



ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	CARRIAGE POSITION SENSOR	990149400	1
2	FASTENER KIT, WASH CHAMBER ASSY, GM42/GM43	990178300	1
4	POWER SUPPLY	990149900	1
5	CONTROL BOARD, 120V, IMI	990152900	1
6	MOTOR CAN ASSY, 120V	990148800	1
7	LINEAR ACTUATOR ASSY	990149300	1
8	UPPER PULLEY ASSY	990149500	1
9	FESTOON SHEET METAL ASSY	NA	1
13	IMI CUP GUARD / SHIELD ASSY	990178700	1
14	SHAFT SEAL	990167001	
16	IMI WASH CHAMBER ASSY	990212700	1
17	WASH CHAMBER MANIFOLD GASKET	990152500	
19	DUAL FLATBLADE ASSY	990149100	1
22	MOTOR CORD	990149600	1
23	BASE WELDMENT	NA	1
24	IMI/BIC SEAL CARRIER	990178800	SEE ITEM 13
30	FESTOON SPRING	990152700	
31	BLADE REMOVAL TOOL	990167800	1
33	CUP HOLDER, IMI	990149700	1
43	LOWER PULLEY ASSEMBLY	990148600	1
44	UPPER GUIDE ROD BUSHING	990170900	SEE ITEM 6
45	LOWER GUIDE ROD BUSHING	990171000	SEE ITEM 6
46	UPPER MOTOR MOUNT PAD	990171100	SEE ITEM 6
47	LOWER MOTOR MOUNT PAD	990171200	SEE ITEM 6
48	MOTOR, GM42/GM43, 230V	990171400	SEE ITEM 6
49	HALL SENSOR, DOWN	990148500	SEE ITEM 16
50	FASTNER KIT, MOTOR CAN ASSY, GM42/GM43	990173100	1
51	FASTENER KIT, LINEAR ACTUATOR ASSY, GM42 / GM43	990178000	1
52	FASTENER KIT, SHIELD ASSY, GM42	990178200	1
53	FASTENER KIT, CONTROLS ASSY, GM42 / GM43	990178400	1

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THIS DRAWING CONFORMS WITH ASME Y14.5M-1994 STANDARDS. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS. UNLESS OTHERWISE SPECIFIED, PROJECTION IS THIRD ANGLE.

TOLERANCES (UNLESS OTHERWISE SPECIFIED) SCALE: .X ±.5 .XX ±.15 ANGLES ± 1/2° APPROVAL:

INITIAL RELEASE: BBH 12/07/18
REV D: MOVED DRAIN ADAPTOR FROM WASH CHAMBER ASSY TO PAD
REV E: DESCRIPTION AND PART NUMBER CORRECTIONS
REV F: UPDATED WASH CHAMBER ASSY TO IMI VERSION

REQUEST DESCRIPTION

Hamilton Beach Brands, Inc.
4421 WATERFRONT DRIVE GLEN ALLEN, VA. 23060

GM42
IMI BLENDER MODULE, 230V

DOCUMENT NUMBER REVISION SHEET OF
540086800 D 1 / 1

Notification Code: xx