



**IMPORTANT NOTE:**  
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

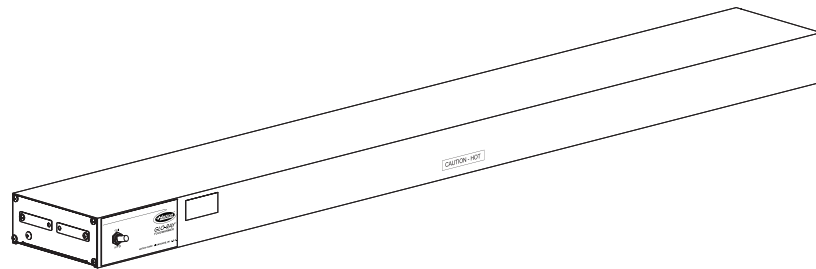
**CAUTION**

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

# Glo-Ray® Infrared Strip Heaters

## GR and GRH Series

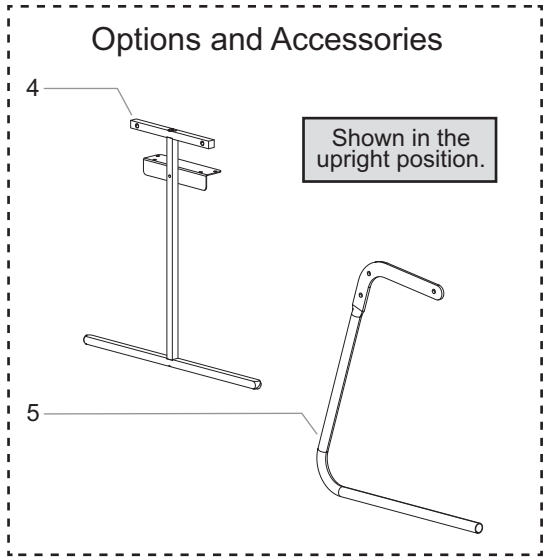
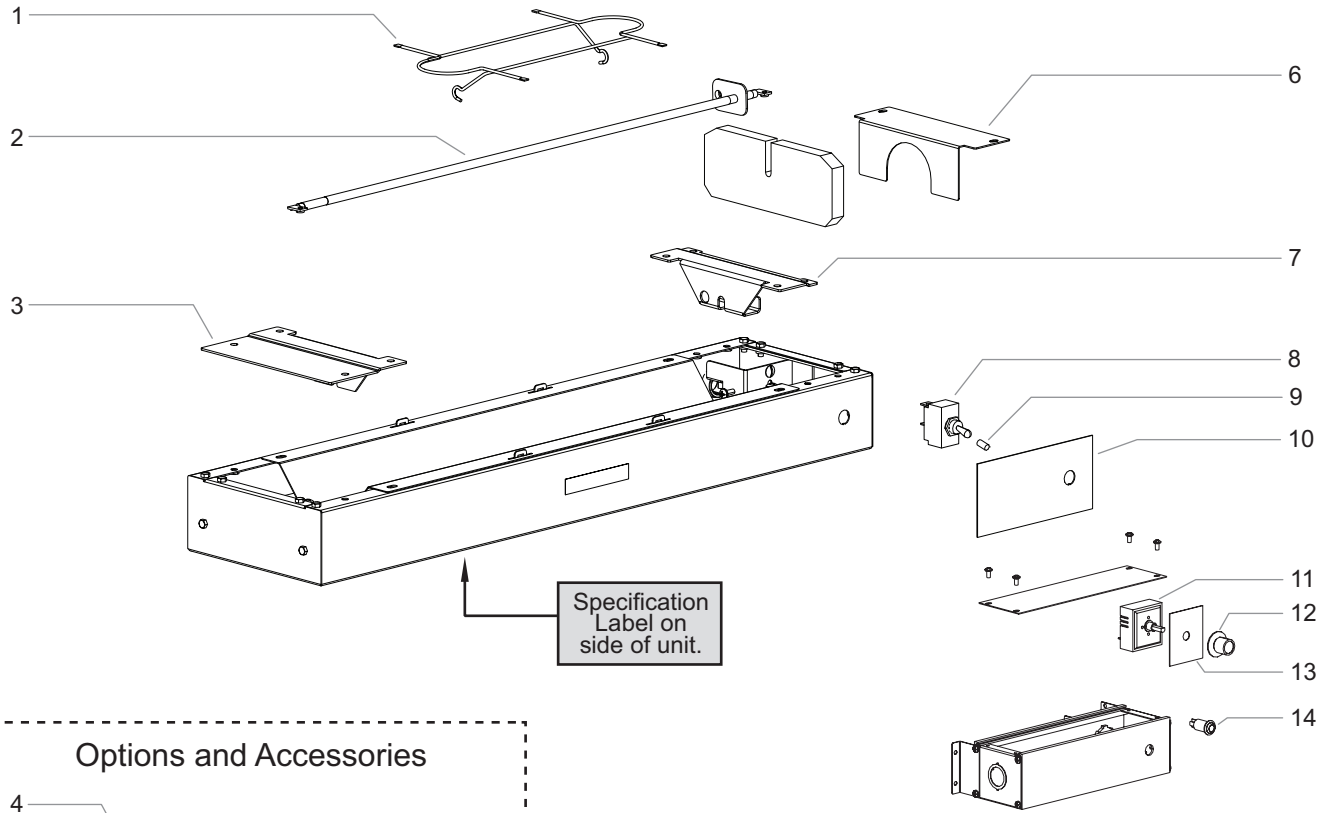
<u>Model Name</u>	<u>Page</u>
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# Replacement Parts List

# Glo-Ray® Strip Heaters

## GR and GRH Series



Item	Description	Part No.	Qty.
1	Wire Guard		
	18" Models	04.37.101.00	1
	24" Models	04.37.101.00	1
	36" Models	04.37.101.00	2
	48" Models	04.37.101.00	3
	60" Models	04.37.101.00	4
	72" Models	04.37.101.00	5
	96" Models	04.37.101.00	7
2	Heating Elements	See Page 4	
3	End Cover Support	04.08.553.00	1
4	C-Leg Stands		
	Standard Watt, 10" Clearance	R04.08.043.00	2
	High Watt, 13-1/2" Clearance	R04.08.071.00	2
5	T-Leg Stands		
	Standard Watt, 10" Clearance	R04.08.076.00	2
	High Watt, 13-1/2" Clearance	R04.08.075.00	2
	16" Clearance	R04.08.074.00	2
	18" Clearance	R04.08.073.00	2
6	End Cover, Wiring Barrier	04.08.554.00	1
7	End Cover, Mounting Bracket	04.08.486.00	1
8	Toggle Switch		
	100 and 120 V, 15 A (SPST)	R02.19.016.00	1-2
	208, 220, 240 V, 15 A (DPST)	R02.19.008A.00	1-2
	208, 220, 240 V, 20 A (DPST)	R02.19.006.00	1-2

Item	Description	Part No.	Qty.
9	Toggle Switch Cap/Boot	02.20.283.00	1
10	Label, Toggle Switch	07.01.035.00	1
11	Infinite Switch w/ Knob		
	100 V	R02.19.160.00	1-2
	120 V	R02.19.018.00	1-2
	208 V	R02.19.017.00	1-2
	220, 240, 220-230 V, 230-240 V	R02.19.019.00	1-2
12	Knob, Infinite Switch	05.30.043.00	1-2
13	Label, Infinite Switch	07.01.034.00	1-2
14	Indicator Light		
	Red, 100 and 120 V	02.19.154.00	1
	Red, 208 and 240 V	02.19.151.00	1
	Green (220-230 and 230-240 V)	02.19.150.00	1
	Wiring Diagrams		
	18-96" Models		
	100, 120, 208, 240 V	HS1-1442	
	220 V Export	HS1-3164	
	240 V Export	HS1-3165	
	220-230 V CE	HS1-4234	
	230-240 V CE	HS1-4235	

The shaded areas contain electrical information for **International models only**.

NOTE: Quantities shown as a range (example = "1-2") are dependent upon the width and/or depth of unit.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625061331 has a date code of "1331" which indicates the following: 1331

└─ Week Thirty-One  
└─ Year 2013

## Heating Elements—Standard Wattage Units

Item	Description	Part No.	Qty.
2	18" Width, 250 Watt		
	120 V	R02.08.031D.00	1
	208 V	R02.08.040D.00	1
	240 V	R02.08.035E.00	1
	220 V	R02.08.037E.00	1
	24" Width, 350 Watt		
	120 V	R02.08.001D.00	1
	208 V	R02.08.002D.00	1
	240 V	R02.08.003E.00	1
	220 V	R02.08.041E.00	1
	36" Width, 575 Watt		
	120 V	R02.08.004D.00	1
	208 V	R02.08.005D.00	1
	240 V	R02.08.006E.00	1
	220 V	R02.08.043E.00	1
	48" Width, 800 Watt		
	120 V	R02.08.010D.00	1
	208 V	R02.08.011D.00	1
	240 V	R02.08.012E.00	1
	220 V	R02.08.045E.00	1
	60" Width, 1050 Watt		
	120 V	R02.08.013D.00	1
	208 V	R02.08.014D.00	1
	240 V	R02.08.015E.00	1
	220 V	R02.08.047E.00	1
	72" Width, 1275 Watt		
	120 V	R02.08.016D.00	1
	208 V	R02.08.017D.00	1
	240 V	R02.08.018E.00	1
	220 V	R02.08.049E.00	1
	96" Width, 1725 Watt		
	120 V, 1725 Watt	R02.08.022D.00	1
	120 V, 1600 Watt *	R02.08.010D.00	2
	208 V	R02.08.023D.00	1
	240 V	R02.08.024E.00	1
	220 V	R02.08.051E.00	1

\* Tandem Model (Heating elements mounted end-to-end.)

The shaded areas contain electrical information for **International models only.**

## Heating Elements—High Wattage Units

Item	Description	Part No.	Qty.
2	18" Width, 350 Watt		
	120 V	R02.08.126D.00	1
	208 V	R02.08.137D.00	1
	240 V	R02.08.135E.00	1
	100 V	R02.08.126D.00	1
	220 V	R02.08.138E.00	1
	24" Width, 500 Watt		
	120 V	R02.08.101D.00	1
	208 V	R02.08.102D.00	1
	240 V	R02.08.103E.00	1
	100 V	R02.08.561E.00	1
	220 V	R02.08.136E.00	1
	36" Width, 800 Watt		
	120 V	R02.08.104D.00	1
	208 V	R02.08.105D.00	1
	240 V	R02.08.106E.00	1
	100 V	R02.08.563E.00	1
	220 V	R02.08.140E.00	1
	48" Width, 1100 Watt		
	120 V	R02.08.110D.00	1
	208 V	R02.08.111D.00	1
	240 V	R02.08.112E.00	1
	100 V	R02.08.566E.00	1
	220 V	R02.08.142E.00	1
	60" Width, 1400 Watt		
	120 V	R02.08.113D.00	1
	208 V	R02.08.114D.00	1
	240 V	R02.08.115E.00	1
	220 V	R02.08.144E.00	1
	72" Width, 1725 Watt		
	120 V	R02.08.116D.00	1
	120 V *	R02.08.104D.00	2
	208 V	R02.08.117D.00	1
	240 V	R02.08.118E.00	1
	220 V	R02.08.148E.00	1
	96" Width, 2400 Watt		
	120 V, 2200 Watt *	R02.08.110D.00	2
	208 V	R02.08.123D.00	1
	208 V, 2200 Watt *	R02.08.111D.00	2
	240 V	R02.08.124D.00	1
	240 V, 2200 Watt *	R02.08.112E.00	2
	220 V	R02.08.150E.00	1
220 V, 2200 Watt *	R02.08.142E.00	2	







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