HOBART

CATALOG OF REPLACEMENT PARTS



H600 / H600T CLASSIC MIXER

ML-17237	H600
ML-17241	H600
ML-17239	H600T
ML-17243	H600T

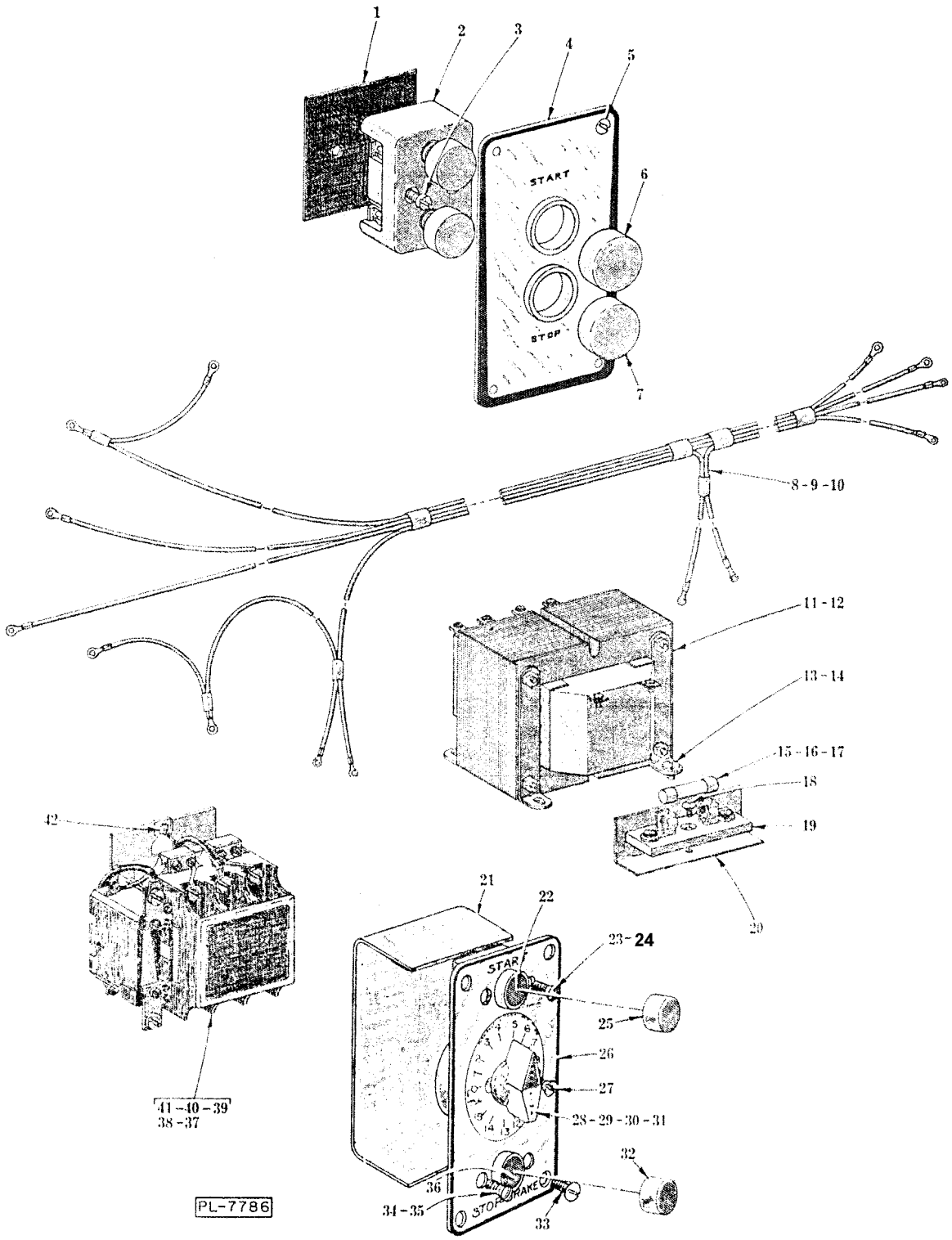
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FORM 10273 (February 2020)

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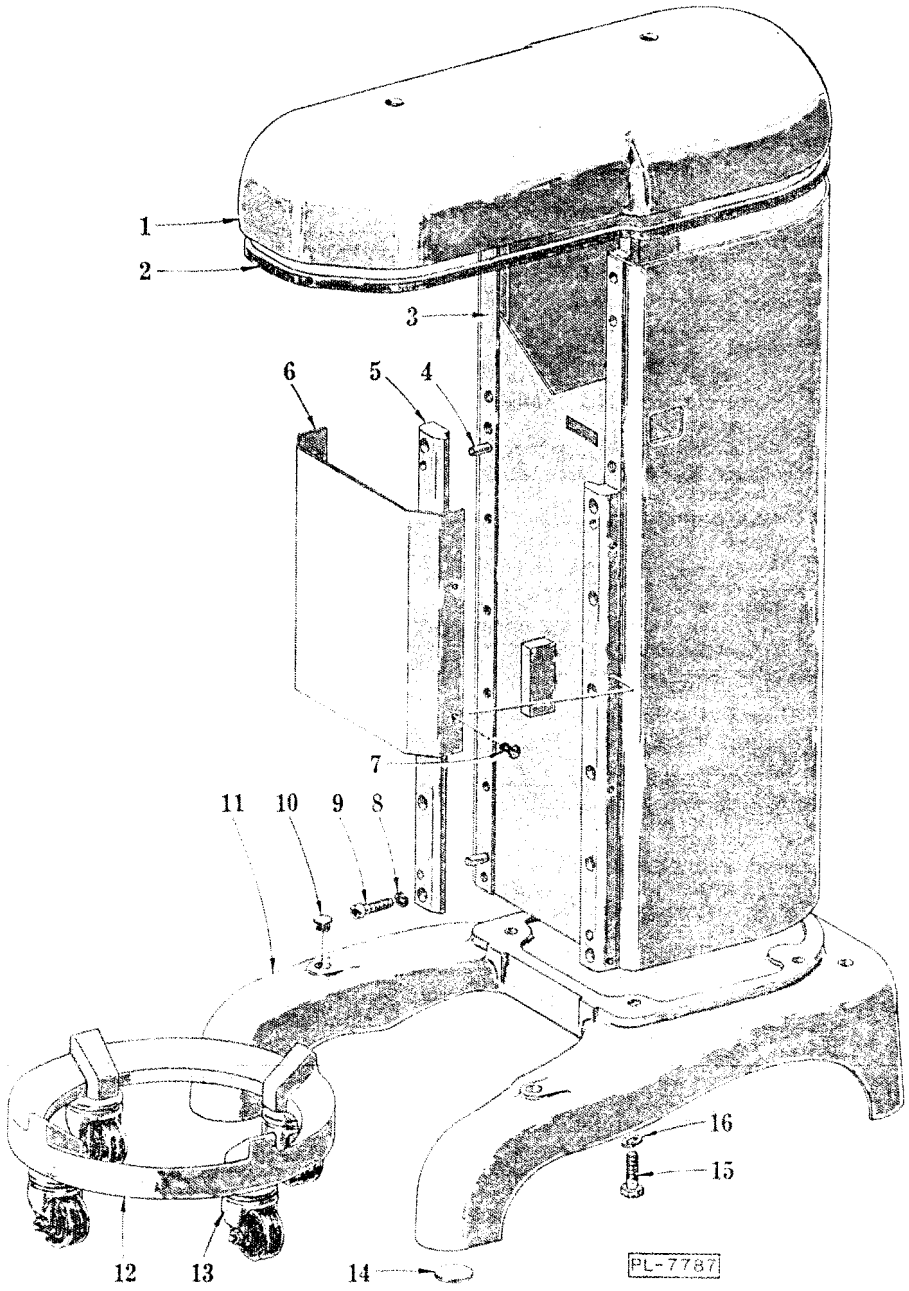


TIMER AND CONTROL UNIT F10273

TIMER AND CONTROL UNIT F10273

ILLUS. PL-7786	PART NO.	NAME OF PART	AMT.
1	M-69485	Insulation - Push Button Station	1
2	B-102230	Push Button Station Sub-Assy	1
3	SC-12-36	Mach. Screw - #10-24 x 3/4" Fil. Hd	2
4	B-102169	Plate - Push Button	1
5	SC-10-32	Mach. Screw - #8-32 x 3/8" Truss Hd	4
6	M-68984-1	Cap - Push Button (Start)	1
7	M-68984-2	Cap - Push Button (Stop)	1
8	C-102537	Harness - Wiring	1
*9	D-102217	Harness - Wiring	1
**10	C-102536	Harness - Wiring (Use with C-102537 or D-102217)	1
**11	B-101935	Transformer (208 V., 220 V., 440 V. to 115 V.)	1
**12	A-102728	Transformer (380 V. (Only) to 115 V.)	1
**13	SC-7-73	NLA - Obsolete--Mach. Screw - #10-24 x 5/16"" Rd, Hd	4
**14	WL-3-24	Lock Washer - #10 x .062" x .047"	4
*15	FE-14-19	Fuse (1.5 Amp.) (Time Delay)	1
**16	FE-7-34	Fuse (1.5 Amp.) (380 V., 50 Cy.)	1
**17	FE-9-25	Fuse (.5 Amp.)	1
**18	SC-13-11	Mach. Screw - #6-32 x 1/4" Flat Hd	1
19	M-83392	Fuse Block	1
**20	M-85432	Insulator - Fuse	1
*21	M-69918	Insulator - Push Button Station	1
*22	A-102228	Push Button Station Sub-Assy. (Start)	1
*23	SC-15-26	Mach. Screw - #8-32 x 5/16" Oval Hd	2
*24	WS-2-18	Washer	2
*25	A-102467-1	Cap - Push Button (Start)	1
*26	C-102475	Plate - Timer (15 Min.)	1
*27	SC-13-7	Mach. Screw - #5-40 x 1/4" Flat Hd,	2
*28	A-103228	NLA - Obsolete--Timer & Gasket Assy. (15 Min.)	1
*29	A-103229	NLA - Obsolete--Timer, Dial & Gasket Assy. (30 Min.) (Incls. item #30)	1
*30	P-73540	Dial - Timer (30 Min. Timer)	1
*31	R-87532-11	Lead Wire Assy. (Timer to Stop Button)	1
*32	A-102467-2	Cap - Push Button (Stop)	1
*33	SC-10-32	Mach. Screw - #8-32 x 3/8" Truss Hd	4
*34	SC-15-26	Mach. Screw - #8-32 x 5/16" Oval Hd	2
*35	WS-2-18	Washer	2
*36	A-102229	NLA - Obsolete--Push Button Station Sub-Assy. (Stop)	1
37	P-87712-25-1	NLA - Obsolete--Starter - Magnetic (208-230 V., 60 Cy., 1 Ph.) (Less Elements) Refer to TSB 633 When Replacing Component	1
38	P-87712-25-2	NLA - Obsolete--Starter - Magnetic (115 V., 50/60 Hz., 1 Ph.) (Less Elements) Refer to TSB 633 When Replacing Component	1
39	P-87712-21-1	Starter - Magnetic (208-220 V.. 60/50 Cy., 3 Ph.) (Less Elements) Refer to TSB 633 When Replacing Component	1
**40	P-87712-21-2	Starter - Magnetic (115 V., 60/50 Cy., 3 Ph.) (less Elements) Refer to TSB 633 When Replacing Component	1
42	SC-7-37	Mach. Screw - #8-32 x 1/4" Rd. Hd	1

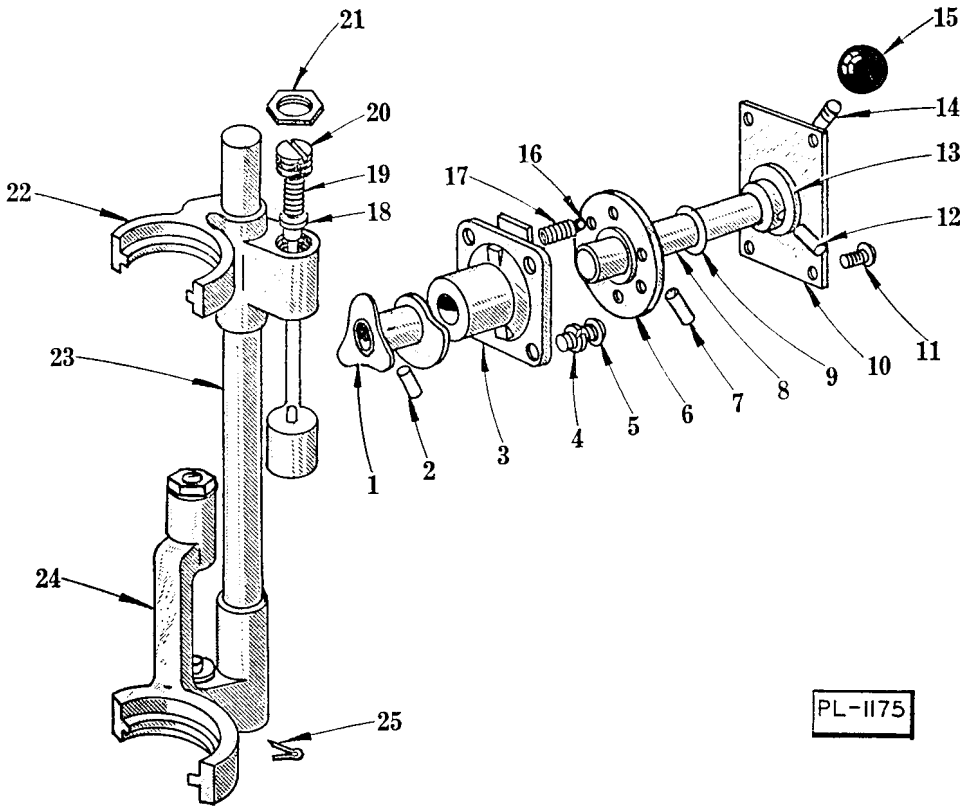
* H-600-T
** 115 V. Pilot Circuit



BASE AND PEDESTAL UNIT F10273

BASE AND PEDESTAL UNIT F10273

ILLUS. PL-7787	PART NO.	NAME OF PART	AMT.
1	00-913107	Kit, Top Cover Assy. (Incls. item #2)	1
2	M-24781-2	Seat - Top Cover	1
3	T-103181-1	Pedestal Assy. (Incls. item #4)	1
4	P-11800-143	Dowel	2
5	R-24189-3	Slideway - Pedestal	2
6	S-24260	Apron - Pedestal	1
7	SC-10-13	Mach. Screw - #10-24 x 3/8" Truss Hd	4
8	WL-4-2	Lock Washer - 3/8" x .136" x .070"	12
9	SC-40-24	Cap Screw - 3/8"-16 x 1-1/2" Soc. Fil. Hd	12
10	M-72442-1	Plug Button (Used to plug holes for Hold Down Bolts)	4
11	T-80000-1	NLA - Obsolete--Base	1
12	R-21922-1	Bowl Truck Assy. (Incls. item #13)	1
13	P-87669	Caster	4
14	PI-3-47	Plug - 1-7/8" Expan	2
15	SC-37-3	Fin. Bolt - 1/2"-13 x 2" Hex Hd	4
16	WL-4-14	Lock Washer - 1/2" x .109" x .172"	4

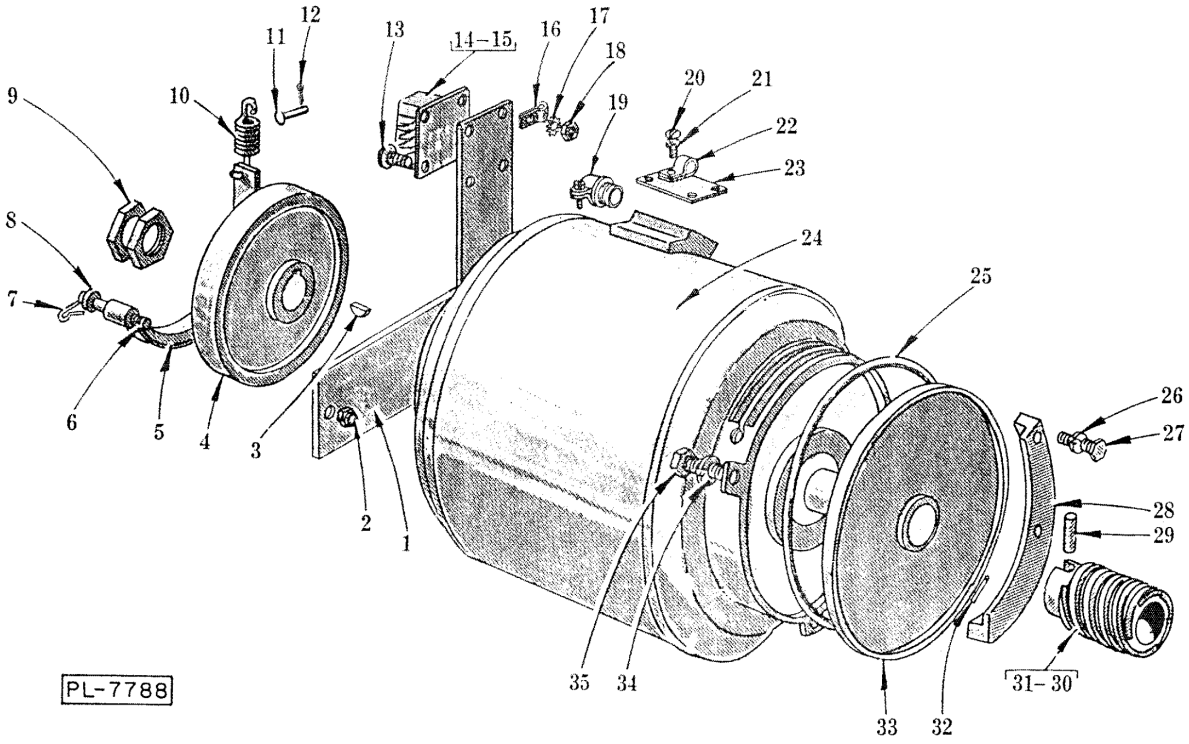


SHIFTING UNIT F10273

SHIFTING UNIT F10273

ILLUS. PL-1175C	PART NO.	NAME OF PART	AMT.
1	P-24249	Gear Shift Cam Assy	1
2	RP-2-5	Rollpin - 1/4" Dia. x 7/8" Lg	1
3	P-60359	Bracket - Gear Shift	1
4	WL-3-44	Lock Washer - 5/16" x .125" x .078"	4
5	SC-40-14	Cap Screw - 5/16"-18 x 3/4" Fil. Hd	4
6	M-61922-2	Hub and Cam Assy	1
7	RP-2-10	Rollpin - 3/16" Dia. x 1" Lg	1
8	M-60400	Shaft - Gear Shift	1
9	R-67500-6	"O" Ring - Shifter Shaft	1
10	C-102597-1	Plate - Mach. Data (Give Serial No. and Elec. Spec.)	1
11	SC-10-32	Mach. Screw - #8-32 x 3/8" Truss Hd	4
12	RP-2-3	Rollpin - 3/16" Dia. x 1-1/4" Lg	1
13	M-60395	Grommet - Gear Shift	1
14	M-60469	Handle and Hub Assy	1
15	M-60468	Knob - Gear Shift	1
16	BA-2-18	Ball - 3/8" Dia	2
17	V-7009	Spring	2
18	M-24230	Plunger - Shifting Yoke	4
19	M-24233	Spring - Shifting Plunger	4
20	M-60723	Screw - Shifting Plunger	4
21	M-24232	Nut - Plunger Screw	3
22	R-24229	Yoke - Upper Shifting	1
23	M-24227	Shaft - Shifter	1
24	R-24228	Yoke - Lower Shifting	1
25	PC-3-24	Cotter Pin - 1/16" x 1-1/2"	1
*	M-60394	Hub & Cam Assy	1
*	P-87711-71-1	Switch - Micro	1
*	M-60679	Insulator	1
*	SC-9-45	Mach. Screw - #6-32 x 1" Rd. Hd	2
*	WL-3-7	Lock Washer - #6 x .040" x .025"	2

* For H-600-T ONLY (Not Shown)

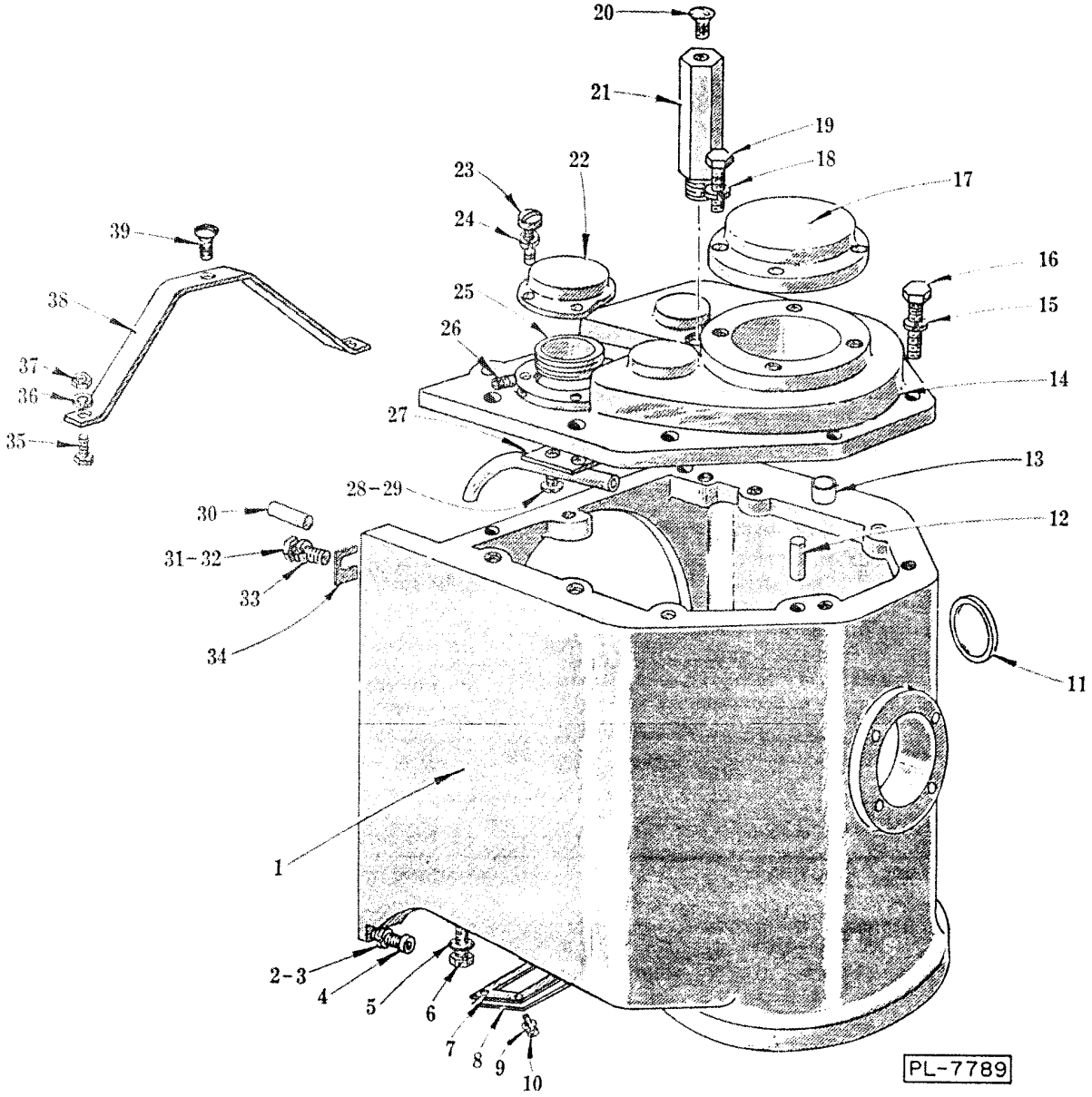


MOTOR AND BRAKE UNIT F10273

MOTOR AND BRAKE UNIT F10273

ILLUS. PL-7788	PART NO.	NAME OF PART	AMT.
1	P-24771	Brake Mounting Bracket Assy	1
2	NS-32-7	Stop Nut - 1/4"-20 "Flexloc"	1
3	KW-3-5	Key - #405 Woodruff	1
4	R-60777	Drum - Motor Brake	1
5	P-24776	Brake Band Assy	1
6	M-24774	Stud - Brake Band	1
7	PC-3-32	Cotter Pin - 3/32" x 1/2"	1
8	WS-3-20	Washer	1
9	V-6566	Nut - Lock	2
10	M-24775	Spring - Motor Brake	1
11	M-63201	Pin - Solenoid Clevis	1
12	PC-3-22	Cotter Pin - 1/16" x 1/2"	1
13	SC-7-41	Mach. Screw - #8-32 x 3/8" Rd. Hd	4
14	P-23926-1	Solenoid - Brake (208-240 V., 60/50 Cy.)	1
15	P-23926-7	Solenoid - Brake (115 V., 6O/50 Cy.)	1
16	M-24167-1	Clamp - Lead Support	1
17	WL-7-6	Lock Washer - #8 Ext. Shakerproof	4
18	NS-9-9	NLA - Obsolete--Mach. Nut - #8-32 Hex	4
19	FE-2-33	Connector - Straight (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
20	SC-7-40	Mach. Screw - #8-32 x 5/16" Rd. Hd	2
21	WI-3-15	Lock Washer - #8 x .047" x .031"	2
22	M-78752-6	Clamp	1
23	M-24726-2	Cover - Motor Junction Box	1
24		Motor (see H600 Motor Spec Sheet in Multimedia)	1
25	R-67500-24	"O" Ring - Bearing Bracket	1
26	WL-3-43	Lock Washer - 5/16" x .117" x .056"	2
27	SC-036-27	Cap Screw 5/16-18 x 1 Hex Hd	2
28	P-24610	Guide - Oil Flinger	1
29	RP-2-6	Rollpin - 1/4" Dia. x 1" Lg	1
30	M-24298-1	Worm - Drive (5T) (60 Cy.)	1
31	M-24291	Worm - Drive (5T, 50 Cy.)	1
32	RP-2-4	Rollpin - 3/16" Dia. x 1-5/8" Lg	1
33	P-24257-2	Flinger and Hub Assy	1
34	WL-4-12	Lock Washer - 1/2" x .099"	3
35	SC-36-98	Fin. Bolt - 1/2"-13 x 1-1/4" Hex Hd	3
*	R-24770-1	NLA - Obsolete--Motor Brake Assy	1
*	R-24770-2	NLA - Obsolete--Motor Brake Assy.	1

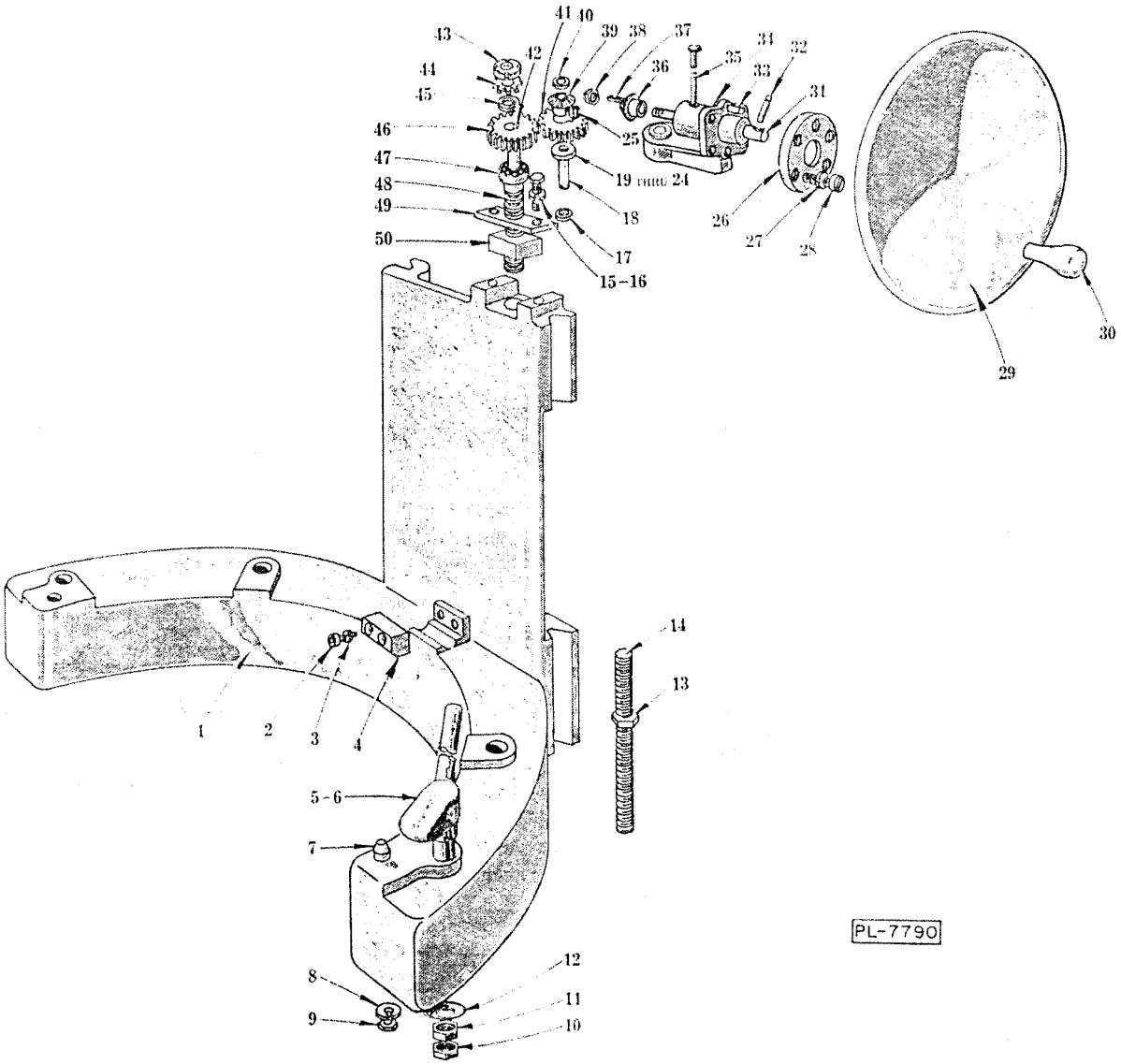
* (Incls. items # 1, 2, 5, 6, 7, 8, 10, 11, 12, 13, 1, 16, 17 & 18) -- H-600-T



TRANSMISSION CASE UNIT F10273

TRANSMISSION CASE UNIT F10273

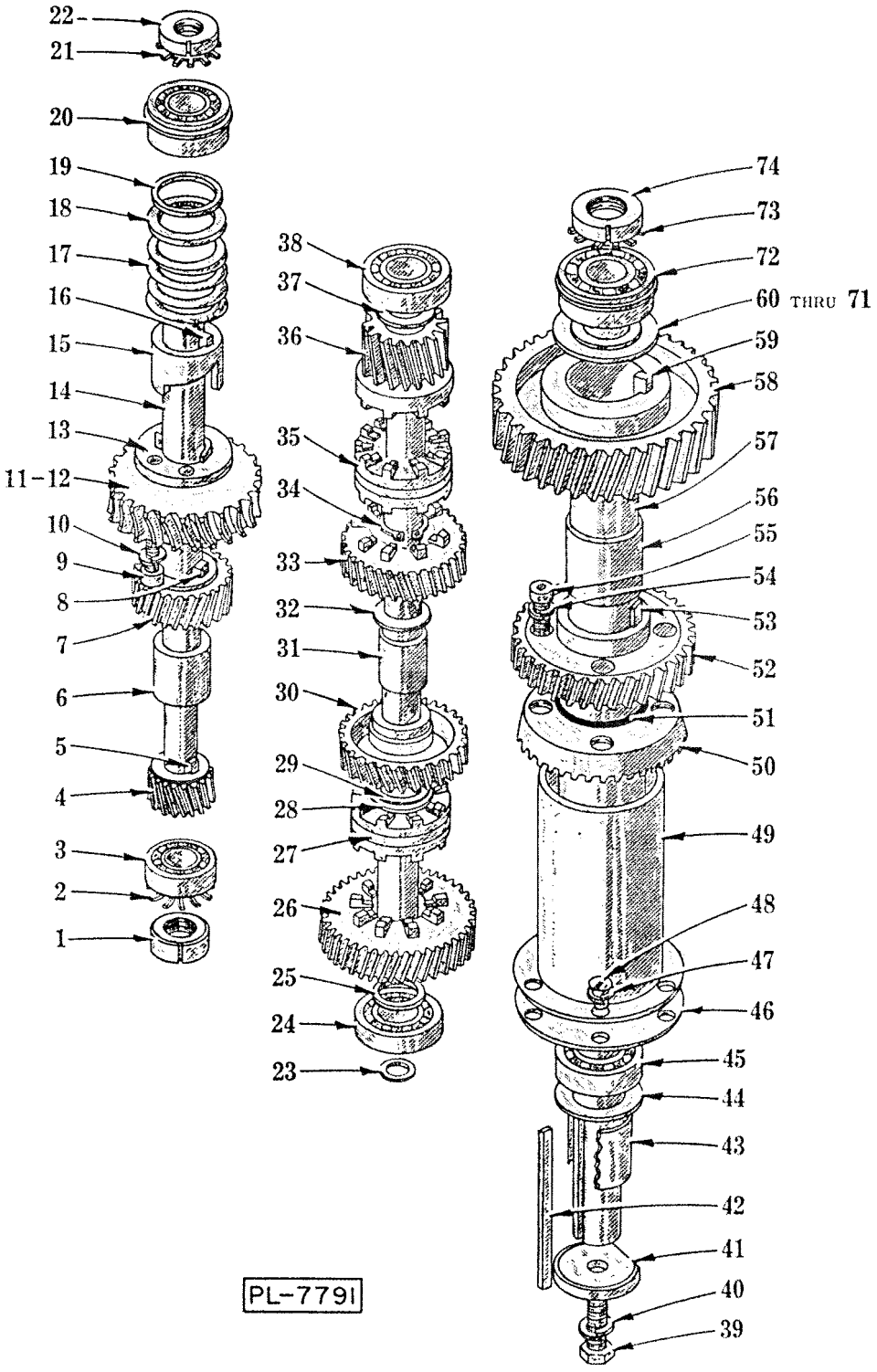
ILLUS. PL-7789	PART NO.	NAME OF PART	AMT.
1	T-103198	NLA - Obsolete--Case - Transmission	1
2	WL-4-13	Lock Washer - 1/2" x .171" x .125"	1
3	WL-4-14	Lock Washer - 1/2" x.109" x .172"	1
4	SC-40-36	Cap Screw - 1/2" -13 x 1-3/4" Soc. Fil. Hd	2
5	GR-2-1	Gasket - Copper Asbestos	1
6	SC-62-60	Fin. Bolt - 1/2"-20 x 1" Hex Hd	1
7	M-24665	Gasket - Transmission Case Cover Plate	1
8	M-24264-1	Plate - Transmission Case Cover	1
9	WL-3-15	Lock Washer - #8 x .047" x .031"	4
10	SC-68-14	Mach. Screw - #8-32 x 3/8" Trimmed Hex. Hd	4
11	M-22793	Gage - Oil Level	1
12	P-11800-224	Dowel	2
13	V-24670	Insulator - Fiber	1
14	T-24203	Cover - Transmission Case	1
15	WL-4-2	Lock Washer - 3/8" x .136" x .070"	11
16	SC-62-48	Fin. Bolt - 3/8"-16 x 1-1/8" Hex Hd	11
17	P-24255	Retainer - Planetary Bearing	1
18	WL-3-44	Lock Washer - 5/16" x .125" x .078"	4
19	SC-36-28	Fin. Bolt - 5/16"-18 x 1-1/4" Flex Hd	4
20	SC-15-70	Mach. Screw - 1/4"-20 x 1" Oval Hd	1
21	M-24782	Support - Top Cover Front	1
22	P-24256	Retainer - Upper Worm Shaft Bearing	1
23	SC-38-5	Cap Screw - 1/4"-20 x 1" Fil. Hd	4
24	WL-3-37	Lock Washer - 1/4" x .109" x .062"	4
25	P-24254	Sleeve - Worm Gear Adjusting	1
26	SC-47-70	Set Screw - #10-32 x 3/8" Soc. Hdls., Cup Pt	2
27	P-24253	Oil Delivery Tube & Plate Assy	1
28	SC-7-82	Mach. Screw - #10-24 x 3/4" Rd. Hd	2
29	NS-32-1	Stop Nut - #10-24 "Flexloc"	2
30	P-11800-221	Dowel	2
31	SC-62-66	NLA - Obsolete--Cap Screw 1/2-13 x 1 3/4 Hex Hd	2
32	SC-62-67	Fin. Bolt - 1/2"-13 x 2-1/4" Hex Hd	2
33	WL-4-13	Lock Washer - 1/2" x .171" x .125"	4
34	M-68288	Shim (.0179" Thk.)	AR
35	SC-36-4	Fin. Bolt - 1/4"-20 x 3/4" Hex Hd	2
36	WL-3-37	Lock Washer - 1/4" x .109' x .062"	2
37	NS-13-1	Full Nut - 1/4"-20 Hex Fin	2
38	P-62108	Strap - Top Anchoring	1
39	SC-15-76	Screw - 1/4"-20 x 1-3/4" Oval Hd	1



BOWL SUPPORT AND LIFT UNIT F10273

BOWL SUPPORT AND LIFT UNIT F10273

ILLUS. PL-7790	PART NO.	NAME OF PART	AMT.
1	T-24295-1	NLA - Obsolete--Support - Bowl	1
2	SC-40-10	Cap Screw - 1/4"-20 x 3/4" Soc. Fil. Hd	2
3	WL-3-35	Lock Washer - 1/4" x .047" x .078"	2
4	M-24296	Retainer - Bowl	1
5	P-65922-5	Bowl Clamp Assy. (R.H.) (Shown)	1
6	P-65922-6	Bowl Clamp Assy. (L.H.) (Not Shown)	1
7	M-24331	Stud - Bowl Locating	2
8	WL-4-12	Lock Washer - 1/2" x .170" x .099"	2
9	NS-13-30	Full Nut - 1/2"-13 Hex Fin	2
10	NS-17-38	Jam Nut - 5/8"-11 Hex Fin	2
11	NS-13-42	Full Nut - 5/8"-11 Hex Fin	2
12	M-64636	Spring Washer - Bowl Clamp	2
13	NS-17-27	Jam Nut - 1/2"-13 Hex Fin	1
14	M-24865	Screw - Bowl Support Stop	1
15	WL-4-2	Lock Washer - 3/8" x .136" x .070"	2
16	SC-36-53	Fin. Bolt - 3/8"-16 x 7/8" Hex Hd	2
17	RR-5-2	Retaining Ring (Spirolox)	1
18	M-2419	Shaft - Miter Gear	1
19	M-24614-1	Washer - Miter Gear Spacer (.096" Thk.)	AR
20	M-24614-2	Washer - Miter Gear Spacer (.091" Thk.)	AR
21	M-24614-3	Washer - Miter Gear Spacer (.086" Thk.)	AR
22	M-24614-4	Washer - Miter Gear Spacer (.081" Thk.)	AR
23	M-24614-5	Washer - Miter Gear Spacer (.O76" Thk.)	AR
24	M-24614-6	Washer - Miter Gear Spacer (.071" Thk.)	AR
25	KW-3-3	Key - #404 Woodruff	1
26	M-24609	Ring - Hand Wheel Brkt. Clamping	1
27	WL-3-42	Lock Washer - 5/16" x .047" x .078"	4
28	SC-11-95	Mach. Screw - 5/16"-18 x 1" Fil. Hd	4
29	R-78181-1	Hand Wheel & Handle Sub-Assy. (Incls. item #30)	1
30	P-24765	Handle - Bowl Lift Hand Wheel	1
31	M-24191	Shaft - Hand Wheel	1
32	PG-7-19	Groov-Pin - Type #5, 1/4" x 2-3/4"	1
33	RP-2-6	Rollpin - 1/4" Dia. x 1" Lg	2
34	M-89684	Hand Wheel Bracket & Bearing Sub-Assy	1
35	OG-003-47	Oiler - Special	1
36	M-24196	NLA - Obsolete--Pinion - Bowl Lift Miter (23T)	1
37	R-12430-47	Key	1
38	NS-32-29	Stop Nut - 1/2"-20 "Flexloc"	1
39	M-24195	Gear - Bowl Lift Miter (23T)	1
40	RR-5-2	Retaining Ring (Spirolox)	1
41	M-24192	Gear - Bowl Lift (41 T)	1
42	R-12430-43	Key	1
43	NS-34-4	Lock Nut - N.D. #N-03	1
44	WL-12-4	Lock Washer - N.D. #W-03	1
45	WS-10-17	Washer	2
46	M-24193	Gear - Bowl Lift Screw (31T)	1
47	BB-5-23	Ball Bearing - N.D. #Z99503	1
48	P-24197	Screw - Bowl Lift	1
49	M-24201	Retainer - Bowl Lift Nut	1
50	M-24198	Nut - Bowl Lift Screw	1



TRANSMISSION UNIT F10273

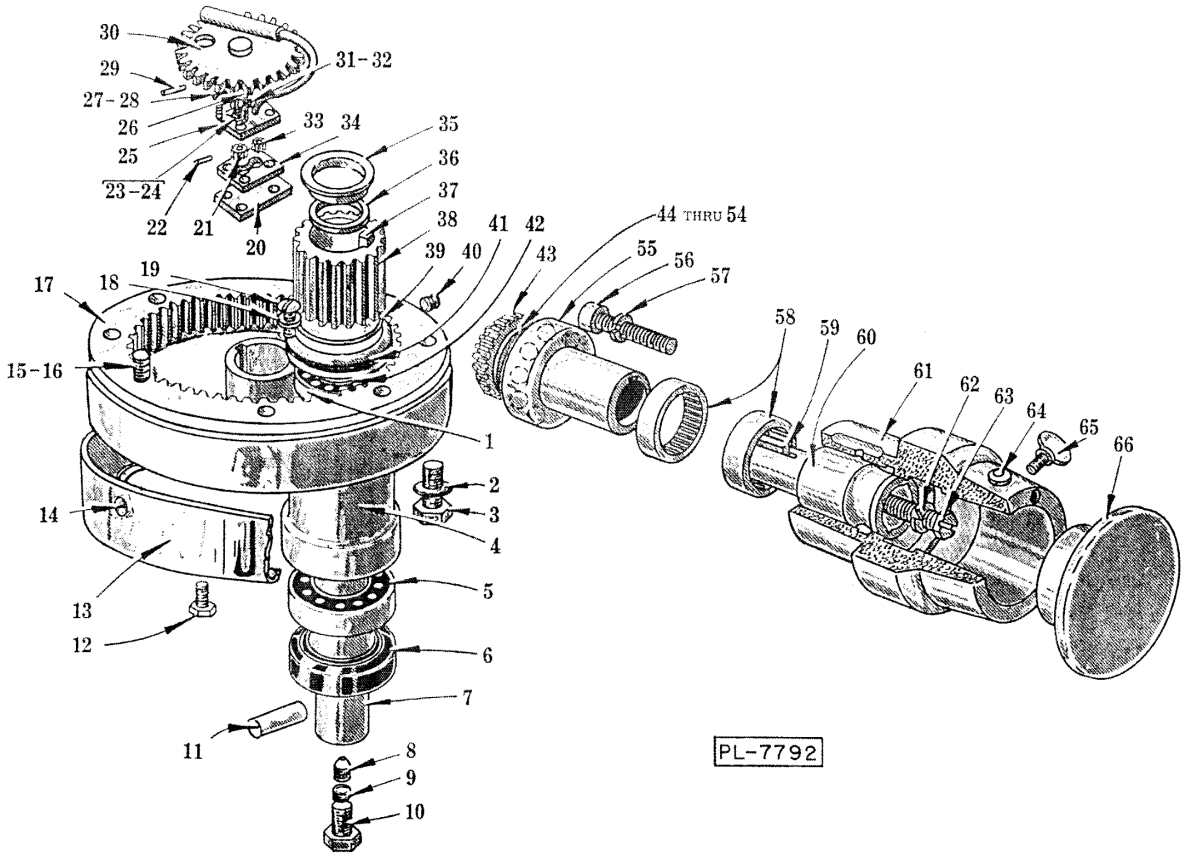
TRANSMISSION UNIT F10273

ILLUS. PL-7791	PART NO.	NAME OF PART	AMT.
1	NS-34-5	Lock Nut - N.D. #N-04	1
2	WL-12-5	Lock Washer - N.D. # W-04	1
3	BB-12-7	Ball Bearing - SKF #1204 Self-Alignment	1
4	M-24205	NLA - Obsolete--Gear - Lower, Worm Shaft (17T)	1
5	R-12430-53	Key - 3/16" x 3/16" x 15/16"	1
6	M-24206	Spacer - Worm Gear Shaft	1
7	M-24207	Gear - Upper, Worm Shaft (25T)	1
8	R-12430-51	Key - 3/16" x 3/16" x 25/32"	1
9	SC-40-8	Cap Screw - 1/4"-20 x 1" Sec. Fil. Hd	4
10	WL-3-37	Lock Washer - 1/4" x .109" x .062"	4
11	P-24735	Worm Gear (31T., 60 Cy.)	1
12	P-24288	Worm Gear (26T., 50 Cy.)	1
13	P-61497	Flange - Shock Absorber Drive	1
14	R-24204	Shaft - Worm Gear	1
15	P-61498	Compressor - Shock Absorber	1
16	V-24546	Key - Compressor to Shaft	1
17	M-9733	Spring - Worm Shaft	1
18	M-24238	Washer - Shock Absorber	1
19	RR-5-10	Retaining Ring (Spirolox)	1
20	BB-9-37	Ball Bearing - N.D. #45504 V	1
21	WL-12-5	Lock Washer - N.D. #W-04	1
22	NS-34-5	Lock Nut - N.D. #N-04	1
23	RR-5-4	Retaining Ring (Spirolox)	1
24	BB-18-33	Ball Bearing - Fafnir #205K	1
25	M-24210	Spacer - Clutch Shaft	1
26	P-24539	Lower Clutch and Lower Gear Assy. (49T)	1
27	P-24213	Clutch - Shifting	1
28	RR-5-14	Retaining Ring (Spirolox)	1
29	M-60767	Washer - Clutch Shaft	1
30	P-24538	Lower Clutch and Upper Gear Assy. (41T)	1
31	R-24209	Shaft - Clutch	1
32	M-24216	Washer - Clutch Shaft	1
33	P-24537	Upper Clutch and Lower Gear Assy. (33T)	1
34	RR-4-13	Retaining Ring (Truarc)	1
35	P-24213	Clutch - Shifting	1
36	P-24545	Upper Clutch and Upper Gear Assy. (17T)	1
37	M-24210	Spacer - Clutch Shaft	1
38	BB-18-33	Ball Bearing - Fafnir #2O5K	1
39	SC-62-58	Fin. Bolt - 3/8"-24 x 1-1/4" Hex Hd	1
40	WL-6-27	Lock Washer - 3/8" x .136" x .070"	1
41	M-24266-1	Washer - Planetary	1
42	R-12430-195	Key - 1/4" x 1/4" x 4"	1
43	M-60486	Shield - Planetary Oil	1
44	M-24543	Washer - Planetary Spacer	1
45	BB-15-26	Ball Bearing - Fafnir #P9109PP	1
46	M-60157	Gasket - Chimney	1
47	WL-9-8	Lock Washer - 1/4" Csk. Ext. Shakepoof	5
48	SC-13-79	Mach. Screw - 1/4"-20 x 1/2" Flat Hd	5
49	M-61507	Chimney and Flange Assy	1
50	P-61727	NLA - Obsolete--Gear - Spiral Bevel (41T)	1
51	R-67500-19	"O" Ring - Bevel Gear	1
52	P-24223	Gear - Planetary Shaft Lower (35T)	1
53	R-12430-211	Key - 5/16" x 5/16" x 1-1/16"	1
54	WL-3-42	Lock Washer - 5/16" x .047" x .078"	4
55	SC-40-15	Cap Screw - 5/16"-18 x 1-1/4" Soc. Fil. Hd	4

TRANSMISSION UNIT F10273

ILLUS. PL-7791	PART NO.	NAME OF PART	AMT.
56	M-24224	Spacer - Planetary Shaft	1
57	S-24222	Shaft - Planetary	1
58	P-24225	Gear - Upper Planetary Shaft (53T)	1
59	R-12430-210	Key - 5/16" x 5/16" x 1-3/8"	1
60	M-24226-1	Shim - Planetary Shaft (.141" Thk.)	AR
61	M-24226-2	NLA - Obsolete--Shim - Planetary Shaft (.144"" Thk.)	AR
62	M-24226-3	Shim - Planetary Shaft (.147" Thk.)	AR
63	M-24226-4	NLA - Obsolete--Shim - Planetary Shaft (.150"" Thk.)	AR
64	M-24226-5	Shim - Planetary Shaft (.153" Thk.)	AR
65	M-24226-6	Shim - Planetary Shaft (.156" Thk.)	AR
66	M-24226-7	Shim - Planetary Shaft (.159" Thk.)	AR
67	M-24226-8	NLA - Obsolete--Shim - Planetary Shaft (.162"" Thk.)	AR
68	M-24226-9	Shim - Planetary Shaft (.165" Thk.)	AR
69	M-24226-10	NLA - Obsolete--Shim - Planetary Shaft (.168"" Thk.)	AR
70	M-24226-11	NLA - Obsolete--Shim - Planetary Shaft (.171"" Thk.)	AR
71	M-24226-12	NLA - Obsolete--Shim - Planetary Shaft (.174"" Thk.)	AR
72	BB-9-10	Ball Bearing - MRC - G5206 KF	1
73	WL-12-7	Lock Washer - N.D. #W-06	1
74	NS-34-7	Nut - N-06	1

NOTES



PLANETARY AND ATTACHMENT HUB UNIT F10273

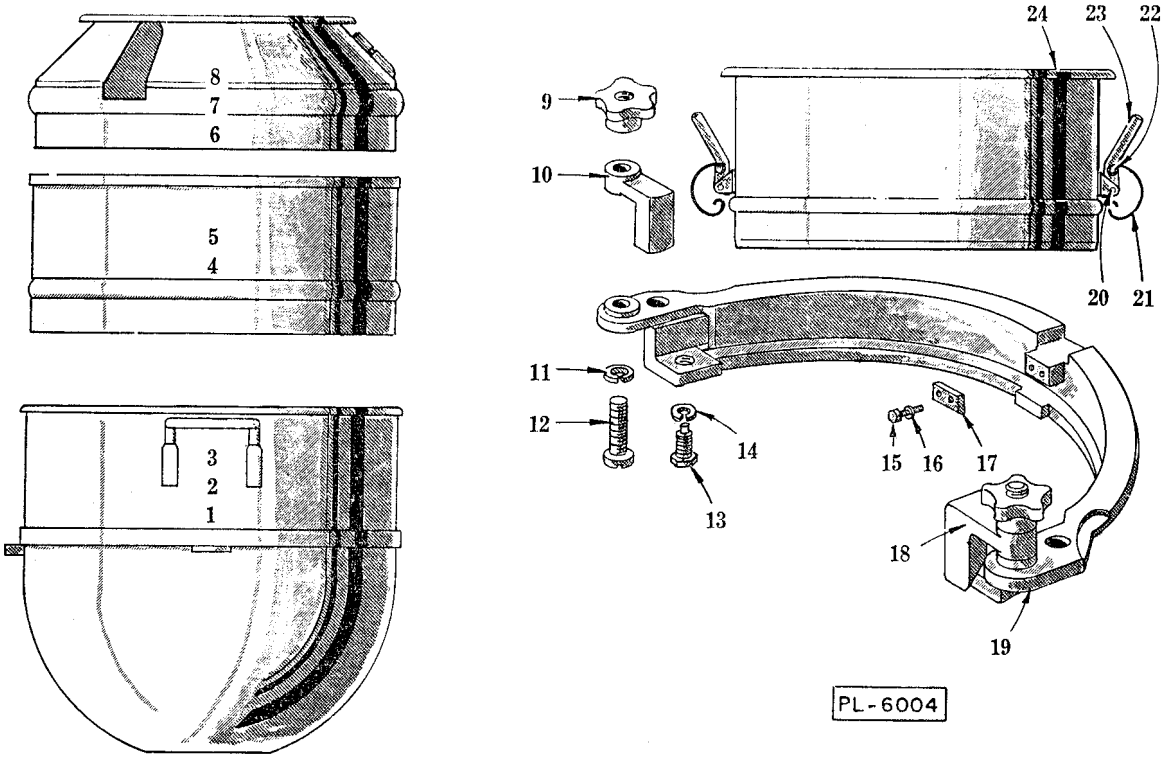
PLANETARY AND ATTACHMENT HUB UNIT F10273

ILLUS. PL-7792	PART NO.	NAME OF PART	AMT.
1	BB-6-36	Ball Bearing - #MRC-306SZZ	1
2	GR-2-1	Gasket - Copper Asbestos	1
3	SC-62-60	Fin. Bolt - 1/2"-20 x 1" Hex Hd	1
4	T-24265-1	Planetary	1
5	BB-7-39	Ball Bearing - #MRC-207SZZ	1
6	M-24651	Seal - Planetary	1
7	M-64137	Agitator Shaft Sub-Assy. Unit (Incls. items #8, 9, 10 & 11)	1
8	V-7744	Set Screw - Hdls. Cone Pt	1
9	SC-46-64	Set Screw - 3/8"-16 x 3/8" Hdls. Cup Pt	1
10	M-64723	Plug Screw - Agitator Shaft	1
11	V-7425	Pin - Agitator Shaft	1
12	SC-62-80	Fin. Bolt - 3/8"-16 x 5/8" Hex Hd	2
13	R-60458	Cup - Drip	1
14	SC-10-32	Mach. Screw - #8-32 x 3/8" Truss Hd	2
15	SC-40-23	Cap Screw - 3/8"-16 x 1-1/4" Soc. Fil. Hd	4
16	WL-4-1	Lock Washer - 3/8" x .078" x .125"	4
17	R-61580-2	Gear - Internal (59T)	1
18	WS-3-23	Washer	2
19	SC-8-65	Mach. Screw - 1/4"-20 x 3./8" Rd. Hd	2
20	M-60443	Plate - Oil Pump Bottom	1
21	M-60445-2	NLA - Obsolete--Gear - Oil Pump (15T)	1
22	RP-2-9	Rollpin - 5/64" Dia. x 3/8" Lg	1
23	SC-9-50	Mach. Screw - #10-32 x 3/4" Rd. Hd	1
24	WL-3-22	Lock Washer - #10 x .055" x .040"	1
25	M-60466	Top Plate Assy	1
26	M-60444	Shaft - Oil Pump	1
27	SC-9-51	Mach. Screw - #10-32 x 7/8" Rd. Hd	2
28	WL-3-22	Lock Washer - #10 x .055" x .040"	2
29	RP-2-8	Rollpin - 5/64" Dia. x 11/16" Lg	1
30	M-60467	Conveying Gear Assy. (18T)	1
31	SC-9-39	Mach. Screw - #8-32 x 3/4" Rd. Hd	1
32	WL-3-15	Lock Washer - #8 x .047" x .031"	1
33	M-67736	Gear - Oil Pump (15T)	1
34	M-60440	NLA - Obsolete--Body - Oil Pump	1
35	M-60071	Cap - Oil Retaining	1
36	RR-5-8	Retaining Ring (Spirolox)	1
37	R-12430-154	Key	1
38	P-63263	Pinion - Internal (18T)	1
39	M-73010	NLA - Obsolete--Oil Baffle - Planetary	1
40	FP-28-38	Plug - 3/8" Hex Soc. Pipe	1
41	R-67500-21	"O" Ring - Planetary	1
42	M-60768	Shim - Internal Pinion	1
43	P-61914	NLA - Obsolete--Bevel Pinion (16T)	1
44	M-61920-1	Shim - Bevel Pinion (.076" Thk.)	AR
45	M-61920-2	Shim - Bevel Pinion (.079" Thk.)	AR
46	M-61920-3	Shim - Bevel Pinion (.082" Thk.)	AR
47	M-61920-4	Shim - Bevel Pinion (.085" Thk.)	AR
48	M-61920-5	Shim - Bevel Pinion (.088" Thk.)	AR
49	M-61920-6	Shim - Bevel Pinion (.091" Thk.)	AR
50	M-61920-7	Shim - Bevel Pinion (.094" Thk.)	AR
51	M-61920-8	Shim - Bevel Pinion (.097" Thk.)	AR
52	M-61920-9	Shim - Bevel Pinion (.100" Thk.)	AR
53	M-61920-10	Shim - Bevel Pinion (.103" Thk.)	AR
54	M-61920-11	Shim - Bevel Pinion (.107" Thk.)	AR
55	BB-13-3	Ball Bearing - Nice #618	1

PLANETARY AND ATTACHMENT HUB UNIT F10273

ILLUS. PL-7792	PART NO.	NAME OF PART	AMT.
56	SC-40-50	Cap Screw - 5/16"-18 x 2-1/4" Soc. Fil. Hd	4
57	WL-3-44	Lock Washer - 5/16" x .125" x .078"	4
58	BN-2-6	Bearing - Needle (Torrington B-2212)	2
59	M-61229-1	Key	1
60	P-61506	Sleeve - Square Drive	1
61	R-61894-1	Hub - Attachment	1
62	WL-3-44	Lock Washer - 5/16" x .125" x .078"	1
63	M-61279	Screw - Special	1
64	OG-003-30	Oiler	1
65	M-4202-2	Thumb Screw - 1/2"-12	1
66	P-24841-1	Plug - Attachment Hole	1
	P-61919-1	NLA - Obsolete--Attachment Hub Assy. (Incls. items #43 thru 63)	1
	P-60465	Planetary Oil Pump Assy. (Incls. items #20, 21, 22, 23, 24, 25, 26, 29, 30, 31, 32, 33 & 34)	1

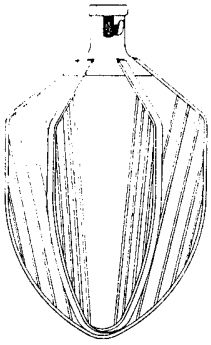
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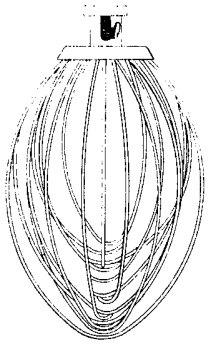
BOWLS AND EQUIPMENT F10273

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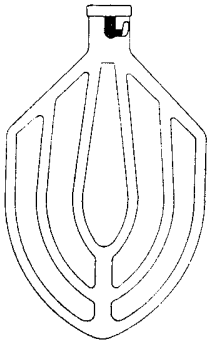
ILLUS. PL-6004C	PART NO.	NAME OF PART	AMT.
1	S-66461	Bowl - 60 Qt.	1
2	S-66457	Bowl - 40 Qt.	1
3	S-66450	Bowl - 30 Qt.	1
4	P-7985-1	Extension - 40 Qt. Bowl	1
5	P-6474-1	Extension - 30 Qt. Bowl	1
6	S-82443-5	Splash Cover Assy. - 60 Qt.	1
7	S-82443-3	Splash Cover Assy. - 40 Qt.	1
8	S-82443-1	Splash Cover Assy. - 30 Qt.	1
9	M-8101-1	Knob - Clamp Stud	2
10	M-24845-1	Clamp - 60-40 & 60-30 Adapter L.H.	1
11	WL-4-12	Lock Washer - 1/2" x .170" x .099"	2
12	M-22196	Bolt - Bowl Lock	2
13	M-24846	Stud - Bowl Locating	2
14	WL-4-18	Lock Washer - 5/8" x .201" x .126"	2
15	SC-62-38	Fin. Bolt - 1/4"-20 x 5/8" Hex Hd.	2
16	WL-3-36	Lock Washer - 1/4" x .107" x .047"	2
17	M-24301	Retainer - Bowl	1
18	M-60222-1	Clamp - 60-40 & 60-30 Adapter R.H.	1
19	S-65790-1	Adapter - Bowl (60-40 Qt. & 60-30 Qt.)	1
20	RP-2-35	Rollpin - 3/16" Dia. x 5/8" Lg.	2
21	P-62234-2	NLA - Obsolete--Spring - Clamp (60 Qt.) (Flange Top Bowl)	2
22	RP-2-7	Rollpin - 3/16" Dia. x 1-1/8" Lg.	2
23	M-11881	NLA - Obsolete--Handle - Clamp (60 Qt.)	2
24	S-8569-6	Extension - 60 Qt. (Flange Top) Bowl (Incls. items #20, 21, 22 & 23)	1
	M-62087-1	Bowl Adapter Unit Sub-Assy. 60-40 & 60-30 (Incls. items #9 thru 19)	1



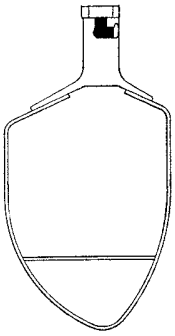
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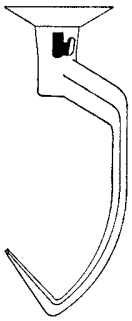
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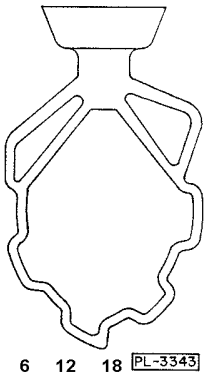
3 9 15



4 10 16



5 11 17



6 12 18 PL-3343

AGITATORS F10273

AGITATORS F10273

ILLUS. PL-3343C	PART NO.	NAME OF PART	AMT.
	60 Qt.		AR
1	S-24919	"C" Wing Whip (60 QT.)	1
2	S-24900-1	"D" Wire Whip (60 QT.)	1
3	S-24308-1	"B" Flat Beater (60 QT.)	1
4	S-68096	"P" Pastry Knife (60 QT.)	1
5	S-60048	"E" Dough Arm (60 QT.)	1
6	S-60069	"S" Sweet Dough Arm (60 QT.)	1
	R-60090	"I" Wire Whip (Not Shown) (60 QT.)	1
	40 QT.		AR
7	S-22474	"C" Wing Whip (40 QT.)	1
8	S-23591-1	"D" Wire Whip (40 QT.)	1
9	T-23620	"B" Flat Beater (40 QT.)	1
10	S-68095	"P" Pastry Knife (40 QT.)	1
11	S-80693	"E" Dough Arm (40 QT.)	1
12	R-8400	"S" Sweet Dough Arm (40 QT.)	1
	S-60132-2	" I" Wire Whip (Not Shown)(40 QT.)	1
	30 Qt.		AR
13	R-104028	"C" Wing Whip (30 QT.)	1
14	R-10327-1	"D" Wire Whip (30 QT.)	1
15	S-60052-1	"B" Flat Beater (30 QT.)	1
16	R-68822	"P" Pastry Knife (30 QT.)	1
17	S-72858	"E" Dough Arm (30 QT.)	1
18	R-10326	"S" Sweet Dough Arm (30 QT.)	1
	R-72871	"I" Wire Whip (Not Shown)(30 QT.)	1