CATALOG OF REPLACEMENT PARTS



HBA GAS RACK OVENS

ML-132358	HBA1G
ML-132280	HBA2G

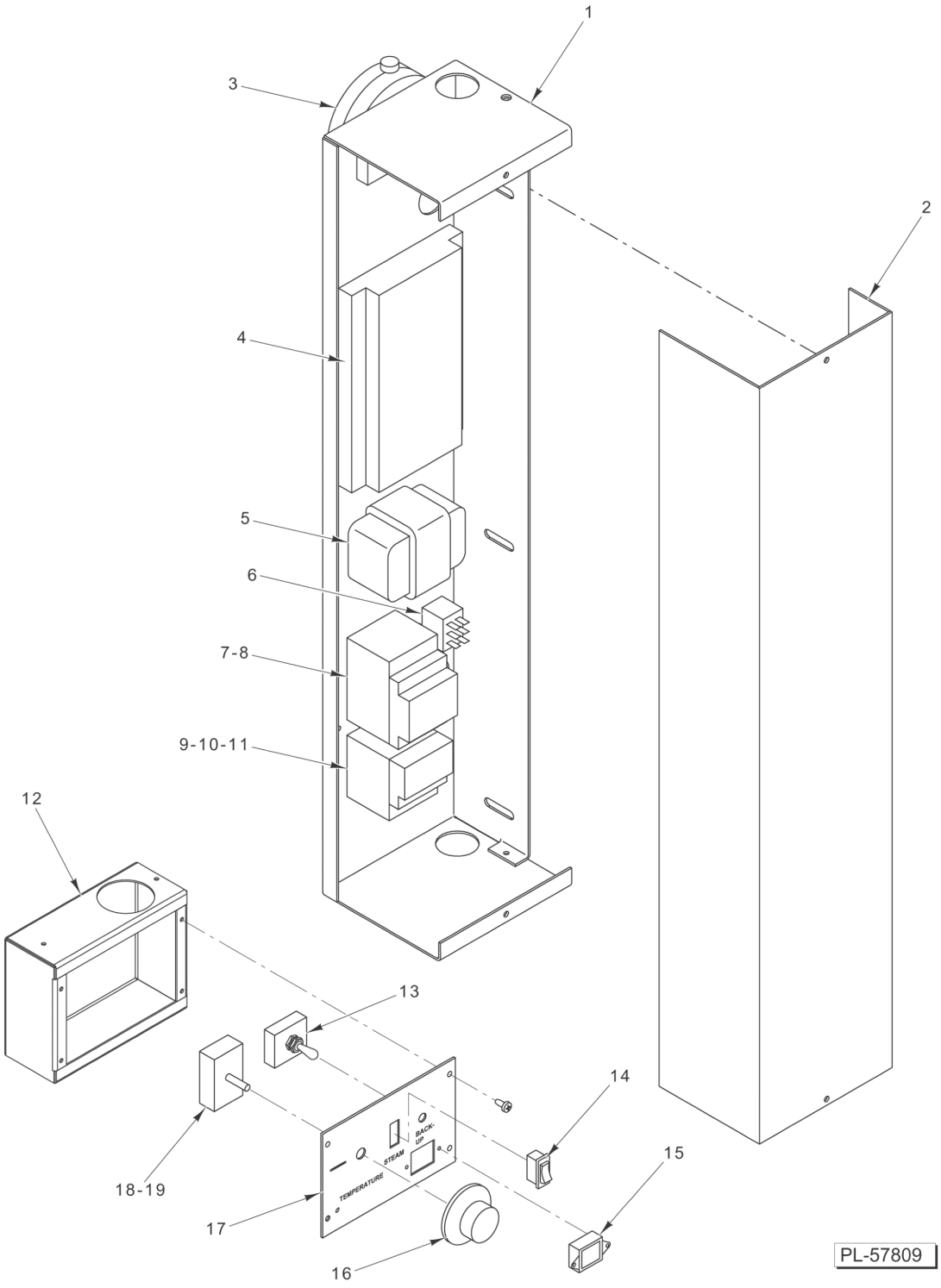
A product of HOBART 701 S. RIDGE AVENUE TROY, OHIO 45374-0001

FORM 43070 Rev. K (June 2022)

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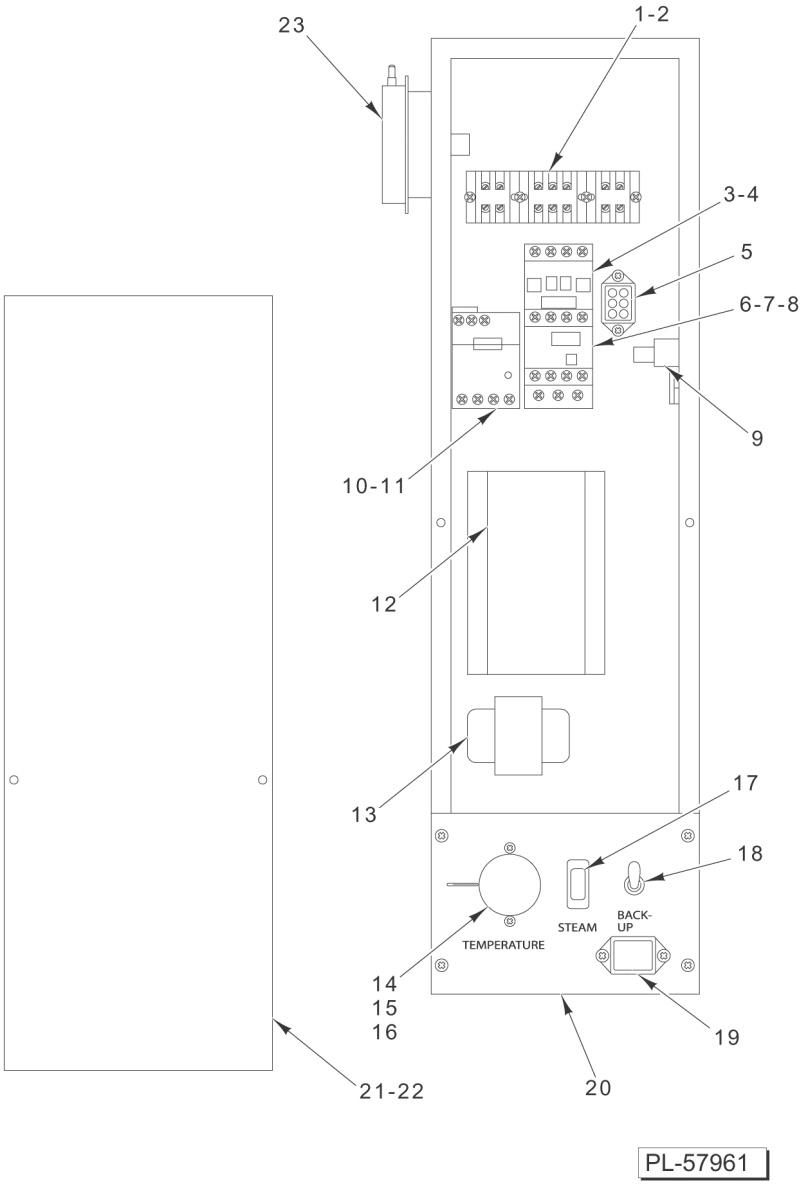
COMPONENT BOX (ML-132358)

COMPONENT BOX (ML-132358)

ILLUS. PL-57809A	PART NO.	NAME OF PART	AMT.
1	01-1M5439-00001	Box - Component Panel	1
2	01-1M5440-00001	Cover - Component Panel	1
3	01-1M2824-00001	Switch - Pressure	1
4	01-1000V9-00170	Control - Ignition (3 TFI, No Reset)	1
*5	01-100V10-00251	Transformer (120-24 V.) (With Reset) (Current Construction)	1
6	01-1000V6-00070	Relay - DPDT (1/4 Hp., 120 VAC) (Fan)	1
7	01-1000V6-00231	Contactor - Blower Circulation (208-240 V., 3 Ph.)	1
8	01-1000V6-00264	Overload - Blower Circulation (208-240 V., 7-10 Amp., 1 Ph.)	1
9	01-1000V6-00232	Overload - Blower Circulation (208-240 V., 4-6 Amp., 3 Ph.)	1
10	01-1000V6-00234	Overload - Blower Circulation (208-240 V., 7-10 Amp., 1 Ph.)	1
11	01-1000V6-00235	Overload - Blower Circulation (480 V., 1.2-2.5 Amp., 3 Ph.)	1
12	01-1M5493-00001	Box - Back-up Controls	1
13	01-1000V6-00220	Switch - Toggle 4 PDT	1
14	01-1000V6-00221	Switch - MOM Transfer	1
15	01-1000V6-00070	Relay - DPDT (1/4 Hp., 120 VAC) (Back-Up Controls)	1
16	01-100V18-00149	Knob - Thermostat (Back-Up Controls)	1
17	01-1M5084-00001	Plate - Back-Up Control ID	1
18	01-1M5083-00001	Backup Control Unit (Incls. Items 13 thru 17)	1
**19	01-1000V6-00265	Thermostat - 500 Deg	1

* On previous construction machines, use Fuse 250 V. 3.0 Amp. purchased locally.

** Machines built before 8/25/06 must order item 18 for replacement.



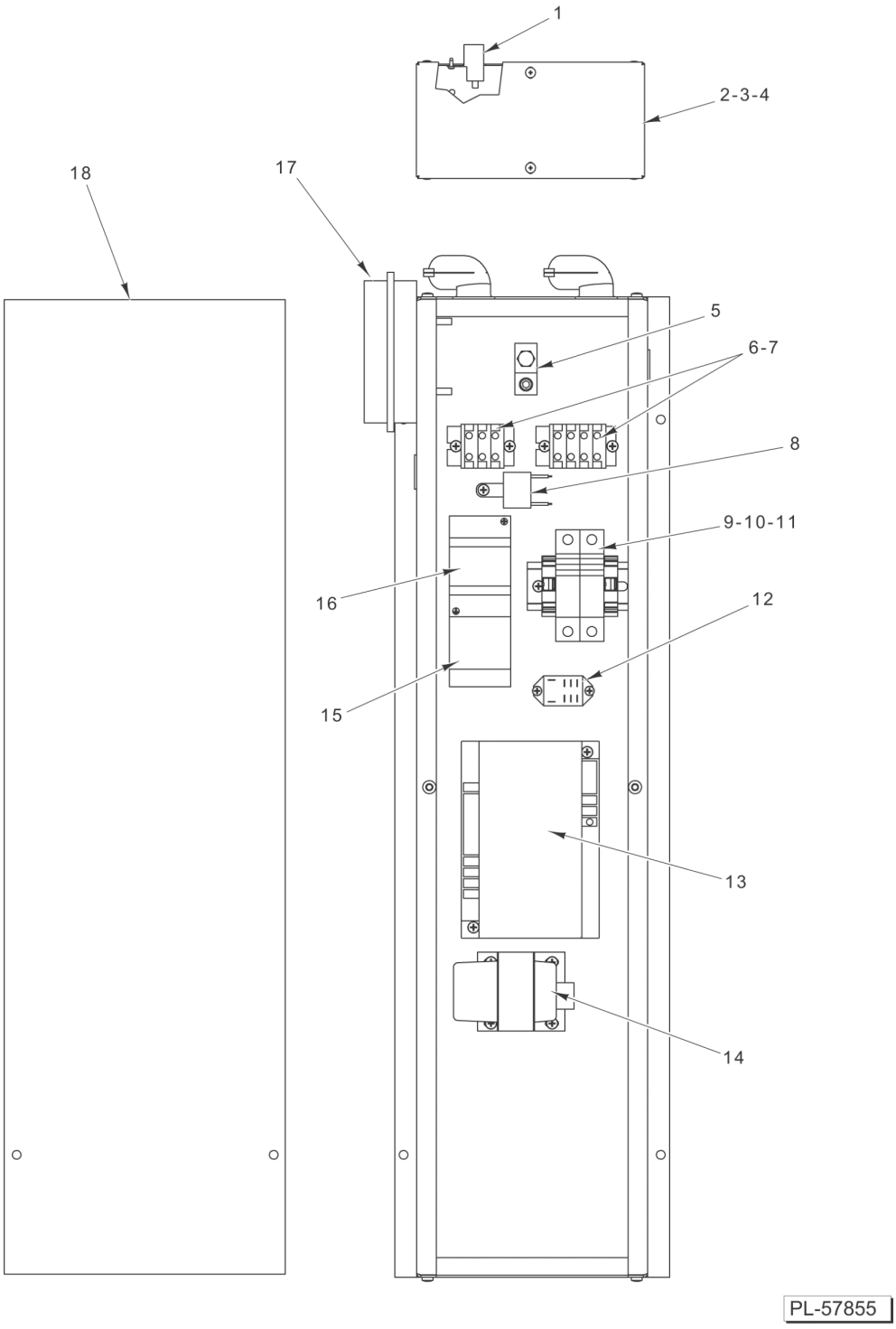
COMPONENT BOX
(ML-132280)
(BEFORE 8/1/05)

COMPONENT BOX
(ML-132280)
(BEFORE 8/1/05)

ILLUS. PL-57961	PART NO.	NAME OF PART	AMT.
1	01-1000V5-00105	Terminal - Section (600 V.) (Flat Base)	7
2	01-1000V5-00106	End - Section (600 V.) (Flat Base)	3
3	01-1000V6-00231	Contactor - Blower Circulation (3 Ph.)	1
4	01-1000V6-00233	Contactor - Blower Circulation (1 Ph.)	1
5	01-1000V6-00271	Relay - DPDT (1/2 Hp., 120 VAC) (Fan)	1
6	01-1000V6-00232	Overload - Blower Circulation (208-240 V., 4-6 Amp., 3 Ph.)	1
7	01-1000V6-00264	Overload - Blower Circulation (208-240 V., 7-10 Amp., 1 Ph.)	1
8	01-1000V6-00235	Overload - Blower Circulation (480 V., 1.2-2.5 Amp., 3 Ph.)	1
9	01-1000V6-00118	Thermostat - Hi Limit (550 Deg.)	1
10	01-1000V6-00189	Overload (0.8-1.2 Amp.) (Lift & Rotate)	1
11	01-1000V6-00188	Base - Relay Overload	1
12	01-1000V9-00170	Control - Ignition (3 TFI, No Reset)	1
*13	01-100V10-00251	Transformer (120-24 V.) (With Reset)	1
14	01-100V18-00149	Knob - Thermostat (Back-Up Controls)	1
**15	01-1000V6-00265	Thermostat - 500 Deg	1
16	01-1M5083-00001	Backup Control Unit (Incls. Items 13, 14, 15, 17, 18, & 19)	1
17	01-1000V6-00221	Switch - MOM Transfer	1
18	01-1000V6-00220	Switch - Toggle 4 DPT (Back-Up Controls)	1
19	01-1000V6-00271	Relay - DPDT (1/2 Hp., 120 VAC) (Back-Up Controls)	1
20	01-1M5084-00001	Plate - Back-Up Control ID	1
21	01-1M5090-00001	Cover - Component Box W/O Back-Up Unit (24 In.)	1
22	01-1M5090-00002	Cover - Component Box W/Back-Up Unit (19.5 In.) (Shown)	1
23	01-1M2824-00001	Switch - Pressure	1
	01-1000V5-00014	Tie - Cable	4
	01-100V17-000259	Plug - Pipe 3/8 In. NPT, PLTD (W/O Back-Up Unit)	1

* On previous construction machines, use Fuse 250 V. 3.0 Amp. purchased locally.

** Machines built before 8/25/06 must order item 16 for replacement.



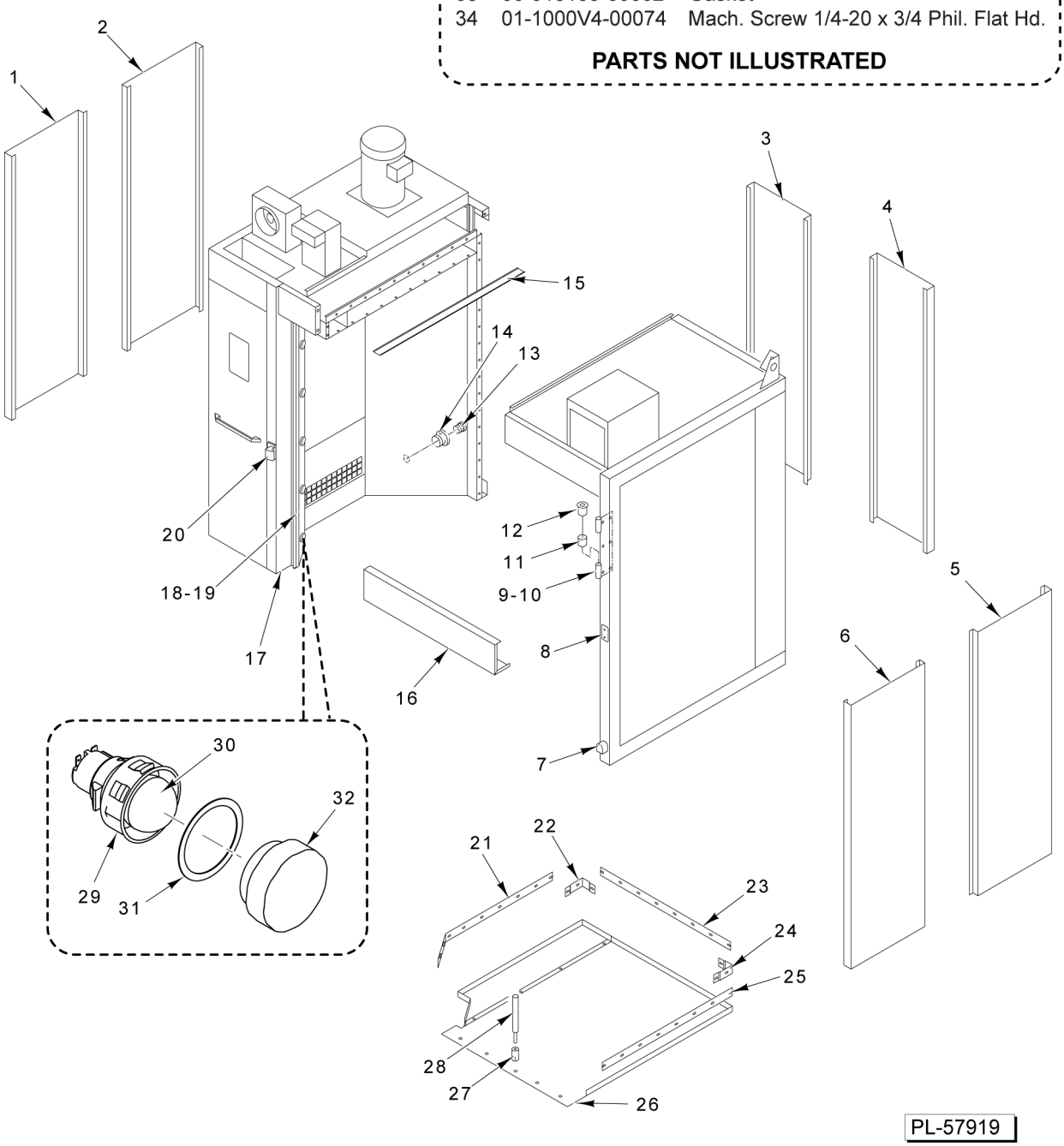
COMPONENT BOX
(ML-132280)
(ON OR AFTER 8/1/05)

COMPONENT BOX
(ML-132280)
(ON OR AFTER 8/1/05)

ILLUS. PL-57855A	PART NO.	NAME OF PART	AMT.
1	01-1000V6-00118	Thermostat - Hi Limit (550 Deg.)	1
2	01-1M5525-00002	Box - Junction (Incls. Items 1 & 4) (Machines Built Before 1/01/06)	1
3	01-1M5525-00001	Box - Junction	1
4	01-1M5525-00106	Cover - Junction Box	1
5	01-1000V5-00101	Lug - Grounding	1
6	01-1000V5-00105	Terminal - Section (600 V.) (Flat Base)	7
7	01-1000V5-00106	End - Section (600 V.) (Flat Base)	2
8	01-100V10-00242	Filter - EMI	1
9	01-100V18-00115	Rail - Din (Sold per Inch)	3
10	01-1M5946-00001	Kit - Circuit Breaker Replacement	2
11	01-1000V5-00252	Stop - Din Rail End	2
12	01-1000V6-00271	Relay - D.P.D.T. (1/2 Hp., 120 VAC) (CIT)	1
13	01-1000V9-00170	Control - Ignition (3 TFI, No Reset)	1
14	01-100V10-00251	Transformer (120-24 V.) (With Reset)	1
15	01-1000V6-00232	Overload - Blower Circulation (208-240 V., 4-6 Amp., 3 Ph.)	1
16	01-1000V6-00231	Contactor - Blower Circulation (3 Ph.)	1
17	01-1M2824-00001	Switch - Pressure	1
18	01-1M5677-00001	Cover - Electric Module (Without Back-Up Controls)	1
	01-1M5677-00002	Cover - Component Box	1
	01-1M5083-00001	Back-Up Control Unit	1

33	00-913135-00002	Gasket
34	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd.

PARTS NOT ILLUSTRATED

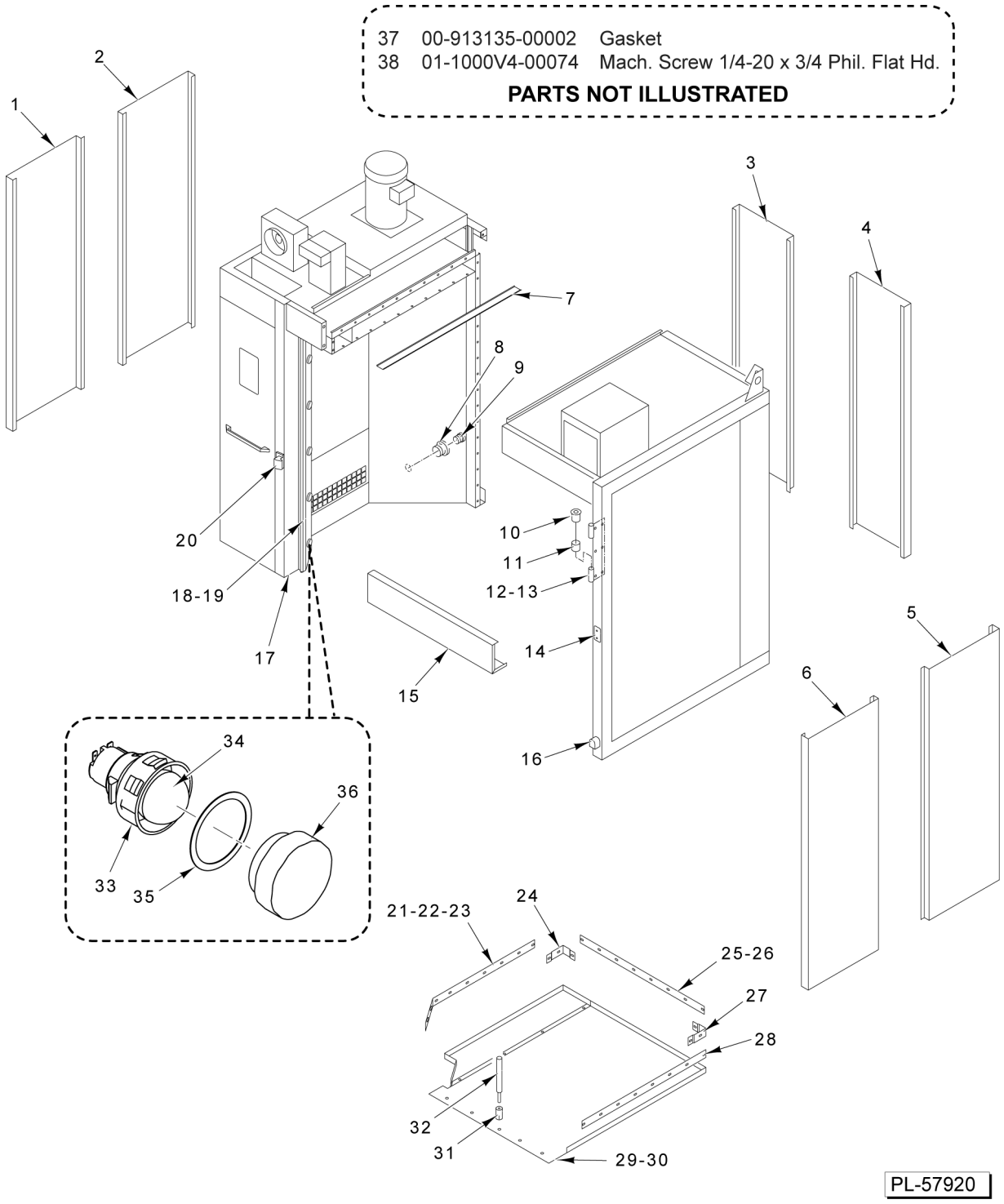


CABINET
(ML-132358)
(BEFORE 8/1/05)

CABINET
(ML-132358)
(BEFORE 8/1/05)

ILLUS. PL-57919	PART NO.	NAME OF PART	AMT.
1	01-1M2120-00010	Skin - Outer	1
2	01-1M2120-00009	Skin - Outer	1
3	01-1M2120-00010	Skin - Outer	1
4	01-1M2120-00009	Skin - Outer	1
5	01-1M2120-00010	Skin - Outer	1
6	01-1M2120-00009	Skin - Outer	1
7	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk	1
8	01-1M1711-0003C	Plate - Cover Latch	1
*9	01-1M5918-00001	Hinge - Door (Female)	2
*10	01-1M5918-00002	Hinge Assy. - Door	2
11	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder)	4
12	01-1000V0-00038	Bearing - Journal (Nylon)	4
13	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass)	1
14	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass)	1
15	01-100V21-00056	Tape - Fiberglass (Sold per Foot)	AR
16	01-1M5430-00001	Skin - Outer Header	1
17	01-1M2335-00001	Wheel (For Installation)	1
18	01-1M5289-00003	Gasket - Loading Door (Top)	1
19	01-1M5289-00001	Gasket - Loading Door (Side)	2
20	01-100V18-0120A	Strike - Chrome Plated	1
21	01-1M2072-00004	Trim - Floor (38 In.)	1
22	01-1M2071-00002	Joint - Corner Floor Trim	AR
23	01-1M2072-00001	Trim - Floor (31 In.)	1
24	01-1M2071-00001	Joint - Corner Floor Trim	AR
25	01-1M2072-00002	Trim - Floor (36 In.)	1
26	01-1M2086-00001	Floor	1
27	01-1000V4-00073	Anchor - Drop-In 1/4-20	9
28	01-1000V4-0073A	Tool - Setting	1
29	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & 120V Bulb)	5
30	01-1000V7-00028	Bulb	AR
31	01-1000V7-0027G	Gasket	AR
32	01-1000V7-0027L	Lens - Glass	AR
33	00-913135-00002	Gasket - Red Silicone (Use With Items 21 thru 25) (Sold per Inch)	AR
34	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	4

* (Machines built before 2/01/07 must order items 9 & 10.)

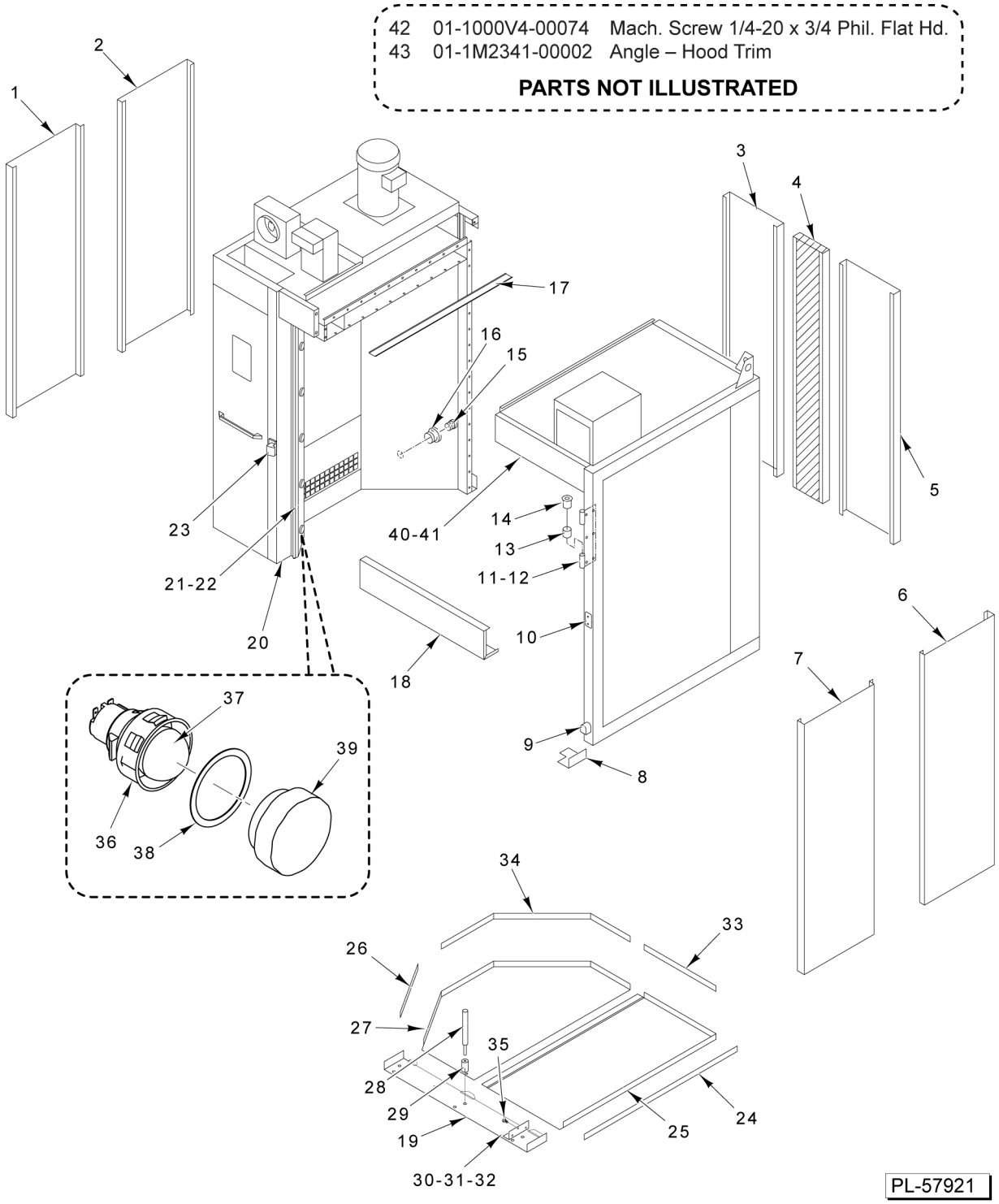


CABINET
(ML-132358)
(ON OR AFTER 8/1/05)

CABINET
(ML-132358)
(ON OR AFTER 8/1/05)

ILLUS. PL-57920	PART NO.	NAME OF PART	AMT.
1	01-1M5672-00002	Skin - Outer	1
2	01-1M5672-00001	Skin - Outer	1
3	01-1M5672-00002	Skin - Outer	1
4	01-1M5672-00001	Skin - Outer	1
5	01-1M5672-00002	Skin - Outer	1
6	01-1M5672-00001	Skin - Outer	1
7	01-100V21-00056	Tape - Fiberglass (Sold per Foot)	AR
8	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass)	1
9	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass)	1
10	01-1000V0-00038	Bearing - Journal (Nylon)	4
11	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder)	4
*12	01-1M5918-00001	Hinge - Door (Female)	2
*13	01-1M5918-00002	Hinge Assy. - Door	2
14	01-1M1711-0003C	Plate - Cover Latch	1
15	01-1M5430-00001	Skin - Outer Header	1
16	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk	1
17	01-1M2335-00001	Wheel (For Installation)	1
18	01-1M5289-00003	Gasket - Loading Door (Top)	1
19	01-1M5289-00001	Gasket - Loading Door (Side)	2
20	01-100V18-0120A	Strike - Chrome Plated	1
21	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07)	1
22	01-1M2073-00004	Body - Floor Trim (Machines Built Before 11/01/07)	1
23	01-1M2071-00102	Body - Joiner Corner (Machines Built Before 11/01/07)	1
24	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07)	1
25	01-1M5872-00102	Trim - Floor Rear (Machines Built On or After 11/01/07)	1
26	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07)	1
27	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07)	1
28	01-1M5872-00001	Floor Trim Kit (Machines Built On or After 11/01/07)	1
29	01-1M2086-00001	Floor (Machines Built Before 11/01/07)	1
30	01-1M5869-00001	Floor - Single (Machines Built On or After 11/01/07)	1
31	01-1000V4-00073	Anchor - Drop-In 1/4-20	9
32	01-1000V4-0073A	Tool - Setting	1
33	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & 120V Bulb)	5
34	01-1000V7-00028	Bulb	AR
35	01-1000V7-0027G	Gasket	AR
36	01-1000V7-0027L	Lens - Glass	AR
37	00-913135-00002	Gasket - Red Silicone (Use With Items 21 thru 28) (Sold per Inch)	AR
38	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	4

* (Machines built before 2/01/07 must order items 12 & 13.)



CABINET
(ML-132280)
(BEFORE 8/1/05)

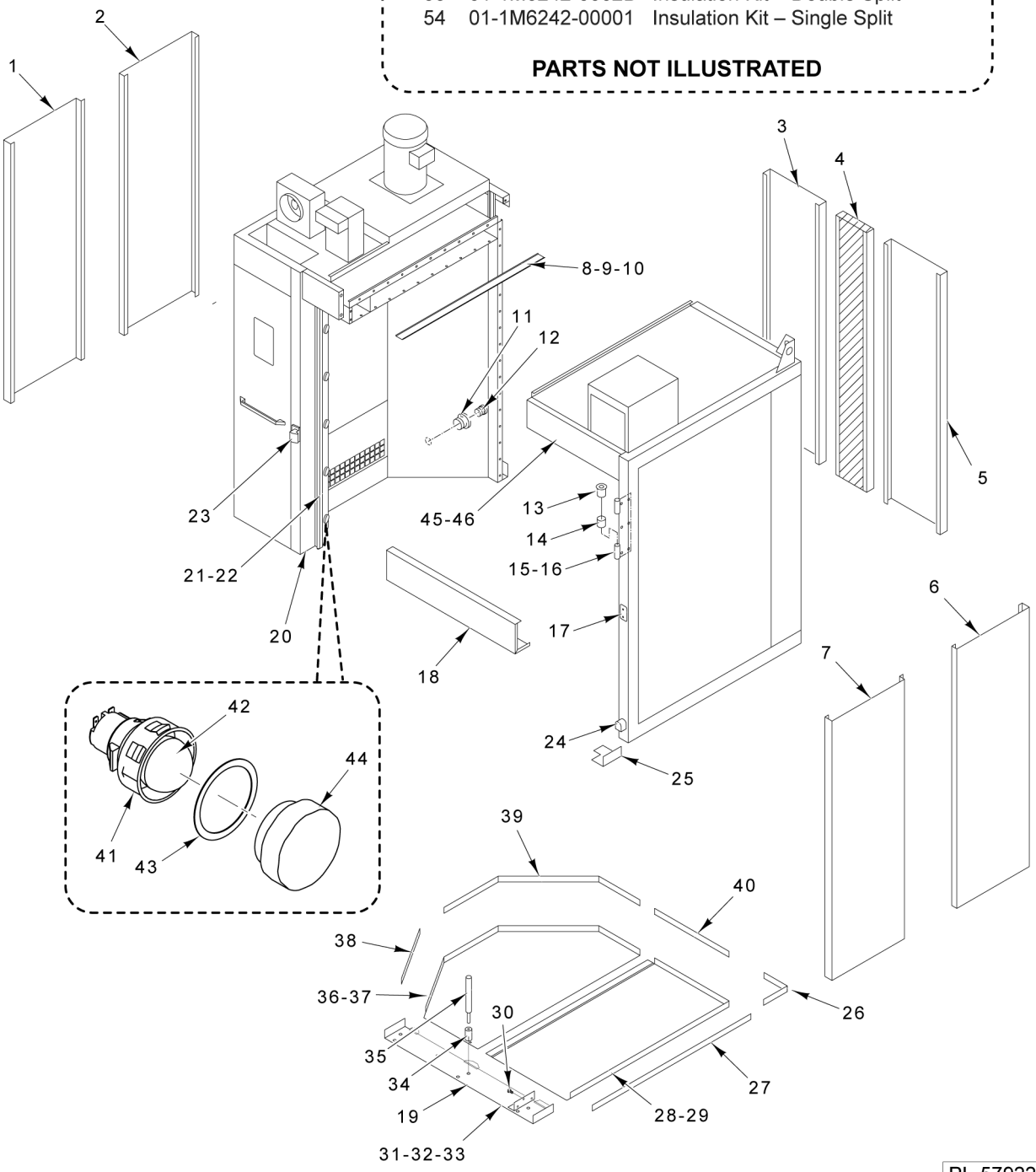
CABINET
(ML-132280)
(BEFORE 8/1/05)

ILLUS. PL-57921	PART NO.	NAME OF PART	AMT.
1	01-1M2120-00011	Skin - Outer (Non-Symmetrical Flanges)	1
2	01-1M2120-00012	Skin - Outer (Symmetrical Flanges)	1
3	01-1M5267-00001	Skin - Outer Drain	1
4	01-1M5672-00002	Skin - Outer Split Assy	1
5	01-1M2120-00004	Skin - Outer	1
6	01-1M2120-00012	Skin - Outer (Symmetrical Flanges)	1
7	01-1M2120-00011	Skin - Outer (Non-Symmetrical Flanges)	1
8	01-1M5285-00001	Jamb - Stop	1
9	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk	1
10	01-1M1711-0003C	Plate - Cover Latch	1
*11	01-1M5918-00001	Hinge - Door (Female)	2
*12	01-1M5918-00002	Hinge Assy. - Door	2
13	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder)	4
14	01-1000V0-00038	Bearing - Journal (Nylon)	4
15	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass)	1
16	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass)	1
17	01-100V21-00056	Tape - Fiberglass (Sold per Foot)	AR
18	01-1M5030-00001	Skin - Outer Header	1
19	01-1M5610-00002	Kit - Threshold Installation	1
20	01-1M2335-00001	Wheel (For Installation)	1
21	01-1M5289-00002	Gasket - Loading Door 50 In. (Top)	1
22	01-1M5289-00001	Gasket - Loading Door 83 In. (Side)	2
23	01-100V18-0120A	Strike - Chrome Plated	1
24	01-1M2072-00003	Trim - Floor (46 In.)	1
25	01-1M5564-00002	Skin - Floor (RH)	1
26	01-1M5004-00003	Trim - Floor	1
27	01-1M5564-00001	Skin - Floor (LH)	1
28	01-1000V4-0073A	Tool - Setting	1
29	01-1000V4-00073	Anchor - Drop-In 1/4-20	9
30		Screw 1/4-20 x 1/2 or 1 (As Needed)	AR
31	01-1M5610-00201	Shim - Jamb Plate (Not Shown)	AR
32	01-1M5570-00001	Threshold Weldment	1
33	01-1M5004-00001	Trim - Floor	1
34	01-1M5004-00002	Trim - Floor	1
35		Screw 10-32 Phil. Hd. (SST)	6
36	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & 120V Bulb)	5
37	01-1000V7-00028	Bulb	AR
38	01-1000V7-0027G	Gasket	AR
39	01-1000V7-0027L	Lens - Glass	AR
40	01-1M2211-00002	Skin - Ceiling	1
41	01-1M2131-00007	Top - False (Ceiling)	1
42	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	4
43	01-1M2341-00002	Angle - Hood Trim	1

* (Machines built before 2/01/07 must order items 11 & 12.)

47	01-1000V4-00074	Mach. Screw 1/4-20 x 3 Flat Hd.
48	01-1M2341-00002	Angle - Hood Trim
49	01-1M5152-00001	Hardware Package – Double
50	01-1M5152-00002	Hardware Package – Security
51	01-1M5152-00003	Hardware Package – Single Split
52	01-1M5152-00004	Hardware Package – Single Whole
53	01-1M6242-0002B	Insulation Kit – Double Split
54	01-1M6242-00001	Insulation Kit – Single Split

PARTS NOT ILLUSTRATED

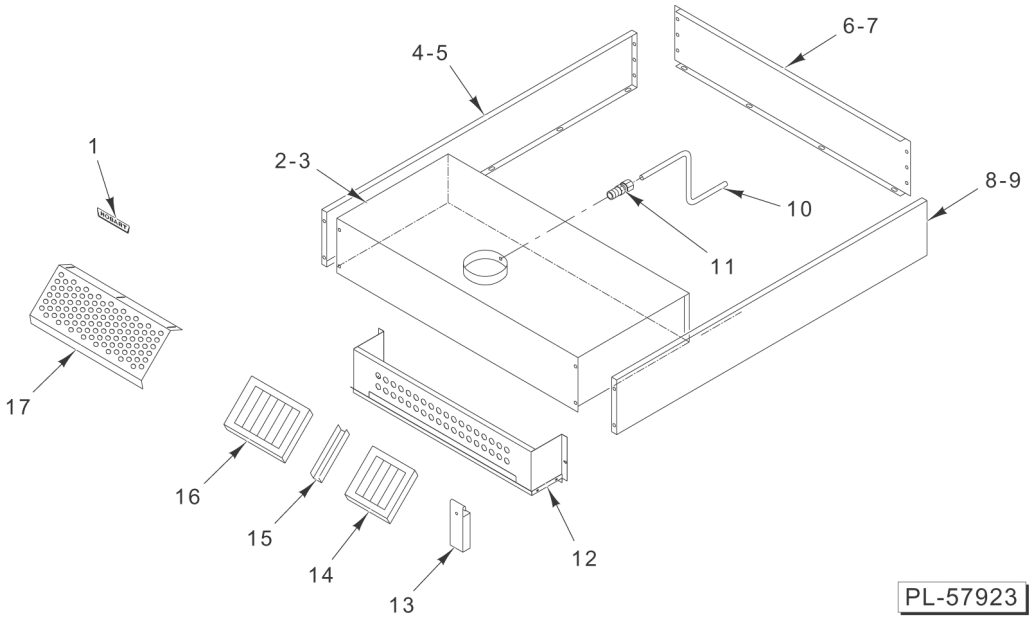


CABINET
(ML-132280)
(ON OR AFTER 8/1/05)

CABINET
(ML-132280)
(ON OR AFTER 8/1/05)

ILLUS. PL-57922	PART NO.	NAME OF PART	AMT.
1	01-1M5672-00003	Skin - Outer (Non-Symmetrical Flanges) (31 In.)	1
2	01-1M5672-00001	Skin - Outer (Symmetrical Flanges) (20 In.)	1
3	01-1M5672-00004	Skin - Outer Drain	1
4	01-1M5672-00005	Panel - Outer Wall Split	1
5	01-1M5672-00105	Skin - Outer Split	1
6	01-1M5672-00001	Skin - Outer (Symmetrical Flanges) (20 In.)	1
7	01-1M5672-00003	Skin - Outer (Non-Symmetrical Flanges) (31 In.)	1
8	01-100V21-00056	Tape - Fiberglass (Sold per Foot)	AR
9	01-1000V4-00283	Mach. Screw 1/4-20 x 3/4 Hex Washer Hd. (SST)	AR
10	01-1000V4-00284	Screw 10-32 x 3/4 Hex Washer Hd., Serrated Flange (SST)	AR
11	01-100V17-00266	Bushing 3/8 NPT x 3/4 NPT (Brass)	1
12	01-100V17-00259	Plug - Pipe 3/8 NPT (Brass)	1
13	01-1000V0-00038	Bearing - Journal (Nylon)	4
14	01-1000V0-00031	Bearing - (Nylon) (W/Shoulder)	4
*15	01-1M5918-00001	Hinge - Door (Female) (Machines Built On or After 12/01/07)	2
*16	01-1M5918-00002	Hinge Assy. - Door (Machines Built On or After 12/01/07)	2
17	01-1M1711-0003C	Plate - Cover Latch	1
18	01-1M5030-00001	Skin - Outer Header	1
19	01-1M5610-00002	Kit - Threshold Installation (Incls. Items 30 thru 35) (Machines Built Before 12/02/04)	AR
20	01-1M2335-00001	Wheel (For Installation)	1
21	01-1M5289-00002	Gasket - Loading Door 50 In. (Top)	1
22	01-1M5289-00001	Gasket - Loading Door 83 In. (Side)	2
23	01-100V18-0120A	Strike - Chrome Plated	1
24	01-100V17-00301	Ell 2-1/2 x 45 Deg. Blk	1
25	01-1M5285-00001	Jamb - Stop	1
26	01-1M2071-00003	Joint - Corner Floor Trim	1
27	01-1M2072-00003	Trim - Floor (46 In.)	1
28	01-1M5564-00002	Skin - Floor (RH) (Machines Built Before 12/01/07)	1
29	01-1M5928-00202	Skin - Floor (RH) (Machines Built On or After 12/01/07)	1
30		Screw 10-32 Phil. Hd. (SST)	6
31		Screw 1/4-20 x 1/2 or 1 (As Needed)	AR
32	01-1M5610-00201	Shim - Jamb Plate (Not Shown)	AR
33	01-1M5570-00001	Threshold Weldment	1
34	01-1000V4-00073	Anchor - Drop-In 1/4-20	9
35	01-1000V4-0073A	Tool - Setting	1
36	01-1M5564-00001	Skin - Floor (LH) (Machines Built Before 12/01/07)	1
37	01-1M5928-00201	Skin - Floor (LH) (Machines Built On or After 12/01/07)	1
38	01-1M5004-00003	Trim - Floor	1
39	01-1M5004-00002	Trim - Floor	1
40	01-1M5004-00001	Trim - Floor	1
41	01-1000V7-00027	Lamp - Oven (Complete) (Lens, Base, & 120V Bulb)	5
42	01-1000V7-00028	Bulb	AR
43	01-1000V7-0027G	Gasket	AR
44	01-1000V7-0027L	Lens - Glass	AR
45	01-1M2211-00002	Skin - Ceiling	1
46	01-1M2131-00007	Top - False (Ceiling)	1
47	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	4
48	01-1M2341-00002	Angle - Hood Trim	1
49	01-1M5152-00001	Hardware Package - Double	1
50	01-1M5152-00002	Hardware Package - Security	1
51	01-1M5152-00003	Hardware Package - Single Split	1
52	01-1M5152-00004	Hardware Package - Single Whole	1
53	01-1M6242-0002B	Insulation Kit - Double Split	1
54	01-1M6242-00001	Kit - Insulation	1

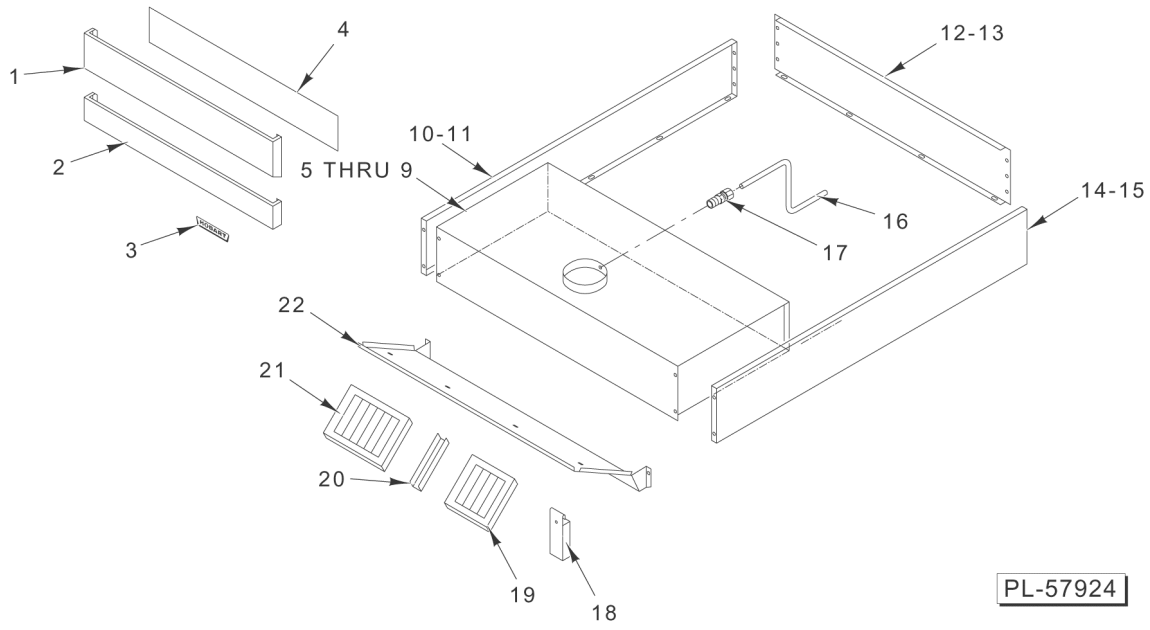
* (Machines built before 2/01/07 must order items 15 & 16.)



HOOD (ML-132358)

HOOD (ML-132358)

ILLUS. PL-57923	PART NO.	NAME OF PART	AMT.
1	01-100V16-00531	Logo	1
2	01-1M5485-00001	Hood Assy. Type I (Incls. Items 12, 14, 15, & 16)	1
3	01-1M5485-00002	Hood Assy. Type II (Incls. Items 12 & 17)	1
4	01-1M5351-00001	Trim - Side (Machines Built Before 5/01/07)	1
5	01-1M5945-00101	Trim - Side Hood (Single Rack) (Machines Built On or After 5/01/07)	1
6	01-1M5352-00001	Trim - Rear (Machines Built Before 5/01/07)	1
7	01-1M5945-00102	Trim - Rear Hood (Single Rack) (Machines Built On or After 5/01/07)	1
8	01-1M5351-00001	Trim - Side (Machines Built Before 5/01/07)	1
9	01-1M5945-00101	Trim - Side Hood (Single Rack) (Machines Built On or After 5/01/07)	1
10	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.) (Sold per Inch)	1
11	FP-078-49	Fitting - Tube (1/4 In.) (Brass)	1
12	01-1M5489-00001	Baffle - Hood Assy	1
13	01-1M3032-00001	Cup - Hood Grease	1
14	01-100V18-00089	Filter - Hood 16 x 20 W/Drop (Type I Hood)	1
15	01-1M2247-00001	Filler - Filter (Type I Hood)	1
16	01-100V18-00088	Filter - Hood 16 x 16 W/Drop (Type I Hood)	2
17	01-1M5492-00001	Panel - Baffle (Type II Hood)	1
	00-913143	Panel - Baffle 45.125 Lg	1

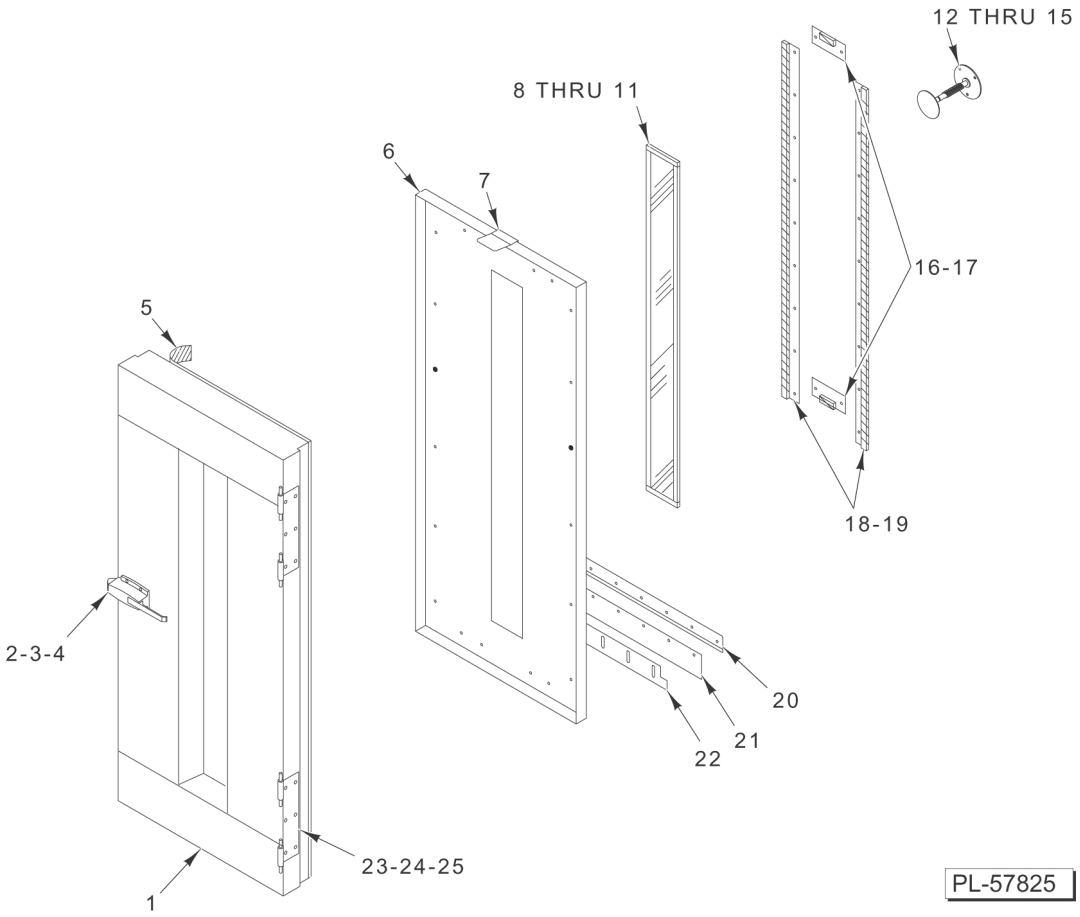


HOOD (ML-132280)

HOOD (ML-132280)

ILLUS. PL-57924	PART NO.	NAME OF PART	AMT.
1	01-1M4547-00004	Trim - Hood (Upper) (Machines Built Before 6/1/03)	1
2	01-1M4548-00004	Trim - Hood (Lower) (Machines Built Before 6/1/03)	1
3	01-100V16-00531	Logo	1
4	01-1M5148-00002	Cover - Facia Trim (Machines Built Before 6/1/03)	2
5	01-1M5378-00003	Hood Assy. (Machines Built Before 8/1/05)	1
6	01-1M5681-00001	Hood Assy. (Machines Built On or After 8/1/05)	1
7	01-100V13-00134	Box - Filter (19-3/4 x 15-9/16) (Type I Hood)	1
8	01-100V13-00135	Plenum - Panel Box (15-9/16 x 1) (Type II Hood)	1
9	01-1M5147-00002	Panel - Plenum (Type II Hood)	2
10	01-1M5351-00002	Trim - Side (Machines Built After 6/1/03)	1
11	01-1M5945-00201	Trim - Side (Double Rack)	1
12	01-1M5352-00002	Trim - Rear	1
13	01-1M5945-00202	Trim - Rear (Double Rack)	1
14	01-1M5351-00002	Trim - Side (Machines Built After 6/1/03)	1
15	01-1M5945-00201	Trim - Side (Double Rack)	1
16	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.) (Sold per Inch)	1
17	FP-078-49	Fitting - Tube (1/4 In.) (Brass)	1
18	01-1M3032-00001	Cup - Hood Grease	1
19	01-100V18-00089	Filter - Hood 16 x 20 W/Drop (Type I Hood)	1
20	01-1M2247-00002	Filler - Filter	1
21	01-100V18-00088	Filter - Hood 16 x 16 W/Drop (Type I Hood)	3
22	01-1M5140-00002	Deflector - Air	1
*	01-1M5690-00001	Kit - Hood Assy. (Type I Hood) (Machines Built Before 8/1/05)	1
**	01-1M5690-00002	Kit - Hood Assy. (Type II Hood) (Machines Built Before 8/1/05)	1
***	01-1M5690-00003	Kit - Hood Assy. (Type I Hood) (Machines Built On or After 8/1/05)	1
****	01-1M5690-00004	Kit - Hood Assy. (Type II Hood) (Machines Built On or After 8/1/05)	1
	01-1M5884-00001	Kit - Hood Assy. (Machines Built On or After 05/01/07) (Incls. items 10, 11, 13, & 15)	1

* (Incls. items 3, 5, 7, 10, 12, 14, & 19 thru 22)
** (Incls. items 3, 5, 8, 9, 10, 12, 14, 20, & 22)
*** (Incls. items 3, 6, 7, 10, 12, 14, & 19 thru 22)
**** (Incls. items 3, 6, 8, 9, 10, 12, 14, 20, & 22)

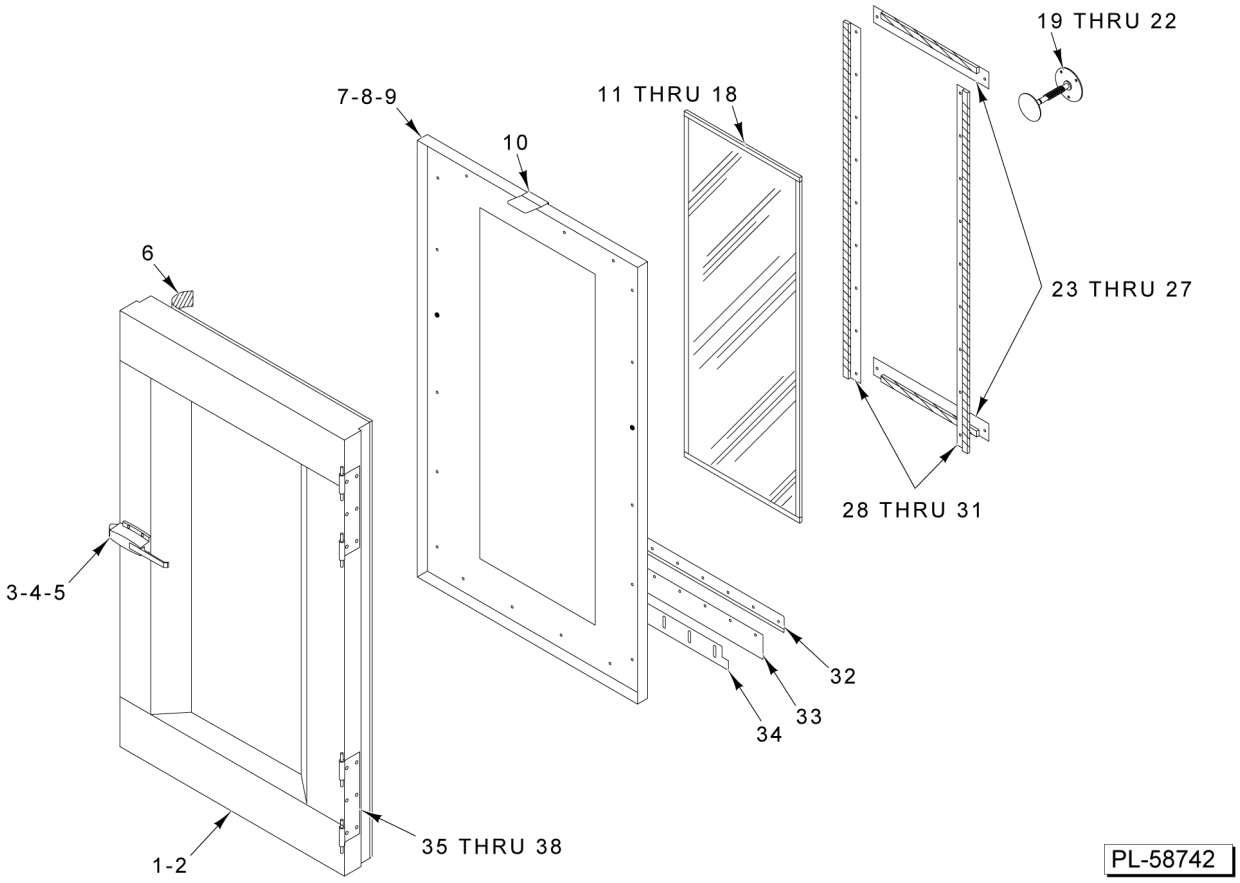


LOADING DOOR (ML-132358)

LOADING DOOR (ML-132358)

ILLUS. PL-57825A	PART NO.	NAME OF PART	AMT.
1	01-1M2133-00001	Weldment - Door	1
2	00-913102-00012	Handle W/Label	1
3	01-100V16-00259	Label - Warning	1
4	01-1M5910-00001	Spacer - Door Handle	1
5	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot)	18
6	01-1M2135-00001	Skin - Inner Door	1
7	01-1M2254-00001	Guide - Door Switch Actuator	1
8	01-1M4171-00002	Window Glass Assy. (Incls. Items 9, 10, & 11)	1
9	01-100V16-0102C	Glass - Tempered 1/4 In. Thick	1
10	00-513886-00003	Sealer (Clear)	AR
11	01-100V21-00060	Gasket - Silicone (Sold Per Ft.)	AR
12	01-1M1435-00002	Handle - Interior Door (Incls. Items 13, 14, & 15)	1
13	01-100V20-00010	Spring - Compression 7/16 O.D	1
14	01-1M1761-0001C	Plate - Interior Door Handle	1
15	01-1000V1-00036	Ring - Retaining 7/16 In. (Zinc)	1
16	01-1M2937-00002	Retainer - Window	2
17	01-100V21-0039A	Tape - Silicone (1/8 x 3/4)	10
18	01-1M2937-00001	Retainer - Window	2
19	01-100V21-0039A	Tape - Silicone (1/8 x 3/4)	62
20	01-1M2255-00001	Clamp - Floor Sweep	1
21	01-1M2778-00001	Strip - Silicone Floor Seal	1
22	01-1M2769-00001	Support - Floor Seal	1
*23	01-1M5918-00002	Hinge Assy. - Door (Machines Built Before 2/01/07) (Incls. Item 25)	2
*24	01-1M5918-00001	Hinge - Door (Female)	2
25	01-1M5918-00201	Pin - Hinge Loading Door	2
	01-1M5551-00001	Door Assy. - Loading (Incls. Items 1 thru 25)	1
	01-1M5551-00004	Door Assy. - Loading W/Grid (Packaged)	1
	01-1000V4-00067	Speed Nut	26
	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	16
	01-1A2876-00101	Guard - Window 210	5
	01-1M5289-00003	Gasket - Loading Door	1

* Machines built before 2/01/07 must order items 23 & 24.

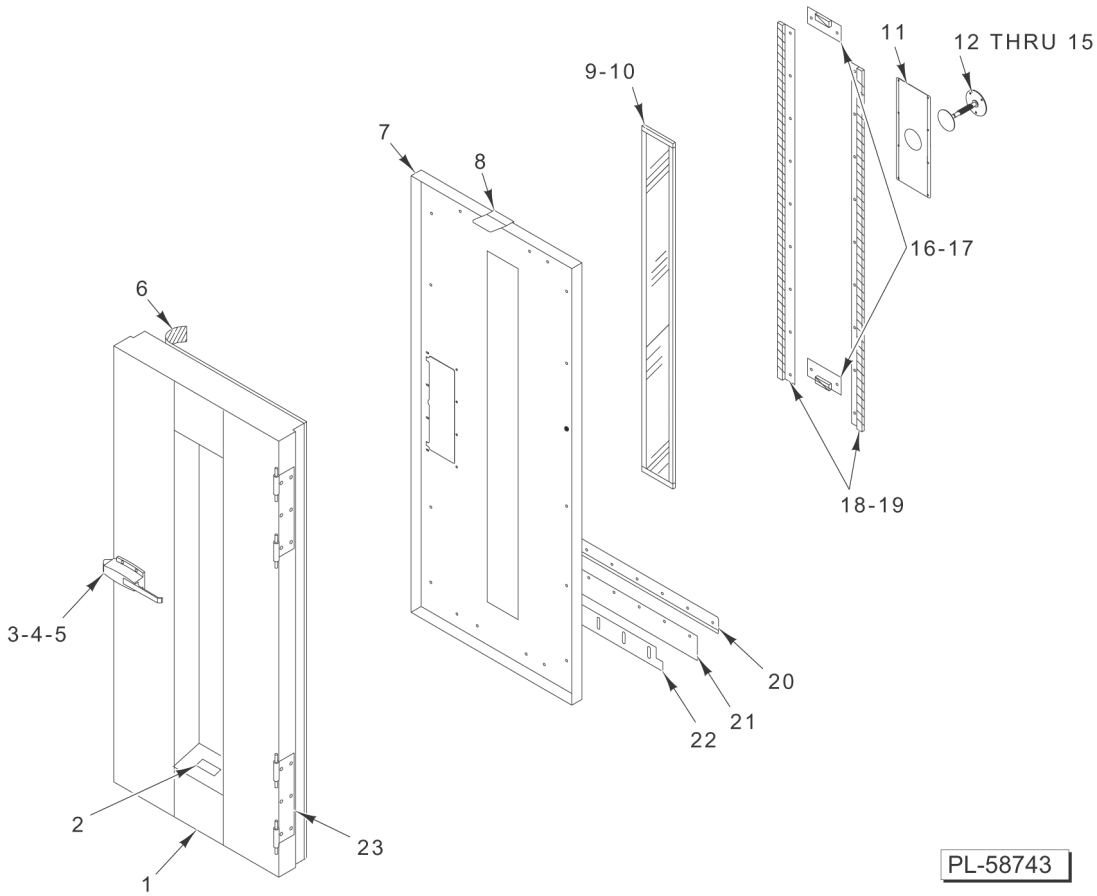


LOADING DOOR (ML-132280)

LOADING DOOR (ML-132280)

ILLUS. PL-58742	PART NO.	NAME OF PART	AMT.
1	01-1M5590-00002	Weldment - Door (21 In. Window)	1
2	01-1M2133-00002	Weldment - Door (10 In. Window)	1
3	00-913102-00012	Handle W/Label	1
4	01-100V16-00259	Label - Warning	2
5	01-1M5910-00001	Spacer - Door Handle	1
6	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot)	20
7	01-1M5376-00002	Skin - Inner Door (21 In. Window)	1
8	01-1M2135-00002	Skin - Inner Door (10 In. Window)	1
9	01-1M5591-00001	Skin - Inner Door (Wide Window)	1
10	01-1M2254-00001	Guide - Door Switch Actuator	1
11	01-1M4171-00003	Window Glass Assy. (21 In. Window) (Incls. Items 14, 16, & 17) (Previous Construction)	1
12	01-1M4171-00002	Window Glass Assy. (10 In. Window) (Incls. Items 15, 16, & 17)	1
13	01-100V16-00643	Glass - Triple Pane (21 In. Window) (Current Construction)	1
14	01-100V16-0102J	Glass - Tempered 1/4 In. Thick (21 In. Window)	1
15	01-100V16-0102C	Glass - Tempered 1/4 In. Thick (10 In. Window)	1
16	00-513886-00003	Sealer (Clear)	AR
17	01-100V21-00060	Gasket - Silicone (Sold Per Ft.) (Use with Items 14 & 15)	AR
18	01-100V16-0644A	Gasket - Window (21 In. Window) (Use With Item 13)	1
19	01-1M1435-00002	Handle - Interior Door (Incls. Items 20 thru 22)	1
20	01-100V20-00010	Spring - Compression 7/16 O.D.	1
21	01-1M1761-00001	Plate - Interior Door Handle	1
22	01-1000V1-00036	Ring - Retaining 7/16 In. (Zinc)	1
23	01-1M2937-00003	Retainer - Window (Horizontal) (21 In. Window) (Incls. Item 26) (Previous Construction) 2	AR
24	01-1M2937-00002	Retainer - Window (Horizontal) (10 In. Window) (Incls. Item 26)	2
25	01-1M5574-00001	Retainer - Window (Horizontal) (21 In. Window) (Current Construction)	2
26	01-100V21-0039A	Tape - Silicone (1/8 x 3/4)	22
27	01-100V21-00162	Tape - Silicone Foam (Current Construction) (Sold per Inch)	AR
28	01-1M2937-00001	Retainer - Window (Vertical) (21 In. Window) (Incls. Item 30) (Previous Construction)	2
29	01-1M5574-00002	Retainer - Window (Vertical) (10 In. Window) (Incls. Item 31) (Current Construction)	2
30	01-100V21-0039A	Tape - Silicone (1/8 x 3/4)	62
31	01-100V21-00162	Tape - Silicone Foam (Sold per Inch)	AR
32	01-1M2255-00002	Clamp - Floor Sweep	1
33	01-1M2778-00002	Strip - Silicone Floor Seal	1
34	01-1M2769-00002	Support - Floor Seal	1
*35	01-1M5918-00002	Hinge - Door (Male) (Machines Built Before 2/01/07) (Incls. Item 37)	2
*36	01-1M5918-00001	Hinge - Weldment (Female) (Machines Built On or After 2/01/07)	2
37	01-1M5918-00201	Pin - Hinge Loading Door	2
38	01-1000V0-00080	Bearing - Door Hinge (Brass)	2
	01-1000V4-00067	Speed Nut	AR
	01-1000V4-00074	Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd	AR
	01-1M5289-00001	Gasket - Loading Door Jamb	1
	01-1M5289-00002	Gasket - Loading Door Header	1
	01-1A2876-00101	Guard - Window 210	5
	01-1A2876-00102	Guard - Window HBA2	5
	01-1M5551-00005	Door Assy. - Loading W/Grid (10 In. Window) (Packaged)	1
	01-1M5551-00006	Door Assy. - Loading W/Grid (21 In. Window) (Packaged)	1
	01-1M5551-00003	Door Assy. - Loading (Wide Window) (Packaged) (Machines Built On or After 6/01/03)	1
	01-1M5592-00201	Guard - Window (21 In. Window Triple Pane)	5

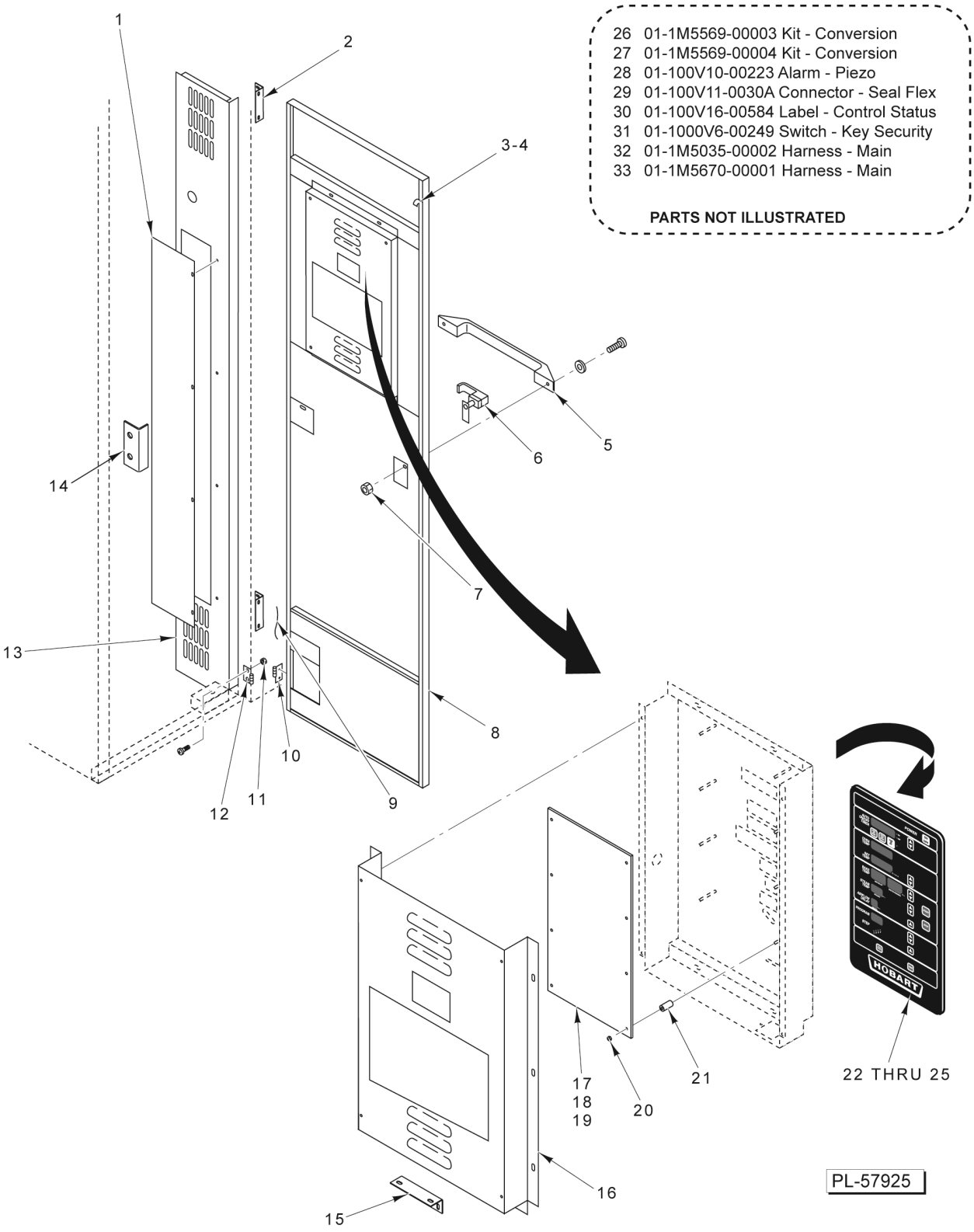
* Machines built before 2/01/07 must order items 35 & 36.



DOOR ASSEMBLY
(PUSH LOCK TYPE)

DOOR ASSEMBLY
(PUSH LOCK TYPE)

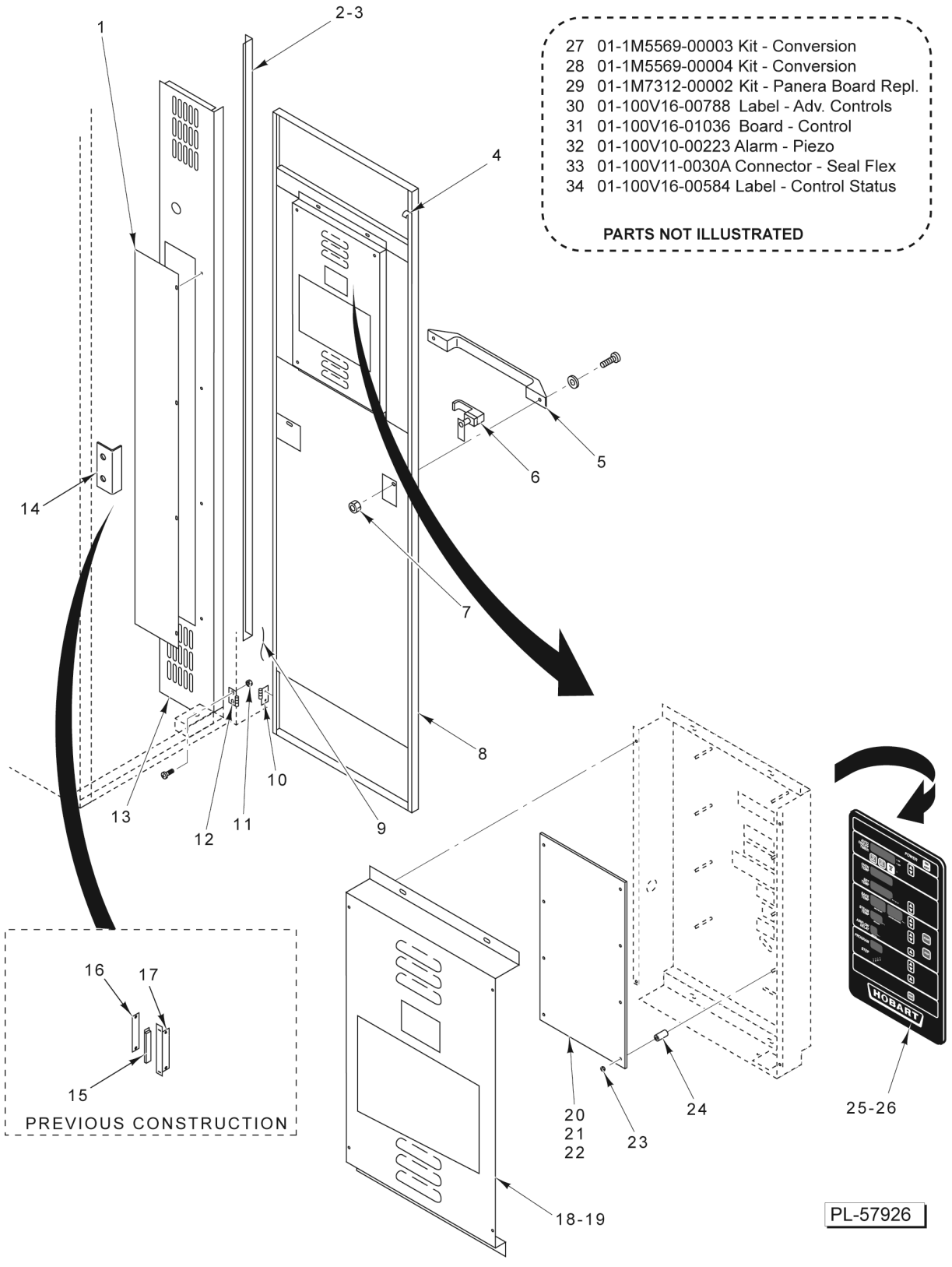
ILLUS. PL-58743	PART NO.	NAME OF PART	AMT.
1	01-1M6033-00001	Weldment - Door	1
2	01-100V16-0168C	Label - Caution	1
3	00-913102-00012	Handle W/Label	1
4	01-100V16-00259	Label - Warning	1
5	01-1M5910-00001	Spacer - Door Handle	1
6	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot)	30
7	01-1M6034-00101	Skin - Inner Door	1
8	01-1M2254-00001	Guide - Door Switch Actuator	1
9	01-100V16-00709	Glass - Triple Pane	1
10	01-100V16-0644B	Gasket - Window (1 Pc. Fused Corner)	1
11	01-1M5920-00209	Cover - Inner Door Latch	2
12	01-1M1435-00002	Handle - Interior Door (Incls. Items 12 thru 15)	1
13	01-100V20-00010	Spring - Compression 7/16 O.D	1
14	01-1M1761-00001	Plate - Interior Door Handle	1
15	01-1000V1-00036	Ring - Retaining 7/16 In. (Zinc)	1
16	01-1M6030-00001	Retainer - Horizontal Door Glass	2
17	01-100V21-00162	Tape - Silicone Foam (1/8 x 1-11/64) (Sold per Inch)	10
18	01-1M5843-00001	Retainer - Window	2
19	01-100V21-00162	Tape - Silicone Foam (1/8 x 1-11/64) (Sold per Inch)	60
20	01-1M6034-00102	Sweep - Inner Door	1
21	01-100V16-0683A	Gasket - Floor Sweep	1
22	01-1M6034-00103	Sweep - Outer Door	1
23	01-1M5918-00001	Hinge - Door (Female)	2
	01-1M6034-00001	Door Assy. - Push Lock (Incls. Items 1 thru 23)	1
	01-1M5092-00006	Insulation (Packaged)	1



CONTROL CABINET, DOOR, AND CONTROLLER (ML-132358)

CONTROL CABINET, DOOR, AND CONTROLLER (ML-132358)

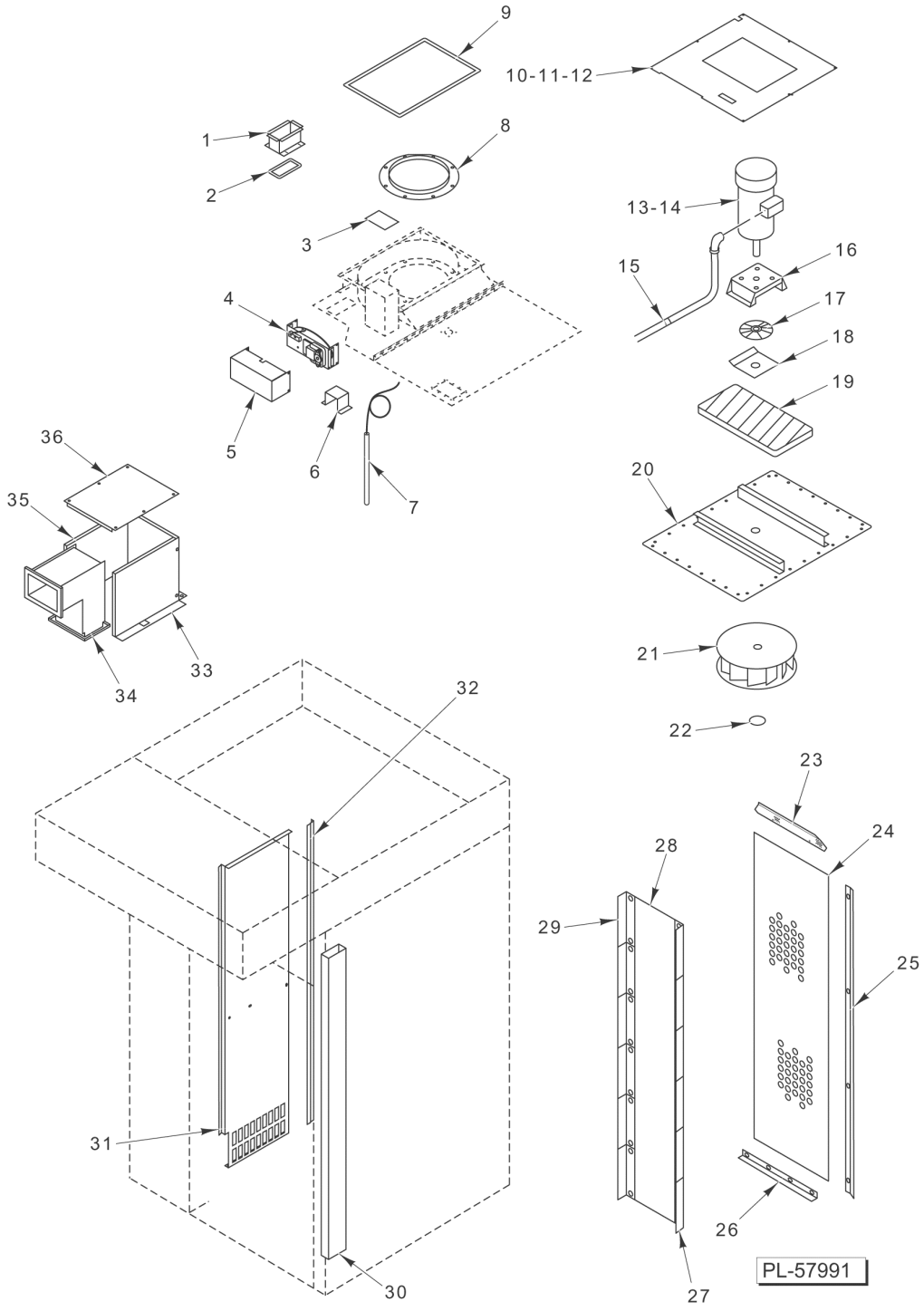
ILLUS. PL-57925	PART NO.	NAME OF PART	AMT.
1	01-1M5150-00001	Cover - Light Access	1
2	01-1M5482-00001	Angle - Control Cabinet	2
3	01-100V21-00092	Gasket - PVC-Extruded ("B" Shape)	6
4	01-100V21-00148	Trim - Rubber Edge	AR
5	01-100V18-00091	Handle	1
6	01-100V18-00161	Latch	1
7	01-1000V4-00165	Nut Hex	2
8	01-1M5480-00001	Door - Control Assy. (Incls. Items 2, 3, 5, 6, 9, & 12)	1
9	01-1M2777-00001	Strap - Ground	1
10	01-1M1934-00001	Hinge - Control Door (Male)	3
11	01-1000V4-00165	Nut Hex	6
12	01-1M1934-00002	Hinge - Control Door (Female)	3
13	01-1M5149-00001	Panel - Service (Light Access)	1
14	01-1M5479-00001	Catch - Control Door	1
15	01-1M5482-00001	Bracket	2
16	01-1M5405-00001	Cover - Controller	1
17	01-100V16-00590	EPROM (Standard)	1
18	01-100V16-00648	EPROM (Advanced)	1
19	01-100V16-00565	PC Board - Control	1
20	01-1000V4-00165	Nut Hex	8
21	01-1000V5-00164	Spacer - PC Board	8
22	01-100V16-0545A	Overlay - Controller (Standard)	1
23	01-100V16-0546A	Overlay - Controller (Advanced) (Machines built before 3/28/05 order item 18.)	1
24	01-100V16-0546C	Overlay - No Steps With Jog (Panera)	1
25	01-100V23-00F10	Fuse (1 Amp., 250 V.)	1
26	01-1M5569-00003	Kit - Conversion (Standard to Advanced)	1
27	01-1M5569-00004	Kit - Conversion (Advanced to Standard)	1
28	01-100V10-00223	Alarm - Piezo Pre-wired	1
29	01-100V11-0030A	Connector - Seal Flex (3/8 x 90 Deg.)	2
30	01-100V16-00584	Label - Control Status	1
31	01-1000V6-00249	Switch - Key Security	1
32	01-1M5035-00002	Harness - Main (Machines Built Before 8/03/05)	1
33	01-1M5670-00001	Harness - Main (Machines Built On or After 8/03/05)	1



CONTROL CABINET, DOOR, AND CONTROLLER (ML-132280)

CONTROL CABINET, DOOR, AND CONTROLLER (ML-132280)

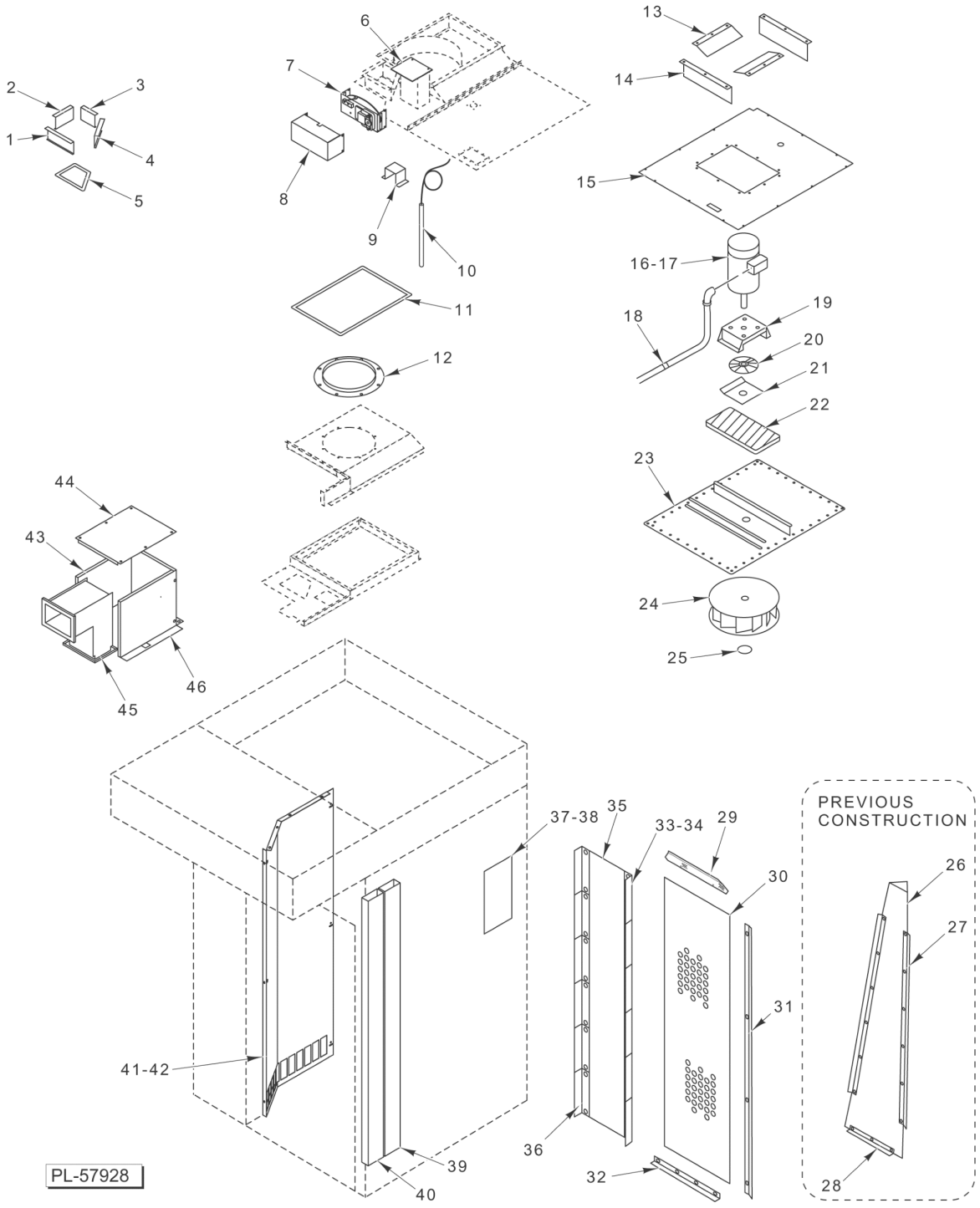
ILLUS. PL-57926	PART NO.	NAME OF PART	AMT.
1	01-1M5150-00001	Cover - Light Access	1
2	01-1M5175-00001	Angle - Control Cabinet (Machines Built Before 3/15/04)	1
3	01-1M5482-00001	Angle - Control Cabinet (Machines Built After 4/01/04)	2
4	01-100V21-00092	Gasket - PVC-Extruded ("B" Shape)	6
	01-100V21-00148	Trim - Rubber Edge	AR
5	01-100V18-00091	Handle	1
6	01-100V18-00161	Latch (Machines Built After 4/01/04)	1
7	01-1000V4-00165	Nut Hex	2
8	01-1M4992-00001	Door - Control	1
9	01-1M2777-00001	Strap - Ground	1
10	01-1M1934-00001	Hinge - Control Door (Male)	3
11	01-1000V4-00165	Nut Hex	6
12	01-1M1934-00002	Hinge - Control Door (Female)	3
13	01-1M5149-00001	Panel - Service (Light Access)	1
14	01-1M5479-00001	Catch - Control Door (Machines Built On or After 4/01/04)	1
15	01-100V16-00055	Magnet (Machines Built Before 4/01/04)	1
16	01-1M1911-00102	Backer - Magnet Holder (Machines Built Before 4/01/04)	1
17	01-1M1911-00101	Body - Magnet Holder (Machines Built Before 4/01/04)	1
18	01-1M5060-00001	Cover - Controller (Machines Built Before 4/01/04)	1
19	01-1M5405-00001	Cover - Controller (Machines Built On or After 4/01/04)	1
20	01-100V16-00590	EPROM (Standard)	1
21	01-100V16-00648	EPROM (Advanced)	1
22	01-100V16-00565	PC Board - Control	1
23	01-1000V4-00165	Nut Hex	8
24	01-1000V5-00164	Spacer - PC Board	8
25	01-100V16-0545A	Overlay - Controller (Standard)	1
26	01-100V16-0546A	Overlay - Controller (Advanced) (On units built before 3/28/05, order item 21)	1
27	01-1M5569-00003	Kit - Conversion (Standard to Advanced)	1
28	01-1M5569-00004	Kit - Conversion (Advanced to Standard)	1
29	01-1M7312-00002	Kit - Panera Board Replacement (Incls. Items 30 & 31)	1
30	01-100V16-00788	Label - Advanced Controls	1
31	01-100V16-01036	Board - Control (USB Compatible)	1
32	01-100V10-00223	Alarm - Piezo Pre-wired	1
33	01-100V11-0030A	Connector - Seal Flex (3/8 x 90 Deg.)	2
34	01-100V16-00584	Label - Control Status	1



BLOWER, PANELS, AND VENTS (ML-132358)

BLOWER, PANELS, AND VENTS (ML-132358)

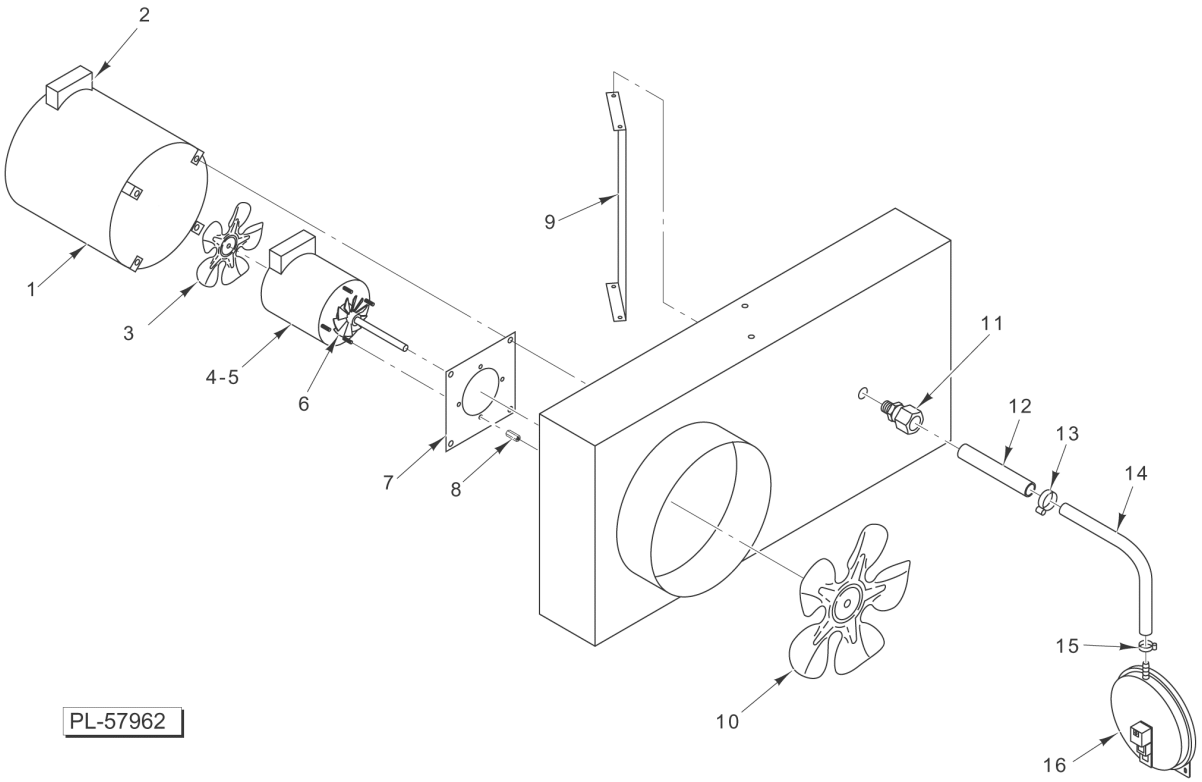
ILLUS. PL-57991	PART NO.	NAME OF PART	AMT.
1	01-1M5462-00001	Weldment - Rope Gasket	1
2	01-100V21-00072	Rope - Glass (3/4 Dia.) (Sold Per Inch)	AR
3	01-1M5834-00001	Vent - Intake Lid	1
4	01-1M5514-00002	Vent - Motor Actuator Assy	1
5	01-1M5101-00001	Cover - Vent Bracket	1
6	01-1M1433-00001	Protector - Thermocouple	1
7	01-1A1828-00001	Kit - Thermocouple	1
8	01-1M2451-00001	Bell - Inlet	1
9	01-100V21-00058	Tape - Teflon 1/8 x 1 (Sold per Inch)	AR
10	01-1M5456-00001	Cover - Insulation Blower (Machines Built Before 3/15/04)	1
11	01-1M5542-00001	Cover - Blower Insulation (Machines Built On or After 3/15/04)	1
12	01-1M2227-00001	Liner - Blower Insulation Cover	1
13	01-1000V8-00052	Motor - Blower (3 Ph., 1-1/2 Hp.)	1
14	01-1000V8-00067	Motor - Blower (1 Ph., 2 Hp.)	1
15	01-100V11-00073	Clamp - Conduit (1/2)	2
16	01-1M1360-00001	Mount - Blower Motor	1
17	01-1M2458-00001	Heat Slinger Assy	1
18	01-1M1794-00001	Cover - Blower Insulation	1
19	01-1M1795-00001	Insulation - Blower	1
20	01-1M2059-00001	Weldment - Blower Mount	1
21	01-1000V8-00041	Wheel - Blower (15 In. Dia.)	1
22	01-1000V1-00028	Ring - Snap	1
23	01-1M2101-00004	Z-Bar (Pressure Panel)	1
24	01-1M2579-00001	Wall - Inner Pressure Panel	1
25	01-1M2479-00003	Retainer - Pressure Panel Side Wall	2
26	01-1M2479-00002	Retainer - Pressure Panel Bottom Wall	2
27	01-1M5459-00001	Shutter - Pressure Panel 90 Deg	6
28	01-1M5523-00001	Body - Pressure Panel Shutter Support	1
29	01-1M5459-00002	Shutter - Pressure Panel 97 Deg	6
30	01-1M2089-00001	Duct - Bottom Vent	1
31	01-1M5473-00001	Panel - Suction	1
32	01-1M5476-00001	Bracket - Mounting (Suction Panel)	1
33	01-1M2222-00001	Side - Duct Insulation Cover	1
34	01-1M2074-00001	Duct - Vent	1
35	01-1M2223-00001	Body - Duct Insulation Cover	1
36	01-1M2224-00001	Top - Duct Insulation Cover	1
	01-1M2060-00002	Blower Assy. (3 Ph.) (Incls. Items 6, 7, 10 thru 13, & 15 thru 22)	1
	01-1M2060-00004	Blower Assy. (1 Ph.) (Incls. Items 6, 7, 10 thru 12, & 14 thru 22)	1
	01-1M5827-0001A	Kit - Vent Switch Replacement	1
	01-1M5827-00101	Bracket - Vent Switch	1



BLOWER, PANELS, AND VENTS (ML-132280)

BLOWER, PANELS, AND VENTS (ML-132280)

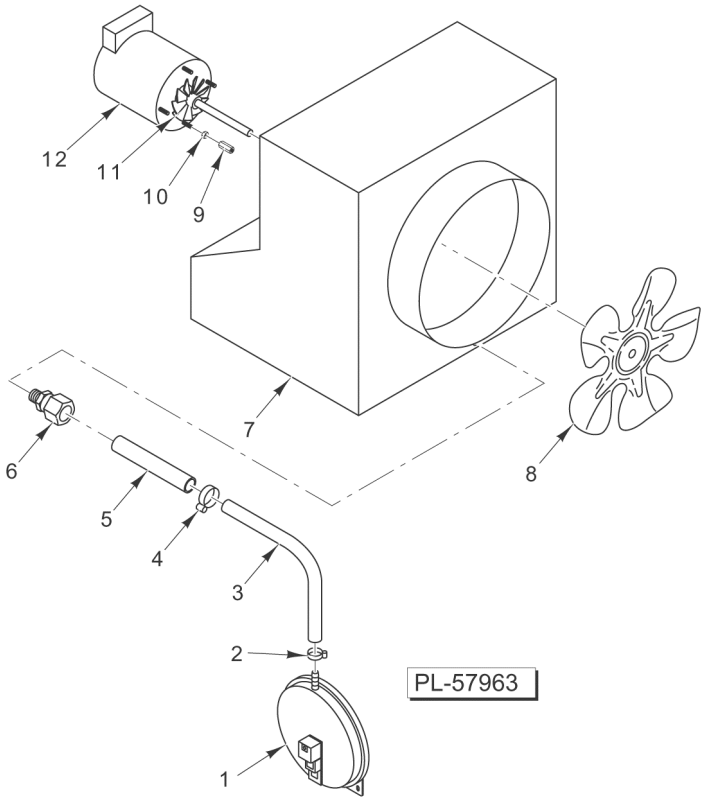
ILLUS. PL-57928	PART NO.	NAME OF PART	AMT.
1	01-1M5015-00003	Retainer - Exhaust Stack Packing	1
2	01-1M5015-00002	Retainer - Exhaust Stack Packing	1
3	01-1M5015-00004	Retainer - Exhaust Stack Packing	1
4	01-1M5015-00001	Retainer - Exhaust Stack Packing, Front	1
5	01-100V21-00072	Rope - Glass (3/4 Dia.) (Sold per Inch)	AR
6	01-1M5834-00001	Vent - Intake Lid	1
7	01-1M5514-00002	Vent - Motor Actuator Assy	1
8	01-1M5101-00001	Cover - Vent Bracket	1
9	01-1M1433-00001	Protector - Thermocouple	1
10	01-1A1828-00001	Kit - Thermocouple	1
11	01-100V21-00058	Tape - Teflon 1/8 x 1 (Sold per Inch)	AR
12	01-1M2451-00002	Bell - Inlet	1
13	01-1M1895-00001	Cover - Blower Insulation	2
14	01-1M2227-00001	Liner - Blower Insulation Cover	2
15	01-1M5027-00001	Cover - Blower Insulation	1
16	01-1000V8-00052	Motor - Blower (3 Ph., 1-1/2 Hp.)	1
17	01-1000V8-00067	Motor - Blower (1 Ph., 2 Hp.)	1
18	01-100V11-00073		2
19	01-1M1360-00001	Mount - Blower Motor	1
20	01-1M2458-00001	Heat Slinger Assy	1
21	01-1M1794-00001	Cover - Blower Insulation	1
22	01-1M1795-00001	Insulation - Blower	1
23	01-1M5026-00001	Weldment - Blower Mount	1
24	01-1000V8-00058	Wheel - Blower (18 In. Dia.)	1
25	01-1000V1-00028	Ring - Snap	1
26	01-1M2579-00001	Wall - Inner Pressure Panel (Previous Construction)	1
27	01-1M2560-00002	Retainer - Pressure Panel Side Wall (Previous Construction)	2
28	01-1M2560-00001	Retainer - Pressure Panel Bottom Wall (Previous Construction)	1
29	01-1M5686-00207	Retainer - Pressure Panel Top	1
30	01-1M2572-00001	Screen - Pressure Panel	1
31	01-1M5686-00206	Retainer - Pressure Panel	2
32	01-1M5686-00205	Retainer - Pressure Panel	1
33	01-1M3117-00001	Shutter - Pressure Panel 97 Deg	6
34	01-1000V4-00020	Insert - Threaded 1/4-20	24
35	01-1M2096-00002	Body - Pressure Panel Shutter Support	1
36	01-1M5176-00001	Shutter - Pressure Panel 90 Deg	6
37	01-1M2557-00002	Guide - Pressure Panel Air (RH) (Previous Construction)	1
38	01-1M2557-00001	Guide - Pressure Panel Air (LH) (Previous Construction)	1
39	01-1M2566-00001	Duct - Side	1
40	01-1M2089-00001	Duct - Bottom Vent	1
41	01-1M5050-00001	Panel - Suction (Machines Built Before 4/25/07)	1
42	01-1M5935-00002	Panel - Suction (Machines Built On or After 4/25/07) (Starting Serial #24-1045072)	1
43	01-1M2223-00001	Body - Duct Insulation Cover	1
44	01-1M2224-00001	Top - Duct Insulation Cover	1
45	01-1M2074-00001	Duct - Vent	1
46	01-1M2222-00001	Side - Duct Insulation Cover	1
	01-1M5025-00001	Blower Assy. (3 Ph.)	1
	01-1M5025-00002	Blower Assy. (1 Ph.)	1
	01-1M5177-00001	Pressure Panel Assy. (Incls. Items 33 thru 36)	1
	01-100V16-00682	Gasket - Vent Duct	1
	01-1M5827-0001A	Kit - Vent Switch Replacement	1
	01-1M5827-00101	Bracket - Vent Switch	1



DRAFT INDUCER
(ML-132358)
(BEFORE 7/26/05)

DRAFT INDUCER
(ML-132358)
(BEFORE 7/26/05)

ILLUS. PL-57962	PART NO.	NAME OF PART	AMT.
1	01-1M5499-00001	Shroud - Motor Draft Inducer	1
2	01-100V11-0024A	Box - J	1
3	01-1000V8-00120	Blade - Fan (4 1/2 In. Dia.)	1
4	01-1M5581-00002	Motor (3000 RPM)	1
5	01-1000V5-00059	Bushing - Snap (Plastic)	1
6	01-1000V8-00099	Blade - Fan (2 In. Dia.)	1
7	01-1M5508-00001	Plate - Motor Draft Inducer	1
8	01-1M3001-00003	Spacer	1
9	01-1M5509-00001	Baffle - Draft Inducer	1
10	01-1000V8-00121	Blade - Fan (61/2 In. Dia.)	1
11	FP-078-49	Fitting - Tube (1/4 In.) (Brass)	1
12	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.)	AR
13	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.	1
14	01-1A1023-00425	Tube - Black (Neoprene)	1
15	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.	1
16	01-1M5651-00013	Switch - Pressure	1
	01-1M5654-00001	Inducer - Draft Assy	1
	01-1000V8-00122	Guard - Fan	1



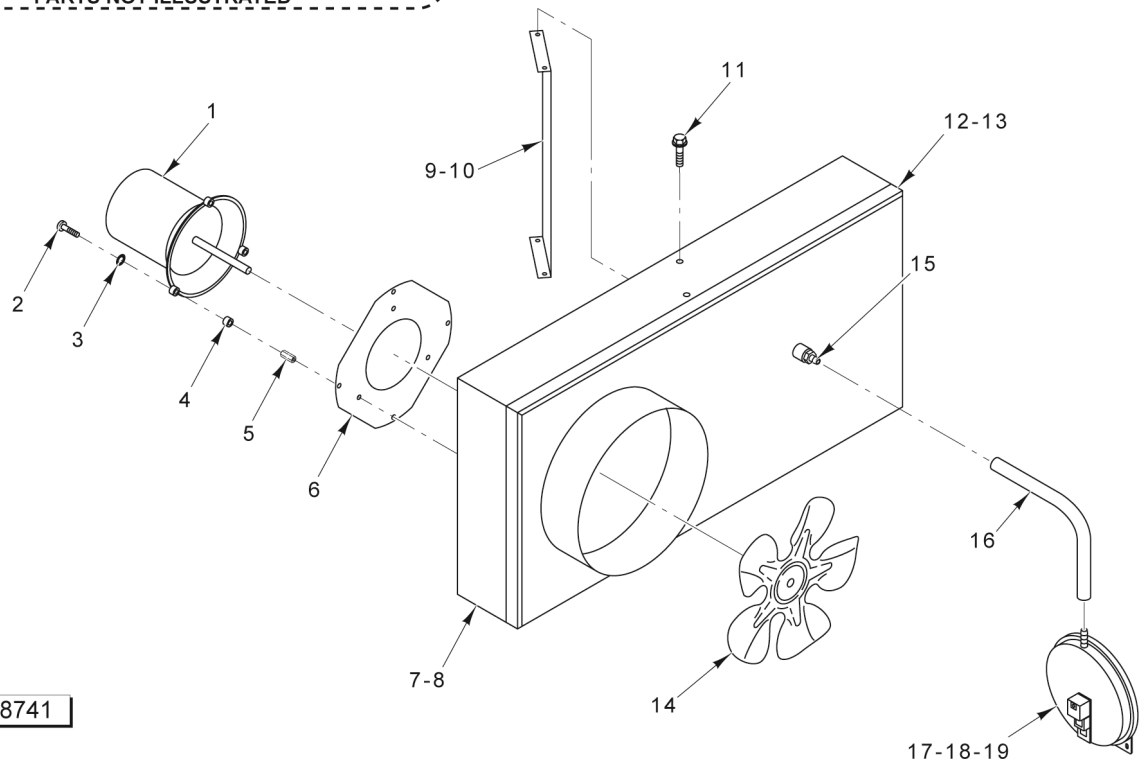
DRAFT INDUCER
(ML-132280)
(BEFORE 8/1/05)

DRAFT INDUCER
(ML-132280)
(BEFORE 8/1/05)

ILLUS. PL-57963	PART NO.	NAME OF PART	AMT.
1	01-1M5973-00002	Switch - Pressure 11" W.C.	1
2	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.	1
3	01-1A1023-00425	Tube - Black (Neoprene)	1
4	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D.	1
5	01-100V17-00004	Tube 1/4 O.D. x 72 In. Lg. (Alum.)	AR
6	FP-078-49	Fitting - Tube (1/4 In.) (Brass)	1
7	01-1M5157-00001	Draft Inducer Weldment	1
8	01-1000V8-00113	Blade - Fan 8 In. Dia	1
9	01-1000V4-00220	Nut - Coupler 8-32 x 5/8	4
10	NS-046-51	Nut Assy. 8-32 Hex	4
11	01-1000V8-00099	Blade - Fan 2 In. Dia	1
12	01-1000V8-0098B	Motor - Venter (3000 RPM W/J-Box)	1
	01-1M5156-00001	Draft Inducer Assy. (Incls. Items 7 thru 12)	1

20	01-1M5507-00001	Hood Connection Weldment
21	01-1M5652-00002	Motor Assy. - Draft Inducer
22	01-1M5654-00001	Inducer - Draft Assy.
23	01-1M5654-00002	Draft Inducer Assy.

PARTS NOT ILLUSTRATED



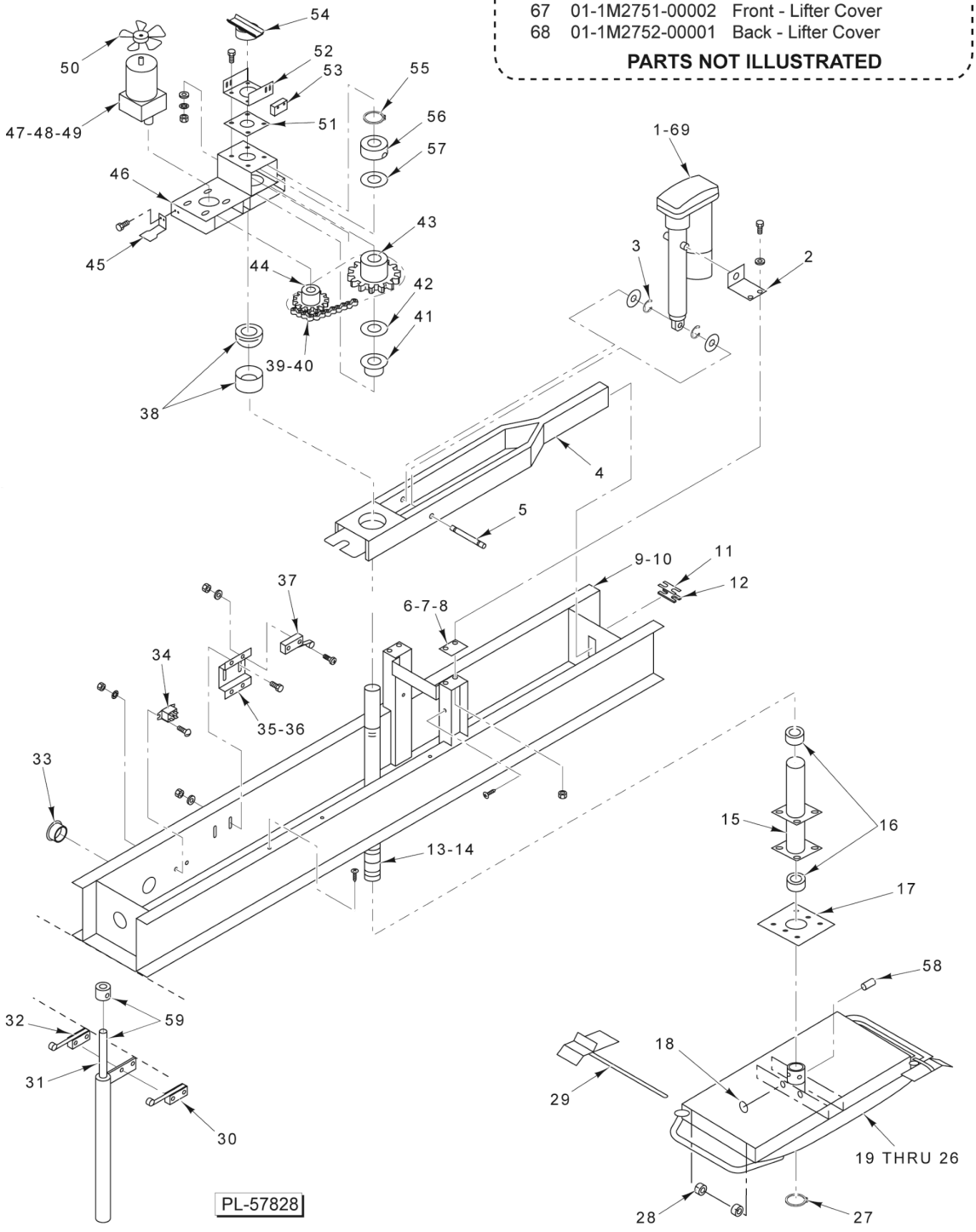
DRAFT INDUCER
(ML-132358 / ML-132280)
(AFTER 8/1/05)

DRAFT INDUCER
(ML-132358 / ML-132280)
(AFTER 8/1/05)

ILLUS. PL-58741	PART NO.	NAME OF PART	AMT.
1	01-1000V8-00133	Motor - Fan (3000 RPM) (Units Built On or After 2/01/08)	1
2		Mach. Screw 10-32 x 3/8 Phil. Truss Hd., Type 1	3
3		Lockwasher #10 Internal Tooth, Type A	3
4	01-1000V5-00220	Bushing - Spacer	3
5	01-1M3001-00003	Spacer 10-32 x 3/4	3
6	01-1M5653-00001	Plate - Draft Inducer Fan Mounting	1
7	01-1M5655-00001	Box - Draft Inducer (ML-132358)	1
8	01-1M5655-00002	Box - Draft Inducer (ML-132280)	1
9	01-1M5657-00001	Damper - Draft Inducer (ML-132358)	1
10	01-1M5657-00002	Damper - Draft Inducer (ML-132280)	1
11		Screw 10-32 x 5/8 Hex Washer Hd. (SST)	1
12	01-1M5656-00001	Cover Assy. - Draft Inducer (ML-132358)	1
13	01-1M5656-00002	Cover Assy. - Draft Inducer (ML-132280)	1
14	01-1000V8-00121	Blade - Fan	1
15	FP-078-49	Fitting - Tube (1/4 In.) (Brass)	1
16	01-100V17-00004	Tube - Alum. (1/4 O.D.) (Sold per Inch)	AR
17	01-1M5973-00001	Switch - Pressure (180 kBTU, 60 Hz.) (300 kBTU, 50/60 Hz.)	1
18	01-1M5651-00018	Switch - Pressure (180 kBTU, 50 Hz.) (ML-132358)	1
19	01-1M5651-00022	Switch - Pressure (350 kBTU, 60 Hz.) (ML-132280)	1
20	01-1M5507-00001	Hood - Connector	1
21	01-1M5652-00002	Motor Assy. - Draft Inducer (Incls. Items 1 thru 6, & 14) (All double Machines built before 2/01/08)	1
22	01-1M5654-00001	Draft Inducer Assy. (Incls. Items 1 thru 7, 9, 11, 12, & 14) (ML-132358)	1
23	01-1M5654-00002	Draft Inducer Assy. (Incls. Items 1 thru 6, 8, 10, 11, 13, & 14) (ML-132280)	1

60	01-1M5133-00001	Lifter Assy.
61	01-1M5133-00002	Lifter Assy.
62	01-1M5037-00001	Harness - Lifter
63	01-1000V5-00023	Pad - Mounting
64	01-1000V5-00015	Nut - Wire
65	01-1000V5-00014	Tie - Cable
66	01-1M2750-00001	Side - Lifter Cover
67	01-1M2751-00002	Front - Lifter Cover
68	01-1M2752-00001	Back - Lifter Cover

PARTS NOT ILLUSTRATED



LIFTER AND ROTATOR

LIFTER AND ROTATOR

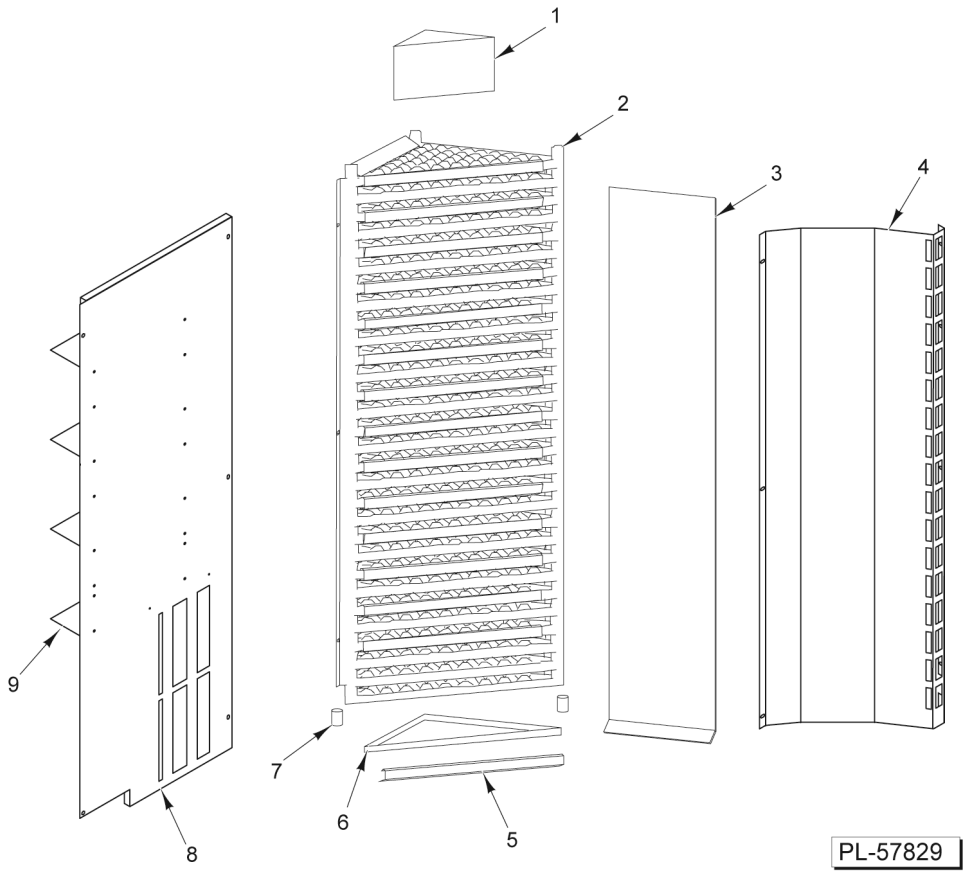
ILLUS. PL-57828J	PART NO.	NAME OF PART	AMT.
1	01-1M2418-00001	Actuator - Linear (Modified)	1
	01-1A1344-00001	Kit - Linear Actuator Brake	1
2	01-1M2289-00001	Angle - Linear Actuator Support	2
3	01-1000V1-00037	Ring - Snap 1/2 In. Dia.	2
4	01-1M2304-00001	Arm	1
5	01-1M2290-00001	Shaft - Pivot (Linear Actuator Support)	1
*6	01-1M2766-00003	Shim (24 Ga. Steel)	AR
*7	01-1M2766-00002	Shim (24 Ga. Steel)	AR
*8	01-1M2766-00001	Shim (16 Ga. Steel)	AR
9	01-1M2298-00001	Weldment - Lifter (ML-132358)	1
10	01-1M2298-00002	Weldment - Lifter (ML-132280)	1
11	01-1M2730-00001	Plate	1
12	01-1M2731-00001	Strip	1
13	01-1M2797-00001	Shaft (Standard 28.35 - 28.41)	1
14	01-1M4865-00001	Shaft - Short (26.85 - 26.91) (C Lift) (Canada Only)	1
15	01-1M2140-00001	Housing - Rotator Shaft	1
16	01-1000V0-00055	Bearing - Rotator Shaft	2
17	01-1M1899-00001	Clamp - Rotator Housing	1
18	01-100V15-00048	Plug - Plated (For 0.75 Hole)	1
19	01-1M5363-00001	Rack - Carrier (A Style)	1
20	01-1M2796-00001	Rack - Carrier (B Style) (Incls. Items 25 & 26) (ML-132358)	1
21	01-1M2796-00002	Rack - Carrier (B Style) (Incls. Items 25 & 26) (ML-132280)	1
22	01-1M4862-00002	Rack - Carrier (C Style) (ML-132358)	1
23	01-1M4862-00001	Rack - Carrier (C Style) (ML-132280)	1
24	01-1M4862-00003	Rack - Carrier (C Style) (Canada Only)	1
25	01-1M4862-00007	Lift - Carrier (Panera) (ML-132280)	1
26	01-1M4862-00006	Lift - Carrier (C Style)	1
27	01-1000V1-00004	Ring - Snap (1-1/2 In.)	1
28	01-1000V1-00013	Collar - Set 1/2 In. Dia.	1
29	01-1M2580-00002	Stop - Rack Carrier (B Style Carrier)	1
30	01-1000V6-00223	Switch - Lever DPST	1
31	01-1M2765-00001	Rod - Door Switch Actuator (Part of Door Switch Collar Assy.)	1
32	01-1000V6-00065	Microswitch	1
33	01-1000V5-00073	Bushing - Snap	1
34	01-1000V6-00070	Relay - D.P.D.T. (1/4 Hp., 120 VAC)	1
35	01-1M2296-00001	Bracket - Micro-Switch (A Style) (ML-132280)	1
36	01-1M2296-00002	Bracket - Micro-Switch	1
37	01-1000V6-00065	Microswitch	2
38	01-1000V0-00051	Bushing - Spherical	1
39	01-1000V3-00088	Link - Connecting	1
40	01-1000V3-0087A	Chain - Roller 20-1/8 In.	1
41	01-1000V0-00054	Bearing - Flanged	1
42	01-1000V0-00068	Washer - Thrust	1
43	01-1M2228-00001	Sprocket	1
44	01-1000V3-00105	Sprocket (17T)	1
45	01-1M2489-00001	Actuator - Micro-Switch	1
46	01-1M2114-00001	Weldment - Rotator	1
47	01-1000V8-00111	Capacitor	1
48	01-1000V8-00110	Gear Motor	1
49	01-1000V8-0049D	Bracket - Mounting	1
50	01-1000V8-00113	Blade - Fan 8 In. Dia. (For 5-1/2 In. Fan Blade use 01-1000V8-00056)	1
51	01-1M1927-00001	Plate - Teflon	1
52	01-1M5085-00001	Plate - Rotator	1
53	01-1000V6-00001	Micro-Switch	2
54	01-1M5201-00001	Pointer	1

LIFTER AND ROTATOR

ILLUS. PL-57828J	PART NO.	NAME OF PART	AMT.
55	01-1000V1-00004	Ring - Snap (1-1/2 In.)	1
56	01-1M2264-00001	Collar - Set	1
57	01-1M2265-00001	Clutch - Slide	1
58	01-1000V4-00199	Set Screw 3/8-24 x 3/8 Allen Hd	1
59	01-1M2346-00001	Collar - Door Switch Assy. (Incls. Item 31)	1
60	01-1M5133-00001	Lifter Assy	1
61	01-1M5133-00002	Lifter Assy. (Incls. Items 1 thru 5, 9, 11, 12, 30, 32, 33, 34, & 36) (ML-132358)	1
62	01-1M5037-00001	Harness - Lifter	1
63	01-1000V5-00023	Pad - Mounting	6
64	01-1000V5-00015	Nut - Wire	3
65	01-1000V5-00014	Tie - Cable	6
66	01-1M2750-00001	Side - Lifter Cover	2
67	01-1M2751-00002	Front - Lifter Cover	1
68	01-1M2752-00001	Back - Lifter Cover	1
69	01-1000V8-0158C	Capacitor, Rack Lift	AR

* This part used intermittently and in varying quanties. Most lifter assemblies will not require this part, but a few will require one. A very few will require more than one.

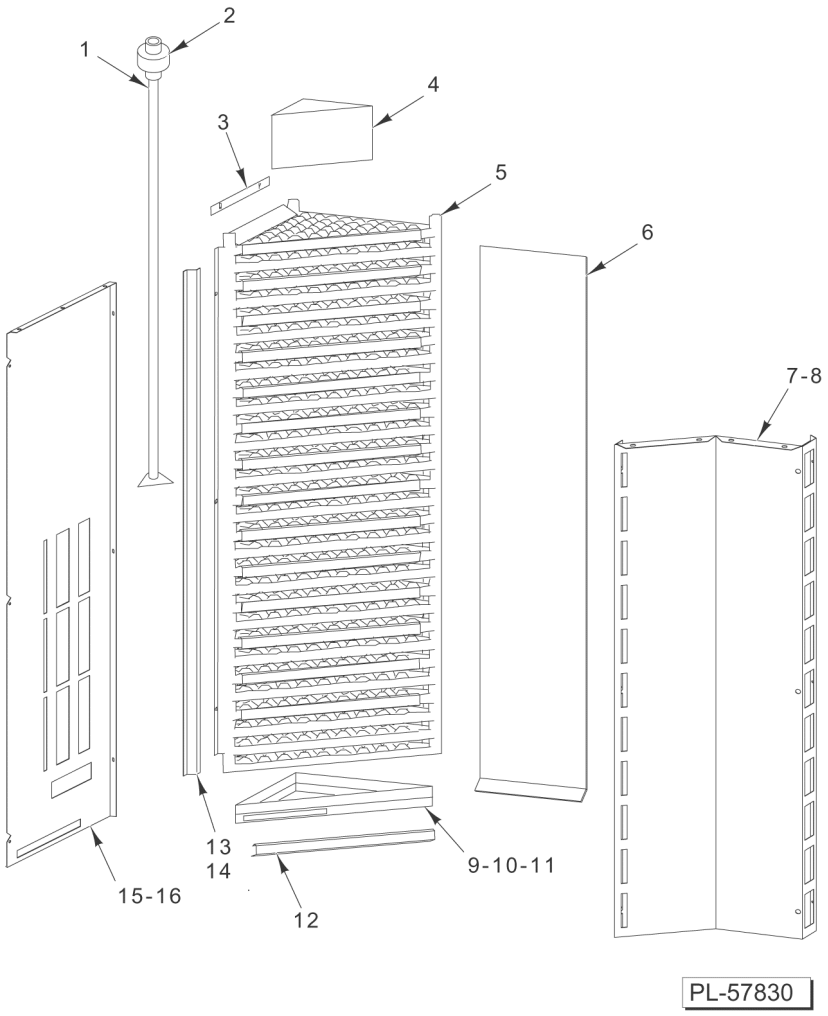
NOTES



STEAMER ASSEMBLY (ML-132358)

STEAMER ASSEMBLY (ML-132358)

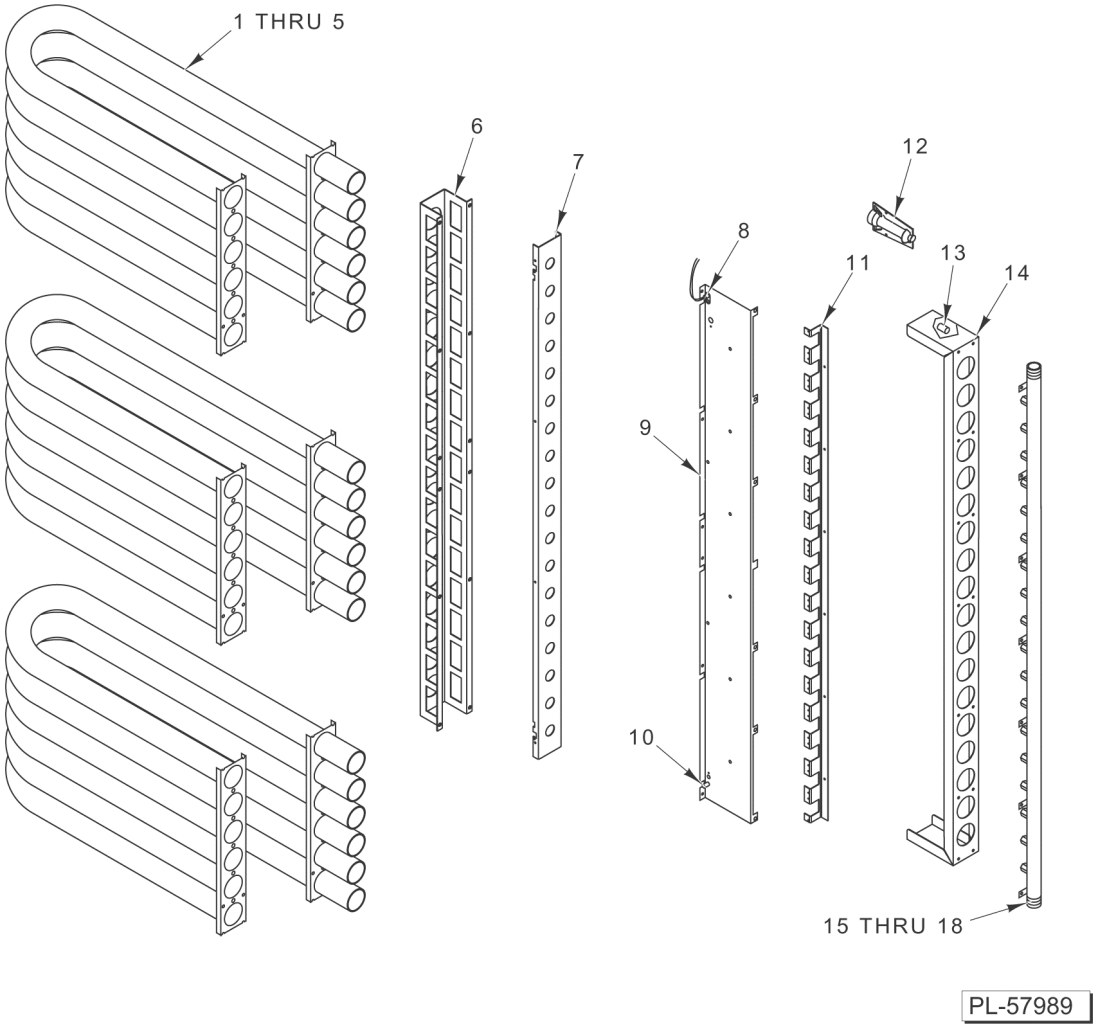
ILLUS. PL-57829A	PART NO.	NAME OF PART	AMT.
1	01-1M5198-00001	Box Weldment - Steamer	1
2	01-100V16-00529	Casting - Steamer	15
3	01-1M5475-00001	Sheet - Splash	1
4	01-1M5474-00001	Panel - Steamer	1
5	01-1M5065-00001	Bracket - Water Guide	7
6	01-1M5429-00001	Pan - Drain	1
7	01-1M5536-00001	Support - Steamer Castings	2
8	01-1M5469-00001	Panel - Heat Exchanger	1
9	01-1M5470-00001	Baffle	4
	01-100V17-00536	Nozzle - Spray 3/8 In. Pipe	1



STEAMER ASSEMBLY (ML-132280)

STEAMER ASSEMBLY (ML-132280)

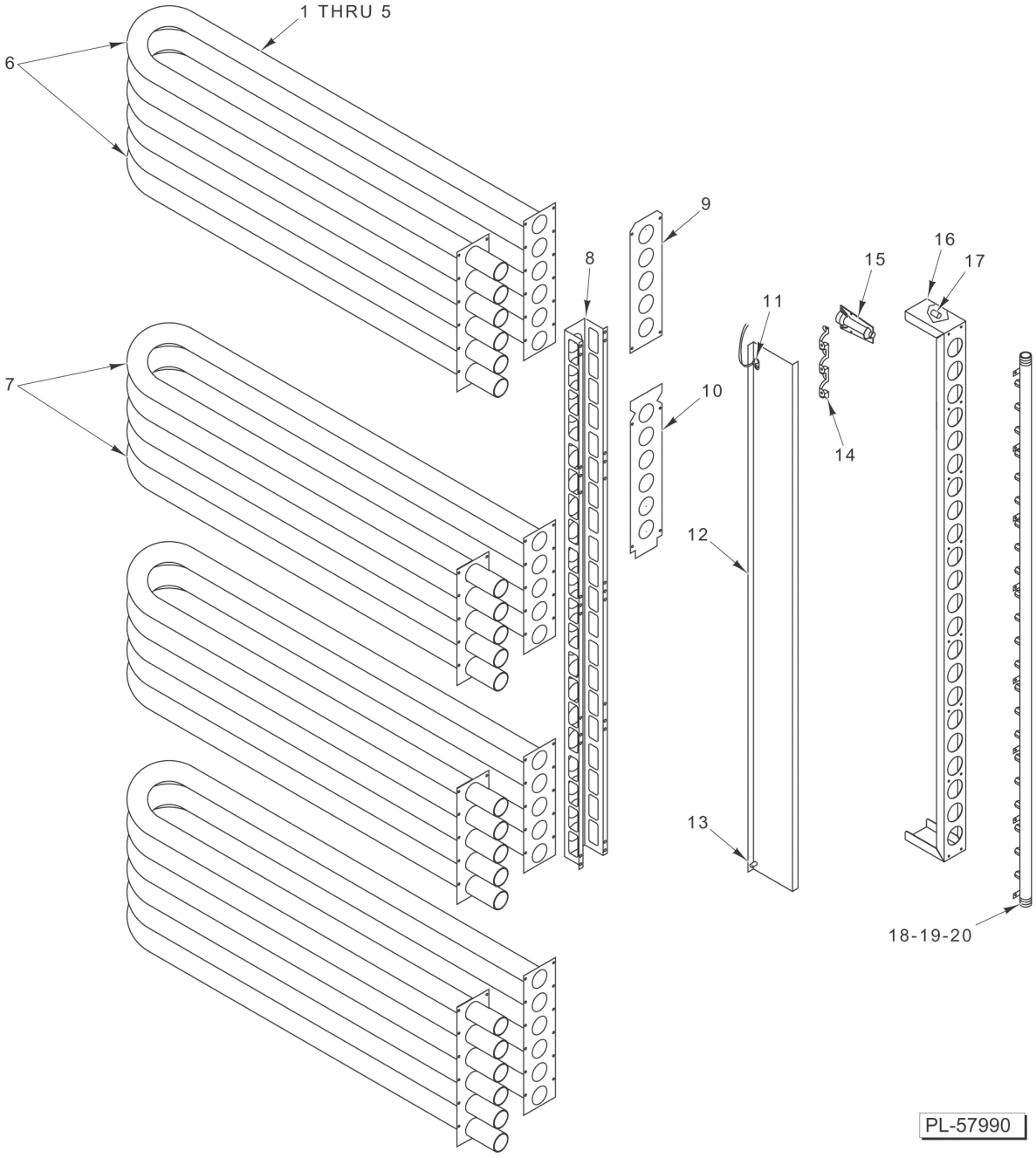
ILLUS. PL-57830A	PART NO.	NAME OF PART	AMT.
1	01-1M5146-00001	Manifold Assy. - Steamer	1
2	01-100V17-00286	Union 1/2 NPTF (Brass)	1
3	01-1M5171-00001	Angle - Shutter Casting (Top Section)	1
4	01-1M5198-00001	Box Weldment - Steamer	1
5	01-100V16-00529	Casting - Steamer	30
6	01-1M5067-00001	Sheet - Splash	1
7	01-1M5051-00001	Panel - Steamer (Machines Built Before 4/25/07)	1
8	01-1M5937-00002	Panel - Streamer Outer (Machines Built On or After 4/25/07) (Starting Serial #24-1045072)	1
9	01-1M5064-00001	Pan - Drain	1
10	01-1M5510-00001	Gasket (8 In.)	1
11	01-1M5068-00001	Plate - Mounting (Drain Pan)	1
12	01-1M5065-00001	Bracket - Water Guide	15
13	01-1M5171-00002	Angle - Shutter Casting (Side Section) (Machines Built Before 4/25/07)	1
14	01-1M5939-00002	Angle - Shutter Casting	1
15	01-1M5049-00001	Panel - Steamer (Rear) (Machines Built Before 4/25/07)	1
16	01-1M5936-00002	NLA - Obsolete--Panel - Streamer (Rear) (Machines Built On or After 4/25/07 and before 3/01/09) (Starting Serial #24-1045072)	1
	01-1M6064-00002	Panel - Streamer (Rear) (Machines built after 3/1/09)	AR



GAS BURNER AND HEAT CIRCULATION (ML-132358)

GAS BURNER AND HEAT CIRCULATION (ML-132358)

ILLUS. PL-57989	PART NO.	NAME OF PART	AMT.
1	01-1M5477-00001	Heat Exchanger Tube Assy. (Incls. Items 2 thru 5)	3
2	01-100V16-00530	Gasket - Heat Exchanger	2
3	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot)	AR
4	00-542133	Sealer	AR
5	01-100V16-00593	Tube Assy. - Weldment (6-Tube)	1
6	01-1M5466-00001	Angle Rack - Burner	1
7	01-1M5467-00001	Plate - Firing (Burner Rack)	1
8	01-1000V9-00149	Ignitor - Hot Surface	1
9	01-1M5464-00001	Plate - Side (Burner Rack)	1
10	01-1000V9-00169	Rod - Flame Sensor	1
11	01-1M5465-00001	Mount - Burner	1
12	01-1000V9-00146	Burner - In-Shot (Crossover)	18
13	01-1000V9-00150	Switch - Flame Rollout (350 F.)	1
14	01-1M5468-00001	Enclosure - Burner Rack	1
15	01-100V16-00610	Manifold Assy. (NAT)	1
16	01-1000V9-00174	Orifice #53 (0.059 In.) (NAT)	1
17	01-100V16-00618	Manifold Assy. (LP)	1
18	01-1000V9-00175	Orifice #63 (0.037 In.) (LP)	1
	01-1M5478-00001	Strip - Turbulator (First Pass)	1
	01-1M5463-00001	Box - Burner Assy	1
	01-1M5649-00001	Ignition Kit - Service	1

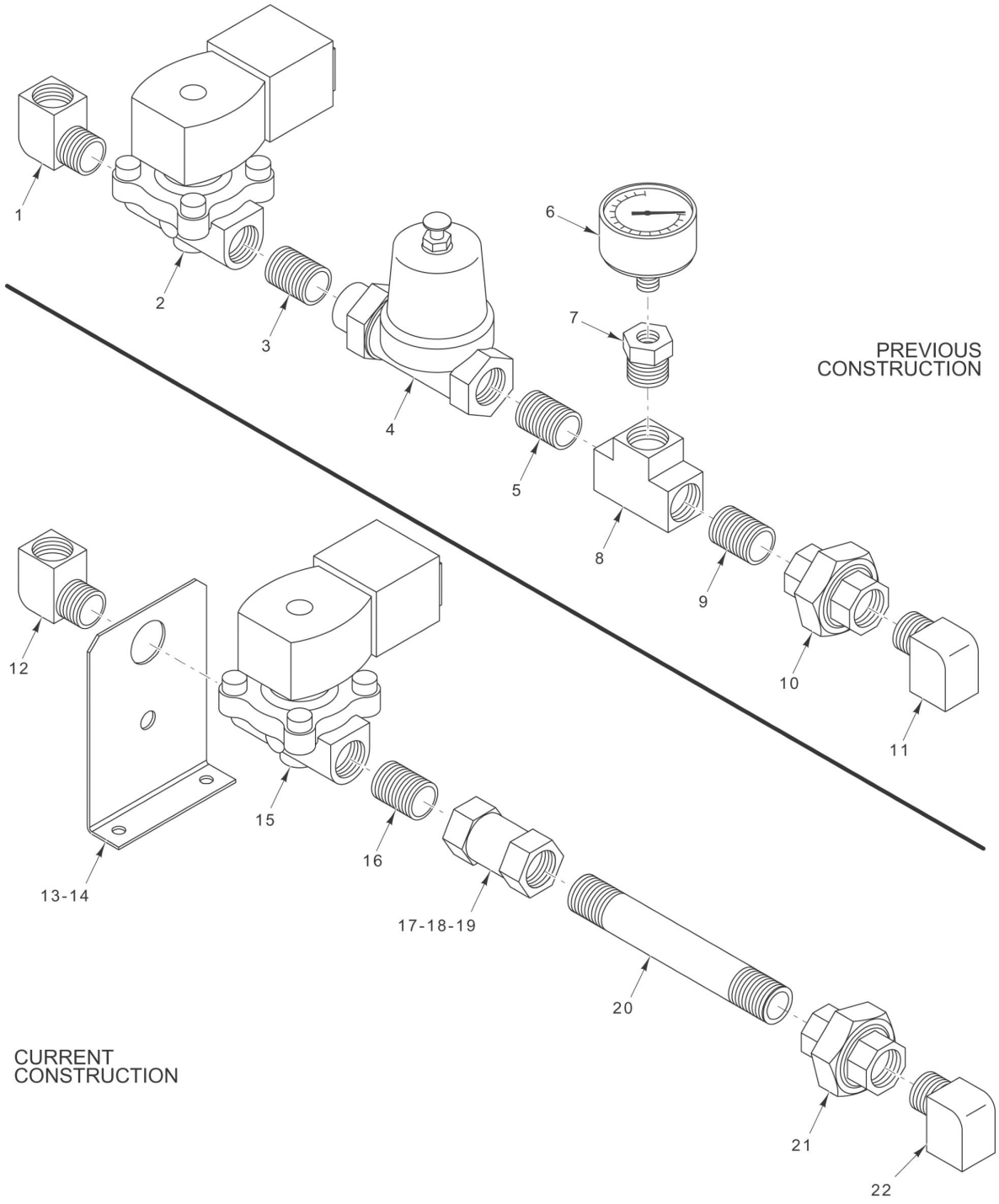


GAS BURNER AND HEAT CIRCULATION (ML-132280)

GAS BURNER AND HEAT CIRCULATION (ML-132280)

ILLUS. PL-57990	PART NO.	NAME OF PART	AMT.
1	01-1M5001-00001	Kit - Double Tubs (No Collector)	1
2	01-100V16-00559	Gasket - Heat Exchanger	4
3	01-100V16-00530	Gasket - Heat Exchanger	4
4	01-100V21-00065	Tape - Fiberglass (1/8 x 1) (Sold per Foot)	AR
5	00-542133	Sealer	AR
6	01-1M5028-00002	Tube Assy. - Weldment (6-Tube)	2
7	01-1M5028-00001	Tube Assy. - Weldment (5-Tube)	2
8	01-1M5046-00001	Angle Rack - Burner	1
9	01-1M5045-00001	Plate - Firing (Burner Rack)	2
10	01-1M5045-00002	Plate - Firing (Burner Rack)	2
11	01-1000V9-00149	Ignitor - Hot Surface	1
12	01-1M5043-00001	Plate - Side (Burner Rack)	1
13	01-1000V9-00169	Rod - Flame Sensor	1
14	01-1M5594-00001	Mount - Burner (3)	2
15	01-1000V9-00146	Burner - In-Shot (Crossover)	22
16	01-1M5061-00001	Enclosure - Burner Rack	1
17	01-1000V9-00150	Switch - Flame Rollout (350 F.)	1
18	01-100V16-0556A	Manifold Assy. (NAT)	1
19	01-1000V9-00171	Orifice #49 (0.073 In.) (NAT)	1
20	01-100V16-0556B	Manifold Assy. (LP)	1
	01-1M5047-00001	Plate Assy. - Burner	1
	01-1M5200-00001	Plate - Burner Spacer	1
	01-1M5016-00001	Strip - Turbulator (Heat Exchanger)	1
*	01-1M5002-00001	Collector - Weldment (Machines Built Before 1/01/08)	1
**	01-1M5002-00002	Collector - Weldment (Machines Built Before 1/01/08)	1
	01-1M6035-00002	Collector - Weldment (Machines Built On or After 1/01/08)	1

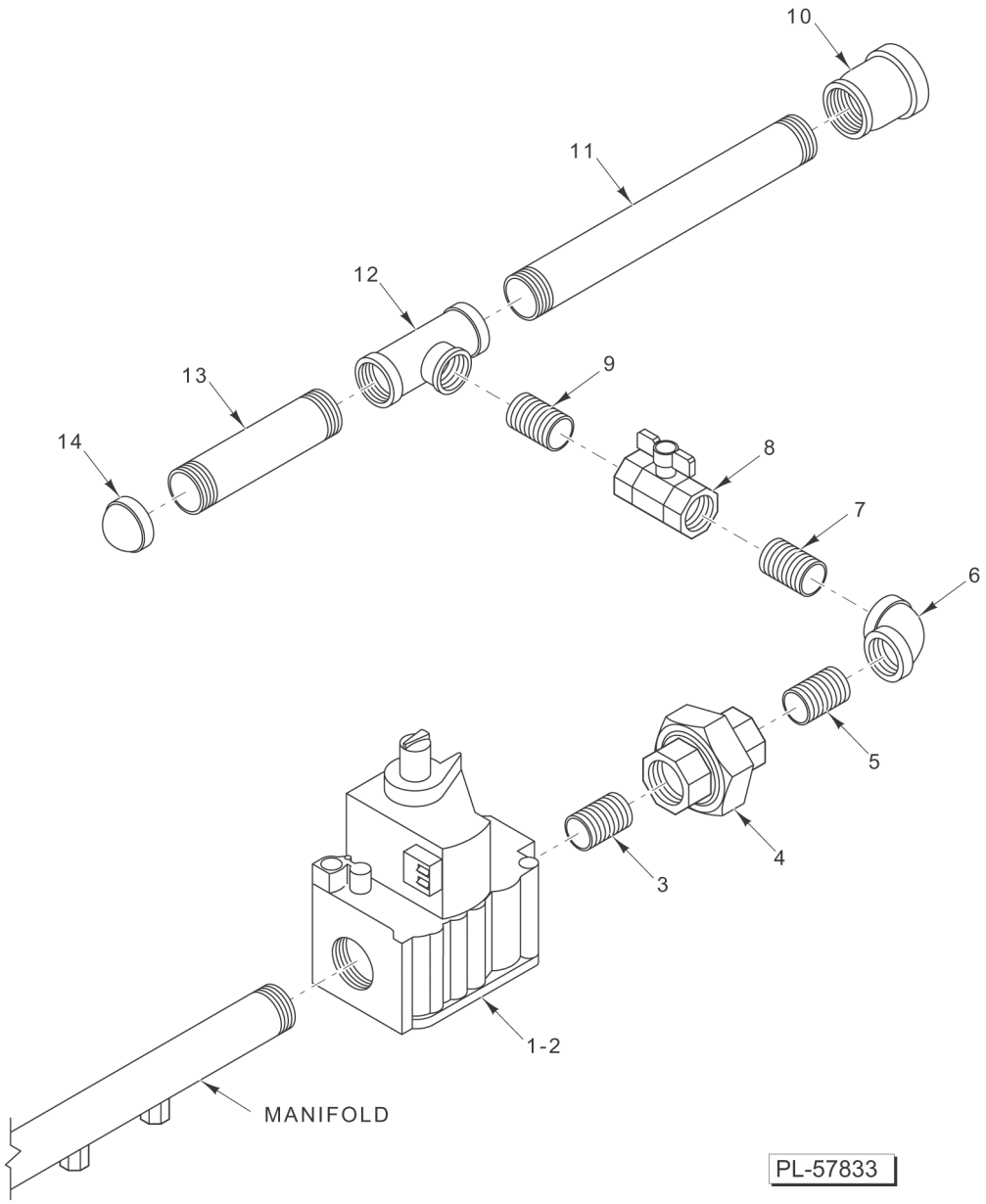
* Machines built before 01/01/08 must order part 01-1M5002-00002 also.
** Machines built before 01/01/08 must order part 01-1M5002-00001 also.



EXTERIOR WATER SUPPLY

EXTERIOR WATER SUPPLY

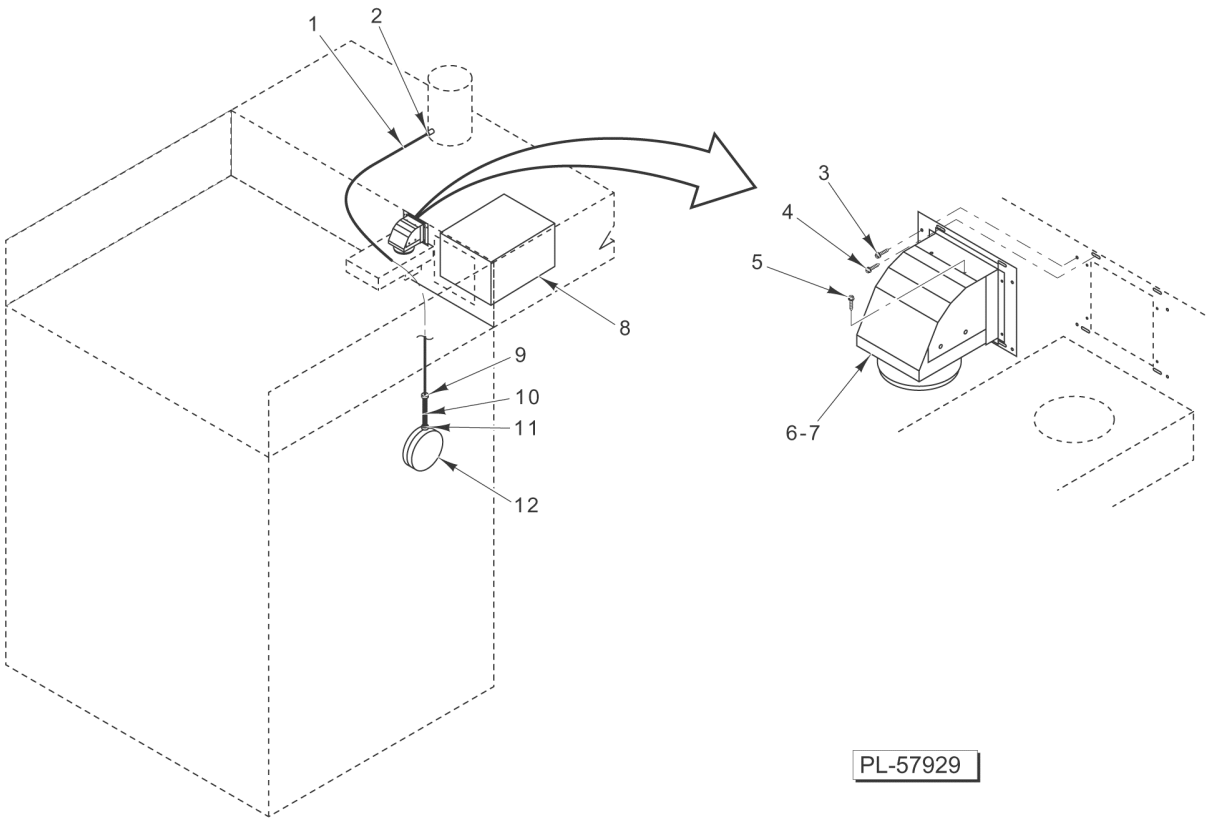
ILLUS. PL-57832A	PART NO.	NAME OF PART	AMT.
1	01-100V17-00322	Ell 1/2 Street (Brass)	1
2	01-100V17-00274	Valve - Solenoid Water (2-Way) (120 V.)	1
3	01-100V17-00288	Pipe 1/2 Dia. Close (Brass)	1
4	01-100V17-00330	Regulator - Water Pressure 1/2 NPTF (10-70 PSI)	1
5	01-100V17-00288	Pipe 1/2 Dia. Close (Brass)	1
6	01-100V17-00204	Gauge - Pressure 1/4 NPTM (0-100 PSI)	1
7	01-100V17-00229	Bushing - Reducer 1/2 NPTM to 1/4 NPTF (Brass)	1
8	01-100V17-00312	Tee 1/2 NPT (Brass)	1
9	01-100V17-00288	Pipe 1/2 Dia. Close (Brass)	1
10	01-100V17-00286	Union 1/2 NPTF (Brass)	1
11	01-100V17-00322	Ell 1/2 Street (Brass)	1
12	01-100V17-00322	Ell 1/2 Street (Brass)	1
13	01-1M5818-00102	Bracket - Water Supply Support (Single Rack)	1
14	01-1M5818-00101	Bracket - Water Supply Support (Double Rack)	1
15	01-100V17-00274	Valve - Solenoid Water (2-Way) (120 V.)	1
16	01-100V17-00288	Pipe 1/2 Dia. Close (Brass)	1
17	01-100V17-00567	Regulator - Flow 1/2 NPTF (2 G.P.M.)	1
18	01-100V17-00568	Regulator - Flow 1/2 NPTF (3 G.P.M.)	1
19	01-100V17-00569	Regulator - Flow 1/2 NPTF (5 G.P.M.)	1
20	01-100V17-00570	Nipple 1/2 In. Dia. x 6 In. (Brass)	1
21	01-100V17-00286	Union 1/2 NPTF (Brass)	1
22	01-100V17-00322	Ell 1/2 Street (Brass)	1
	01-1M5818-00001	Water Supply (2 G.P.M.) (Single Rack Ovens)	1
	01-1M5818-00002	Water Supply (3 G.P.M.) (Double Rack Ovens)	1
	01-1M5818-00003	Water Supply (5 G.P.M.) (Panera Ovens)	1



GAS SUPPLY PLUMBING

GAS SUPPLY PLUMBING

ILLUS. PL-57833A	PART NO.	NAME OF PART	AMT.
1	01-1000V9-00181	Valve - Gas	1
2	01-100V17-00429	Bushing - Reducing (3/4 to 1/2)	1
3	01-100V17-00446	Pipe - Close 3/4 NPT	1
4	01-100V17-00470	Union 3/4 NPT BLK #150	1
5	01-100V17-00446	Pipe - Close 3/4 NPT	1
6	01-100V17-00513	Elbow - Pipe 90 Deg. x 3/4 NPT (Black)	1
7	01-100V17-00446	Pipe - Close 3/4 NPT	1
8	01-100V17-00169	Valve - Shut Off, Gas 3/4 NPT	1
9	01-100V17-00446	Pipe - Close 3/4 NPT	1
10	01-100V17-00467	Bell Reducer 1-1/4 x 3/4 In. (NAT)	1
11	01-10A982-02300	Pipe 3/4 In. Dia	1
12	01-100V17-00451	Tee 3/4 NPT x 3/4 NPT	1
13	01-10A982-00400	Pipe 3/4 Dia. X 4 In. Lg	1
14	01-100V17-00472	Cap - Pipe 3/4	1
	01-1000V9-00127	Valve Kit - LP Conversion	1
	01-1M5506-00001	Gas Supply (NAT)	1
	01-1M5505-00002	Gas Supply (LP)	1



VENTING

VENTING

ILLUS. PL-57929	PART NO.	NAME OF PART	AMT.
1	01-100V17-00004	Tube - 1/4 In. O.D (Alum.) 10 Ft	1
2	FP-078-49	Fitting - Tube (1/4 In.) (Brass)	1
3		Screw	4
4		Screw	3
5		Screw	2
6	01-1M5695-00002	Outlet - Exhaust Weldment	1
7	01-1M5695-00001	Outlet - Exhaust Assy	1
8	01-1M5172-00001	Baffle Weldment - Exhaust	1
9	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D	1
10	01-1A1023-00425	Tube - Black (Neoprene)	1
11	01-1000V1-00018	Clamp - Hose 1/4 I.D. x 7/16 O.D	1
12	01-1M2824-00001	Switch - Pressure	1
	01-1000V9-00172	Elbow (7 In., 26 Ga.) (90 Deg.)	1
	01-1M5507-00001	Hood Connection Weldment	1
	01-1M5696-00002	Kit - Exhaust Outlet (ML-132280)	1
	01-1M5170-00001	Cover - Insulation Clamp (ML-132280)	1
	01-1M5164-00001	Hood - Connection Weldment (ML-132280)	1