CATALOG OF REPLACEMENT PARTS



H600 & L800 SERIES CLASSIC MIXER

	H600
ML-104241	H600DT
ML-104242	H600DT
ML-104383	H600DT
ML-104384	H600DT
ML-104557	H600C
ML-134148	H600T
ML-134150	H600T
ML-134151	H600C
ML-134191	H600T
ML-134203	H600C
	L800
ML-104244	L800D
ML-104245	L800D
ML-104425	L800
ML-104429	L800
ML-104558	L800C
ML-134157	L800
ML-134160	L800
ML-134161	L800C
ML-134194	L800
ML-134204	L800C

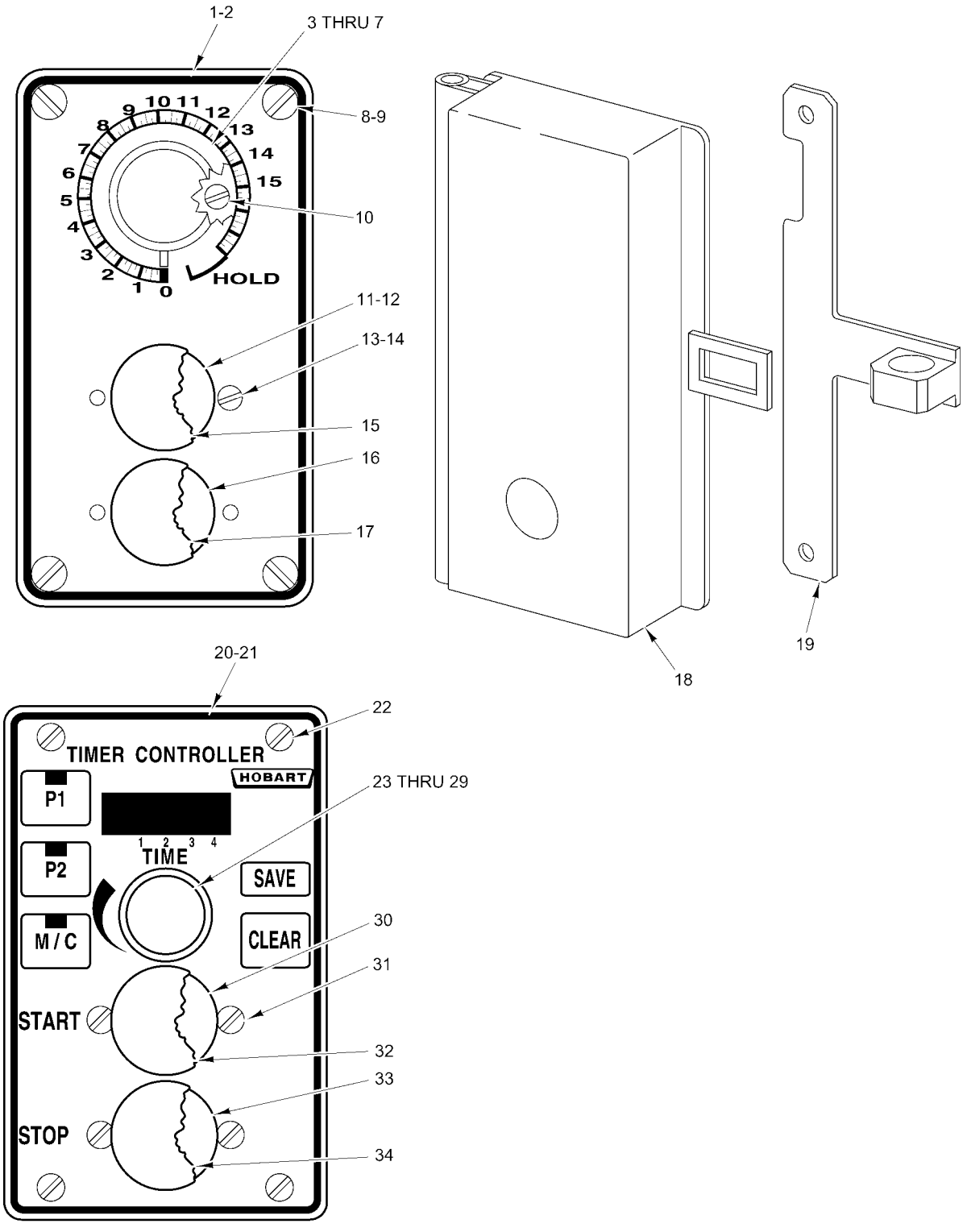
A product of HOBART 701 S. RIDGE AVENUE TROY, OHIO 45374-0001

FORM 18797 Rev. C (January 2019)

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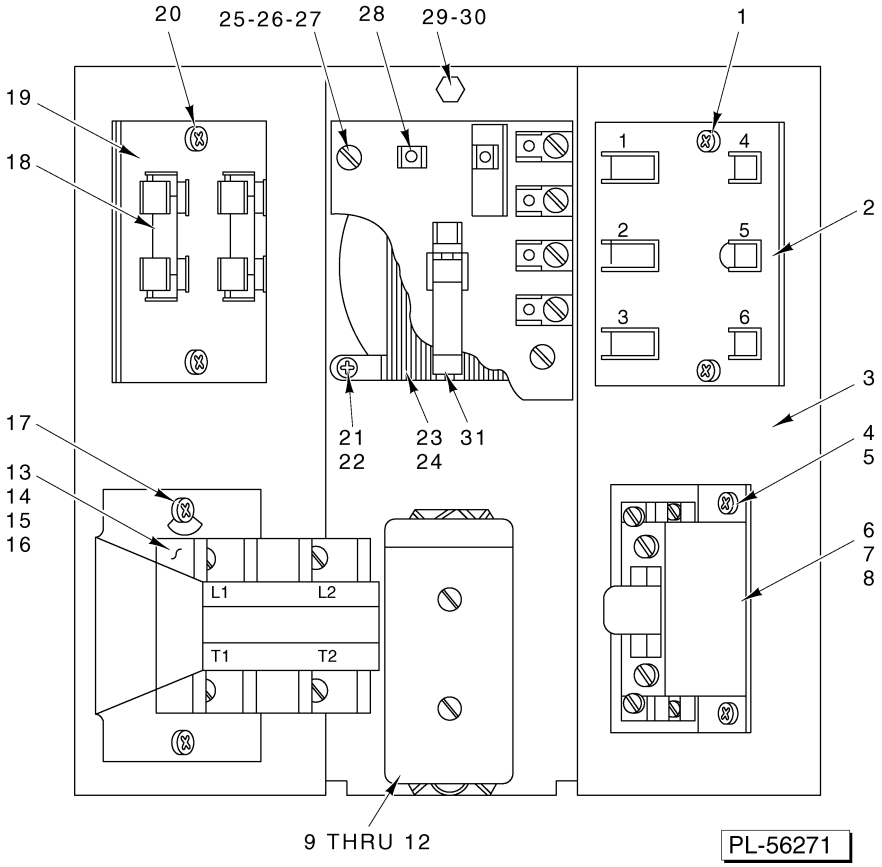


SWITCH PLATE AND TIMER UNIT

SWITCH PLATE AND TIMER UNIT

ILLUS. PL-57421	PART NO.	NAME OF PART	AMT.
1	00-291729-00002	Plate - Switch	1
2	00-437324	Gasket	1
3	00-291748	Knob - Timer	1
4	00-294650-004-1	Timer Assy. (115 V., 60 Hz.)	1
5	00-294650-004-2	Timer Assy. (208-240 V., 60 Hz.)	1
6	00-294650-004-3	Timer Assy. (115 V., 50 Hz.)	1
7	00-294650-004-4	Timer Assy. (230 V., 50 Hz.)	1
8	00-123131	Self-Tapping Screw 8-32 x 3/8 Truss Hd., Taptite	4
9	SC-121-92	Mach. Screw 8-32 x 3/8Hex Button Hd. (SST) (H600C & L800C)	4
10	SC-013-07	Mach. Screw 5-40 x 1/4 Slotted Flat Hd	2
11	00-087711-183-4	Switch - Push Button (Start)	1
12	00-291750	Insulator - Switch	1
13	SC-013-12	Mach. Screw 6-32 x 1/4 Slotted Flat Hd	4
14	SC-121-89	Mach. Screw 6-32 x 1/4 Hex Flat Hd. (SST) (H600C & L800C)	4
15	00-102467-00001	Cap - Push Button (Start) (Black)	1
16	00-087711-183-2	Switch- Push Button (Stop)	1
17	00-102467-00002	Cap - Push Button (Stop)(Red)	1
18	00-437704	Cover Assy. (H600C & L800C)	1
19	00-437705	Hasp Assy. (H600C & L800C)	1
20	00-438322	Keypad & Plate	1
21	00-438351	Gasket	1
22	00-123131	Self-Tapping Screw 8-32 x 3/8 Truss Hd., Taptite	4
23	00-437775	Knob - Potentiometer	1
24	00-437742	Seal - Shaft	1
25	00-438499	Buzzer Assy	1
26	WL-007-07	Lockwasher #8 External	1
27	NS-031-08	Nut - Stop Special 8-32 (SST)	1
28	00-439400-00001	Board Assy. (120 VAC)	1
29	00-439400-00002	Board Assy. (240 VAC)	1
30	00-087711-183-4	Switch - Push Button (Start)	1
31	SC-053-38	Mach. Screw 6-32 x 1/4 Slotted Truss Hd. (SST)	4
32	00-102467-00001	Cap - Push Button (Start) (Black)	1
33	00-087711-183-2	Switch - Stop (N.C.)	1
34	00-102467-00002	Cap - Push Button (Stop) (Red)	1
*	00-438074-00001	Snubber Assy	1
*	00-439102-00001	Timer Upgrade Kit (120 VAC)	1
*	00-439102-00002	Timer Upgrade Kit (240 VAC)	1
*	00-439102-00005	NLA - Obsolete--Timer Upgrade Kit (120 VAC) (Pizza Hut)	1
*	00-439102-00006	NLA - Obsolete--Timer Upgrade Kit (240 VAC) (Pizza Hut)	1

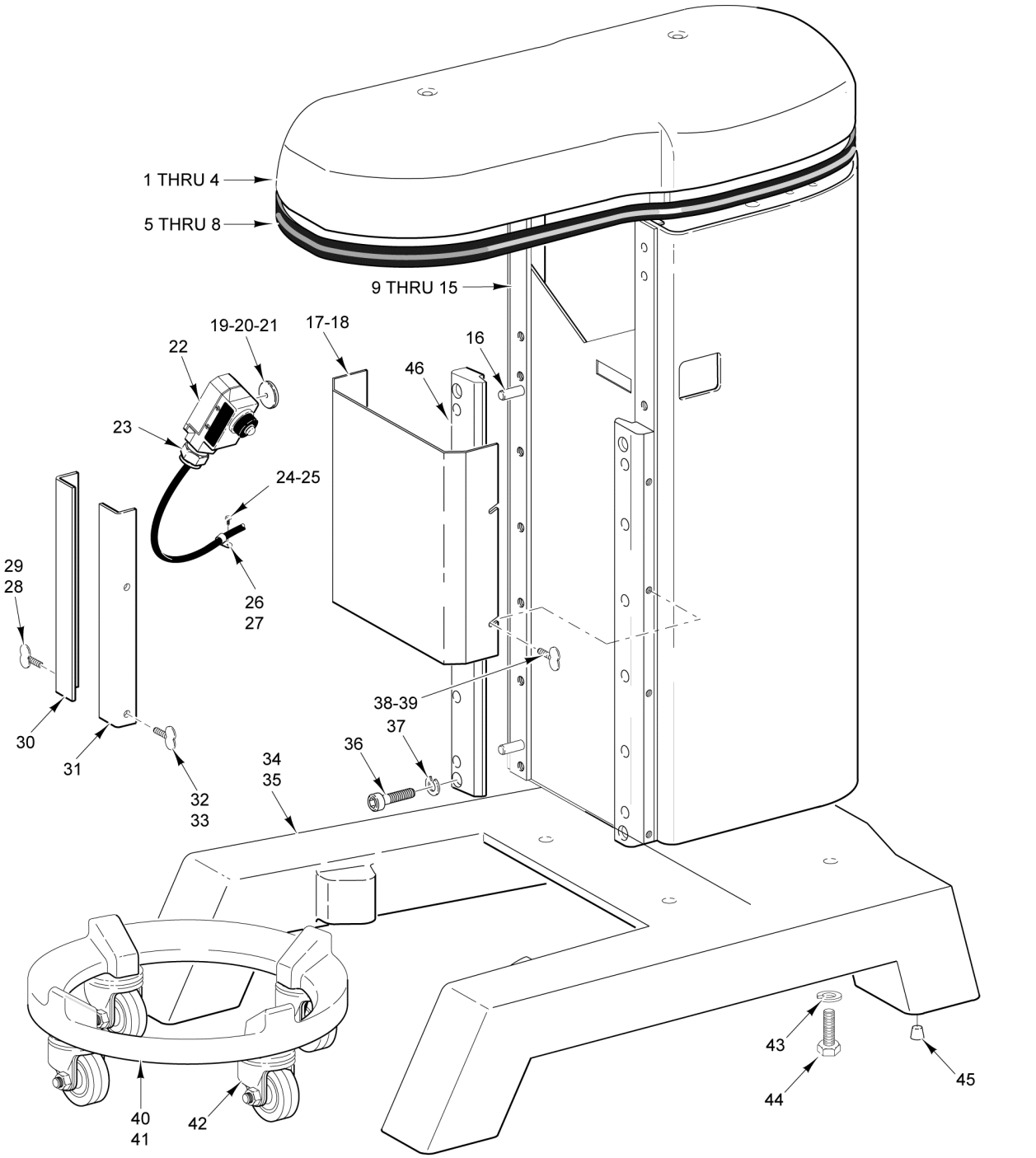
* The upgrade kit to add the electronic timer is available for installation on H600 and L800 mixers built since 1984, including the follwoing ML numbers : ML-33373 thru ML-33383, ML-33631 thur ML-33642, ML-33395 thru 33398 and ML-38440



CONTROL PANEL UNIT

CONTROL PANEL UNIT

ILLUS. PL-56271	PART NO.	NAME OF PART	AMT.
1	SD-015-20	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type TT	2
2	00-121014	Board - Terminal (3 Ph.)	1
3	00-121823	Panel - Control	1
4	SD-015-20	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type TT (1 Ph.)	2
5	SD-015-20	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type TT (3 Ph.)	4
6	00-088196-006-1	Relay - Thermal Overload (1 Ph.)	1
7	00-088196-009-1	Relay - Thermal Overload (3 Ph.)	1
8		Heater Element(Give Elec. Spec., Mach. Model, & Motor Type.)	AR
9	00-070487-00009	Capacitor (1 Ph. Motor)	1
10	00-070486-00003	End Cap - Capacitor	1
11	00-066621-00002	Bracket - Capacitor	1
12	SC-014-57	Mach. Screw 10-24 x 1/2 Slotted Flat Hd	2
13	00-087713-037-2	Contactor (115 V. Coil) (2 Pole)	1
14	00-087713-037-1	Contactor (220 V. Coil) (2 Pole)	1
15	00-087713-101-2	Contactor Assy. (115 V. Coil) (3 Pole)	1
16	00-087713-101-1	Contactor Assy. (200-230 V. Coil) (3 Pole)	1
17	SD-015-20	Self-Tapping Screw 10-32 x 3/8 Phil Pan Hd., Type TT	2
18	FE-024-55	Fuse (5.6 Amp.) (Power Bowl Lift)	2
19	00-120924	Terminal Board Assy. (Power Bowl Lift)	1
20	SD-012-20	Self-Tapping Screw 8-32 x 1/2 Phil. Truss Hd., Type T (Power Bowl Lift)	2
21	SD-015-20	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type TT	2
22	WL-007-12	Lockwasher #10 External Shakeproof	2
23	00-120907-00001	Transformer (60 Hz.)	1
24	00-120908-00001	Transformer (50 Hz.)	1
25	SC-019-33	Mach. Screw 8-32 x 1/2 Slotted Bind. Hd	2
26	WL-007-07	Lockwasher #8 External Shakeproof	2
27	NS-009-12	Nut 8-32 Hex	2
28	00-114707	Terminal & Fuse Board (Use with Items 23 & 24)	1
29	SC-036-14	Cap Screw 1/4-20 x 1/2 Hex Hd	1
30	WL-003-38	Lockwasher 1/4	AR
31	FE-016-30	Fuse (2 Amp.) (Use with Items 23 & 24)	2

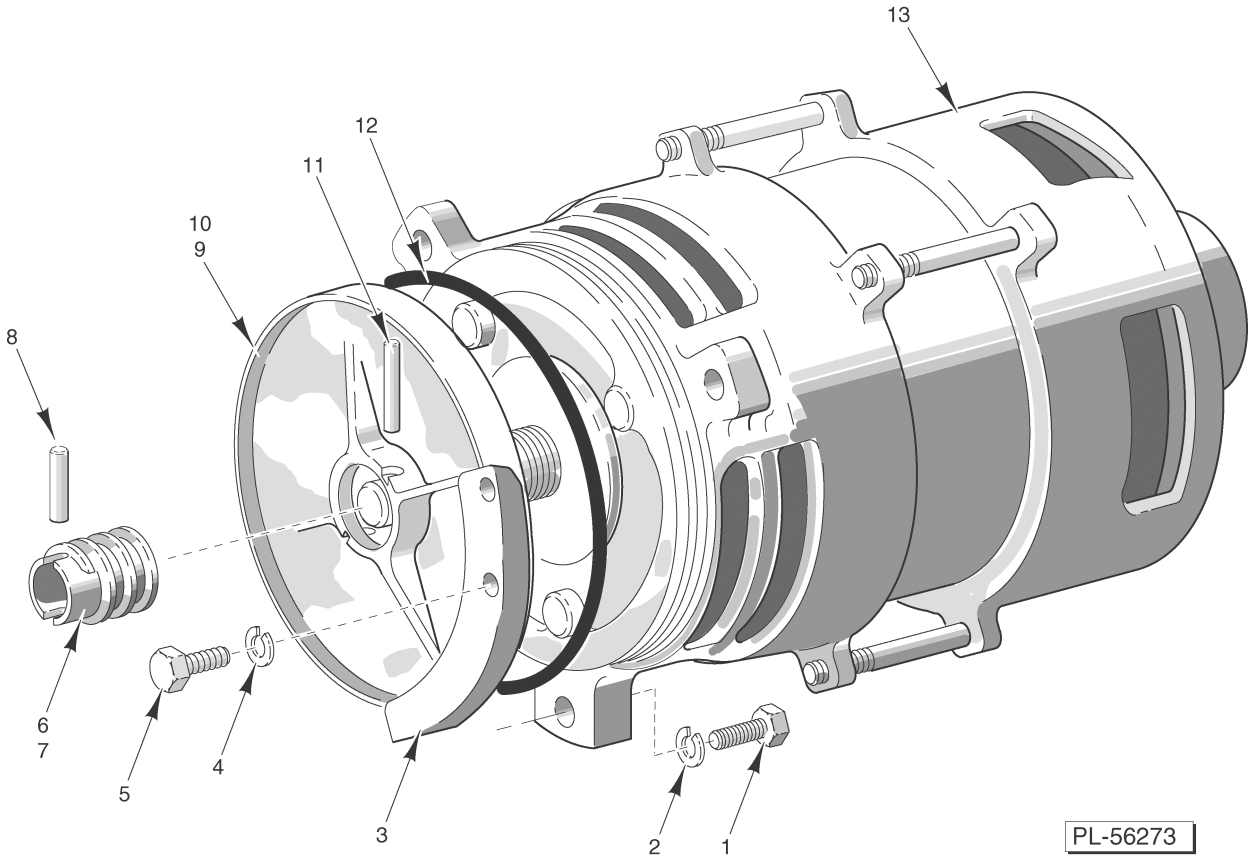


PL-57417

BASE AND PEDESTAL UNIT

BASE AND PEDESTAL UNIT

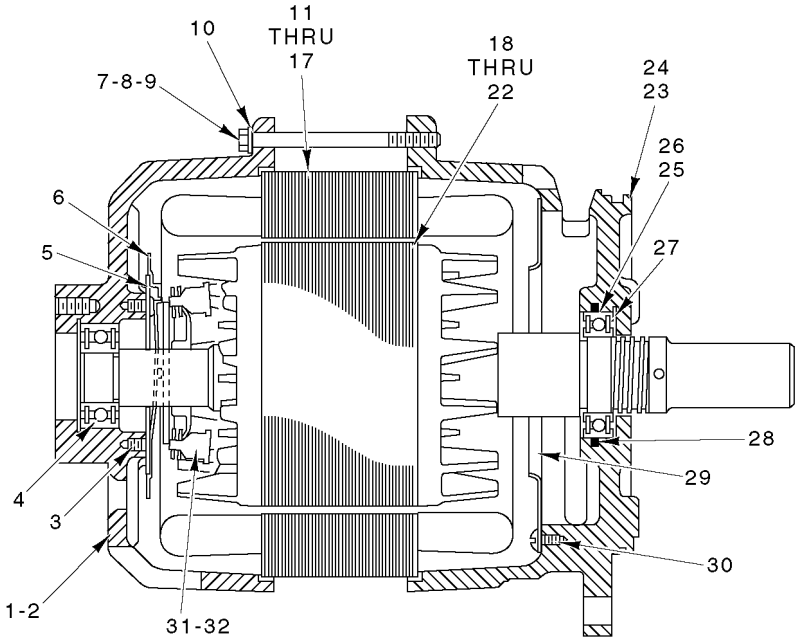
ILLUS. PL-57417	PART NO.	NAME OF PART	AMT.
1	00-124475-00001	Top Cover Assy. (Incls. Items 6 & 7) (H600) (Painted) (Packaged)	1
2	00-124475-00002	Top Cover Assy. (Incls Items 6 & 8) (L800) (Painted) (Packaged)	1
3	00-478571-00005	Top Cover Assy. (Incls. Item 5) (H600) (Deluxe) (Packaged)	1
4	00-478571-00006	Top Cover Assy. (Incls Item 5) (L800) (Deluxe) (Packaged)	1
5	00-024781-00006	Seat - Top Cover (Deluxe)	1
6	00-123687-00002	Gasket (39 3/4In.) (Painted)	1
7	00-123687-00003	Gasket (42 In.) (H600) (Painted)	1
8	00-123687-00004	Gasket (44 3/4In.) (L800) (Painted)	1
9	00-121821-00005	Pedestal Assy. (Painted)	1
10	00-121821-00003	NLA - Obsolete--Pedestal Assy. Power Bowl Lift (Painted)	1
11	00-121821-00002	NLA - Obsolete--Pedestal Assy. (Deluxe)	1
12	00-121821-00004	NLA - Obsolete--Pedestal Assy. Power Bowl Lift (Deluxe)	1
13	00-118544-00001	Lug - Solderless	1
14	SD-029-02	Self-Tapping Screw 10-24 x 1/2 Slotted Pan Hd., Type F	1
15	WL-007-12	Lockwasher #10 External Shakeproof	1
16	00-011800-00143	Pin - Dowel 1/2 x 1-3/4 SAE	2
17	00-024260	Apron - Pedestal (L800)	1
18	00-438099	Apron - Pedestal (H600)	1
19	00-437441	Spacer - Mounting	2
20	SC-081-43	Mach. Screw 6-32 x 1 1/2 Slotted Rd. Hd	2
21	WL-014-03	Lockwasher #6 External (SST)	2
22	00-087711-060-1	Switch - Interlock (Incls. Item 22)	1
23	FE-022-84	Connector - Strain Relief	1
24	00-123109	Screw 6-32 x 3/8 Serrated Hd	1
25	WS-023-15	Washer	1
26	00-078752-00012	Clamp - Cable 1/4P	1
27	00-113703	Cable Tie	1
28	00-070641-00019	Thumb Screw	2
29	SC-121-34	Mach. Screw 10-24 x 1/2 Hex Button Hd. (SST) (H600C & L800C)	2
30	00-068237	Cover - Left Slideway (Deluxe)	1
31	00-068236	Cover - Right Slideway (Deluxe)	1
32	00-070641-00009	Thumb Screw	2
33	SC-121-34	Mach. Screw 10-24 x 1/2 Hex Button Hd. (SST) (H600C & L800C)	2
34	00-110222-00002	Base Assy. (Painted)	1
35	00-110231-00002	Base Assy. (Deluxe)	1
36	SC-092-62	Cap Screw 3/8-16 x 1-1/2 Socket Fil. Hd	12
37	WL-004-04	Lockwasher 3/8	AR
38	00-070641-00009	Thumb Screw	4
39	SC-121-34	Mach. Screw 10-24 x 1/2 Hex Button Hd. (SST) (H600C & L800C)	4
40	00-315011	Bowl Truck Assy. (Incls. Item 44) (Painted) (Packaged)	1
41	00-315013	Bowl Truck Assy. (Incls. Item 44) (Deluxe) (Packaged)	1
42	00-087669-00001	Caster - Bowl Truck	4
43	WL-004-11	Lockwasher 1/2	AR
44	SC-062-83	Cap Screw 1/2-13 x 1-1/2 Hex Hd	4
45		Plug - Base (No Replacement Part Available.)	AR
46	00-873885	Slideway	1
	00-315003	Adapter 60 Qt. to 40/30 Qt. - Bowl Truck (Packaged)	1
	00-477596	Feet Kit (SST)	1



MOTOR

MOTOR

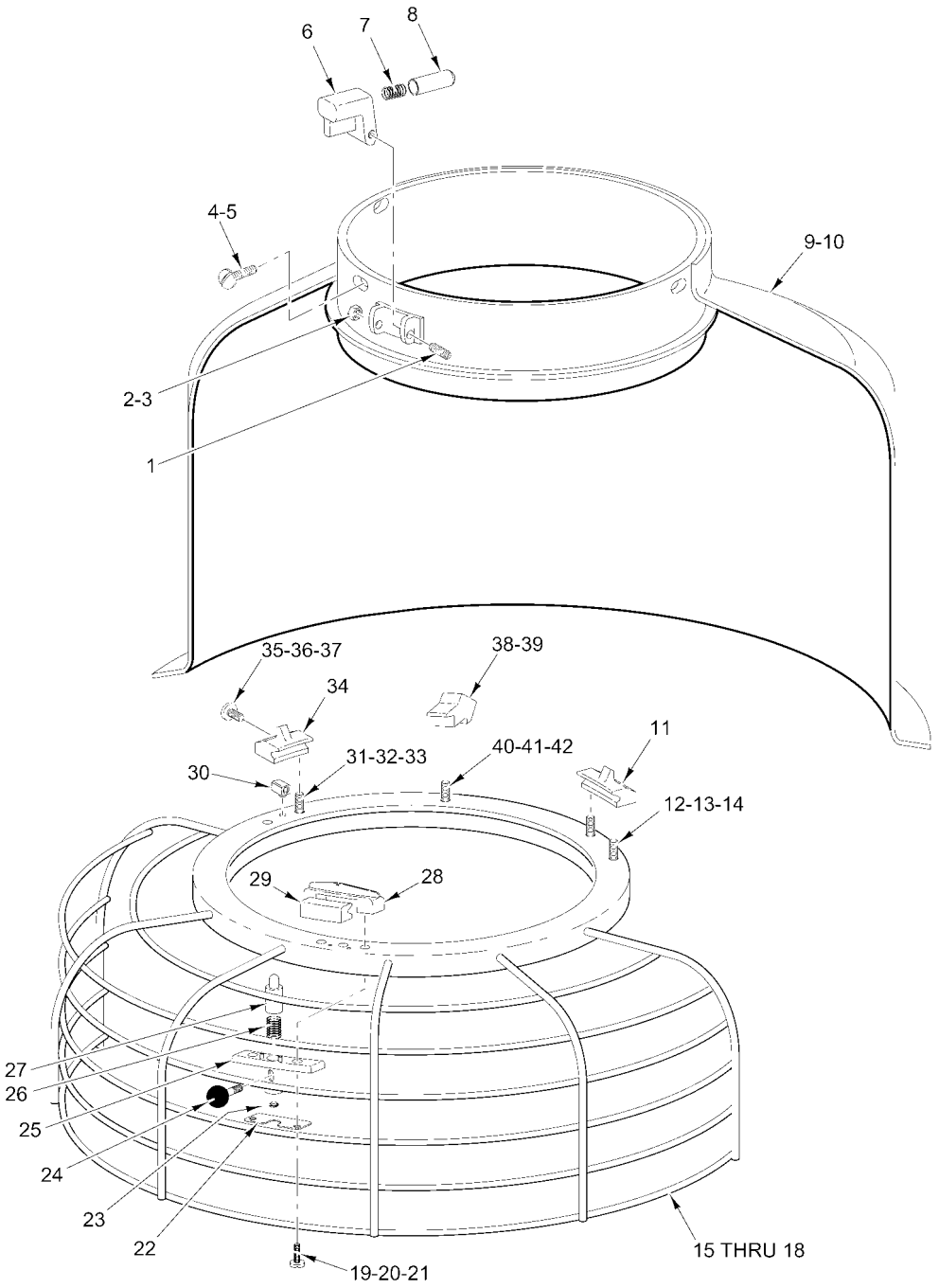
ILLUS. PL-56273	PART NO.	NAME OF PART	AMT.
1	SC-062-88	Cap Screw 1/2-13 x 1-1/4 Hex Hd	3
2	WL-004-11	Lockwasher 1/2 Light	3
3	00-024610	Guide - Oil Flinger	1
4	WL-003-43	Lockwasher 5/16 Light	2
5	SC-036-28	Cap Screw 5/16-18 x 1-1/4 Hex Hd	2
6	00-024298	Worm - Drive (5T) (H600, 60 Hz.; L800, 50 Hz.)	1
7	00-024291	Worm - Drive (5T) (H600, 50 Hz.)	1
8	RP-002-06	Roll Pin 1/4 Dia. x 1 Lg. (H600, 50/60 Hz.; L800, 50 Hz.)	1
9	00-291457-00001	Flinger and Hub Assy. (L800, 60 Hz.)	1
10	00-291457-00002	Flinger and Hub Assy. (H600, 50/60 Hz.; L800, 50 Hz.)	1
11	RP-002-28	Roll Pin 3/16 Dia. x 3/4 Lg	1
12	00-067500-00024	O-Ring - Bearing Bracket	1
13		Motor (choose from following list)	AR
	00-120887-00002	H600 (115/230 V., 60 Hz., 1 Ph.)	1
	00-120887-00004	H600 (200 V., 60 Hz., 1 Ph.)	1
	00-120887-00006	H600 (115/220 V., 50 Hz., 1 Ph.) L800 (220 V., 50 Hz., 1 Ph.)	1
	00-120886-00002	H600 (230/460 V., 60 Hz., 3 Ph.)	1
	00-120886-00004	H600 (200 V., 60 Hz., 3 Ph.)	1
	00-120904-00002	H600, L800 (220/380 V., 50 Hz., 3 Ph.)	1
	ML-019330-000DP	L800 (200 V., 60 Hz., 1 Ph.)	1
	ML-019330-000DA	L800 (230 V., 60 Hz., 1 Ph.)	1
	ML-019330-000DN	L800 (200 V., 60 Hz., 3 Ph.)	1
	ML-019330-000DB	L800 (230/460 V., 60 Hz., 3 Ph.)	1
	ML-019330-000AG	L800 (550 V., 60 Hz., 3 Ph.)	1


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PL-56274

MOTOR PARTS

MOTOR PARTS

ILLUS. PL-56274	PART NO.	NAME OF PART	AMT.
1	00-119537-00002	Bracket - Bearing (Switch End) (1 Ph.)	1
2	00-119537-00001	Bracket - Bearing (Switch End) (3 Ph.)	1
3	SC-009-49	Mach. Screw 6-32 x 3/8 Slotted Rd. Hd. (1 Ph.)	2
4	BB-016-23	Ball Bearing - Fafnir #W205PP	1
5	00-121111	Insulator - Switch (1 Ph.)	1
6	00-121110	Switch - Starting (Stationary Part) (1 Ph.)	1
7	SC-111-34	Cap Screw 1/4-20 x 4 Hex Hd. (60 Hz.) (1 Ph.)	4
8	SC-111-33	Cap Screw 1/4-20 x 3 1/2 Hex Hd. (3 Ph.)	4
9	SC-111-02	Cap Screw 1/4-20 x 4 1/2 Hex Hd. (50 Hz.) (H600) (1 Ph.)	4
10	WL-003-38	Lockwasher 1/4	AR
11	00-065477-136-2	Stator Assy. (115/230 V., 60 Hz., 1 Ph.)	1
12	00-065477-136-6	Stator Assy. (115/220 V., 50 Hz., 1 Ph.)	1
13	00-065477-136-4	Stator Assy. (200/208 V., 60 Hz., 1 Ph.)	1
14	00-065478-130-3	Stator Assy. (200/400 V., 60 Hz., 3 Ph.)	1
15	00-065478-130-4	Stator Assy. (230/460 V., 60 Hz., 3 Ph.)	1
16	00-065478-131-2	NLA - Obsolete--Stator Assy. (220/380 V., 50 Hz., 3 Ph.)	1
17	00-065478-132-2	Stator Assy. (575 V., 60 Hz., 3 Ph.)	1
18	00-022275-00225	Rotor Assy. (H600, 60 Hz., 1 Ph.)	1
19	00-022275-00239	Rotor Assy. (L800, 60 Hz., 1 Ph.)	1
20	00-022275-00224	Rotor Assy. (H600 & L800, 50 Hz., 1 Ph.)	1
21	00-015747-00294	Rotor Assy. (H600 3 Ph. & L800 220/380 V., 50 Hz., 3 Ph.)	1
22	00-015747-00296	Rotor Assy. (L800 3 Ph. Except 220/380 V., 50 Hz., 3 Ph.)	1
23	00-274697-00002	Bracket - Bearing (Gear End) (H600 Series & L800 220/380 V., 50 Hz., 3 Ph.)	1
24	00-274697-00003	Bracket - Bearing (Gear End) (L800 Series Except 220/380 V., 50 Hz., 3 Ph.)	1
25	BB-017-26	Ball Bearing - NSK #6206 DDUCE (H600 Series & L800 220/380 V., 50 Hz., 3 Ph.)	1
26	BB-015-36	Ball Bearing - NSK #6007DDUCE (L800 Series Except 220/380 V., 50 Hz., 3 Ph.)	1
27	SL-003-10	Loading Spring - N.D. #62	1
28	OR-001-02	O-Ring (Quad)	1
29	00-120864	Baffle - Air	1
30	SC-009-79	Mach. Screw 6-32 x 5/16 Slotted Rd. Hd	3
31	00-117549-00003	Actuator - Rotary (50 Hz., 1 Ph.)	1
32	00-117549-00002	Actuator - Rotary (60 Hz., 1 Ph.)	1

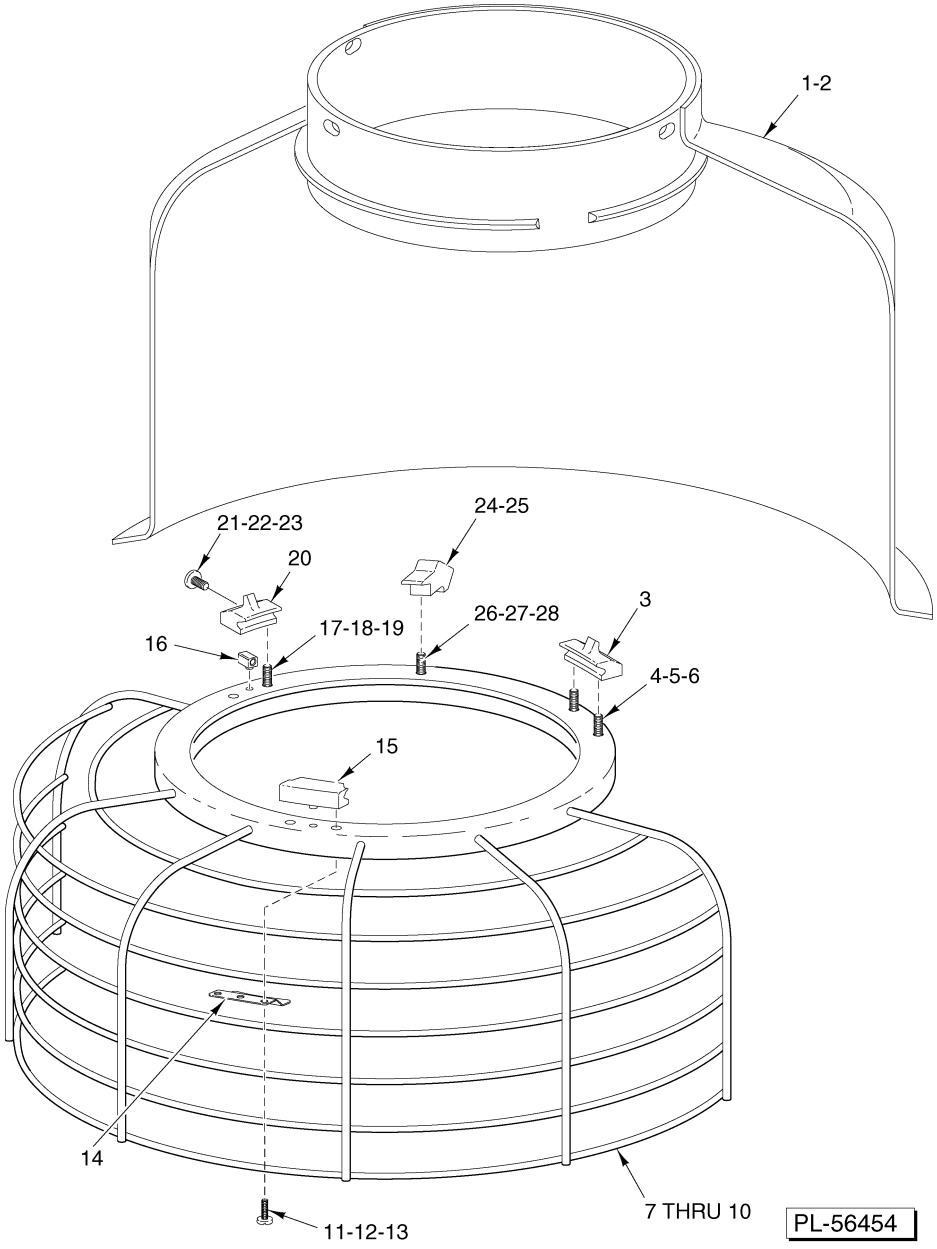


BOWL GUARD UNIT
(PREVIOUS CONSTRUCTION)

BOWL GUARD UNIT
(PREVIOUS CONSTRUCTION)

ILLUS. PL-56275	PART NO.	NAME OF PART	AMT.
1	00-478602	Shoulder Screw Slotted Hd.	1
2	NS-031-50	Stop Nut 6-32 Special (SST)	1
3	NS-011-07	Mach. Nut 6-32 Hex (SST) (H600C & L800C)	1
4	SC-021-37	Mach. Screw 1/4-20 x 3/8 Slotted Rd. Hd. (SST)	3
5	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd. (SST) (H600C & L800C)	3
6	00-479010	Latch - Cage Detent	1
7	00-437446-00001	Spring - Cage Detent	1
8	00-437445	Plunger - Drip Cup	1
*9		Splash Guard Assy. (H600) Order Part Number 00-875535 When Servicing These Parts	1
*10		Splash Guard Assy. (L800) Order Part Number 00-875536 When Servicing These Parts	1
11	00-437433-00002	Shoe - Fixed	1
12	SC-122-45	Mach. Screw 1/4-20 x 3/8 Slotted Truss Hd. (SST)	2
13	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd. (SST) (H600C & L800C)	2
14	00-512987	Adhesive (Loctite #222, Purple)	AR
*15		Wire Cage Assy. (H600) Order Part Number 00-875535 When Servicing These Parts.	1
*16		Wire Cage Assy. (H600C) Order Part Number 00-875535 When Servicing These Parts	1
*17		Wire Cage Assy. (L800) Order Part Number 00-875536 When Servicing These Parts.	1
*18		Wire Cage Assy. (L800C) Order Part Number 00-875536 When Servicing These Parts	1
19	SC-122-46	Mach. Screw 1/4-20 x 3/4 Slotted Truss Hd. (SST)	2
20	SC-122-68	Mach. Screw 1/4-20 x 3/4 Hex Button Hd. (SST) (H600C & L800C)	2
21	00-512987	Adhesive (Loctite #222, Purple)	AR
22	00-437691	Stop - Cage	1
23	00-438053	Plug - Plunger Housing	1
24	00-437436	Pin - Plunger	1
25	00-437447	Housing & Pin Assy.	1
26	00-437446-00002	Spring - Cage On/Off	1
27	00-437432	Plunger	1
28	00-437437-00002	Saddle - Shoe	1
29	00-437433-00001	Shoe - Saddle	1
30	00-437720	Key - Shoe	1
31	SC-122-45	Mach. Screw 1/4-20 x 3/8 Slotted Truss Hd. (SST)	2
32	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd. (SST) (H600C & L800C)	2
33	00-512987	Adhesive (Loctite #222, Purple)	AR
34	00-437433-00003	Shoe - Adjustable	1
35	SC-123-07	Mach. Screw 8-32 x 1/2 Slotted Truss Hd. (SST)	1
36	SC-122-76	Mach. Screw 8-32 x 1/2 Hex Button Hd. (SST) (H600C & L800C)	1
37	00-512987	Adhesive (Loctite #222, Purple)	AR
38	00-437442	Retainer - Magnet (H600 Series)	1
39	00-438086	Retainer - Magnet (L800 Series)	1
40	SC-122-44	Mach. Screw 8-32 x 3/8 Slotted Truss Hd. (SST)	1
41	SC-121-92	Mach. Screw 8-32 x 3/8 Hex Button Hd. (SST) (H600C & L800C)	1
42	00-512987	Adhesive (Loctite #222, Purple)	AR
	00-479016	Splash Guard Kit (Incls. Items 1, 2, & 6)	1

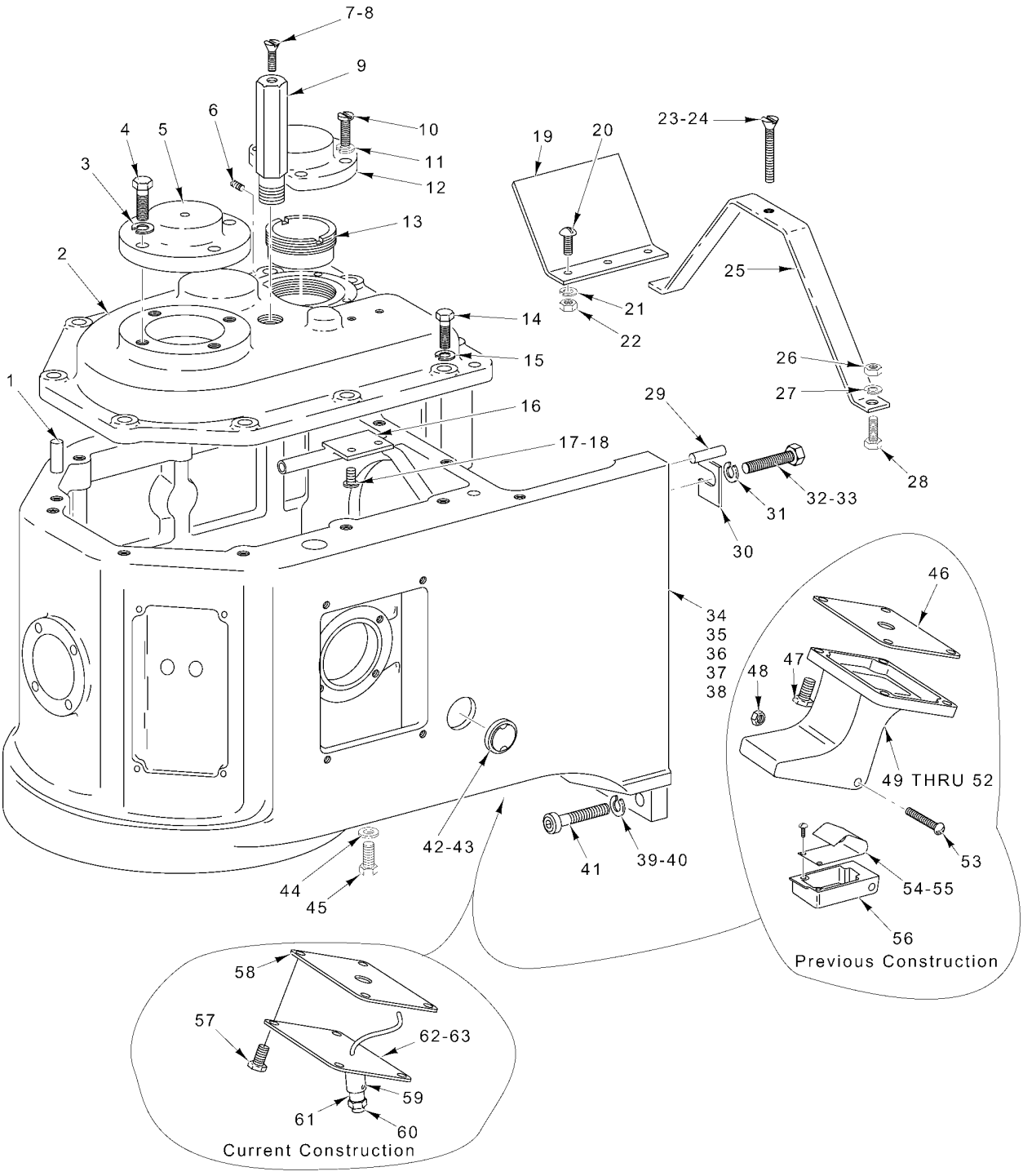
* Kit includes new cage as well as current style bowl guard switch upgrade.



BOWL GUARD UNIT
(CURRENT CONSTRUCTION)

BOWL GUARD UNIT
(CURRENT CONSTRUCTION)

ILLUS. PL-56454	PART NO.	NAME OF PART	AMT.
1	00-874997	Splash Guard Assy. (H600 Series)	1
2	00-874994	Splash Guard Assy. (L800 Series)	1
3	00-437433-00002	Shoe - Fixed	2
4	SC-122-45	Mach. Screw 1/4-20 x 3/8 Slotted Truss Hd. (SST)	2
5	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd. (SST) (H600C & L800C)	2
6	00-512987	Loctite 222 (H600C & L800C)	AR
7	00-874999-00001	Wire Cage Assy. (H600) (Incls. Items 3, 4, 11, 14 thru 17, 20, 21, 24, & 26)	1
8	00-874999-00002	Wire Cage Assy.(H600C)(Incls. Items 3,5,12 thru 16,18,19,20,22,23,27, & 28)	1
9	00-874992-00001	Wire Cage Assy.(L800) (Incls. Items 3, 4, 11, 14 thru 17, 20, 21, 25, & 26)	1
10	00-874992-00002	Wire Cage Assy.(L800C)(Incls. Items 3,5,6,12 thru 16,18,19,20,22,23,25,27, & 28)	1
11	SC-122-45	Mach. Screw 1/4-20 x 3/8 Slotted Truss Hd. (SST)	2
12	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd., (SST) (H600C & L800C)	2
13	00-512987	Loctite 222 (H600C & L800C)	AR
14	00-874995	Stop - Cage	1
15	00-874126	Shoe - Front	1
16	00-437720	Key - Shoe	1
17	SC-122-45	Mach. Screw 1/4-20 x 3/8 Slotted Truss Hd. (SST)	2
18	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd. (SST) (H600C & L800C)	2
19	00-512987	Loctite 222 (H600C & L800C)	AR
20	00-437433-00003	Shoe - Adjustable	1
21	SC-123-07	Mach. Screw 8-32 x 1/2 Slotted Truss Hd. (SST)	1
22	SC-122-76	Mach. Screw 8-32 x 1/2 Hex Button Hd. (SST) (H600C & L800C)	1
23	00-512987	Loctite 222 (H600C & L800C)	AR
24	00-437442	Retainer - Magnet (H600 Series)	1
25	00-438086	Retainer - Magnet (L800 Series)	1
26	SC-122-44	Mach. Screw 8-32 x 1/2 Slotted Truss Hd. (SST)	1
27	SC-122-92	Mach. Screw 8-32 x 1/2 Hex Button Hd. (SST) (H600C & L800C)	1
28	00-512987	Loctite 222 (H600C & L800C)	AR



PL-57422

TRANSMISSION CASE UNIT

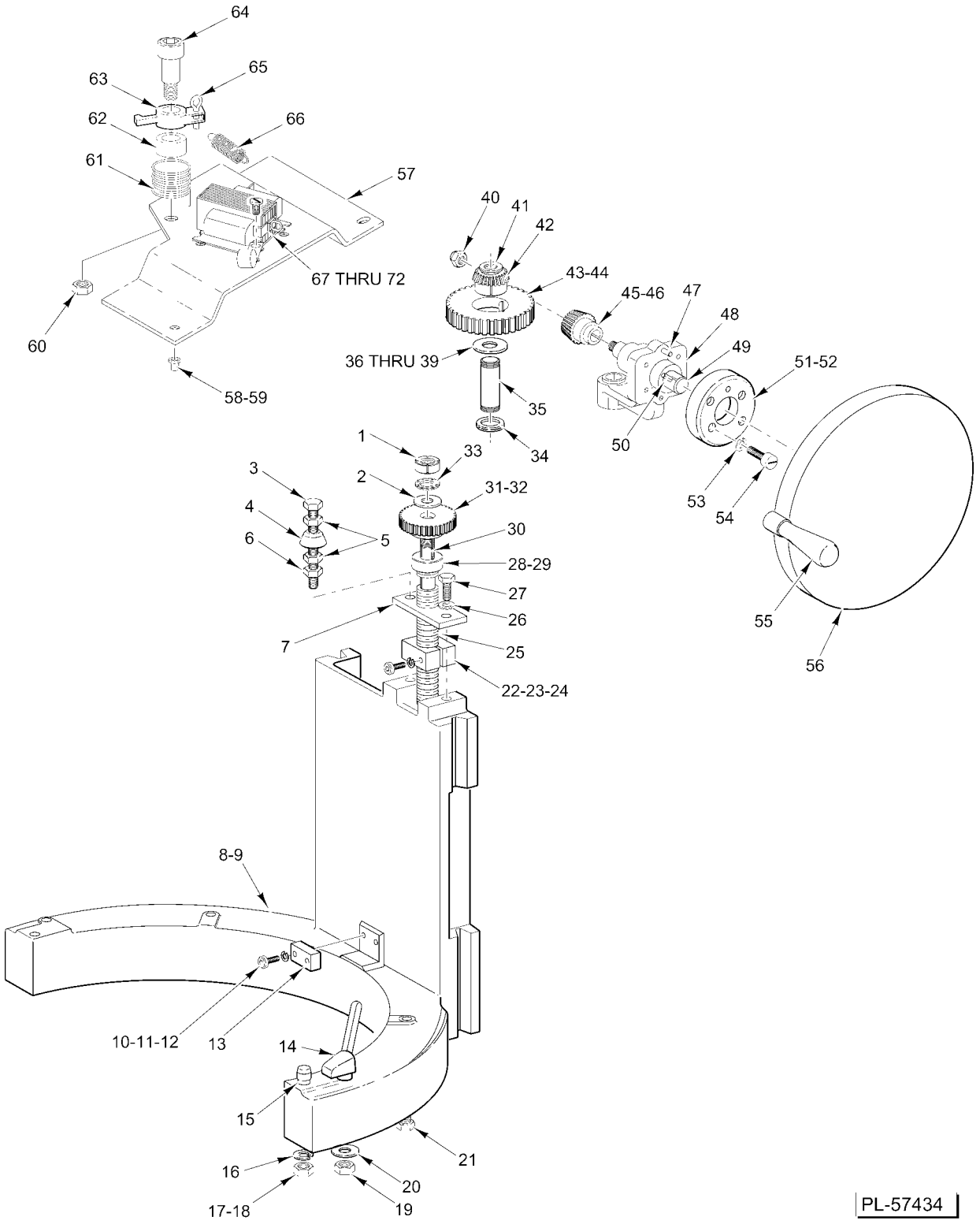
TRANSMISSION CASE UNIT

ILLUS. PL-57422	PART NO.	NAME OF PART	AMT.
1	00-011800-00224	Dowel	2
2	00-024203	Cover - Transmission Case	1
3	WL-003-44	Lockwasher 5/16 Helical	4
4	SC-036-28	Cap Screw 5/16-18 x 1-1/4 Hex Hd	4
5	00-024255	Retainer - Planetary Bearing	1
6	SC-047-70	Set Screw 10-32 x 3/8 Soc. Hdls., Cup Pt	2
7	SC-120-29	Mach. Screw 1/4-20 x 1 Phil. Oval Hd	1
8	SC-121-39	Mach. Screw 1/4-20 x 2 Hex Flat Hd. (SST) (H600C & L800C)	1
9	00-292642	Support - Top Cover Front	1
10	SC-038-05	Cap Screw 1/4-20 x 1 Slotted Fil. Hd	4
11	WL-003-37	Lockwasher 1/4 Medium	4
12	00-024256	Retainer - Upper Worm Shaft Bearing	1
13	00-024254	Sleeve - Worm Gear Adjusting	1
14	SC-062-48	Cap Screw 3/8-16 x 1 1/8 Hex Hd	10
15	WL-004-04	Lockwasher 3/8Light	10
16	00-024253	Oil Delivery Tube & Plate Assy	1
17	SC-060-03	Mach. Screw 10-24 x 3/4 Slotted Rd. Hd	2
18	NS-032-01	Stop Nut 10-24 Flexloc	2
19	00-292409	Shield	1
20	SC-009-69	Mach. Screw 6-32 x 1/2 Rd. Hd	2
21	WL-003-09	Lockwasher #6 Helical	2
22	NS-009-07	Nut 6-32 Hex	2
23	SC-120-30	Mach. Screw 1/4-20 x 3/4 Phil. Oval Hd	2
24	SC-122-02	Mach. Screw 1/4-20 x 2 Hex Flat Hd. (SST) (H600C & L800C)	1
25	00-479523	Strap - Top Anchoring	1
26	NS-013-01	Hex Nut 1/4-20	2
27	WL-003-37	Lockwasher 1/4 Medium	2
28	SC-036-04	Cap Screw 1/4-20 x 3/4 Slotted Hex Hd	2
29	00-011800-00221	Dowel	1
30	00-068288	Shim (0.0179 In. Thk.)	AR
31	WL-004-11	Lockwasher 1/2 Helical	4
32	SC-062-66	NLA - Obsolete--Cap Screw 1/2-13 x 1 3/4 Hex Hd	2
33	SC-062-67	Cap Screw 1/2-13 x 2-1/4 Hex Hd	2
34	00-120561-00002	Case - Transmission (H600 Series) (Painted)	1
35	00-120561-00006	NLA - Obsolete--Case - Transmission (H600 Series) (Deluxe) (Bright Chrome)	1
36	00-120561-00005	Case - Transmission (H600 Series) (Deluxe) (Satin Chrome)	1
37	00-120559-00002	Case - Transmission (L800 Series) (Painted)	1
38	00-120559-00006	Case - Transmission (L800 Series) (Deluxe)	1
39	WL-004-11	Lockwasher 1/2 Helical	2
40	WL-019-93	Lockwasher 1/2 High Collar	2
41	SC-040-36	Cap Screw 1/2-13 x 1-3/4 Hex Socket Hd	2
42	00-022793	Gauge - Oil Level	1
43	00-290488	Gasket - Oil Gauge	1
44	WS-021-21	Washer 0.500 x 0.750 x 0.093 (Nylon)	1
45	SC-041-42	Cap Screw 1/2-20 x 1 Hex Hd. (SST)	1
46	00-024665	Gasket - Transmission Case Cover Plate	1
47	SC-113-96	Mach. Screw 8-32 x 1/2 Hex Washer Hd	4
48	NS-031-08	Stop Nut 8-32 Special (SST)	1
49	00-437448-00002	Housing - Reed Switch (H600 Series) (Painted)	1
50	00-437448-00003	Housing - Reed Switch (H600 Series) (Deluxe)	1
51	00-438063-00002	Housing - Reed Switch (L800 Series) (Painted)	1
52	00-438063-00003	Housing - Reed Switch (L800 Series) (Deluxe)	1
53	SC-116-66	Mach. Screw 8-32 x 2 Slotted Rd. Hd. (SST)	1
54		Spring - Reed Switch	1
55	SC-018-50	Mach. Screw 6-32 x 1/4 Slotted Pan Hd	2

TRANSMISSION CASE UNIT

ILLUS. PL-57422	PART NO.	NAME OF PART	AMT.
56	00-087711-304-1	Switch - Reed	1
57	SC-113-96	Mach. Screw 8-32 x 1/2 Slotted Hex Washer Hd	4
58	00-024665	Gasket - Transmission Case Cover Plate	1
59	SC-047-73	Set Screw 8-32 x 3/16 Hex Hdls., Cup Pt	1
60	00-087711-347-1	Switch Reed	1
61	00-874959-00001	Tube - Reed Switch	1
62	00-874988-00001	Housing - Reed Switch (H600 Series)	1
63	00-874988-00002	Housing - Reed Switch (L800 Series)	1
	00-874986-00001	Reed Switch & Housing Assy. (H600 Series)	1
	00-874987	Reed Switch & Housing Assy. (L800 Series)	1

NOTES



BOWL SUPPORT AND LIFT UNIT
(H600 SERIES)

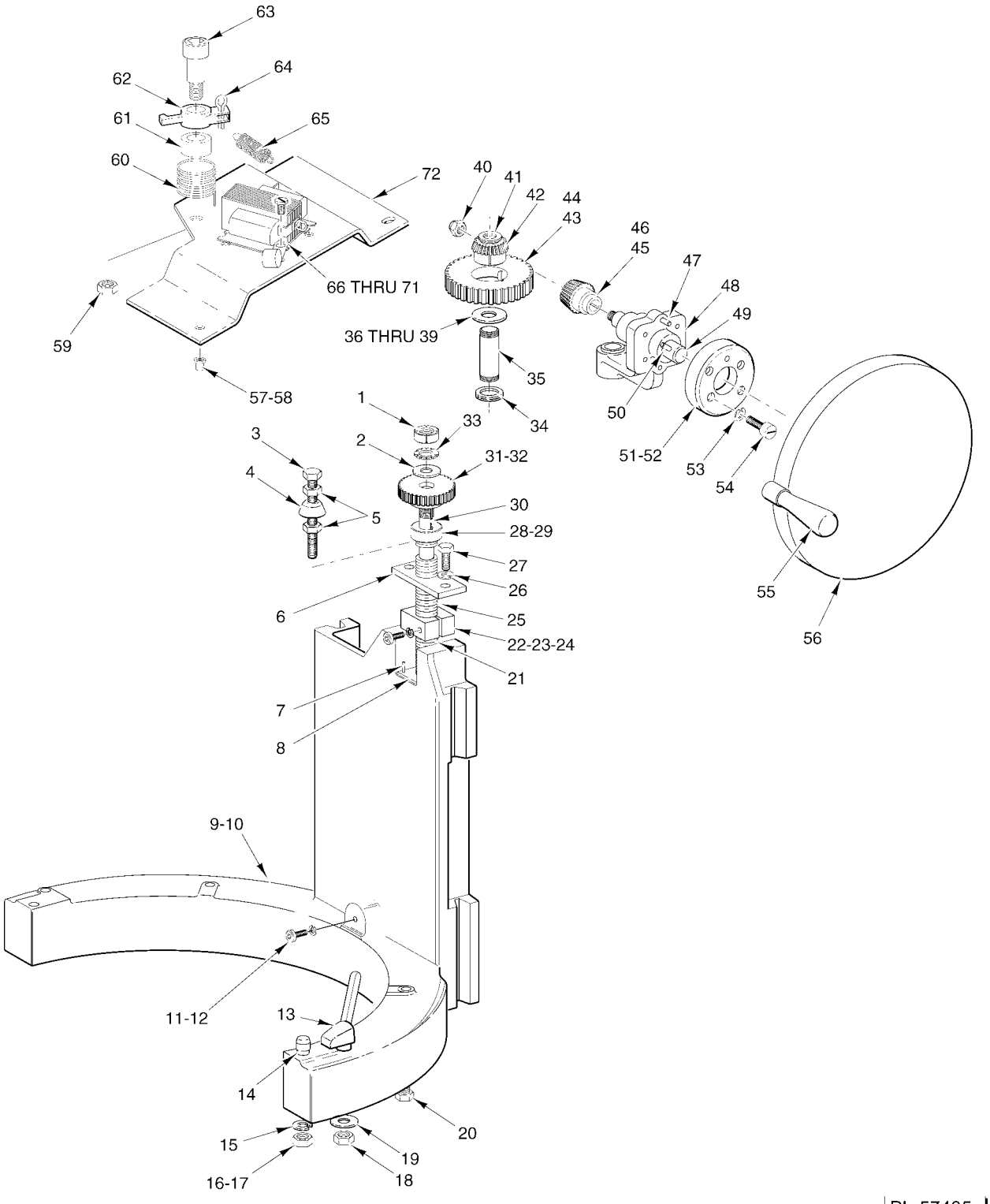
BOWL SUPPORT AND LIFT UNIT (H600 SERIES)

ILLUS. PL-57434	PART NO.	NAME OF PART	AMT.
1	NS-034-04	Lock Nut N.D. #N-03	1
2	WS-010-17	Washer	1
3	SC-124-92	Cap Screw 3/8-16 x 3 1/2 Hex Hd	1
4	00-437430	Actuator - Bowl	1
5	NS-048-24	Stop Nut 3/8-16 ESNA	2
6	NS-017-16	Jam Nut 3/8-16 Hex	1
7	00-024201	Retainer - Bowl Lift Nut	1
8	00-124685-00002	Support - Bowl	1
9	00-124685-00004	Support - Bowl (Deluxe)	1
10	SC-040-10	Cap Screw 1/4-20 x 3/4 Soc. Hex Hd. (Painted)	2
11	SC-040-68	Cap Screw 1/4-20 x 3/4 Hex Socket Hd	2
12	WL-003-35	Lockwasher 1/4 Helical	2
13	00-024296	Retainer - Bowl	1
14	00-065922-00019	Bowl Clamp (LH/RH)	2
15	00-120349	Stud - Bowl Locating	2
16	WL-004-11	Lockwasher 1/2 Light	2
17	NS-017-27	Jam Nut 1/2-13 Hex	2
18	NS-017-25	Jam Nut 1/2-13 Hex	2
19	NS-046-18	Lock Nut 5/8-11 Hex Nylok	2
20	00-064636	Washer - Bowl Clamp	2
21	SC-037-74	Cap Screw 3/8-16 x 1-1/2 Hex Hd	1
22	00-024198	Nut - Bowl Lift Screw	1
23	SC-012-37	Mach. Screw 1/4-20 x 3/4 Slotted Fil. Hd	1
24	WL-004-40	Lockwasher #10 Helical	1
25	00-290052-00001	Screw - Bowl Lift	1
26	WL-004-04	Lockwasher 3/8	AR
27	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd	1
28	BB-005-30	Ball Bearing NSK #6203DDUCE	1
29	WS-010-17	Washer	1
30	00-012430-00043	Key 3/16 Sq. x 7/16 Lg	1
31	00-024193	Gear - Bowl Lift Screw (31T)	1
32	WS-010-17	Washer	2
33	WL-012-04	Lockwasher N.D. #W-03	1
34	RR-005-02	Retaining Ring (Spirolox)	1
35	00-024194	Shaft - Miter Gear	1
36	00-024614-00003	Washer - Miter Gear Spacer (0.086 In. Thk.)	AR
37	00-024614-00004	Washer - Miter Gear Spacer (0.081 In. Thk.)	AR
38	00-024614-00005	Washer - Miter Gear Spacer (0.076 In. Thk.)	AR
39	00-024614-00006	Washer - Miter Gear Spacer (0.071 In. Thk.)	AR
40	NS-032-29	Stop Nut 1/2-20 Flexloc	1
41	RR-005-02	Retaining Ring (Spirolox)	1
42	00-024195-00002	Gear - Bowl Lift Miter (23T)	1
43	KW-003-03	Key - #404 Woodruff	1
44	00-024192	Gear - Bowl Lift Screw (41T)	1
45	00-024196-00002	Pinion - Bowl Lift Miter (23T)	1
46	00-012430-00041	Key 3/16 Sq. x 11/16 Lg	1
47	RP-002-06	Roll Pin 1/4 Dia. x 1 Lg	2
48	00-089684	Handwheel Bracket & Bearing Assy	1
49	00-024191	Shaft - Hand Wheel	1
50	PG-007-19	Grooved Pin 1/4x 2 3/4, Type E	1
51	00-024609-00003	Ring - Handwheel Brkt. Clamping (Deluxe)	1
52	00-024609-00001	Ring - Handwheel Brkt. Clamping	1
53	WL-003-48	Lockwasher 5/16 High Collar	4
54	SC-011-95	Mach. Screw 5/16-18 x 1 Slotted Fil. Hd	4
55	00-024765	Handle - Bowl Lift Handwheel	1

BOWL SUPPORT AND LIFT UNIT (H600 SERIES)

ILLUS. PL-57434	PART NO.	NAME OF PART	AMT.
56	00-435235	Handwheel & Handle Assy. (Incls. Item 56)	1
57	00-438414	Plate - Bowl Lock	1
58	00-120100	Nut - Vibration Mount	3
59	SC-037-87	Cap Screw 1/4-20 x 1 Hex Hd	3
60	NS-048-24	Stop Nut Special 3/8-16 ESNA	1
61	00-438575	Spring - Torsion	1
62	00-438516	Spacer - Lever	1
63	00-438413-00002	Lever - Bowl Lock	1
64	SC-086-24	Shoulder Screw 3/8-16 x 1 1/2 Lg. Soc. Hex Hd	1
65	PC-006-32	Cotter Pin	1
66	00-438494	Spring - Extension	1
67	00-875737-00001	Solenoid (115 V. Coil)	1
68	00-875737-00002	Solenoid (230 V. Coil)	1
69	00-438614-001-3	Solenoid (115/230 V. Coil)	1
70	SC-018-20	Mach. Screw 10-24 x 1/2 Slotted Pan Hd	4
71	NS-048-20	Stop Nut 10-24 Flexloc	4
72	00-078752-00011	Clamp	1

NOTES



BOWL SUPPORT AND LIFT UNIT
(L800 SERIES)

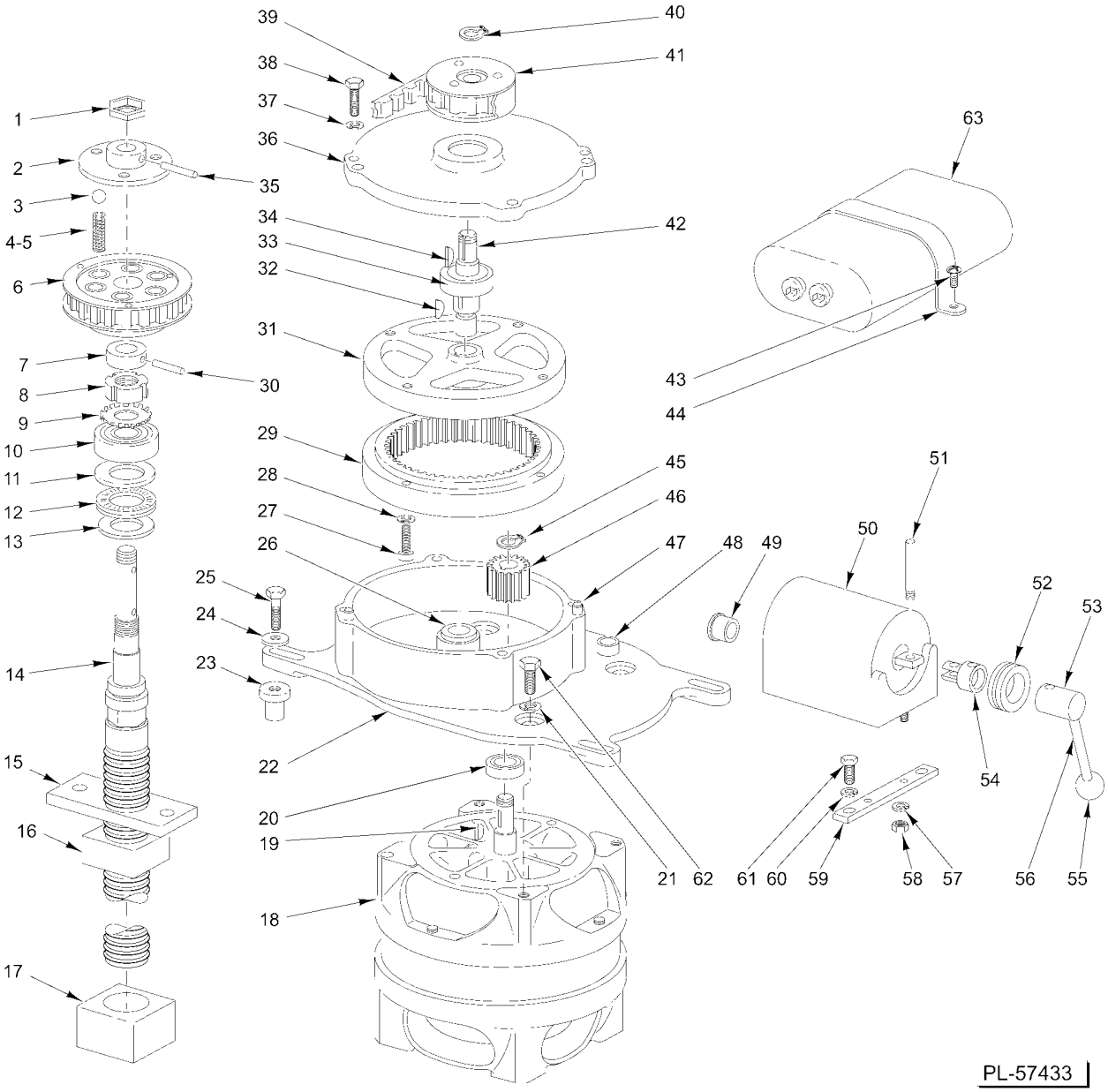
BOWL SUPPORT AND LIFT UNIT
(L800 SERIES)

ILLUS. PL-57435	PART NO.	NAME OF PART	AMT.
1	NS-034-04	Lock Nut N.D. #N-03	1
2	WS-010-17	Washer	1
3	SC-124-92	Cap Screw 3/8-16 x 3 1/2 Hex Hd	1
4	00-437430	Actuator - Bowl	1
5	NS-017-16	Jam Nut 3/8-16 Hex	2
6	00-024201	Retainer - Bowl Lift Nut	1
7	RP-002-11	Roll Pin 3/16 Dia. x 1/2 Lg	2
8	00-024617	Seat - Bowl Support Stop Spring	1
9	00-122889-00004	Support - Bowl (Painted)	1
10	00-122889-00006	NLA - Obsolete--Support - Bowl (Deluxe)	1
11	00-024507-00002	Special Screw 1/2-13 x 1 1/4 Soc. Hd	1
12	WL-004-14	Lockwasher 1/2 High Collar	1
13	00-065922-00020	Bowl Clamp (LH/RH)	2
14	00-120350	Stud - Bowl Locating	2
15	WL-004-11	Lockwasher 1/2 Light	2
16	NS-017-27	Jam Nut 1/2-13 Hex (Painted)	2
17	NS-017-25	Jam Nut 1/2-13 Hex (Deluxe)	2
18	NS-046-18	Lock Nut 5/8-11 Hex Nylok	2
19	00-064636	Washer - Bowl Clamp	2
20	SC-037-74	Cap Screw 3/8-16 x 1-1/2 Hex Hd	1
21	00-024618	Spring - Bowl Support Stop	1
22	00-024198	Nut - Bowl Lift Screw	1
23	SC-012-37	Mach. Screw 1/4-20 x 3/4 Slotted Fil. Hd	1
24	WL-004-40	Lockwasher #10 Helical	1
25	00-290052-00001	Screw - Bowl Lift	1
26	WL-004-11	Lockwasher 1/2 Light	1
27	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd	1
28	BB-005-30	Ball Bearing N.D. #Z 99503	1
29	WS-010-17	Washer	1
30	00-012430-00043	Key 3/16 Sq. x 7/16 Lg	1
31	00-024193	Gear - Bowl Lift Screw (31T)	1
32	WS-010-17	Washer	2
33	WL-012-04	Lockwasher N.D. #W-03	1
34	RR-005-02	Retaining Ring (Spirolox)	1
35	00-024194	Shaft - Miter Gear	1
36	00-024614-00003	Washer - Miter Gear Spacer (0.086 In. Thk.)	AR
37	00-024614-00004	Washer - Miter Gear Spacer (0.081 In. Thk.)	AR
38	00-024614-00005	Washer - Miter Gear Spacer (0.076 In. Thk.)	AR
39	00-024614-00006	Washer - Miter Gear Spacer (0.071 In. Thk.)	AR
40	NS-032-29	Stop Nut 1/2-20 Flexloc	1
41	RR-005-02	Retaining Ring (Spirolox)	1
42	00-024195-00002	Gear - Bowl Lift Miter (23T)	1
43	KW-003-03	Key - #404 Woodruff	1
44	00-024192	Gear - Bowl Lift Screw (41T)	1
45	00-024196-00002	Pinion - Bowl Lift Miter (23T)	1
46	00-012430-00041	Key 3/16 Sq. x 11/16 Lg	1
47	RP-002-06	Roll Pin 1/4 Dia. x 1 Lg	2
48	00-089684	Handwheel Bracket & Bearing Assy	1
49	00-024191	Shaft - Hand Wheel	1
50	PG-007-19	Grooved Pin 1/4 x 2 3/4, Type E	1
51	00-024609-00001	Ring - Handwheel Brkt. Clamping	1
52	00-024609-00003	Ring - Handwheel Brkt. Clamping (Deluxe)	1
53	WL-003-48	Lockwasher 5/16 High Collar	4
54	SC-011-95	Mach. Screw 5/16-18 x 1 Slotted Fil. Hd	4
55	00-024765	Handle - Bowl Lift Handwheel	1

BOWL SUPPORT AND LIFT UNIT (L800 SERIES)

ILLUS. PL-57435	PART NO.	NAME OF PART	AMT.
56	00-078182	Handwheel & Handle Assy. (Incls. Item 56)	1
57	00-120100	Nut - Vibration Mount	3
58	SC-037-87	Cap Screw 1/4-20 x 1 Hex Hd	3
59	NS-048-24	Stop Nut 3/8-16	1
60	00-438575	Spring - Torsion	1
61	00-438516	Spacer - Lever	1
62	00-438413-00002	Lever - Bowl Lock	1
63	SC-086-24	Shoulder Screw 3/8-16 x 1 1/2 Lg. Soc. Hex Hd	1
64	PC-006-32	Cotter Pin	1
65	00-438494	Spring - Extension	1
66	00-875737-00001	Solenoid (115 V. Coil)	1
67	00-875737-00002	Solenoid (230 V. Coil)	1
68	00-438614-001-3	Solenoid (115/230 V. Coil)	1
69	SC-018-20	Mach. Screw 10-24 x 1/2 Slotted Pan Hd	4
70	NS-048-20	Stop Nut 10-24 Flexloc	4
71	00-78752-00011	Clamp	1
72	00-438414	Plate - Bowl Lock	1

NOTES



POWER BOWL LIFT UNIT

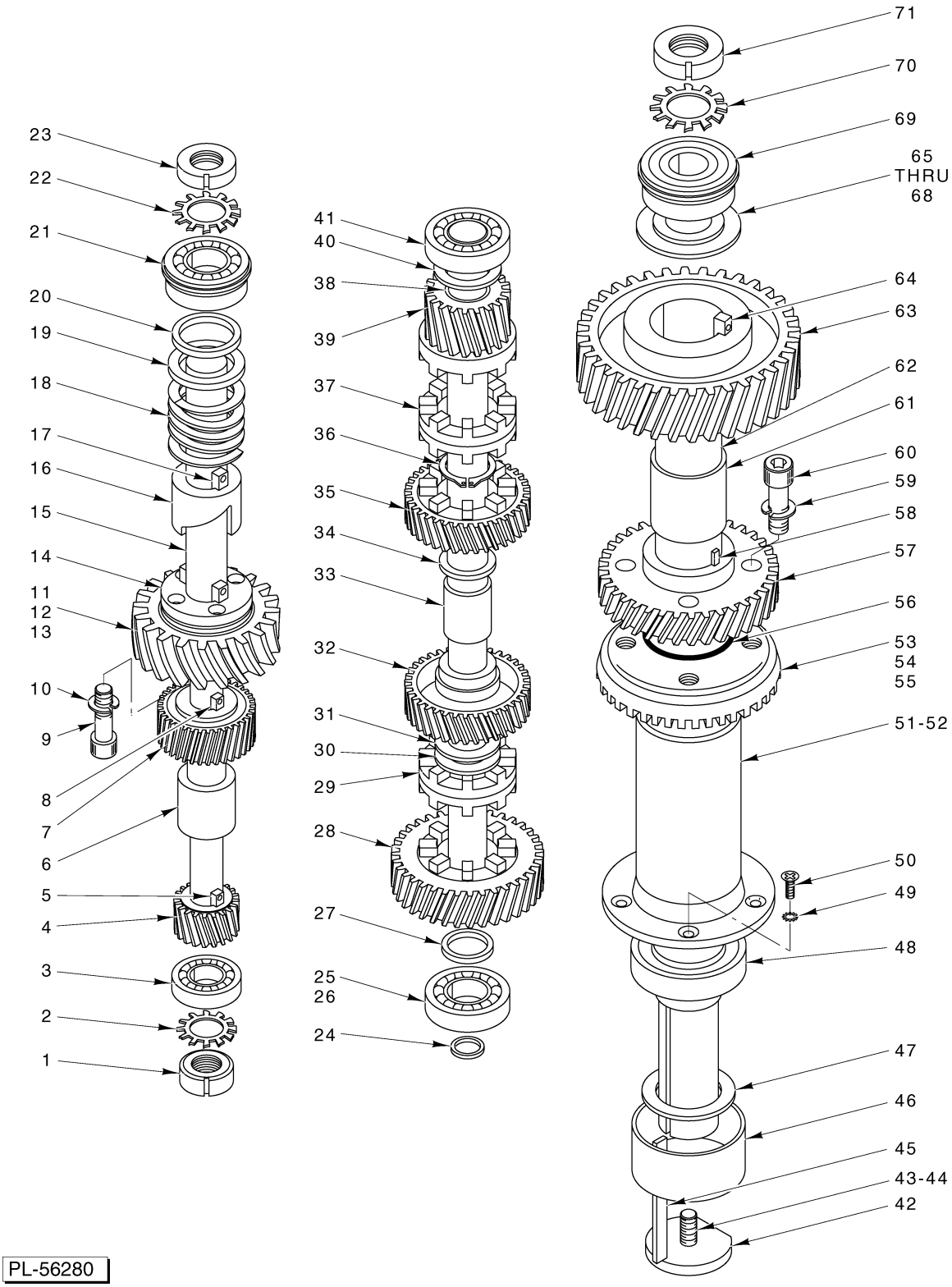
POWER BOWL LIFT UNIT

ILLUS. PL-57433	PART NO.	NAME OF PART	AMT.
1	NS-035-17	Special Nut 9/16-18 Palnut	1
2	00-120098	Detent Plate & Hub Assy.	1
3	BA-002-18	Ball 3/8 Dia.	6
4	00-064616	Spring - Detent (12 lb.) (Holes nearest drive screws)	3
5	00-007009	Spring - Detent (6 lb.)	3
6	00-120097	Pulley Assy. (20T)	1
7	00-064405	Collar - Input Shaft	1
8	NS-034-04	Lock Nut N.D. #N-03	1
9	WL-012-04	Lockwasher N.D. #W-03	1
10	BB-005-30	Ball Bearing NSK #6203DDUCE	1
11	00-064558	Washer - Thrust	1
12	BN-002-18	Needle Bearing - Torrington #NTA-1423	1
13	00-064558	Washer - Thrust	1
14	00-120094	Screw - Lift	1
15	00-120096	Retainer - Lift Nut	1
16	00-120095	Nut - Bowl Lift Screw	1
17	00-120173	Spacer - Nut (L800 Series)	1
18	00-293443	Motor (230 V.) (1 Ph.)	1
19	KW-003-01	Key #304 Woodruff	1
20	00-120053	Seal - Oil	1
21	WL-003-43	Lockwasher 5/16 Light	4
22	00-270747	Gear Case Assy. (Incls. Items 20, 26, 47, & 48)	1
23	00-120100	Nut - Vibration Mount	4
24	WS-004-39	Washer	4
25	SC-036-07	Cap Screw 1/4-20 x 1-1/8 Hex Hd	4
26	00-064641	Bearing - Gear Box	1
27	SC-040-04	Cap Screw 10-32 x 3/4 Hex Socket Hd	4
28	WL-003-22	Lockwasher #10 Light	4
29	00-120080	Gear - Internal (64T)	1
30	RP-002-25	Roll Pin 1/8 Dia. x 7/8 Lg.	1
31	00-120079	Hub - Gear	1
32	KW-003-03	Key - #404 Woodruff	1
33	BB-005-19	Ball Bearing - Fafnir #H202NPP	1
34	KW-003-01	Key #304 Woodruff	1
35	PS-004-09	Spirol Pin 3/16 Dia. x 1 Lg.	1
36	00-120084	Cover - Gear Case	1
37	WL-003-36	Lockwasher 1/4 Light	4
38	SC-036-04	Cap Screw 1/4-20 x 3/4 Slotted Hex Hd	4
39	00-116634	Belt - Timing	1
40	RR-008-06	Retaining Ring	1
41	00-120086	Drive Pulley Assy. (14T)	1
42	00-120083	Shaft - Transmission	1
43	SD-012-20	Self-Tapping Screw 8-32 x 1/2 Phil. Truss Hd., Type T	2
44	00-120163	NLA - Obsolete--Bracket - Capacitor	1
45	RR-004-17	Retaining Ring	1
46	00-120081	Gear - Motor Pinion (16T)	1
47	00-011800-00091	Dowel	2
48	00-024670	Insulator - Fiber	1
49	FE-021-14	NLA - Obsolete--Bushing - Snap	1
50	00-875756	Switch Assy. (Incls. Items 49, 51, 53, 54, 57, 58, 59, & 60)	1
51	RP-002-41	Roll Pin 0.094 In. Dia. x 3/4 Lg.	1
52	00-120105	Grommet	1
53	00-875758	NLA - Obsolete--Hub - Switch	1
54	00-875757	NLA - Obsolete--Adapter	1
55	00-077401	Knob - Switch Control	1

POWER BOWL LIFT UNIT

ILLUS. PL-57433	PART NO.	NAME OF PART	AMT.
56	00-120107	Handle - Switch	1
57	WL-003-36	Lockwasher 1/4 Light	2
58	NS-013-01	Hex Nut 1/4-20	2
59	00-438321	NLA - Obsolete--Plate - Switch Mounting	1
60	WS-030-06	Washer	2
61	SC-040-10	Cap Screw 1/4-20 x 3/4 Hex Socket Hd	2
62	SC-037-85	Cap Screw 5/16-18 x 1 Hex Hd	4
63	00-120359-00001	Capacitor	1

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TRANSMISSION UNIT F18797

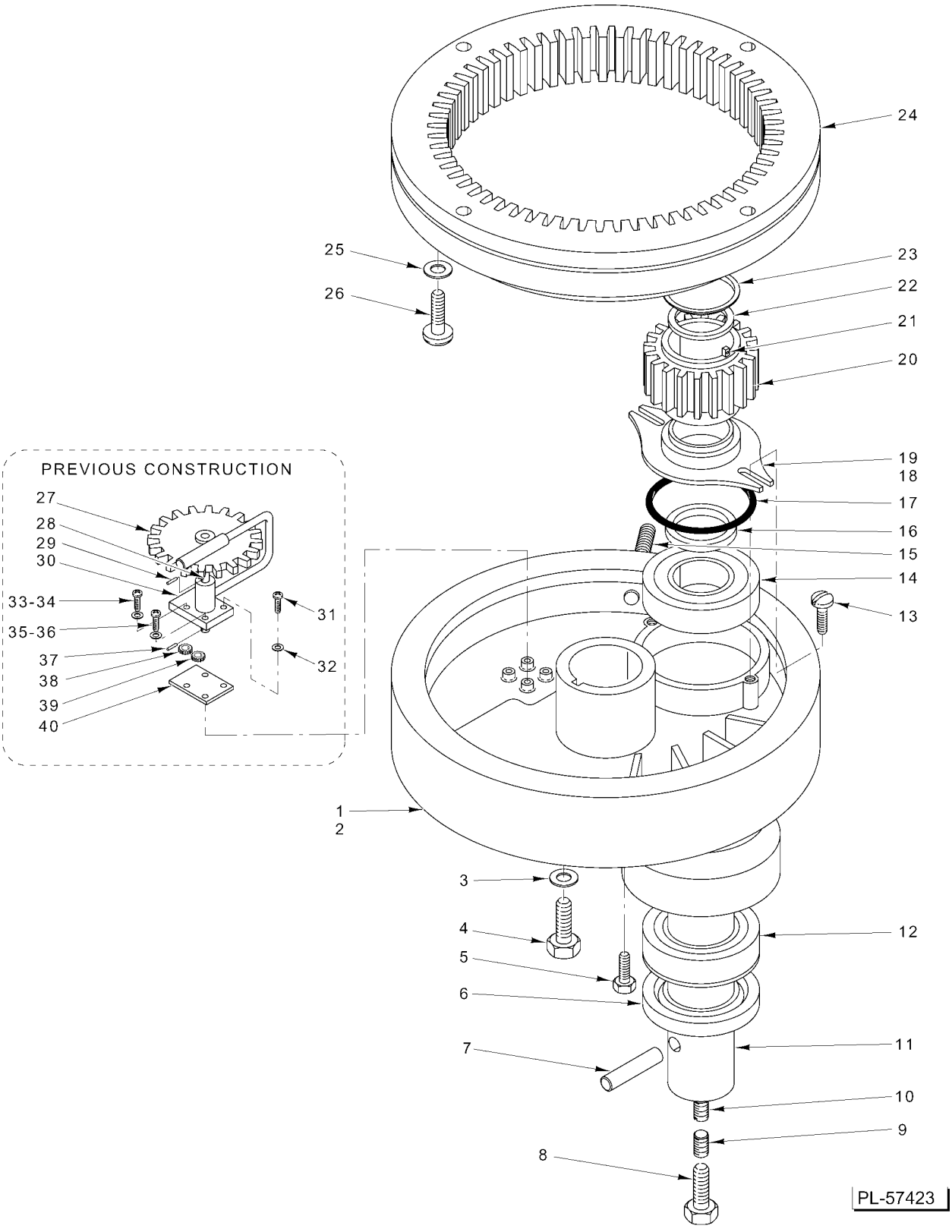
TRANSMISSION UNIT F18797

ILLUS. PL-56280	PART NO.	NAME OF PART	AMT.
1	NS-034-05	Lock Nut N.D. #N-04	1
2	WL-0012-05	Lockwasher N.D. #W-04	1
3	BB-012-07	Ball Bearing - SKF #1204 Self-Aligning	1
4	00-121382	Gear - Lower Worm Shaft (17T)	1
5	00-012430-00051	Key	1
6	00-024206	Spacer - Worm Gear Shaft	1
7	00-024207	Gear - Upper Worm Shaft (25T)	1
8	00-012430-00051	Key	1
9	SC-040-08	Cap Screw 1/4-20 x 1 Soc. Hex Hd	4
10	WL-003-35	Lockwasher 1/4 Medium	4
11	00-024288	Worm Gear (26T, 50 Hz.) (H600 Series)	1
12	00-024208	Worm Gear (29T, 60 Hz.) (L800 Series)	1
13	00-024735	Worm Gear (31T, H600, 60 Hz.; L800, 50 Hz.)	1
14	00-061497	Flange - Shock Absorber Drive	1
15	00-024204	Shaft - Worm Gear	1
16	00-061498	Compressor - Shock Absorber	1
17	00-024546	Key - Compressor to Shaft	1
18	00-009733	Spring - Worm Shaft	1
19	00-024238	Washer - Shock Absorber	1
20	RR-005-10	Retaining Ring (Spirolox)	1
21	BB-009-37	Ball Bearing SKF #5204-ZNBR	1
22	WL-012-05	Lockwasher N.D. #W-04	1
23	NS-034-05	Lock Nut #N-04	1
24	RR-005-04	Retaining Ring (Spirolox)	1
25	BB-018-33	Ball Bearing - Fafnir #205KFA (H600 Series)	1
26	BB-008-31	Ball Bearing - Fafnir #7205W (L800 Series)	1
27	00-024210	Spacer - Clutch Shaft	1
28	00-024539	Lower Clutch & Lower Gear Assy. (49T)	1
29	00-024213	Clutch - Shifting	1
30	RR-004-13	Retaining Ring (Truarc)	1
31	00-060767	Washer - Clutch Shaft	1
32	00-024538	Lower Clutch & Upper Gear Assy. (41T)	1
33	00-024209	Shaft - Clutch	1
34	00-024216	Washer - Clutch Shaft	1
35	00-024537	Upper Clutch and Lower Gear Assy. (33T)	1
36	RR-004-13	Retaining Ring (Truarc)	1
37	00-024213	Clutch - Shifting	1
38	00-024218	Bearing - Sleeve	1
39	00-024545	Upper Clutch & Upper Gear Assy. (17T) (Incls. Item 38)	1
40	00-024210	Spacer - Clutch Shaft	1
41	BB-018-33	Ball Bearing - Fafnir #205KFA	1
42	00-024266-00001	Washer - Planetary	1
43	SC-041-66	Cap Screw 3/8-24 x 1-1/4 Hex Hd. (SST)	1
44	WL-006-27	Lockwasher 3/8 Light (SST)	1
45	00-012430-00195	Key	1
46	00-060486	Shield - Planetary Oil	1
47	00-024543	Washer - Planetary Spacer	1
48	BB-015-26	Ball Bearing - Fafnir #9109PP	1
49	WL-009-08	Lockwasher 1/4 Csk. External Shakeproof	5
50	SC-013-79	Mach. Screw 1/4-20 x 1/2 Slotted Flat Hd	5
51	00-121478-00001	Chimney	1
52	00-067500-00102	O-Ring	1
53	00-061727-00002	Gear - Spiral Bevel (41T) (Order With Item 54 or 55)	1
54	00-061914-00002	Pinion - Bevel (16T) (#12) (Order With Item 53)	1
55	00-061224-00002	Pinion - Bevel (16T) (#22) (Order With Item 53)	1

TRANSMISSION UNIT F18797

ILLUS. PL-56280	PART NO.	NAME OF PART	AMT.
56	00-067500-00019	O-Ring	1
57	00-024223	Gear - Planetary Shaft Lower (35T)	1
58	00-012430-00211	Key	1
59	WL-003-48	Lockwasher 5/16 High Collar	4
60	SC-040-15	Cap Screw 5/16-18 x 1-1/4 Hex Socket Hd	4
61	00-024224	Spacer - Planetary Shaft	1
62	00-024222	Shaft - Planetary	1
63	00-024225	Gear - Upper Planetary Shaft (53T)	1
64	00-012430-00210	Key - 5/16 x 5/16 x 1 3/8	1
65	00-479808	Shim - Planetary Shaft	1
66	WS-030-91	Washer (0.003 In. Thk.)	AR
67	WS-030-92	Washer (0.005 In. Thk.)	AR
68	WS-030-93	Washer (0.010 In. Thk.)	AR
69	BB-009-48	Ball Bearing - MRC #5206SBK-FFG	1
70	WL-012-07	Lockwasher N.D. #W-06	1
71	NS-034-07	Lock Nut N.D. #N-06	1
	00-089673-00001	Worm Gear Assy. (H600, 60 Hz. or L800, 50 Hz.) (Incls. Items 1 thru 10 & 13 thru 20)	1
	00-089673-00002	Worm Gear Assy. (50 Hz.) (H600 Series) (Incls. Items 1 thru 11 & 14 thru 20)	1
	00-089673-00003	Worm Gear Assy. (60 Hz.) (L800 Series) (Incls. Items 1 thru 10, 12, & 14 thru 20)	1

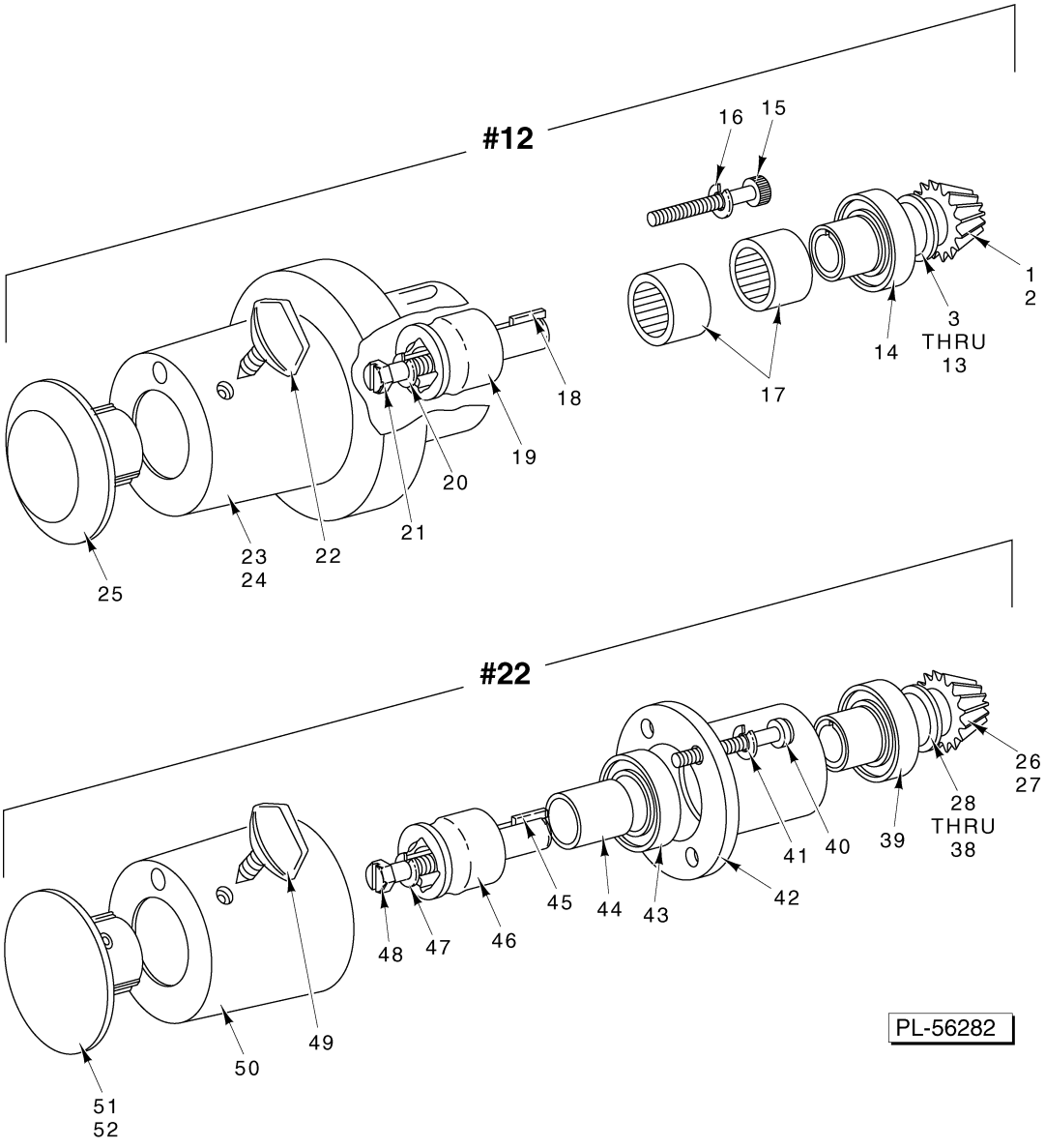
NOTES



PLANETARY UNIT

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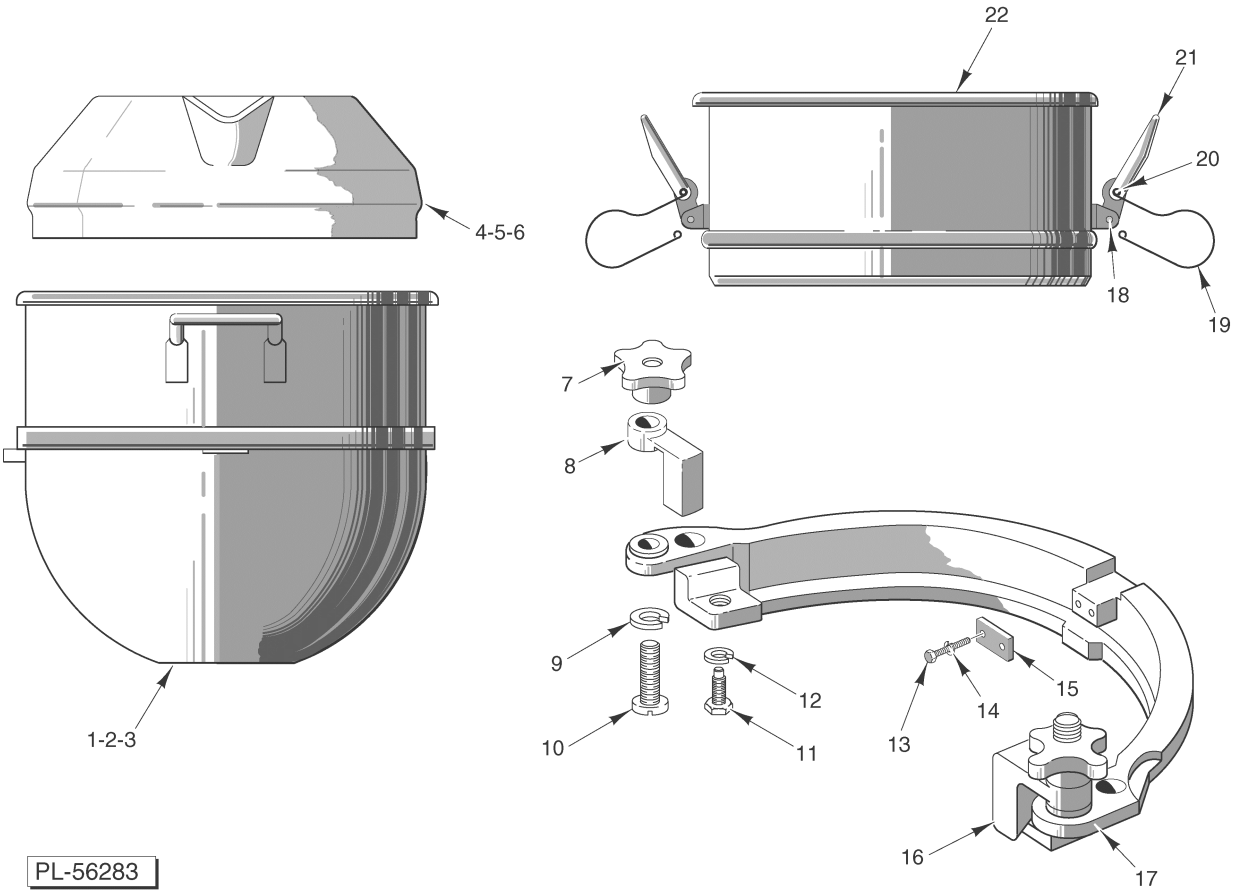
ILLUS. PL-57423	PART NO.	NAME OF PART	AMT.
1	00-024265-00001	Planetary (Painted) (Incls. Item 15)	1
2	00-024265-00003	Planetary (Deluxe) (Incls. Item 15)	1
3	WS-021-21	Washer 0.500 x 0.750 x 0.093 (Nylon)	1
4	SC-041-42	Cap Screw 1/2-20 x 1 Hex Hd. (SST)	1
5	SC-041-26	Cap Screw 3/8-16 x 1/2 Hex Hd. (SST)	2
6	00-024651	Seal - Planetary	1
7	00-111156	Pin - Agitator Shaft	1
8	00-064723	Screw - Agitator Shaft	1
9	SC-047-41	Set Screw 3/8-16 x 3/8 Hex Hdls., Cup Pt	1
10	00-007744	Set Screw Hdls., Cone Pt	1
11	00-064137	Agitator Shaft Assy. (Incls. Items 7 thru 10)	1
12	BB-007-39	Ball Bearing - MRC #207-SZZ	1
13	SC-009-41	Mach. Screw 1/4-20 x 3/8 Slotted Rd. Hd	2
14	BB-006-36	Ball Bearing - MRC #306-SZZ	1
15	FP-028-38	Plug 3/8 Hex Socket Pipe	1
16	00-060768	Shim - Internal Pinion	AR
17	00-067500-00021	O-Ring	1
18	00-270866	Oil Baffle - Planetary	1
19	00-270867	Washer - Special	1
20	00-024270	Pinion - Internal (18T)	1
21	00-012430-00154	Key 1/4 x 1/4 x 1-3/8	1
22	RR-005-08	Retaining Ring	1
23	00-060071	Cap - Oil Retaining	1
24	00-437692	Gear - Internal (59T)	1
25	WL-019-92	Lockwasher 3/8 High Collar	4
26	SC-040-23	Cap Screw 3/8-16 x 1-1/4 Hex Socket Hd	4
27	00-060467	Conveying Gear Assy. (18T)	1
28	00-186271	Shaft - Oil Pump	1
29	RP-002-08	Roll Pin 5/64 Dia. x 11/16 Lg	1
30	00-123679	Housing & Tube Assy	1
31	SC-060-87	Mach. Screw 10-32 x 3/4 Slotted Rd. Hd	1
32	WL-003-22	Lockwasher #10 Light	1
33	SC-009-68	Mach. Screw 8-32 x 3/4 Slotted Rd. Hd	1
34	WL-003-15	Lockwasher #8 Light	1
35	SC-081-17	Mach. Screw 10-32 x 1 Slotted Rd. Hd. (SST)	2
36	WL-003-22	Lockwasher #10 Light	2
37	00-538772	Dowel 3/32Dia. x 11/32 Lg	1
38	00-290277	Gear - Oil Pump (15T) (Slotted)	1
39	00-186270	Gear - Oil Pump (15T)	1
40	00-060443	Plate - Oil Pump Bottom	1
	00-186273-00001	Oil Pump Service Kit (Incls. Items 28, 37, & 39)	1
	00-290230	Planetary Oil Pump	1
	00-089669-00005	Planetary Assembly	1



ATTACHMENT HUB UNIT

ATTACHMENT HUB UNIT

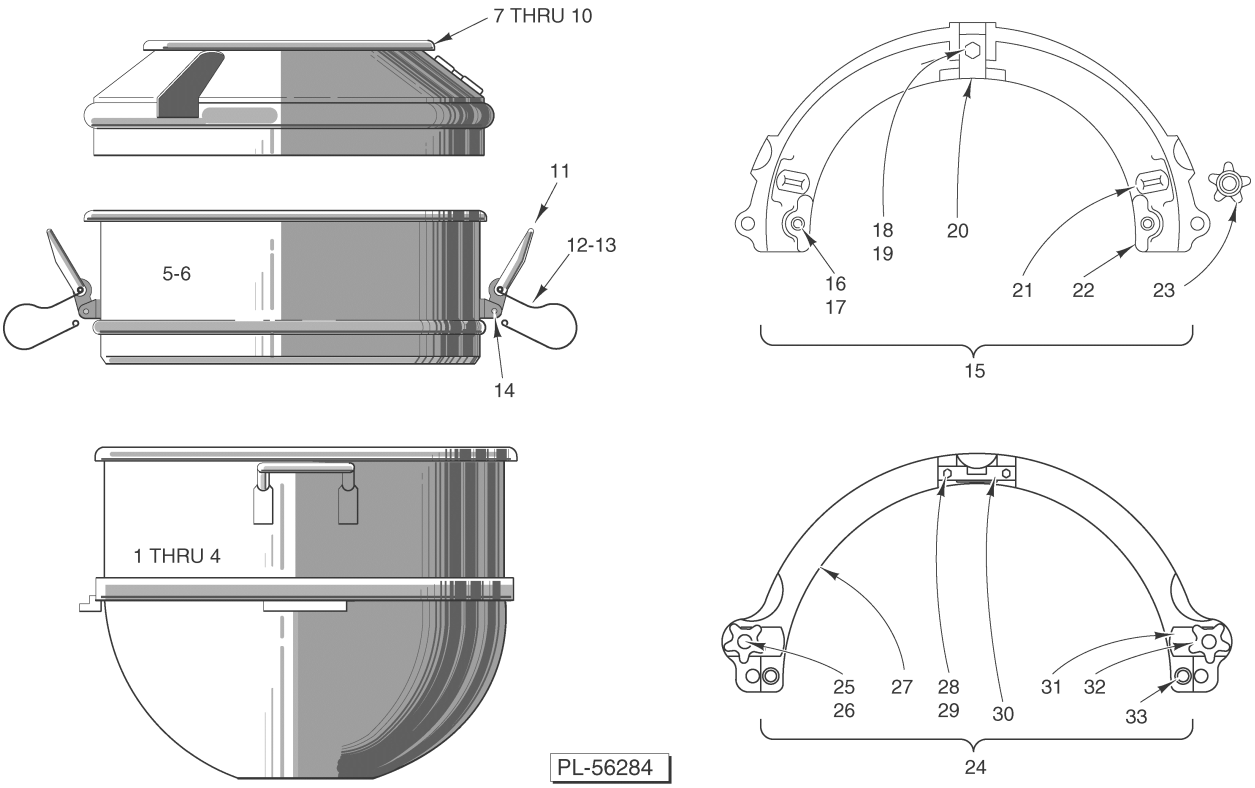
ILLUS. PL-56282	PART NO.	NAME OF PART	AMT.
1	00-061914-00002	Pinion - Bevel (16T) (Order With Item 2)	1
2	00-061727-00002	Gear - Pinion (41T) (Order With Item 1)	1
3	00-061920-00001	Washer - Thrust (0.076 Thk.)	AR
4	00-061920-00002	Washer (0.079 In. Thk.)	AR
5	00-061920-00003	Washer - Thrust (0.082 Thk.)	AR
6	00-061920-00004	Washer - Thrust (0.085 Thk.)	AR
7	00-061920-00005	Washer (0.088 In. Thk.)	AR
8	00-061920-00006	Washer - Thrust (0.091 Thk.)	AR
9	00-061920-00007	Washer (0.094 In. Thk.)	AR
10	00-061920-00008	Washer - Thrust (0.097 Thk.)	AR
11	00-061920-00009	Washer (0.100 In. Thk.)	AR
12	00-061920-00010	Washer - Thrust (0.103 Thk.)	AR
13	00-061920-00011	Washer - Thrust (0.106 Thk.)	AR
14	BB-013-03	Ball Bearing - Nice #618	1
15	SC-040-50	Cap Screw 5/16-18 x 2-1/4 Hex Socket Hd	4
16	WL-003-44	Lockwasher 5/16 Helical	4
17	BN-002-06	Needle Bearing (Torrington B-2212)	2
18	00-012430-00042	Key	1
19	00-061506	Sleeve - Square Drive	1
20	WL-003-44	Lockwasher 5/16 Helical	1
21	00-439271	Screw - Special (LH Thread)	1
22	00-108197-00001	Thumb Screw 1-1/4	1
23	00-061894-00003	Hub - Attachment (Painted)	1
24	00-061894-00004	Hub - Attachment (Deluxe)	1
25	00-114824-00001	Plug - Attachment Hub	1
26	00-061224-00002	Pinion - Bevel (16T) (Order With Item 27)	1
27	00-061727-00002	Gear - Pinion (41T) (Order With Item 26)	1
28	00-061920-00001	Washer - Thrust (0.076 Thk.)	AR
29	00-061920-00002	Washer (0.079 In. Thk.)	AR
30	00-061920-00003	Washer - Thrust (0.082 Thk.)	AR
31	00-061920-00004	Washer - Thrust (0.085 Thk.)	AR
32	00-061920-00005	Washer (0.088 In. Thk.)	AR
33	00-061920-00006	Washer - Thrust (0.091 Thk.)	AR
34	00-061920-00007	Washer (0.094 In. Thk.)	AR
35	00-061920-00008	Washer - Thrust (0.097 Thk.)	AR
36	00-061920-00009	Washer (0.100 In. Thk.)	AR
37	00-061920-00010	Washer - Thrust (0.103 Thk.)	AR
38	00-061920-00011	Washer - Thrust (0.106 Thk.)	AR
39	BB-015-16	Ball Bearing - Fafnir #9106 PP	1
40	SC-040-67	Cap Screw 5/16-18 x 2-1/2 Hex Socket Hd	4
41	WL-003-44	Lockwasher 5/16 Helical	4
42	00-061228-00001	NLA - Obsolete--Carrier - Bearing	1
43	BB-015-16	Ball Bearing - Fafnir #9106 PP	1
44	00-061227	Spacer - Bearing	1
45	00-012430-00060	Key	1
46	00-061230	Sleeve - Square Drive	1
47	WL-003-44	Lockwasher 5/16 Helical	1
48	00-439271	Screw - Special (LH Thread)	1
49	00-108197-00001	Thumb Screw 1-1/4	1
50	00-061226-00003	Hub - Attachment	1
51	00-024799-00001	Plug - Attachment Hole (Painted)	1
52	00-114824-00001	Plug - Attachment Hub (Deluxe)	1



BOWLS AND EQUIPMENT
(H600 SERIES)

BOWLS AND EQUIPMENT
(H600 SERIES)

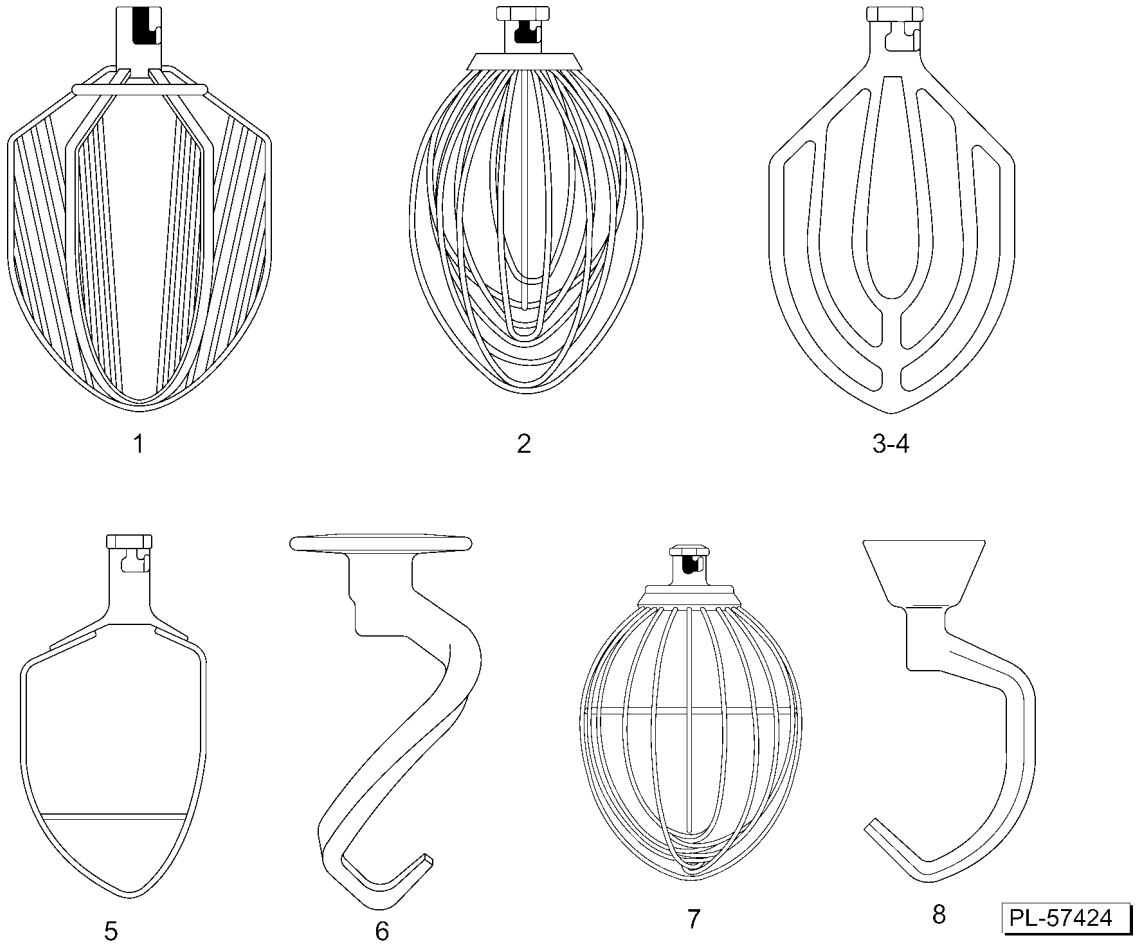
ILLUS. PL-56283	PART NO.	NAME OF PART	AMT.
1	00-275688	Bowl - 60 Qt. (SST) (Packaged)	1
2	00-275686	Bowl - 40 Qt. (SST) (Packaged)	1
3	00-295648	Bowl - 30 Qt. (SST) (Packaged)	1
4	00-438082	Cover Assy. - Splash 60 Qt. (Plastic) (Packaged)	1
5	00-438081	Cover Assy. - Splash 40 Qt. (SST) (Packaged)	1
6	00-438080	Cover Assy. - Splash 30 Qt. (SST) (Packaged)	1
7	00-008101-00001	Knob - Clamp Stud	2
8	00-024845-00001	Clamp - Adapter (60-40 Qt. & 60-30 Qt., LH)	1
9	WL-004-11	Lockwasher 1/2 Helical	2
10	00-022196	Bolt - Bowl Lock	2
11	00-024846	Stud - Bowl Locating	2
12	WL-004-17	Lockwasher 5/8 Light	2
13	SC-062-38	Cap Screw 1/4-20 x 5/8 Hex Hd	2
14	WL-003-38	Lockwasher 1/4 Helical	2
15	00-024301	Retainer - Bowl	1
16	00-060222-00001	Clamp - Adapter (60-40 Qt. & 60-30 Qt., RH)	1
17	00-065790-00001	Adaptor Bowl (60-40 Qt. & 60-30 Qt.)	1
18	RP-002-35	Roll Pin 3/16 Dia. x 5/8 Lg. (SST)	2
19	00-437636	Spring - Bowl Clamp	2
20	RP-003-22	Roll Pin 3/16 Dia. x 1 1/8 Lg. (SST)	2
21	00-437586	Handle - Clamp	2
22	00-438104-00004	Extension 60 Qt. Bowl (SST) (Flange Top Bowl) (Incls. Items 18 thru 21) (Packaged)	1
	00-062087-00001	Adapter Assy. (60-40 Qt. & 60-30 Qt.) (Incls. Items 7 thru 17)	1
	00-118801	Scraper - Bowl (Hand Held)	1
	00-102714	Brush	1
	00-438824	Ingredient Chute (Packaged)	1
	00-315284-00001	Scraper - Bowl and Mounting Bracket (60 Qt.) (Packaged)	1
	00-315284-00002	Scraper - Bowl (60 Qt.) (Packaged)	1



BOWLS AND EQUIPMENT
(L800 SERIES)

BOWLS AND EQUIPMENT
(L800 SERIES)

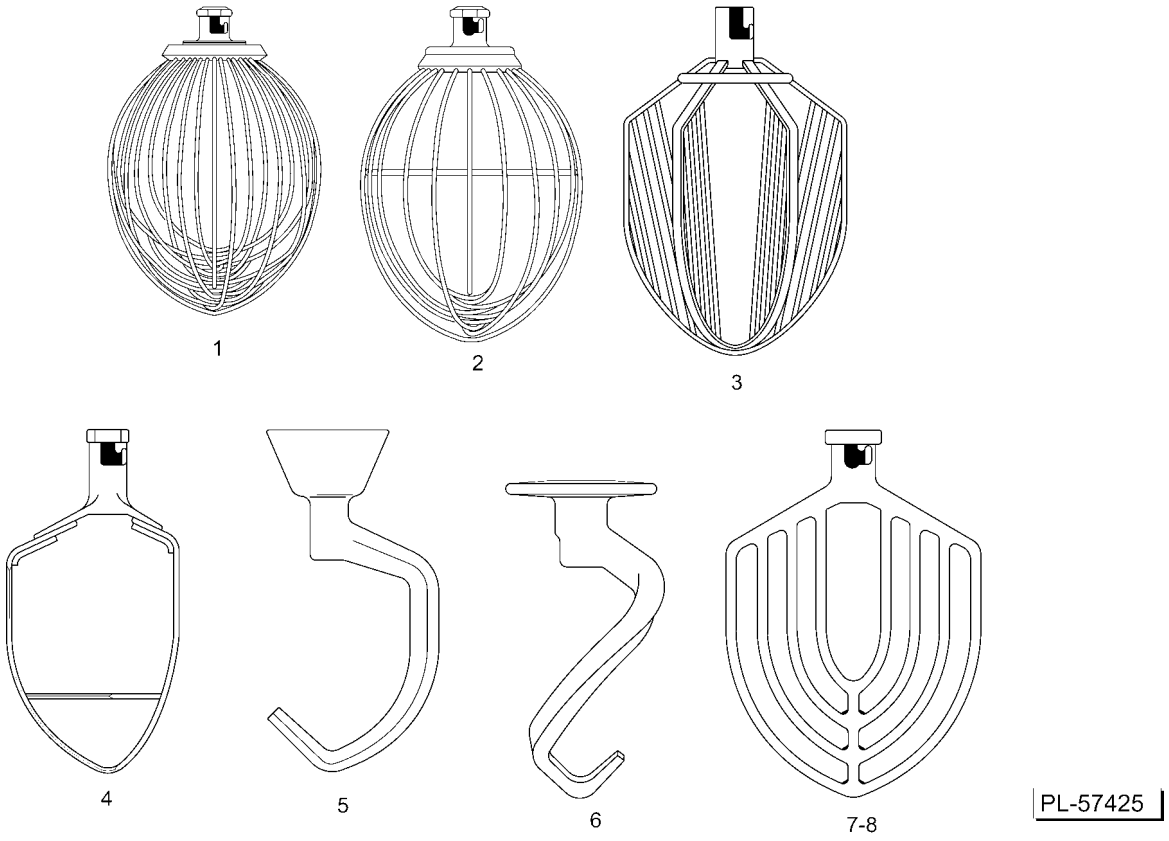
ILLUS. PL-56284	PART NO.	NAME OF PART	AMT.
1	00-275690	Bowl - 80 Qt. (SST) (Packaged)	1
2	00-275688	Bowl - 60 Qt. (SST) (Packaged)	1
3	00-275686	Bowl - 40 Qt. (SST) (Packaged)	1
4	00-295648	Bowl - 30 Qt. (SST) (Packaged)	1
5	00-438104-00002	Extension 80 Qt. Bowl (SST) (Flange Top Bowl) (Incls. Items 11 thru 14) (Packaged)	1
6	00-438104-00004	Extension 60 Qt. Bowl (SST) (Flange Top Bowl) (Incls. Items 11 thru 14) (Packaged)	1
7	00-438083	Cover Assy. - Splash 80 Qt. (SST)	1
8	00-438082	Cover Assy. - Splash 60 Qt. (Plastic) (Packaged)	1
9	00-438081	Cover Assy. - Splash 40 Qt. (SST) (Packaged)	1
10	00-438080	Cover Assy. - Splash 30 Qt. (SST) (Packaged)	1
11	00-437586	Handle - Clamp	2
12	00-437636	Spring - Bowl Clamp	2
13	RP-003-22	Roll Pin 3/16 Dia. x 1 1/8 Lg. (SST)	2
14	RP-002-35	Roll Pin 3/16 Dia. x 5/8 Lg. (SST)	2
15	00-024653-00001	Bowl Adapter Assy. (80-40 Qt. & 80-30 Qt.) (Incls. Items 16 thru 23)	1
16	WL-004-17	Lockwasher 5/8 Light	2
17	00-007629-00002	Stud - Bowl Locating	2
18	WL-004-11	Lockwasher 1/2 Helical	1
19	SC-062-37	Cap Screw 1/2-13 x 1 Hex Hd	1
20	00-007624-00001	Retainer - Bowl	1
21	00-008100-00001	Stud - Clamp	2
22	00-111165-00001	Adapter (80-40 Qt. & 80-30 Qt.)	1
23	00-111268-00001	Knob - Clamp Stud	2
24	00-061033-00001	Bowl Adapter Assy. (60 Qt.) (Incls. Items 25 thru 33)	2
25	00-022196	Bolt - Bowl Lock	2
26	WL-004-11	Lockwasher 1/2 Helical	2
27	00-065791-00001	Adapter (80-60 Qt.)	1
28	SC-037-88	Cap Screw 5/16-18 x 1-1/4 Hex Hd	2
29	WL-003-47	Lockwasher 5/16 Helical	2
30	00-024289	Retainer - Bowl	1
31	00-065532-00001	Clamp - Bowl Adapter	2
32	00-008101-00001	Knob - Clamp Stud	2
33	00-024300	Pin - Bowl Locating	2
	00-438047-00001	Ingredient Chute (Packaged)	1
	00-315285-00001	Scraper - Bowl and Mounting Bracket (80 Qt.) (Packaged)	1
	00-315284-00002	Scraper - Bowl (60 Qt.) (Packaged)	1



AGITATORS
(H600 SERIES)

AGITATORS
(H600 SERIES)

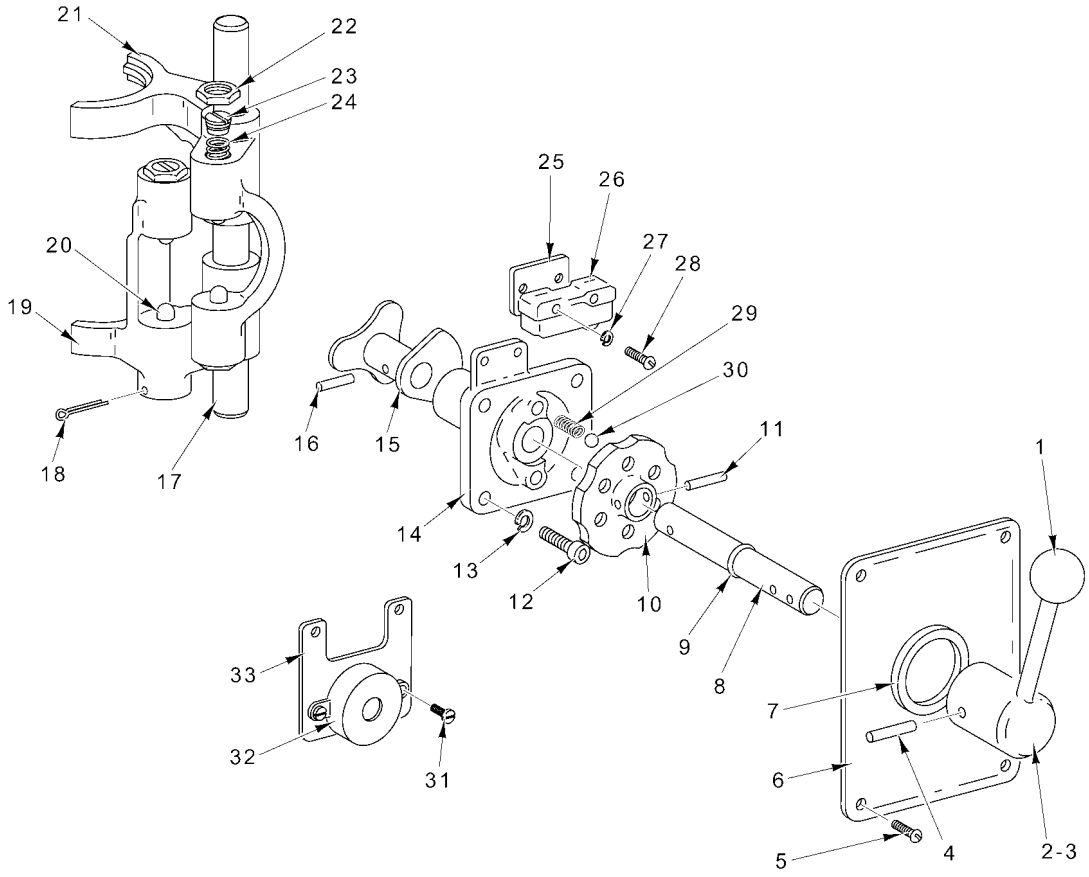
ILLUS. PL-57424	PART NO.	NAME OF PART	AMT.
1	00-295156	"C" Six-Wing Whip (Packaged) (60 Qt.)	1
2		"D" Wire Whip(SST)(Packaged)(60 Qt. 00-295154; 40 Qt. 00-295157; 30 Qt. 00-439740)	1
3		"B" Flat Beater(SST)(60 Qt. 00-275886;40 Qt. 00-295033;30 Qt. 00-295034) (Pckgd)	1
4		"B" Flat Beater(Alum.)(Packaged)(60 Qt. 00-275885;40 Qt. 00-275447;30 Qt. 00-275809)	1
5	00-275865	"P" Pastry Knife (Packaged) (60 Qt.)	1
6	00-295174	"ED" Dough Arm - Spiral (Packaged)	AR
7		"I" Wire Whip (Packaged)(60 Qt. 00-295155; 40 Qt. 00-295158; 30 Qt. 00-295162)	1
8		"E" Dough Arm (Packaged)(60 Qt. 00-295175; 40 Qt. 00-295176; 30 Qt. 00-275458)	1



AGITATORS
(L800 SERIES)

AGITATORS
(L800 SERIES)

ILLUS. PL-57425	PART NO.	NAME OF PART	AMT.
1		"D" Wire Whip(SST)(Pkgd)(80Qt. 295149;60Qt. 295154;40Qt. 295157;30 Qt. 00-439740)	1
2		"I" Wire Whip(SST)(Pkgd)(80Qt. 295150;60 Qt. 295155;40Qt. 295158;30Qt. 295162)	1
3		"C" Six-Wing Whip (Packaged) (80 Qt. 00-295151; 60 Qt. 00-295156)	1
4		"P" Pastry Knife (Packaged) (80 Qt. 00-275836; 60 Qt. 00-275865)	1
5		"E" Dough Arm (Packaged) (60 Qt. 00-295175; 40 Qt. 00-295176; 30 Qt. 00-275458)	1
6		"ED" Dough Arm (Spiral) (Packaged) (80 Qt. 00-437701; 60 Qt. 00-295174)	1
7		"B" Flat Beater(SST)(Pkgd)(80Qt. 295041;60Qt. 275886;40Qt. 295033;30Qt. 295034)	1
8		"B" Flat Beater(Alum.)(Pkgd)(80Qt. 275448;60Qt. 275885;40Qt. 275447;30Qt. 275809)	1



PL-57420

SHIFTING UNIT

SHIFTING UNIT

ILLUS. PL-57420	PART NO.	NAME OF PART	AMT.
1	00-060468	Knob - Gear Shift	1
2	00-060469	Handle & Hub Assy	1
3	00-060469-00002	Handle & Hub Assy. (H600C & L800C)	1
4	RP-002-03	Roll Pin 3/16 Dia. x 1 1/4 Lg	1
5	00-123131	Screw - Serrated 8-32 x 3/8	4
6	00-117873-00001	Plate - Shift Selector	1
7	00-060395	Grommet - Gear Shift	1
8	00-060400	Shaft - Gear Shift	1
9	00-067500-00006	O-Ring	1
10	00-875484	Hub & Cam Assy	1
11	RP-002-10	Roll Pin 3/16 Dia. x 1 Lg	1
12	SC-040-16	Cap Screw 5/16-18 x 1 Hex Socket Hd	4
13	WL-003-44	Lockwasher 5/16 Helical	4
14	00-060359	Bracket - Gear Shift	1
15	00-024249	Gear Shift Cam Assy	1
16	RP-002-06	Roll Pin 1/4 Dia. x 1 Lg	1
17	00-024227	Shaft - Shifter	1
18	PC-003-24	Cotter Pin 1/16 Dia. x 1 1/2 Lg	1
19	00-024228	Yoke - Lower Shifting	1
20	00-024230	Plunger - Shifting Yoke	4
21	00-024229	Yoke - Upper Shifting	1
22	00-024232	Nut - Plunger Screw	3
23	00-060723	Screw - Shifting Plunger	4
24	00-024233	Spring - Shfiting Plunger	4
25	00-060679	Insulator	1
26	00-087711-071-1	Switch - Interlock	1
27	WL-003-07	Lockwasher #6 Light	2
28	SC-009-45	Mach. Screw 6-32 x 1 Slotted Rd. Hd	2
29	00-007009	Spring - Detent (6 lb)	2
30	BA-002-18	Ball 3/8 Dia	2
31	SC-009-49	Mach. Screw 6-32 x 3/8 Slotted Rd. Hd	2
32	00-438488	NLA - Obsolete--Buzzer	1
33	00-438489	Plate - Buzzer (Mount to Gear Shift Bracket)	1