HOBART

CATALOG OF REPLACEMENT PARTS

HT120 SERIES VACPAC

HT120A	**ML-44199**
HT120DG	**ML-44200**

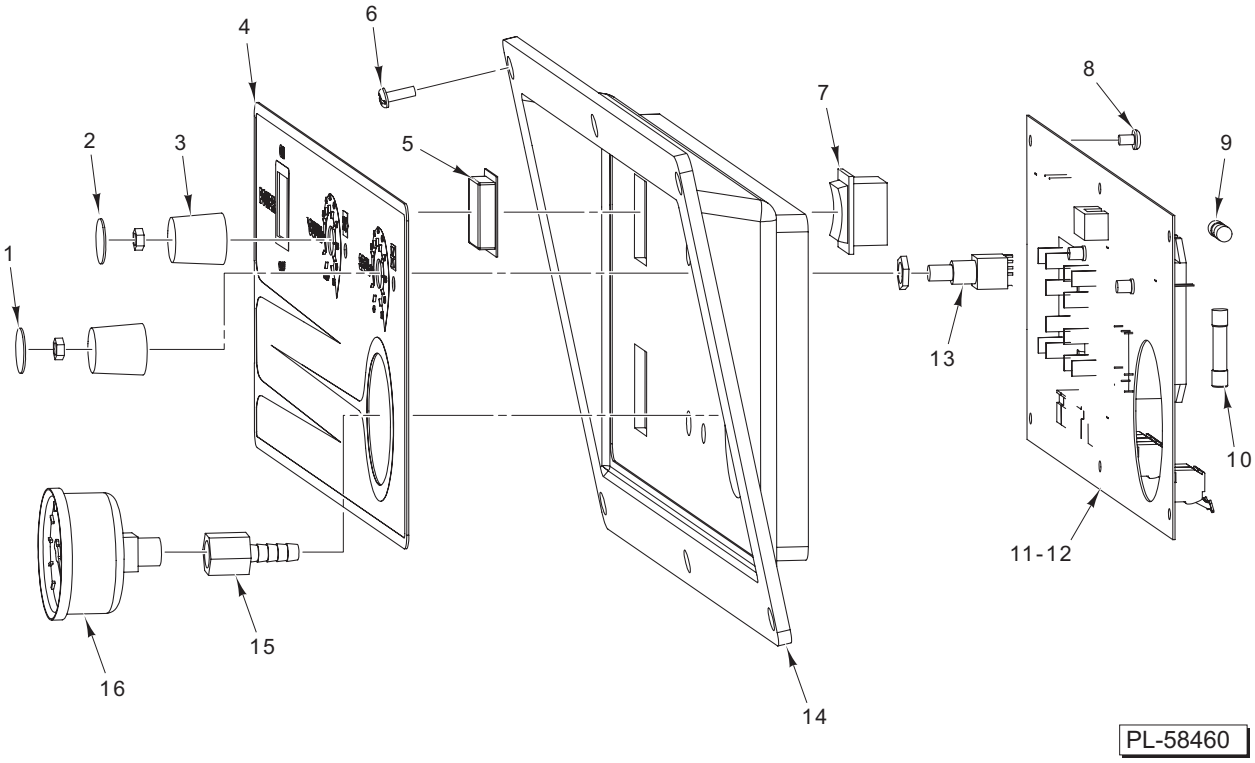
A product of HOBART 701 S. RIDGE AVENUE TROY, OHIO 45374-0001

FORM 43135 (April 2007)

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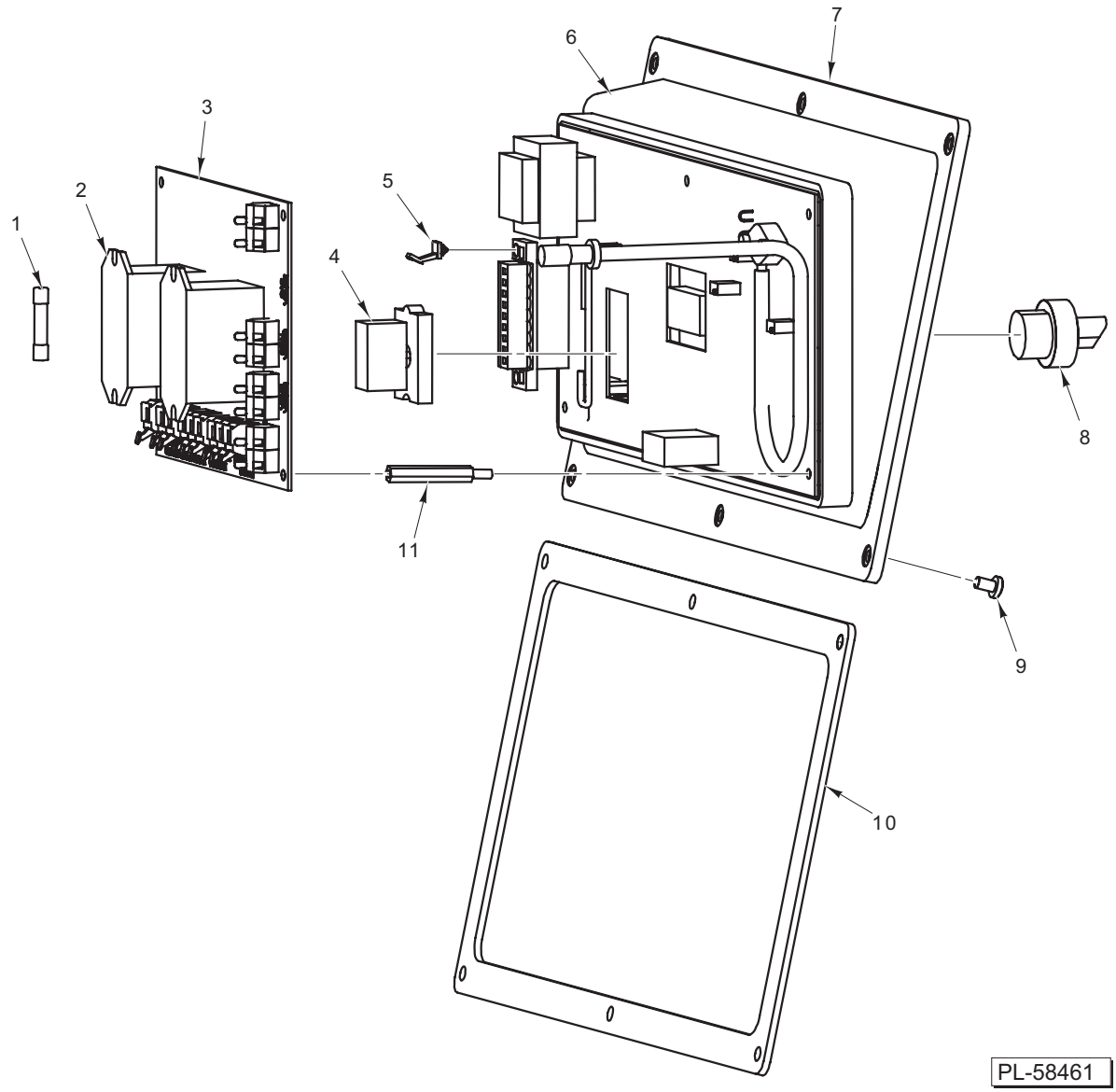
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CONTROL PANEL (HT120A)

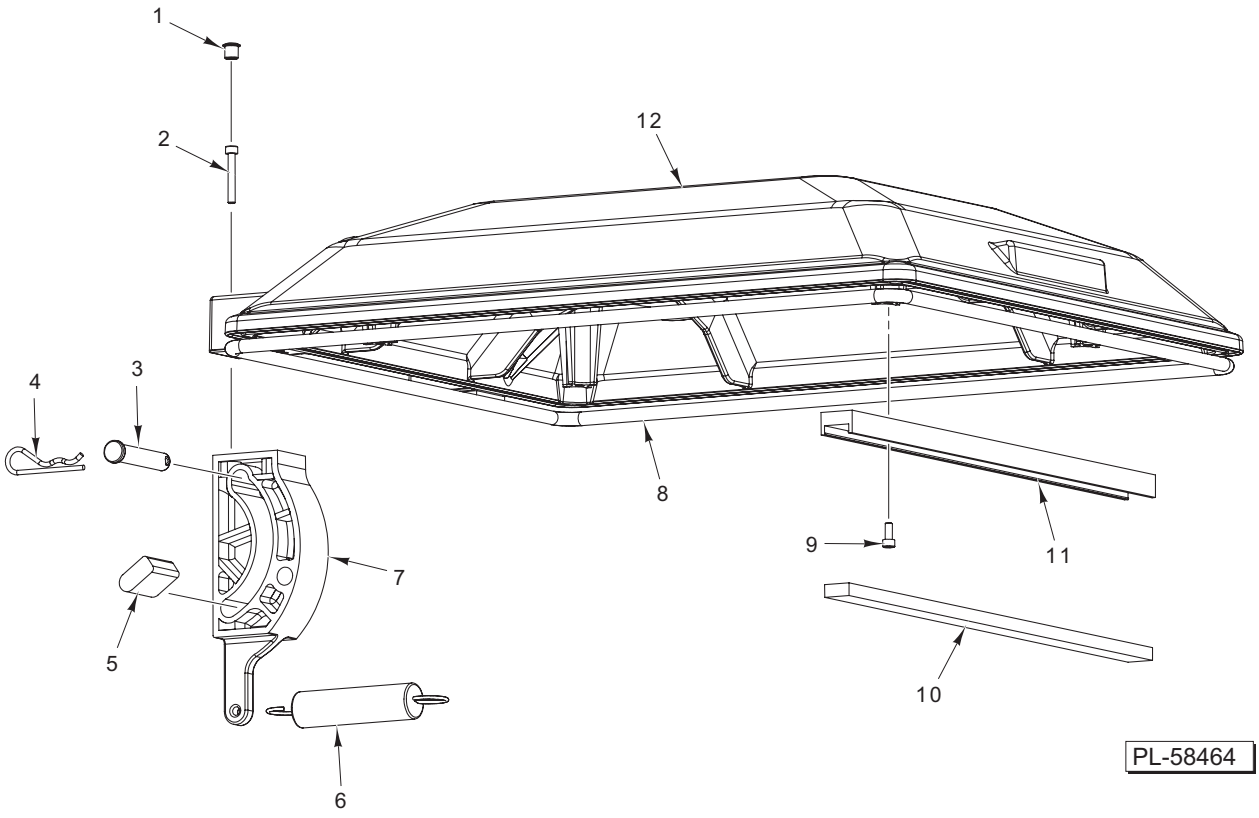
ILLUS. PL-58460	PART NO.	NAME OF PART	AMT.
1	00-443420-00105	Cap – Red Potentiometer Knob	1
2	00-443420-00104	Cap – Blue Potentiometer Knob	1
3	00-443420-00103	Knob – Black Potentiometer	2
4	00-443420-00107	Decal – Front Panel	1
5	00-443420-00102	Boot – Illuminated Switch	1
6	00-443420-00114	Screw M5 x 6mm Pan Hd.	6
7	00-443420-00112	Switch – Illuminated Rocker	1
8	00-443420-00115	Screw M4 x 6mm Pan Hd.	6
9	00-443420-00110	Fuse (1 Amp.)	1
10	00-443420-00109	Fuse (7 Amp.)	1
11	00-443420-00111	Board – Control Circuit Without Gas	1
12	00-443420-00074	Relay – Motor / Seal	2
13	00-443420-00108	Potentiometer – Control Panel	1
14	00-443420-00101	Panel – Front	1
15	00-443420-00113	Fitting – Barb (1/4 In.)	1
16	00-443420-00106	Gauge – Vacuum (2 In.)	1
	00-443420-00120	Panel Assy. – Complete (Incls. Items 1 thru 16)	1



CONTROL PANEL (HT120DG)

CONTROL PANEL (HT120DG)

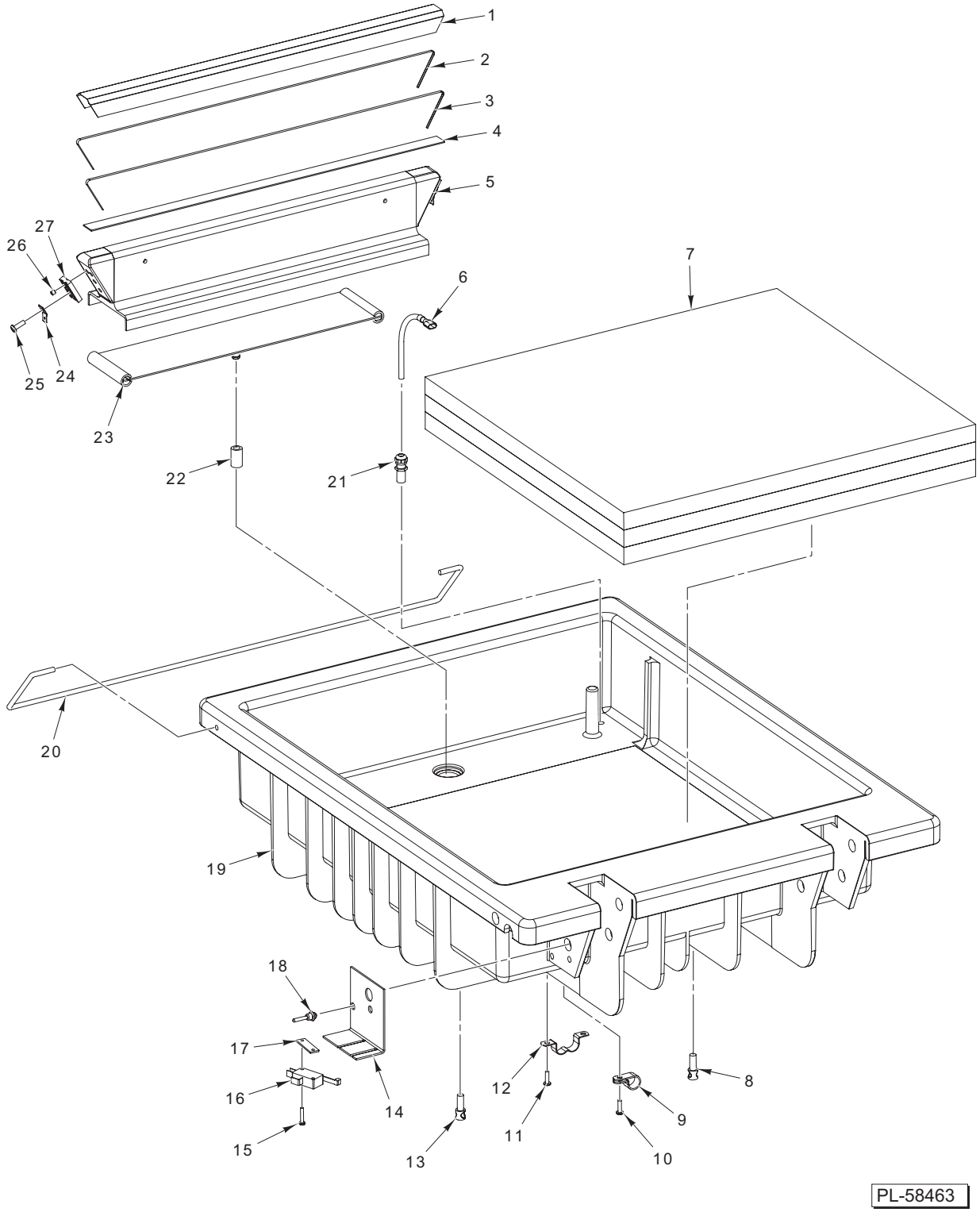
ILLUS. PL-58461	PART NO.	NAME OF PART	AMT.
1	00-443420-00152	Fuse (7 Amp.)	1
2	00-443420-00074	Relay	2
3	00-443420-00150	Adapter – Circuit Board	1
4	00-443420-00147	Switch – Main Power On/Off	1
5	00-443420-00148	Retainer – Connector	2
6	00-443420-00145	Panel Assembly – Front (110 V.)	1
7	00-443420-00159	Decal – Front Panel	1
8	00-443420-00146	Lever – Selector Switch	1
9	00-443420-00114	Screw M5 x 6 mm Pan Hd.	6
10	0-443420-000149	Gasket – Front Panel	1
11	00-443420-00153	Standoff	4
	00-443420-00160	Panel Assy. – Complete (Incls. Items 1 thru 11)	1



LID AND HINGE ASSEMBLY

LID AND HINGE ASSEMBLY

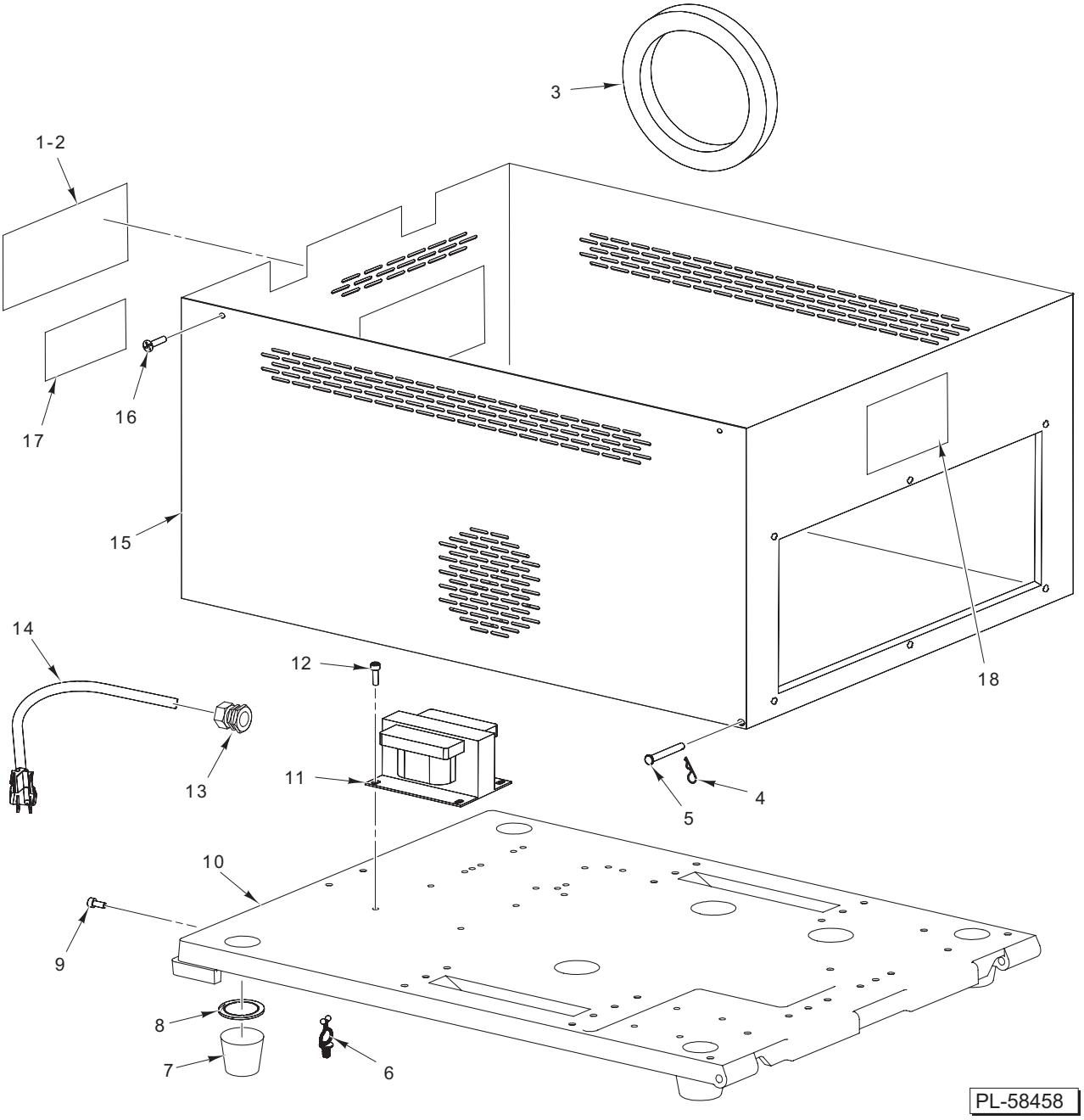
ILLUS. PL-58464	PART NO.	NAME OF PART	AMT.
1	00-443420-00069	Plug – Dome	8
2	00-443420-00068	Screw M5 x 35 mm Socket Hd.	8
3	00-443420-00070	Pin – Clevis	4
4	00-443420-00071	Cotter Pin	4
5	00-443420-00072	Lid – Damper	2
6	00-443420-00073	Extension – Spring	2
7	00-443420-00067	Block – Harte With Extension	2
8	00-443420-00063	Gasket – Lid	1
9	00-443420-00007	Screw M5 x 10 mm Socket Hd.	2
10	00-443420-00065	Strip – Seal Bar Back Up	1
11	00-443420-00064	Channel – Backup Strip	1
12	00-443420-00062	Lid Assembly (Incls. Items 8 thru 11)	1



SEAL BAR, BLADDER, AND BASIN

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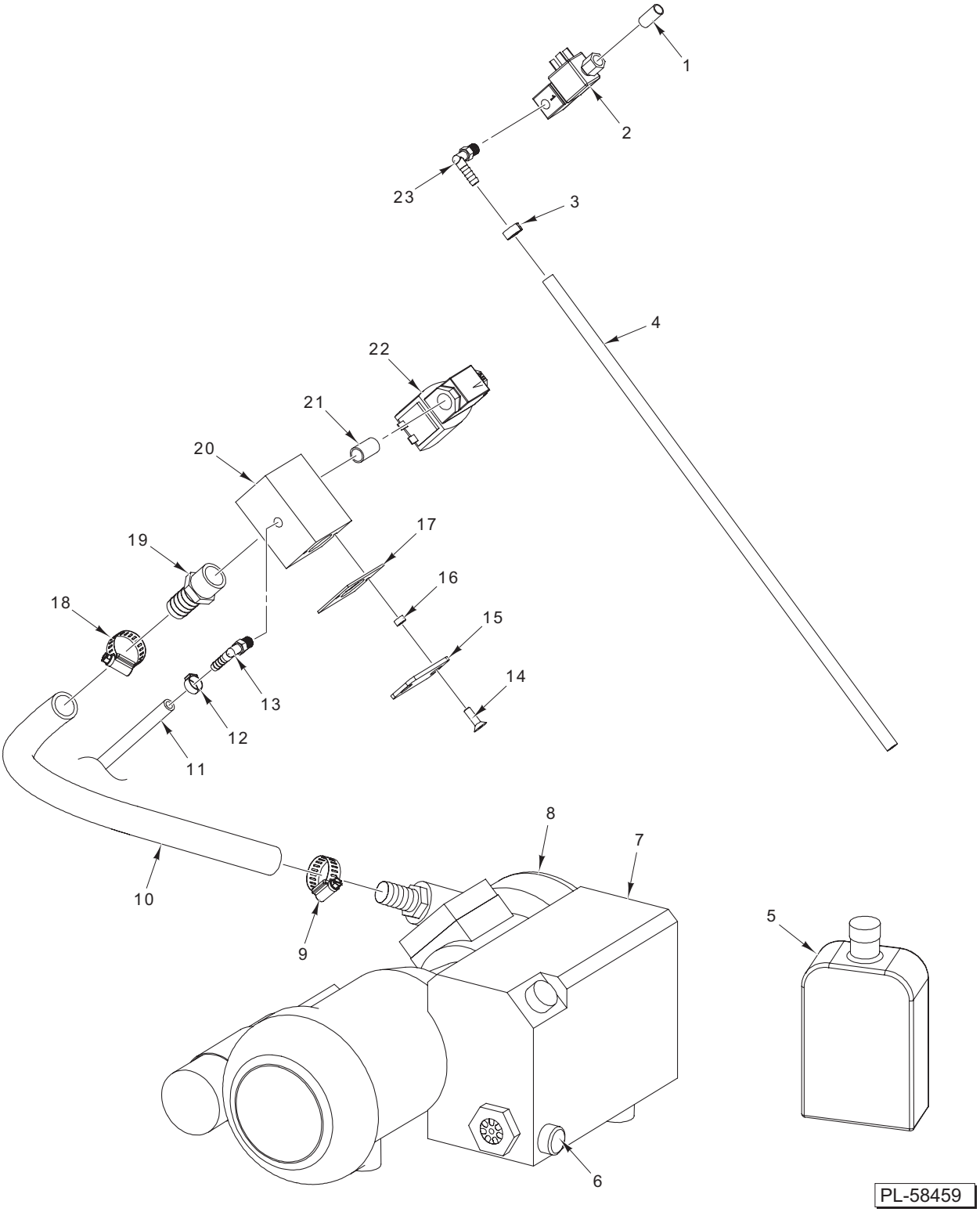
ILLUS. PL-58463	PART NO.	NAME OF PART	AMT.
1	00-443420-00048	Strip – Teflon Adhesive	1
2	00-443420-00061	Wire – Cut	1
3	00-443420-00047	Seal – Element	1
4	00-443420-00046	Insulator – Fiberglass Strip	1
5	00-443420-00045	Bar – Seal (Incls. Items 1 thru 4 & 24 thru 27)	1
6	00-443420-00040	Wire – Seal Bar	2
7	00-443420-00060	Plate – Filler	3
8	00-443420-00054	Stud – Extension Spring	1
9	00-443420-00056	Clamp – Wire	1
10	00-443420-00055	Screw #6 x 1/2 Sheet Metal	1
11	00-443420-00055	Screw #6 x 1/2 Sheet Metal	2
12	00-443420-00057	Clamp – Double Hose	1
13	00-443420-00054	Stud – Extension Spring	1
14	00-443420-00050	Bracket – Lid Switch	1
15	00-443420-00053	Screw M3 x 16 mm Pan Hd.	2
16	00-443420-00051	Switch – Lid	1
17	00-443420-00052	Plate – Lid Switch Tap	1
18	00-443420-00049	Rivet – Pop	1
19	00-443420-00036	Basin	1
20	00-443420-00058	Rod – Lid Hold Down	1
21	00-443420-00039	Grip – Cord	2
22	00-443420-00028	Hose – Reinforced	1
23	00-443420-00038	Seal Assembly – Bladder	1
24	00-443420-00042	Bar – Spade Seal	2
25	00-443420-00041	Screw M4 x 12 mm Slotted Pan Hd.	2
26	00-443420-00043	Set Screw M4 x 4 mm Socket Hd.	2
27	00-443420-00044	Contact – Brass Electrical	2



SKIRT AND CHASSIS

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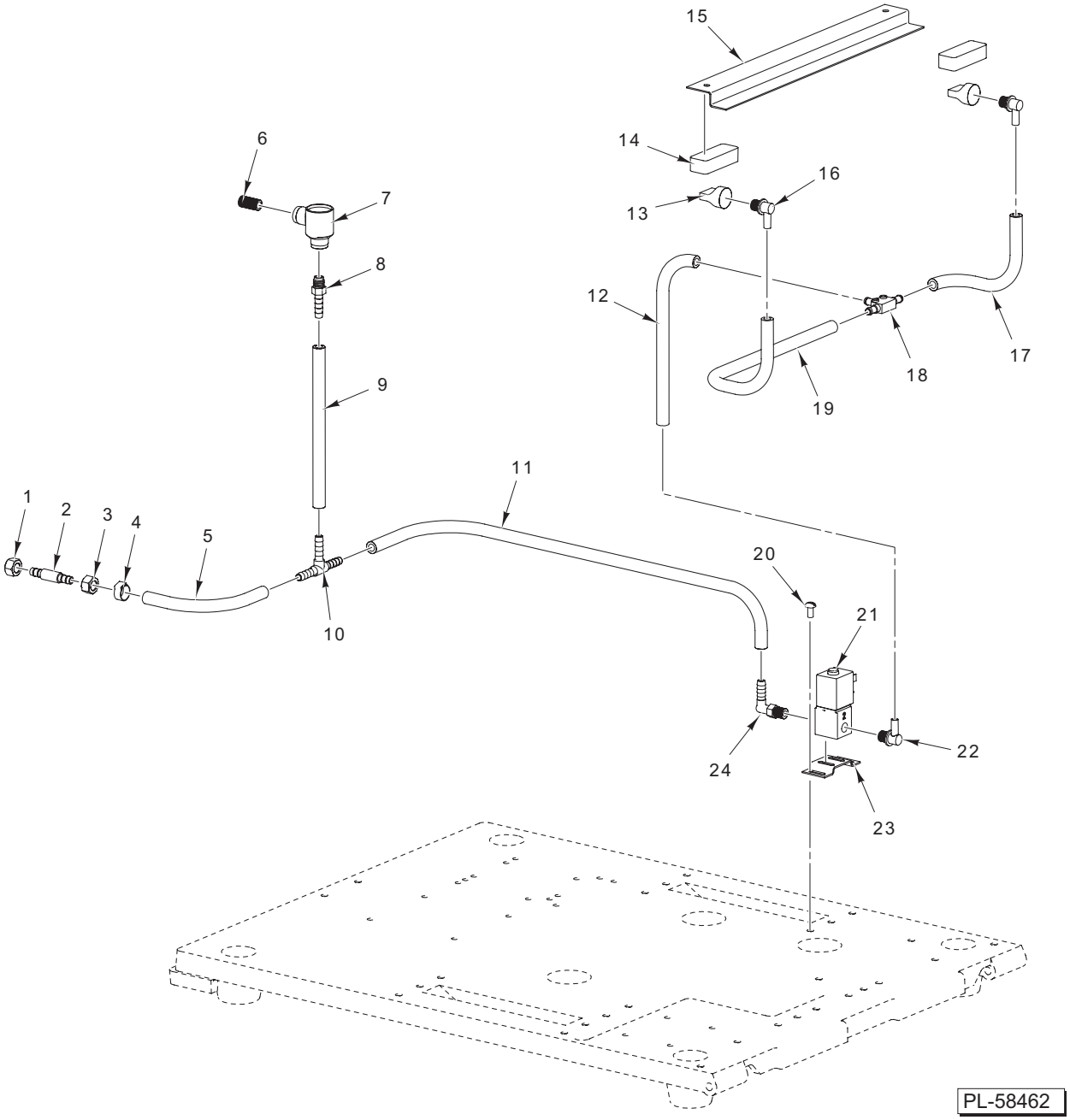
ILLUS. PL-58458	PART NO.	NAME OF PART	AMT.
1	00-443060-00001	Plate – Data Coded (HT120A)	1
2	00-443060-00002	Plate – Data Coded (HT120DG)	1
3	00-443420-00008	Gasket – Vacuum Pump	2
4	00-443420-00010	Cotter Pin	2
5	00-443420-00009	Pin – Clevis	2
6	00-443420-00011	Lock – Standoff Purse	12
7	00-443420-00075	Leg (4 In.) (Incls. Item 8)	4
8	00-443420-00076	Pad – Silicone	4
9	00-443420-00007	Screw M5 x 10 mm Socket Hd.	2
10	00-443420-00003	Chassis	1
11	00-443420-00001	Transformer	1
12	00-443420-00012	Screw M5 x 20 mm Socket Hd.	4
13	00-443420-00005	Grip – Cable Cord	1
14	00-443420-00004	Cord – Cable Set (110 V., 60 Hz.)	1
15	00-443420-00002	Skirt	1
16	00-443420-00006	Screw #12 x 1 Sheet Metal	4
17	00-443064	Plate – Warning (HT120DG)	1
18	00-443065	Plate – Warning	1
	00-443420-00034	Muffler – Exhaust	1
	00-443420-00035	Fitting – Male	1



VACUUM PUMP

VACUUM PUMP

ILLUS. PL-58459	PART NO.	NAME OF PART	AMT.
1	00-443420-00030	Fitting 1/8 In.	1
2	00-443420-00020	Valve – Seal (110 V., 60 Hz., 1 Ph.)	1
3	00-443420-00029	Clamp – Hose 1/4 In.	1
4	00-443420-00028	Hose – Reinforced 1/4 In.	1
5	00-443420-00031	Pump – Oil Vacuum	1
6	00-443420-00033	Plug – Oil Drain	1
7	00-443420-00014	Pump – Vacuum (110 V., 60 Hz., 1 Ph.)	1
8	00-443420-00032	Filter – Pump Exhaust	1
9	00-443420-00017	Clamp – Hose 3/4 In.	1
10	00-443420-00019	Hose – Vacuum	1
11	00-443420-00028	Hose – Reinforced 1/4 In.	1
12	00-443420-00029	Clamp – Hose 1/4 In.	1
13	00-443420-00021	Fitting – Elbow	1
14	00-443420-00027	Screw M6 x 25 mm Flat Socket Hd.	2
15	00-443420-00026	Cover – Vacuum Block	1
16	00-443420-00025	Spacer – Vacuum Block	1
17	00-443420-00024	Gasket – Vacuum Block	1
18	00-443420-00017	Clamp – Hose 1/4 In.	1
19	00-443420-00018	Fitting – Close 3/8	1
20	00-443420-00015	Valve – Block	1
21	00-443420-00030	Fitting 1/8 In.	1
22	00-443420-00016	Valve – Vent (110 V., 60 Hz., 1 Ph.)	1
23	00-443420-00023	Fitting 1/8 x 1/4 x 90 Deg.	1



GAS FLUSH COMPONENTS

GAS FLUSH COMPONENTS

ILLUS. PL-58462	PART NO.	NAME OF PART	AMT.
1	00-443420-00126	Nut 3/8-24 Hex (Brass)	1
2	00-443420-00127	Fitting – Dual Hose Barb	1
3	00-443420-00126	Nut 3/8-24 Hex (Brass)	1
4	00-443420-00128	Clamp – Hose Reinforced (1/4 In.)	1
5	00-443420-00129	Hose – Reinforced (1/4 In.)	1
6	00-443420-00133	Pipe – Close (1/8 In.)	1
7	00-443420-00132	Valve – Quick Exhaust	1
8	00-443420-00131	Barb – Hose 1/8 to 1/4 Straight	1
9	00-443420-00129	Hose – Reinforced (1/4 In.)	1
10	00-443420-00130	Tee – Hose 1/4 In.	1
11	00-443420-00129	Hose – Reinforced (1/4 In.)	1
12	00-443420-00129	Hose – Reinforced (1/4 In.)	1
13	00-443420-00139	Nozzle – Gas	2
14	00-443420-00140	Pad – Hold Down	2
15	00-443420-00141	Block – Hold Down	1
16	00-443420-00144	Fitting – Gas Nozzle 90 Deg.	2
17	00-443420-00137	Hose – Gas (Blue)	1
18	00-443420-00138	Tee – Fitting	1
19	00-443420-00137	Hose – Gas (Blue)	1
20	00-443420-00007	Screw M5 x 10 mm Socket Hd.	2
21	00-443420-00135	Valve – Gas (2-Way)	1
22	00-443420-00136	Fitting – Elbow	1
23	00-443420-00142	Bracket – Gas Valve	1
24	00-443420-00134	Barb – Hose 1/8 to 1/4 Elbow	1