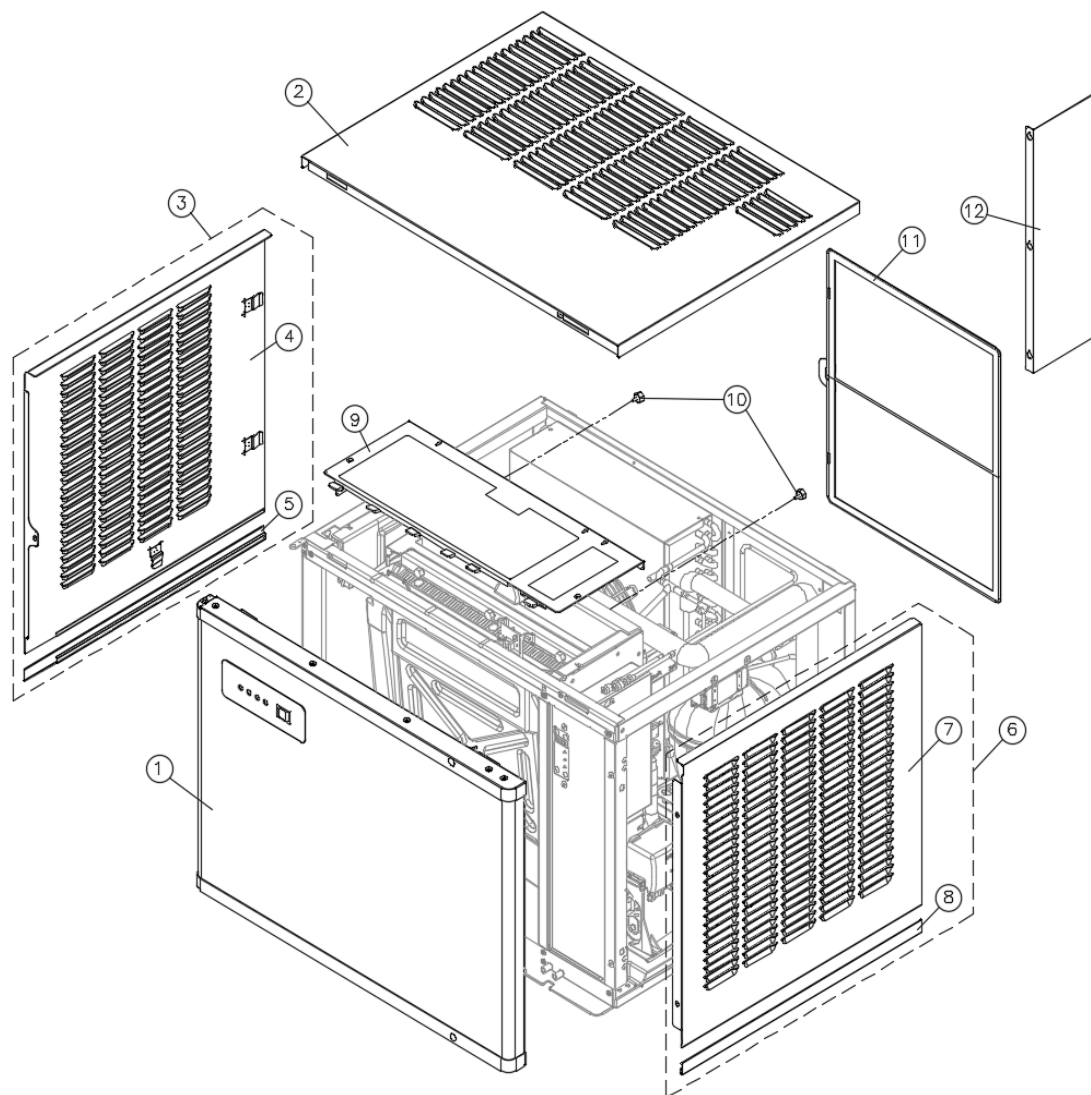


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PARTSLIST(115V/60HZ)

(Ver 2.1)

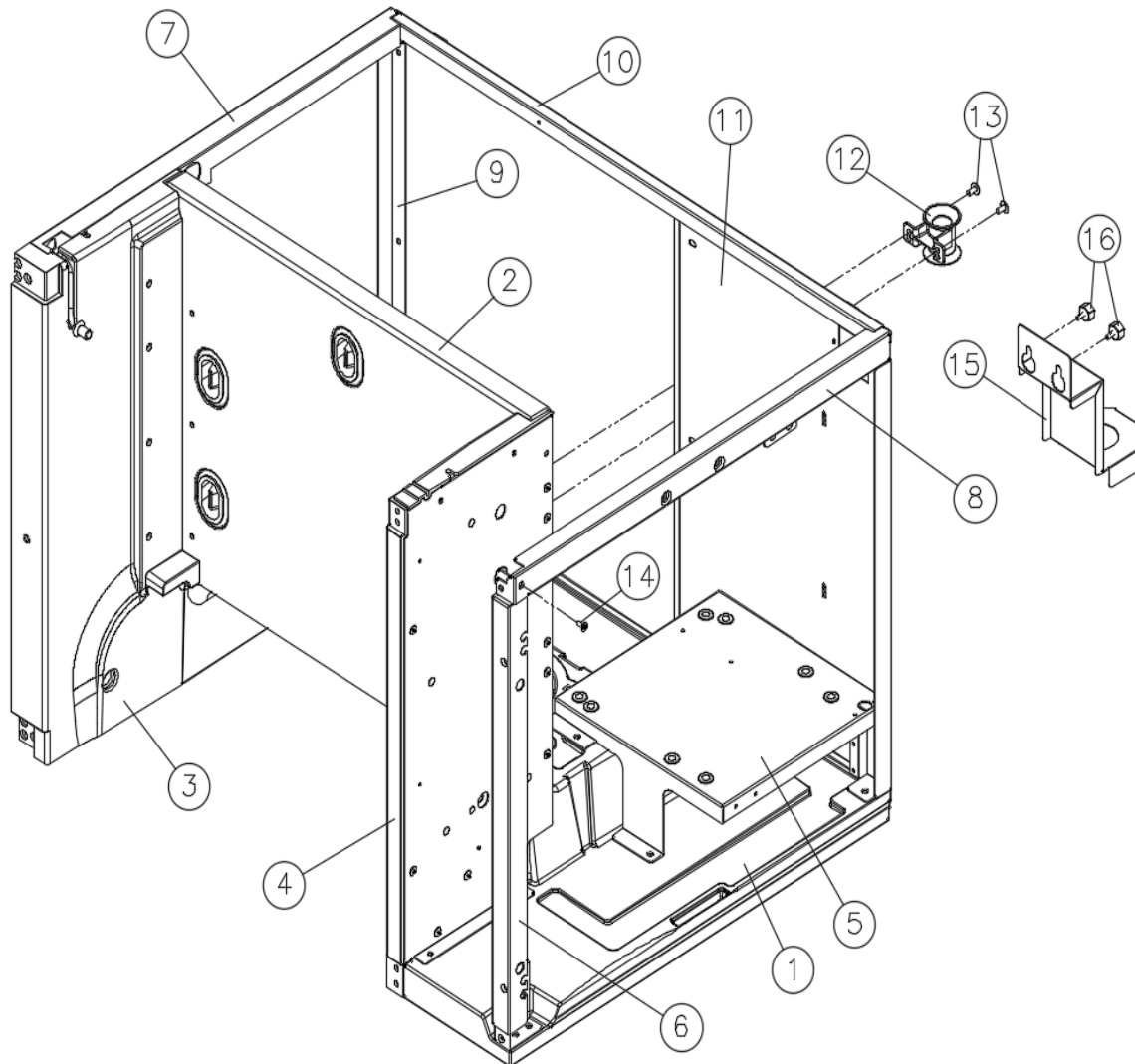
Revised Mar/2022 **IM-0550-AC/AH**

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[illegible]

Revised Mar/2022

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[illegible]

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This exploded view diagram illustrates the assembly of the front panel for a microwave oven. The main components shown are:

- Main Frame (1):** The central rectangular structure that houses the microwave's controls and window.
- Door (15):** The front-facing door with a window (16) and a handle (17).
- Top Mounting Rail (3):** A horizontal rail that secures the top of the door to the main frame using screws (4, 10) and pins (9).
- Bottom Mounting Rail (6):** A horizontal rail that secures the bottom of the door to the main frame using screws (7, 10) and pins (9, 21).
- Control Panel (18):** The control interface located on the right side of the main frame, featuring a display and buttons, secured by screws (19) and a mounting bracket (5).
- Internal Components:** Various internal parts like the window frame (11), window glass (12), and window seal (13) are shown being installed into the door frame using screws (14).

The diagram uses numbered callouts (1 through 21) to identify each specific part and its assembly location, with dashed lines indicating the alignment and path of screws and pins.

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This diagram illustrates the exploded view of the control box assembly. The components are numbered as follows:

- 2**: The main control box chassis.
- 3**: The terminal block assembly.
- 4**: The relay assembly.
- 5**: The internal wiring harness.
- 6**: Screws for the front panel.
- 7**: Screws for the terminal block.
- 8**: The front panel.

[illegible]

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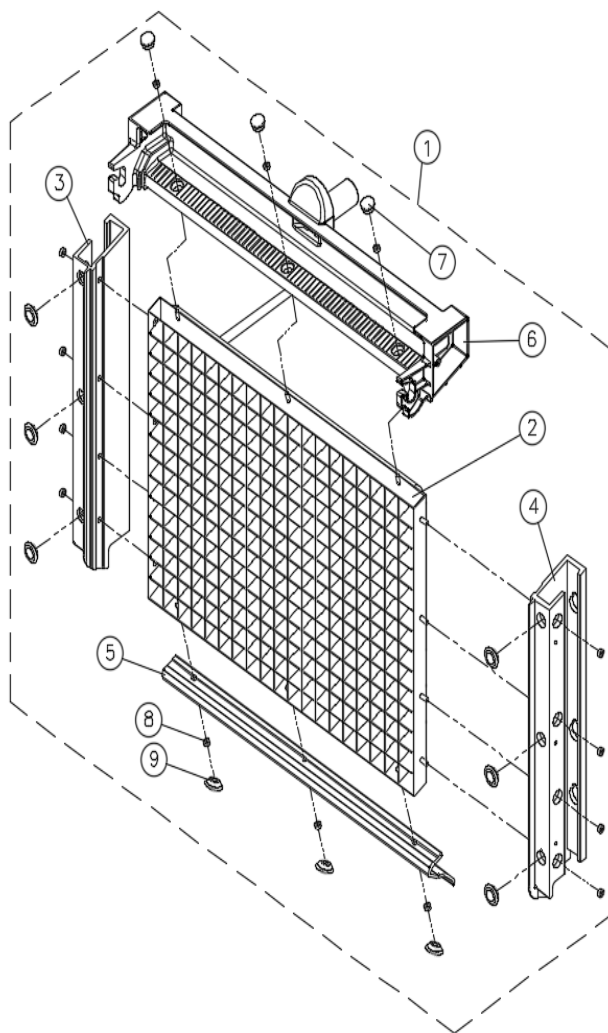
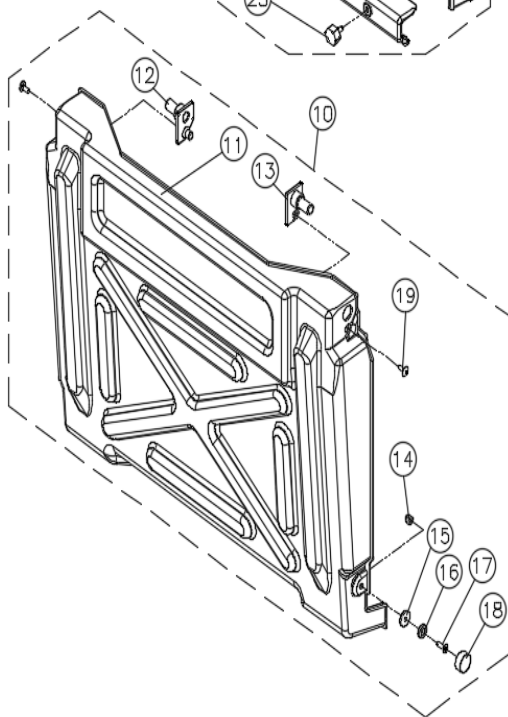
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This exploded view diagram illustrates the components of the Water In/Out Assembly. The parts are numbered as follows:

- 1:** Main housing or bracket.
- 2:** Long horizontal support bar.
- 3:** Small O-ring or seal.
- 4:** Small cylindrical component, possibly a valve or plug.
- 5:** Small cylindrical component, possibly a valve or plug.
- 6:** Small cylindrical component, possibly a valve or plug.
- 7:** Small cylindrical component, possibly a valve or plug.
- 8:** Small cylindrical component, possibly a valve or plug.
- 9:** Small cylindrical component, possibly a valve or plug.
- 10:** Small cylindrical component, possibly a valve or plug.
- 11:** Small cylindrical component, possibly a valve or plug.
- 12:** Small cylindrical component, possibly a valve or plug.
- 13:** Small cylindrical component, possibly a valve or plug.
- 14:** Small cylindrical component, possibly a valve or plug.
- 15:** Small cylindrical component, possibly a valve or plug.
- 16:** Small cylindrical component, possibly a valve or plug.
- 17:** Small cylindrical component, possibly a valve or plug.
- 18:** Small cylindrical component, possibly a valve or plug.
- 19:** Small cylindrical component, possibly a valve or plug.
- 20:** Small cylindrical component, possibly a valve or plug.

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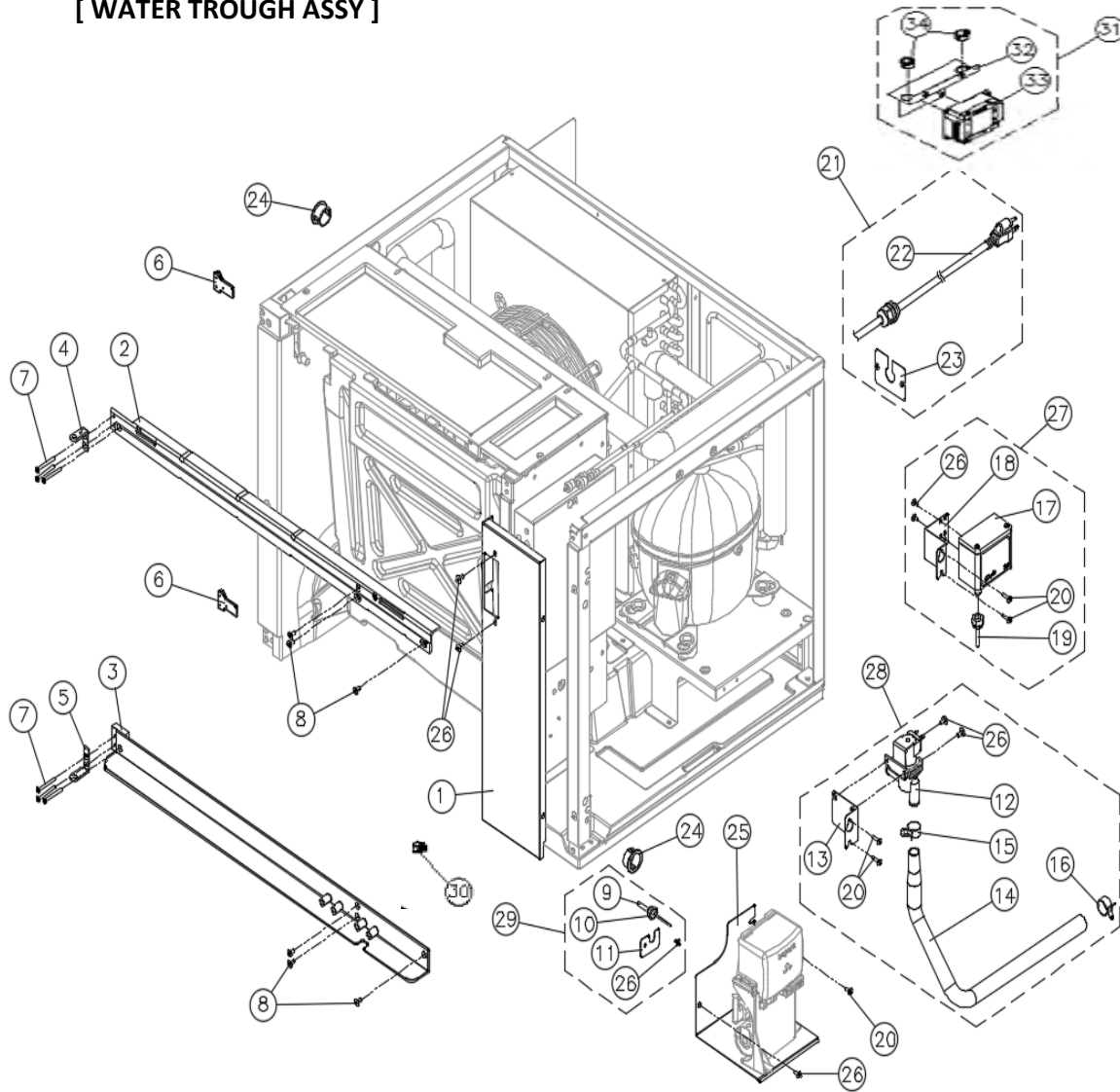
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[illegible]

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[WATER TROUGH ASSY]

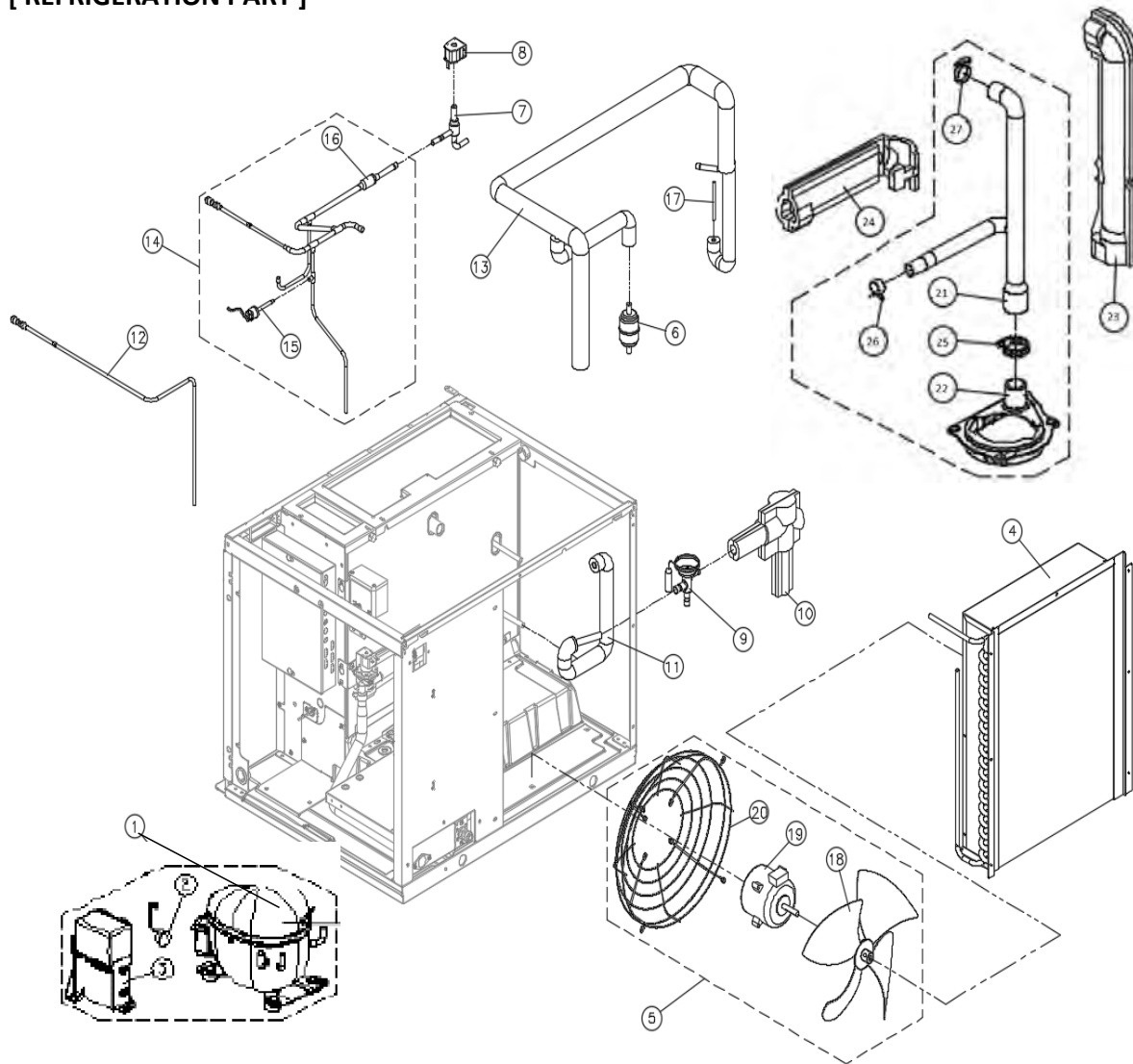


NO	ITEMS	CODE	Q'TY
1	FRONT COVER	317195900	1
2	FRONT TOP SUPPORT	341012401	1
3	FRONT LOWER SUPPORT	341012501	1
4	HINGE BRACKET	321005110	1
5	HINGE BRACKET DOWN	321005210	1
6	HINGE SUPPORT	341012300	2
7	TAPPING SCREW	TFCQ0841RP	6
8	MACHINE SCREW	MFCX1022RP	6
9	CURTAIN SENSOR	701002000	1
10	SENSOR CAP	319009300	1
11	COVER BRACKET	301169400	1
12	DUMP VALVE	340026600	1
13	BRACKET, DUMP VALVE	301169600	1
14	PVC PIPE	229032100	1
15	BAND SPRING 20	203004200	1
16	BAND SPRING 21	203003300	1
17	PRESSURE SWITCH	355012700	1
18	BRACKET	301169700	1
19	SOLDER ADAPTOR	215018510	1
20	TAPPING SCREW	TTCQ0826R	3
21	BKT & POWER CORD ASSY	722012440	1
22	POWER CORD	722012700	1
23	BRACKET POWER CORD	301096700	1
24	GROMMET BUSHING	232003500	2
25	BRACKET	301171201	1
26	MACHINE SCREW	MTCX0816R	5
27	PRESSURE SWITCH COMPLETE ASSY	#17~20,26	1
28	DRAIN VALVE COMPLETE ASSY	#12~16,20,26	1
29	SENSOR PARTS COMPLETE	701003300	1
NEW DESIGN (starting with serial number UL/ ~)			
30	POWER SWITCH	355025100	1
31	NOISE FILTER ASSY	722014380	1
32	NOISE FILTER BRACKET	301171111	1
33	NOISE FILTER	500000900	1
34	BUSHING	232003600	1

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[REFRIGERATION PART]

[illegible]