HOBART

CATALOG OF REPLACEMENT PARTS

1HG SERIES FRYER STAND ALONE

1HG35M	ML-136440
1HG45M	ML-136441
1HG65M	ML-136442
1HG85M	ML-136443
1HG45D	ML-136444
1HG65D	ML-136445
1HG85D	ML-136446
1HG45C	ML-136447
1HG65C	ML-136448
1HG85C	ML-136449

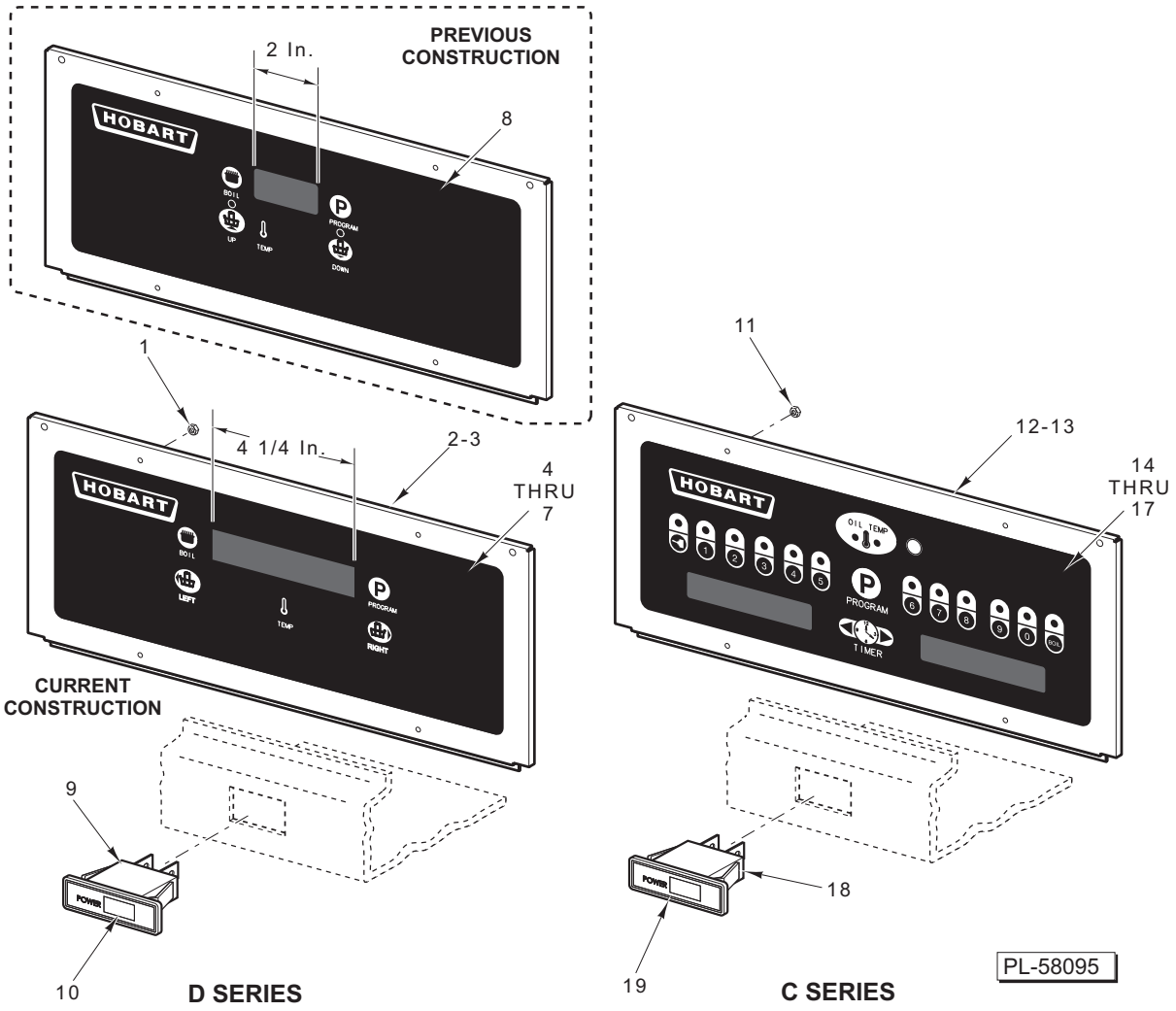
A product of HOBART 701 S. RIDGE AVENUE TROY, OHIO 45374-0001

FORM 43118 Rev. A (January 2009)

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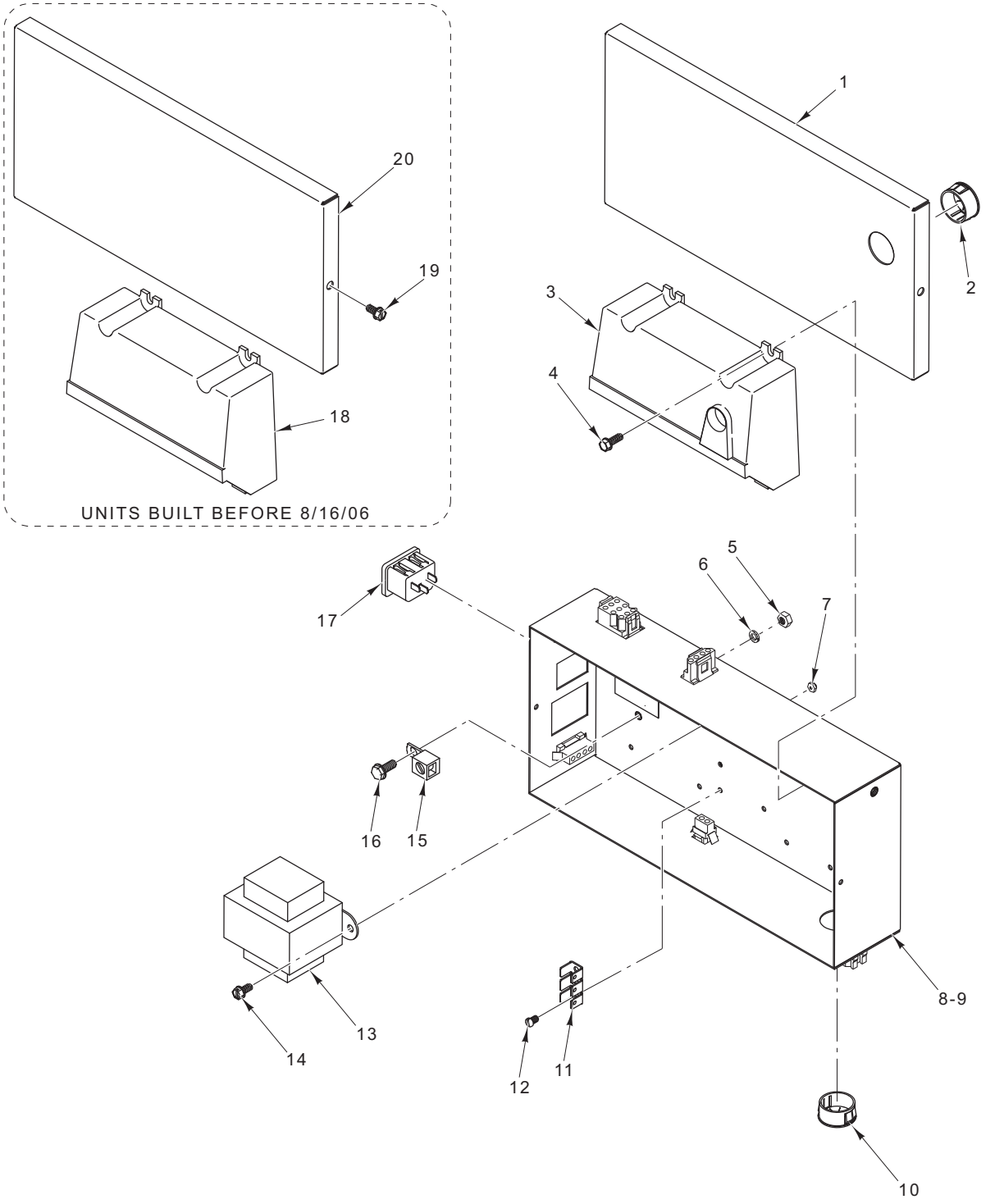
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CONTROL PANEL (NCC)

ILLUS. PL-58095	PART NO.	NAME OF PART	AMT.
1	NS-046-89	Nut Assy. 6-32 Hex	4
2	00-426815-000G1	Plate Assy. – Mounting (1HG45D)	1
3	00-426815-000G2	Plate Assy. – Mounting (1HG65/85D)	1
4	00-913012-00006	Control Assy. – Solid State (Boil Button) (Incls. Item 7)	1
5	00-497745-00002	Overlay – Hobart (Filter) (1HG45D, 1HG65D, & 1HG85D)	1
6	00-913012-00007	Control Assy. – Solid State (Filter Button) (Incls. Items 5)	1
7	00-497745-00004	Overlay – Hobart (Boil)	1
8	00-497421-00002	Overlay – Control Panel (Units Built Before 7/01/07)	1
9	00-427755-000G1	Switch Assy. – Power	1
10	00-428906-00001	Overlay – Power (1HG45, 1HG65, & 1HG85)	1
11	NS-046-89	Nut Assy. 6-32 Hex	4
12	00-426815-000G1	Plate Assy. – Mounting (1HG45C)	1
13	00-426815-000G2	Plate Assy. – Mounting (1HG65/85C)	1
14	00-913012-00001	Computer Cooking Assy. (Boil Button) (Incls. Item 16)	1
15	00-913012-00004	Computer Cooking Assy. (Filter Button) (Incls. Item 17) (1HG45C, 1HG65C, 1HG85C)	1
16	00-497422-00002	Overlay – Control Panel	1
17	00-426732-00002	Overlay – Hobart Computer	1
18	00-427755-000G1	Switch Assy. – Power	1
19	00-428906-00001	Overlay – Power (1HG45, 1HG65, & 1HG85)	1

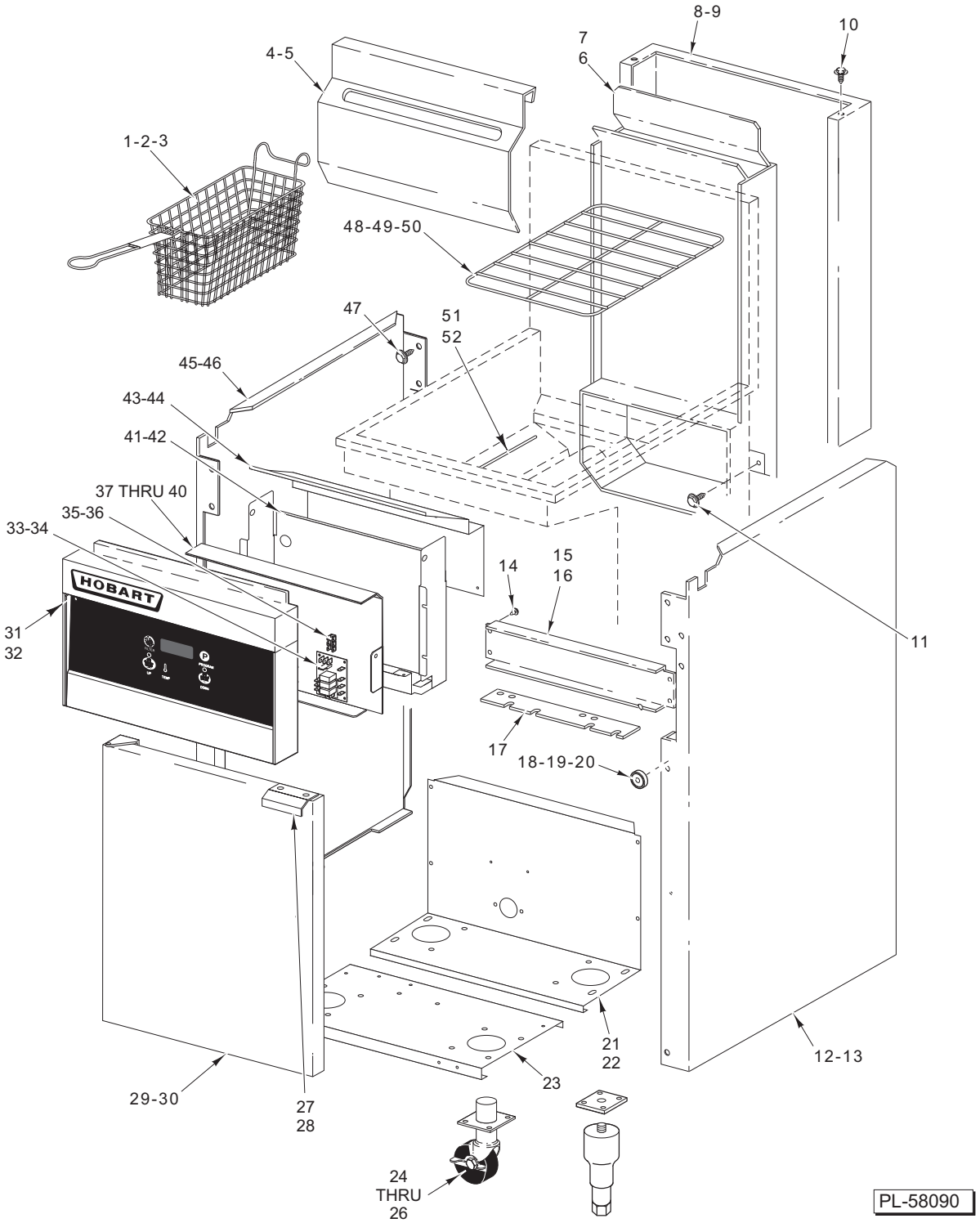


POWER SUPPLY BOX

POWER SUPPLY BOX

ILLUS. PL-57966	PART NO.	NAME OF PART	AMT.
1	00-428684-00002	Lid – Power Supply	1
2	FE-024-24	Bushing – Electrical Snap	1
3	00-857207-00001	Module – Ignition	1
4	SD-037-49	Self-Tapping Screw 8-18 x 1/2 Hex Washer Hd., Type AB	4
5	NS-044-07	Nut Assy. 8-32 Hex KEPS	1
6	WL-004-40	Lockwasher #10 Helical	1
7	NS-047-32	Lock Nut 4-40 Hex	2
8	00-428716-000G1	Box – Power Supply	1
9	00-428716-000G2	Box – Power Supply	1
10	FE-024-28	Bushing – Electrical Snap	1
11	00-419317	Lug – Terminal	1
12	SC-060-23	Mach. Screw 4-40 x 1/4 Slotted Rd. Hd.	2
13	00-411500-00012	Transformer (40 Amp, 120 V.)	1
14	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB	2
15	00-417856-00001	Lug – Ground	1
16	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	1
17	00-419973-000G1	Receptacle – Male Power	1
*18	-	Module – Ignition (Machines With Electronic Ignition) (Units Built Before 8/16/06)	1
19	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB (Units Built Before 8/16/06)	2
20	00-428684-00001	Lid – Power Supply Box (Units Built Before 8/16/06)	1

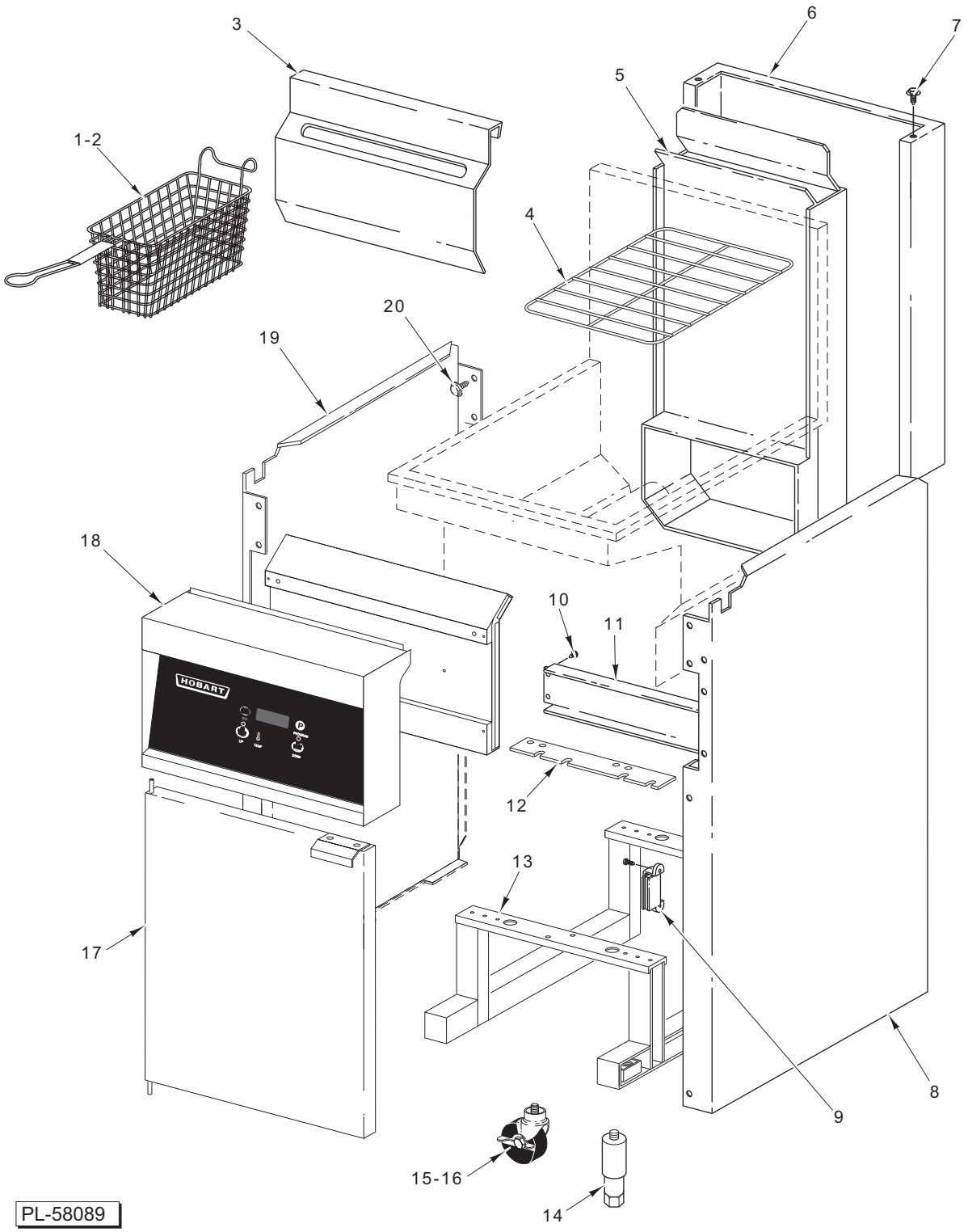
* No longer available. To replace, order items 1, 2, & 3.



BODY UNIT (1HG45/65C & 1HGD SERIES)

BODY UNIT (1HG45/65C & 1HGD SERIES)

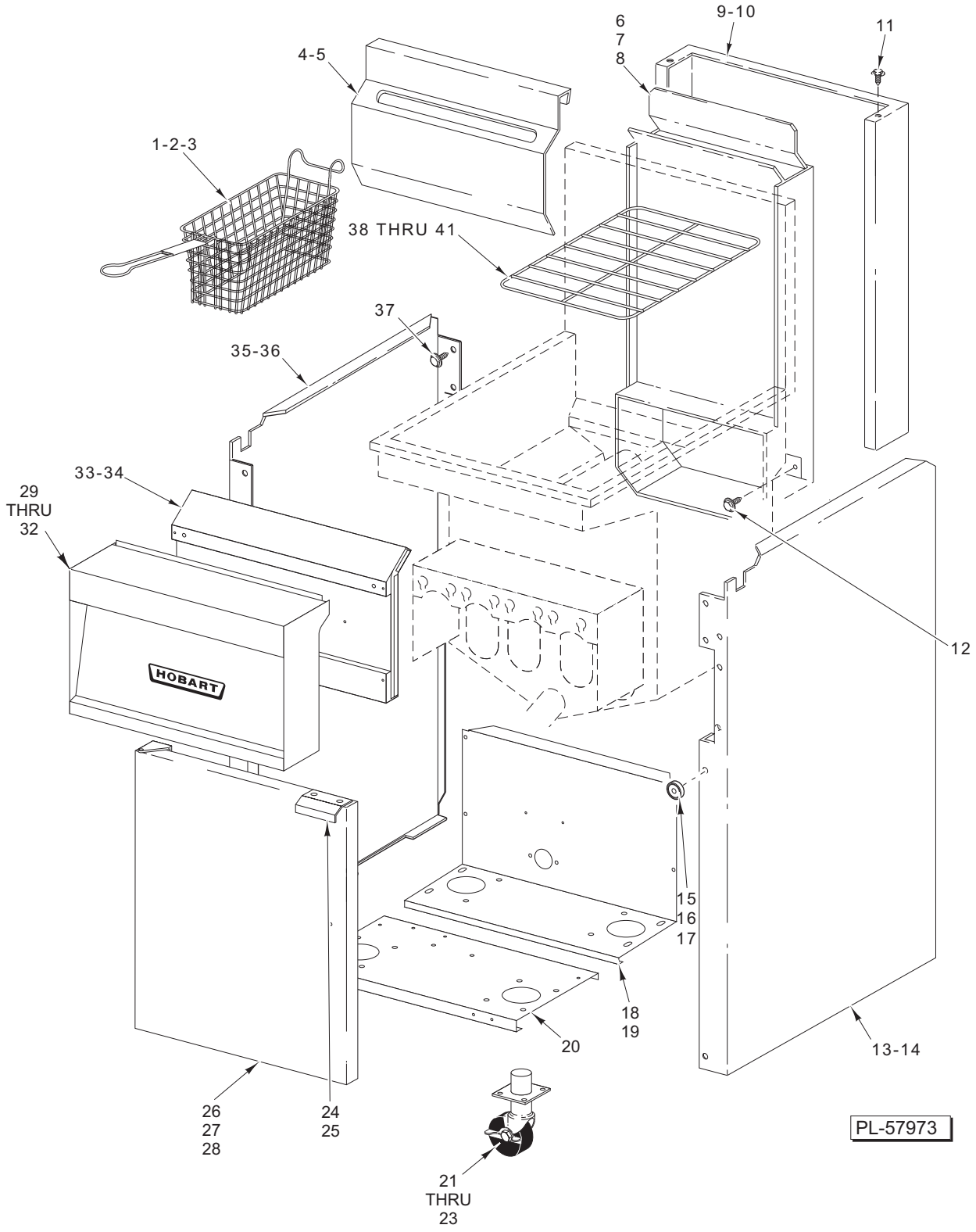
ILLUS. PL-58090	PART NO.	NAME OF PART	AMT.
1	00-499223-00001	Basket – Twin (1HG45C & 1HG45D)	2
2	00-499223-00002	Basket – Twin (1HG65C & 1HG65D)	2
3	00-499223-00003	Basket – Twin (1HG85D)	1
4	00-417056-00002	Hanger – Basket (1HG45C & 1HG45D)	2
5	00-418321-00002	Hanger – Basket (1HG65C & 1HG65/85D)	2
6	00-418201-000G2	Flue Assy. (4 Tube) (1HG45C & 1HG45D)	1
7	00-418205-000G2	Flue Assy. (5 Tube) (1HG65C & 1HG65/85D)	1
8	00-416959-00002	Wrap – Flue (3 Tube or 4 Tube) (1HG45C & 1HG45D)	1
9	00-418336-00002	Wrap – Flue (5 Tube) (1HG65C & 1HG65/85D)	1
10	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	2
11	SD-037-70	Self-Tapping Screw 1/4-20 x 1/2 Hex Washer Hd., Type TT	4
12	00-419648-00001	Body – LH Side (SST) (1HG45/65C & 1HG45/65D)	1
13	00-420596-00003	Body – LH Side (SST) (1HG85D)	1
14	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	2
15	00-428699-00001	Brace – Rear (1HG45C & 1HG45D)	1
16	00-428749-00001	Brace – Rear (1HG65C & 1HG65/85D)	1
17	00-428688-00001	Bracket – Power Supply Mounting	1
18	00-497296-00001	Magnet – Door	1
19	00-497296-000G2	Magnet Assy.	1
20	RS-033-04	Rivet – Pop	1
21	00-497428-00001	Body – Bottom (15 1/2 In.) (1HG45)	1
22	00-497428-00003	Body – Bottom (1HG65)	1
23	00-497428-00004	Body – Bottom Front (1HG85D)	1
24	00-418907-00004	Caster	AR
25	00-421893-00001	Mount Plate – Caster	AR
26	00-421893-00002	Caster 4 In. (No Brake)	AR
27	00-419653	Handle – Door	1
28	RS-033-09	Rivet – Pop (0.187)	2
29	00-499487-000G1	Door Assy. (LH) (1HG45C & 1HG45D)	1
30	00-499487-000G5	Door Assy. (LH) (1HG65C & 1HG65D)	1
31	00-426806-000G1	Frame – Front Assy. (1HG45C & 1HG45D)	1
32	00-426806-000G4	Frame – Front Assy. (1HG65C & 1HG65/85D)	1
33	00-427759-00001	Control – Interface	1
34	SD-024-40	Self-Tapping Screw 6-32 x 5/8 Phil. Pan Hd., Type TT	4
35	00-419317	Terminal – Stationary	1
36	SC-060-23	Mach. Screw 4-40 x 1/4 Slotted Rd. Hd.	2
37	00-428541-00001	Plate – Control Mounting (1HG45C & 1HG45D)	1
38	00-428690-00001	Plate – Control Mounting (1HG65C & 1HG65/85D)	1
39	00-428700-000G1	Control Assy. – Box (1HG45C, 1HG45D & 1HG45M)	1
40	00-428700-000G2	Control Assy. – Box (1HG65C, 1HG65D)	1
41	00-428542-00001	Deflector Assy. (1HG45C & 1HG45D)	1
42	00-428689-00001	Deflector Assy. (1HG65C & 1HG65/85D)	1
43	00-428548-00001	Heat Shield (1HG45C & 1HG45D)	1
44	00-428548-00002	Heat Shield (1HG65/85C & 1HG65/85D)	1
45	00-419648-00002	Body – RH Side (SST) (1HG45/65C & 1HG45/65D)	1
46	00-420596-00004	Body – RH Side (SST) (1HG85D Series)	1
47	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Slotted Hex Washer Hd., Type AB	AR
48	00-427883-00002	Screen – Basket Support (1HG45C & 1HG45D)	1
49	00-427883-00003	Screen – Basket Support (1HG65C & 1HG65D)	1
50	00-427883-00004	Screen – Basket Support (1HG85D)	1
51	00-419592-00001	Clip – Thermistor Probe	1
52	00-419379-00001	Probe – Thermistor	1
	00-417063-00001	Strap – Tie Down (Previous Construction)	1



BODY UNIT (1HG85C)

BODY UNIT (1HG85C)

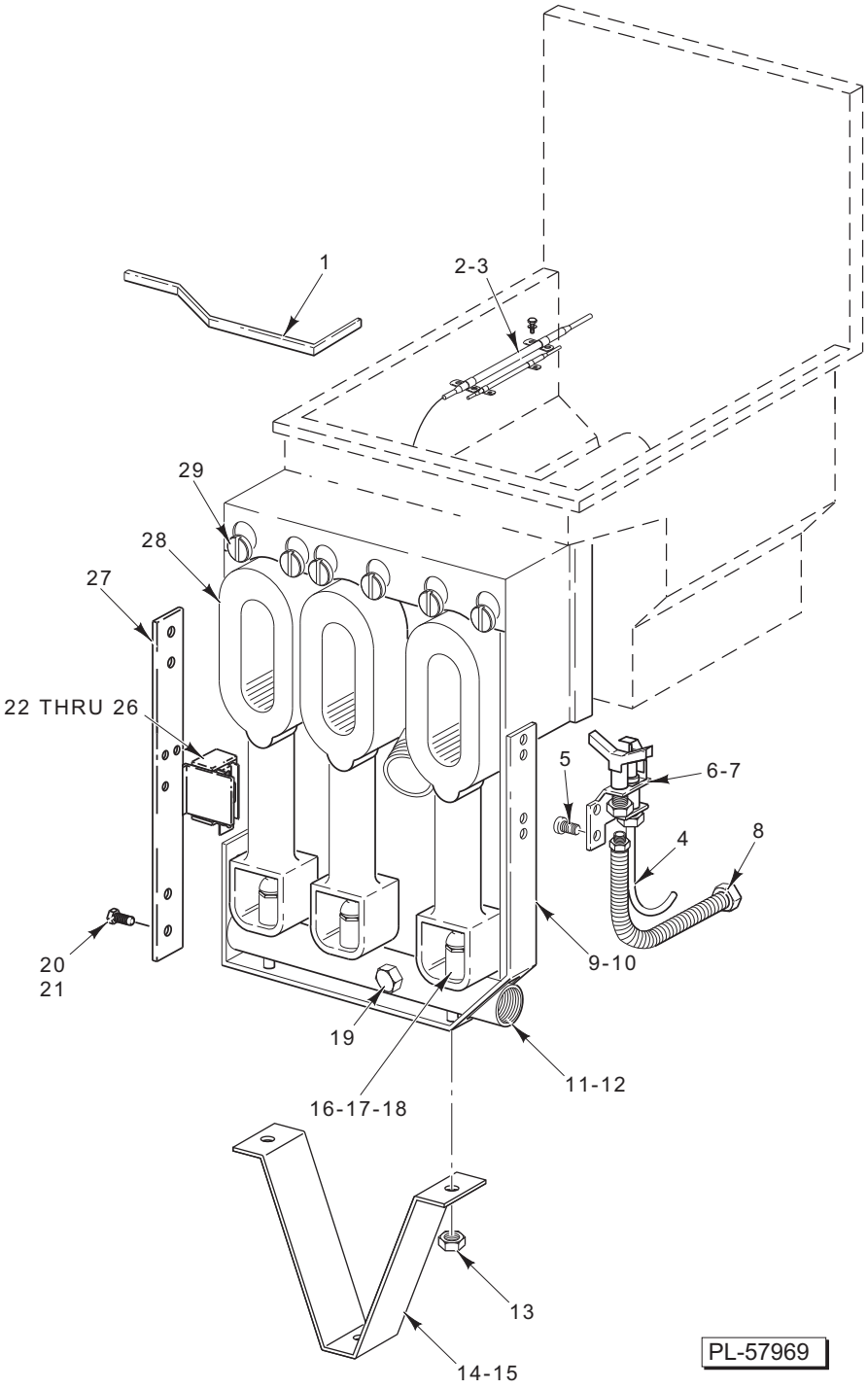
ILLUS. PL-58089	PART NO.	NAME OF PART	AMT.
1	00-499223-00003	Basket – Twin	AR
2	00-499223-00011	Basket – Single	1
3	00-418321-00002	Hanger – Basket	1
4	00-427883-00004	Rack – Basket Support	1
5	00-418205-000G2	Flue Assy.	1
6	00-418126-000G2	Wrap – Flue	1
7	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	AR
8	00-419777-00004	Body – RH Side	1
9	00-497296-000G2	Magnet – Door	1
10	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	AR
11	00-428749-00001	Bracket – Rear Support	1
12	00-428688-00001	Bracket – Power Supply Mounting	1
13	00-420839-00002	Base Assy.	1
14	00-413112-00007	Leg (6 1/4 In.) (SST)	4
15	00-418907-00001	Caster – Adjustable (Swivel)	2
16	00-418907-00003	Caster – Plate Mount (4 In.)	2
17	00-499487-000G7	Door Assy. – With Hinge (LH)	1
18	00-426806-000G4	Frame – Front Assy.	AR
19	00-419777-00003	Body – LH Side	1
20	SD-037-70	Self-Tapping Screw 1/4-20 x 1/2 Hex Washer Hd., Type AB	AR



BODY UNIT (1HGM SERIES)

BODY UNIT (1HGM SERIES)

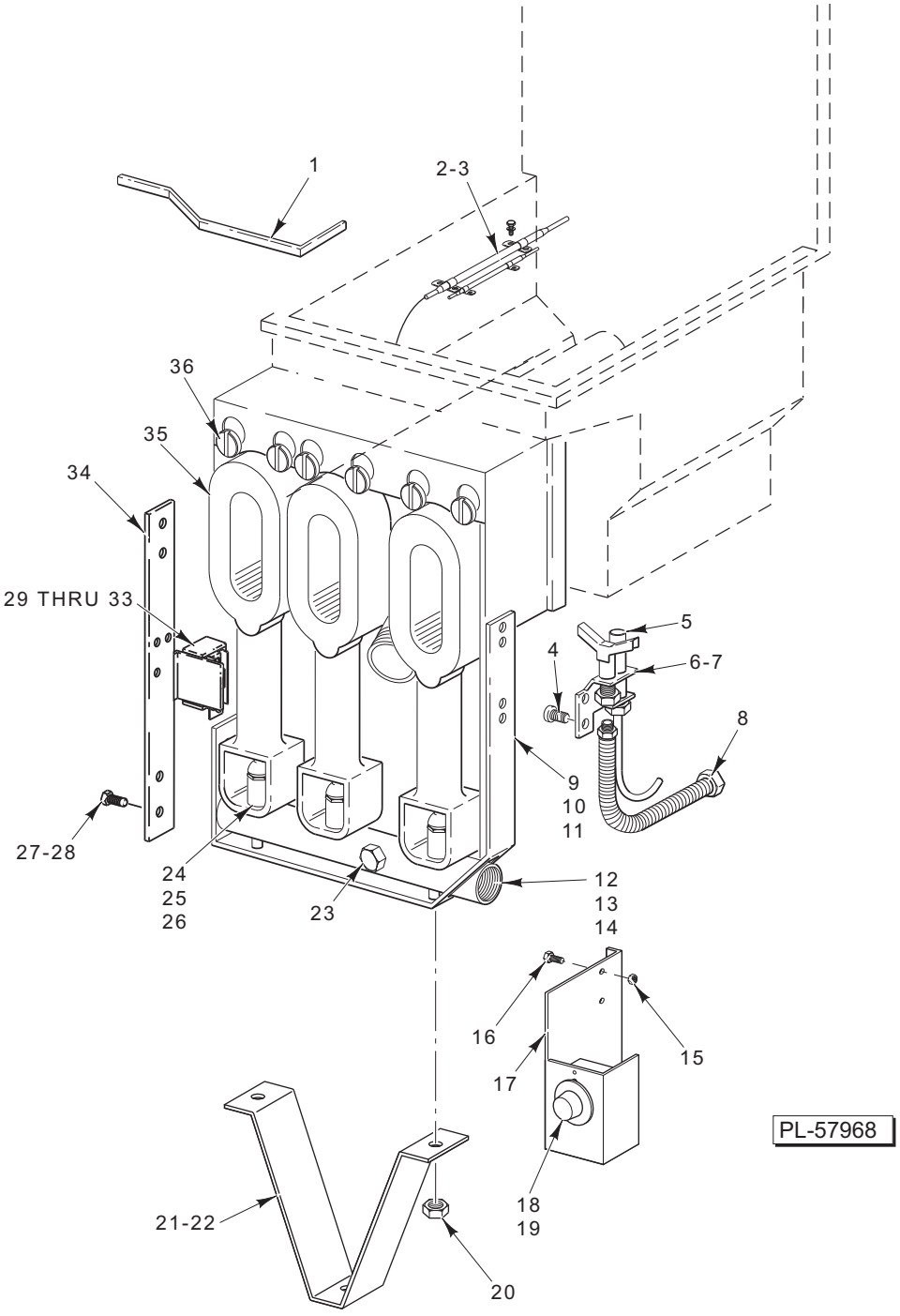
ILLUS. PL-57973	PART NO.	NAME OF PART	AMT.
1	00-499223-00001	Basket – Twin (1HG35M & 1HG45M)	2
2	00-499223-00002	Basket – Twin (1HG65M)	2
3	00-499223-00003	Basket – Twin (1HG85M)	1
4	00-417056-00002	Hanger – Basket (1HG35M & 1HG45M)	2
5	00-418321-00002	Hanger – Basket (1HG65M & 1HG85M)	2
6	00-416994-000G2	Flue Assy. (3 Tube) (1HG35M)	1
7	00-418201-000G2	Flue Assy. (4 Tube) (1HG45M)	1
8	00-418205-000G2	Flue Assy. (5 Tube) (1HG65M & 1HG85M)	1
9	00-416959-00002	Wrap – Flue (3 Tube or 4 Tube) (1HG35M & 1HG45M)	1
10	00-418336-00002	Wrap – Flue (5 Tube) (1HG65M & 1HG85M)	1
11	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	2
12	SD-037-70	Self-Tapping Screw 1/4-20 x 1/2 Hex Washer Hd., Type TT	4
13	00-419648-00001	Body – LH Side (SST) (1HG35M, 1HG45M, & 1HG65M)	1
14	00-420596-00003	Body – LH Side (SST) (1HG85M)	1
15	00-497296-00001	Magnet – Door	1
16	RS-033-04	Rivet – Pop	1
17	00-497296-000G1	Magnet Assy.	1
18	00-497428-00001	Body – Bottom (1HG35M & 1HG45M)	1
19	00-497428-00003	Body – Bottom (1HG65M & 1HG85M)	1
20	00-497428-00004	Body – Bottom (1HG65M & 1HG85M)	1
21	00-418907-00004	Caster	AR
22	00-421893-00001	Mount Plate – Caster	AR
23	00-421893-00002	Caster 4 In. (No Brake)	AR
24	00-419653	Handle – Door	1
25	RS-033-09	Rivet – Pop (0.187)	2
26	00-499487-000G1	Door Assy. (LH) (1HG35M & 1HG45M)	1
27	00-499487-000G5	Door Assy. (LH) (1HG65M & 1HG85M)	1
28	00-499487-000G7	Door Assy. – With Hinge (LH) (1HGM35)	1
29	00-428116-000G1	Frame – Front Assy. (1HG35M & 1HG45M)	1
30	00-428116-000G2	Frame – Front Assy. (1HG65M & 1HG85M)	1
31	00-417700-00002	Nameplate (6 In.)	1
32	NS-047-79	Lock Nut 3/16	2
33	00-418379-000G1	Heat Shield (1HG35M & 1HG45M)	1
34	00-418324-000G1	Heat Shield (1HG65M & 1HG85M)	1
35	00-419648-00002	Body – RH Side (SST) (1HG35M, 1HG45M, & 1HG65M)	1
36	00-420596-00004	Body – RH Side (SST) (1HG85M)	1
37	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Slotted Hex Washer Hd., Type AB	AR
38	00-427883-00001	Screen – Basket Support (1HG35M)	1
39	00-427883-00002	Screen – Basket Support (1HG45M)	1
40	00-427883-00003	Screen – Basket Support (1HG65M)	1
41	00-427883-00004	Screen – Basket Support (1HG85M)	1
	00-417063-00001	Strap – Tie Down (Previous Construction)	AR



BURNER COMPONENTS (1HGC & 1HGD SERIES)

BURNER COMPONENTS (1HGC & 1HGD SERIES)

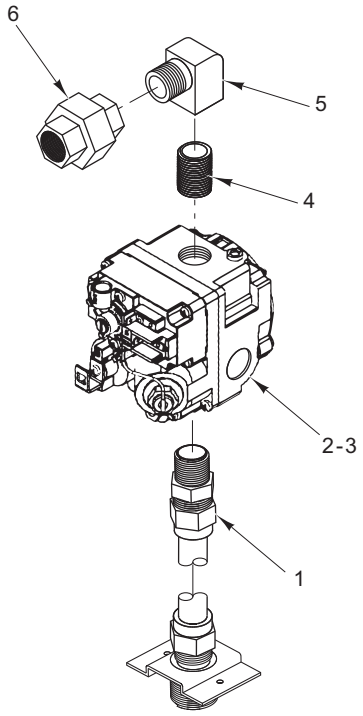
ILLUS. PL-57969	PART NO.	NAME OF PART	AMT.
1	00-409300-00005	Rod – Clean-Out	1
2	00-417522-00001	Clip – Capillary	2
3	SD-035-02	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB	4
4	00-419359	Cable – Spark Ignitor	1
5	SC-018-32	Mach. Screw 8-32 x 3/8 Pan Hd.	2
6	00-419316-00001	Pilot (NAT Gas) (W/Electronic Ignition)	1
7	00-419316-00002	Pilot (LP Gas) (W/Electronic Ignition)	1
8	00-426505-00023	Tube – Flex 1/4 O.D. x 23 In. Lg.	1
9	00-418211-00001	Hanger – Manifold (4 Tube)	1
10	00-418317-00001	Hanger – Manifold (5 Tube)	1
11	00-418212-00001	Manifold – Burner (4 Tube)	1
12	00-418318-00001	Manifold – Burner (5 Tube)	1
13	NS-047-72	Lock Nut 1/4-20	2
14	00-420561-00001	Bracket – Support (1HG45C & 1HG45D)	1
15	00-420562-00001	Bracket – Support (1HG65/85C & 1HG65/85D)	1
16	00-010901-00039	Orifice – Spud (NAT Gas) (Sea Level – 2000 Ft.)	AR
17	00-010901-00052	Orifice – Spud (LP Gas) (Sea Level – 3499 Ft.)	AR
18	00-410695-00001	Extension – Orifice	AR
19	FP-085-53	Pipe Plug 1/8	1
20	SD-015-24	Self-Tapping Screw 1/4-20 x 1/2 Hex Washer Hd., Type TT	AR
21	NS-044-14	Nut – 1/4-20 Hex KEPS	AR
22	00-419548	Bracket – Hi-Limit	1
23	SD-037-70	Self-Tapping Screw 1/4-20 x 1/2 Hex Washer Hd., Type AB	4
24	NS-046-52	Nut – 1/4-20 Hex KEPS	4
25	SD-036-80	Self-Tapping Screw 8-32 x 3/8 Hex Washer Hd., Type TT	2
26	00-410840-00002	Box – Control With Stuffing	1
27	00-417714-00001	Extension – Hanger	1
28	00-410681-00001	Burner	AR
29	00-428035-00001	Bolt – Shoulder	AR



BURNER COMPONENTS (1HGM SERIES)

BURNER COMPONENTS (1HGM SERIES)

ILLUS. PL-57968	PART NO.	NAME OF PART	AMT.
1	00-409300-00005	Rod – Clean-Out	1
2	00-417522-00001	Clip – Capillary	2
3	SD-035-02	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB	4
4	SC-018-32	Mach. Screw 8-32 x 3/8 Pan Hd.	2
5	00-410839-00004	Thermopile – Millivolt	2
6	00-412212-00007	Pilot (NAT Gas)	1
7	00-412212-00002	Pilot (LP Gas)	1
8	00-426505-00023	Tube – Flex 1/4 O.D. x 23 In. Lg.	1
9	00-418208-00001	Hanger – Manifold (1HG35M)	1
10	00-418211-00001	Hanger – Manifold (1HG45M)	1
11	00-418317-00001	Hanger – Manifold (1HG65/85M)	1
12	00-418209-00001	Manifold – Burner (1HG35M)	1
13	00-418212-00001	Manifold – Burner (1HG45M)	1
14	00-418318-00001	Manifold – Burner (1HG65/85M)	1
15	NS-046-52	Nut 1/4-20 Hex	6
16	SD-037-70	Self-Tapping Screw 1/4-20 x 1/2 Hex Washer Hd., Type TT	2
17	00-497089-00001	Bracket – Control	1
18	00-408659-00005	Knob – Thermostat	1
19	00-411506-00013	Thermostat – Reed	1
20	NS-047-72	Lock Nut 1/4-20	2
21	00-420561-00001	Bracket – Support (1HG35/45M)	1
22	00-420562-00001	Bracket – Support (1HG65/85M)	1
23	FP-085-53	Pipe Plug 1/8	1
24	00-010901-00039	Orifice – Spud (NAT Gas) (Sea Level – 2000 Ft.)	AR
25	00-010901-00052	Orifice – Spud (LP Gas) (Sea Level – 3499 Ft.)	AR
26	00-410695-00001	Extension – Orifice	AR
27	SD-015-24	Self-Tapping Screw 1/4-20 x 1/2 Hex Washer Hd., Type TT	AR
28	NS-044-14	Nut – 1/4-20 Hex KEPS	AR
29	00-419548	Bracket – Hi-Limit	1
30	SD-037-70	Self-Tapping Screw 1/4-20 x 1/2 Hex Washer Hd., Type AB	4
31	NS-046-52	Nut – 1/4-20 Hex KEPS	4
32	SD-036-80	Self-Tapping Screw 8-32 x 3/8 Hex Washer Hd., Type TT	2
33	00-410840-00002	Box – Control With Stuffing	1
34	00-417714-00001	Extension – Hanger	1
35	00-410681-00001	Burner	AR
36	00-428035-00001	Bolt – Shoulder	AR

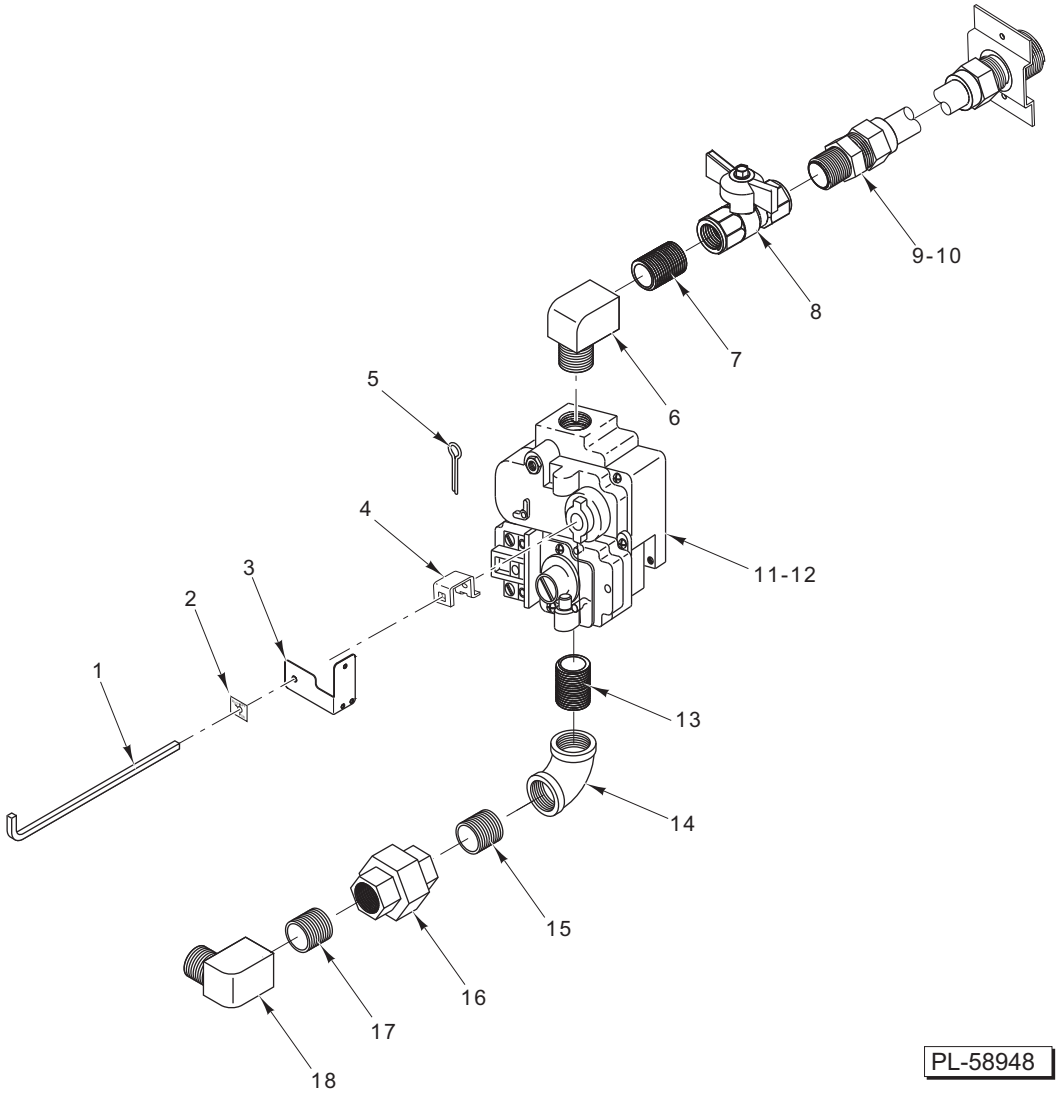


PL-57972

GAS INLET MANIFOLD (1HGC & 1HGD SERIES)

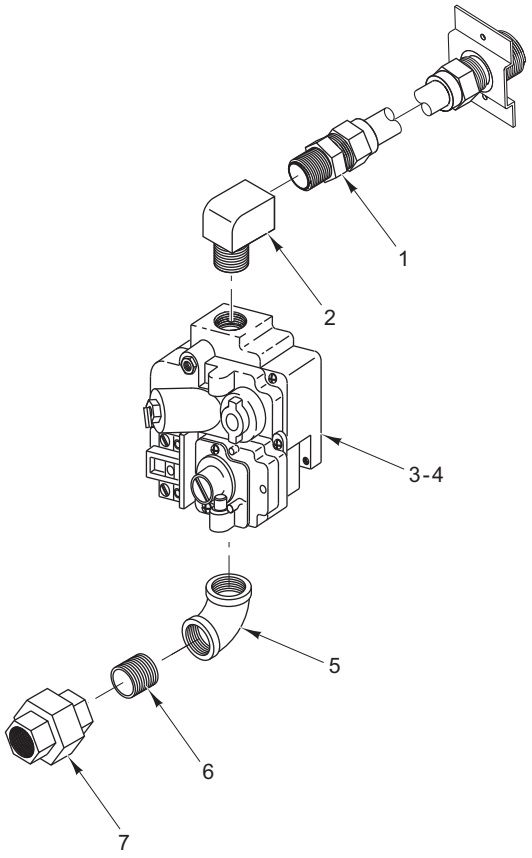
GAS INLET MANIFOLD (1HGC & 1HGD SERIES)

ILLUS. PL-57972	PART NO.	NAME OF PART	AMT.
1	00-427882-000G3	Gas Inlet (1HG65/85C & 1HG65/85D)	1
2	00-410841-00028	Valve – Combination (NAT) (Electronic Ignition)	1
3	00-410841-00029	Valve – Combination (LP) (Electronic Ignition)	1
4	FP-035-95	Pipe 1/2 x 2 TBE	1
5	FP-013-17	Elbow – Street 1/2 x 90 Deg. (Brass)	1
6	FP-022-11	Union – Pipe	1



GAS INLET MANIFOLD (1HGM SERIES) (PREVIOUS CONSTRUCTION)

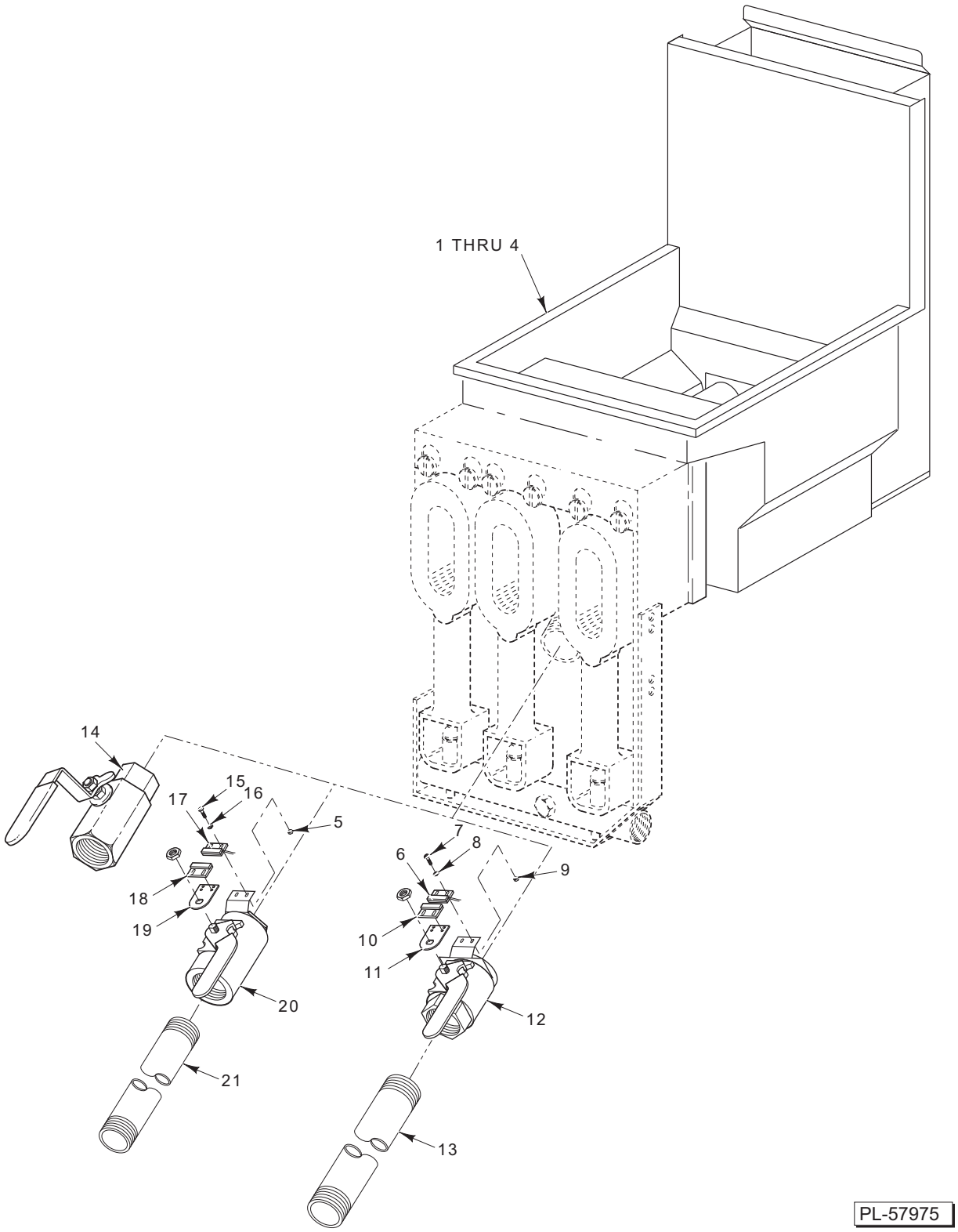
ILLUS. PL-58948	PART NO.	NAME OF PART	AMT.
1	00-413433-00006	Lever – Valve	1
2	00-417896-00001	Plate – Control Valve	1
3	00-428755-00002	Bracket – Pilot Lever	1
4	00-412080-00001	Adapter – Knob (Use Existing Screw Provided With Knob)	1
5	PC-003-38	Pin – Cotter	1
6	FP-086-74	Elbow – Street 1/2 x 90 Deg. (Brass)	1
7	FP-035-91	Pipe 1/2 x 1 1/8 TBE	1
8	00-428472-00001	Valve – Ball	1
9	00-427882-000G1	Gas Inlet (1HG35M, 1HG45M, & 1HG65M)	1
10	00-427882-000G2	Gas Inlet (1HG85M)	1
11	00-410841-00022	Valve – Combination (NAT) (Manual Ignition)	1
12	00-410841-00023	Valve – Combination (LP) (Manual Ignition)	1
13	FP-035-95	Pipe 1/2 x 2 TBE	1
14	FP-077-68	Elbow – Pipe 1/2 x 90 Deg.	1
15	FP-035-94	Pipe 1/2 x 1 TBE	1
16	FP-022-11	Union – Pipe	1
17	FP-035-91	Pipe 1/2 x 1 1/8 TBE	1
18	FP-086-74	Elbow –Street 1/2 x 90 Deg. (Brass)	1



PL-58036

GAS INLET MANIFOLD (1HGM SERIES) (CURRENT CONSTRUCTION)

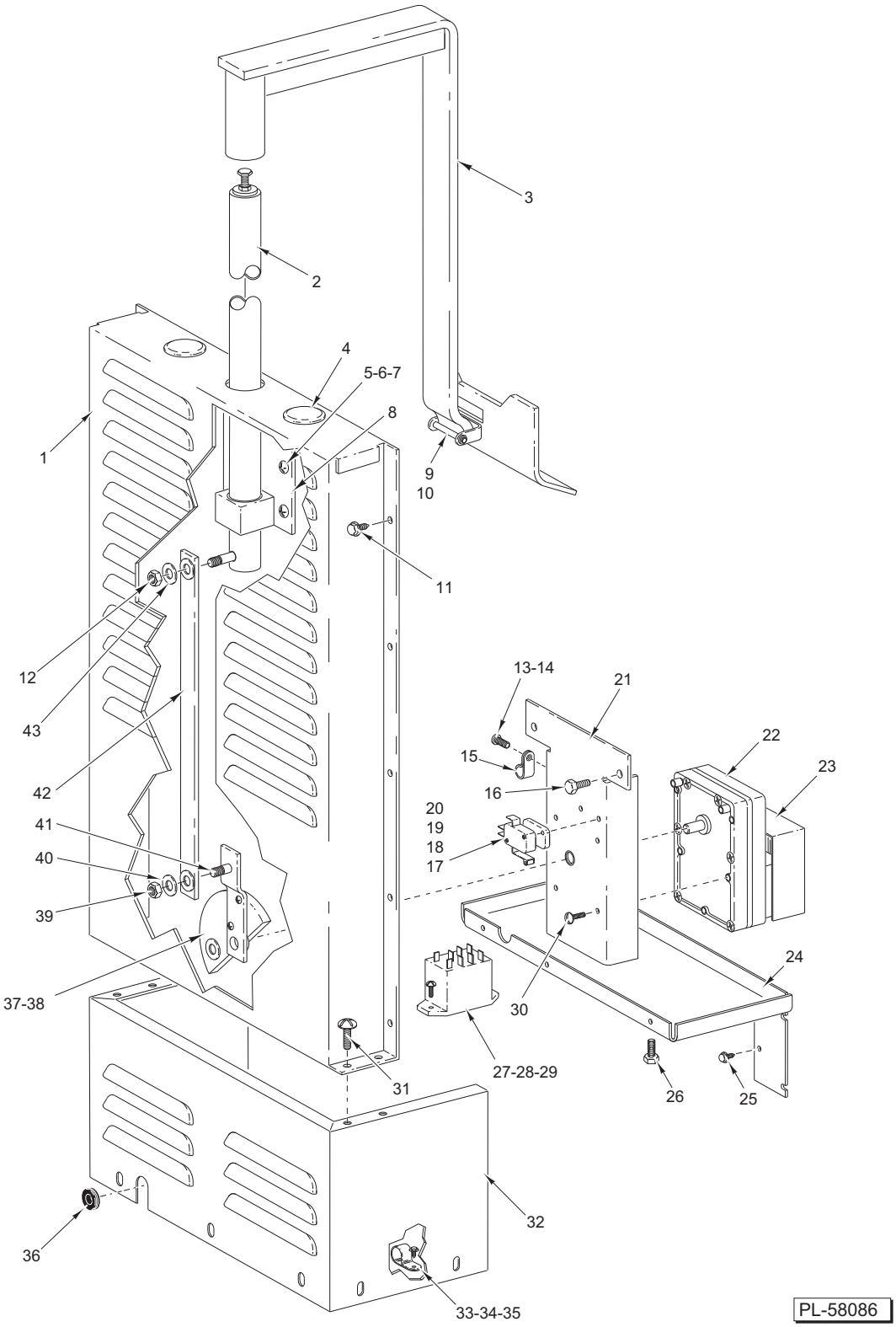
ILLUS. PL-58036	PART NO.	NAME OF PART	AMT.
1	00-427882-000G3	Gas Inlet	1
2	FP-013-17	Elbow – Street 1/2 x 90 Deg.	1
3	00-410841-00022	Valve – Combination (NAT) (Manual Ignition)	1
4	00-410841-00023	Valve – Combination (LP) (Manual Ignition)	1
5	FP-013-17	Elbow – Pipe 1/2 x 90 Deg.	1
6	FP-035-91	Pipe 1/2 x 1 1/8 TBE	1
7	FP-022-11	Union – Pipe	1



DRAIN ASSEMBLY

DRAIN ASSEMBLY

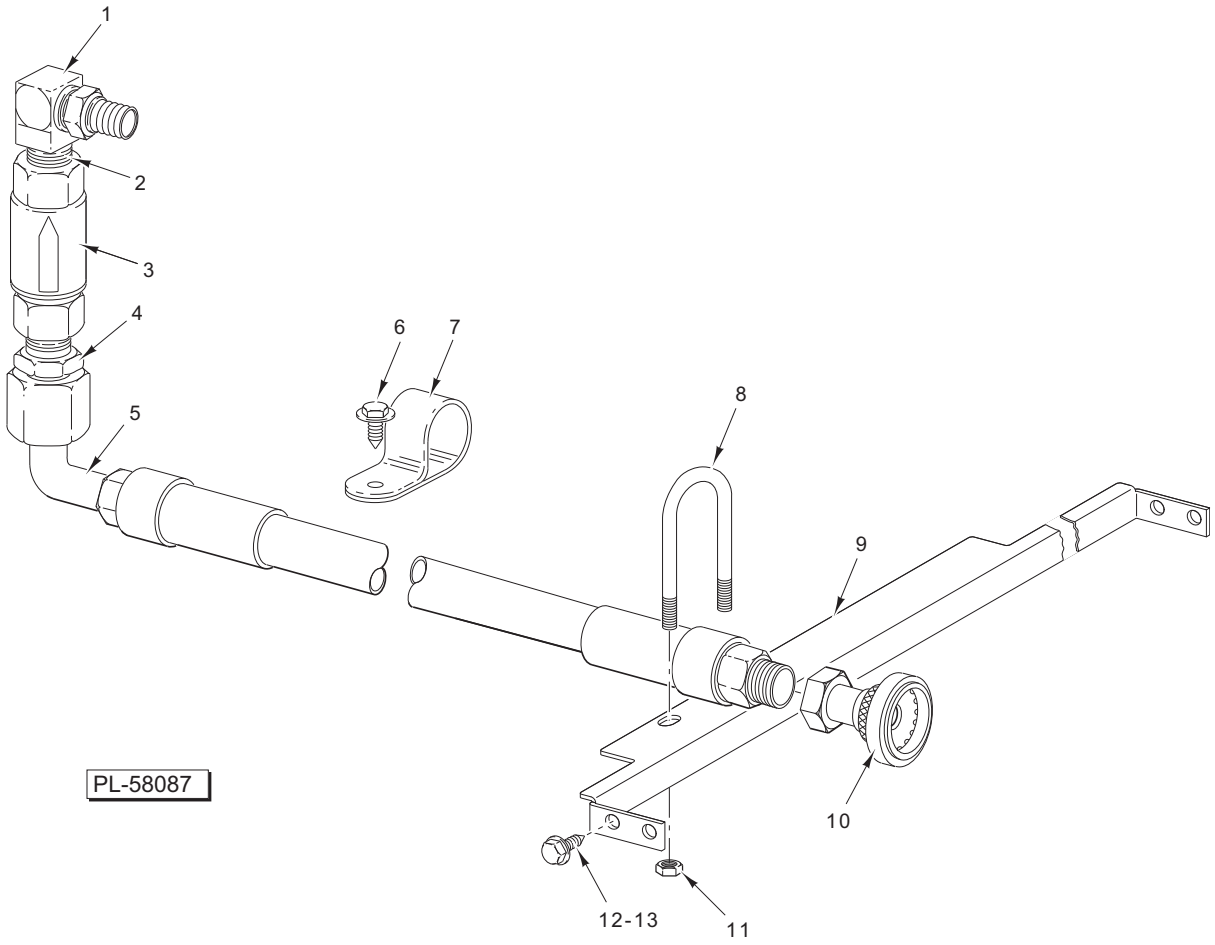
ILLUS. PL-57975	PART NO.	NAME OF PART	AMT.
1	00-499700-000G2	Tank Assy. (1HG35M) (SST)	1
2	00-499701-000G2	Tank Assy. (1HG45 Series) (SST)	1
3	00-499702-000G2	Tank Assy. (1HG65 Series) (SST)	1
4	00-499703-000G2	Tank Assy. (1HG85 Series) (SST)	1
5	NS-044-01	Nut Assy. 4-40 KEPS	4
6	00-426805-000G1	Switch Assy. (1HG85C/D)	1
7	SC-018-55	Mach. Screw 10-32 x 7 3/4 Rd. Slotted Hd.	4
8	WL-003-03	Lockwasher Helical 4	4
9	NS-044-01	Nut Assy. 4-40 KEPS	4
10	00-426801-00002	Switch – Mounted (1HG85C/D)	1
11	00-426798-00001	Plate – Switch (1HG85C/D)	1
12	00-426803-000G2	Valve Assy.	1
13	FP-079-94	Pipe 1 1/4 x 8 (1HG85 Series)	1
14	00-414212-00006	Valve – Ball	1
15	SC-018-55	Mach. Screw 10-32 x 7 3/4 Rd. Slotted Hd.	4
16	WL-003-03	Lockwasher Helical 4	4
17	00-426805-000G1	Switch Assy. (1HG45C/D & 1HG65C/D)	1
18	00-426801-00002	Switch – Mounted (1HG45C/D & 1HG65C/D)	1
19	00-426798-00001	Plate – Switch (1HG45C/D & 1HG65C/D)	1
20	00-426803-000G2	Valve Assy.	1
21	FP-085-74	Pipe 1 1/4 x 6 3/4 (1HG65C, 1HG65D, 1HG65M 1HG85C, & 1HG85D)	1
	FP-028-14	Plug – Pipe 1/2	1
	00-417039-00001	Clip – Drain Extension	1
	00-499486-00001	Clip – Drain Pipe	1



BASKETLIFT COMPONENTS (1HG85C)

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ILLUS. PL-58086	PART NO.	NAME OF PART	AMT.
1	00-418511-00001	Wrap – Top	1
2	00-418503-00001	Tube	1
3	00-426006-000G2	Arm – Basket Assy. (Incls. Items 9 & 10)	1
4	PB-004-04	Plug Button 1 1/4	2
5	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	2
6	WS-004-33	Washer	6
7	NS-047-73	Lock Nut 5/8-18 Hex (SST)	6
8	00-418478-000G1	Bearing Support Assy.	1
9	00-418487-00001	Roller	1
10	00-418488-00001	Pin – Roller	1
11	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Slotted Hex Washer Hd., Type AB	10
12	NS-047-73	Lock Nut 5/16-18 Hex	1
13	SC-109-10	Mach. Screw 6-32 x 3/8 Slotted Pan Hd. (SST)	1
14	NS-009-07	Mach. Nut 6-32 Hex	1
15	00-078752-00012	Clamp – Cable 3/8 P	1
16	SC-037-80	Cap Screw 10-24 x 1/2 Hex Hd.	8
17	00-418159-00001	Block – Cam Switch	1
18	00-411496-000F3	Microswitch	1
19	SC-112-90	Mach. Screw 4-40 x 1 Slotted Pan Hd.	2
20	NS-009-02	Mach. Nut 4-40 Hex	2
21	00-418123-000G1	Plate – Motor	1
22	00-418156-00001	Gear – Motor (115 V., 60 Hz.)	1
23	00-418517-00001	Shroud – Motor	1
24	00-418513-00001	Base – Motor Mounting	1
25	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	2
26	SC-037-80	Cap Screw 10-24 x 1/2 Hex Hd.	2
27	00-416535-00004	Switch – Relay SPDT 24 V. Coil (Electronic Ignition)	1
28	SC-109-10	Mach. Screw 6-32 x 3/8 Slotted Pan Hd. (SST)	3
29	NS-009-07	Mach. Nut 6-32 Hex	3
30	SC-018-47	Mach. Screw 10-32 x 3/4 Slotted Pan Hd.	4
31	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Slotted Hex Washer Hd., Type AB	4
32	00-418510-00001	Wrap – Bottom	1
33	00-078752-00012	Clamp 3/8 P	1
34	SC-109-10	Mach. Screw 6-32 x 3/8 Slotted Pan Hd. (SST)	1
35	NS-009-07	Mach. Nut Hex 6-32	1
36	00-418482-00001	Grommet	1
37	00-418475-000G1	Crank – Arm Assy. (Incls. Items 42 & 43)	1
38	SC-055-02	Set Screw 1/4-20 x 1/4 Hdls., Cup Pt. (SST)	2
39	NS-047-73	Lock Nut 5/16-18 Hex	1
40	WS-004-33	Washer	1
41	SD-015-41	Self-Tapping Screw 8-32 x 1/2 Phil. Pan Hd.	2
42	00-418477-000G1	Coupler Assy.	1
43	WS-004-33	Washer	1



OIL RETURN AND ACCESSORIES (1HG85C)

ILLUS. PL-58087	PART NO.	NAME OF PART	AMT.
1	00-419251-00001	Elbow – 1/2 NPTF Male Swivel	1
2	FP-035-96	Pipe 1/2 x 2 1/2 TBE	1
3	00-418786-00001	Valve – Check (Ball Cone)	1
4	00-419211-00001	Adapter (Pipe to Flare)	1
5	00-418966-00002	Oil Return Line	1
6	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	2
7	00-078752-00003	Clamp – Cable	2
8	00-521820	U-Bolt 1/4-20	1
9	00-418359-00001	Bracket – Oil Return	1
10	00-418791-000G1	Quick Disconnect Assy.	1
11	NS-046-52	Nut 1/4-20 Hex KEPS	2
12	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT	4
13	NS-044-09	Nut Assy. 10-24 Hex KEPS	4
	00-410682-00004	Hose – Flex 3/4 x 4 Ft. (Gas) (Accessory)	1
	00-410682-00005	Hose – Flex 3/4 x 5 Ft. (Gas) (Accessory)	1
	00-410682-00006	Disconnect – Quick (3/4) (Gas) (Accessory)	1
	00-410682-00009	Disconnect – Quick (1 1/4) (Gas) (Accessory)	1
	00-410682-00008	Hose – Flex 1 1/4 x 5 Ft. (Gas) (Accessory)	1
	00-410682-00007	Hose – Flex 1 1/4 x 4 Ft. (Gas) (Accessory)	1
	00-418360-000G4	Vat Cover Assy. (Accessory)	1
	00-416936-00002	Handle (Vat Cover Assy.) (Accessory)	1
	00-421334-000G1	Drain Assy. – Extension	1