CATALOG OF REPLACEMENT PARTS



Model 6614 Meat Saw (ML-134050)

6614

ML-134050

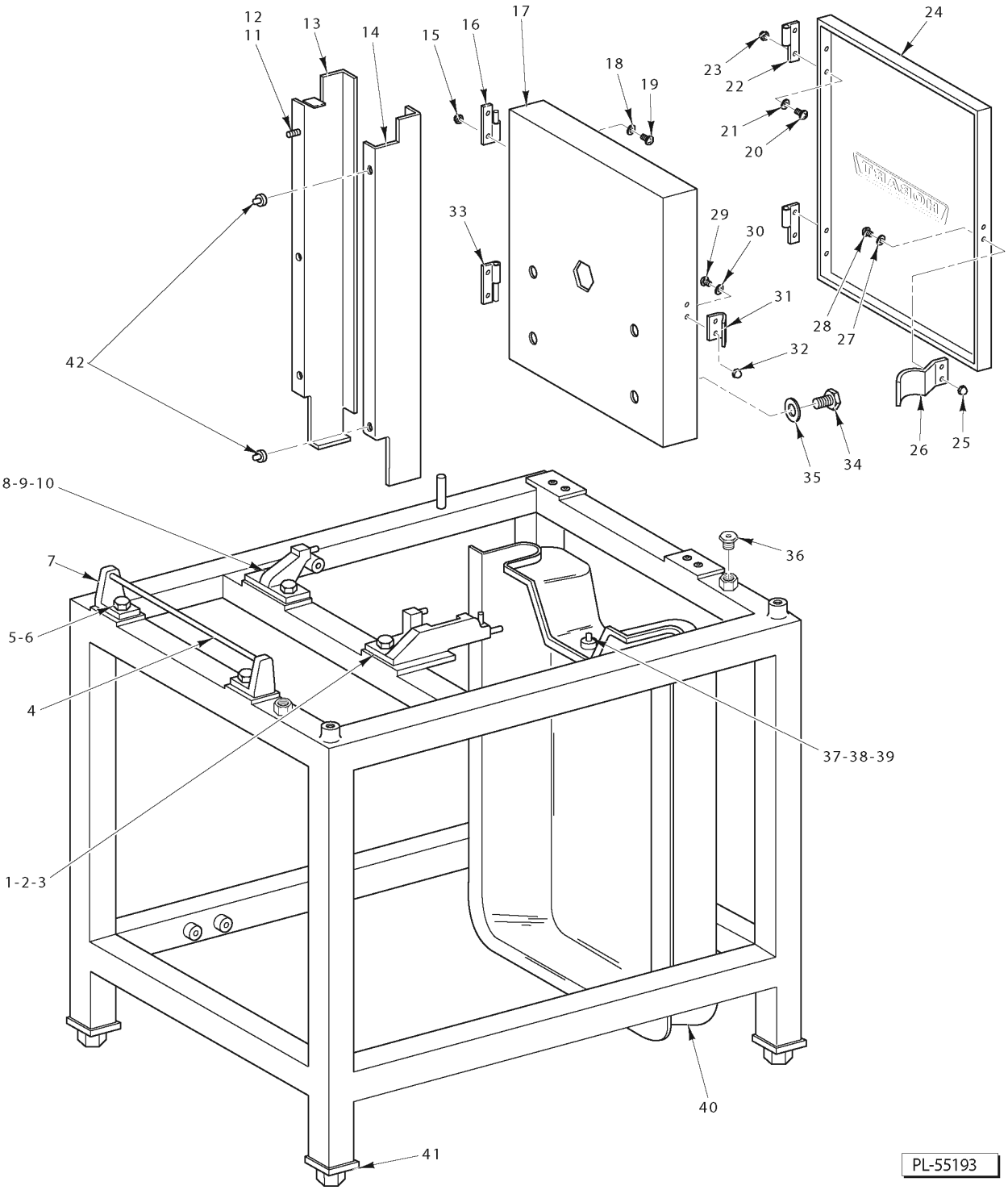
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FORM 34522 Rev. A (October 2020)

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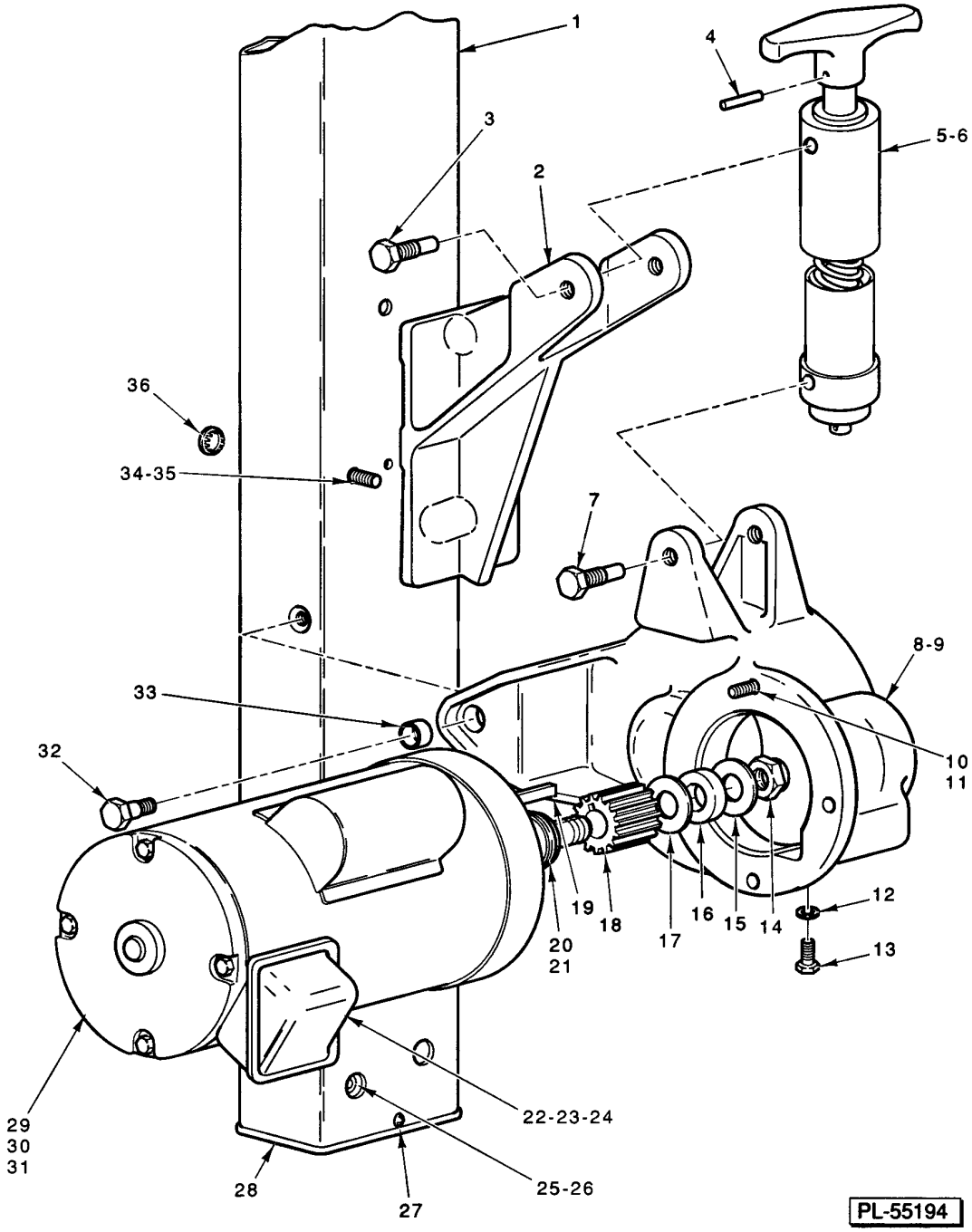
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FRAME AND COVER

FRAME AND COVER

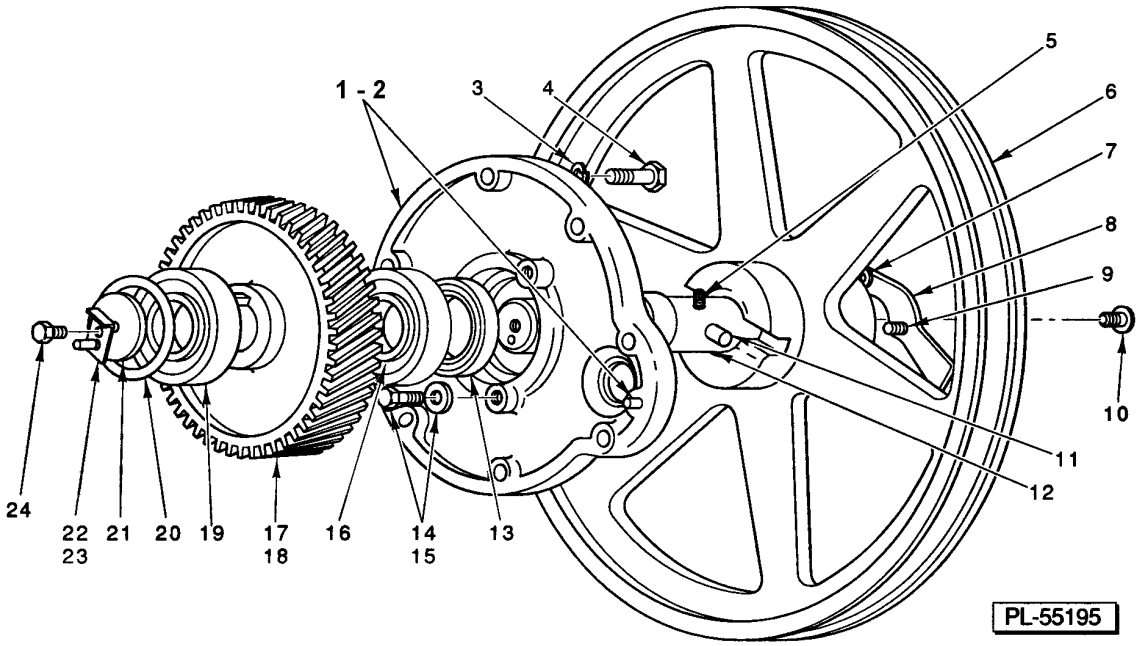
ILLUS. PL-55193	PART NO.	NAME OF PART	AMT.
1	00-291653	Lower Guide Support & Pin Assy.	1
2	SC-041-31	Cap Screw 3/8-16 x 1 1/4 Hex Hd.	2
3	WS-018-40	Washer (SST).	2
4	00-290758-3	Rod - Anchor (Left Table).	1
5	SC-041-31	Cap Screw 3/8-16 x 1 1/4 Hex Hd.	2
6	WS-018-40	Washer (SST).	2
7	00-290751	Support - Left Table.	2
8	00-290752	Table Lock & Pin Assy.	1
9	SC-041-31	Cap Screw 3/8-16 x 1 1/4 Hex Hd.	2
10	WS-018-40	Washer (SST).	2
11	SC-093-07	Mach. Screw 10-32 x 1/2 Slotted Pan Hd. (SST).	3
12	WL-006-07	Lockwasher #10 Helical (SST).	3
13	00-875087	Guard - Column.	1
14	00-875088	Guard - Removable.	1
15	NS-046-33	Acorn Nut 6-32 Hex.	4
16	00-437676	Hinge - Bottom (W/Short Pin).	1
17	00-875112	Upper Baffle Assy. (Incls. Items 16 thru 20 & 30 thru 33).	1
18	WS-028-03	Washer (SST).	4
19	SC-021-08	Mach. Screw 6-32 x 3/8 Slotted Rd. Hd. (SST).	4
20	SC-021-08	Mach. Screw 6-32 x 3/8 Slotted Rd. Hd. (SST).	4
21	WS-028-03	Washer (SST).	4
22	00-437378-2	Hinge - Lift Off (Top W/O Pin).	2
23	NS-046-33	Acorn Nut 6-32 Hex.	4
24	00-875111	Upper Cover Assy. (Incls. Items 22 thru 29).	1
25	NS-046-33	Acorn Nut 6-32 Hex.	2
26	00-291502	Clip - Latch.	1
27	WS-028-03	Washer (SST).	2
28	SC-021-07	Mach. Screw 6-32 x 1/4 Slotted Rd. Hd. (SST).	2
29	SC-021-07	Mach. Screw 6-32 x 1/4 Slotted Rd. Hd. (SST).	2
30	WS-028-03	Washer (SST).	2
31	00-437608	Clip - Cover Retainer.	1
32	NS-046-33	Acorn Nut 6-32 Hex.	2
33	00-437378-3	Hinge - Lift Off (Bottom W/Pin).	1
34	SC-041-50	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST).	4
35	WS-003-47	Washer (SST).	4
36	00-875054	Screw - Jack.	2
37	00-290860	Anchor - Lower Cover.	1
38	SC-041-05	Cap Screw 1/4-20 x 5/8 Hex Hd.	1
39	WS-003-47	Washer (SST).	1
40	00-875040	Lower Cover W/Molded Handle.	1
41	00-435792	Foot (2" to 4 " Adjustable Height).	4
42	00-436908	Pin - Anchor 1/4-28.	2



DRIVE AND TENSION ADJUSTMENT UNIT

DRIVE AND TENSION ADJUSTMENT UNIT

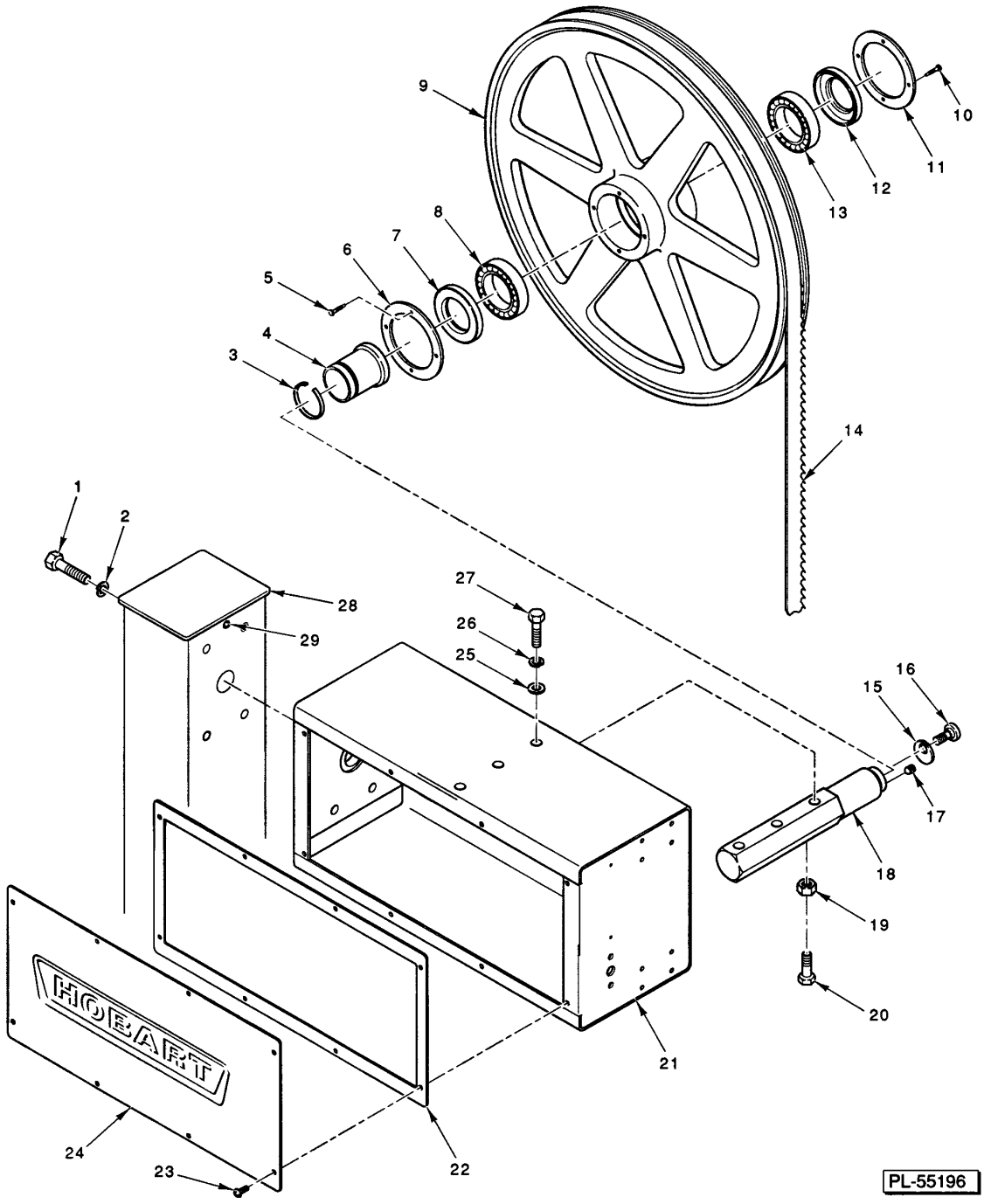
ILLUS. PL-55194	PART NO.	NAME OF PART	AMT.
1	00-875063	NLA - Obsolete--Column & Label Assy	1
2	00-875047-2	Transmission Support Assy	1
3	00-290832	Pivot - Tension Adjusting	2
4	RP-003-16	Roll Pin 3/16 x 1 Lg	1
5	00-873500	Tensioner Assy. (Incls. Items 4 & 6)(Tension Adj Knob 873456)	1
6	BN-005-06	Needle Bearing - Torrington NTA-1018	1
7	00-290832	Pivot - Tension Adjusting	2
8	00-120971	Plug - Vent	1
9	00-875137	Gear Case Assy. (Incls. Items 8 & 33)	1
10	SC-041-31	Cap Screw 3/8-16 x 1 1/4 Hex Hd	3
11	WL-019-85	Lockwasher	3
12	WS-021-20	Washer (Nylon)	1
13	SC-036-93	Cap Screw 7/16-20 x 3/4 Hex Hd	1
14	NS-046-29	Lock Nut 3/4-16 Flexlox	1
15	SL-005-02	Spring - Loading	1
16	00-290866	Washer - Damper	1
17	SL-005-02	Spring - Loading	1
18	00-875043	Pinion - Drive	1
19	00-109070-8	Key	1
20	SL-005-02	Spring - Loading	2
21	00-290866	Washer - Damper	1
22	SC-027-29	Mach. Screw 8-32 x 3/8 Slotted Rd. Hd. (Brass)	AR
23	WL-010-01	Lockwasher 8 External Shakeproof	AR
24	NS-010-11	Mach. Nut 8-32 Hex (Brass)	AR
25	SC-040-21	Cap Screw 3/8-16 x 7/8 Hex Socket Hd	4
26	WL-004-06	Lockwasher 3/8 Helical	4
27	SD-038-03	Self-Tapping Screw 10-16 x 3/4 Slotted Truss Hd.,Type B	2
28	00-479134	End Cap	1
29	00-437301-1	Motor (60 Hz.) (3 Ph.)	1
30	00-437301-3	Motor (50 Hz.) (3 Ph.)	1
31	00-479005	Motor (1 Ph.)	1
32	00-873986	Screw Shoulder	2
33	00-291859-2	Bushing 3/8 Lg	2
34	SC-040-21	Cap Screw 3/8-16 x 7/8 Hex Socket Hd	5
35	WS-018-04	Washer (SST)	5
36	PB-004-92	Plug Button	13
	00-875114-1	Motor & Pinion Assy. (60 Hz. 3 Phase)(Incls. Items 14 thru 21 & 28)	1
	00-875114-2	Motor & Pinion Assy. (50 Hz. 3 Phase)(Incls. Items 14 thru 21 & 29)	1
	00-875114-3	Motor & Pinion Assy. (60 Hz. 1 Phase)(Incls. Items 14 thru 21 & 30)	1



LOWER PULLEY UNIT

LOWER PULLEY UNIT

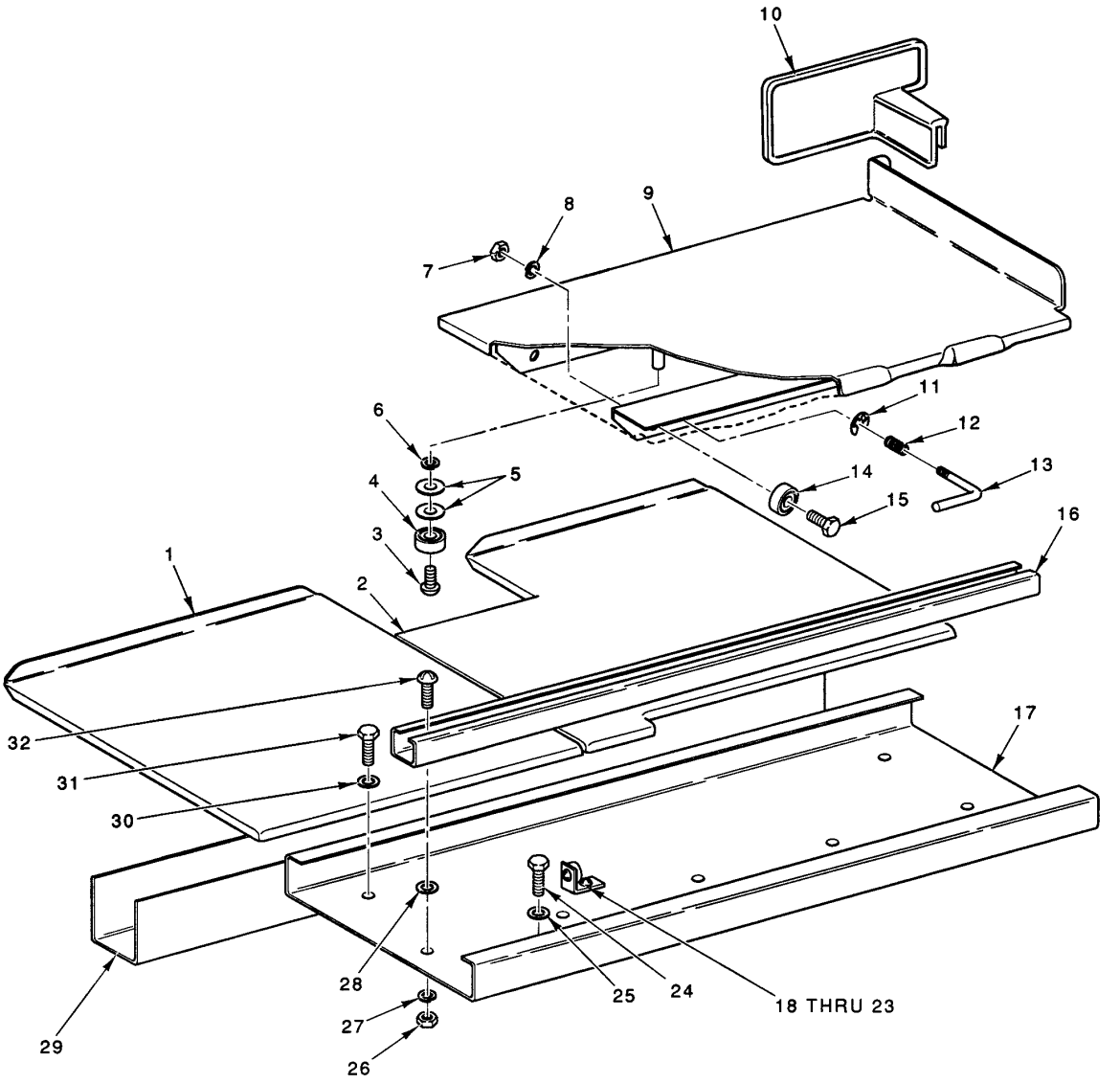
ILLUS. PL-55195	PART NO.	NAME OF PART	AMT.
1	00-290817-2	Gear Case Cover Assy. (Incls. Item 2)	1
2	00-011800-91	Dowel	2
3	WL-006-22	Lockwasher 5/16 Light	7
4	SC-041-15	Cap Screw 5/16-18 x 1 1/4 Hex Hd	7
5	SC-119-20	Set Screw 1/4-20 x 1/2 Soc. Hdls., Flat Pt	1
6	ML-109658-Z	Pulley & Latch Assy. (Incls. Items 7, 8 & 9)	1
7	00-079686	Catch - Friction	1
8	00-875150	Latch	1
9	00-020851	Screw - Latch	1
10	SD-005-49	Self-Tapping screw 12 x 1/2 Rd. Hd. Type U	1
11	00-436447	Pin - Drive	1
12	00-875060	NLA - Obsolete--Shaft - Lower	1
13	00-290805	Seal - Shaft	1
14	SC-036-24	Cap Screw 5/16-18 x 5/8 Hex Hd	3
15	WS-018-40	Washer (SST)	3
16	BB-008-14	Ball Bearing - ND 77207	1
17	00-875044-2	Gear - Drive (56T)	1
18	00-109070-9	Key	1
19	BB-008-14	Ball Bearing - ND 77207	1
20	SL-003-11	Spring - Loading ND 72	2
21	00-291973	Retainer - Shaft	1
22	00-291624	Retainer - Lock	1
23	RP-003-18	Roll Pin 1/8 x 7/8 Lg	1
24	SC-041-13	Cap Screw 5/16-18 x 1 Hex Hd. SST	1
	00-875138	NLA - Obsolete--Drive Unit - Lower (Incls. Items 5, 10, 11, 12, 16 thru 19 & 21 thru 24)	1



UPPER BEARING CARRIER UNIT

UPPER BEARING CARRIER UNIT

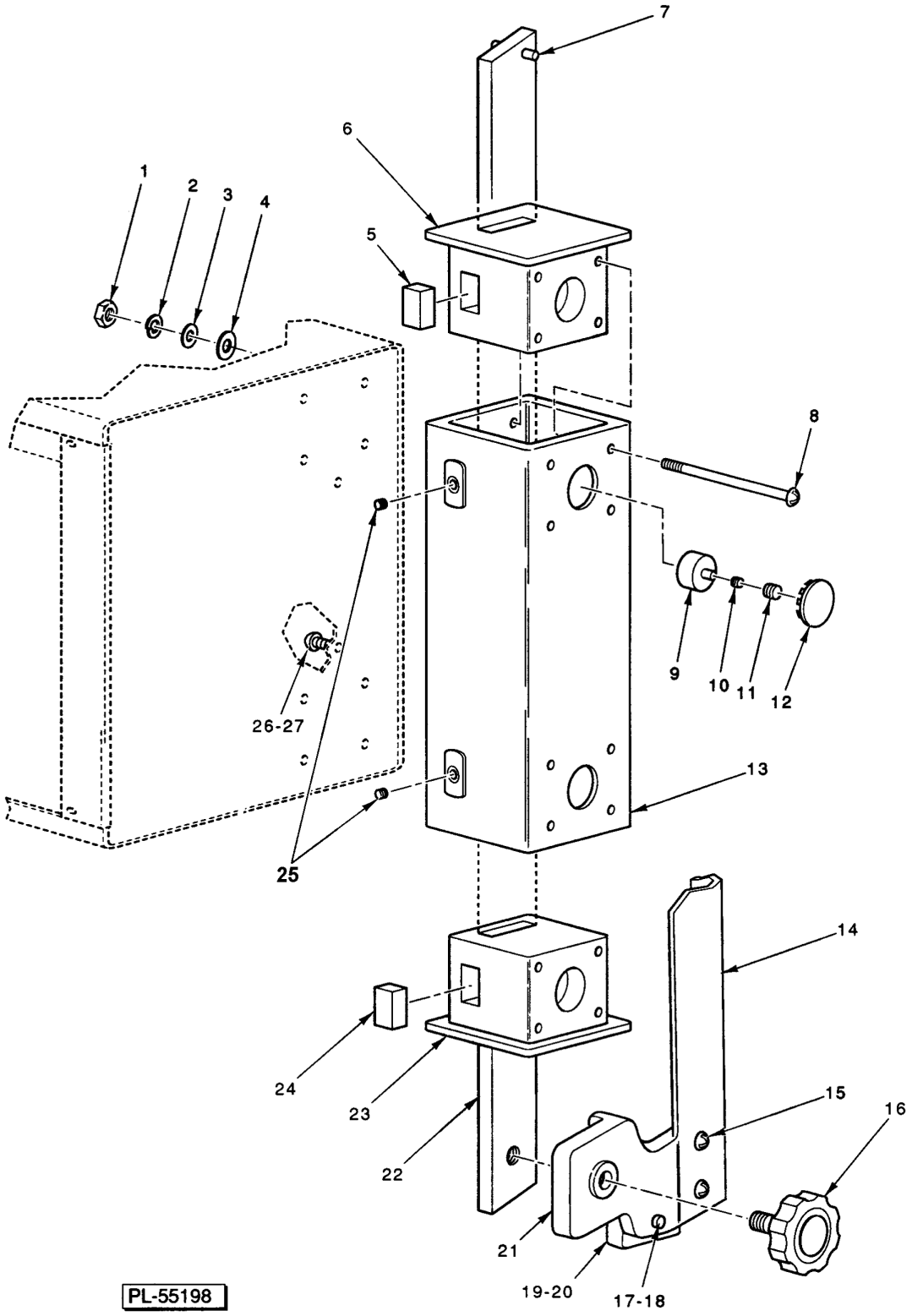
ILLUS. PL-55196	PART NO.	NAME OF PART	AMT.
1	SC-040-21	Cap Screw 3/8-16 x 7/8 Hex Socket Hd.	4
2	WL-004-06	Lockwasher 3/8 Helical	4
3	RR-004-13	Retaining Ring (Truarc)	1
4	00-479143	Bushing - Pulley	1
5	SC-067-06	Mach. Screw 10-24 x 1/2 Hex Hd.	4
6	00-873461-2	Cover - Rear Pulley	1
7	00-873501	Seal - Shaft	1
8	BB-015-36	Ball Bearing - Hoover - NSK 6007 DDUCE1SRIS	1
9	ML-134048-Z	Pulley Assy. - Upper (Packaged)	1
10	SC-067-06	Mach. Screw 10-24 x 1/2 Hex Hd.	4
11	00-873461-1	Cover - Front Pulley	1
12	00-873502	Seal - Shaft	1
13	BB-015-36	Ball Bearing - Hoover - NSK 6007 DDUCE1SRIS	1
14	00-477016-126	Blade - Meat Saw	1
15	00-479142	Retainer - Pulley	1
16	00-020851	Screw - Latch	1
17	00-079686	Catch - Friction	1
18	00-479144	Shaft - Upper	1
19	NS-018-14	Jam Nut 3/8-16 Hex	2
20	SC-127-03	Cap Screw - 3/8-16 x 1 3/4 Hex Hd.	2
21	00-875072	Box Column Assy.	1
22	00-875080	Gasket - Column Box	1
23	SC-025-33	Mach. Screw 8-32 x 1/2 Slotted Bndg. Hd. (SST)	8
24	00-875077	Cover - Column Box	1
25	WS-018-40	Washer (SST)	3
26	WL-006-27	Lockwasher 3/8 Helical (SST)	3
27	SC-041-31	Cap Screw 3/8-16 x 1 1/4 Hex Hd.	3
28	00-479134	End Cap	1
29	SD-038-03	Self-Tapping Screw 10-16 x 3/4 Slotted Truss Hd.,Type B	2



TABLES AND CARRIAGE UNIT

TABLES AND CARRIAGE UNIT

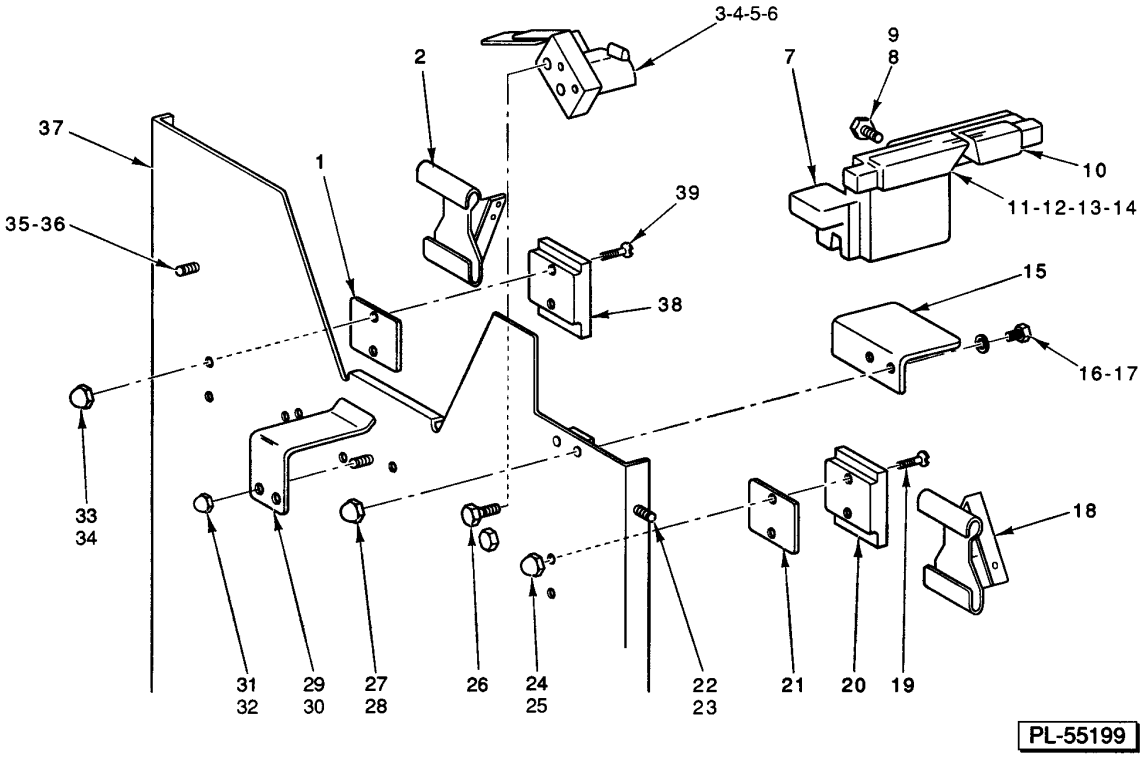
ILLUS. PL-55197	PART NO.	NAME OF PART	AMT.
1	00-875066	Table - Left Assy	1
2	00-875068	Table - Right Assy	1
3	SC-041-30	Cap Screw 3/8-16 x 1 Hex Hd. SST	2
4	BB-008-11	Ball Bearing - Nice #8220-TN	2
5	WS-018-30	Washer (SST)	4
6	WL-006-28	Lockwasher 3/8 Helical	2
7	NS-046-09	Stop Nut 3/8-16 Elastic	4
8	WS-018-34	Washer - Shim .010 THK. (SST)	4
9	00-875096	Carriage Assy	1
10	00-291435	Pusher Plate	1
11	RR-011-09	Retaining Ring	2
12	00-290787	Spring - Carriage Lock	1
13	00-290795	Lever - Carriage Lock	1
14	BB-008-11	Ball Bearing - Nice #8220-TN	4
15	SC-041-30	Cap Screw 3/8-16 x 1 Hex Hd. SST	4
16	00-875089	Guide - Roller	1
17	00-875091	Support - Carriage	1
18	00-479107	Stop - Carriage	2
19	SC-124-44	Bolt - Sq. Neck 5/16-18 x 3/4 Rd. Hd	2
20	WS-018-34	Washer - Shim .010 THK. (SST)	2
21	00-070087	Washer - Spring	2
22	NS-031-29	Stop Nut 5/16-18 "Elastic"	2
23	00-873789	Bumper - Carriage Stop	2
24	SC-041-29	Cap Screw 3/8-16 x 7/8 Hex Hd., Wax Coated Threads	2
25	WS-018-40	Washer (SST)	2
26	NS-015-11	Nut 5/16-18 Hex (SST)	5
27	WL-006-23	Lockwasher 5/16 Helical (SST)	5
28	WS-017-21	Washer	5
29	00-875065	Tray - Scrap	1
30	WS-018-40	Washer (SST)	2
31	SC-041-34	Cap Screw 3/8-16 x 2 Hex Hd. (SST)	2
32	SC-124-44	Bolt - Sq. Neck 5/16-18 x 3/4 Rd. Hd	5



UPPER GUIDE UNIT

UPPER GUIDE UNIT

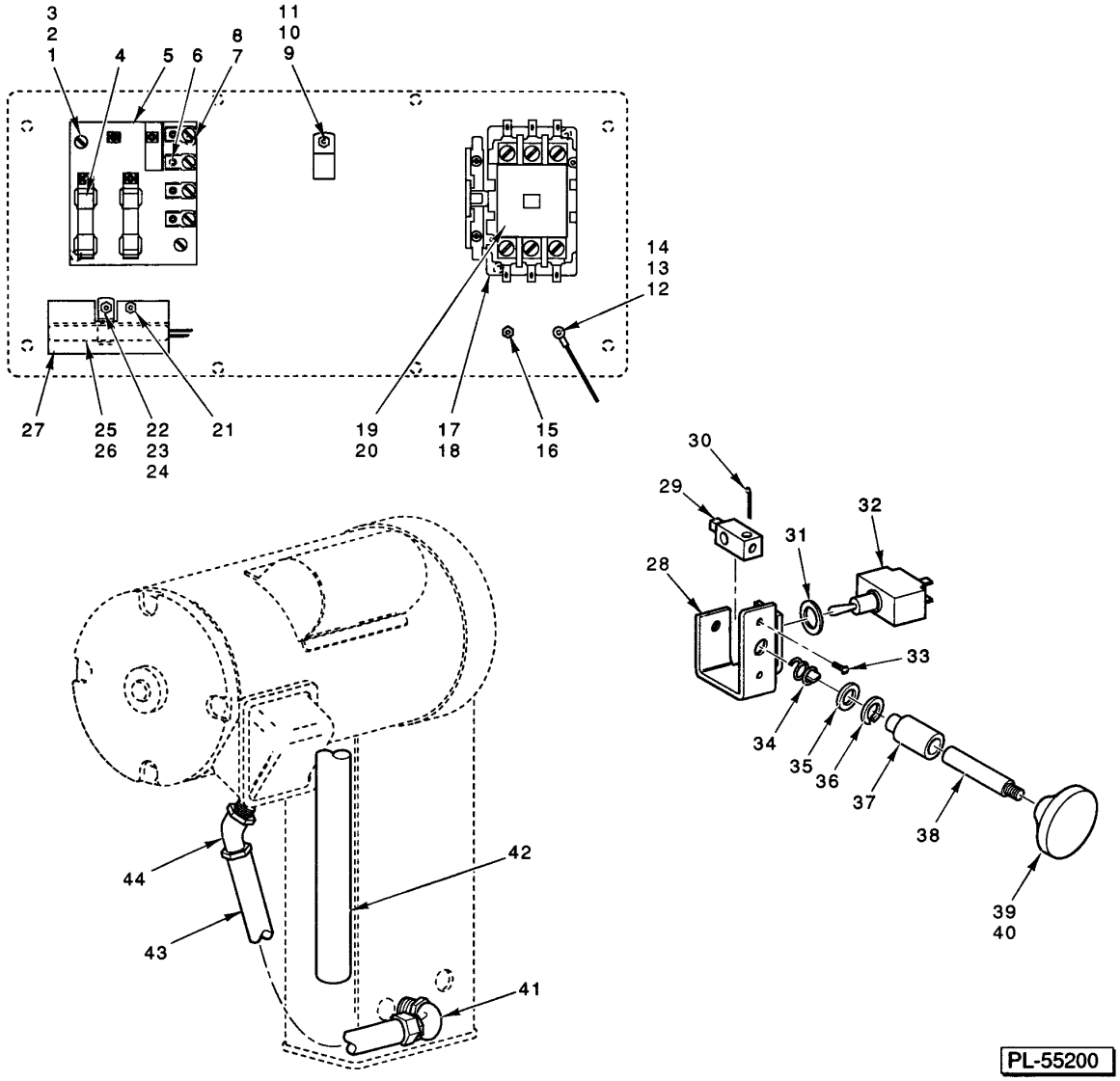
ILLUS. PL-55198	PART NO.	NAME OF PART	AMT.
1	NS-011-12	Stop Nut 8-32 (SST)	8
2	WL-014-05	Lockwasher #8 External Shakeproof (SST)	8
3	WS-023-22	Washer (SST)	8
4	WS-031-35	Washer (Rubber)	8
5	00-479766	Slide Lock	1
6	00-478999	Guide Bar Insert	1
7	PG-007-16	Groove Pin 3/16 Dia. x 3/4 Lg	1
8	SC-021-17	Mach. Screw 8-32 x 2 1/2 Slotted Rd. Hd. (SST)	8
9	00-120141	Shoe - Slide Rod	2
10	00-873782	Spring - Slide Rod	2
11	SC-046-70	Set Screw 3/8-16 x 1/2 Slotted Hdls., Cup Pt	2
12	PB-005-09	Plug Button	2
13	00-478998	Support - Guide Bar	1
14	00-875056	Guard - Front Blade	1
15	SC-120-76	Cap Screw 10-24 x 1/2 Hex Hd. (SST)	2
16	00-435958-2	Knob - Adjusting	1
17	SC-041-02	Cap Screw 1/4-20 x 1 Hex Hd. (Lower Guide)	1
18	00-291579	Washer - Guide	1
19	00-290844-1	Guide - Saw Blade (.022" Blade)	1
20	00-290844-2	Guide - Saw Blade (.014" Blade)	1
21	00-290842	Holder - Upper Guide	1
22	00-873204	Upper Guide Support Bar Assy	1
23	00-478999	Guide Bar Insert	1
24	00-479766	Slide Lock	1
25	SC-055-01	Set Screw 10-24 x 1/4 Soc. Hdls. Cup Pt. SST	2
26	SC-025-33	Mach. Screw 8-32 x 1/2 Slotted Bndg. Hd. (SST)	2
27	NS-011-12	Stop Nut 8-32 (SST)	2



LOWER WIPER UNIT

LOWER WIPER UNIT

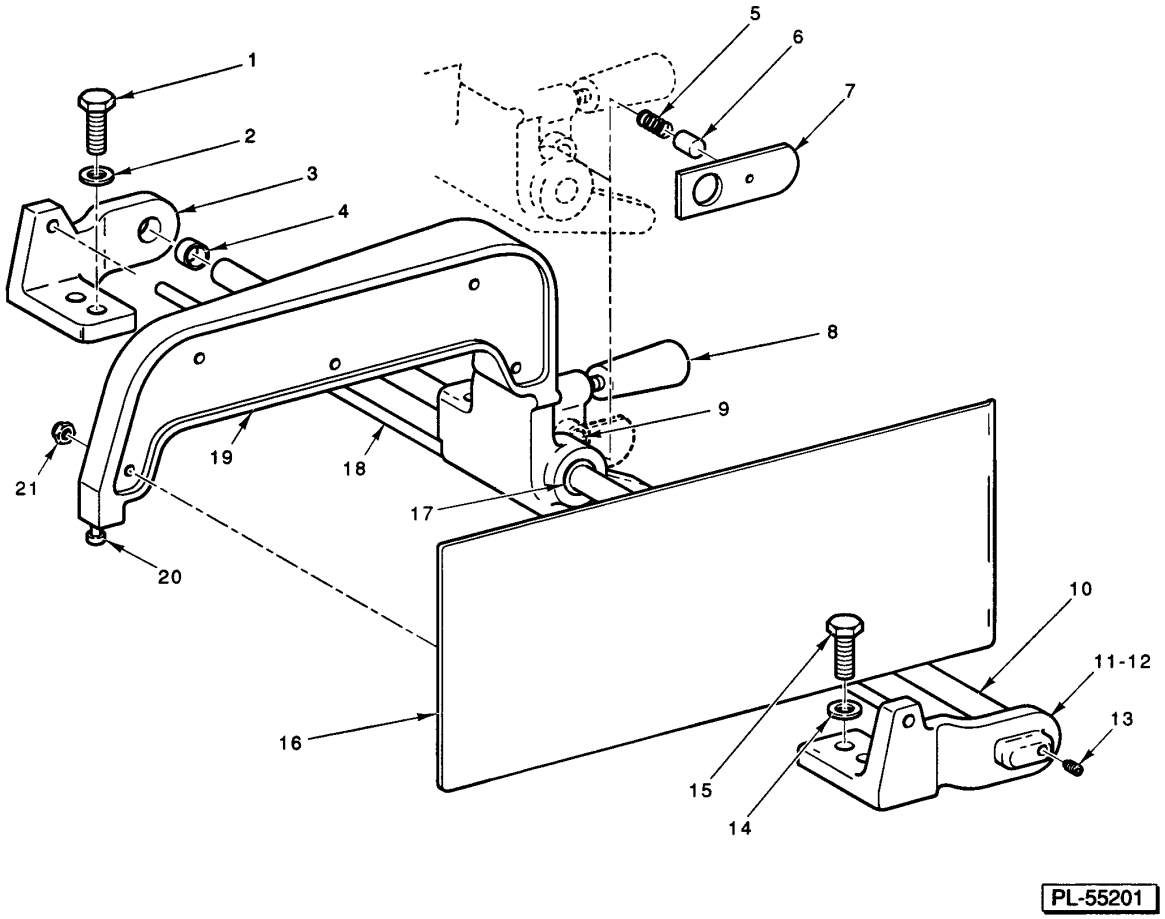
ILLUS. PL-55199	PART NO.	NAME OF PART	AMT.
1	00-290855	Shim - Wiper Support	AR
2	00-290798	Blade Wiper Assy.	1
3	00-291831	Block - Pulley Wiper	1
4	00-102399	Pulley Wiper Assy. (Incls. Items 5 & 6)	1
5	00-123886	Wiper - Pulley	1
6	SC-053-01	Mach. Screw 10-24 x 1/4 Slotted Truss Hd. (SST)	2
7	00-875234-2	Holder - Lower Guide	1
8	00-875235	Cover - Guide	1
9	SC-116-26	Cap Screw 1/4-28 x 7/8 Hex Hd	2
10	00-291658	Guide - Plastic	1
11	00-291670-1	Guide - Saw Blade (.022" Blade)	1
12	00-291670-2	Guide - Saw Blade (.014" Blade)	1
13	00-291670-3	Guide - Saw Blade (.038" Blade)	1
14	00-291670-4	Guide - Saw Blade (.020" Blade)	1
15	00-875246	Support	1
16	SC-041-50	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	2
17	WS-003-49	Washer 0.266 x 0.563 x 0.062 (SST)	2
18	00-290798	Blade Wiper Assy.	1
19	SC-022-35	Mach. Screw 1/4-20 x 1 Slotted Flat Hd. (SST)	4
20	00-290822	Support - Wiper	2
21	00-290855	Shim - Wiper Support	AR
22	SC-041-50	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	2
23	WS-003-49	Washer 0.266 x 0.563 x 0.062 (SST)	2
24	NS-025-04	Crown Nut 1/4-20 (SST)	4
25	WS-003-49	Washer 0.266 x 0.563 x 0.062 (SST)	4
26	SC-041-50	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	2
27	WL-006-17	Lockwasher 1/4 Helical (SST)	2
28	NS-025-04	Crown Nut 1/4-20 (SST)	2
29	00-290788	Clip - Cover	1
30	SC-025-07	Mach. Screw 10-24 x 5/16 Bind. Hd	2
31	NS-025-01	Nut - Crown 10-24	2
32	WL-006-06	Lockwasher #10 Helical (SST)	2
33	NS-025-04	Crown Nut 1/4-20 (SST)	4
34	WS-003-49	Washer 0.266 x 0.563 x 0.062 (SST)	4
35	SC-041-50	Cap Screw 1/4-20 x 1/2 Hex Hd. (SST)	2
36	WS-003-47	Washer (SST)	2
37	00-875082	Baffle - Lower Pulley	1
38	00-290822	Support - Wiper	2
39	SC-022-35	Mach. Screw 1/4-20 x 1 Slotted Flat Hd. (SST)	4
40	00-291809	Shield - Blade Guide	1
	00-291672-1	Holder & Guide Assy. (Incls. Items 7 thru 10 & 11)	1
	00-291672-2	Holder & Guide Assy. (Incls. Items 7 thru 10 & 12)	1
	00-291672-3	Holder & Guide Assy. (Incls. Items 7 thru 10 & 13)	1
	00-291672-4	Holder & Guide Assy. (Incls. Items 7 thru 10 & 14)	1



ELECTRICAL UNIT

ELECTRICAL UNIT

ILLUS. PL-55200	PART NO.	NAME OF PART	AMT.
1	SC-025-33	Mach. Screw 8-32 x 1/2 Slotted Bndg. Hd. (SST)	2
2	WL-014-05	Lockwasher #8 External Shakeproof (SST)	2
3	NS-011-12	Stop Nut 8-32 (SST)	2
4	FE-019-48	Fuse (8/10 AMPS.) (600 V.)	2
5	00-120907-1	Transformer (60 Hz.)	1
6	00-114707	Fuse Board	1
7	NS-011-12	Stop Nut 8-32 (SST)	2
8	WL-014-05	Lockwasher #8 External Shakeproof (SST)	2
9	NS-011-12	Stop Nut 8-32 (SST)	1
10	WS-023-22	Washer (SST)	1
11	00-078752-9	Clamp - Cable	1
12	00-290889	Cable & Eyelet Assy. (Panel to Column)	1
13	NS-011-12	Stop Nut 8-32 (SST)	2
14	WL-014-05	Lockwasher #8 External Shakeproof (SST)	2
15	NS-011-12	Stop Nut 8-32 (SST)	1
16	WL-014-05	Lockwasher #8 External Shakeproof (SST)	1
17	NS-011-12	Stop Nut 8-32 (SST)	2
18	WL-014-05	Lockwasher #8 External Shakeproof (SST)	2
19	00-087713-101-1	Contactor Assy. (3 Pole) (200-230 V.)	1
20	00-087713-101-2	Contactor Assy. (3 Pole) (460 V.)	1
21	NS-011-12	Stop Nut 8-32 (SST)	1
22	NS-011-12	Stop Nut 8-32 (SST)	1
23	WS-023-22	Washer (SST)	1
24	00-108199-1	Clamp - Air Heater	1
25	00-122345-1	Heater Assy (460 V)	1
26	00-122345-2	Heater Assy (200-230 V)	1
27	00-121543	Shield - Heater	1
28	00-123241-1	Bracket - Switch	1
29	00-873781	Actuator Switch	1
30	PC-005-08	Cotter Pin 3/32 x 5/8 Lg	1
31	00-121827	Ring - Locking	1
32	00-875567	Switch Assy	1
33	SC-010-36	Mach. Screw 10-24 x 5/8 Slotted Truss Hd	2
34	00-121547	Spring - Compression	1
35	00-875049	Retaining Ring	1
36	WS-018-30	Washer (SST)	1
37	00-290883	Bushing - Switch Shaft	1
38	00-290882	Shaft - Switch	1
39	00-291475	Label - Start/Stop	1
40	00-290885	Knob - Switch	1
41	FE-024-61	Connector 1/2 x 45 Deg.(Non Metallic)"Sealtite"	1
42	00-291600	Tube - Insulator	1
43	00-436913-12	Conduit - 1/2 Liquidtite	1
44	FE-024-61	Connector 1/2 x 45 Deg.(Non Metallic)"Sealtite"	1



GAUGE PLATE UNIT

GAUGE PLATE UNIT

ILLUS. PL-55201	PART NO.	NAME OF PART	AMT.
1	SC-041-31	Cap Screw 3/8-16 x 1 1/4 Hex Hd	2
2	WS-018-40	Washer (SST)	2
3	00-290757	Support - Shaft & Rod (Rear)	1
4	00-479644	Bearing - Sleeve	2
5	00-291933	Spring - Gauge Plate Lock	1
6	00-291932	Pin - Locking Lever	1
7	00-290769	Lever - Locking	1
8	00-070194	Handle - Gauge Plate	1
9	00-110544-10	Bushing - Gauge Plate Frame	1
10	00-290770-3	Shaft - Gauge Plate	1
11	00-290792	Front Shaft & Rod Support Assy. (Incls. Items 12 & 13)	1
12	PG-006-11	Pin - Groove 1/4 x 5/8, Type D	1
13	SC-064-27	Set Screw 5/16-18 x 1/2 Soc. Hdls., Cup Pt. "Nylok	1
14	WS-018-40	Washer (SST)	2
15	SC-041-31	Cap Screw 3/8-16 x 1 1/4 Hex Hd	2
16	00-291431	Plate and Stud Assy	1
17	00-110544-9	Bushing - Gauge Plate Frame	2
18	00-290758-4	Rod - Table Anchor (Right Table)	1
19	00-291944	Gauge Plate Assy. (Incls. Items 9, 16, 17, 20 & 21)	1
20	00-290764	Button - Glide	1
21	NS-025-04	Crown Nut 1/4-20 (SST)	5
	00-292347	Gauge Plate Assy. (Incls. Items 5, 6, 7, 16, 19 & 20) (Pkgd.)	1