CATALOG OF REPLACEMENT PARTS



HBA ELECTRIC RACK OVENS

ML-132361	HBA1E
ML-132355	HBA2E

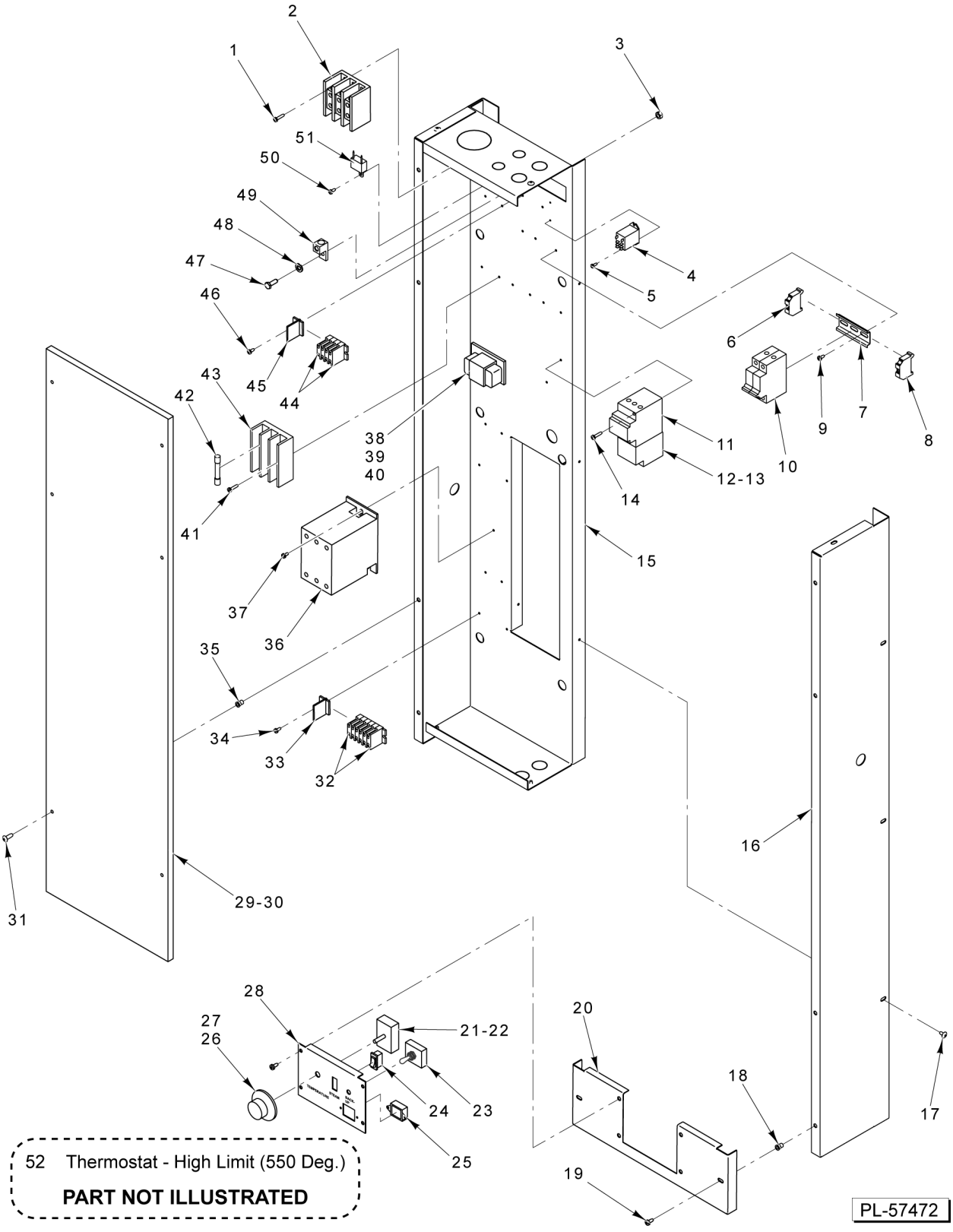
A product of HOBART 701 S. RIDGE AVENUE TROY, OHIO 45374-0001

FORM 43097 Rev. C (July 2023)

 © HOBART 2023

Table of Contents

5 COMPONENT BOX (ML-132361)
9 COMPONENT BOX (ML-132355)
13 CABINET (ML-132361) (BEFORE 8/1/05)
15 CABINET (ML-132361) (ON OR AFTER 8/1/05)
17 CABINET (ML-132355) (BEFORE 8/1/05)
19 CABINET (ML-132355) (ON OR AFTER 8/1/05)
21 HOOD (ML-132361)
23 HOOD (ML-132355)
25 LOADING DOOR (ML-132361)
27 LOADING DOOR (ML-132355)
29 DOOR ASSEMBLY (PUSH LOCK TYPE)
31 CONTROL CABINET, DOOR, AND CONTROLLER (ML-132361)
33 CONTROL CABINET, DOOR, AND CONTROLLER (ML-132355)
35 BLOWER, PANELS, AND VENTS (ML-132361)
37 BLOWER, PANELS, AND VENTS (ML-132355)
39 LIFTER AND ROTATOR
43 STEAMER ASSEMBLY (ML-132361)
45 STEAMER ASSEMBLY (ML-132355)
47 VENTING
49 EXTERIOR WATER SUPPLY
51 HEATING ELEMENTS



COMPONENT BOX (ML-132361)

COMPONENT BOX (ML-132361)

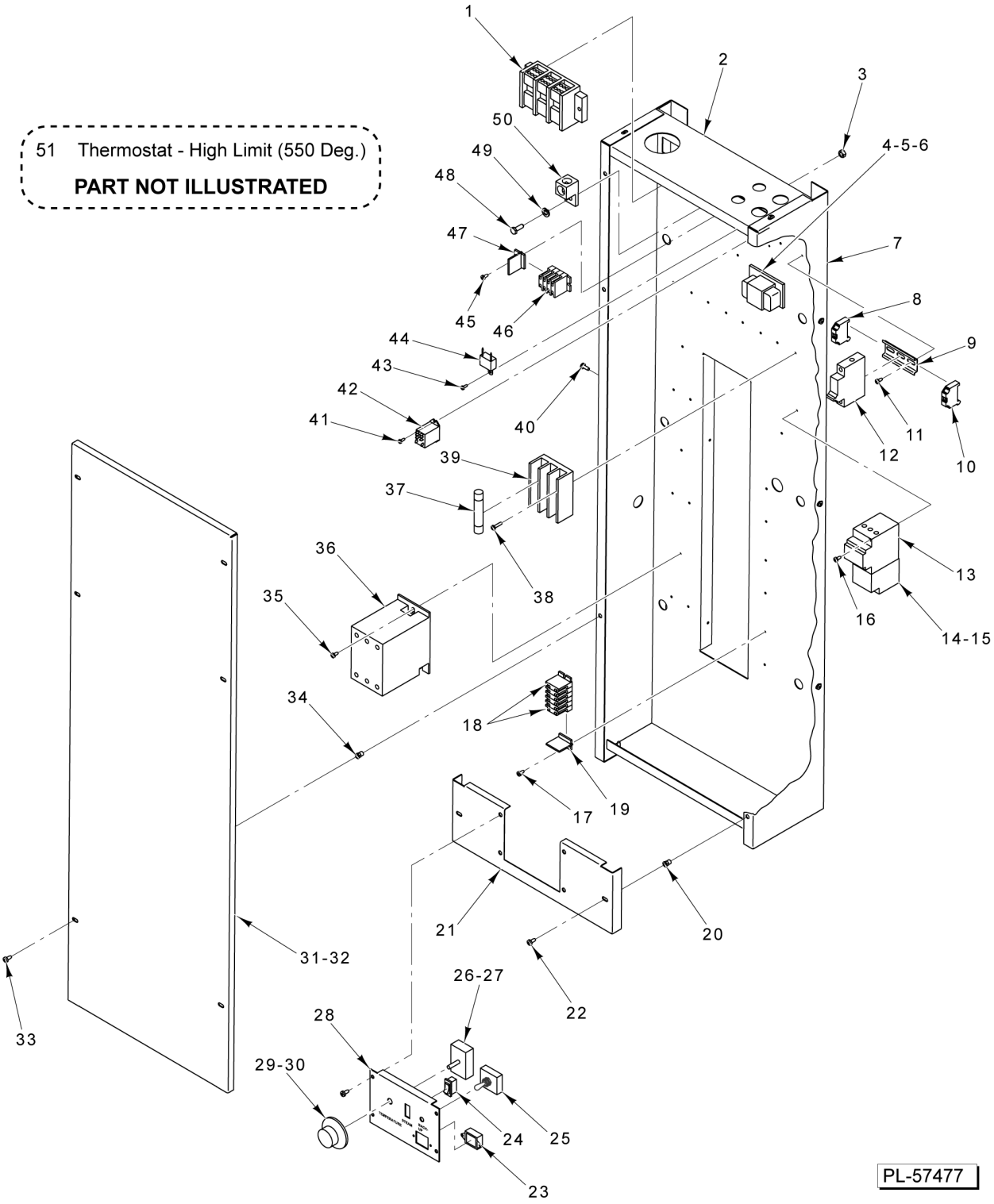
ILLUS. PL-57472	PART NO.	NAME OF PART	AMT.
1		Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type F	3
2	01-1000V5-00096	Block - Power Distribution	1
3		Nut 1/4-20 Hex	1
4	01-1000V6-00070	Relay - D.P.D.T. (1/2 Hp., 120 VAC)	1
5		Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type F	2
6	01-1000V6-00252	End Stop - Din Rail	1
7	01-100V18-00115	Din Rail (9080-M H) (10 In.)	1
8	01-1000V6-00252	End Stop - Din Rail	1
9		Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type F	3
10	01-1000V6-00251	Circuit Breaker (10 Amp.)	2
11	01-1000V6-00231	Contactor LC1D09 (50 Amp.)	1
12	01-1000V6-00232	Overload (4 - 6 Amp.)	1
13	01-1000V6-00235	Overload (1.2 - 2.5 Amp.) (440-480/50/60/3, 120/50/60/1)	1
14		Self-Tapping Screw 8-32 x 3/4 Phil. Pan Hd., Type F	2
15	01-1M5415-00002	Back - Electric Box	1
16	01-1M5416-00001	Side - Electric Box	2
17		Self-Tapping Screw 10-32 x 3/8 Phil. Truss Hd., Type F	3
18	01-1000V4-00121	Insert Threaded 10-32 Hex	2
19		Mach. Screw 10-32 x 1/2 Phil. Truss Hd	2
20	01-1M5418-00004	Cover - Bottom Electric Box	1
*21		Thermostat 500 Deg. (108 In. Capillary) (Machines Built Before 8/25/06)	1
*22	01-1000V6-00265	Thermostat - 500 Deg. (108 In. Capillary) (Machines Built On or After 8/25/06)	1
23	01-1000V6-00220	Switch - Toggle 4 PDT	1
24	01-1000V6-00221	Switch - MOM Transfer	1
25	01-1000V6-00070	Relay - D.P.D.T. (1/2 Hp., 120 VAC)	1
26	01-100V18-00149	Knob - Thermostat (Machines Built On or After 8/25/06)	1
27	01-100V18-00173	Knob - Thermostat	1
28	01-1M5084-00001	Plate - Back-Up Controls	1
29	01-1M5418-00003	Cover - Electric Box (Without Backup Controls)	1
30	01-1M5090-00002	Cover - Electric Box (With Backup Controls) (Shown)	1
31		Mach. Screw 10-32 x 1/2 Phil. Truss Hd	6
32	01-1000V5-00105	Strip - Terminal	6
33	01-1000V5-00106	Strip End - Terminal	1
34		Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type F	2
35	01-1000V4-00121	Insert - Threaded 10-32 Hex	6
36	01-1000V6-00185	Contactor (60 Amp.)	2
37		Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type F	2
38	01-100V10-00120	Transformer (1/2 KVA)	1
39	01-100V10-00119	Transformer (1 KVA)	1
40	01-1M2734-00001	Plate - Transformer	1
41		Self-Tapping Screw 8-32 x 3/4 Phil. Pan Hd., Type F	6
42	01-100V10-00239	Fuse (60 Amp., 600 V., Class G)	9
43	01-100V10-00240	Fuse - Block (60 Amp., 480 V.)	3
44	01-1000V5-00105	Strip - Terminal	4
45	01-1000V5-00106	Strip End - Terminal	1
46		Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type F	2
47		Cap Screw 1/4-20 x 3/4 Hex Hd	1
48		Lockwasher 1/4 Internal	1
49	01-1000V5-00037	Lug - Terminal	1
50		Self-Tapping Screw 8-32 x 3/4 Phil. Pan Hd., Type F	1
51	01-100V10-00242	Filter - EMI	1
52	01-1000V6-00118	Thermostat - High Limit (550 Deg.)	1
	01-1M5083-00002	Unit - Backup Controls (Incls. Items 23, 24, 25, & 28)	1
	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass) (Without Backup Controls)	1
	01-1M5598-00005	Box Assy. - Component (208-240/50/60/3, 120/50/60/1)	1

COMPONENT BOX (ML-132361)

ILLUS. PL-57472	PART NO.	NAME OF PART	AMT.
	01-1M5598-00006	Box Assy. - Component (440-480/50/60/3, 120/50/60/1)	1
	01-1M5598-00007	Box Assy. - Component (380/50/60/3, 208-240/50/60/1)	1
	01-1M5598-00008	Box Assy. - Component (200/50/60/3)	1
	01-1M5083-00001	Back-Up Control Unit (Incls. Items 4, 23, 24, 27, & 28) (Machines Built Before 8/25/06)	1
	01-1M5828-00005	Module - Electric (208-240 V.)	1
	01-1M5828-00006	Module - Electric (480-440 V.)	1
	01-1000V6-00269	Breaker - Circuit (3P., 35 Amp.)	1
	01-1000V6-00266	Breaker - Circuit (3P., 63 Amp.)	1
	01-1M5946-00001	Kit - Circuit Breaker	AR

* (Order backup control unit 01-1M5083-00001 for thermostat replacement on machines built before 8/25/06.)

NOTES



COMPONENT BOX (ML-132355)

COMPONENT BOX (ML-132355)

ILLUS. PL-57477	PART NO.	NAME OF PART	AMT.
1	01-1000V5-00063	Block - Distribution (300 Amp.)	1
2	01-1M5415-00001	Back - Electric Box	1
3		Nut 1/4-20 Hex	1
4	01-100V10-00120	Transformer (1/2 KVA)	1
5	01-100V10-00119	Transformer (1 KVA)	1
6	01-1M2734-00001	Plate - Transformer	1
7	01-1M5416-00001	Side - Electric Box	2
8	01-1000V6-00252	End Stop - Din Rail	1
9	01-100V18-00115	Din Rail (9080-M H) (10 In.)	1
10	01-1000V6-00252	End Stop - Din Rail	1
11		Self-Tapping Screw 8-32 x 3/4 Phil. Pan Hd., Type F	3
12	01-1000V6-00251	Circuit Breaker (10 Amp.)	2
13	01-1000V6-00231	Contactor LC1D09 (50 Amp.)	1
14	01-1000V6-00232	Overload (4 - 6 Amp.)	1
15	01-1000V6-00235	Overload (1.2 - 2.5 Amp.) (440-480/50/60/3, 120/50/60/1)	1
16		Self-Tapping Screw 8-32 x 3/4 Phil. Pan Hd., Type F	2
17		Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type F	2
18	01-1000V5-00105	Strip - Terminal	6
19	01-1000V5-00106	Strip End - Terminal	1
20	01-1000V4-00121	Insert - Threaded 10-32 Hex	2
21	01-1M5418-00002	Cover - Bottom Electric Box	1
22		Mach. Screw 10-32 x 1/2 Phil. Truss Hd	2
23	01-1000V6-00070	Relay - D.P.D.T. (1/2 Hp., 120 VAC)	1
24	01-1000V6-00221	Switch - MOM Transfer	1
25	01-1000V6-00220	Switch - Toggle 4 PDT	1
*26		Thermostat 500 Deg. (108 In. Capillary) (Machines Built Before 8/25/06)	1
27	01-1000V6-00265	Thermostat - 500 Deg. (108 In. Capillary) (Machines Built On or After 8/25/06)	1
*28	01-1M5418-00002	Cover - Electric Component Box	1
29	01-100V18-00149	Knob - Thermostat (Machines Built On or After 8/25/06)	1
30	01-100V18-00173	Knob - Thermostat	1
31	01-1M5418-00001	Cover - Electric Box (Without Backup Controls)	1
32	01-1M5090-00001	Cover - Electric Box (With Backup Controls) (Shown)	1
33		Mach. Screw 10-32 x 1/2 Phil. Truss Hd	6
34	01-1000V4-00121	Insert - Threaded 10-32 Hex	6
35		Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type F	2
36	01-1000V6-00185	Contactor (60 Amp.)	3
37	01-100V10-00239	Fuse (60 Amp., 600 V., Class G)	12
38		Self-Tapping Screw 8-32 x 3/4 Phil. Pan Hd., Type F	8
39	01-100V10-00240	Fuse - Block (60 Amp., 480 V.)	4
40		Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type F	3
41		Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type F	2
42	01-1000V6-00070	Relay - D.P.D.T. (1/2 Hp., 120 VAC)	1
43		Self-Tapping Screw 8-32 x 3/4 Phil. Pan Hd., Type F	1
44	01-100V10-00242	Filter - EMI	1
45		Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type F	2
46	01-1000V5-00105	Strip - Terminal	4
47	01-1000V5-00106	Strip End - Terminal	1
48		Cap Screw 1/4-20 x 3/4 Hex	1
49		Lockwasher 1/4 Internal	1
50	01-1000V5-00101	Lug - Grounding	1
51	01-1000V6-00118	Thermostat - High Limit (550 Deg.)	1
	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass) (Without Backup Controls)	1
	01-1M5083-00002	Unit - Backup Controls (Incls. Items 25, 26, 27, 29, & 32)	1
	01-1M5598-00001	Box Assy. - Component (208-240/50/60/3, 120/50/60/1)	1
	01-1M5598-00002	Box Assy. - Component (440-480/50/60/3, 120/50/60/1)	1

COMPONENT BOX (ML-132355)

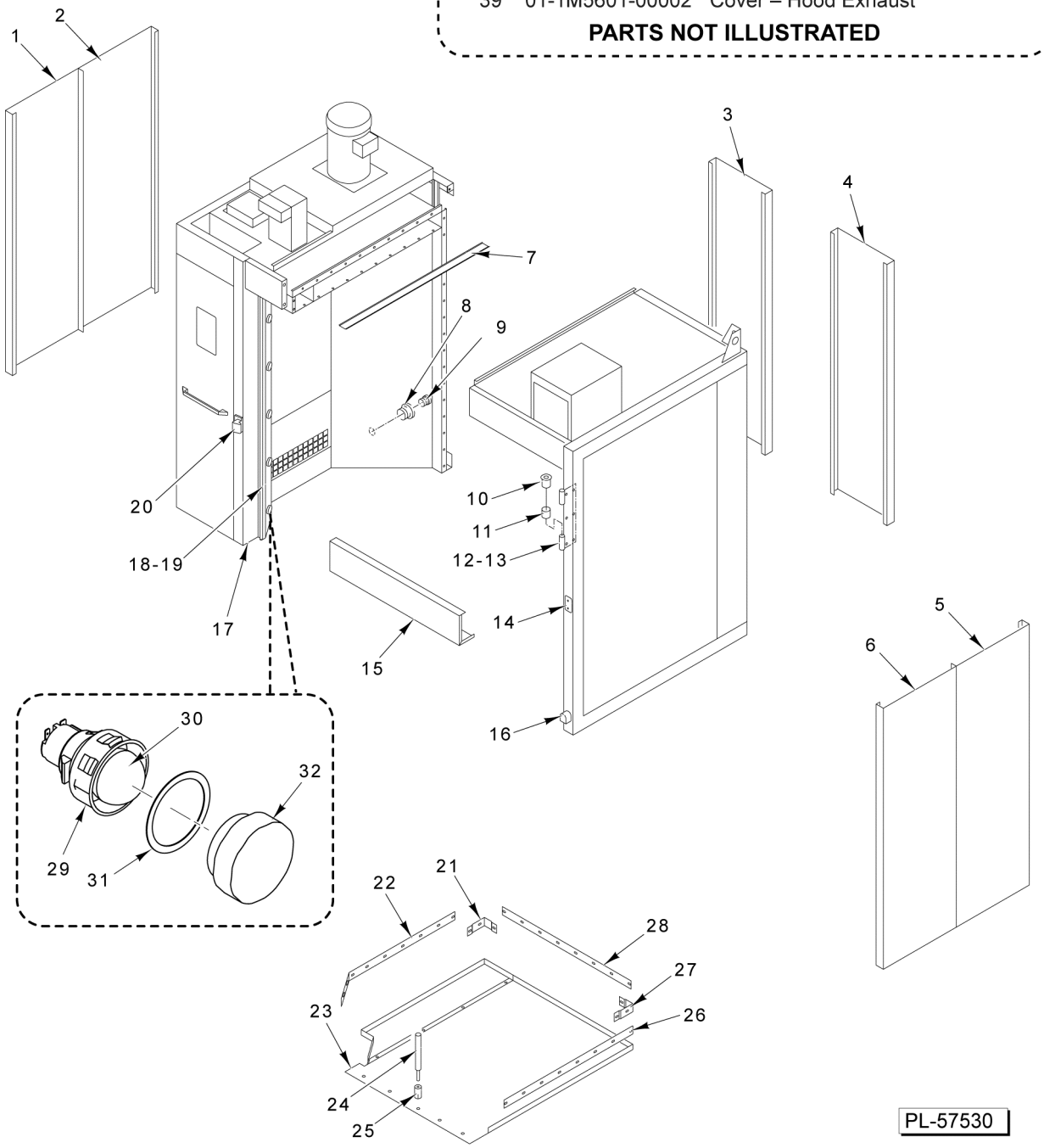
ILLUS. PL-57477	PART NO.	NAME OF PART	AMT.
	01-1M5598-00003	Box Assy. - Component (380/50/60/3, 208-240/50/60/1)	1
	01-1M5598-00004	Box Assy. - Component (200/50/60/3)	1
	01-1M5828-00001	Module - Electric (208-240 V.) (Double Rack)	1
	01-1M5828-00002	Module - Electric (440-480 V.) (Single Rack)	1
	01-1M5083-00001	(Incls. Items 23, 24, 25, 27, & 30) (Machines Built Before 8/25/06)	1
	01-1000V6-00269	Breaker - Circuit (3P., 35 Amp.)	1
	01-1000V6-00266	Breaker - Circuit (3P., 63 Amp.)	1
	01-1M5946-00001	Kit - Circuit Breaker	AR

* (Order backup control unit 01-1M5083-00001 for thermostat replacement on machines built before 8/25/06.)

NOTES

33	01-1000V4-00074	Mach. Screw 1/4-20 x 3 Flat Hd.
34	01-1M2346-00001	Collar – Door Switch
35	01-1M5600-00001	Bracket – Hi-Limit
36	01-1000V6-00118	Thermostat – Hi-Limit
37	01-1M5525-00002	Box – Junction Electric Assy.
38	01-1M5515-00001	Thermocouple Assy. – Conduit
39	01-1M5601-00002	Cover – Hood Exhaust

PARTS NOT ILLUSTRATED



CABINET
(ML-132361)
(BEFORE 8/1/05)

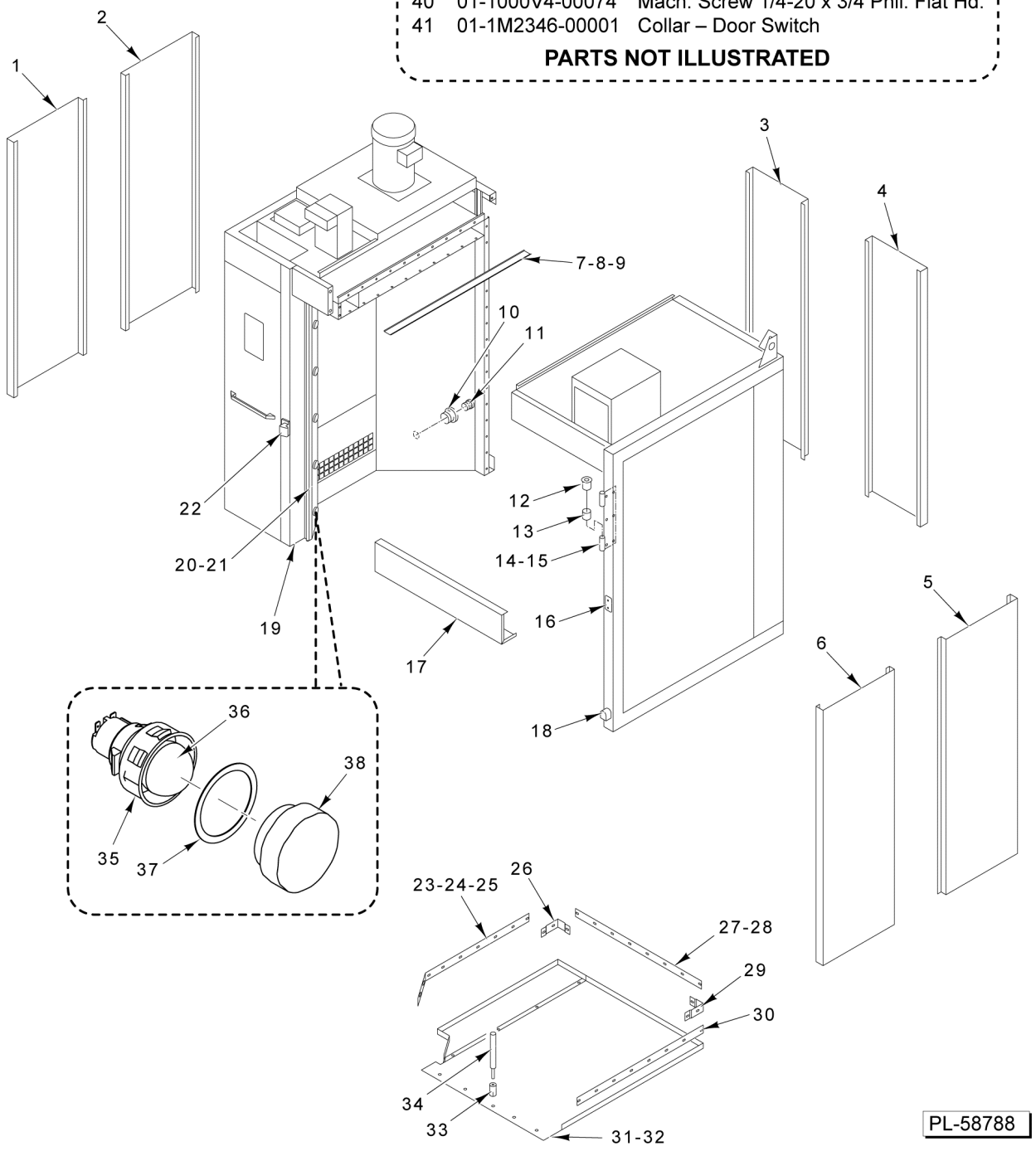
CABINET
(ML-132361)
(BEFORE 8/1/05)

ILLUS. PL-57530	PART NO.	NAME OF PART	AMT.
1	01-1M2120-00010	Skin - Outer	1
2	01-1M2120-00009	Skin - Outer	2
3	01-1M2120-00009	Skin - Outer	1
4	01-1M2120-00010	Skin - Outer	1
5	01-1M2120-00009	Skin - Outer	2
6	01-1M2120-00010	Skin - Outer	1
*7	01-100V21-00056	Tape - Fiberglass	AR
8	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass)	1
9	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass)	1
10	01-1000V0-00038	Bearing - Journal (Nylon)	4
11	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder)	4
**12	01-1M5918-00001	Hinge - Door (Female) (Machines Built Before 2/01/07)	2
**13	01-1M5918-00002	Hinge Assy. - Door (Machines Built On or After 2/01/07)	1
14	01-1M1711-00003	NLA - Obsolete--Plate - Front Cover	1
15	01-1M5430-00001	Skin - Outer Header	1
16	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk	1
17	01-1M2335-00001	Wheel (For Installation)	1
18	01-1M5289-00003	Gasket - Loading Door (Top)	1
19	01-1M5289-00001	Gasket - Loading Door (Side)	2
20	01-100V18-0120A	Strike - Chrome Plated	1
21	01-1M2071-00002	Joint - Corner Floor Trim	AR
22	01-1M2072-00004	Trim - Floor (38 In.)	1
23	01-1M2086-00001	Floor	1
24	01-1000V4-0073A	Tool - Setting	1
25	01-1000V4-00073	Anchor - Drop-In 1/4-20	9
26	01-1M2072-00002	Trim - Floor (36 In.)	1
27	01-1M2071-00001	Joint - Corner Floor Trim	AR
28	01-1M2072-00001	Trim - Floor (31 In.) (Machines Built Before 11/01/07)	1
29	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & 120V Bulb)	5
30	01-1000V7-00028	Bulb	AR
31	01-1000V7-0027G	Gasket	AR
32	01-1000V7-0027L	Lens - Glass	AR
33	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	4
34	01-1M2346-00001	Collar - Door Switch Assy	1
35	01-1M5600-00001	Bracket - Hi-Limit	1
36	01-1000V6-00118	Thermostat - High Limit (550 Deg.)	1
37	01-1M5525-00002	Box - Junction Electric Assy	1
38	01-1M5515-00001	Thermocouple Assy. - Conduit & Thermocouple	1
39	01-1M5601-00002	Cover - Hood Exhaust	1

* (Sold Per Foot.)
** (Machines built before 2/01/07 must order both items 12 & 13.)

39	00-913135-00002	Gasket
40	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd.
41	01-1M2346-00001	Collar – Door Switch

PARTS NOT ILLUSTRATED

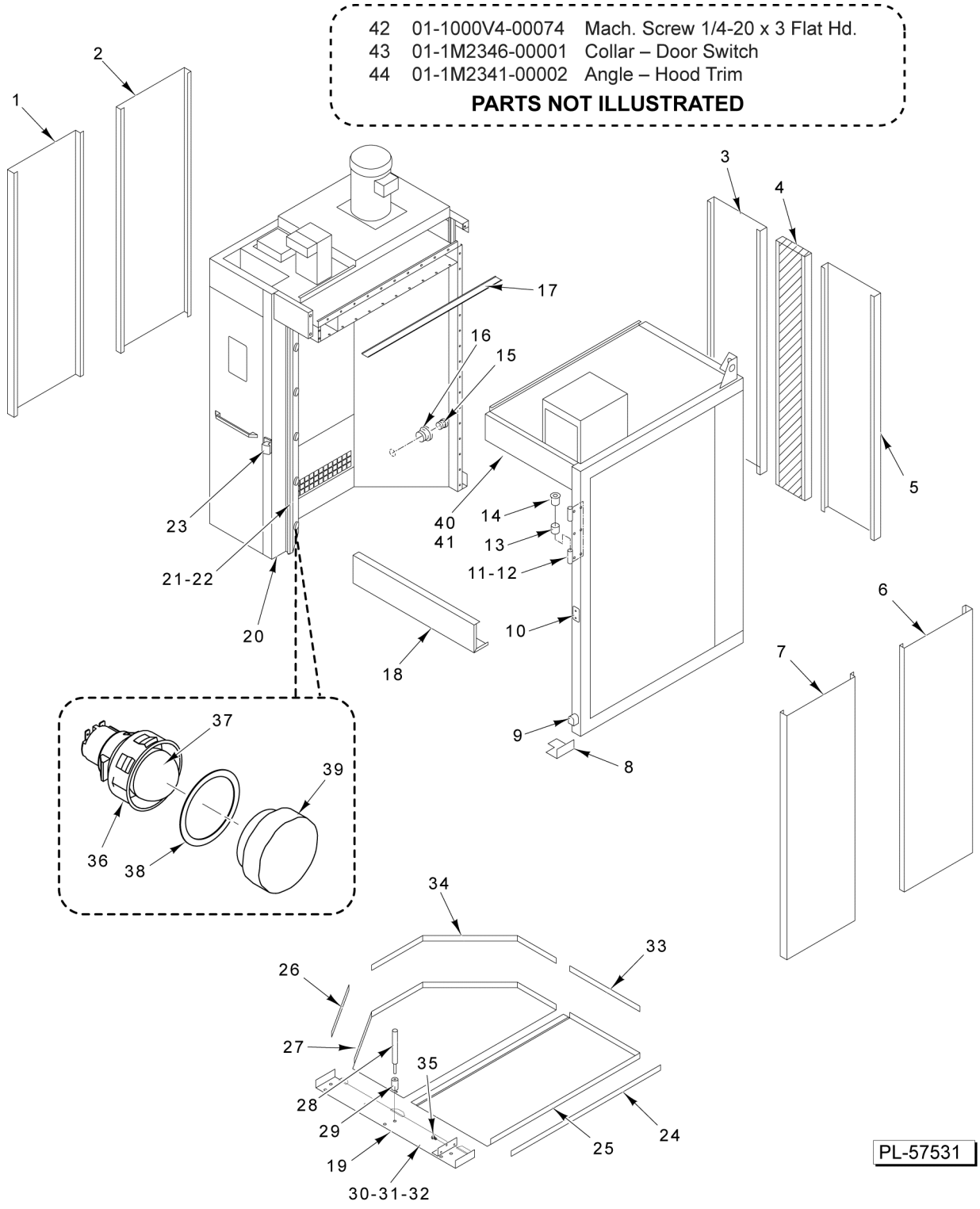


CABINET
(ML-132361)
(ON OR AFTER 8/1/05)

CABINET
(ML-132361)
(ON OR AFTER 8/1/05)

ILLUS. PL-58788	PART NO.	NAME OF PART	AMT.
1	01-1M5672-00002	Skin - Outer	1
2	01-1M5672-00001	Skin - Outer	1
3	01-1M5672-00002	Skin - Outer	1
4	01-1M5672-00001	Skin - Outer	1
5	01-1M5672-00002	Skin - Outer	1
6	01-1M5672-00001	Skin - Outer	1
*7	01-100V21-00056	Tape - Fiberglass	AR
8	01-1000V4-00283	Mach. Screw 1/4-20 x 3/4 Hex Washer Hd. (SST)	AR
9	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST)	AR
10	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass)	1
11	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass)	1
12	01-1000V0-00038	Bearing - Journal (Nylon)	4
13	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder)	4
**14	01-1M5918-00001	Hinge - Door (Female)	2
**15	01-1M5918-00002	Hinge Assy. - Door	2
16	01-1M1711-00003	NLA - Obsolete--Plate - Front Cover	1
17	01-1M5430-00001	Skin - Outer Header	1
18	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk	1
19	01-1M2335-00001	Wheel (For Installation)	1
20	01-1M5289-00003	Gasket - Loading Door (Top)	1
21	01-1M5289-00001	Gasket - Loading Door (Side)	2
22	01-100V18-0120A	Strike - Chrome Plated	1
23	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07)	1
24	01-1M2073-00004	Body - Floor Trim (Machines Built Before 11/01/07)	1
25	01-1M2071-00102	Body - Joiner Corner (Machines Built Before 11/01/07)	1
26	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07)	1
27	01-1M5872-00102	Trim - Floor Rear (Machines Built On or After 11/01/07)	1
28	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07)	1
29	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07)	1
30	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07)	1
31	01-1M2086-00001	Floor	1
32	01-1M5869-00001	Floor - Single (Machines Built On or After 11/01/07)	1
33	01-1000V4-00073	Anchor - Drop-In 1/4-20	9
34	01-1000V4-0073A	Tool - Setting	1
35	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & 120V Bulb)	5
36	01-1000V7-00028	Bulb	AR
37	01-1000V7-0027G	Gasket	AR
38	01-1000V7-0027L	Lens - Glass	AR
*39	00-913135-00002	Gasket - Red Silicone (Use With Floor Trim)	AR
40	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	4
41	01-1M2346-00001	Collar - Door Switch Assy	1

* (Sold Per Foot.)
** (Machines built before 2/01/07 must order items 14 & 15.)



CABINET
(ML-132355)
(BEFORE 8/1/05)

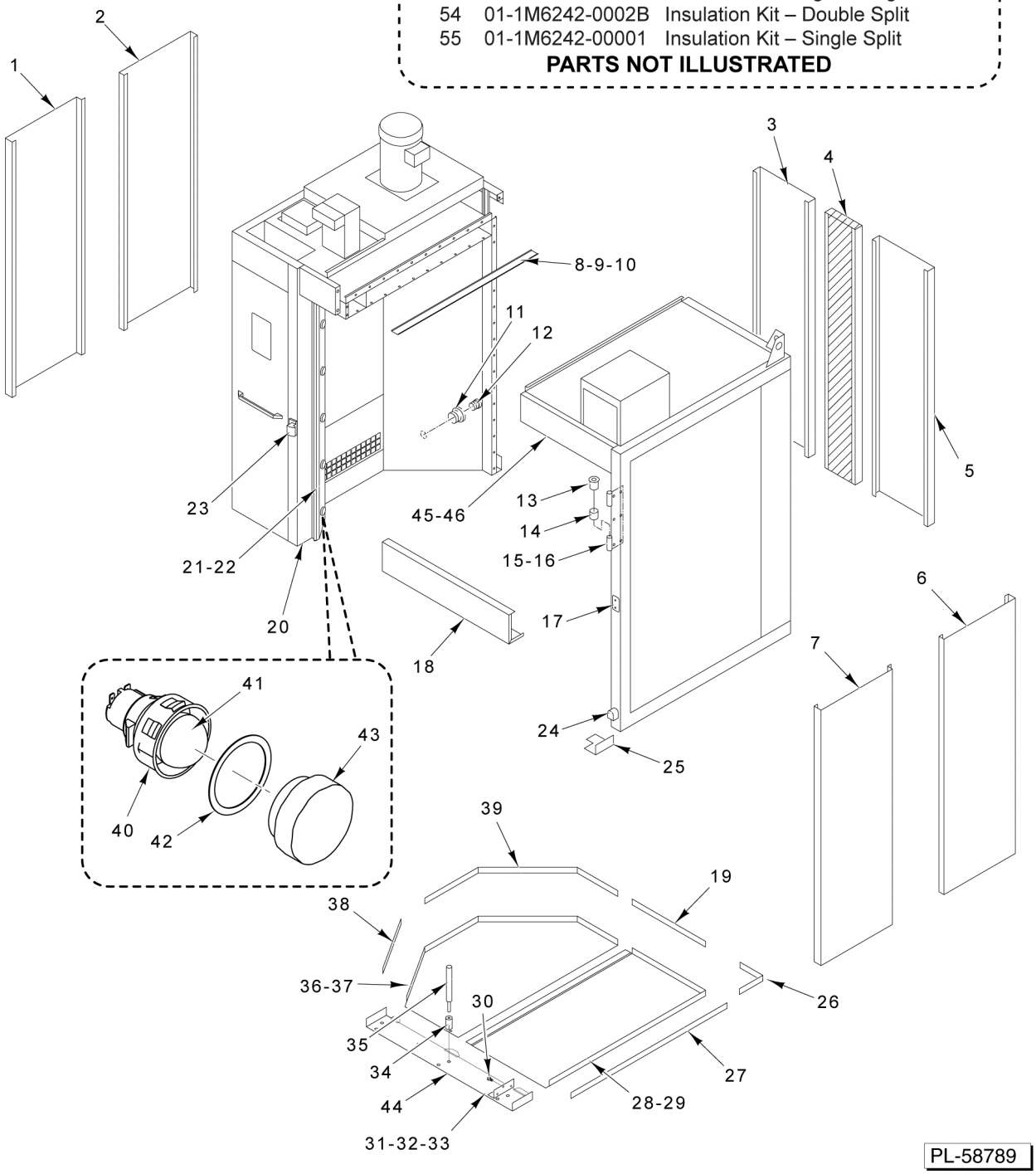
CABINET
(ML-132355)
(BEFORE 8/1/05)

ILLUS. PL-57531	PART NO.	NAME OF PART	AMT.
1	01-1M2120-00011	Skin - Outer (Non-Symmetrical Flanges)	1
2	01-1M2120-00012	Skin - Outer (Symmetrical Flanges)	1
3	01-1M5267-00001	Skin - Outer Drain	1
4	01-1M2192-00003	Panel - Outer Wall	1
5	01-1M2120-00004	Skin - Outer	1
6	01-1M2120-00012	Skin - Outer (Symmetrical Flanges)	1
7	01-1M2120-00011	Skin - Outer (Non-Symmetrical Flanges)	1
8	01-1M5285-00001	Jamb - Stop	1
9	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk	1
10	01-1M1711-00003	NLA - Obsolete--Plate - Front Cover	1
*11	01-1M5918-00001	Hinge - Door (Female)	2
*12	01-1M5918-00002	Hinge Assy. - Door	2
13	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder)	4
14	01-1000V0-00038	Bearing - Journal (Nylon)	4
15	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass)	1
16	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass)	1
**17	01-100V21-00056	Tape - Fiberglass	AR
18	01-1M5030-00001	Skin - Outer Header	1
19	01-1M5610-00002	Kit - Threshold Installation (Incls. Items 28 thru 32 & 35)	1
20	01-1M2335-00001	Wheel (For Installation)	1
21	01-1M5289-00002	Gasket - Loading Door 50 In. (Top)	1
22	01-1M5289-00001	Gasket - Loading Door 83 In. (Side)	2
23	01-100V18-0120A	Strike - Chrome Plated	1
24	01-1M2072-00003	Trim - Floor (46 In.)	1
25	01-1M5564-00002	Skin - Floor (RH)	1
26	01-1M5004-00003	Trim - Floor	1
27	01-1M5564-00001	Skin - Floor (LH)	1
28	01-1000V4-0073A	Tool - Setting	1
29	01-1000V4-00073	Anchor - Drop-In 1/4-20	9
30		Screw 1/4-20 x 1/2 or 1 (As Needed)	AR
31	01-1M5610-00201	Shim - Jamb Plate	AR
32	01-1M5570-00001	Threshold Weldment	1
33	01-1M5004-00001	Trim - Floor	1
34	01-1M5004-00002	Trim - Floor	1
35		Screw 10-32 Phil. Hd. (SST)	6
36	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & 120V Bulb)	5
37	01-1000V7-00028	Bulb	AR
38	01-1000V7-0027G	Gasket	AR
39	01-1000V7-0027L	Lens - Glass	AR
40	01-1M2211-00002	Skin - Ceiling	1
41	01-1M2131-00007	Top - False (Ceiling)	1
42	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	4
43	01-1M2346-00001	Collar - Door Switch Assy	1
44	01-1M2341-00002	Angle - Hood Trim	1
	01-100V21-00073	Gasket - Red Silicone	AR

* (Machines built before 2/01/07 must order items 11 & 12.)
** (Sold Per Foot)

47	01-1000V4-00074	Mach. Screw 1/4-20 x 3 Flat Hd.
48	01-1M2346-00001	Collar – Door Switch
49	01-1M2341-00002	Angle - Hood Trim
50	01-1M5152-00001	Hardware Package – Double
51	01-1M5152-00002	Hardware Package – Security
52	01-1M5152-00003	Hardware Package – Single Split
53	01-1M5152-00004	Hardware Package – Single Whole
54	01-1M6242-0002B	Insulation Kit – Double Split
55	01-1M6242-00001	Insulation Kit – Single Split

PARTS NOT ILLUSTRATED

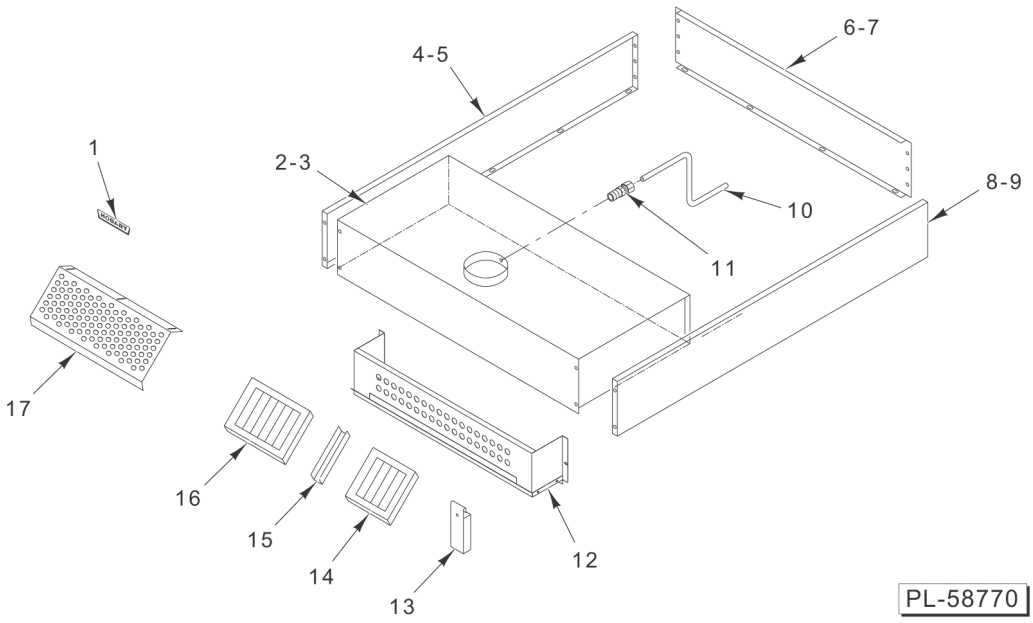


CABINET
(ML-132355)
(ON OR AFTER 8/1/05)

CABINET
(ML-132355)
(ON OR AFTER 8/1/05)

ILLUS. PL-58789	PART NO.	NAME OF PART	AMT.
1	01-1M5672-00003	Skin - Outer (Non-Symmetrical Flanges) (31 In.)	1
2	01-1M5672-00001	Skin - Outer (Symmetrical Flanges) (20 In.)	1
3	01-1M5672-00004	Skin - Outer Drain	1
4	01-1M5672-00105	Panel - Outer Wall Split	1
5	01-1M5672-00002	Skin - Outer Split	1
6	01-1M5672-00001	Skin - Outer (Symmetrical Flanges) (31 In.)	1
7	01-1M5672-00003	Skin - Outer (Non-Symmetrical Flanges) (20 In.)	1
*8	01-100V21-00056	Tape - Fiberglass	AR
9	01-1000V4-00283	Mach. Screw 1/4-20 x 3/4 Hex Washer Hd. (SST)	AR
10	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST)	AR
11	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass)	1
12	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass)	1
13	01-1000V0-00038	Bearing - Journal (Nylon)	4
14	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder)	4
**15	01-1M5918-00001	Hinge - Door (Female) (Machines Built On or After 12/01/07)	2
**16	01-1M5918-00002	Hinge Assy. - Door (Machines Built On or After 12/01/07)	2
17	01-1M1711-00003	NLA - Obsolete--Plate - Front Cover	1
18	01-1M5030-00001	Skin - Outer Header	1
19	01-1M5004-00001	Trim - Floor	1
20	01-1M2335-00001	Wheel (For Installation)	1
21	01-1M5289-00002	Gasket - Loading Door 50 In. (Top)	1
22	01-1M5289-00001	Gasket - Loading Door 83 In. (Side)	2
23	01-100V18-0120A	Strike - Chrome Plated	1
24	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk	1
25	01-1M5285-00001	Jamb - Stop	1
26	01-1M2071-00003		1
27	01-1M2072-00003	Trim - Floor (46 In.)	1
28	01-1M5564-00002	Skin - Floor (RH) (Machines Built Before 12/01/07)	1
29	01-1M5928-00202	Skin - Floor (RH) (Machines Built On or After 12/01/07)	1
30		Screw 10-32 Phil. Hd. (SST)	6
31		Screw 1/4-20 x 1/2 or 1 (As Needed)	AR
32	01-1M5610-00201	Shim - Jamb Plate	AR
33	01-1M5570-00001	Threshold Weldment	1
34	01-1000V4-00073	Anchor - Drop-In 1/4-20	9
35	01-1000V4-0073A	Tool - Setting	1
36	01-1M5564-00001	Skin - Floor (LH) (Machines Built Before 12/01/07)	1
37	01-1M5928-00201	Skin - Floor (LH) (Machines Built On or After 12/01/07)	1
38	01-1M5004-00003	Trim - Floor	1
39	01-1M5004-00002	Trim - Floor	1
40	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & 120V Bulb)	5
41	01-1000V7-00028	Bulb	AR
42	01-1000V7-0027G	Gasket	AR
43	01-1000V7-0027L	Lens - Glass	AR
44	01-1M5610-00002	Kit - Threshold Installation (Incls. Items 30 thru 35) (Machines Built Before 12/02/04)	1
45	01-1M2211-00002	Skin - Ceiling	1
46	01-1M2131-00007	Top - False (Ceiling)	1
47	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	4
48	01-1M2346-00001	Collar - Door Switch Assy	1
49	01-1M2341-00002	Angle - Hood Trim	1
50	01-1M5152-00001	Hardware Package - Double	1
51	01-1M5152-00002	Hardware Package - Security	1
52	01-1M5152-00003	Hardware Package - Single Split	1
53	01-1M5152-00004	Hardware Package - Single Whole	1
54	01-1M6242-0002B	Insulation Kit - Double Split	1
55	01-1M6242-00001	Kit - Insulation	1

* (Sold Per Foot)
** (Machines built before 2/01/07 must order items 15 & 16.)

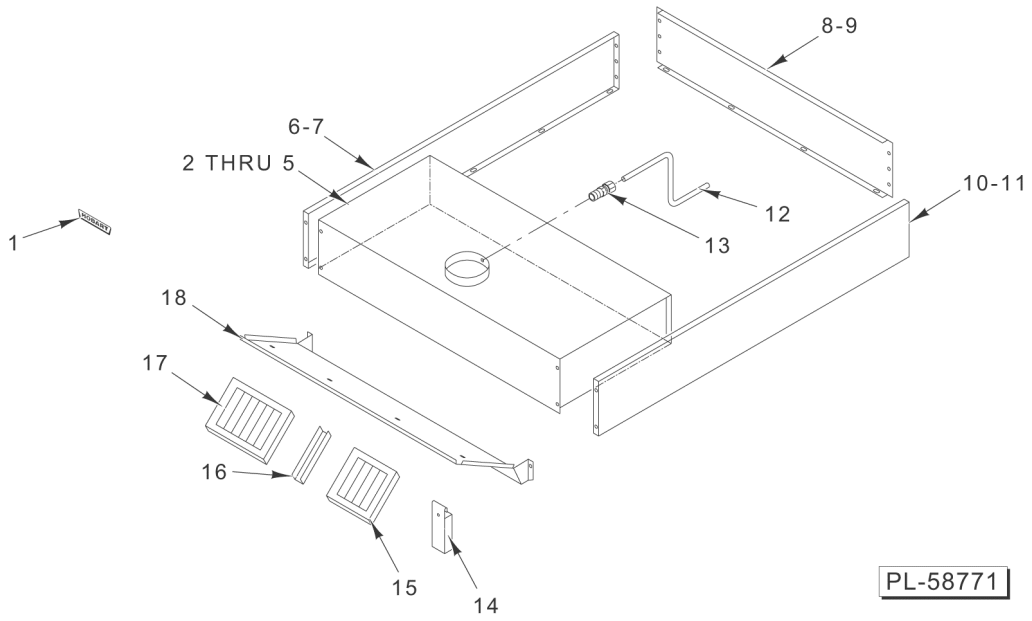


HOOD (ML-132361)

HOOD (ML-132361)

ILLUS. PL-58770	PART NO.	NAME OF PART	AMT.
1	01-100V16-00531	Logo - Hood	1
2	01-1M5485-00001	Hood Assy. Type I (Incls. Items 12, 14, 15, & 16)	1
3	01-1M5485-00002	Hood Assy. Type II (Incls. Items 12 & 17)	1
4	01-1M5351-00001	Trim - Side (Machines Built Before 05/01/07)	1
5	01-1M5945-00101	Trim - Side Hood Single (Machines Built On or After 05/01/07)	1
6	01-1M5352-00001	Trim - Rear (Machines Built Before 05/01/07)	1
7	01-1M5945-00102	Trim - Rear Hood Single (Machines Built On or After 05/01/07)	1
8	01-1M5351-00001	Trim - Side (Machines Built Before 05/01/07)	1
9	01-1M5945-00101	Trim - Side Hood (Machines Built On or After 05/01/07)	1
*10	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.)	1
11	FP-078-49	Fitting - Tube (1/4 In.) (Brass)	1
12	01-1M5489-00001	Baffle - Hood Assy	1
13	01-1M3032-00001	Cup - Hood Grease	1
14	01-100V18-00089	Filter - Hood 16 x 20 With Drop (Type I Hood)	1
15	01-1M2247-00001	Filler - Filter (Type I Hood)	1
16	01-100V18-00088	Filter - Hood 16 x 16 With Drop (Type I Hood)	2
17	01-1M5492-00001	Panel - Baffle (Type II Hood)	1
	01-1M5601-00002	Cover - Hood Exhaust	1
	01-1M6307-00001	Kit - Hood Drip Single Rack	1

* Sold Per Inch.

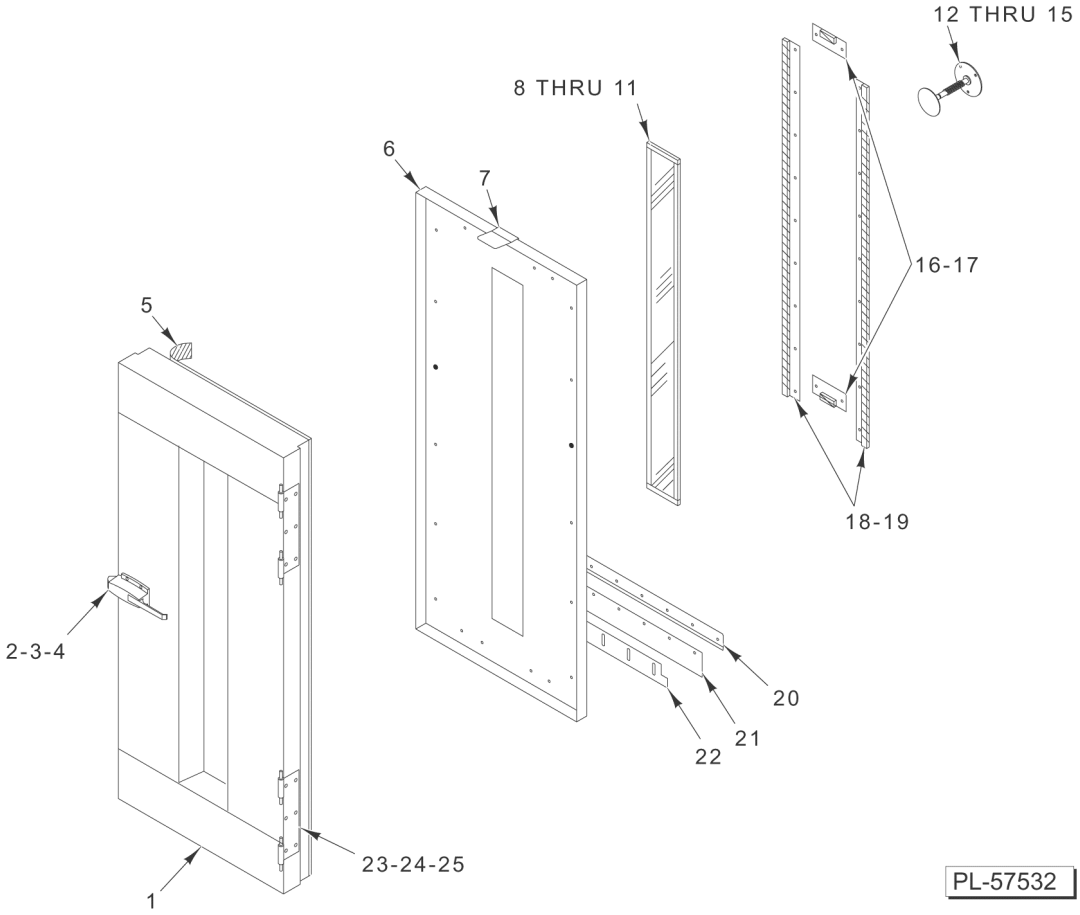


HOOD (ML-132355)

HOOD (ML-132355)

ILLUS. PL-58771	PART NO.	NAME OF PART	AMT.
1	01-100V16-00531	Logo - Hood	1
2	01-1M5690-00001	Hood Assy. Type I (Incls. Items 10,12,13, & 15 thru 18)(Machines Built Before 8/03/05)	1
3	01-1M5136-00002	NLA - Obsolete--Hood Assy. Type II (Incls. Items 1, 5, 6, 8, 10, 18, & 16)	1
4	01-1M5690-00003	Hood Assy. Type I (Machines Built On or After 8/03/05)	1
5	01-1M5147-00002	Panel - Plenium (Type II Hood)	2
6	01-1M5351-00002	Trim - Side (Machines Built Before 5/01/07)	1
7	01-1M5945-00201	Trim - Side (Machines Built On or After 5/01/07)	1
8	01-1M5352-00002	Trim - Rear (Machines Built Before 5/01/07)	1
9	01-1M5945-00202	Trim - Rear (Machines Built On or After 5/01/07)	1
10	01-1M5351-00002	Trim - Side (Machines Built Before 5/01/07)	1
11	01-1M5945-00201	Trim - Side (Machines Built On or After 5/01/07)	1
*12	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.)	1
13	FP-078-49	Fitting - Tube 1/4 (Brass)	1
14	01-1M3032-00001	Cup - Hood Grease	1
15	01-100V18-00089	Filter - Hood 16 x 20 With Drop (Type I Hood)	1
16	01-1M2247-00002	Filler - Filter	1
17	01-100V18-00088	Filter - Hood 16 x 16 With Drop (Type I Hood)	3
18	01-1M5140-00002	Deflector - Air	1
	01-1M5685-00001	Cover - Exhaust Hood	1
	01-1M6307-00002	Kit - Hood Drip Double Rack	AR

* Sold Per Inch.

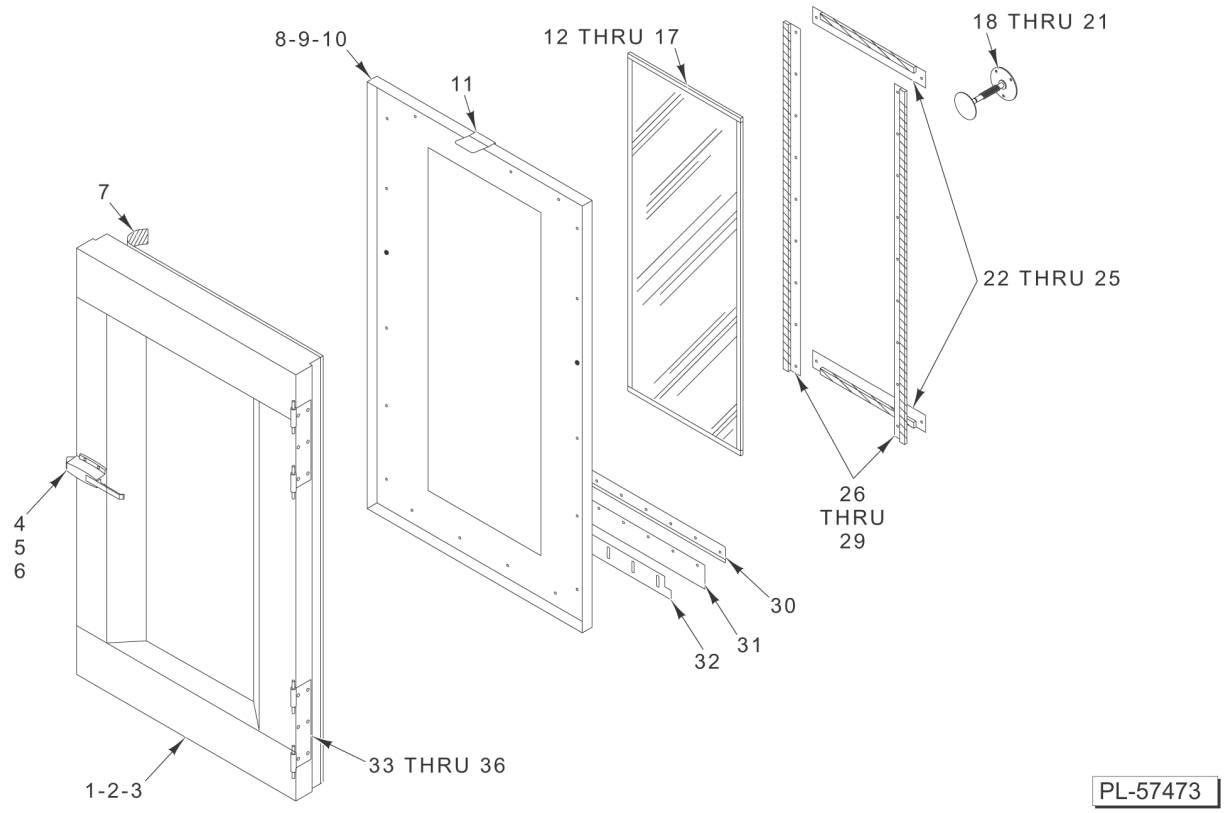


LOADING DOOR (ML-132361)

LOADING DOOR (ML-132361)

ILLUS. PL-57532	PART NO.	NAME OF PART	AMT.
1	01-1M2133-00001	Weldment - Door	1
2	01-100V18-0120B	Handle - Chrome Plated (Order With item 3)	1
3	01-100V16-00259	Label - Warning	1
4	01-1M5910-00001	Spacer - Door Handle	1
5	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot)	18
6	01-1M2135-00001	Skin - Inner Door	1
7	01-1M2254-00001	Guide - Door Switch Actuator	1
8	01-1M4171-00002	Window Glass Assy. (Incls. Items 9, 10, & 11)	1
9	01-100V16-0102C	Glass - Tempered 1/4 In. Thick	1
10	00-513886-00003	Sealer (Clear)	AR
*11	01-100V21-00060	Gasket - Silicone (Sold Per Ft.)	12
12	01-1M1435-00002	Handle - Interior Door (Incls. Items 13, 14, & 15)	1
13	01-100V20-00010	Spring - Compression 7/16 O.D.	1
14	01-1M1761-0001C	Plate - Interior Door Handle	1
15	01-1000V1-00036	Ring - Retaining 7/16 In. (Zinc)	1
16	01-1M2937-00002	Retainer - Window (Horizontal)	2
**17	01-100V21-0039A	Tape - Silicone (1/8 x 3/4)	10
18	01-1M2937-00001	Retainer - Window (Vertical)	2
**19	01-100V21-0039A	Tape - Silicone (1/8 x 3/4)	62
20	01-1M2255-00001	Clamp - Floor Sweep	1
21	01-1M2778-00001	Strip - Silicone Floor Seal	1
22	01-1M2769-00001	Support - Floor Seal	1
25	01-1M5918-00201	Pin - Hinge Loading Door	2
	01-1000V4-00067	Speed Nut	26
	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	16
	01-1A2876-00101	Channel - Safety Bar	5
	01-1M5551-00004	Door - Loading With Grid (Packaged)	1
	01-1M5551-00001	Door - Loading (Packaged - Domestic) (Incls. Items 1 thru 25)	1
	01-1M2469-00008	Door - Loading (Packaged - Export)	1

* Sold Per Foot.
** Sold Per Inch.

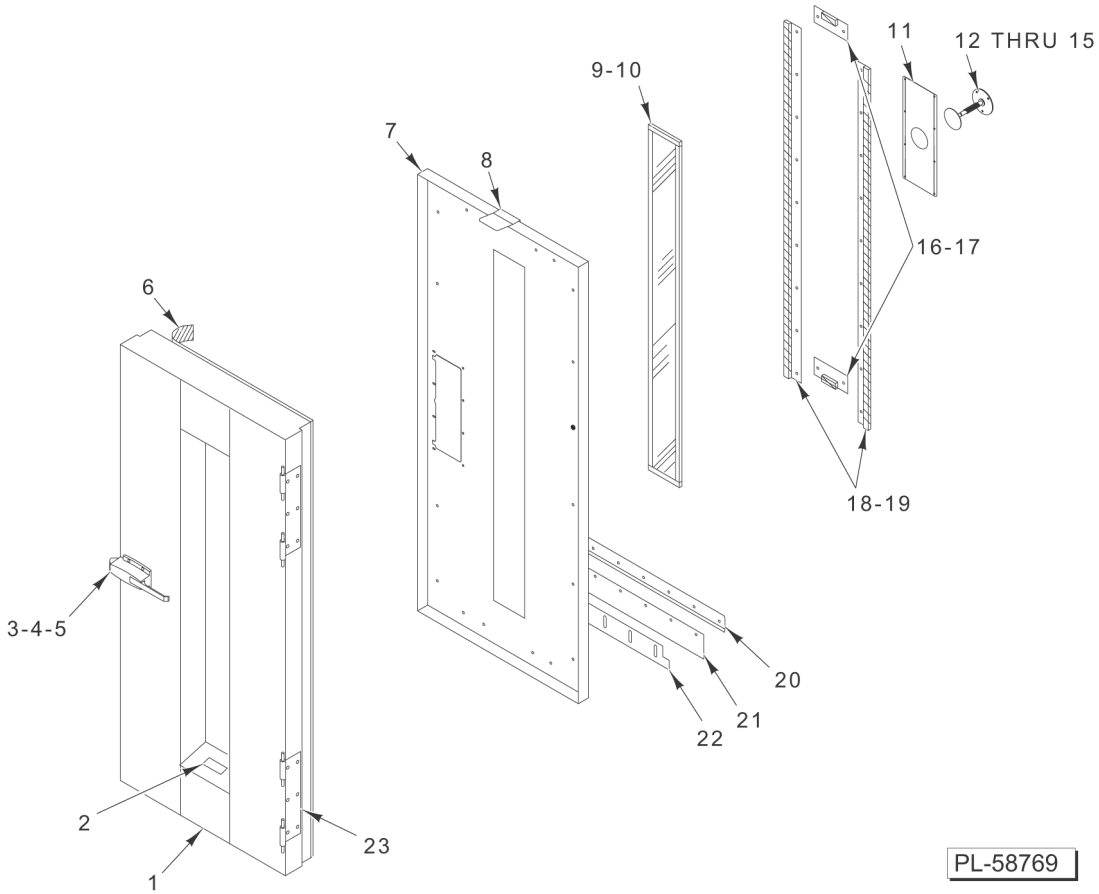


LOADING DOOR (ML-132355)

LOADING DOOR (ML-132355)

ILLUS. PL-57473	PART NO.	NAME OF PART	AMT.
1	01-1M5374-00002	Weldment - Door (21 In. Window) (Ovens Built Before 6/1/03)	1
2	01-1M5590-00002	Weldment - Door (21 In. Window) (Ovens Built After 6/1/03)	1
3	01-1M2133-00002	Weldment - Door (10 In. Window)	1
4	01-100V18-0120B	Handle - Chrome Plated (Order With Item 4)	1
5	01-100V16-00259	Label - Warning	1
6	01-1M5910-00001	Spacer - Door Handle	1
7	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot)	20
8	01-1M5376-00002	Skin - Inner Door (21 In. Window) (Ovens Built Before 6/1/03)	1
9	01-1M4991-00001	Skin - Inner Door (21 In. Window) (Ovens Built After 6/1/03)	1
10	01-1M2135-00002	Skin - Inner Door (10 In. Window)	1
11	01-1M2254-00001	Guide - Door Switch Actuator	1
12	01-1M4171-00003	Window Assy. (21 In.) (Ovens Built Before 6/1/03) (Incls. Items 14, 16, & 17)	1
13	01-1M4171-00002	Window Assy. (10 In.) (Incls. Items 15 & 16)	1
14	01-100V16-0102C	Glass - Tempered 1/4 In. Thk. (Ovens Built Before 6/1/03)	1
15	01-100V16-0102J	Glass - Tempered 1/4 In. Thk. (Ovens Built After 6/1/03)	1
16	00-513886-00003	Sealer (Clear)	AR
17	01-100V21-00060	Gasket - Silicone (Sold Per Ft.)	AR
18	01-1M1435-00002	Handle - Interior Door (Incls. Items 19, 20, & 21)	1
19	01-100V20-00010	Spring - Compression 7/16 O.D.	1
20	01-1M1761-00001	Plate	1
21	01-1000V1-00036	Ring - Retaining 7/16 In. (Zinc)	1
22	01-1M2937-00003	Retainer - Window (Horizontal) (21 In. Window) (Ovens Built Before 6/1/03)	2
23	01-1M5574-00001	Retainer - Window (Horizontal) (21 In. Window) (Ovens Built After 6/1/03)	2
24	01-1M2937-00002	Retainer - Window (Horizontal) (10 In. Window)	2
*25	01-100V21-0039A	Tape - Silicone (1/8 x 3/4)	22
26	01-1M2937-00001	Retainer - Window (Vertical) (21 In. Window) (Ovens Built Before 6/1/03)	2
27	01-1M5574-00201	Retainer - Window (Vertical) (21 In. Window) (Ovens Built After 6/1/03)	2
28	01-1M2937-00001	Retainer - Window (Vertical) (10 In. Window)	2
*29	01-100V21-0039A	Tape - Silicone (1/8 x 3/4)	62
30	01-1M2255-00002	Clamp - Floor Sweep	1
31	01-1M2778-00002	Strip - Silicone Floor Seal	1
32	01-1M2769-00002	Support - Floor Seal	1
35	01-1M5918-00201	Pin - Hinge Loading Door	2
36	01-1000V0-00080	Bearing - Door Hinge (Brass)	2
	01-1000V4-00067	Speed Nut	26
	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	16
	01-1M5289-00001	Gasket - Loading Door Jamb	1
	01-1M5289-00002	Gasket - Loading Door Head	1
	01-1A2876-00101	Channel - Safety Bar (10 In. Window)	5
	01-1A2876-00102	Channel - Safety Bar (21 In. Window)	5
	01-1M2469-00003	Door - Loading (Pass-Thru) (10 In. Window) (Packaged - Domestic)	1
	01-1M2469-00007	Door - Loading (Pass-Thru) (10 In. Window) (Packaged - Export)	1
	01-1M5551-00002	Door - Loading Without Grid (10 In. Window) (Packaged)	1
	01-1M5551-00003	Door - Loading Without Grid (21 In. Window) (Packaged)	1
	01-1M5551-00005	Door - Loading With Grid (10 In. Window) (Packaged)	1
	01-1M5551-00006	Door - Loading With Grid (21 In. Window) (Packaged)	1

* Sold Per Inch.

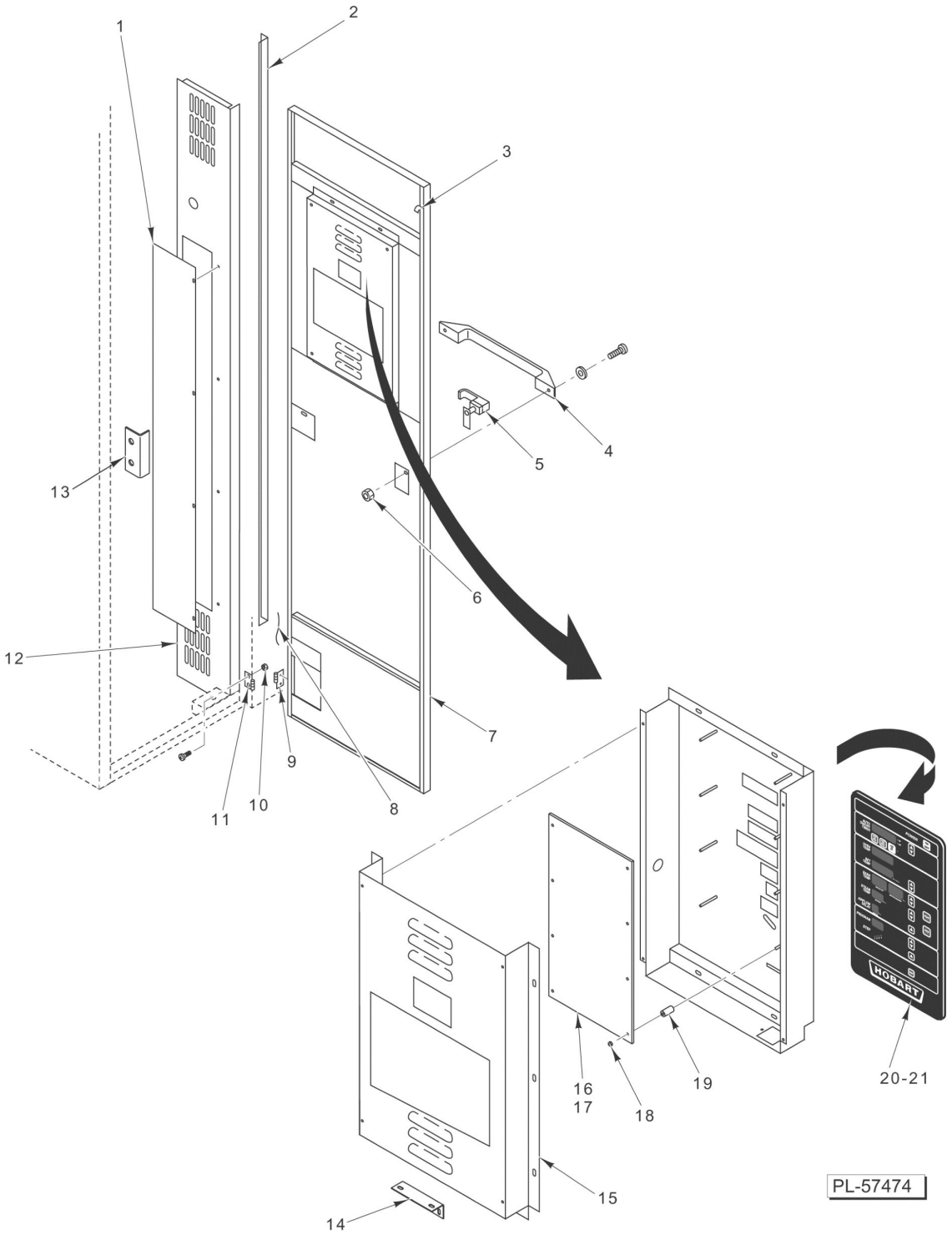


DOOR ASSEMBLY
(PUSH LOCK TYPE)

DOOR ASSEMBLY
(PUSH LOCK TYPE)

ILLUS. PL-58769	PART NO.	NAME OF PART	AMT.
1	01-1M6033-00001	Weldment - Door	1
2	01-100V16-0168C	Label - Caution	1
*3	01-100V18-0120B	Handle - Chrome Plated	1
4	01-100V16-00259	Label - Warning	1
5	01-1M5910-00001	Spacer - Door Handle	1
**6	01-100V21-00065	Tape - Fiberglass (1/8 x 1)	30
7	01-1M6034-00101	Skin - Inner Door	1
8	01-1M2254-00001	Guide - Door Switch Actuator	1
9	01-100V16-00709	Glass - Triple Pane	1
10	01-100V16-0644B	Gasket - Window (1 Pc. Fused Corner)	1
11	01-1M5920-00209	Cover - Inner Door Latch	2
12	01-1M1435-00002	Handle - Interior Door (Incls. Items 13, 14, & 15)	1
13	01-100V20-00010	Spring - Compression 7/16 O.D.	1
14	01-1M1761-00001	Plate - Interior Door Handle	1
15	01-1000V1-00036	Ring - Retaining 7/16 In. (Zinc)	1
16	01-1M6030-00001	Retainer - Horizontal Door Glass	2
***17	01-100V21-00162	Tape - Silicone Foam (1/8 x 111/64)	10
18	01-1M5843-00001	Retainer - Window	2
***19	01-100V21-00162	Tape - Silicone Foam (1/8 x 111/64)	60
20	01-1M6034-00102	Sweep - Inner Door	1
21	01-100V16-0683A	Gasket - Floor Sweep	1
22	01-1M6034-00103	Sweep - Outer Door	1
23	01-1M5918-00001	Hinge - Door (Female)	2
	01-1M6034-00001	Door Assy. - Push Lock (Incls. Items 1 thru 23)	1
	01-1M5092-00006	Insulation (Packaged)	1

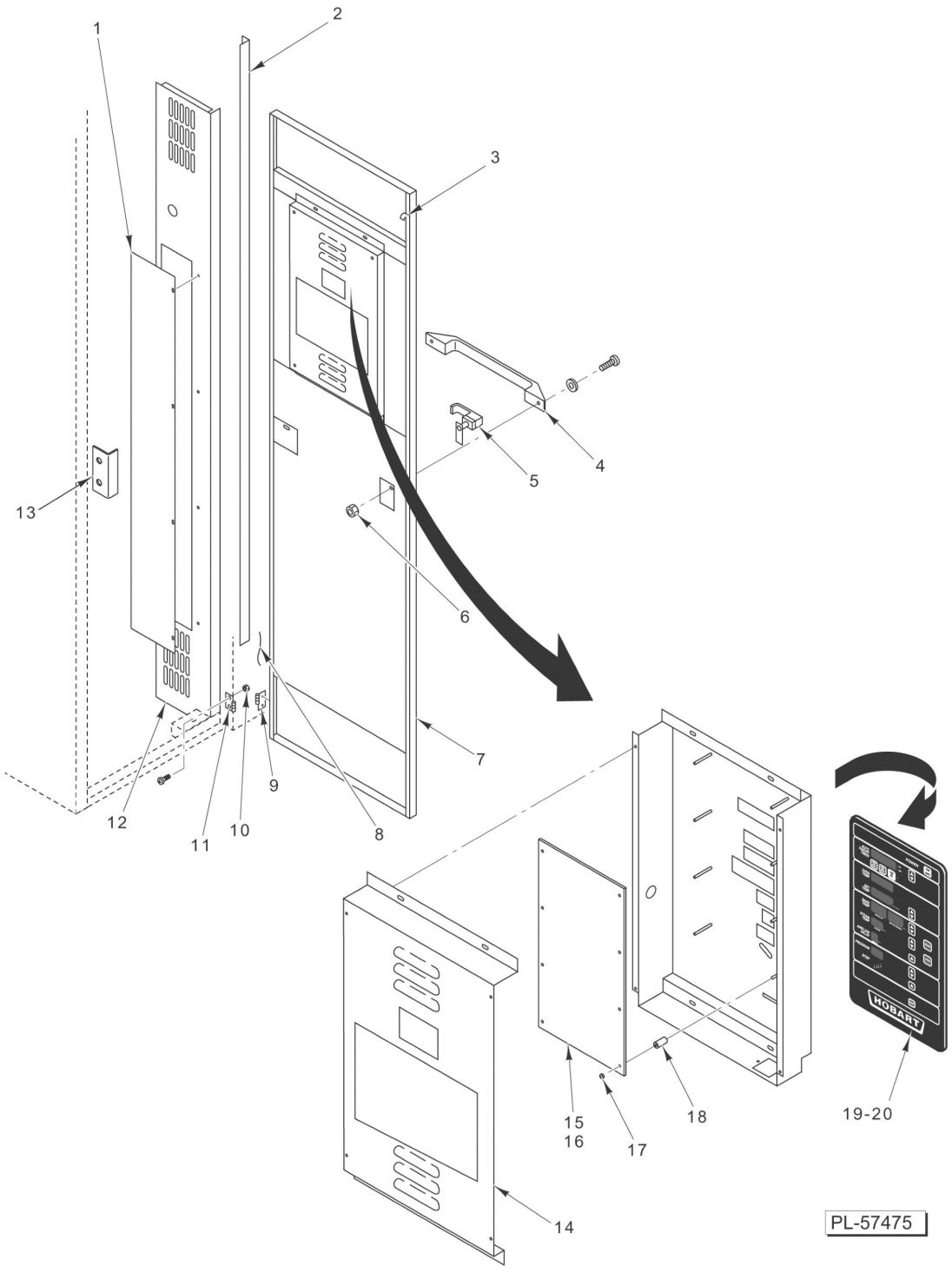
* Order with 01-100V16-00259.
** Sold Per Foot.
*** Sold Per Inch.



CONTROL CABINET, DOOR, AND CONTROLLER (ML-132361)

CONTROL CABINET, DOOR, AND CONTROLLER (ML-132361)

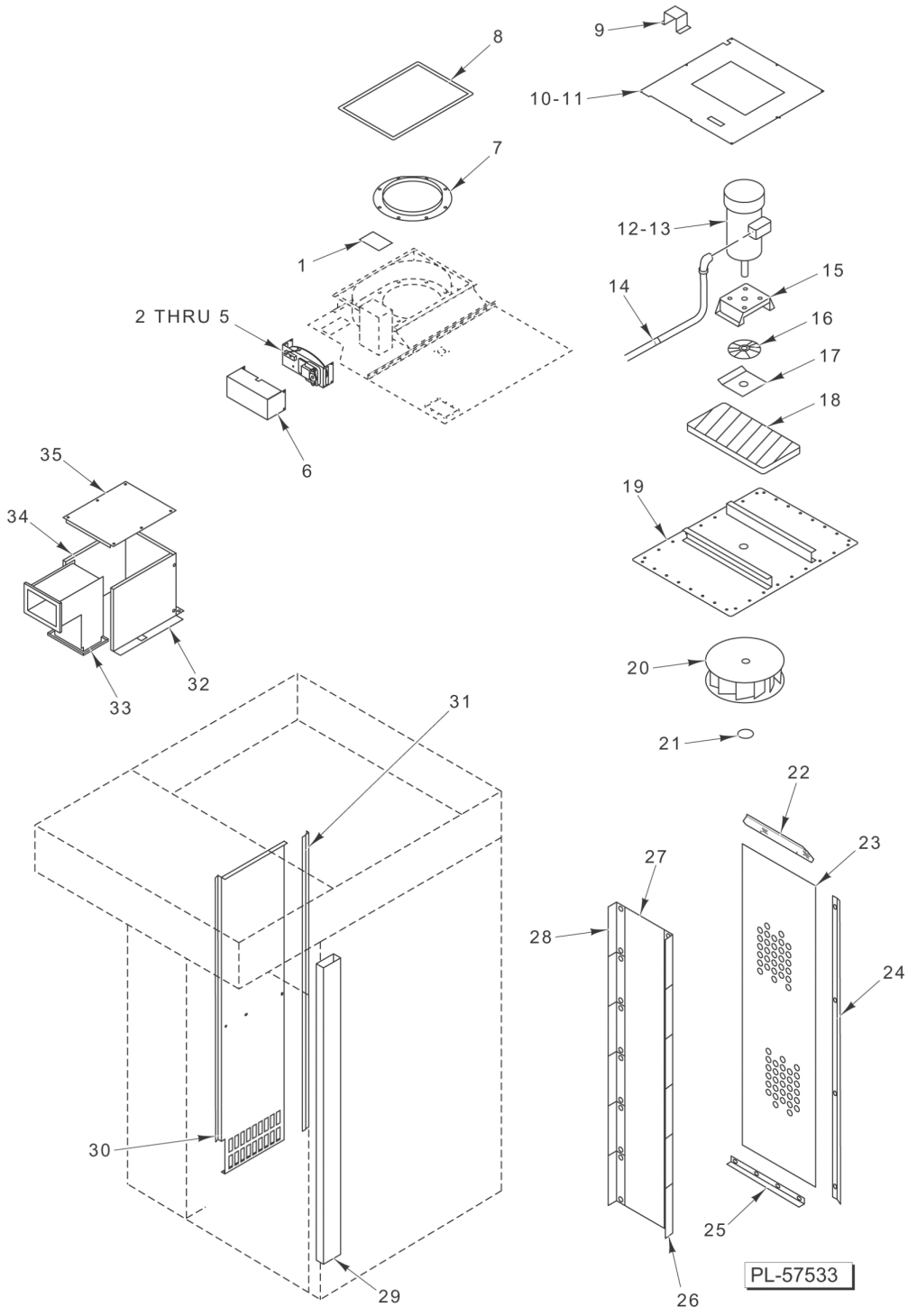
ILLUS. PL-57474	PART NO.	NAME OF PART	AMT.
1	01-1M5150-00001	Cover - Light Access	1
2	01-1M5482-00001	Angle - Control Cabinet	1
3	01-100V21-00092	Gasket - PVC-Extruded ("B" Shape)	6
4	01-100V18-00091	Handle	1
5	01-100V18-00161	Latch	1
6	01-1000V4-00165	Nut Hex	2
7	01-1M5480-00001	Door Assy. - Control (Incls. Items 2 thru 5, 8, & 11)	1
8	01-1M2777-00001	Strap - Ground	1
9	01-1M1934-00001	Hinge - Control Door (Male)	3
10	01-1000V4-00165	Nut Hex	6
11	01-1M1934-00002	Hinge - Control Door (Female)	3
12	01-1M5149-00001	Panel - Service (Light Access)	1
13	01-1M5479-00001	Catch - Control Door	1
14	01-1M5482-00001	Bracket	2
15	01-1M5405-00001	Cover - Controller	1
16	01-100V16-00590	EPROM (Standard)	1
17	01-100V16-00565	PC Board - Control	1
18	01-1000V4-00165	Nut Hex	8
19	01-1000V5-00164	Spacer - PC Board	8
20	01-100V16-0545A	Overlay - Controller (Standard)	1
21	01-100V16-0546A	Overlay - Controller (Advanced)	1
	01-100V10-00223	Alarm - Piezo Pre-wired	1
	01-100V11-0030A	Connector - Seal Flex (3/8 x 90 Deg.)	2
	01-1M1937-00003	Plate - Harness	1
	01-100V16-00584	Label - Control Status	1



CONTROL CABINET, DOOR, AND CONTROLLER (ML-132355)

CONTROL CABINET, DOOR, AND CONTROLLER (ML-132355)

ILLUS. PL-57475	PART NO.	NAME OF PART	AMT.
1	01-1M5150-00001	Cover - Light Access	1
2	01-1M5482-00001	Angle - Control Cabinet (Machines Built After 4/1/04)	2
3	01-100V21-00092	Gasket - PVC-Extruded ("B" Shape)	6
4	01-100V18-00091	Handle	1
5	01-100V18-00161	Latch (Machines Built After 4/1/04)	1
6	01-1000V4-00165	Nut Hex	2
7	01-1M4992-00001	Door Assy. - Control (Incls. Items 2 thru 6, 8, & 11)	1
8	01-1M2777-00001	Strap - Ground	1
9	01-1M1934-00001	Hinge - Control Door (Male)	3
10	01-1000V4-00165	Nut Hex	6
11	01-1M1934-00002	Hinge - Control Door (Female)	3
12	01-1M5149-00001	Panel - Service (Light Access)	1
13	01-1M5479-00001	Catch - Control Door (Machines Built After 4/1/04)	1
14	01-1M5405-00001	Cover - Controller (Machines Built After 4/1/04)	1
15	01-100V16-00590	EPROM (Standard)	1
16	01-100V16-00565	PC Board - Control	1
17	01-1000V4-00165	Nut Hex	8
18	01-1M3001-00003	Spacer - PC Board	8
19	01-100V16-0545A	Overlay - Controller (Standard)	1
20	01-100V16-0546A	Overlay - Controller (Advanced)	1
	01-1M5569-00001	Kit (Convert Standard to Advanced Controls)	1
	01-100V10-00223	Alarm - Piezo Pre-wired	1
	01-100V11-0030A	Connector - Seal Flex (3/8 x 90 Deg.)	2
	01-1M1937-00003	Plate - Harness	1
	01-100V16-00584	Label - Control Status	1

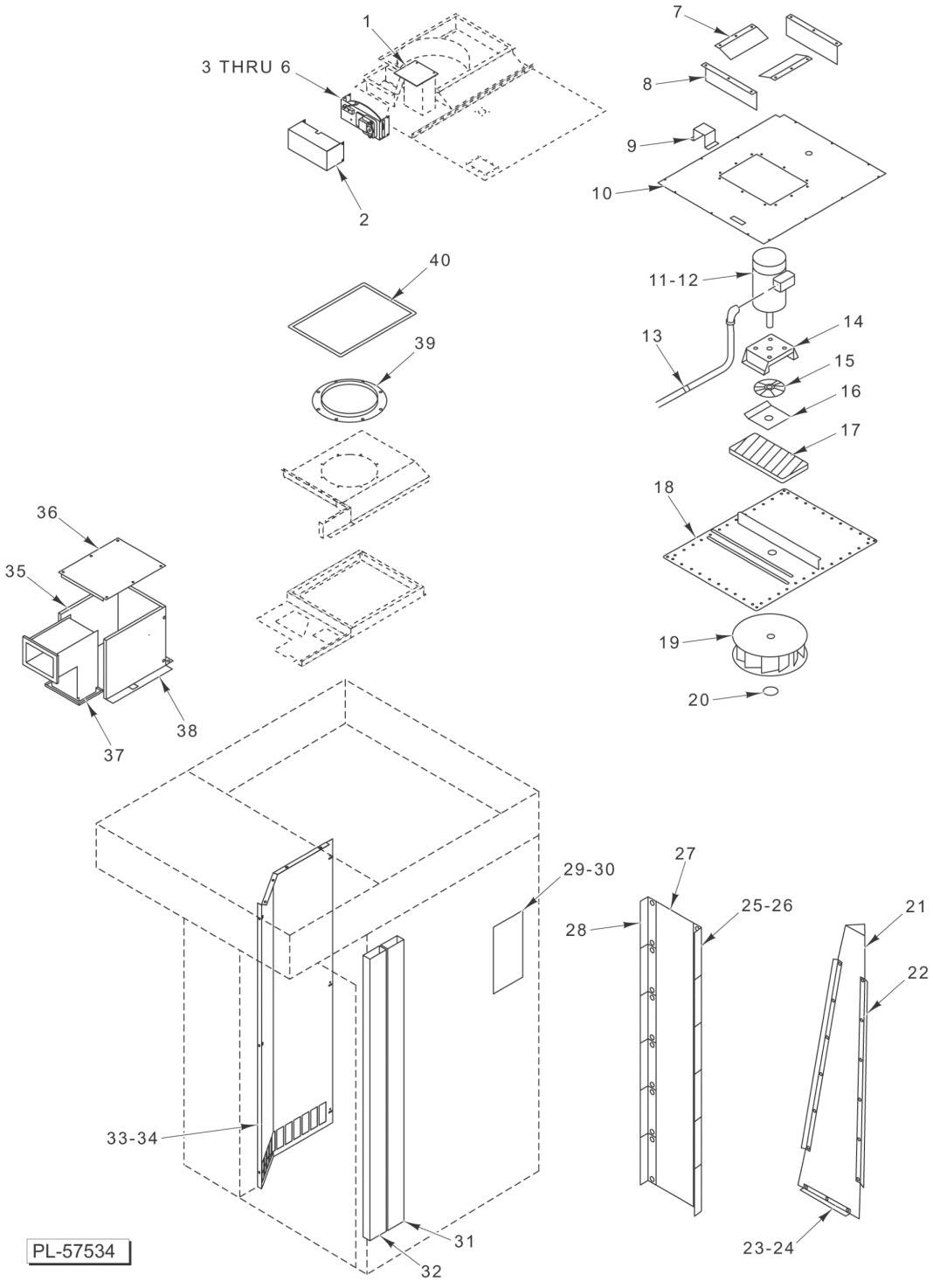


BLOWER, PANELS, AND VENTS (ML-132361)

BLOWER, PANELS, AND VENTS (ML-132361)

ILLUS. PL-57533	PART NO.	NAME OF PART	AMT.
1	01-1M5266-00001	Lid - Vent	1
2	01-1M5826-00001	Cam - Vent	1
3	01-1M5102-00001	Bracket - Vent	1
4	01-1000V6-00001	Micro-Switch With Roller	1
5	01-1000V8-00109	Motor - Vent Gear	1
6	01-1M5101-00001	Cover - Vent Bracket	1
7	01-1M2451-00001	Bell - Inlet	1
*8	01-100V21-00056	Tape - Fiberglass 1/4 x 1	AR
9	01-1M1433-00001	Protector - Thermocouple	1
10	01-1M5456-00001	Cover - Insulation Blower (Machines Built Before 3/15/04)	1
11	01-1M5542-00001	Cover - Blower Insulation (Machines Built After 3/15/04)	1
12	01-1000V8-00052	Motor - Blower (3 Ph., 1-1/2 Hp.)	1
13	01-1000V8-00067	Motor - Blower (1 Ph., 2 Hp.)	1
14	01-100V11-00073	Clamp - Conduit (1/2)	2
15	01-1M1360-00001	Mount - Blower Motor	1
16	01-1M2458-00001	Heat Slinger Assy	1
17	01-1M1794-00001	Cover - Blower Insulation	1
18	01-1M1795-00001	Insulation - Blower	1
19	01-1M2059-00001	Weldment - Blower Mount	1
20	01-1000V8-00041	Wheel - Blower (15 In. Dia.)	1
21	01-1000V1-00028	Ring - Snap	1
22	01-1M2101-00004	Z-Bar (Pressure Panel)	1
23	01-1M2579-00001	Wall - Inner Pressure Panel	1
24	01-1M2479-00003	Retainer - Pressure Panel Bottom Wall	2
25	01-1M2479-00002	Retainer - Pressure Panel Side Wall	2
26	01-1M5459-00001	Shutter - Pressure Panel 90 Deg	6
27	01-1M5523-00001	Body - Pressure Panel Shutter Support	1
28	01-1M5459-00002	Shutter - Pressure Panel 97 Deg	6
29	01-1M2089-00001	Duct - Bottom Vent	1
30	01-1M5473-00001	Panel - Suction	1
31	01-1M5476-00001	Bracket - Mounting (Suction Panel)	1
32	01-1M2222-00001	Side - Duct Insulation Cover	1
33	01-1M2074-00001	Duct - Vent	1
34	01-1M2223-00001	Body - Duct Insulation Cover	1
35	01-1M2224-00001	Top - Duct Insulation Cover	1
	01-1M2060-00002	Blower Assy. (Incls. Items 15 thru 21)	1
	01-1M5391-00001	Kit - Shutter Set	1
	01-1A1828-00001	Kit - Thermocouple	1

* Sold Per Inch.

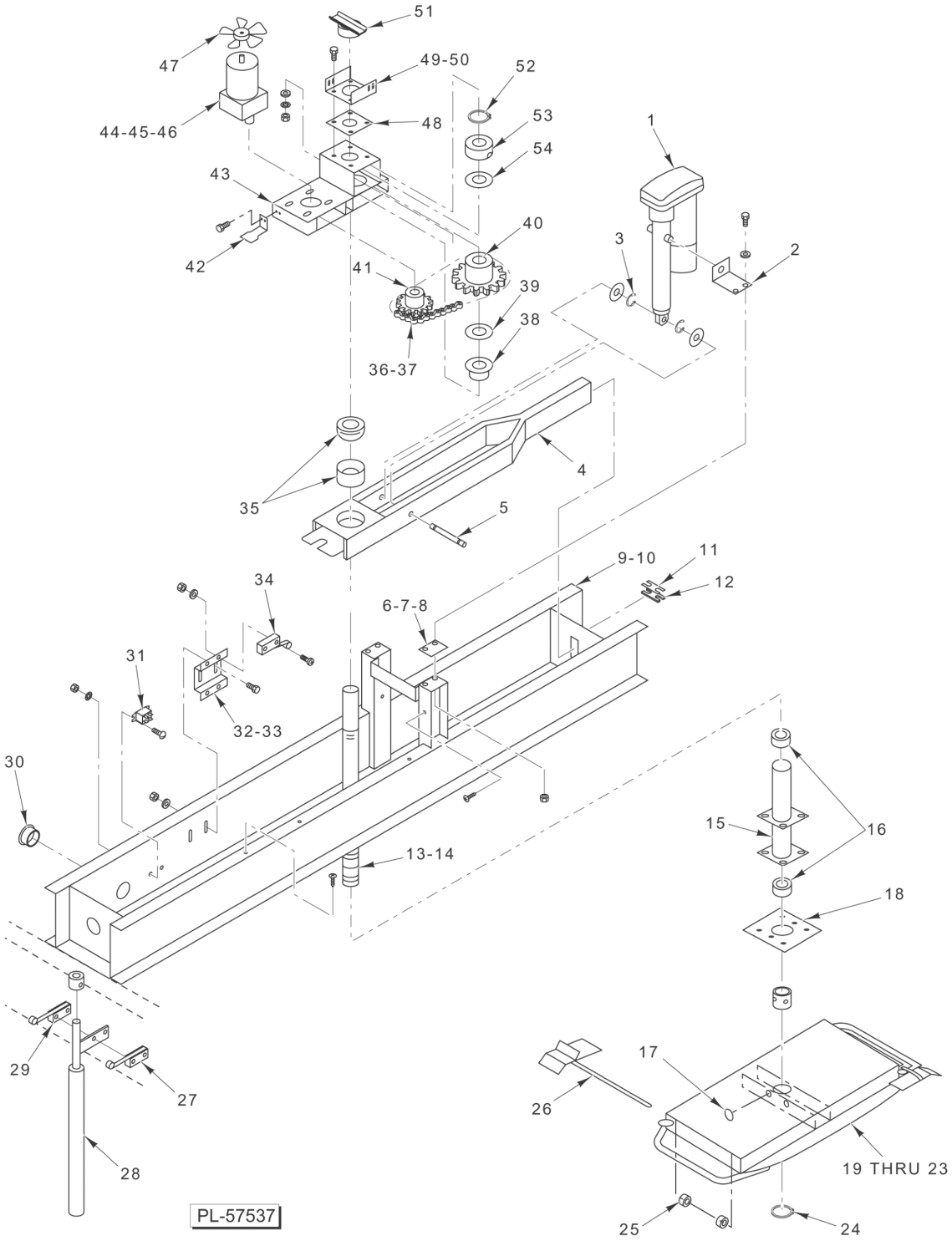


BLOWER, PANELS, AND VENTS (ML-132355)

BLOWER, PANELS, AND VENTS (ML-132355)

ILLUS. PL-57534	PART NO.	NAME OF PART	AMT.
1	01-1M5266-00001	Lid - Vent	1
2	01-1M5101-00001	Cover - Vent Bracket	1
3	01-1M5826-00001	Cam - Vent	1
4	01-1M5102-00001	Bracket - Vent	1
5	01-1000V6-00001	Micro-Switch With Roller	1
6	01-1000V8-00109	Motor - Vent Gear	1
7	01-1M1895-00001	Cover - Blower Insulation	2
8	01-1M2227-00001	Liner - Blower Insulation Cover	2
9	01-1M1433-00001	Protector - Thermocouple	1
10	01-1M5027-00001	Cover - Blower Insulation	1
11	01-1000V8-00052	Motor - Blower (3 Ph., 1-1/2 Hp.)	1
12	01-1000V8-00067	Motor - Blower (1 Ph., 2 Hp.)	1
13	01-100V11-00073	Clamp - Conduit (1/2)	2
14	01-1M1360-00001	Mount - Blower Motor	1
15	01-1M2458-00001	Heat Slinger Assy	1
16	01-1M1794-00001	Cover - Blower Insulation	1
17	01-1M1795-00001	Insulation - Blower	1
18	01-1M5026-00001	Weldment - Blower Mount	1
19	01-1000V8-00058	Wheel - Blower (18 In. Dia.)	1
20	01-1000V1-00028	Ring - Snap	1
21	01-1M2560-00002	Retainer - Pressure Panel Side Wall	1
22	01-1M2579-00001	Wall - Inner Pressure Panel	1
23	01-1M2560-00001	Retainer - Pressure Panel Bottom Wall (Previous Construction)	1
24	01-1M5686-00205	Panel - Pressure Retainer (Current Construction)	1
25	01-1M3117-00001	Shutter - Pressure Panel 97 Deg	6
26	01-1000V4-00020	Insert - Threaded 1/4-20	24
27	01-1M2096-00002	Body - Pressure Panel Shutter Support	1
28	01-1M5176-00001	Shutter - Pressure Panel 90 Deg	6
29	01-1M2557-00002	Guide - Pressure Panel Air (RH) (Previous Construction)	1
30	01-1M2557-00001	Guide - Pressure Panel Air (LH) (Previous Construction)	1
31	01-1M2566-00001	Duct - Side	1
32	01-1M2089-00001	Duct - Bottom Vent	1
33	01-1M5050-00001	Panel - Suction (Machines Built Before 4/25/07)	1
34	01-1M5935-00002	Panel - Suction (Machines Built On or After 4/25/07) (Starting Serial #24-1045072)	1
35	01-1M2223-00001	Body - Duct Insulation Cover	1
36	01-1M2224-00001	Top - Duct Insulation Cover	1
37	01-1M2074-00001	Duct - Vent	1
38	01-1M2222-00001	Side - Duct Insulation Cover	1
39	01-1M2451-00002	Bell - Inlet	1
*40	00-515194	Sealer	AR
	01-1M5025-00001	Blower Assy. (3 Ph.) (Incls. Items 11, 14, 15, 16, 18, 19, & 20)	1
	01-1M5025-00002	Blower Assy. (1 Ph.) (Incls. Items 12, 14, 15, 16, 18, 19, & 20)	1
	01-1M5391-00002	Kit - Shutter Set (Machines Built Before 10/06/05)	1
	01-1M5601-00001	Cover - Hood Draft Inducer	1
	01-1M5602-00001	Plate - Cover Flue Outlet	1
	01-1M5406-00001	Filler - Corner Baffle	1
	01-1A1828-00001	Kit - Thermocouple	1

* Sold Per Inch.



LIFTER AND ROTATOR

LIFTER AND ROTATOR

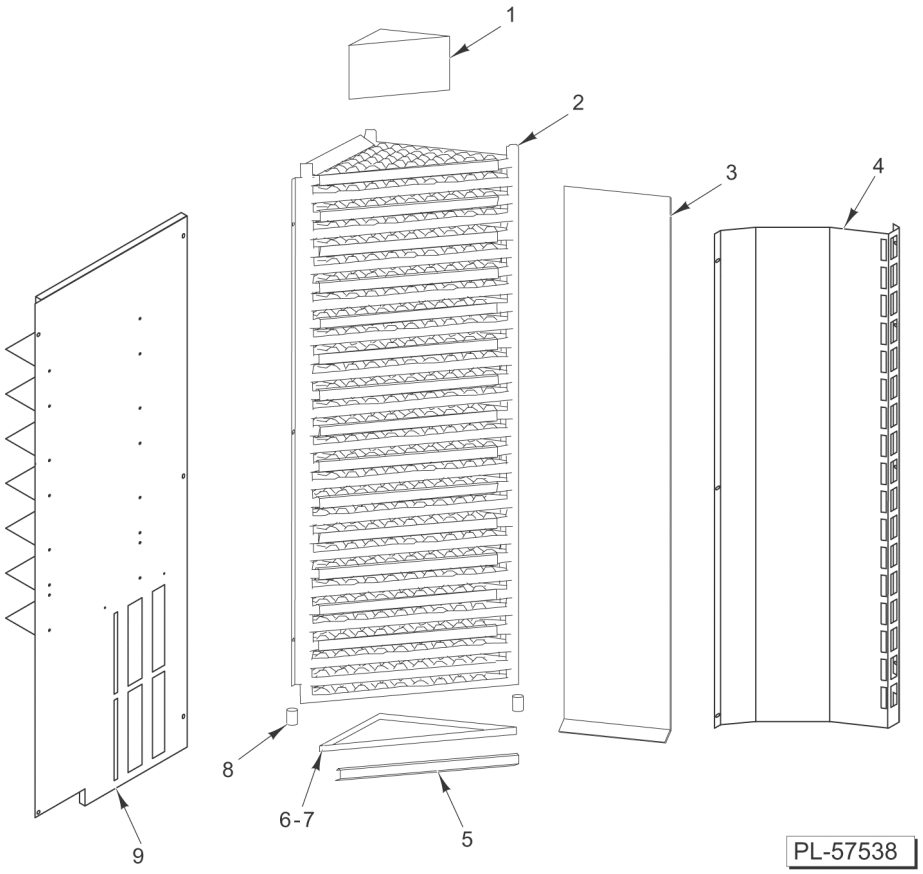
ILLUS. PL-57537	PART NO.	NAME OF PART	AMT.
1	01-1M2418-00001	Actuator - Linear (Modified)	1
	01-1A1344-00001	Kit - Linear Actuator Brake	1
2	01-1M2289-00001	Angle - Linear Actuator Support	2
3	01-1000V1-00037	Ring - Snap 1/2 In. Dia.	2
4	01-1M2304-00001	Arm	1
5	01-1M2290-00001	Shaft - Pivot (Linear Actuator Support)	1
*6	01-1M2766-00003	Shim (24 Ga. Steel)	AR
*7	01-1M2766-00002	Shim (24 Ga. Steel)	AR
*8	01-1M2766-00001	Shim (16 Ga. Steel)	AR
9	01-1M2298-00001	Weldment - Lifter (ML-132361)	1
10	01-1M2298-00002	Weldment - Lifter (ML-132355)	2
11	01-1M2730-00001	Plate	1
12	01-1M2731-00001	Strip	1
13	01-1M2797-00001	Shaft (Standard 28.35 - 28.41)	1
14	01-1M4865-00001	Shaft - Short (26.85 - 26.91) (C Lift) (Canada Only)	1
15	01-1M2140-00001	Housing - Rotator Shaft	1
16	01-1000V0-00055	Bearing - Rotator Shaft	2
17	01-100V15-00048	Plug - Plated (For 0.75 Hole)	1
18	01-1M1899-00001	Clamp - Rotator Housing	1
19	01-1M5363-00001	Rack - Carrier (A Style) (ML-132355)	1
20	01-1M2796-00001	Rack - Carrier (B Style) (Incls. Items 25 & 26) (ML-132361)	1
21	01-1M2796-00002	Rack - Carrier (B Style) (Incls. Items 25 & 26) (ML-132355)	1
22	01-1M4862-00002	Rack - Carrier (C Style) (ML-132361)	1
23	01-1M4862-00001	Rack - Carrier (C Style) (ML-132355)	1
24	01-1000V1-00004	Ring - Snap (1-1/2 In.)	1
25	01-1000V1-00013	Collar - Set 1/2 In. Dia.	1
26	01-1M2580-00002	Stop - Rack Carrier (B Style Carrier)	1
27	01-1000V6-00223	Switch - Lever DPST	1
28	01-1M2765-00001	Rod - Door Switch Actuator (Pivot)	1
29	01-1000V6-00065	Microswitch	1
30	01-1000V5-00073	Bushing - Snap	1
31	01-1000V6-00070	Relay - D.P.D.T. (1/2 Hp., 120 VAC)	1
32	01-1M2296-00001	Bracket - Micro-Switch (A Style) (ML-132355)	1
33	01-1M2296-00002	Bracket - Micro-Switch	1
34	01-1000V6-00065	Microswitch	1
35	01-1000V0-00051	Bushing - Spherical	1
36	01-1000V3-00088	Link - Connecting	1
37	01-1000V3-0087A	Chain - Roller 20-1/8 In.	1
38	01-1000V0-00054	Bearing - Flanged	1
39	01-1000V0-00068	Washer - Thrust	1
40	01-1M2228-00001	Sprocket	1
41	01-1000V3-00105	Sprocket (17T)	1
42	01-1M2489-00001	Actuator - Micro-Switch	1
43	01-1M2114-00001	Rotator - Weldment	1
44	01-1000V8-00111	Capacitor	1
45	01-1000V8-00110	Gear Motor	1
46	01-1000V8-0049D	Bracket - Mounting	1
47	01-1000V8-00113	Blade - Fan 8 In. Dia. (For 5-1/2 In. Fan Blade use 01-1000V8-00056)	1
48	01-1M1927-00001	Plate - Teflon	1
49	01-1M5085-00001	Plate - Rotator	1
50	01-1000V6-00001	Micro-Switch	2
51	01-1M5201-00001	Pointer	1
52	01-1000V1-00004	Ring - Snap (1-1/2 In.)	1
53	01-1M2264-00001	Collar - Set	1
54	01-1M2265-00001	Clutch - Slide	1

LIFTER AND ROTATOR

ILLUS. PL-57537	PART NO.	NAME OF PART	AMT.
	01-1M5133-00001	Lifter Assy. (Incls. Items 1 thru 5, 10, 11, 12, 27, & 29 thru 32) (ML-132355)	1
	01-1M5133-00002	Lifter Assy. (Incls. Items 1 thru 5, 9, 11, 12, 27, 29, 30, 31, & 33) (ML-132361)	1
	01-1M5037-00001	Harness - Lifter	1
	01-1000V5-00023	Pad - Mounting	6
	01-1000V5-00015	Nut - Wire	3
	01-1000V5-00014	Tie - Cable	6
	01-1M2750-00001	Side - Lifter Cover	2
	01-1M2751-00002	Front - Lifter Cover	1
	01-1M2752-00001	Back - Lifter Cover	1

* This part used intermittently and in varying quantities. Most lifter assemblies will not require this part, but a few will require one. A very few will require more than one.

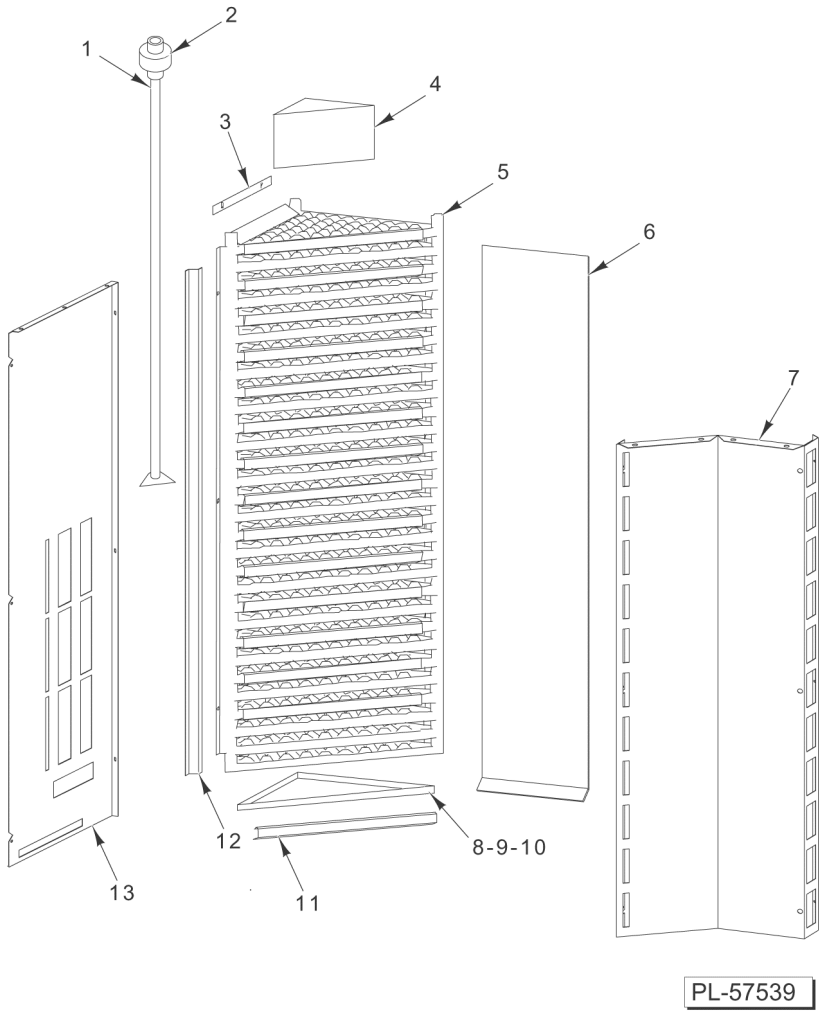
NOTES



STEAMER ASSEMBLY (ML-132361)

STEAMER ASSEMBLY (ML-132361)

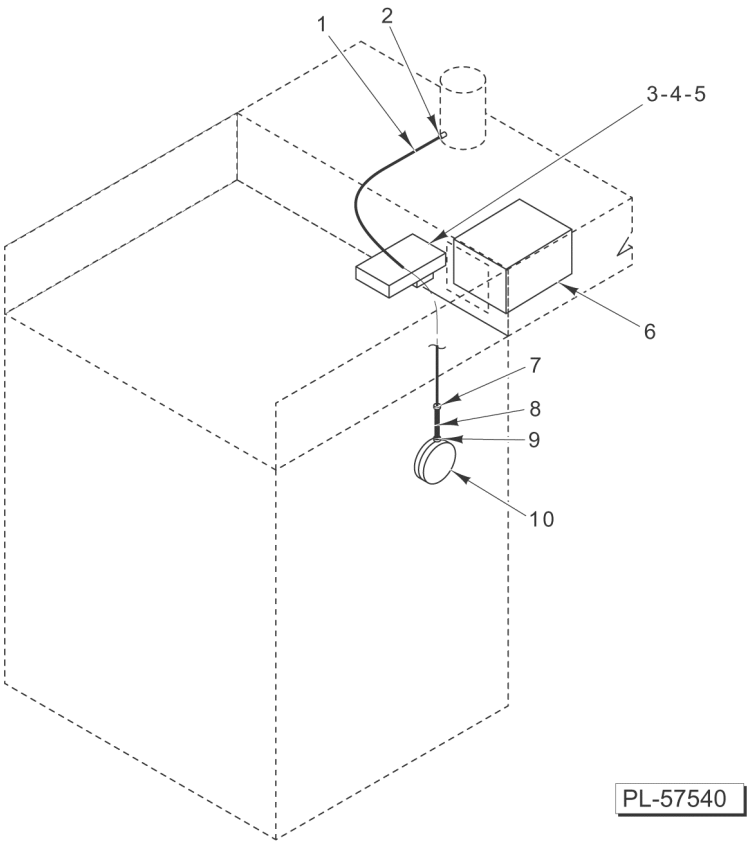
ILLUS. PL-57538	PART NO.	NAME OF PART	AMT.
1	01-1M5198-00001	Box Weldment - Steamer	1
2	01-100V16-00529	Casting - Steamer	15
3	01-1M5475-00001	Sheet - Splash	1
4	01-1M5474-00001	Panel - Steamer	1
5	01-1M5065-00001	Bracket - Water Guide	7
6	01-1M5064-00001	Pan - Drain	1
7	01-1M5068-00001	Plate - Mounting (Drain Pan)	1
8	01-1M5536-00001	Support - Steamer Castings	2
9	01-1M5471-00001	Panel - Steamer (Rear)	1
	01-1M5146-00101	Manifold - Steamer Weldment	1



STEAMER ASSEMBLY (ML-132355)

STEAMER ASSEMBLY (ML-132355)

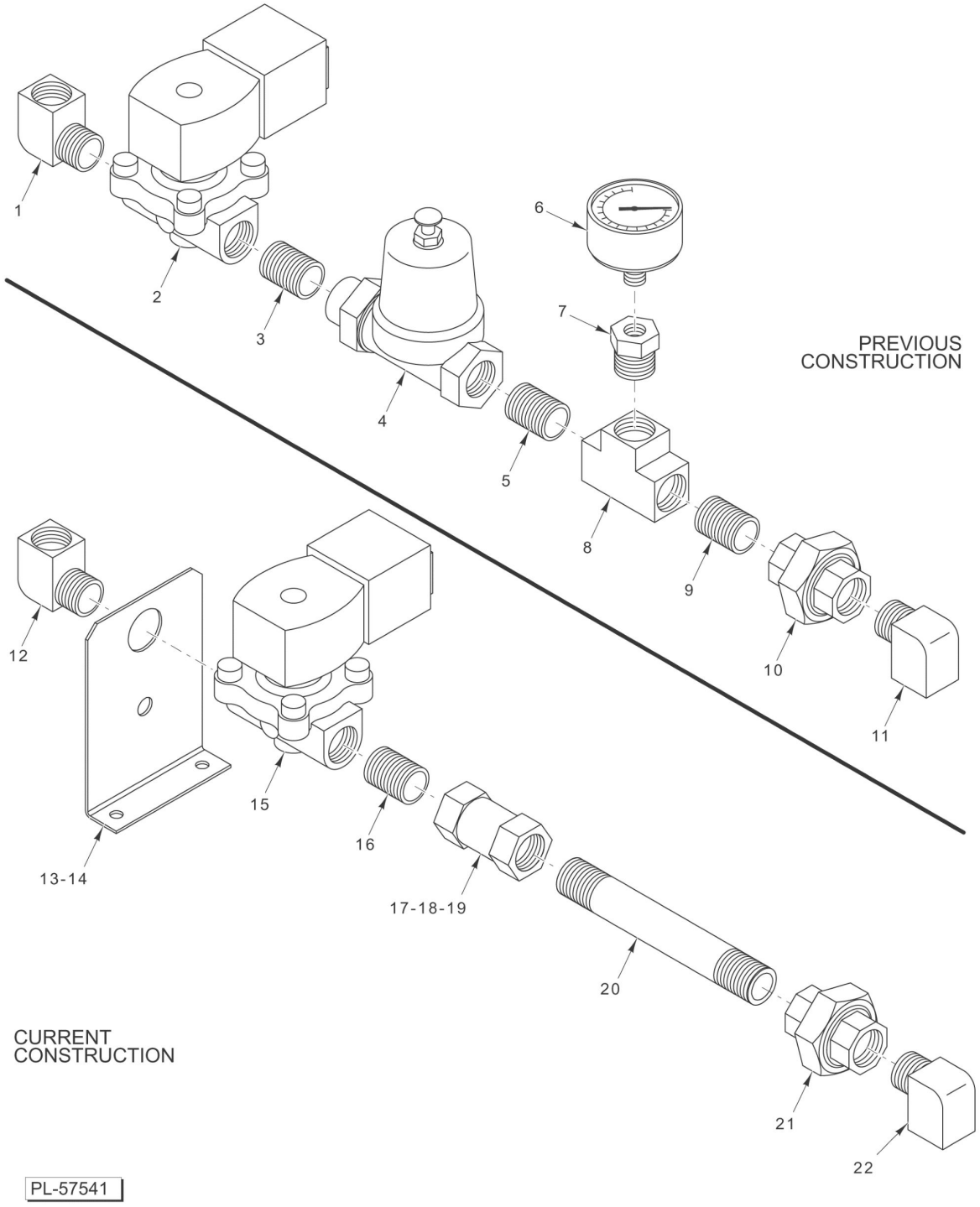
ILLUS. PL-57539	PART NO.	NAME OF PART	AMT.
1	01-1M5146-00001	Manifold Assy. - Steamer	1
2	01-100V17-00286	Union 1/2 In. Dia. NPT	1
3	01-1M5171-00001	Angle - Shutter Casting (Top Section)	1
4	01-1M5198-00001	Box Weldment - Steamer	1
5	01-100V16-00529	Casting - Steamer	30
6	01-1M5067-00001	Sheet - Splash	1
7	01-1M5051-00001	Panel - Steamer	1
8	01-1M5064-00001	Pan - Drain	1
9	01-1M5510-00001	Gasket (8 In.)	1
10	01-1M5068-00001	Plate - Mounting (Drain Pan)	1
11	01-1M5065-00001	Bracket - Water Guide	15
12	01-1M5171-00002	Angle - Shutter Casting (Side Section)	1
13	01-1M5049-00001	Panel - Steamer (Rear)	1



VENTING

VENTING

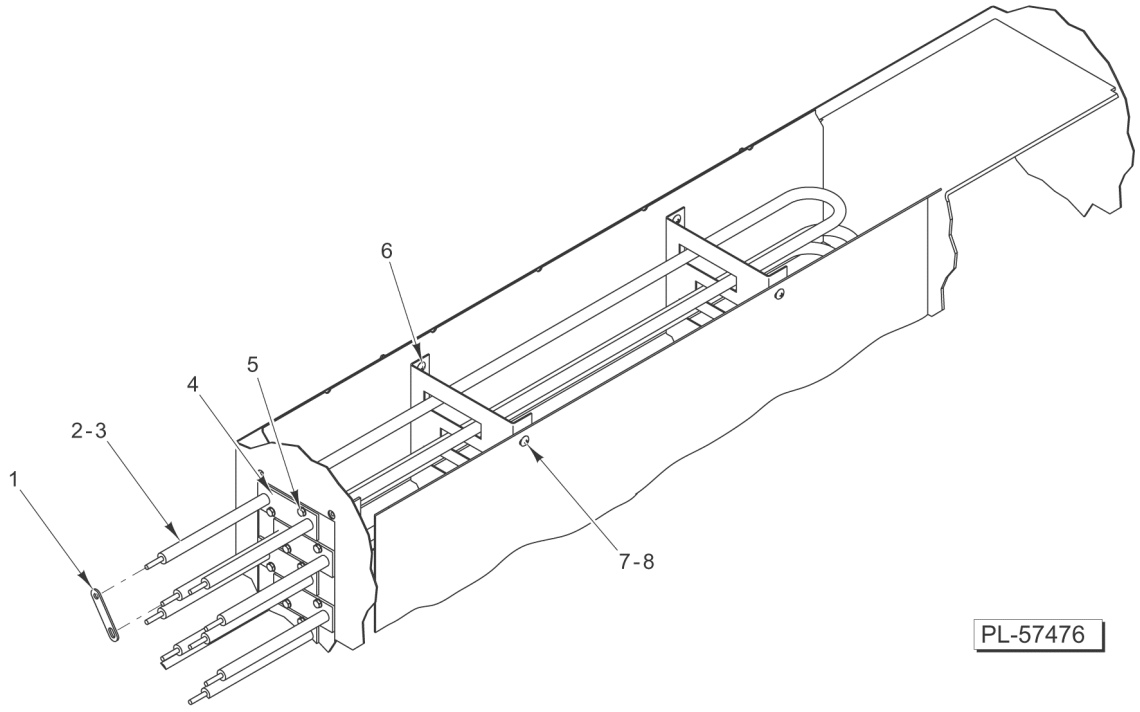
ILLUS. PL-57540	PART NO.	NAME OF PART	AMT.
1	01-100V17-00004	Tube - 1/4 In. O.D. (Alum.) 10 Ft	1
2	FP-078-49	Fitting - Tube (1/4 In.) (Brass)	1
3	01-1M5162-00001	Bracket - Draft Inducer Hold Down	2
4	01-1M5112-00001	Inducer - Draft (300K)	1
5	01-1M5112-00002	Inducer - Draft (350K)	1
6	01-1M5172-00001	Baffle Weldment - Exhaust (ML-132355)	1
7	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.	1
8	01-1A1023-00425	Tube - Black (Neoprene)	1
9	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.	1
10	01-1M2824-00001	Switch - Pressure	1
	01-1M5164-00001	Hood - Connection Weldment (ML-132355)	1
	01-1M5170-00001	Cover - Insulation Clamp (ML-132355)	1



EXTERIOR WATER SUPPLY

EXTERIOR WATER SUPPLY

ILLUS. PL-57541	PART NO.	NAME OF PART	AMT.
1	01-100V17-00322	Ell 1/2 Street (Brass)	1
2	01-100V17-00274	Valve - Solenoid Water (2-Way) (120 V.)	1
3	01-100V17-00288	Pipe 1/2 Dia. Close (Brass)	1
4	01-100V17-00330	Regulator - Water Pressure 1/2 NPTF (10-70 PSI)	1
5	01-100V17-00288	Pipe 1/2 Dia. Close (Brass)	1
6	01-100V17-00204	Gauge - Pressure 1/4 NPTM (0-100 PSI)	1
7	01-100V17-00229	Bushing - Reducer 1/2 NPTM to 1/4 NPTF (Brass)	1
8	01-100V17-00312	Tee 1/2 NPT (Brass)	1
9	01-100V17-00288	Pipe 1/2 Dia. Close (Brass)	1
10	01-100V17-00286	Union 1/2 NPTF (Brass)	1
11	01-100V17-00322	Ell 1/2 Street (Brass)	1
12	01-100V17-00322	Ell 1/2 Street (Brass)	1
13	01-1M5818-00102	Bracket - Water Supply Support (Single Rack)	1
14	01-1M5818-00101	Bracket - Water Supply Support (Double Rack)	1
15	01-100V17-00274	Valve - Solenoid Water (2-Way) (120 V.)	1
16	01-100V17-00288	Pipe 1/2 Dia. Close (Brass)	1
17	01-100V17-00567	Regulator - Flow 1/2 NPTF (2 G.P.M.)	1
18	01-100V17-00568	Regulator - Flow 1/2 NPTF (3 G.P.M.)	1
19	01-100V17-00569	Regulator - Flow 1/2 NPTF (5 G.P.M.)	1
20	01-100V17-00570	Nipple 1/2 In. Dia. x 6 In. (Brass)	1
21	01-100V17-00286	Union 1/2 NPTF (Brass)	1
22	01-100V17-00322	Ell 1/2 Street (Brass)	1
	01-1M5818-00001	Water Supply (2 G.P.M.) (Single Rack Ovens)	1
	01-1M5818-00002	Water Supply (3 G.P.M.) (Double Rack Ovens)	1



HEATING ELEMENTS

HEATING ELEMENTS

ILLUS. PL-57476	PART NO.	NAME OF PART	AMT.
1	01-1M5578-00001	Jumper - Heater	AR
2	01-100V10-0228A	Element - Heating (208 V., 2850 W.)	AR
3	01-100V10-0228B	Element - Heating (240 V., 400 V., 2850 W.)	AR
4	01-1M5539-00001	Plate - Heater Mounting	1
5		Screw 10-32 (With Lockwasher)	38
6	01-1M5411-00001	Support - Element	2
7	01-1000V4-00121	Insert - Threaded 10-32 Hex	8
8		Mach. Screw 10-32 x 1/2 Phil. Truss Hd	8