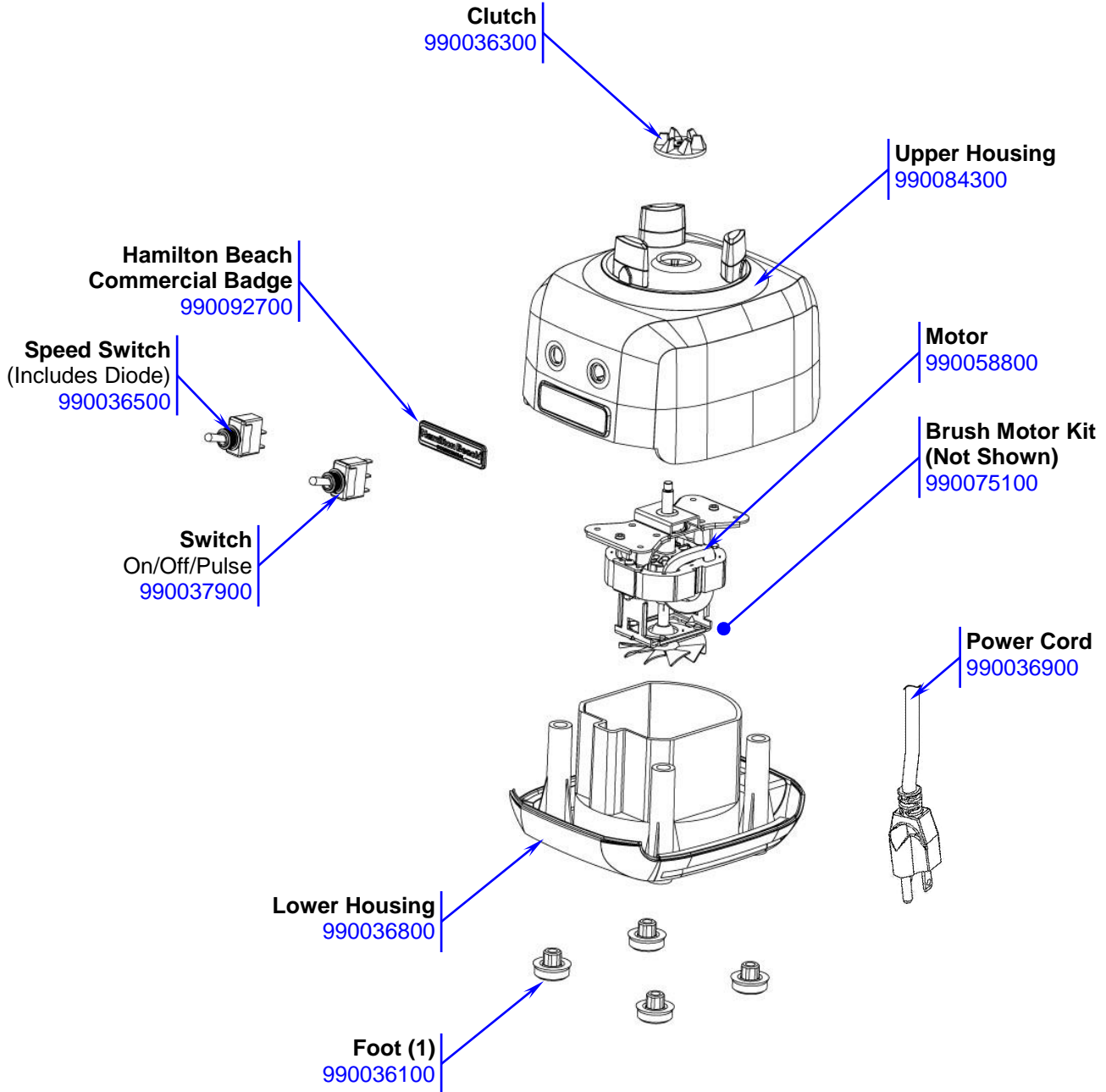



Parts and Accessories Diagram

Model HBB250SR

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Replacement Parts

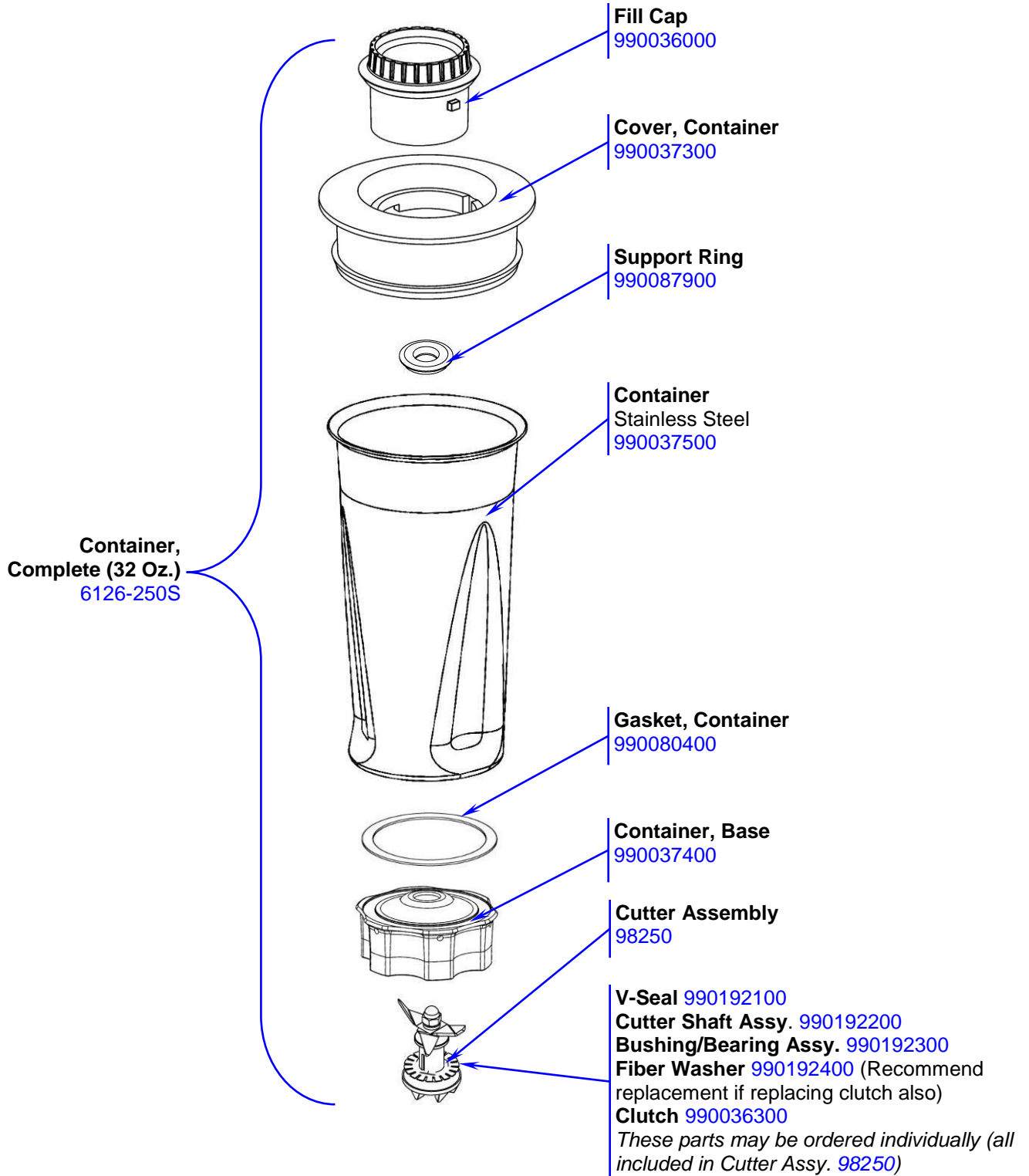



 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description: Add new parts		Revision Date: 7/18/14		Approved by: DOC4996	
	Request Number:		Page: 1 of 5		Document #: 540023000	
	Issue Code(s): L				Rev: B	

Parts and Accessories Diagram

Model HBB250SR

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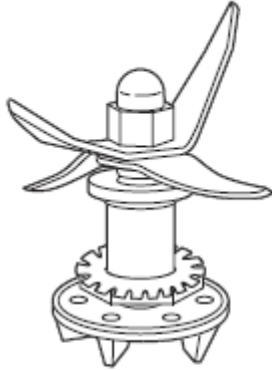
 Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description: Add new parts		Revision Date: 7/18/14		Approved by: DOC4996	
	Request Number:		Page: 2 of 5	Document #:	540023000	Rev: B
	Issue Code(s):	L				

Parts and Accessories Diagram

Model HBB250SR

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Cutter Assembly Replacement Instructions



**Cutter Repair Kit
for Rio Blenders**



⚠ WARNING

Cut Hazard
Handle cutter assembly with care.
Failure to follow these instructions can result in cuts or other injuries.

Removing the old cutter assembly

Hold the blades with a cloth. Unscrew the clutch counterclockwise.

Remove the clutch and felt washer.

Remove the shaft and blade assembly

Use a flathead screwdriver to flatten the tabs on the tab washer.

Remove the nut by turning counterclockwise by hand. Then remove the tab washer and pressure washer.

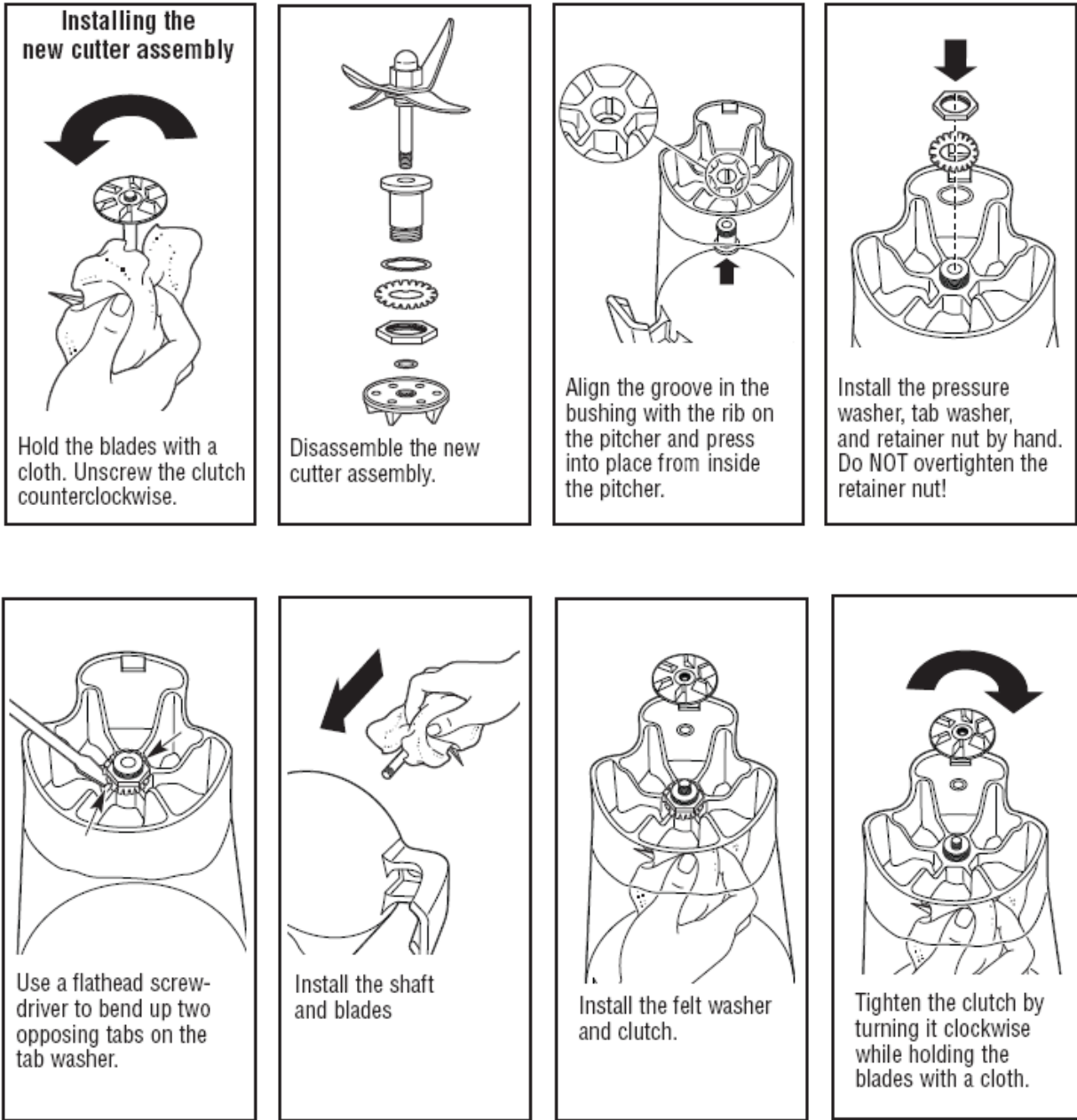
Remove bushing.

<p>4421 Waterfront Drive Glen Allen, VA 23060</p>	Revision Description:	Add new parts					
	Request Number:		Revision Date:	7/18/14	Approved by:	DOC4996	
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Parts and Accessories Diagram

Model HBB250SR

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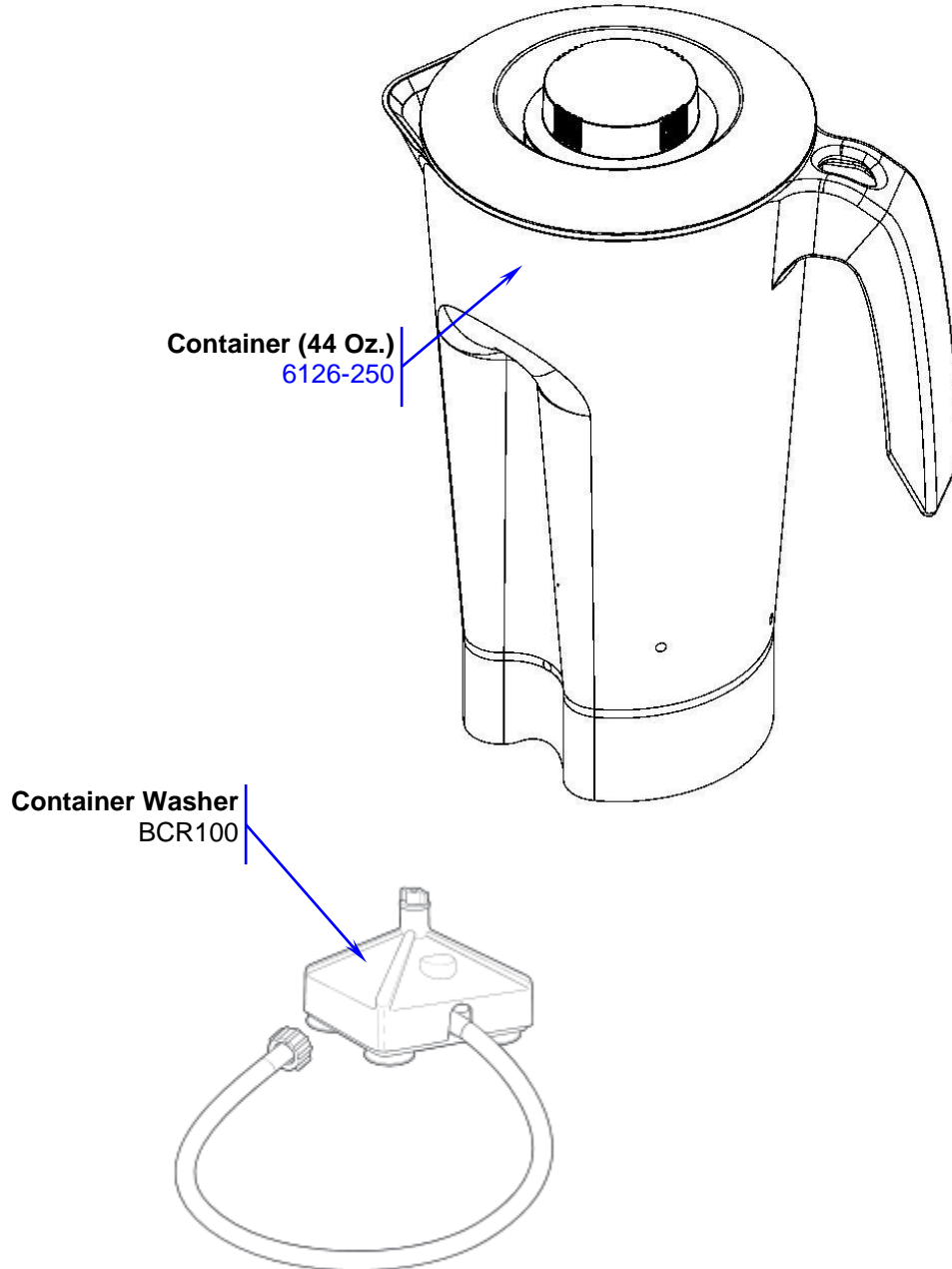
4421 Waterfront Drive Glen Allen, VA 23060	Revision Description:	Add new parts					
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Parts and Accessories Diagram

Model HBB250SR

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Accessories



Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description: Add new parts							
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