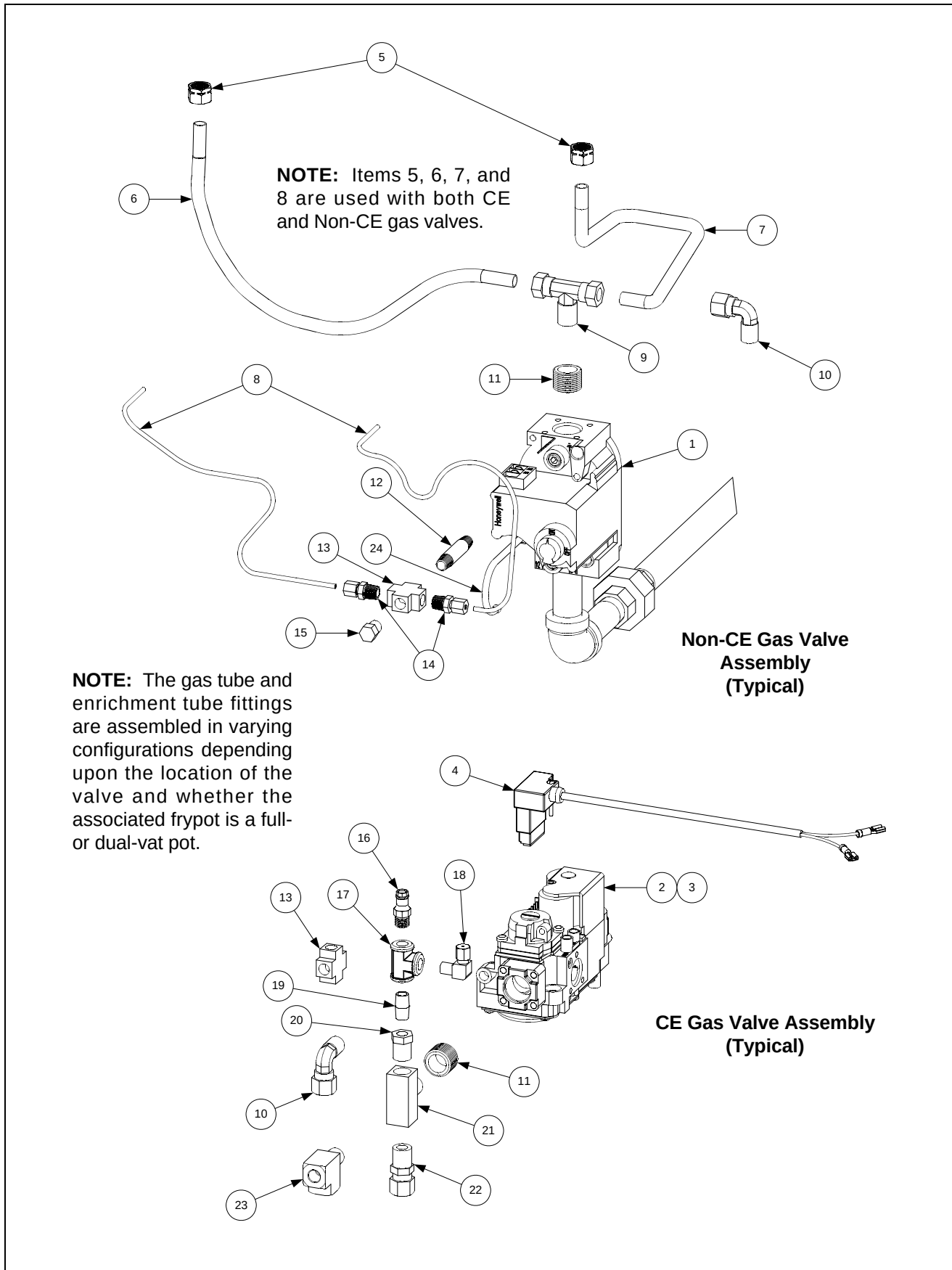
2.9 Gas Supply and Combustion System Components



ITEM	PART #	COMPONENT
1		Ignitor (<i>includes gasket 816-0059, which may be ordered separately</i>)
	826-0981	Natural Gas (G20, G25)
	826-0982	Propane (G30, G31)
	826-1002	Manufactured Gas
2	826-1371	Screw, #8 X 1/2-inch Hex Head (pkg. of 25)
3		Blower Assembly, Combustion Air (<i>includes harness and Items 4, and 5</i>)
	106-2996SP	100V 50/60 Hz (Left)
	106-2999SP	100V 50/60 Hz (Right)
	106-2994SP	115V 50/60 Hz. (Left)
	106-2997SP	115V 50/60 Hz (Right)
	106-2995SP	208-240V 50/60 Hz (Left)
	106-2998SP	208-240V 50/60 Hz (Right)
	106-3000SP	230V 50/60 Hz CE (Left)
	106-3001SP	230V 50/60 Hz CE (Right)
4	816-0554	Cover, Blower Motor (<i>component of all blowers listed above</i>)
5	809-0938	Screw, 10-32 X 5/8-inch Philips Truss Head (<i>secures Item 4 to Item 3</i>)
*	806-8806SP	Harness Assembly, Blower Motor (<i>component of all blowers listed above</i>)
6		Orifice, Burner
	812-1137	1.95 mm Propane/Butane (G30, G31) (0-4999 Ft, 0-1524 M) (CE)
	810-1221	2.00 mm Propane/Butane (0-4999 Ft, 0-1524 M) (<i>Japan only</i>)
	810-0386	2.10 mm Propane/Butane (0-4999 Ft, 0-1524 M)
	810-0413	2.16 mm Propane/Butane (G30, G31) (5000-6999 Ft, 1525-2133 M)
	812-1028	2.20 mm Propane/Butane (G30, G31) (7000-10,999 Ft, 2134-3352 M)
	812-1134	3.10 mm Natural Gas (G20, G25) (0-4999 Ft, 0-1524 M) (<i>Japan only</i>)
	810-0403	3.40 mm Natural Gas (G20, G25) (0-4999 Ft, 0-1524 M)
	810-0437	3.60 mm Natural Gas (G20, G25) (5000-6999 Ft, 1525-2133 M)
	812-1144	3.65 mm Natural Gas (G20, G25) (7000-8999 Ft, 2134-2743 M)
	812-1145	3.70 mm Natural Gas (G20, G25) (9000-10,999 Ft, 2744-3352 M)
	810-0642	5.95 mm Manufactured Gas (0-4999 Ft, 0-1524 M)
		CE Conversion Kits
*	826-1196	Natural Gas (G20, G25) to Propane/Butane (G30, G31), Full-vat/Dual-vat
*	826-1197	Propane/Butane (G30, G31) to Natural Gas (G20, G25), Full-vat/Dual-vat
		Non-CE Conversion Kits
*	826-1145	Natural Gas (G20, G25) to Propane/Butane (G30, G31), Full-vat
*	826-1146	Propane/Butane (G30, G31) to Natural Gas (G20, G25), Full-vat
*	826-1147	Natural Gas (G20, G25) to Propane/Butane (G30, G31), Dual-vat
*	826-1148	Propane/Butane (G30, G31) to Natural Gas (G20, G25), Dual-vat
*	807-2263	Switch, Air Pressure (<i>use 807-2262 in units with 100VAC power supply</i>)

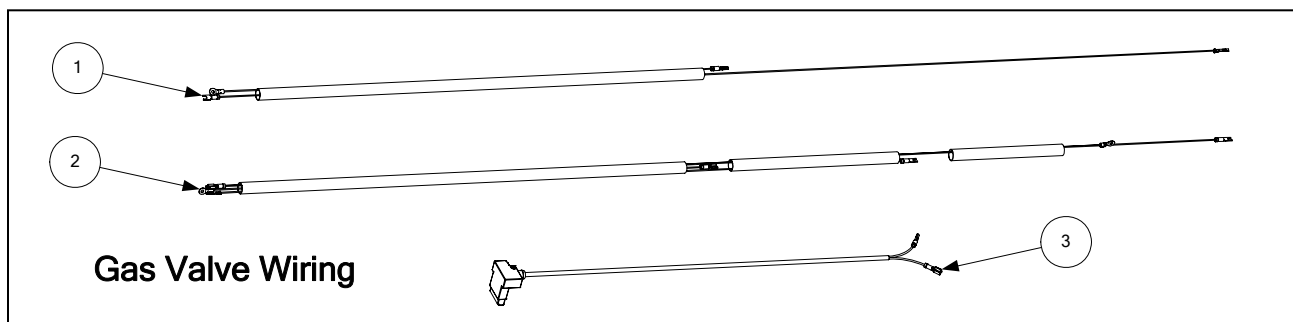
* Not illustrated.

2.10 Gas Valves and Associated Components



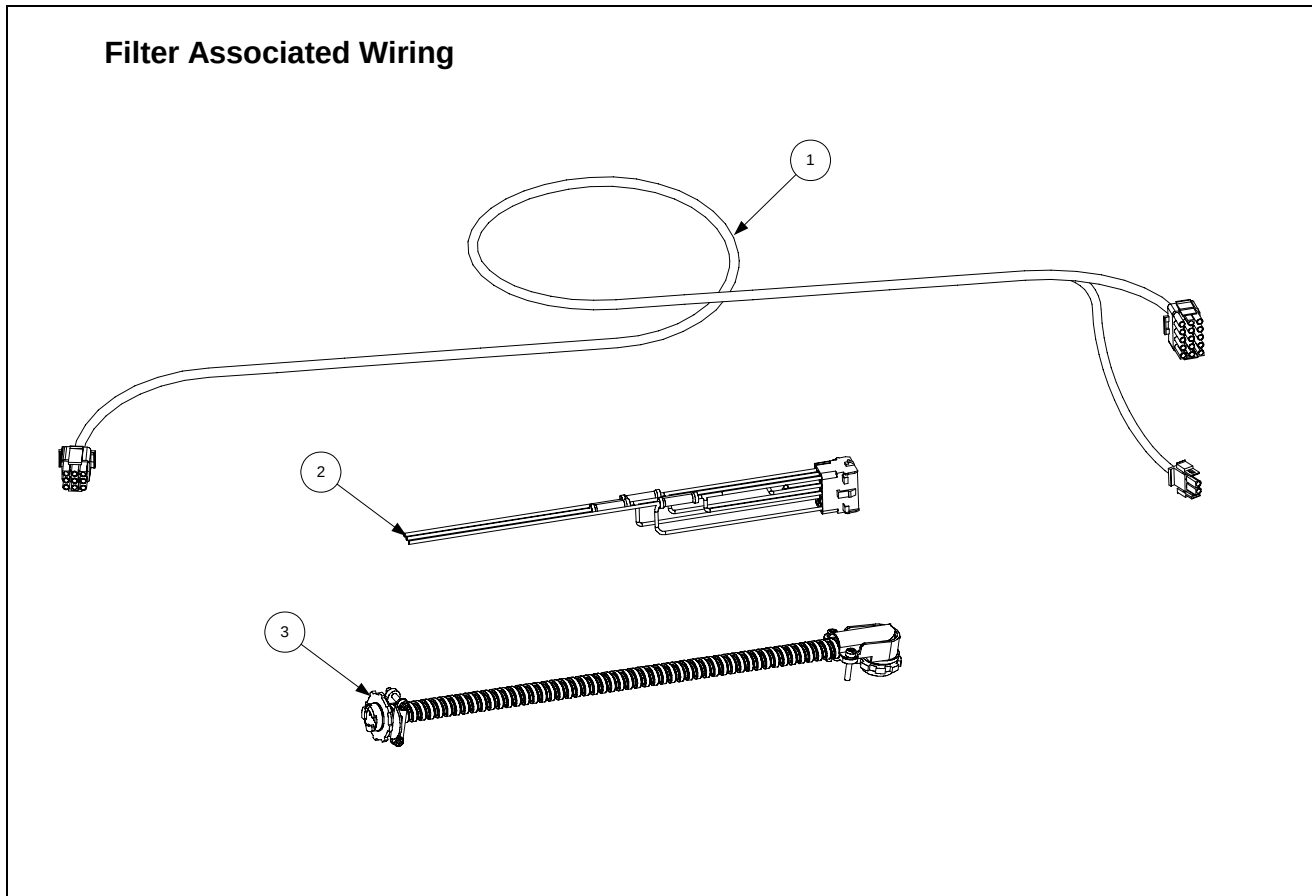
ITEM	PART #	COMPONENT
1		Valve, Non-CE Gas
	826-1122	Natural Gas (G20, G25)
	826-1123	Propane Gas (G30, G31)
2	810-1715	Valve, CE Gas (G20, G25, G30, G31)
3	810-1041	Accessory Kit <i>(contains parts to adapt Item 2 to specific fryer configuration)</i>
4	806-9678SP	Plug Assembly, CE Gas Valve
5	810-0494	Ferrule (Nut), Orifice
6	810-1355	Gas Line, 3/8-inch OD X 15-inch SS Flexible
7	810-1354	Gas Line, 3/8-inch OD X 12-inch SS Flexible
*	810-1353	Gas Line, 3/8-inch OD X 9-inch SS Flexible
8	811-0800	Tube, 1/8-inch OD X 12.5-inch Enrichment <i>(cut and form to fit)</i>
9	813-0301	Tee, 1/4-inch Male NPT to 3/8-inch Tube
10	813-0302	Elbow, 1/4-inch Male NPT to 3/8-inch Tube 90°
11	813-0304	Bushing, 1/2-inch NPT to 1/4-inch NPT Flush Reducing
12	813-0405	Nipple, 1/8-inch NPT X 2-inch
13	813-0378	Fitting, 1/8-inch NPT Cross
14	813-0340	Adapter, 1/8-inch NPT to 1/8-inch Tube
15	813-0154	Plug, 1/8-inch NPT Hex Head Pipe
16	810-1176	Tap, 1/8-inch NPT Pressure
17	813-0377	Tee, 1/8-inch NPT Female
18	813-0354	Elbow, 1/8-inch NPT X 1/8-inch Tube Compression
19	813-0016	Nipple, 1/8-inch NPT X Close
20	810-1006	Bushing, 1/4-inch NPT to 1/8-inch NPT Reducing
21	813-0495	Tee, 1/4-inch Male NPT to Female NPT
22	810-1025	Connector, 1/4-inch Male NPT to 3/8-inch Tube
23	810-1026	Tee, 1/4-inch Male NPT to Female NPT Street
24	810-0691	Tube, 1/8-inch Vent

* Not illustrated.



ITEM	PART #	COMPONENT
1	806-3941	Harness, Full Vat Gas Valve
2	806-3940	Harness, Dual Vat Gas Valve
3	806-9678SP	Plug Assembly, CE Gas Valve

2.11 Wiring Assemblies and Harnesses



ITEM	PART #	COMPONENT
1	810-1062	Cable, Filter Box Lower 9-Pin Plug to 807-2000/2001 C2 Connector
*	807-2000	Cable, 810-1062 C2 Connector to Component Box <i>(units w/Basket Lift)</i>
2	807-2001	Cable, 810-1062 C2 Connector to Component Box <i>(units w/o Basket Lift)</i>
*	812-0362	Spaghetti Insulation, 36"
3	106-1020SP	Pump Motor to Transformer Box Wiring Assembly

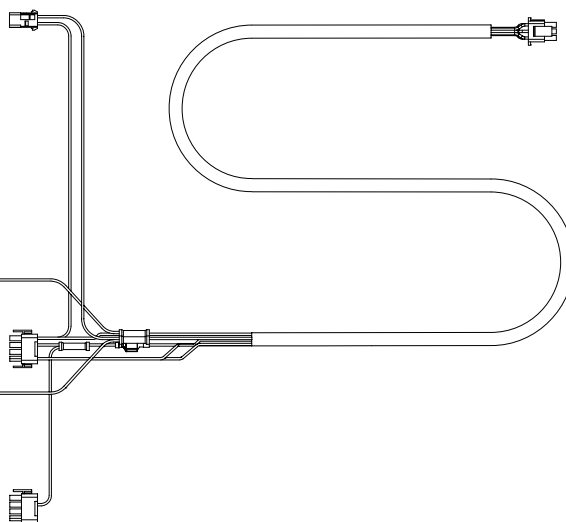
* Not illustrated.

Main Wiring Harnesses

U.S. and Non-CE harness (shown) has two unterminated wires.

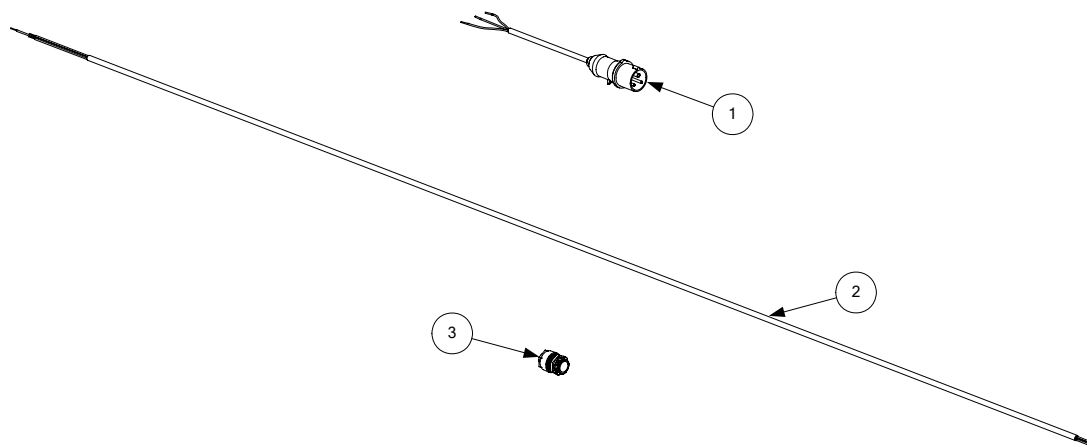
Unterminated wires.

CE harness has two unterminated wires plus two additional wires with push-on terminals.



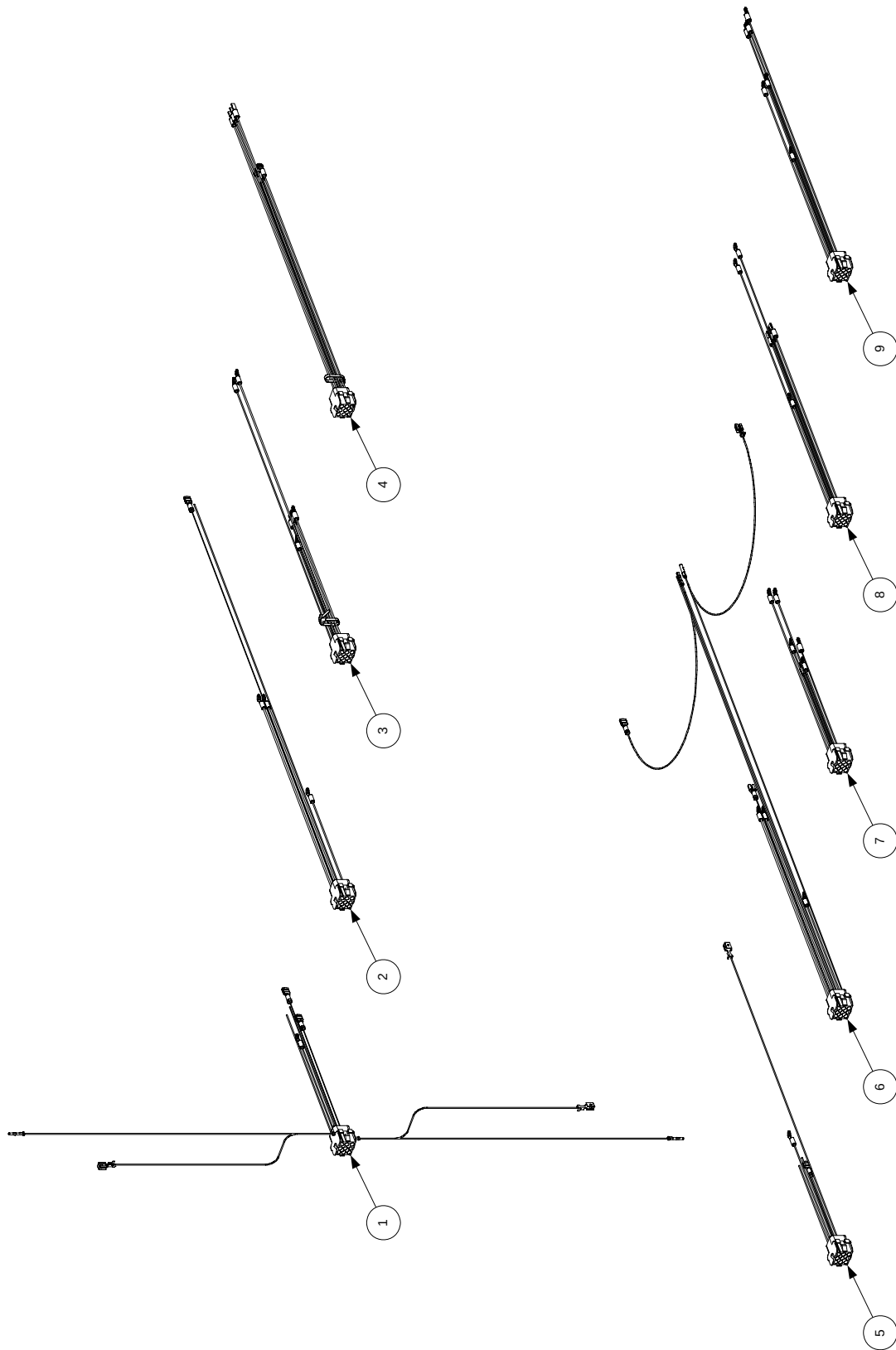
ITEM	PART #	COMPONENT
	807-1978	U.S. and Non-CE Export Main Wiring Harness
	807-2168	CE Main Wiring Harness
	807-4014	U.S. and Non-CE Export Main Wiring Harness (<i>Used on 3- or 5-Station Fryers</i>)

Power Cords



ITEM	PART #	COMPONENT
1	807-1696	Power Cord, CE
2	807-1685	Power Cable, 110-inch, 3-wire, 16-gauge, 450V, 18A
3	807-1560	Strain Relief
*	806-5332SP	Power Cord, 120V w/Grounding Plug (<i>w/Push-On Terminals and Clamp</i>)
*	807-0154	Power Cord, 120V w/Grounding Plug (<i>w/o Terminals or Clamp</i>)

Transformer Box Cable Assemblies



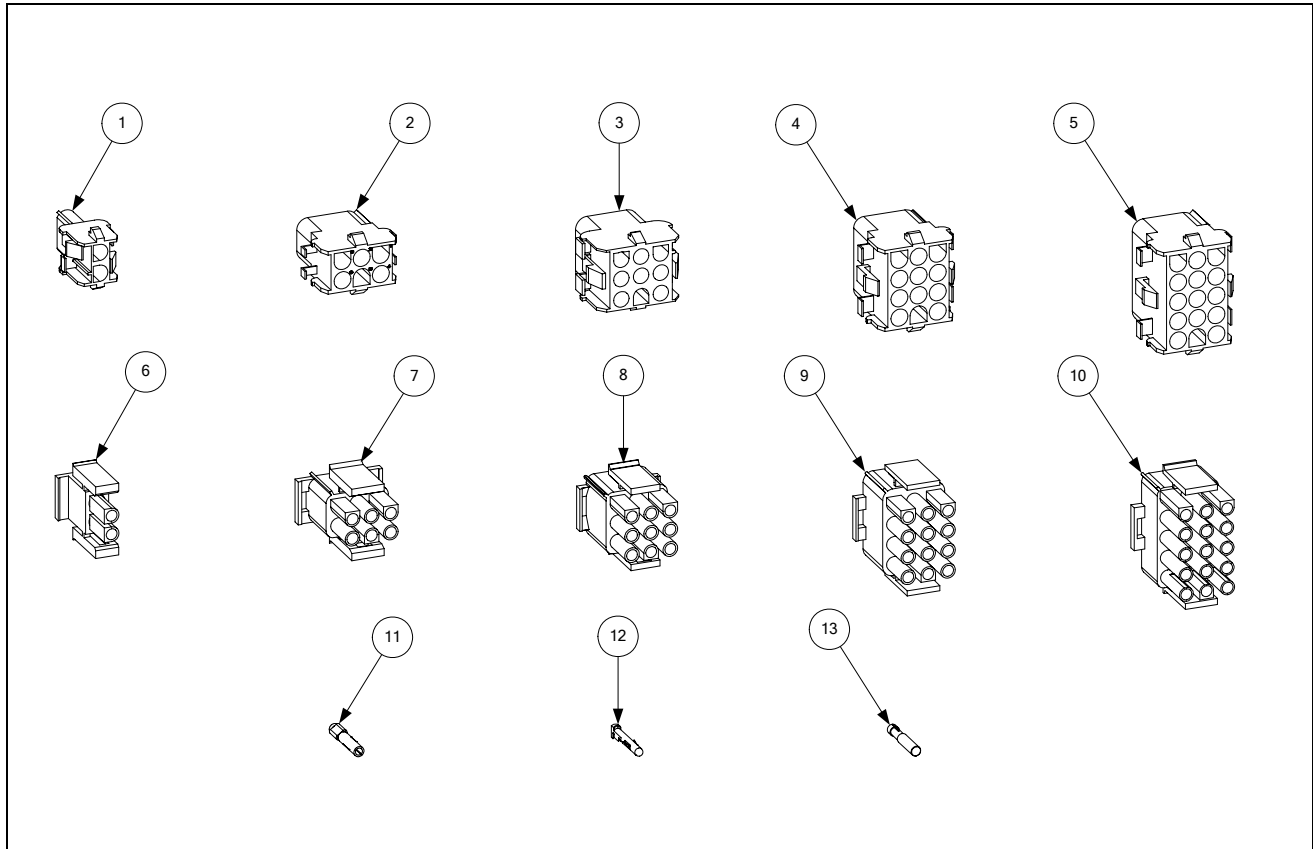
ITEM	PART #	COMPONENT
1	106-1011	Cable Assembly, Transformer Box Line (See NOTE 1)
2	106-1016	Cable Assembly, Transformer Box to Filter Pump (See NOTE 2)
3	106-1009	Cable Assembly, Transformer Box #1 Position (See NOTE 2)
4	106-1010	Cable Assembly, Transformer Box #2 Position (See NOTE 2)
5	106-3316	Cable Assembly, Transformer Box Line (See NOTE 3)
6	106-3314	Cable Assembly, Transformer Box to Filter Pump (See NOTE 3)
7	106-3311	Cable Assembly, Transformer Box #1 Position (See NOTE 3)
8	106-3312	Cable Assembly, Transformer Box #2 Position (See NOTE 3)
9	106-3313	Cable Assembly, Transformer Box #3 Position (See NOTE 3)

NOTE 1: Item 1 is used in transformer boxes B, D, and E on page 2-25.

NOTE 2: Items 2, 3, and 4 are used in transformer boxes A, B, D, and E on page 2-25.

NOTE 3: Items 5 through 9 are used in transformer box C on page 2-25.

2.12 Miscellaneous Connectors and Terminals



ITEM	PART #	COMPONENT
1	807-1068	2-Pin Female
2	807-0158	6-Pin Female
3	807-0156	9-Pin Female
4	807-0159	12-Pin Female
5	807-0875	15-Pin Female
6	807-1067	2-Pin Male
7	807-0157	6-Pin Male
8	807-0155	9-Pin Male
9	807-0160	12-Pin Male
10	807-0804	15-Pin Male
11	826-1341	Terminal, Female Split Pin (pkg. of 25)
12	826-1342	Terminal, Male Split Pin (pkg. of 25)
13	807-2518	Plug, Mate-N-Lock (Dummy Pin)

* Not illustrated.

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Frymaster, L.L.C., 8700 Line Avenue, PO Box 51000, Shreveport, Louisiana 71135-1000
Shipping Address: 8700 Line Avenue, Shreveport, Louisiana 71106

TEL 1-318-865-1711 FAX (Parts) 1-318-219-7140 FAX (Tech Support) 1-318-219-7135

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