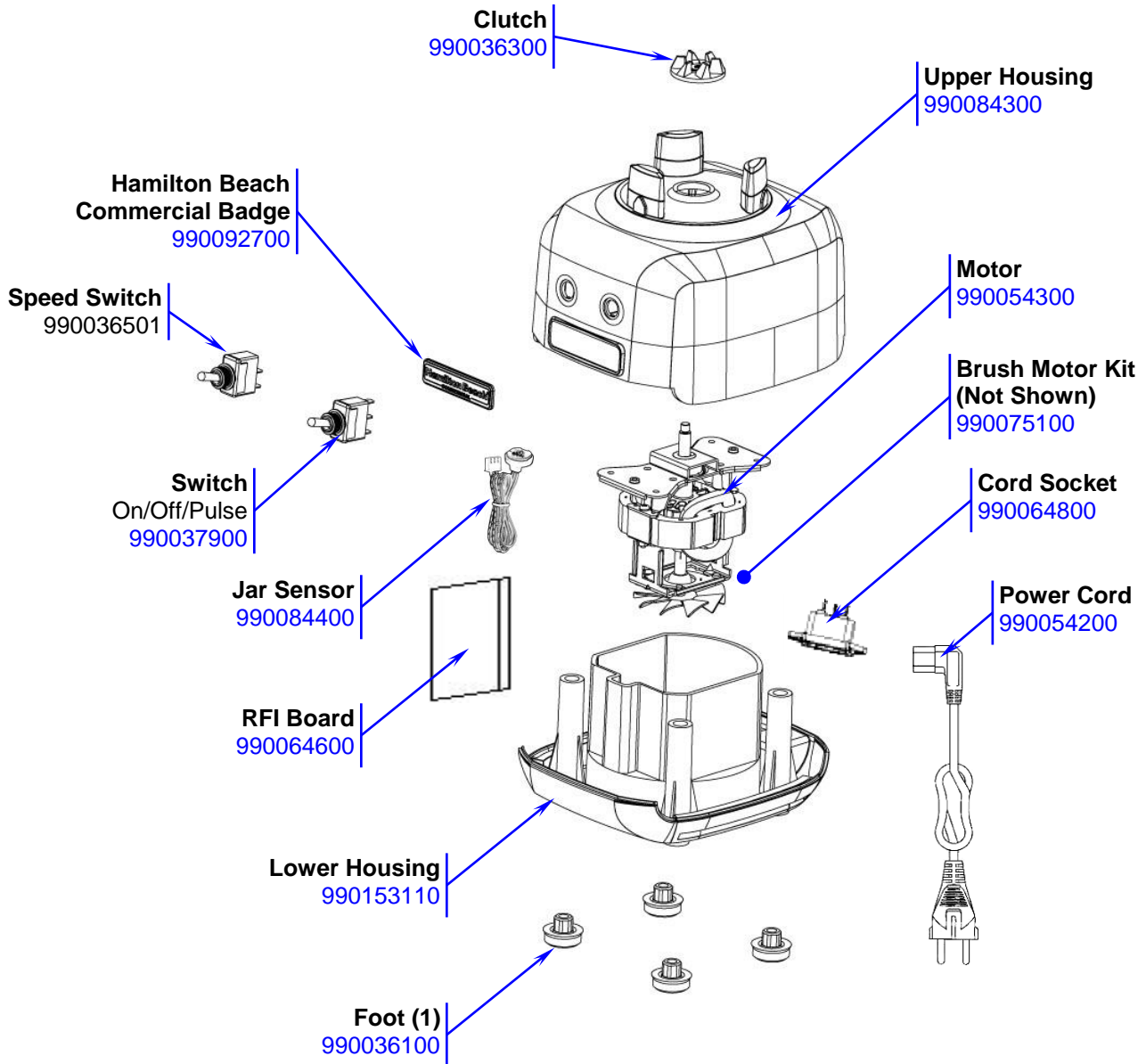



Parts and Accessories Diagram

Model HBB250S-CE

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Replacement Parts

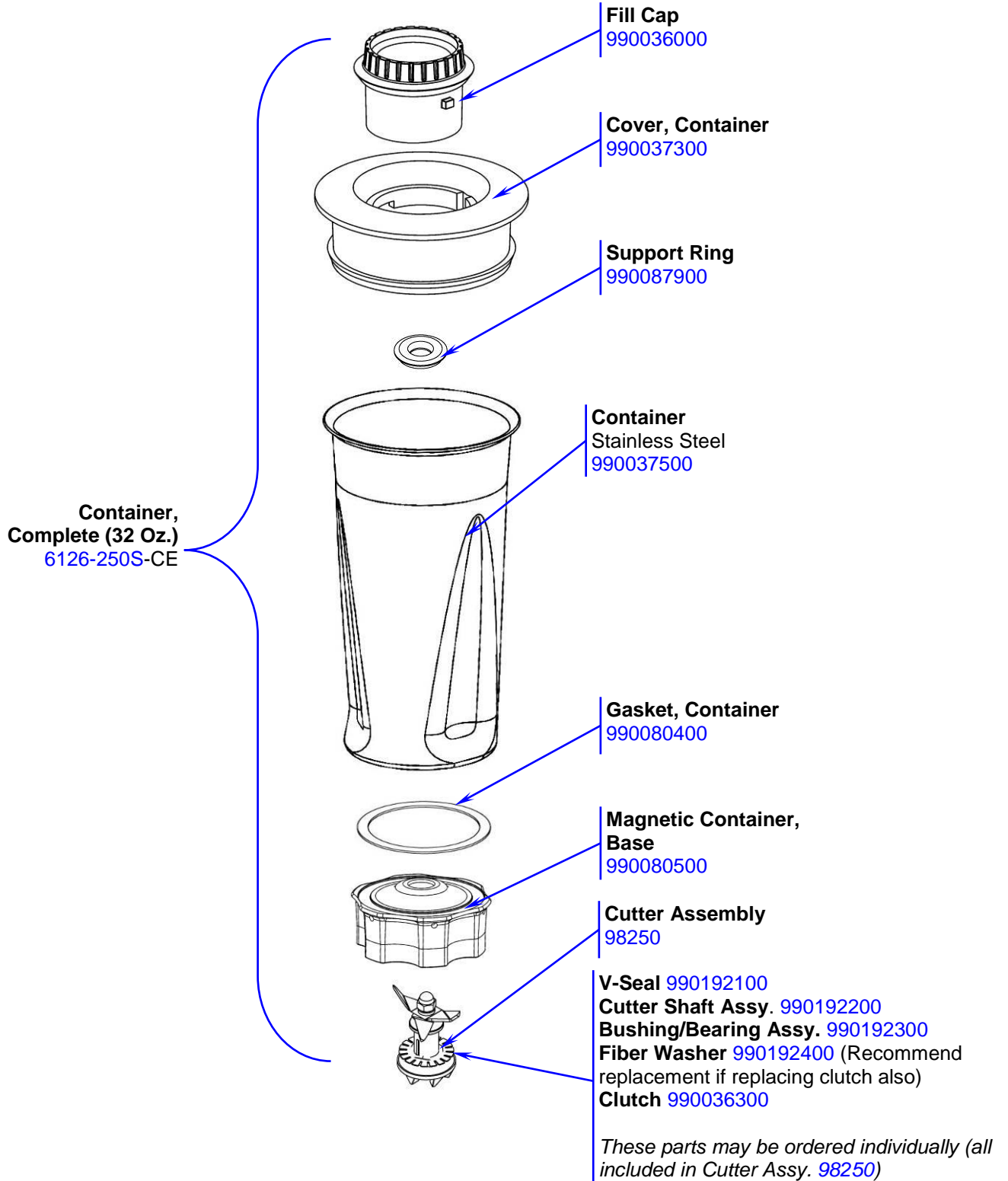


 <p>4421 Waterfront Drive Glen Allen, VA 23060</p>	Revision	Create New CARE Part					Rev. Date:	
	Description:						Request #:	DOC10882
							Rev:	D

Parts and Accessories Diagram

Model HBB250S-CE

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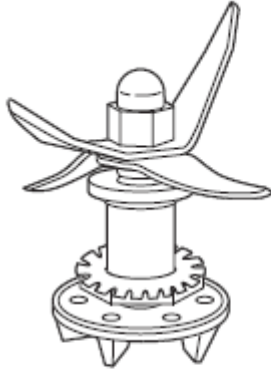
 4421 Waterfront Drive Glen Allen, VA 23060	Revision	Create New CARE Part					Rev. Date:
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Parts and Accessories Diagram

Model HBB250S-CE

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Cutter Assembly Replacement Instructions



Cutter Repair Kit
for Rio Blenders

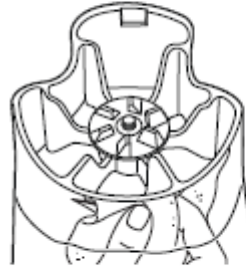


⚠ WARNING

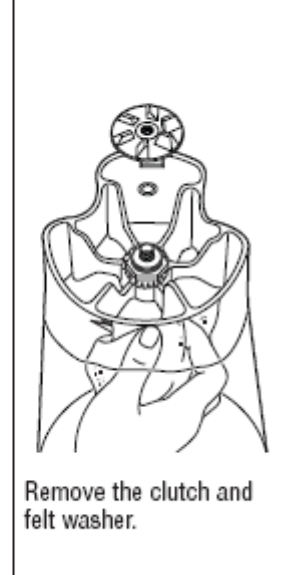


Cut Hazard
Handle cutter
assembly with
care.
Failure to follow
these instructions
can result in cuts
or other injuries.

Removing the old cutter assembly



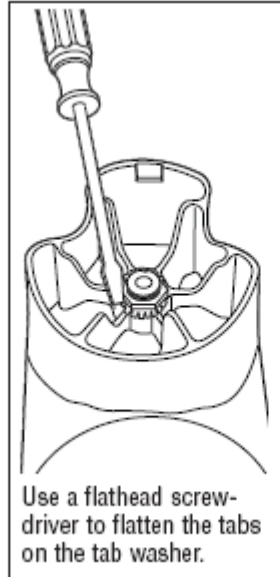
Hold the blades with a cloth. Unscrew the clutch counterclockwise.



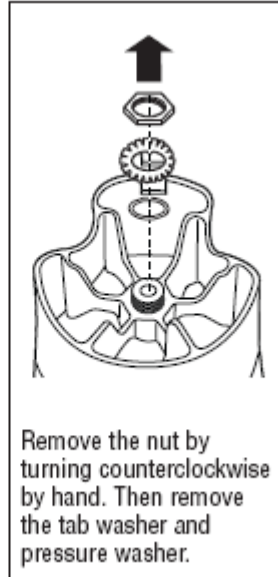
Remove the clutch and felt washer.



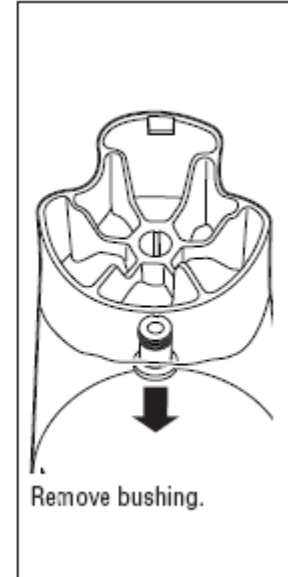
Remove the shaft and blade assembly



Use a flathead screwdriver to flatten the tabs on the tab washer.



Remove the nut by turning counterclockwise by hand. Then remove the tab washer and pressure washer.



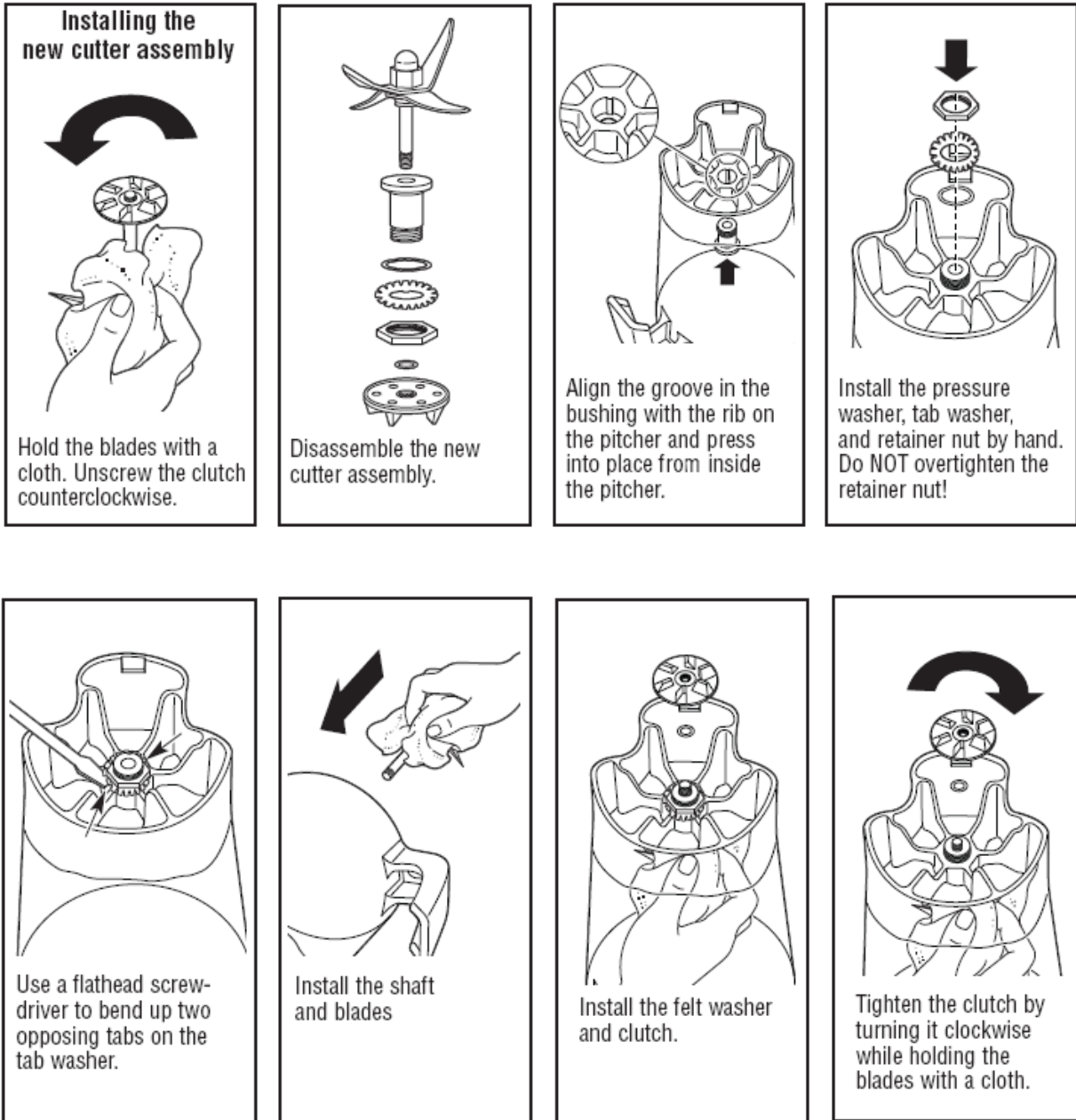
Remove bushing.

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Parts and Accessories Diagram

Model HBB250S-CE

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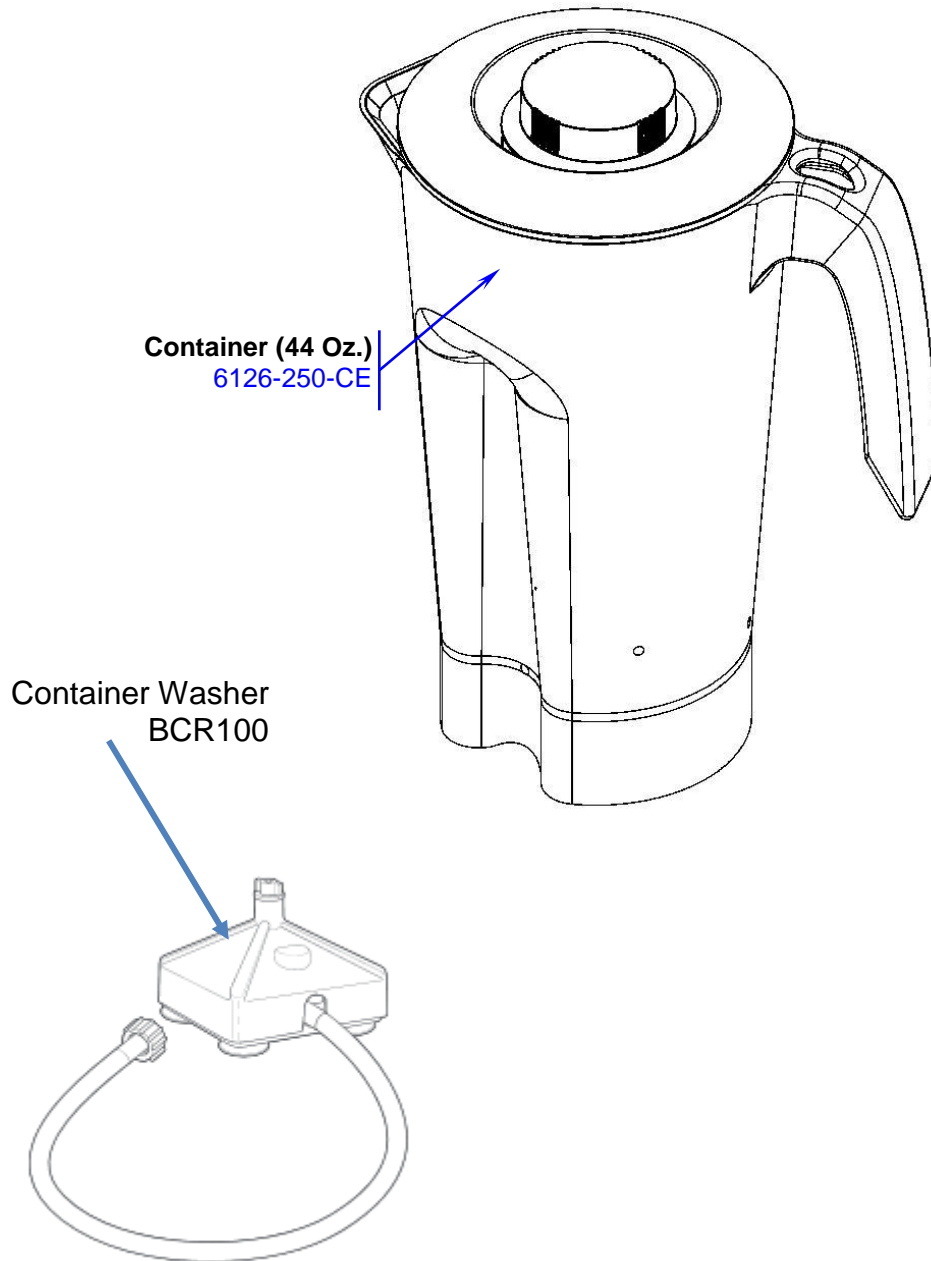
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Parts and Accessories Diagram

Model HBB250S-CE

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Accessories



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