HOBART

CATALOG OF REPLACEMENT PARTS



H600 / H600T CLASSIC MIXER

ML-16427	H600
ML-16428	H600T

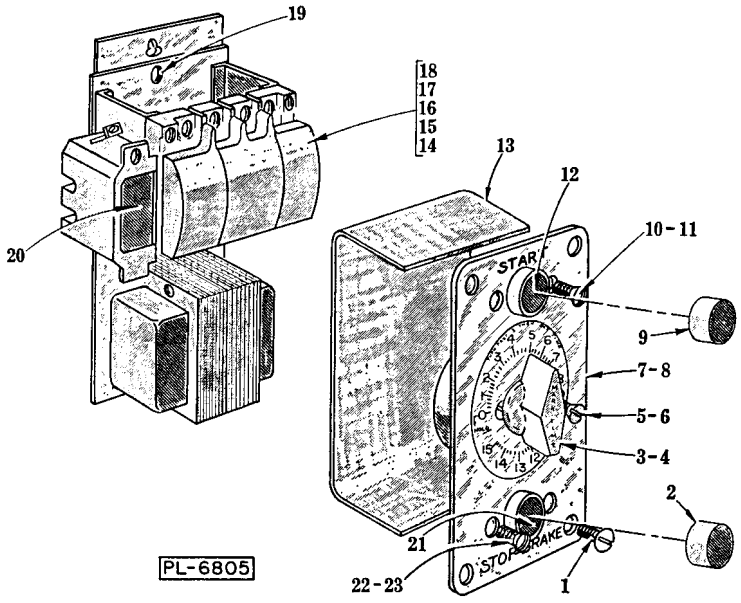
A product of HOBART 701 S. RIDGE AVENUE TROY, OHIO 45374-0001

FORM 6810 Rev. A (April 2018)

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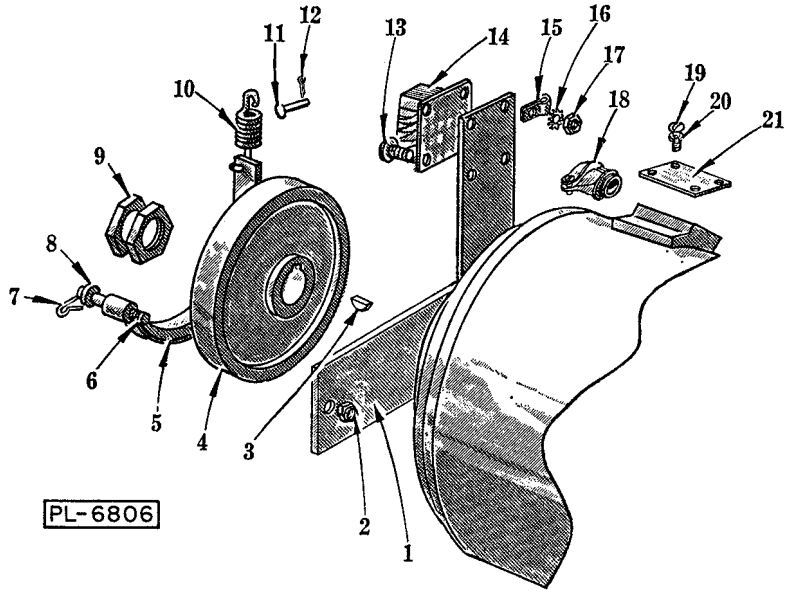
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TIMER AND CONTROL UNIT

TIMER AND CONTROL UNIT

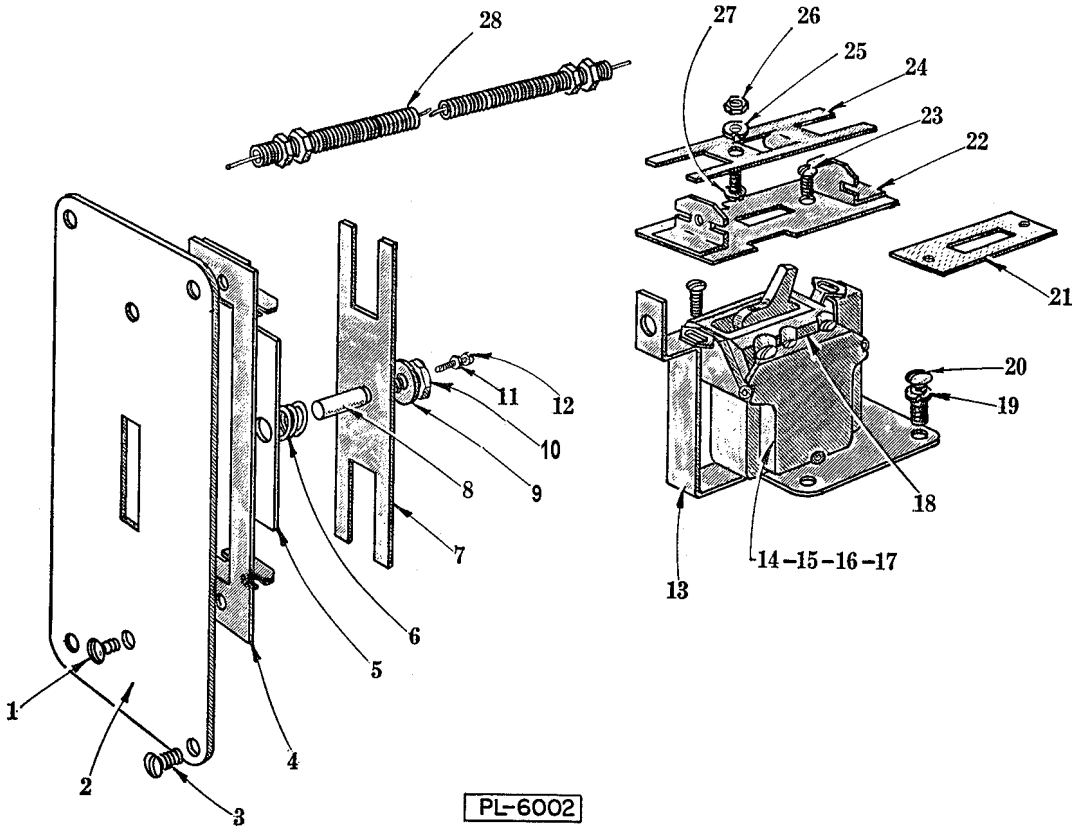
ILLUS. PL-6805	PART NO.	NAME OF PART	AMT.
1	SC-10-32	Mach. Screw - #8-32 x 3/8" Truss Rd	4
2	M-65748-3	Cap - Push Button (Stop)	1
3	P-70484-1	NLA - Obsolete--Timer (15 Min.) (Incls. Retaining Screws)	1
4	P-70484-2	NLA - Obsolete--Timer (30 Min.) (Incls. Retaining Screws)	1
5	SC-14-41	Mach. Screw - #5-40 x 3/8" Flat Hd	2
6		Open Number	AR
7	R-86027	Plate - Timer (15 Min.)	1
8	P-73540	Plate - Timer (30 Min.)	1
9	M-65748-4	Cap - Push Button (Start)	1
10	SC-15-26	Mach. Screw - #8-32 x 5/16" Oval Hd	2
11	WS-2-18	Washer	2
12	R-62647	Station - Push Button	1
13	M-69919	Insulator - Push Button Station	1
14	P-87712-3-1	Starter - Magnetic (Less Elements) (115 V., 50/60 Cy., 1 Ph.)	1
15	P-87712-6-1	Starter - Magnetic (Less Elements) (220 V., 50/60 Cy., 1 Ph.)	1
16	P-87712-11-1	Starter - Magnetic (Less Elements) (220 V., 50/60 Cy., 3 Ph.)	1
17	P-87712-10-1	Starter - Magnetic (Less Elements) (440 V., 60 Cy., 3 Ph.)	1
18	P-87712-10-2	Starter- Magnetic (Less Elements) (550 V., 60 Cy., 3 Ph.)	1
19	SC-7-67	Mach. Screw - #8-32 x 5/16" Rd. Hd	1
21	R-62647	Station - Push Button	1
22	SC-15-26	Mach. Screw - #8-32 x 5/16" Oval Hd	2
23	WS-2-18	Washer	2



BRAKE UNIT

BRAKE UNIT

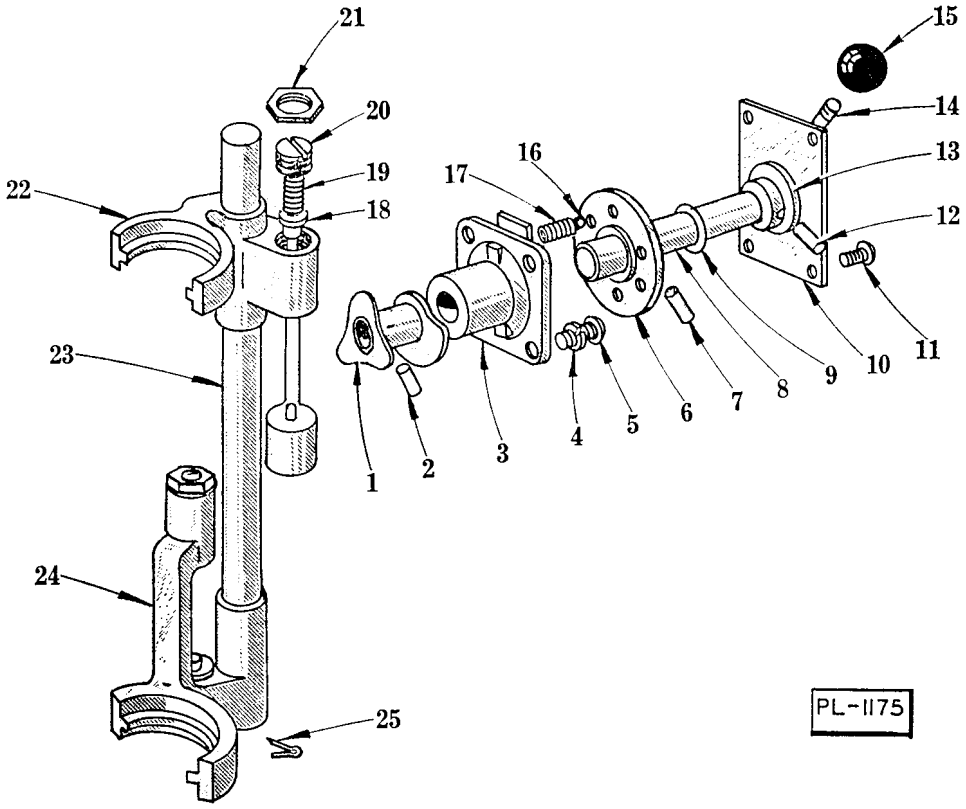
ILLUS. PL-6806	PART NO.	NAME OF PART	AMT.
1	P-24771	Brake Mounting Bracket Assy.	1
2	NS-32-7	Stop Nut - 1/4"-20 "Flexloc"	1
3	KW-3-5	Key - #405 Woodruff	1
4	R-60777	Drum - Motor Brake	1
5	P-24776	Brake Band Assy.	1
6	M-24774	Stud - Brake Band	1
7	PC-3-32	Cotter Pin - 3/32" x 1/2"	1
8	WS-3-20	Washer	1
9	V-6566	Nut - Lock	2
10	M-24775	Spring - Motor Brake	1
11	M-63201	Pin - Solenoid Clevis	1
12	PC-3-22	Cotter Pin - 1/16" x 1/2"	1
13	SC-7-41	Mach. Screw - #8-32 x 3/8" Rd. Hd	4
14	P-23926	Solenoid - Brake (Give Elec. Spec.)	1
15	M-24167-1	Clamp - Lead Support	1
16	WL-7-6	Lock Washer - #8 Ext. Shakeproof	4
17	NS-9-12	Mach. Nut - #8-32 Hex	4
18	FE-2-33	Connector - Straight (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
19	SC-7-67	Mach. Screw #8-32 x 5/16" Rd. Hd	4
20	WL-3-15	Lock Washer #8 x .047" x .031"	4
21	M-24726-2	Cover - Motor Junction Box	1
	R-24770	Motor Brake Assy. (Give Elec. Spec.) (Incls. items #l, 2, 5, 6 7, 8, 10,11, 12, 13, 14, 15, 16 & 17)	1


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PL-6002

SWITCH UNIT

SWITCH UNIT

ILLUS. PL-6002A	PART NO.	NAME OF PART	AMT.
1	SC-10-13	Mach. Screw - #10-24 x 3/8" Truss Hd	2
2	P-61887	NLA - Obsolete--Plate - Switch	1
3	SC-10-32	Mach. Screw - #8-32 x 3/8" Truss Hd	4
4	M-61896	Guide Yoke and Support Sub-Assy	1
5	M-61892	NLA - Obsolete--Plate - Cover	1
6	V-8574	Spring	1
7	M-61891	Yoke - Switch Operating Pin	1
8	M-61897	Pin - Switch Operating	1
9	WS-4-39	Washer	1
10	NS-13-16	Full Nut 5/16"-24 Hex Fin	1
11	NS-9-22	Mach. Nut - #10-24 Hex	1
12	SC-12-36	Mach. Screw #10-24 x 3/4" Fil. Hd	1
13	P-61885	Switch Support Assy	1
14	P-87810-18-1	Switch - Manual Thermal Overload (Less Elements) (Incls. item #17) (115-220 V., 1 Ph.)	1
15	P-87810-26-1	Switch - Manual Thermal Overload (Less Elements) (Incls. item #17) (208-440 V., 3 Ph.)	1
16		Open Number	AR
17	SC-13-11	Mach. Screw - #6-32 x 1/4" Flat Hd. (For item #14 or 15)	2
19	WL-3-15	Lock Washer #8 x .047" x .031"	4
20	SC-7-67	Mach. Screw #8-32 x 5/16" Rd. Hd	4
21	M-61969	Insulator - Switch	AR
22	M-61886	Switch Operating Yoke Track and Guide Yoke Assy	1
23	SC-14-51	Mach. Screw - #6-32 x 3/8" Flat Hd	2
24	M-60365	Yoke - Switch Operating	1
25	WL-3-28	Lock Washer - #12 x .062" x .047"	1
26	NS-9-36	Mach. Nut - #12-24 Hex	1
27	M-61967	Screw - Special	1
28	M-61911	Rod - Control Wire	1
	P-61679	Switch Plate Assy. (Incls. items - 1, 2, 4, 5, 6, 7, 8, 9, 10, 11 & 12)	1

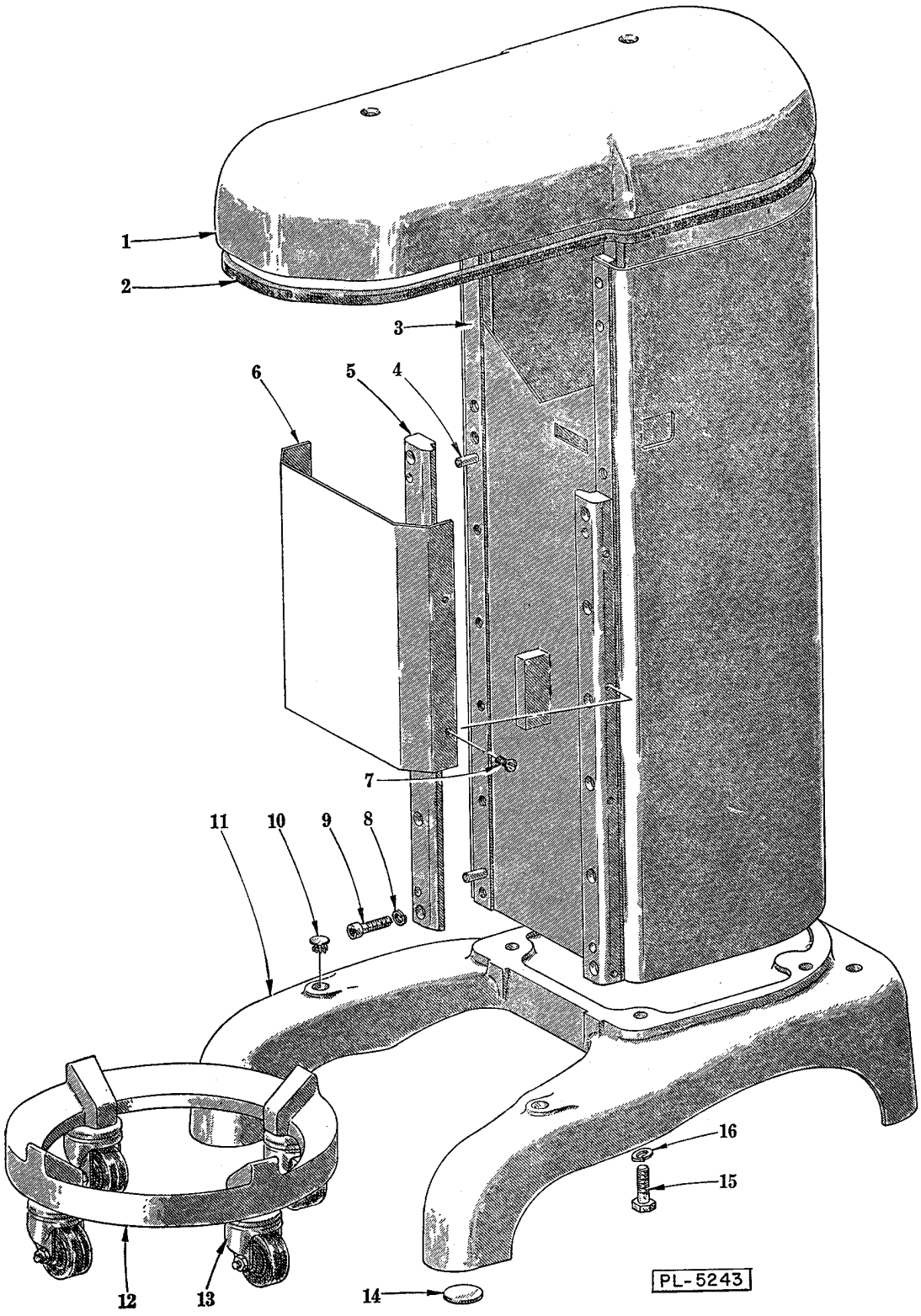


SHIFTING UNIT

SHIFTING UNIT

ILLUS. PL-1175A	PART NO.	NAME OF PART	AMT.
1	P-24249	Gear Shift Cam Assy	1
2	RP-2-5	Rollpin - 1/4" Dia. x 7/8" Lg	1
3	P-60359	Bracket - Gear Shift	1
4	WL-3-44	Lock Washer - 5/16" x .125" x .078"	4
5	SC-38-14	Cap Screw - 5/16"-18 x 3/4" Fil. Hd	4
6	M-61922-2	Hub and Cam Assy	1
7	RP-2-10	Rollpin - 3/16" Dia. x 1" Lg	1
8	M-60400	Shaft - Gear Shift	1
9	R-67500-6	"O" Ring - Shifter Shaft	1
10	R-85107	Plate - Mach. Data (Give Serial No. and Elec. Spec.)	1
11	SC-10-32	Mach. Screw - #8-32 x 3/8" Truss Hd	4
12	RP-2-3	Rollpin - 3/16" Dia. x 1-1/4" Lg	1
13	M-60395	Grommet - Gear Shift	1
14	M-60469	Handle and Hub Assy	1
15	M-60468	Knob Gear Shift	1
16	BA-2-18	Ball 3/8" Dia	2
17	V-7009	Spring	2
18	M-24230	Plunger Shifting Yoke	4
19	M-24233	Spring Shifting Plunger	4
20	M-60723	Screw Shifting Plunger	4
21	M-24232	Nut Plunger Screw	3
22	R-24229	Yoke Upper Shifting	1
23	M-24227	Shaft Shifter	1
24	R-24228	Yoke Lower Shifting	1
25	PC-3-24	Cotter Pin - 1/16" x 1-1/2"	1
*	M-60394	Hub & Cam Assy	1
*	M-60470	Switch - Micro	1
*	M-60679	Insulator	1
*	SC-9-45	Mach. Screw #6-32 x 1" Rd. Hd	2
*	WL-3-7	Lock Washer #6 x .040" x .025"	2

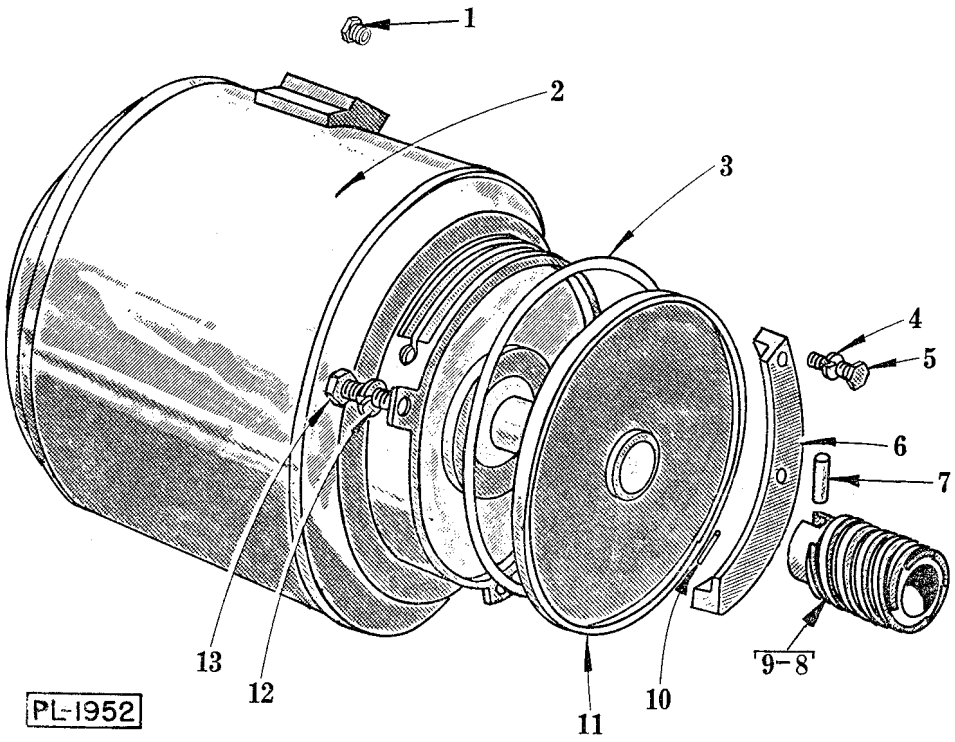
* For H-600-T ONLY (Not Shown)



BASE AND PEDESTAL UNIT

BASE AND PEDESTAL UNIT

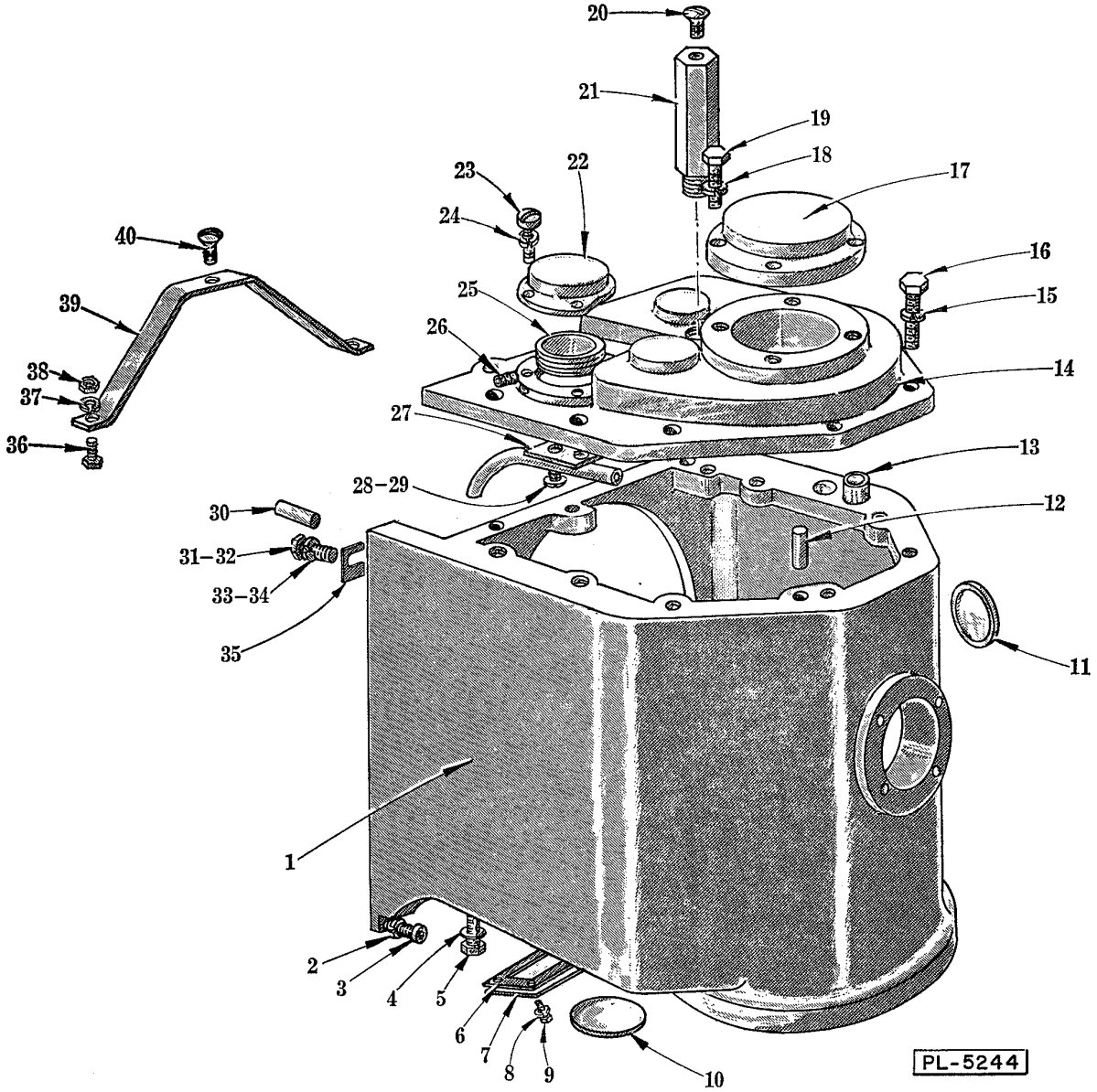
ILLUS. PL-5243A	PART NO.	NAME OF PART	AMT.
1	00-913107	Kit, Top Cover Assy. (Incls. item #2)	1
2	M-24781-2	Seat - Top Cover	1
3	T-62343-2	NLA - Obsolete--Pedestal Assy. (Incls. item #4)	1
4	P-11800-143	Dowel	2
5	R-24189-3	Slideway - Pedestal	2
6	S-24260	Apron - Pedestal	1
7	SC-10-13	Mach. Screw - #10-24 x 3/8" Truss Hd	4
8	WL-4-2	Lock Washer - 3/8" x .136" x .070"	12
9	SC-40-24	Cap Screw - 3/8"-16 x 1-1/2" Soc. Fil. Hd	12
10	M-72442-1	Plug Button (Used to plug holes for Hold-Down Bolts)	4
11	T-80000-1	NLA - Obsolete--Base	1
12	R-21922-1	Bowl Truck Assy. (Incls. item #13)	1
13	P-87669	Caster	4
14	PL-3-47	NLA - Obsolete--Plug - 1-7/8"" Expan	2
15	SC-37-3	Fin. Bolt - 1/2"-13 x 2" Hex Hd	4
16	WL-4-14	Lock Washer - 1/2" x .109" x .172"	4



MOTOR UNIT

MOTOR UNIT

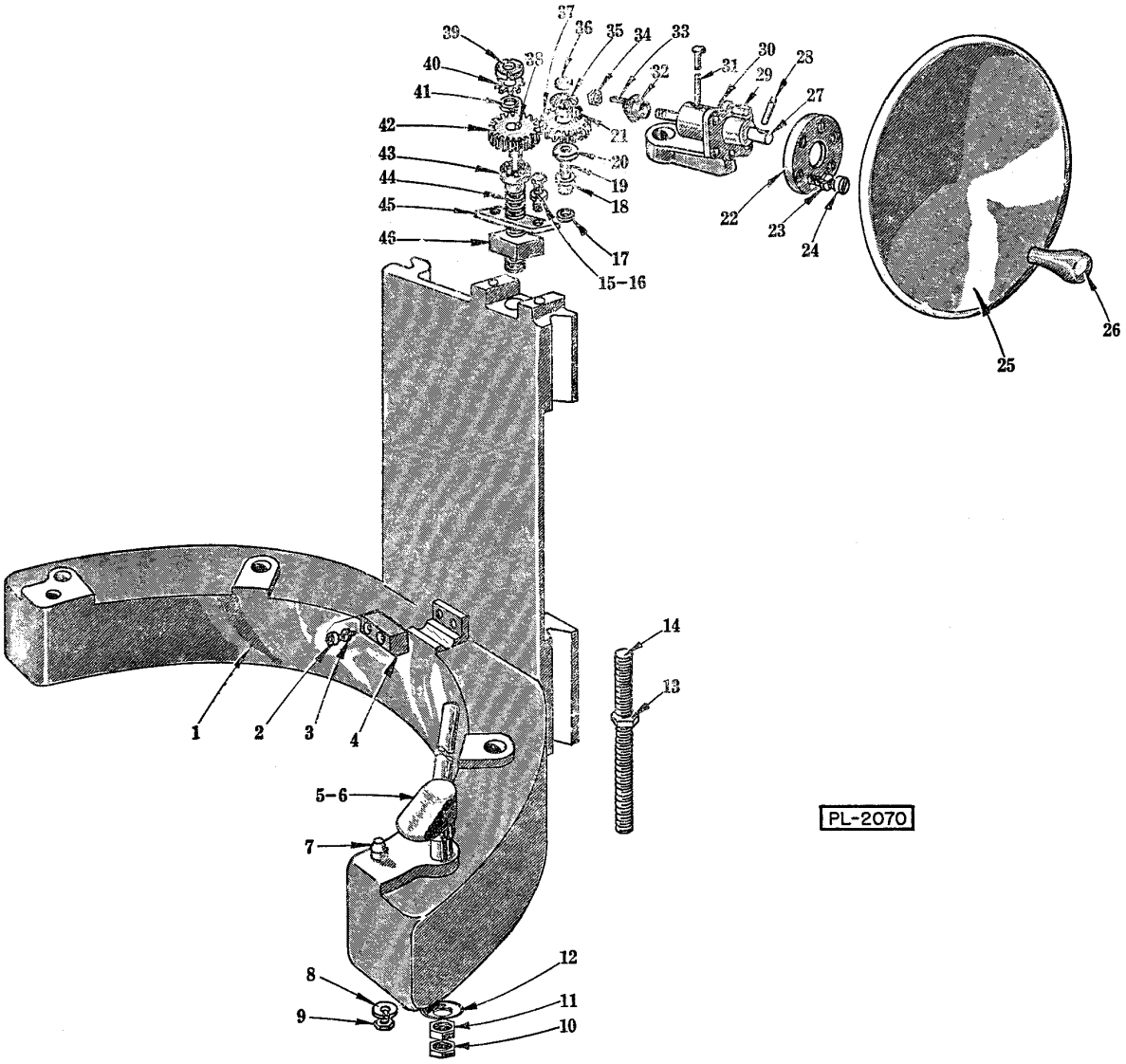
ILLUS. PL-1952A	PART NO.	NAME OF PART	AMT.
1	FE-6-28	NLA - Obsolete--Nipple - 3/4"" Hex Conduit (H-600 ONLY)	1
2		Motor (see H600 Motor Spec Sheet in Multimedia)	1
3	R-67500-24	"O" Ring - Bearing Bracket	1
4	WL-3-42	Lock Washer - 5/16" x .047" x .078"	2
5	SC-036-27	Cap Screw 5/16-18 x 1 Hex Hd	2
6	P-24610	Guide - Oil Flinger	1
7	RP-2-6	Rollpin - 1/4" Dia. x 1" Lg	1
8	M-24298	Worm - Drive (5T, 30-60 Cy.)	1
9	M-24291	Worm - Drive (5T, 25-50 Cy.)	1
10	RP-2-4	Rollpin - 3/16" Dia. x 1-5/8" Lg	1
11	P-24257-2	Flinger & Hub Assy	1
12	WL-4-12	Lock Washer - 1/2" x .170" x .099"	3
13	SC-36-98	Fin. Bolt - 1/2"-13 x 1-1/4" Hex Hd	3



TRANSMISSION CASE UNIT

TRANSMISSION CASE UNIT

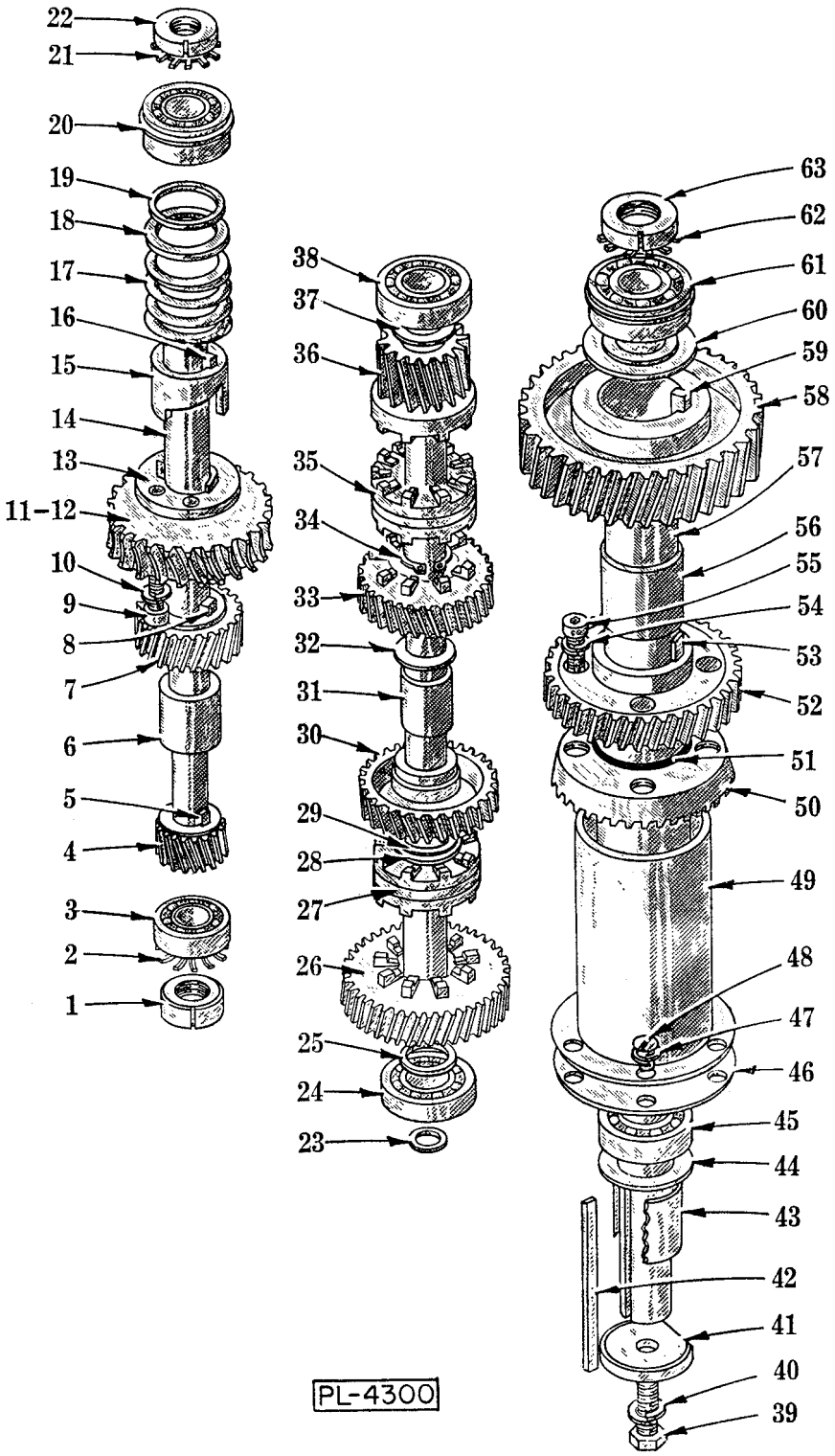
ILLUS. PL-5244A	PART NO.	NAME OF PART	AMT.
1	T-24290	NLA - Obsolete--Case - Transmission	1
2	WL-4-13	Lock Washer - 1/2" x .171" x .125"	2
3	SC-40-36	Cap Screw - 1/2"-13 x 1-3/4" Soc. Fil. Hd	2
4	GR-2-1	Gasket - Copper Asbestos	1
5	SC-62-60	Fin. Bolt - 1/2"-20 x 1" Hex Hd	1
6	M-24665	Gasket - Transmission Case Cover Plate	1
7	M-24264	Plate - Transmission Case Cover	1
8	WL-3-15	Lock Washer - #8 x .047" x .031"	4
9	SC-68-14	Mach. Screw - #8-32 x 3/8" Trimmed Hex Hd	4
10	PL-3-39	Plug 2-1/4" Expan	1
11	M-22793	Gage Oil Level	1
12	P-11800-224	Dowel	2
13	V-24670	Insulator - Fiber (H-600-T ONLY)	2
14	T-24203	Cover - Transmission Case	1
15	WL-4-2	Lock Washer - 3/8" x .136" x .070"	11
16	SC-62-48	Fin. Bolt - 3/8"-16 x 1-1/8" Hex Hd	11
17	P-24255	Retainer - Planetary Bearing	1
18	WL-3-44	Lock Washer - 5/16" x .125" x .078"	4
19	SC-36-29	NLA - Obsolete--Fin. Bolt - 5/16""-18 x 1-1/4"" Hex Hd	4
20	SC-15-70	Mach. Screw - 1/4"-20 x 1" Oval Hd	1
21	M-24782	Support - Top Cover Front	1
22	P-24256	Retainer - Upper Worm Shaft Bearing	1
23	SC-38-5	Cap Screw - 1/4"-20 x 1" Fil. Hd	4
24	WL-3-37	Lock Washer - 1/4" x .109" x .062"	4
25	P-24254	Sleeve - Worm Gear Adjusting	1
26	SC-47-70	Set Screw - #10-32 x 3/8" Soc. Hdls. Cup Pt	2
27	P-24253	Oil Delivery Tube & Plate Assy	1
28	SC-7-82	Mach. Screw - #10-24 x 3/4" Rd. Hd	2
29	NS-32-1	Stop Nut - #10-24 "Flexloc"	2
30	P-11800-221	Dowel	2
31	SC-62-66	NLA - Obsolete--Cap Screw 1/2-13 x 1 3/4 Hex Hd	2
32	SC-62-67	Fin. Bolt - 1/2"-13 x 2-1/4" Hex Hd	2
33	WL-4-13	Lock Washer - 1/2" x .171" x .125"	3
34	WL-4-14	Lock Washer - 1/2" x .109" x .172"	1
35	M-68288	Shim (.0179" Thk.)	AR
36	SC-36-4	Fin. Bolt - 1/4"-20 x 3/4" Hex Hd	2
37	WL-3-37	Lock Washer - 1/4" x .109" x .062"	2
38	NS-13-1	Full Nut - 1/4"-20 Hex Fin	2
39	P-62108	Strap - Top Anchoring	1
40	SC-15-76	Mach. Screw - 1/4"-20 x 1-3/4" Oval Hd	1



BOWL SUPPORT AND LIFT UNIT

BOWL SUPPORT AND LIFT UNIT

ILLUS. PL-2070A	PART NO.	NAME OF PART	AMT.
1	T-24295	Support - Bowl	1
2	SC-40-10	Cap Screw - 1/4"-20 x 3/4" Soc. Fil. Hd	2
3	WL-3-37	Lock Washer - 1/4" x .109" x .062"	2
4	M-24296	Retainer - Bowl	1
5	P-65922-5	Bowl Clamp Assy. (RH.) (Shown)	1
6	P-65922-6	Bowl Clamp Assy. (L.H.) (Not Shown)	1
7	M-24331	Stud - Bowl Locating	2
8	WL-4-12	Lock Washer - 1/2" x .170" x .099"	2
9	NS-13-30	Full Nut - 1/2"-13 Hex Fin	2
10	NS-17-38	Jam Nut 5/8"-11 Hex Fin	2
11	NS-13-42	Full Nut 5/8"-11 Hex Fin	2
12	M-64636	Spring Washer - Bowl Clamp	2
13	NS-17-27	Jam Nut - 1/2"-13 Hex Fin	1
14	M-24865	Screw - Bowl Support Stop	1
15	WL-4-2	Lock Washer - 3/8" x .136" x .070"	2
16	SC-36-53	Fin. Bolt - 3/8"-16 x 7/8" Hex Hd	2
17	RR-5-2	Retaining Ring (Spirolox)	1
18	M-24603	Bearing - Hand Wheel Bracket	1
19	M-24194	Shaft - Miter Gear	1
20	M-24614	Washer - Miter Gear Spacer	1
21	KW-3-3	Key - #404 Woodruff	1
22	M-24609	Ring - Hand Wheel Brkt. Clamping	1
23	WL-3-42	Lock Washer 5/16" x .047" x .078"	4
24	SC-11-95	Mach. Screw 5/16"-18 x 1" Fil. Hd	4
25	R-78181-1	Hand Wheel & Handle Sub-Assy. (Incls. item #26)	1
26	P-24765	Handle - Bowl Lift Hand Wheel	1
27	M-24191	Shaft - Hand Wheel	1
28	PG-7-19	Groov-Pin - Type #5, 1/4" x 2-3/4"	1
29	RP-2-6	Rollpin 1/4" Dia. x 1" Lg	2
30	R-24190	Bracket Hand Wheel (Incls. item #18)	1
31	OG-3-47	Oiler - Special	1
32	M-24196	NLA - Obsolete--Pinion - Bowl Lift Miter (23T)	1
33	R-12430-47	Key	1
34	NS-32-29	Stop Nut - 1/2"-20 "Flexloc"	1
35	M-24195	Gear - Bowl Lift Miter (23T)	1
36	RR-5-2	Retaining Ring (Spirolox	1
37	M-24192	Gear - Bowl Lift (41-T)	1
38	R-12430-43	Key	1
39	NS-34-4	Lock Nut - N.D. #N-03	1
40	WL-12-4	Lock Washer - N.D. #W-03	1
41	WS-10-17	Washer	2
42	M-24193	Gear - Bowl Lift Screw (31T)	1
43	BB-5-23	Ball Bearing - N.D. #Z99503	1
44	P-24197	Screw - Bowl Lift	1
45	M-24201	Retainer - Bowl Lift Nut	1
46	M-24198	Nut - Bowl Lift Screw	1



TRANSMISSION UNIT

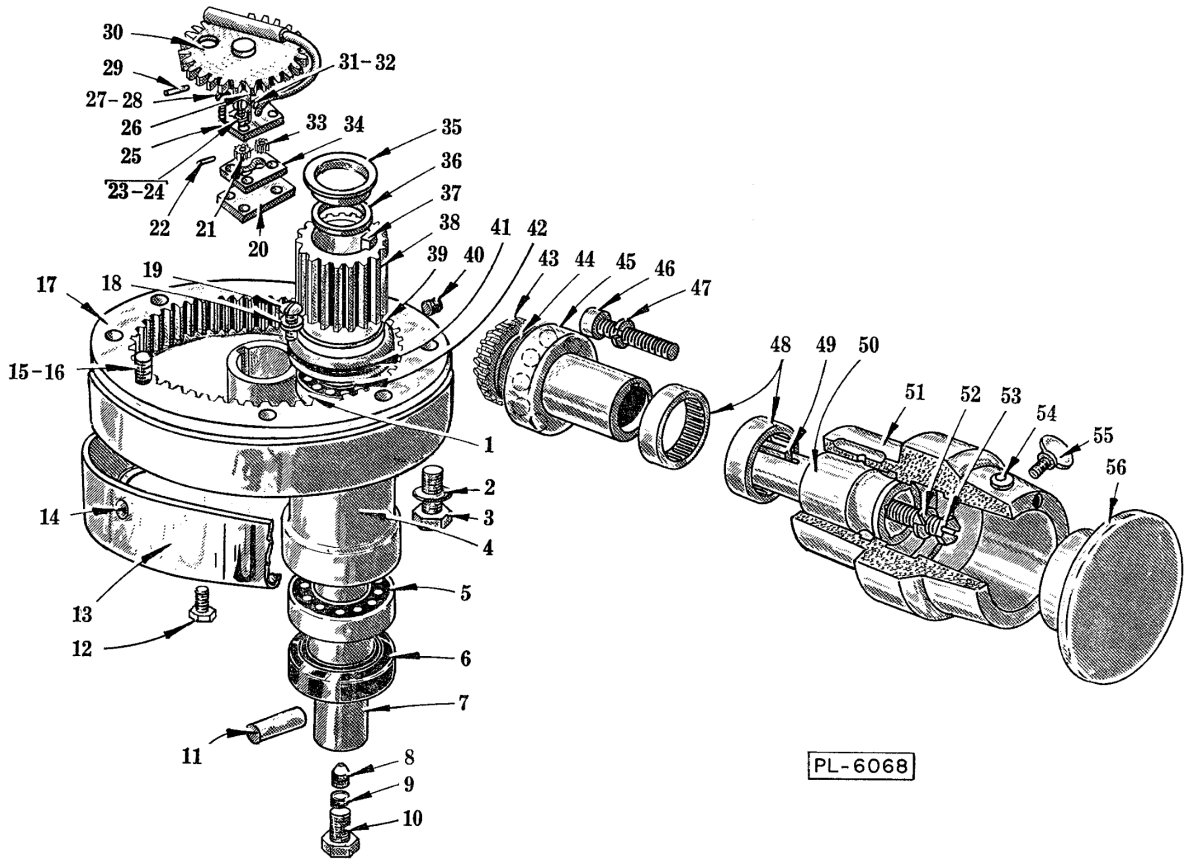
TRANSMISSION UNIT

ILLUS. PL-4300A	PART NO.	NAME OF PART	AMT.
1	NS-34-5	Lock Nut - N.D. #N-04	1
2	WL-12-5	Lock Washer - N.D. #W-04	1
3	BB-12-7	Ball Bearing - SKF #1204 Self-Alignment	1
4	M-24205	NLA - Obsolete--Gear - Lower, Worm Shaft (17T)	1
5	R-12430-53	Key 3/16" x 3/16" x 15/16"	1
6	M-24206	Spacer - Worm Gear Shaft	1
7	M-24207	Gear - Upper, Worm Shaft (25T)	1
8	R-12430-51	Key - 3/16" x 3/16" x 25/32"	1
9	SC-40-8	Mach. Screw - 1/4"-20 x 1" Soc. Fil. Hd	4
10	WL-3-37	Lock Washer - 1/4" x .109" x .062"	4
11	P-24735	Worm Gear (31T., 30-60 Cy.)	1
12	P-24288	Worm Gear (26T., 25-50 Cy.)	1
13	P-61497	Flange - Shock Absorber Drive	1
14	R-24204	Shaft - Worm Gear	1
15	P-61498	Compressor - Shock Absorber	1
16	V-24546	Key - Compressor to Shaft	1
17	M-9733	Spring - Worm Shaft	1
18	M-24238	Washer - Shock Absorber	1
19	RR-5-10	Retaining Ring (Spirolox)	1
20	BB-9-37	Ball Bearing -N.D. #45504 V	1
21	WL-12-5	Lock Washer - N.D. #W-04	1
22	NS-34-5	Lock Nut - N.D. #N-04	1
23	RR-5-4	Retaining Ring (Spirolox)	1
24	BB-18-33	Ball Bearing - Fafnir #205K	1
25	M-24210	Spacer - Clutch Shaft	1
26	P-24539	Lower Clutch and Lower Gear Assy. (49T)	1
27	P-24213	Clutch - Shifting	1
28	RR-5-14	Retaining Ring (Spirolox)	1
29	M-60767	Washer - Clutch Shaft	1
30	P-24538	Lower Clutch and Upper Gear Assy. (41T)	1
31	R-24209	Shaft - Clutch	1
32	M-24216	Washer - Clutch Shaft	1
33	P-24537	Upper Clutch and Lower Gear Assy. (33T)	1
34	RR-4-13	Retaining Ring (Truarc)	1
35	P-24213	Clutch - Shifting	1
36	P-24545	Upper Clutch and Upper Gear Assy. (17T)	1
37	M-24210	Spacer - Clutch Shaft	1
38	BB-18-33	Ball Bearing - Fafnir #205K	1
39	SC-62-58	Fin. Bolt - 3/8"-24 x 1-1/4" Hex Hd	1
40	WL-6-27	Lock Washer - 3/8" x .136" x .070"	1
41	M-24266	Washer - Planetary	1
42	R-12430-195	Key - 1/4" x 1/4" x 4"	1
43	M-60486	Shield - Planetary Oil	1
44	M-24543	Washer - Planetary Spacer	1
45	BB-15-26	Ball Bearing - Fafnir #P9109PP	1
46	M-60157	Gasket - Chimney	1
47	WL-9-8	Lock Washer - 1/4" Csk. Ext. Shakeproof	5
48	SC-13-79	Mach. Screw - 1/4"-20 x 1/2" Flat Hd	5
49	M-61507	Chimney and Flange Assy	1
50	P-61727	NLA - Obsolete--Gear - Spiral Bevel (41T)	1
51	R-67500-19	"O" Ring - Bevel Gear	1
52	P-24223	Gear - Planetary Shaft Lower (35T)	1
53	R-12430-211	Key - 5/16" x 5/16" x 1-1/16"	1
54	WL-3-42	Lock Washer - 5/16" x .047" x .078"	4
55	SC-40-15	Cap Screw - 5/16"-18 x 1-1/4" Soc. Fil. Hd	4

TRANSMISSION UNIT

ILLUS. PL-4300A	PART NO.	NAME OF PART	AMT.
56	M-24224	Spacer - Planetary Shaft	1
57	S-24222	Shaft - Planetary	1
58	P-24225	Gear - Upper Planetary Shaft (53T)	1
59	R-12430-210	Key - 5/16" x 5/16" x 1-3/8"	1
60	M-24226	Shim - Planetary Shaft	1
61	BB-9-10	Ball Bearing - MRC - G5206 KF	1
62	WL-12-7	Lock Washer N.D. #W-06	1
63	NS-34-7	Lock Nut - N.D. #N-06	1

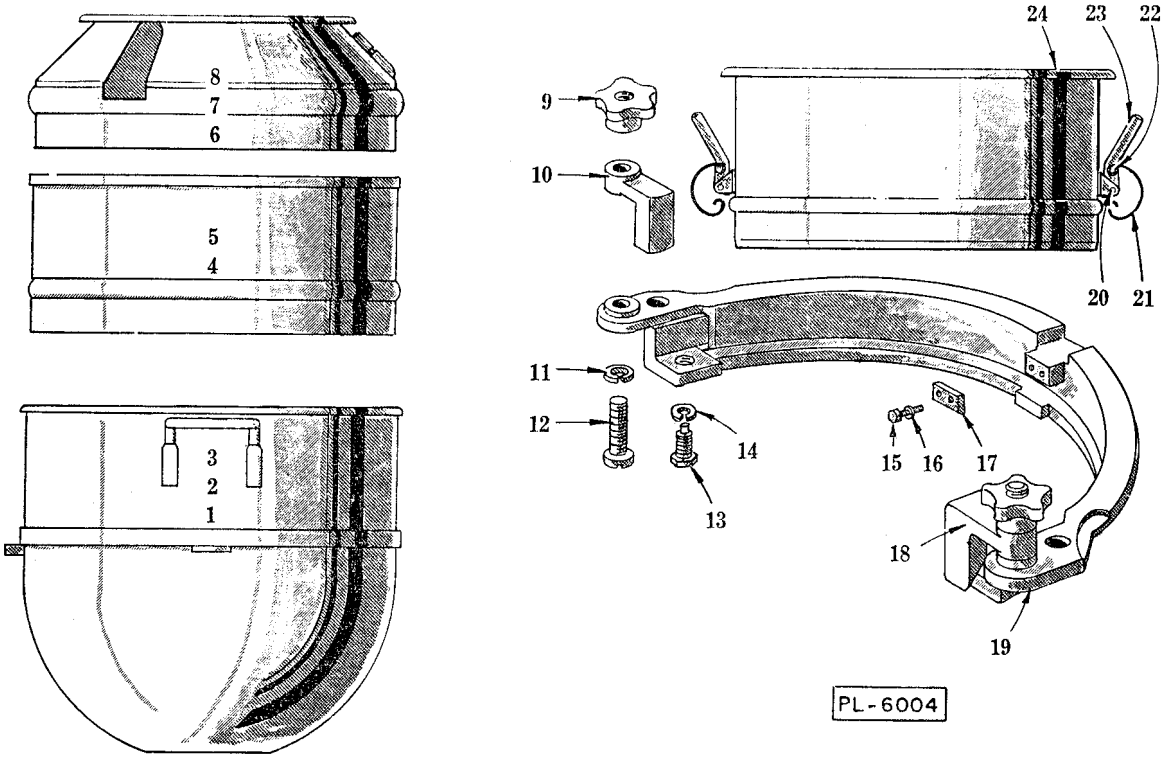
NOTES



PLANETARY AND ATTACHMENT HUB UNIT

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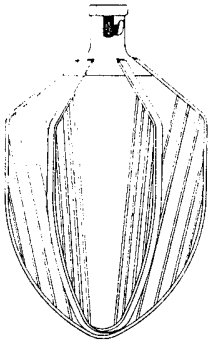
ILLUS. PL-6068A	PART NO.	NAME OF PART	AMT.
1	BB-6-36	Ball Bearing - #MRC-306SZZ	1
2	GR-2-1	Gasket - Copper Asbestos	1
3	SC-62-60	Fin. Bolt - 1/2"-20 x 1" Hex Hd	1
4	T-24265-2	Planetary	1
5	BB-7-39	Ball Bearing - #MRC-207SZZ	1
6	M-24651	Seal - Planetary	1
7	M-64137	Agitator Shaft Sub-Assy. Unit (Incls. items #8, 9, 10 & 11)	1
8	V-7744	Set Screw - Hdls. Cone Pt	1
9	SC-46-64	Set Screw - 3/8"-16 x 3/8" Hdls. Cup Pt	1
10	M-64723	Plug Screw - Agitator Shaft	1
11	V-7425	Pin - Agitator Shaft	1
12	SC-62-80	Fin. Bolt - 3/8"-16 x 5/8" Hex Hd	2
13	R-60458	Cup - Drip	1
14	SC-10-32	Mach. Screw - #8-32 x 3/8" Truss Hd	2
15	SC-40-23	Cap Screw - 3/8"-16 x 1-1/4" Sec. Fil. Hd	4
16	WL-4-1	Lock Washer - 3/8" x .078" x .125"	4
17	R-61580-2	Gear - Internal (59T)	1
18	WS-3-23	Washer	2
19	SC-8-65	Mach. Screw - 1/4"-20 x 3/8" Rd. Hd	2
20	M-60443	Plate - Oil Pump Bottom	1
21	M-60445-2	NLA - Obsolete--Gear - Oil Pump (15T)	1
22	RP-2-9	Rollpin - 5/64" Dia. x 3/8" Lg	1
23	SC-9-50	Mach. Screw - #10-32 x 3/4" Rd. Hd	1
24	WL-3-22	Lock Washer - #10 x .055" x .040"	1
25	M-60466	Top Plate Assy	1
26	M-60444	Shaft - Oil Pump	1
27	SC-9-51	Mach. Screw - #10-32 x 7/8" Rd. Hd	2
28	WL-3-22	Lock Washer - #10 x .055" x .040"	2
29	RP-2-8	Rollpin - 5/64" Dia. x 11/16" Lg	1
30	M-60467	Conveying Gear Assy. (18T)	1
31	SC-9-39	Mach. Screw #8-32 x 3/4" Rd. Hd	1
32	WL-3-15	Lock Washer #8 x .047" x .031"	1
33	M-67736	Gear - Oil Pump (15T)	1
34	M-60440	NLA - Obsolete--Body - Oil Pump	1
35	M-60071	Cap - Oil Retaining	1
36	RR-5-8	Retaining Ring (Spirolox)	1
37	R-12430-154	Key	1
38	P-63263	Pinion - Internal (18T)	1
39	M-73010	NLA - Obsolete--Oil Baffle - Planetary	1
40	FP-28-38	Plug - 3/8" Hex Soc. Pipe	1
41	R-67500-21	"O" Ring - Planetary	1
42	M-60768	Shim - Internal Pinion	1
43	P-61914	NLA - Obsolete--Bevel Pinion (16T)	1
44	M-61920	Shim - Bevel Pinion	AR
45	BB-13-3	Ball Bearing - Nice #618	1
46	SC-40-50	Cap Screw - 5/16"-18 x 2-1/4" Soc. Fil. Hd	4
47	WL-3-44	Lock Washer - 5/16" x .125" x .078"	4
48	BN-2-6	Bearing - Needle (Torrington B-2212)	2
49	M-61229-1	Key	1
50	P-61506	Sleeve - Square Drive	1
51	R-61894-2	Hub - Attachment	1
52	WL-3-44	Lock Washer - 5/16" x .125" x .078"	1
53	M-61279	Screw - Special	1
54	OG-3-30	Oiler	1
55	M-4202-2	Thumb Screw - 1/2"-12	1
56	P-24841	Plug - Attachment Hole	1
	P-61919-1	NLA - Obsolete--Attachment Hub Assy. (Incls. items #43 thru 63)	1
	P-60465	Planetary oil Pump Assy. (Incls. items #20, 21, 22, 23, 24, 25, 26, 29,30, 31, 32, 33 & 34)	1



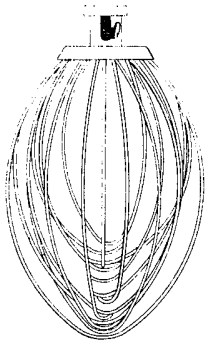
BOWLS AND EQUIPMENT

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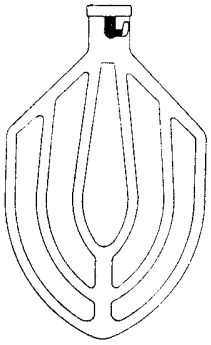
ILLUS. PL-6004A	PART NO.	NAME OF PART	AMT.
1	S-66461	Bowl - 60 Qt.	1
2	S-66457	Bowl - 40 Qt.	1
3	S-66450	Bowl - 30 Qt.	1
4	P-7985-1	Extension - 40 Qt. Bowl	1
5	P-6474-1	Extension - 30 Qt. Bowl	1
6	S-82443-5	Splash Cover Assy. - 60 Qt.	1
7	S-82443-3	Splash Cover Assy. - 40 Qt.	1
8	S-82443-1	Splash Cover Assy. - 30 Qt.	1
9	M-8101-1	Knob - Clamp Stud	2
10	M-24845-1	Clamp - 60-40 & 60-30 Adapter L.H.	1
11	WL-4-12	Lock Washer - 1/2" x .170" x .099"	2
12	M-22196	Bolt Bowl Lock	2
13	M-24846	Stud Bowl Locating	2
14	WL-4-18	Lock Washer - 5/8" x .201" x .126"	2
15	SC-62-38	Fin. Bolt - 1/4"-20 x 5/8" Hex Hd.	2
16	WL-3-36	Lock Washer - 1/4" x .107" x .047	2
17	M-24301	Retainer - Bowl	1
18	M-60222-1	Clamp - 60-40 & 60-30 Adapter R.H.	1
19	S-65790-1	Adapter - Bowl (60-40 Qt. & 60-30 Qt.)	1
20	RP-2-35	Rollpin 3/16" Dia. x 5/8" Lg.	2
21	P-62234-2	NLA - Obsolete--Spring - Clamp (60 Qt.) (Flange Top Bowl)	2
22	RP-2-7	Rollpin 3/16" Dia. x 1-1/8" Lg.	2
23	M-11881	NLA - Obsolete--Handle - Clamp (60 Qt.)	2
24	S-8569-6	Extension - 60 Qt. (Flange Top) Bowl (Incls. items #20, 21, 22 & 23)	1
	M-62087-1	Bowl Adapter Unit Sub-Assy. 60-40 & 60-30 (Incls. items #9 thru 19)	1



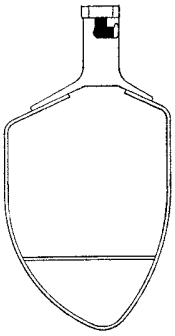
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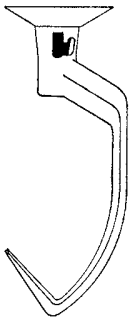
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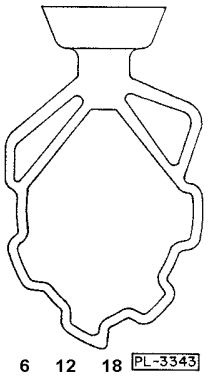
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4 10 16



5 11 17



6 12 18 PL-3343

AGITATORS

AGITATORS

ILLUS. PL-3343A	PART NO.	NAME OF PART	AMT.
	60 Qt.		AR
1	S-24919	"C" Wing Whip (60 QT.)	1
2	S-24900-1	"D" Wire Whip (60 QT.)	1
3	S-24308-1	"B" Flat Beater (60 QT.)	1
4	S-68096	"P" Pastry Knife (60 QT.)	1
5	S-60048	"E" Dough Arm (60 QT.)	1
6	S-60069	"S" Sweet Dough Arm (60 QT.)	1
	R-60090	"I" Wire Whip (Not Shown) (60 QT.)	1
	40 QT.		AR
7	S-22474	"C" Wing Whip (40 QT.)	1
8	S-23591-1	"D" Wire Whip (40 QT.)	1
9	T-23620	"B" Flat Beater (40 QT.)	1
10	S-68095	"P" Pastry Knife (40 QT.)	1
11	S-80693	"E" Dough Arm (40 QT.)	1
12	R-8400	"S" Sweet Dough Arm (40 QT.)	1
	S-60132-2	"I" Wire Whip (Not Shown) (40 QT.)	1
	30 Qt.		AR
13	R-104028	"C" Wing Whip (30 QT.)	1
14	R-10327-1	"D" Wire Whip (30 QT.)	1
15	S-60052-1	"B" Flat Beater (30 QT.)	1
16	R-68822	"P" Pastry Knife (30 QT.)	1
17	S-72858	"E" Dough Arm (30 QT.)	1
18	R-10326	"S" Sweet Dough Arm (30 QT)	1
	R-72871	"I" Wire Whip (Not Shown) (30 QT.)	1