



**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

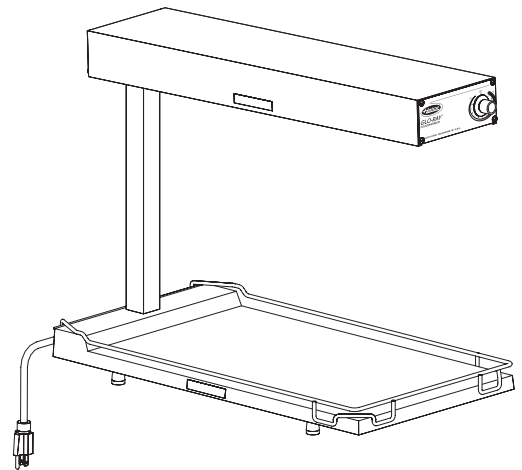
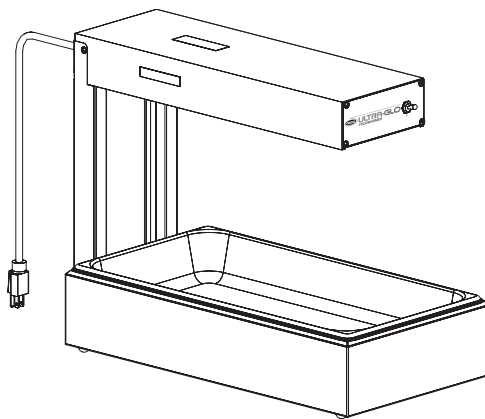


Use of replacement parts other than those supplied by Hatco Corporation will void all warranties and may result in damage to the unit or injury to personnel.

# Glo-Ray® Portable Foodwarmer

## *GRFF and GRFFB Series*

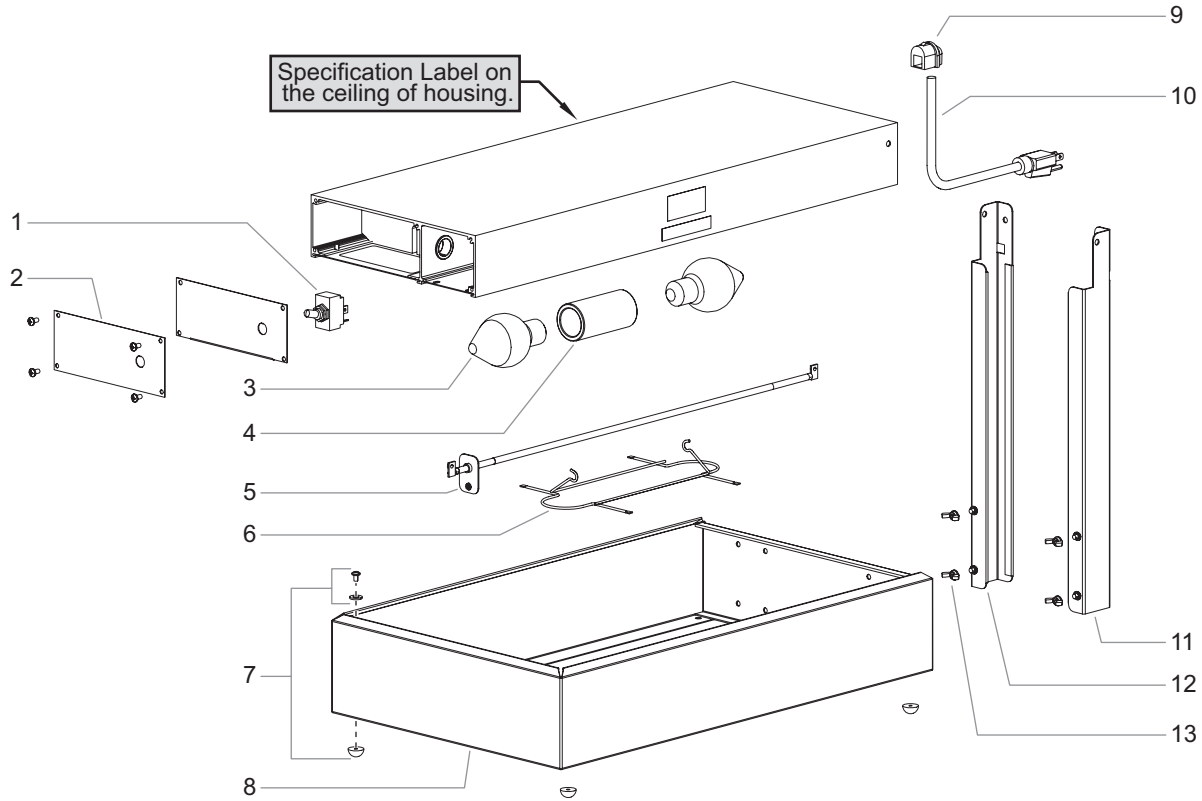
<u>Model Name</u>	<u>Page</u>
GRFF and GRFFL.....	2
GRFFB and GRFFBL.....	3



# Replacement Parts List

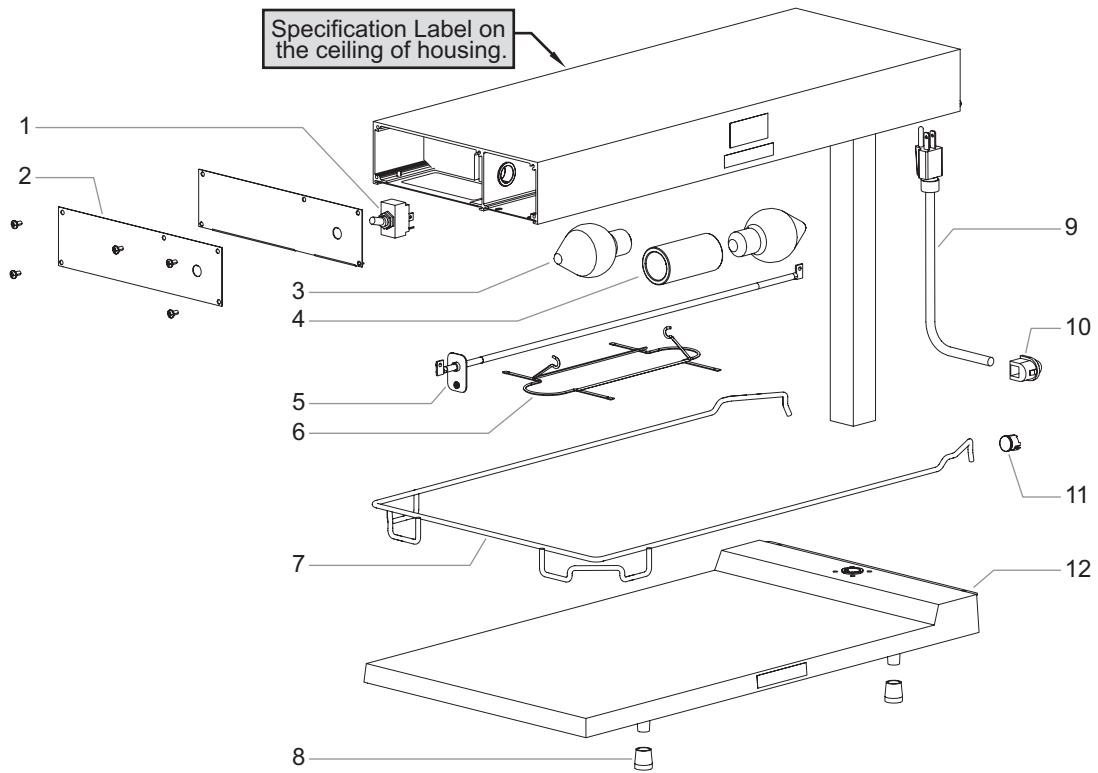
# Glo-Ray® Portable Food Warmers

## GRFF Series



Item	Description	Part No.	Qty.
1	On/Off Switch, Toggle	R02.19.008A.00	1
2	Label		
	GRFF, Toggle Switch	07.01.039.00	1
	GRFFL, Toggle Switch	07.01.043.00	1
	GRFF, Infinite Control	07.01.038.00	1
	GRFFL, Infinite Control	07.01.044.00	1
3	Bulb		
	120 V	02.30.265.00	2
	220, 220-230, 230-240, 240 V	02.30.266.00	2
4	Lamp Holder	R02.30.045.00	1
5	Heating Element		
	120 V	R02.08.101D.00	1
	220, 220-230, V	R02.08.136E.00	1
	240, 230-240 V	R02.08.103E.00	1
6	Wire Guard	04.37.100.00	1
7	Rubber Feet	R05.30.068.00	4
8	Base Assembly, GRFF	04.09.520.00	1
9	Cord Grip		
	Right Angle	02.20.330.00	1
	Straight	02.20.212.00	1

Item	Description	Part No.	Qty.
10	Cord and Plug		
	120 V: NEMA 5-15P	R02.18.030.00	1
	220, 220-230 V: CEE 7/7 Schuko	02.18.077.00	1
	240, 230-240 V: BS-1363	02.18.066.00	1
	240 V: AS 3112	02.18.104.00	1
11	Leg, RH	04.09.523.00	1
12	Leg, LH	04.09.524.00	1
13	Wing Nut	05.04.450.00	4
14	Infinite Switch (not shown)		
	120 V	R02.19.018.00	1
	220, 220-230, 230-240, 240 V	R02.19.019.00	1
15	Knob, Infinite Switch (not shown)	05.30.043.00	1
16	T-Block (not shown)	R02.15.030.00	1
	Wiring Diagram		
	GRFF		
	120 V	HS1-3004	
	220, 220-230, 230-240, 240 V	HS1-3013	
	GRFFL		
	120 V	HS1-3005	
	220, 220-230, 230-240, 240 V	HS1-3014	



Item	Description	Part No.	Qty.
1	On/Off Switch, Toggle	<a href="#">R02.19.008A.00</a>	1
2	Label		
	<a href="#">GRFFB</a> , Toggle Switch	07.01.039.00	1
	<a href="#">GRFFBL</a> , Toggle Switch	07.01.043.00	1
	<a href="#">GRFFB</a> , Infinite Control	07.01.038.00	1
	<a href="#">GRFFBL</a> , Infinite Control	07.01.044.00	1
3	Bulb		
	120 V	<a href="#">02.30.265.00</a>	2
	220, 220–230, 230–240, 240 V	<a href="#">02.30.266.00</a>	2
4	Lamp Holder	<a href="#">R02.30.045.00</a>	1
5	Heating Element		
	120 V (Standard)	<a href="#">R02.08.101D.00</a>	1
	120 V (No Base Heat Option)	<a href="#">R02.08.001D.00</a>	
	220, 220–230 V	<a href="#">R02.08.136E.00</a>	1
	240, 230–240 V	<a href="#">R02.08.103E.00</a>	1
6	Wire Guard	<a href="#">04.37.100.00</a>	1
7	Pan Rail	<a href="#">04.09.410.00</a>	1
8	Rubber Feet	<a href="#">05.06.038.00</a>	4
9	Cord and Plug		
	120 V: NEMA 5-15P	<a href="#">R02.18.030.00</a>	1
	220, 220–230 V: CEE 7/7 Schuko	<a href="#">02.18.077.00</a>	1
	240, 230–240 V: BS-1363	<a href="#">02.18.066.00</a>	1
	240 V: <a href="#">AS 3112</a>	<a href="#">02.18.104.00</a>	1
10	Cord Grip		
	Right Angle	<a href="#">02.20.330.00</a>	1
	Straight	<a href="#">02.20.212.00</a>	1
11	Thermostat High Limit	<a href="#">R02.16.029.00</a>	1
12	Heated Base Assembly (includes Items 8 and 11)	<a href="#">R04.09.400.00</a>	1
13	T-Block (not shown)	<a href="#">R02.15.030.00</a>	1

Item	Description	Part No.	Qty.
14	Infinite Switch (not shown)		
	120 V	<a href="#">R02.19.018.00</a>	1
	220, 220–230, 230–240, 240 V	<a href="#">R02.19.019.00</a>	1
15	Knob, Infinite Switch (not shown)	<a href="#">R05.30.043.00</a>	1
	Wiring Diagram		
	<a href="#">GRFFB</a> , Toggle Control		
	100 and 120 V	HS1-596	
	220 V	HS1-672	
	220–230 V	HS1-4181	
	230–240 V	HS1-4182	
	240 V	HS1-3308	
	<a href="#">GRFFBL</a> , Toggle Control		
	100 and 120 V	HS1-595	
	220 V	HS1-1077	
	220–230 V	HS1-4185	
	230–240 V	HS1-4186	
	240 V	HS1-3311	
	<a href="#">GRFFB</a> , Infinite Control		
	100 and 120 V	HS1-606	
	220 V	HS1-3307	
	220–230 V	HS1-4183	
	230–240 V	HS1-4184	
	240 V	HS1-3309	
	<a href="#">GRFFBL</a> , Infinite Control		
	100 and 120 V	HS1-605	
	220 V	HS1-3310	
	220–230 V	HS1-4187	
	230–240 V	HS1-4188	
	240 V	HS1-3312	
	<a href="#">GRFFB</a> , No Base Heat Option	10-01-1663	

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