

IM-0350-AC/AH-22

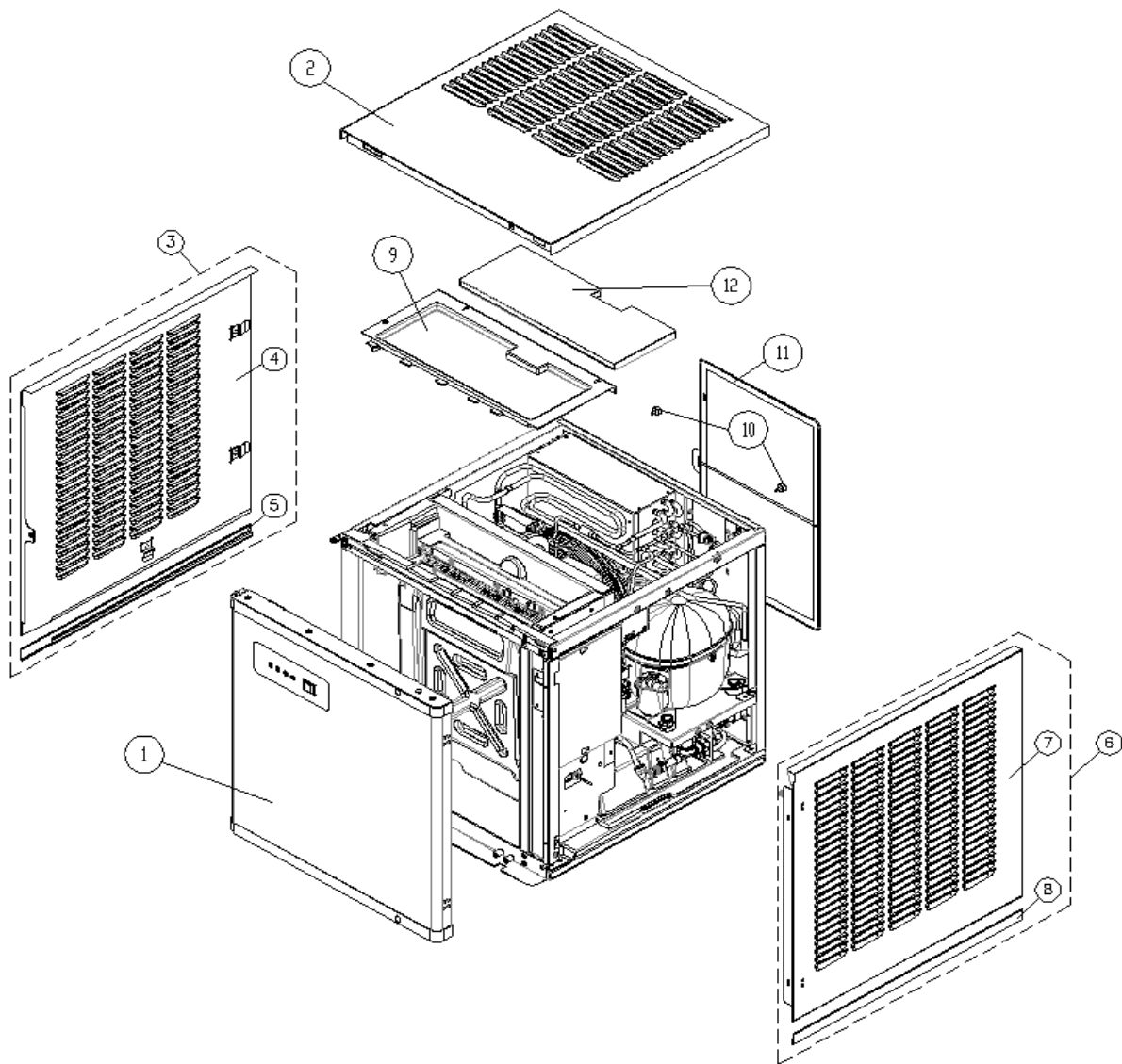
PARTSLIST(115V/60HZ)

(Ver 2.1)

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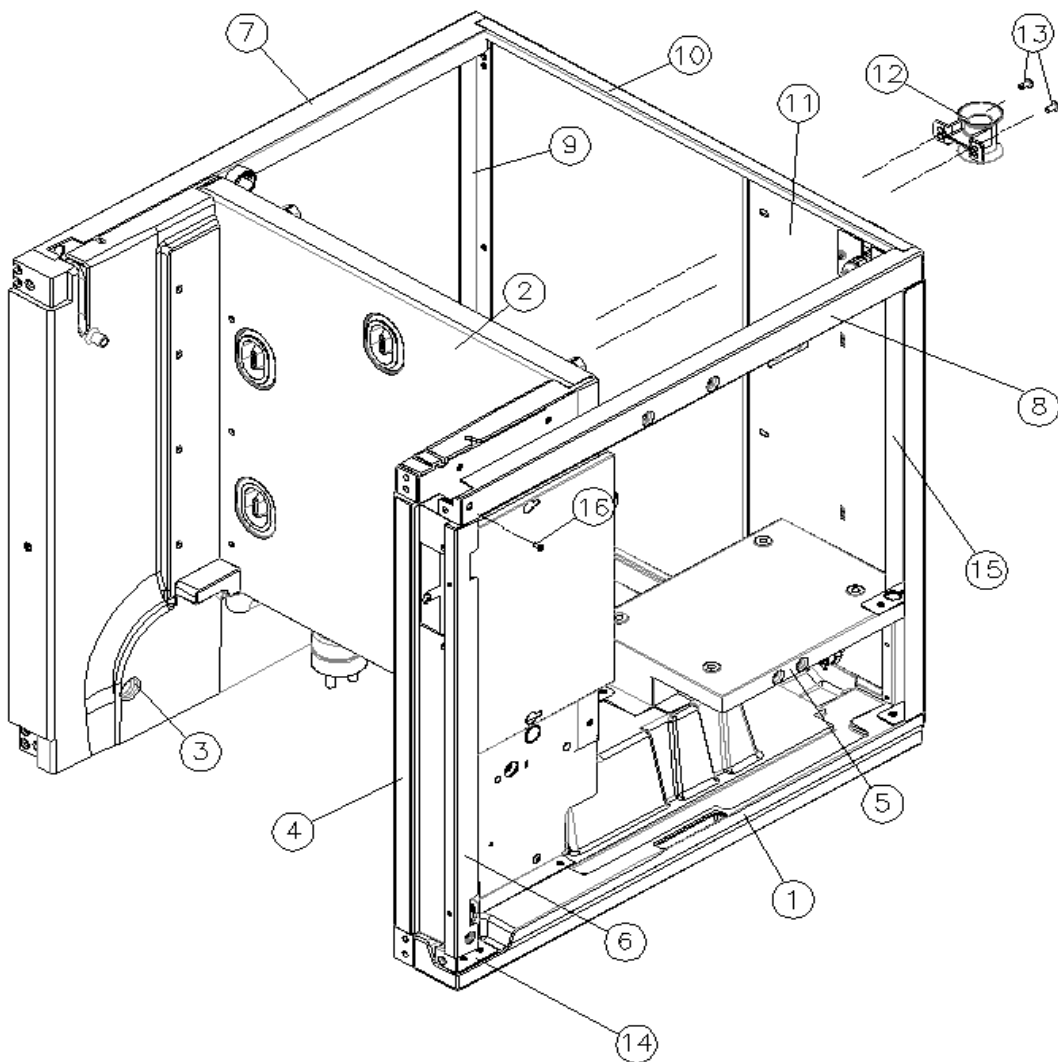
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[OUT CASE ASSY]

[illegible]

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[illegible]

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[FRONT PANEL ASSY]

This exploded view diagram illustrates the assembly of the front panel. The main components are labeled as follows:

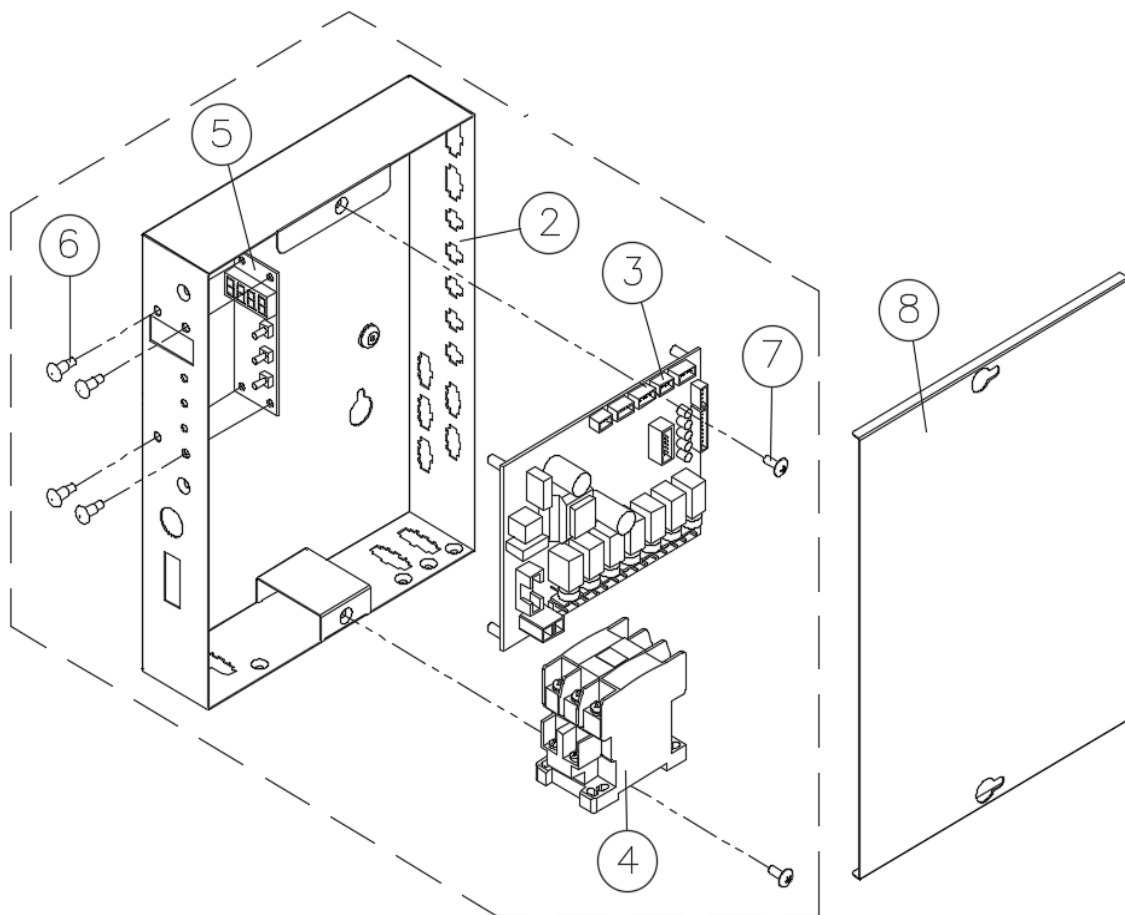
- 1**: Top bezel/frame part.
- 2**: Main front panel frame.
- 3**, **4**, **10**: Screws for the top bezel.
- 5**: Mounting bracket for the top bezel.
- 6**, **7**, **10**: Screws for the bottom bezel.
- 8**, **9**: Mounting brackets for the bottom bezel.
- 11**, **12**: Internal frame components.
- 13**, **14**: Mounting brackets for the internal frame.
- 15**: Glass panel.
- 16**: Inner frame of the glass panel.
- 17**: Spacers or supports for the glass panel.
- 18**: Control panel with buttons.
- 19**: Mounting bracket for the control panel.
- 20**, **21**: Screws for the internal frame.

[illegible]

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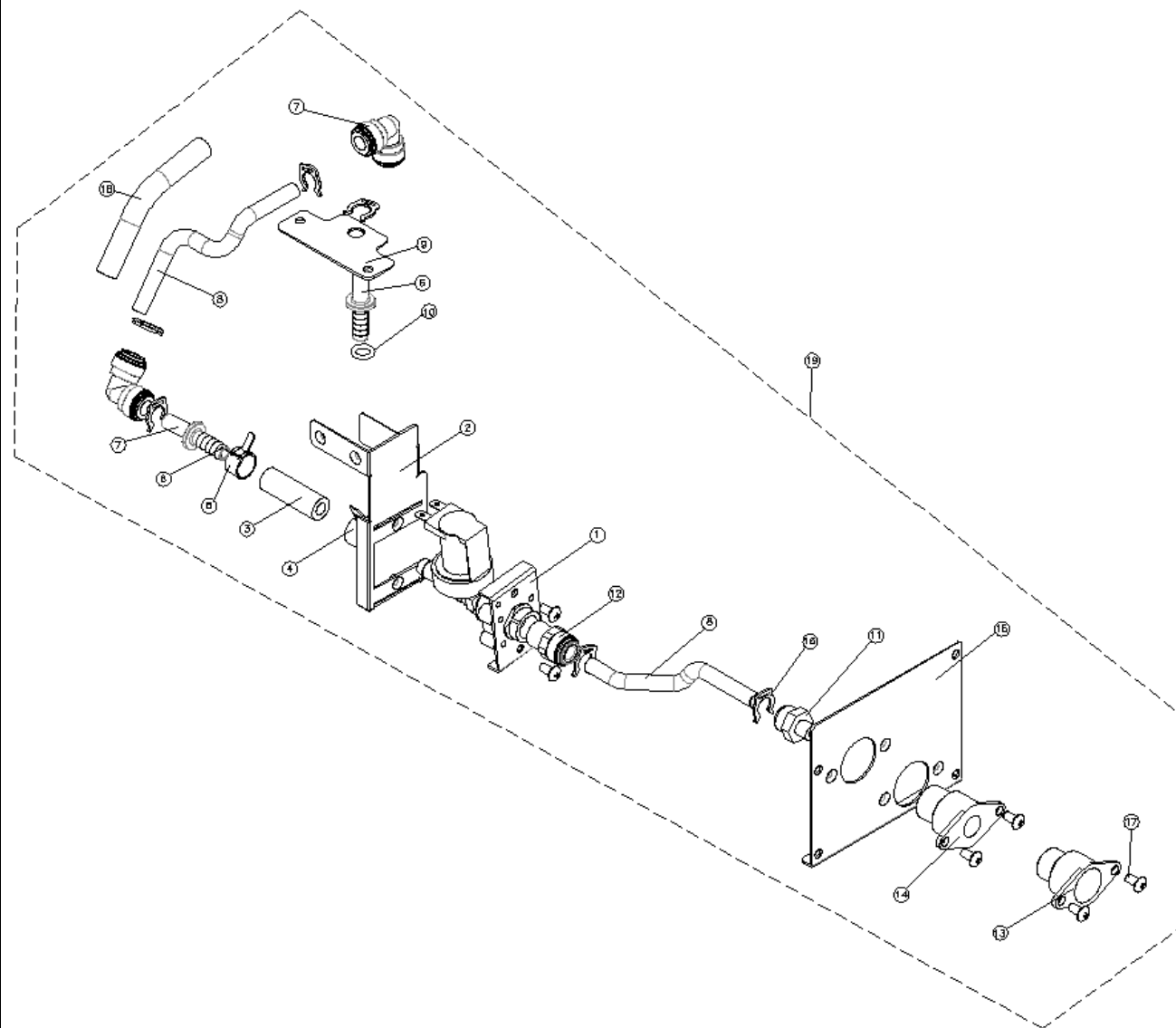
[CONTROL BOX]

[illegible]

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[WATER IN/OUT ASSY]

[illegible][illegible]

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The diagram illustrates the assembly of the evaporator unit. It shows the main evaporator core (1) being mounted onto a frame (2). The frame is supported by a base (3) and a side panel (4). The evaporator core is secured with screws (5) and a bracket (6). The side panel is attached with screws (7) and a bracket (8). The base is secured with screws (9) and a bracket (10). The evaporator core is also secured with screws (11) and a bracket (12). The side panel is secured with screws (13) and a bracket (14). The base is secured with screws (15) and a bracket (16). The evaporator core is also secured with screws (17) and a bracket (18). The side panel is secured with screws (19) and a bracket (20). The base is secured with screws (21) and a bracket (22).

[illegible]

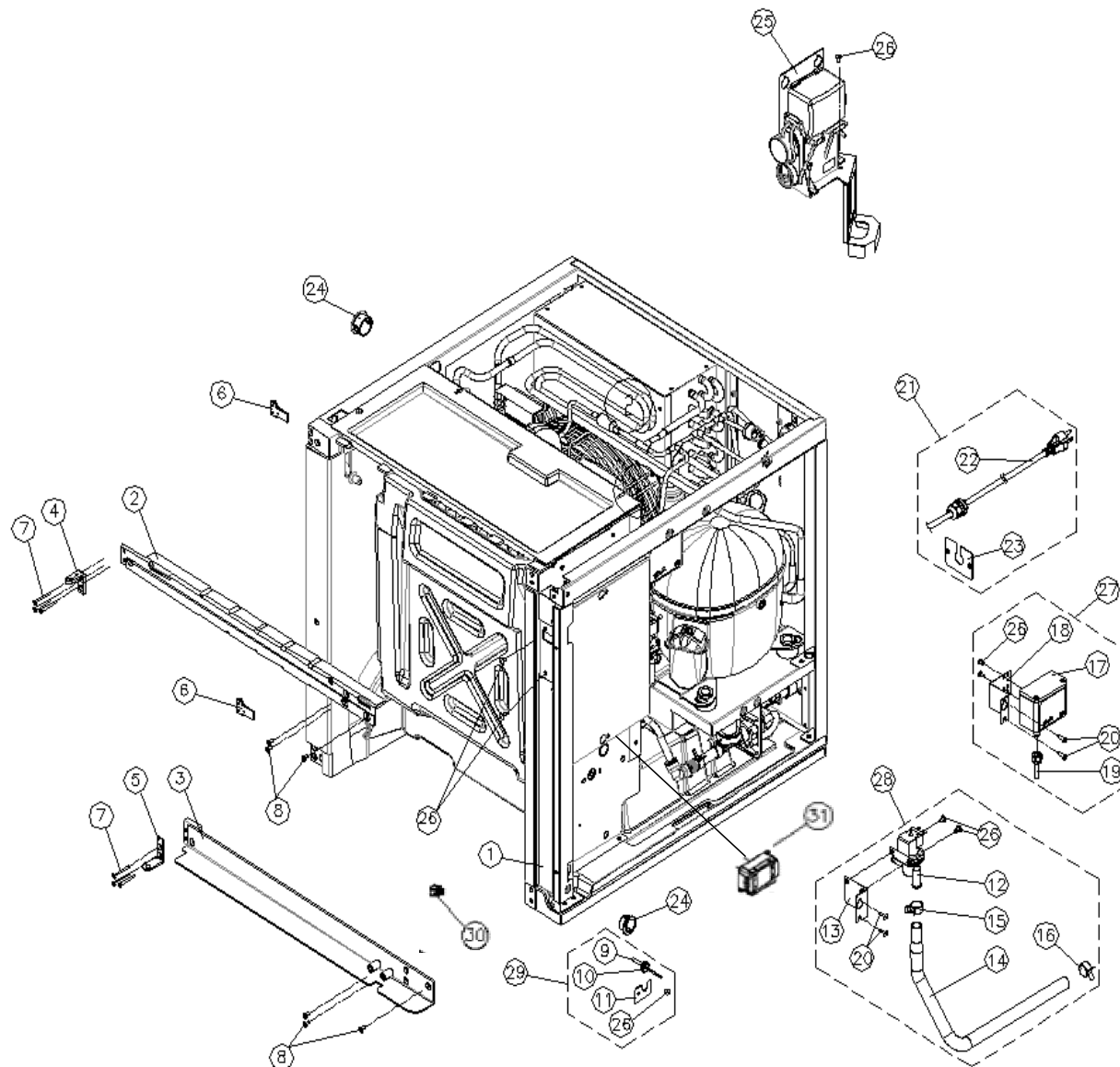
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[illegible]

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[WATER TROUGH]

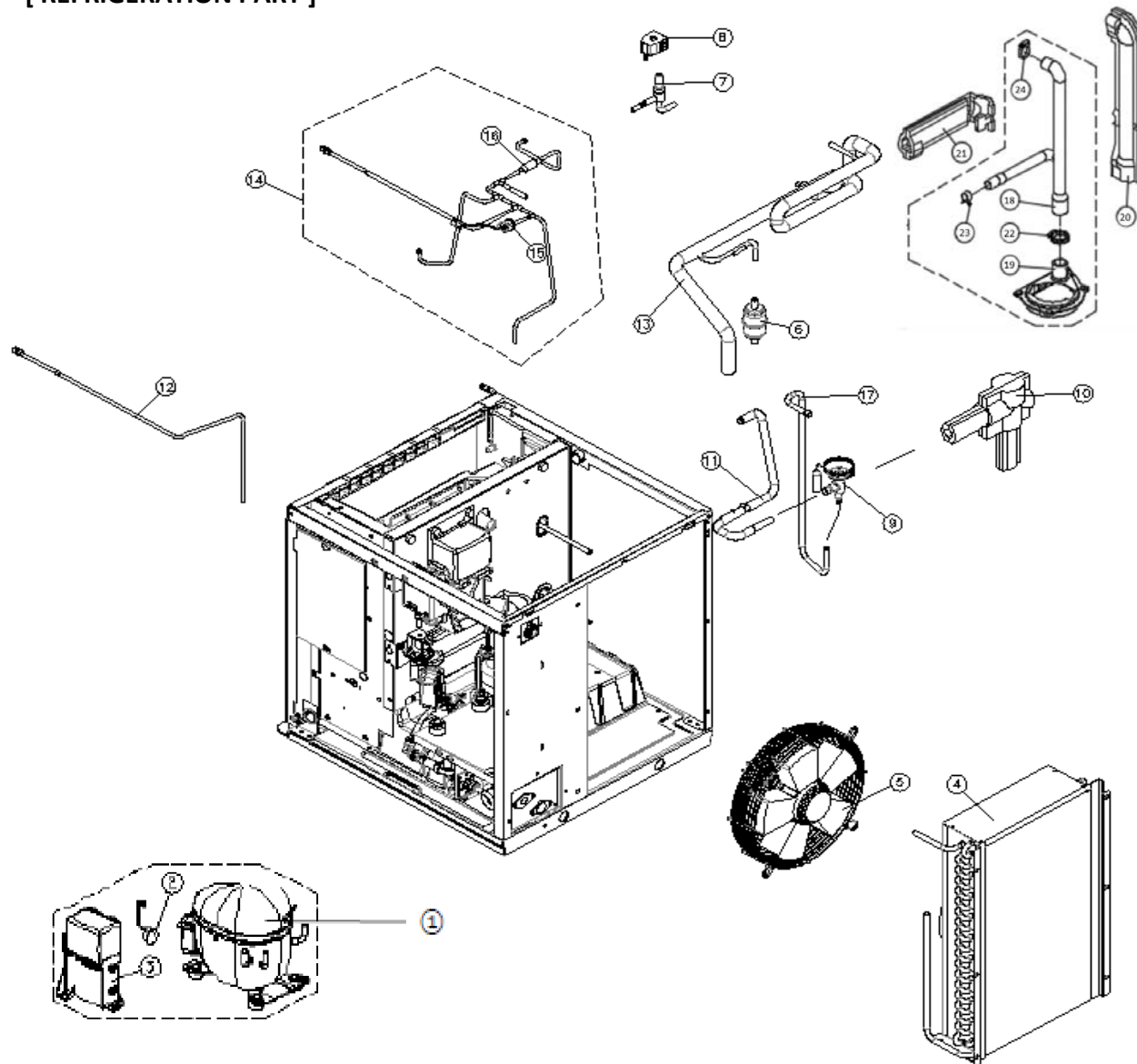


NO	ITEMS	CODE	Q'TY
1	BASE FRONT SIDE FRAME(R)	317203500	1
2	FRONT TOP SUPPORT	341014500	1
3	FRONT LOWER SUPPORT	341014600	1
4	HINGE BRACKET	321005110	1
5	HINGE BRACKET DOWN	321005210	1
6	HINGE SUPPORT	341012300	2
7	TAPPING SCREW	TFCQ0841RP	6
8	MACHINE SCREW	MFCX1022RP	6
9	CURTAIN SENSOR	701002000	1
10	SENSOR CAP	319009300	1
11	COVER BRACKET	301169400	1
12	DUMP VALVE	340026600	1
13	BRACKET, DUMP VALVE	301169600	1
14	PVC PIPE	229032100	1
15	BAND SPRING 20	203004200	1
16	BAND SPRING 21	203003300	1
17	PRESSURE SWITCH	355012700	1
18	BRACKET	301169700	1
19	SOLDER ADAPTOR	215018510	1
20	TAPPING SCREW	TTCQ0826R	3
21	BKT & POWER CORD ASSY	722013000	1
22	POWER CORD	722012700	1
23	BRACKET POWER CORD	301096700	1
24	GROMMET BUSHING	232003500	2
25	BRACKET	301181800	1
26	MACHINE SCREW	MTCX0820R	5
27	PRESSURE SWITCH COMPLETE ASSY	#17~20,26	1
28	DRAIN VALVE COMPLETE ASSY	#12~16,20,26	1
29	SENSOR PARTS COMPLETE	701003300	1
NEW DESIGN (starting with serial number UL/ ~)			
30	POWER SWITCH	355025100	1
31	NOISE FILTER	500000900	1

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[REFRIGERATION PART]

[illegible]