

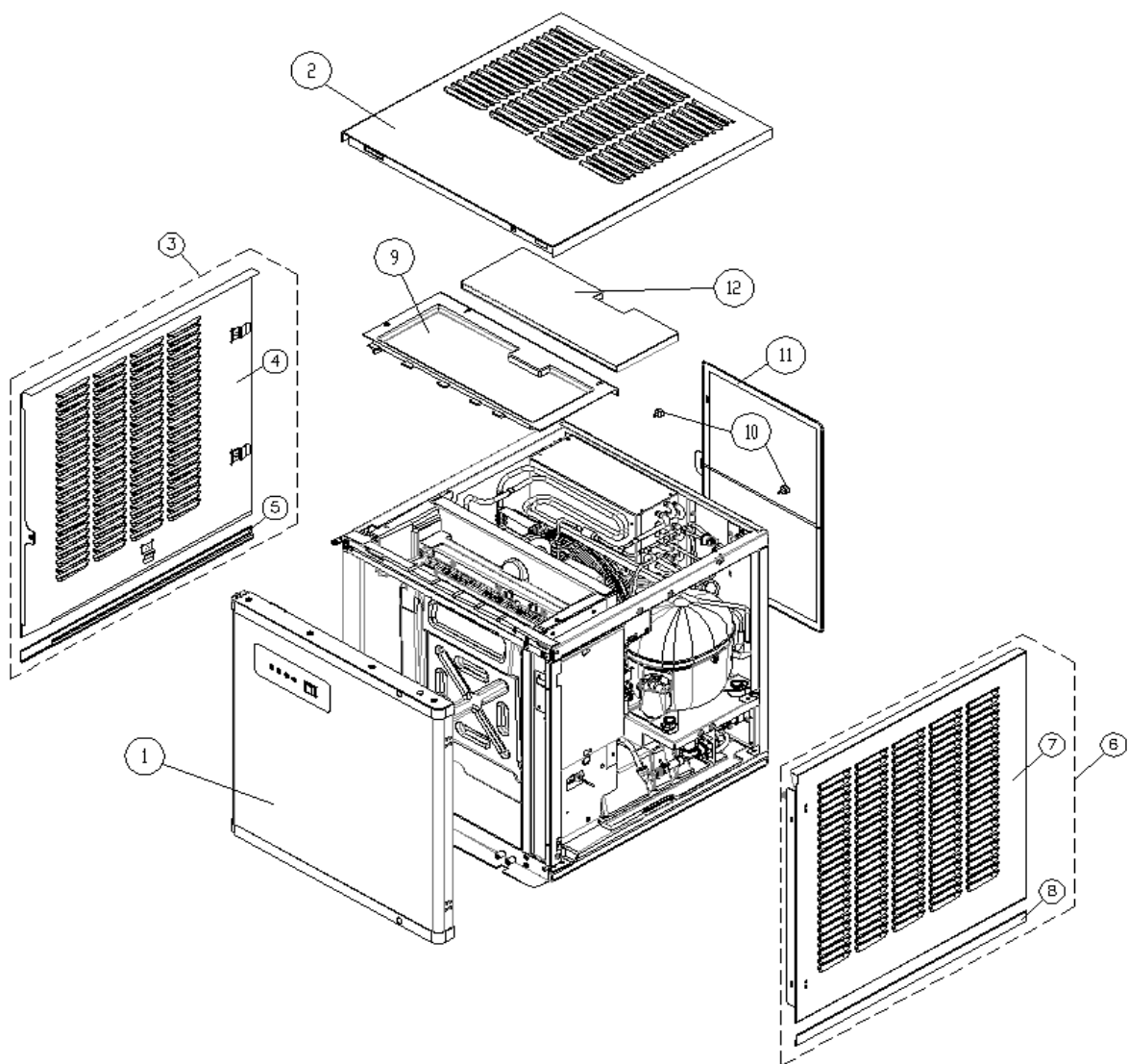
# IM-0460-AC/AH-22

## PARTSLIST(115V/60HZ)

(Ver 2.1)

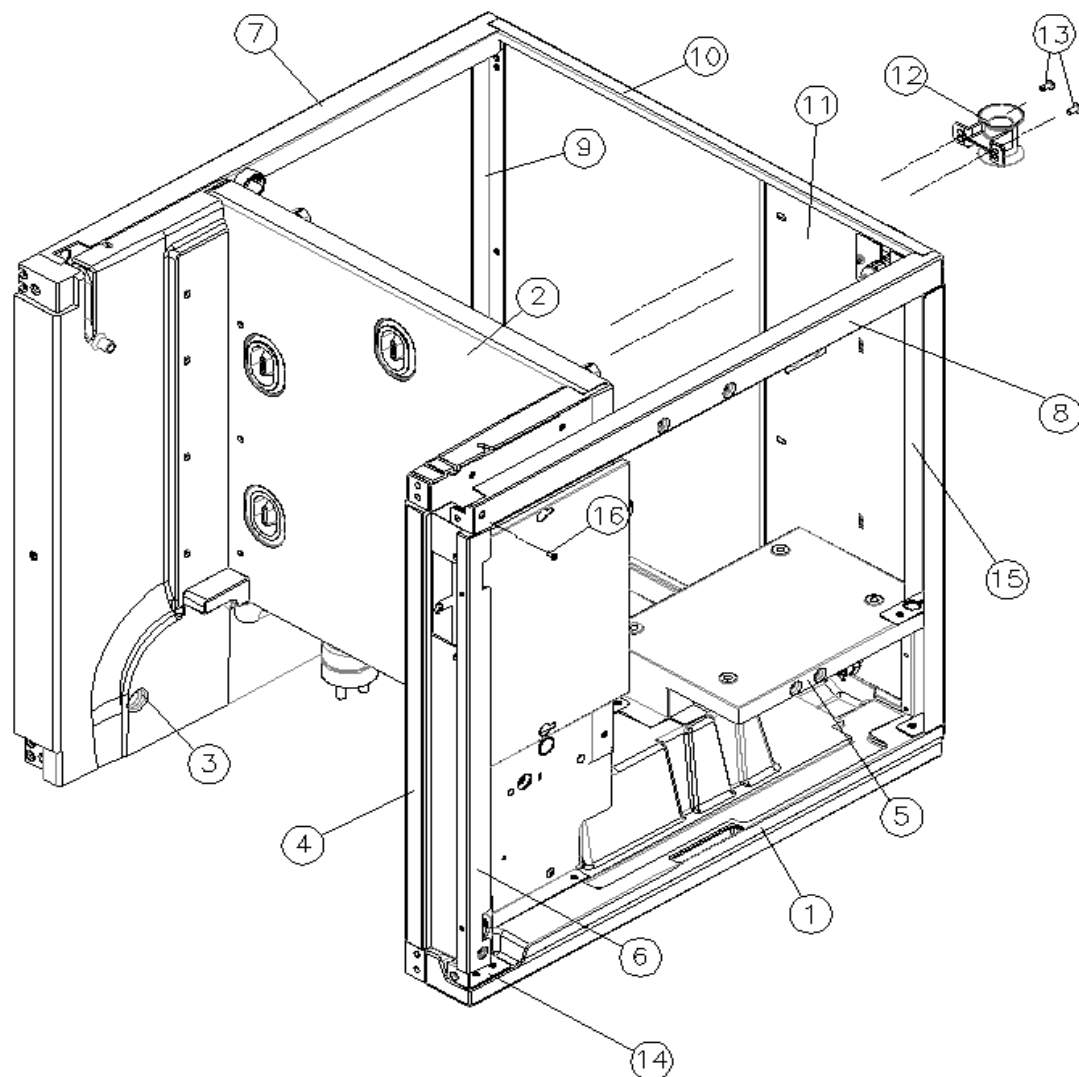
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**IM-0460-AC/AH-22**

[illegible]

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[ FRONT PANEL ASSY ]

This exploded view diagram illustrates the assembly of the front panel. The main components are labeled as follows:

- 1**: Top bezel/frame component.
- 2**: Main front panel frame.
- 3**, **4**, **10**, **21**: Screws and fasteners for the top bezel.
- 5**: Mounting bracket or clip.
- 6**, **7**, **10**: Screws and fasteners for the bottom bezel.
- 8**: Bottom mounting bracket or clip.
- 9**: Screws for internal components.
- 11**, **12**, **20**: Internal structural or mounting parts.
- 13**, **14**: Screws for the side panel.
- 15**: Side panel or cover.
- 16**, **17**: Internal components or wiring.
- 18**: A small rectangular component, possibly a label or indicator.
- 19**: A connector or plug.

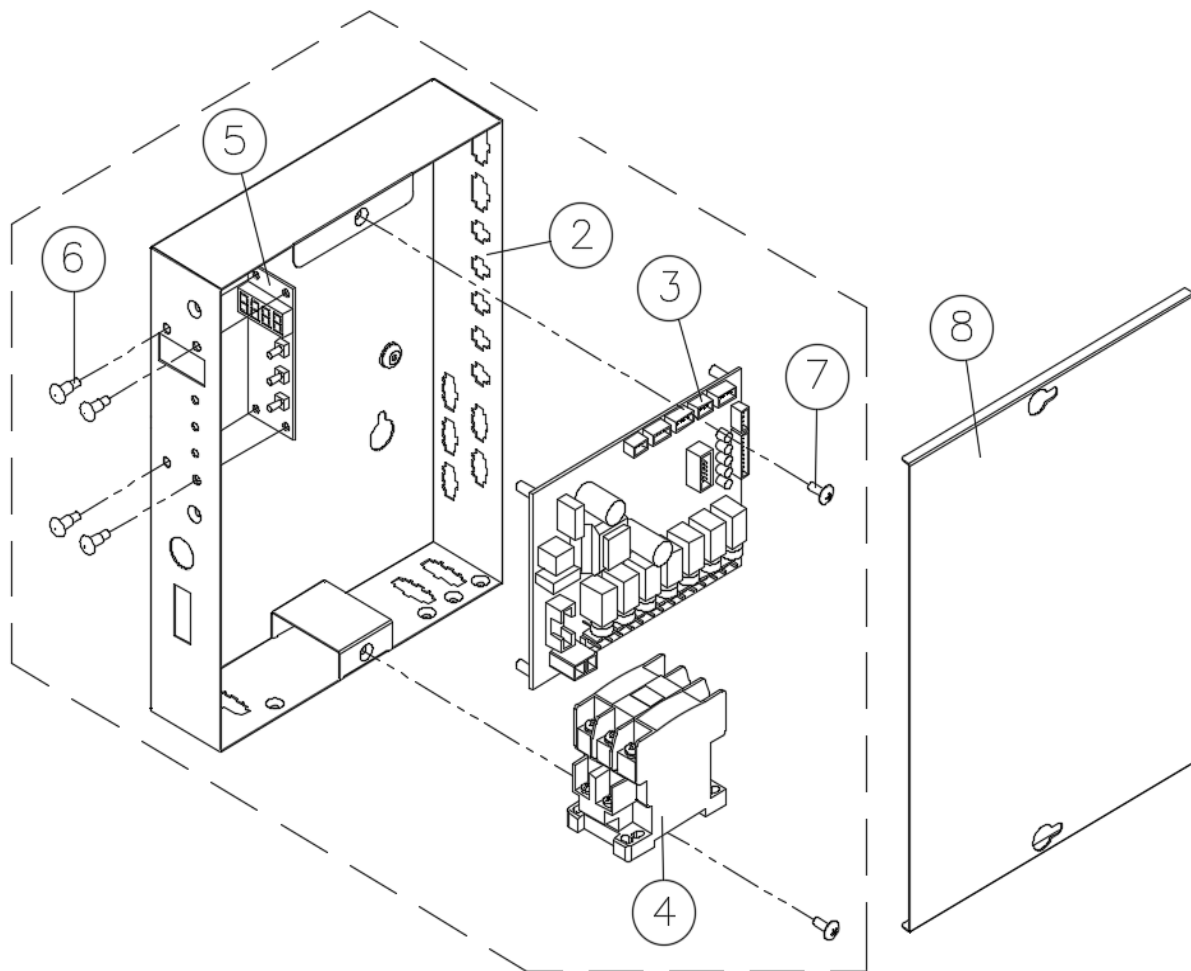
The diagram shows the front panel (2) being secured by the top (1) and bottom (6) bezels. Internal components (11, 12, 20) are mounted within the frame, and the side panel (15) is attached to the sides. The bottom bezel (6) is secured with screws (7, 10) and fasteners (8, 5). The top bezel (1) is secured with screws (3, 4, 10, 21) and fasteners (5, 9). The side panel (15) is secured with screws (13, 14). The internal components (11, 12, 20) are mounted within the frame, and the bottom bezel (6) is secured with screws (7, 10) and fasteners (8, 5). The top bezel (1) is secured with screws (3, 4, 10, 21) and fasteners (5, 9). The side panel (15) is secured with screws (13, 14). The internal components (11, 12, 20) are mounted within the frame, and the bottom bezel (6) is secured with screws (7, 10) and fasteners (8, 5).

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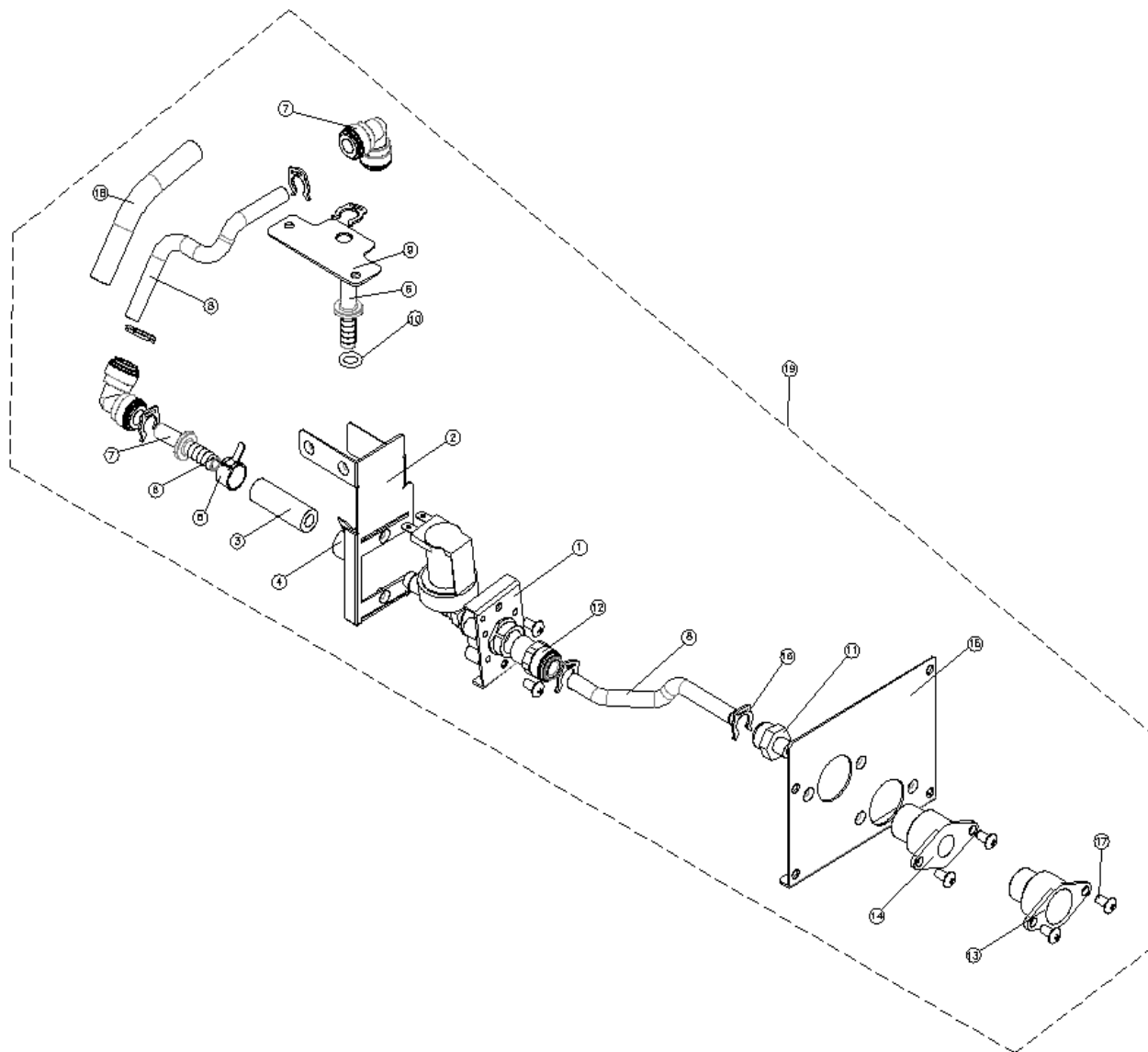
[ CONTROL BOX TOTAL ASSY ]

[illegible]

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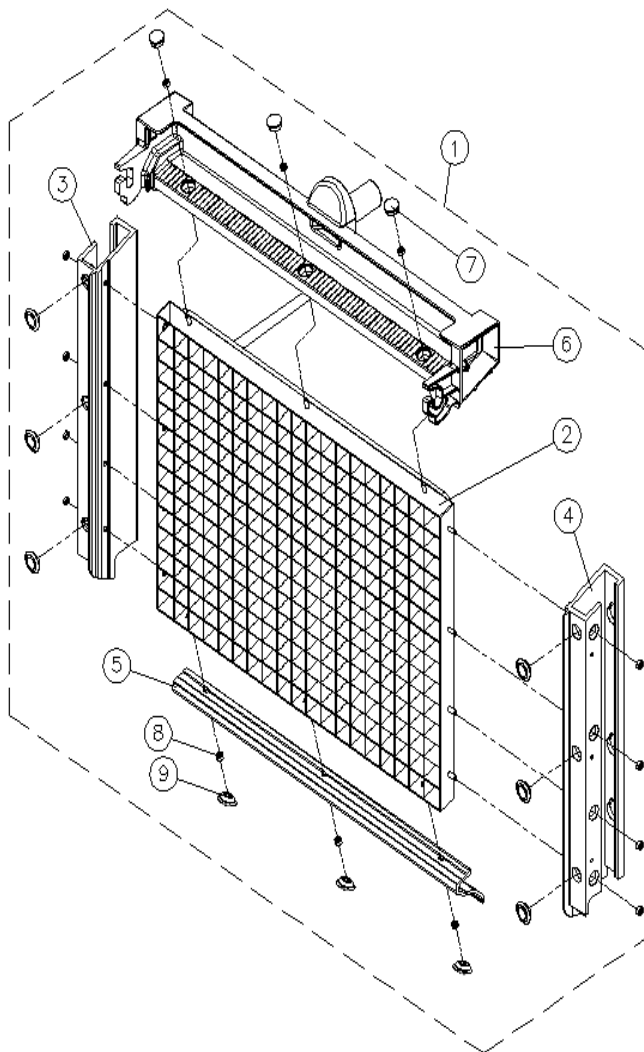
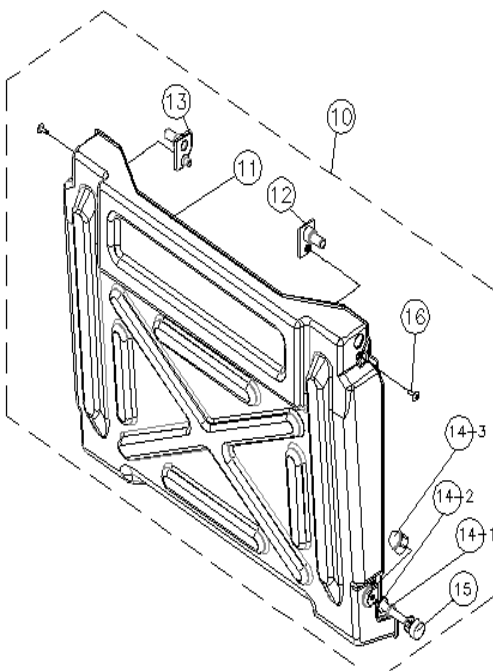
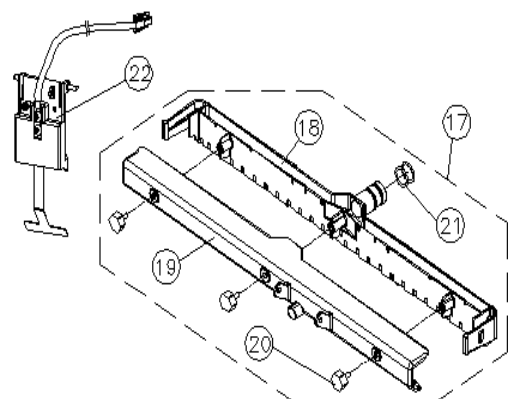
## [ WATER IN/OUT ASSY ]

[illegible]

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[ EVAPORATOR ASSY ]

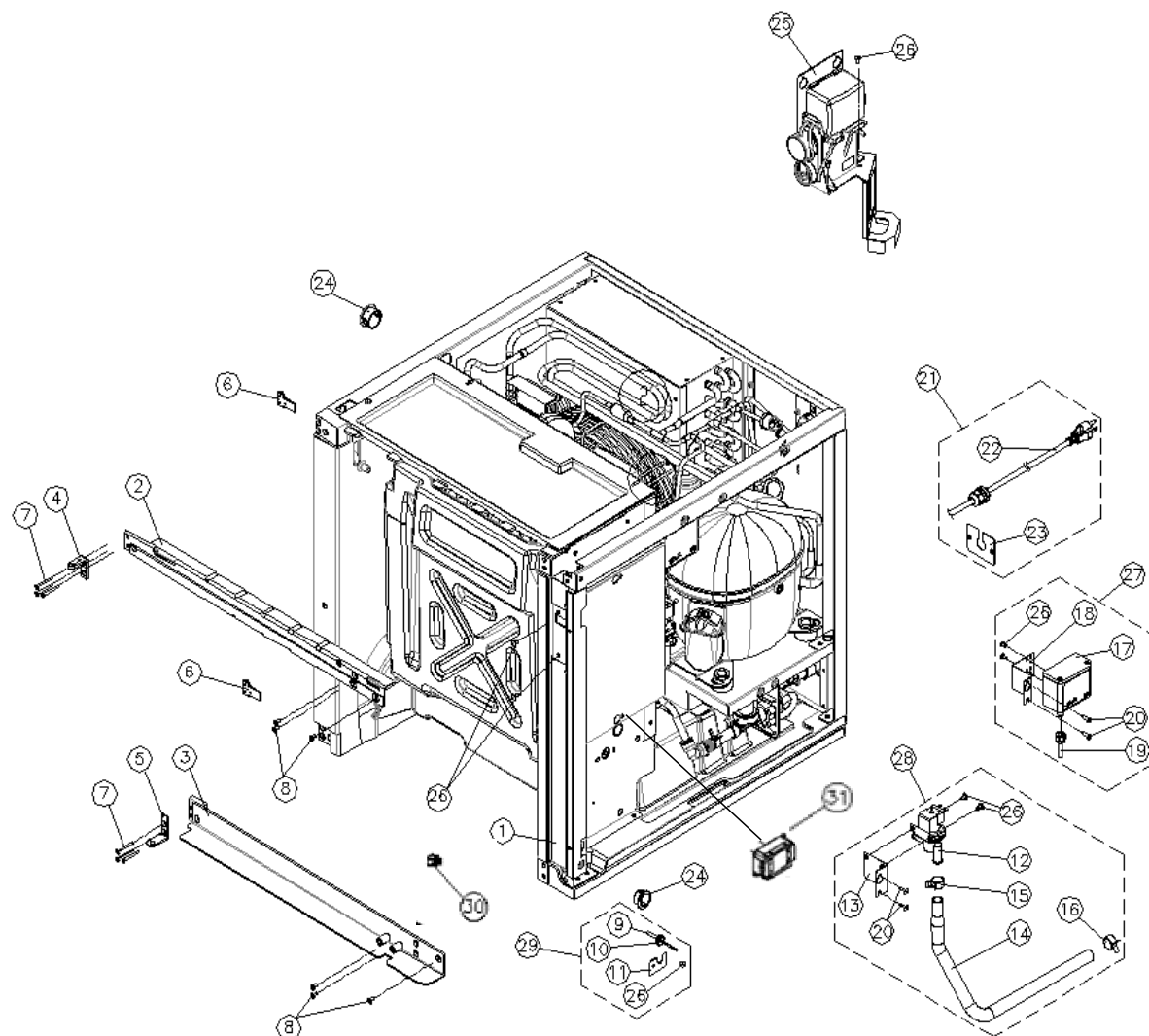
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## IM-0460-AC/AH-22

## [WATER TROUGH ASSY]

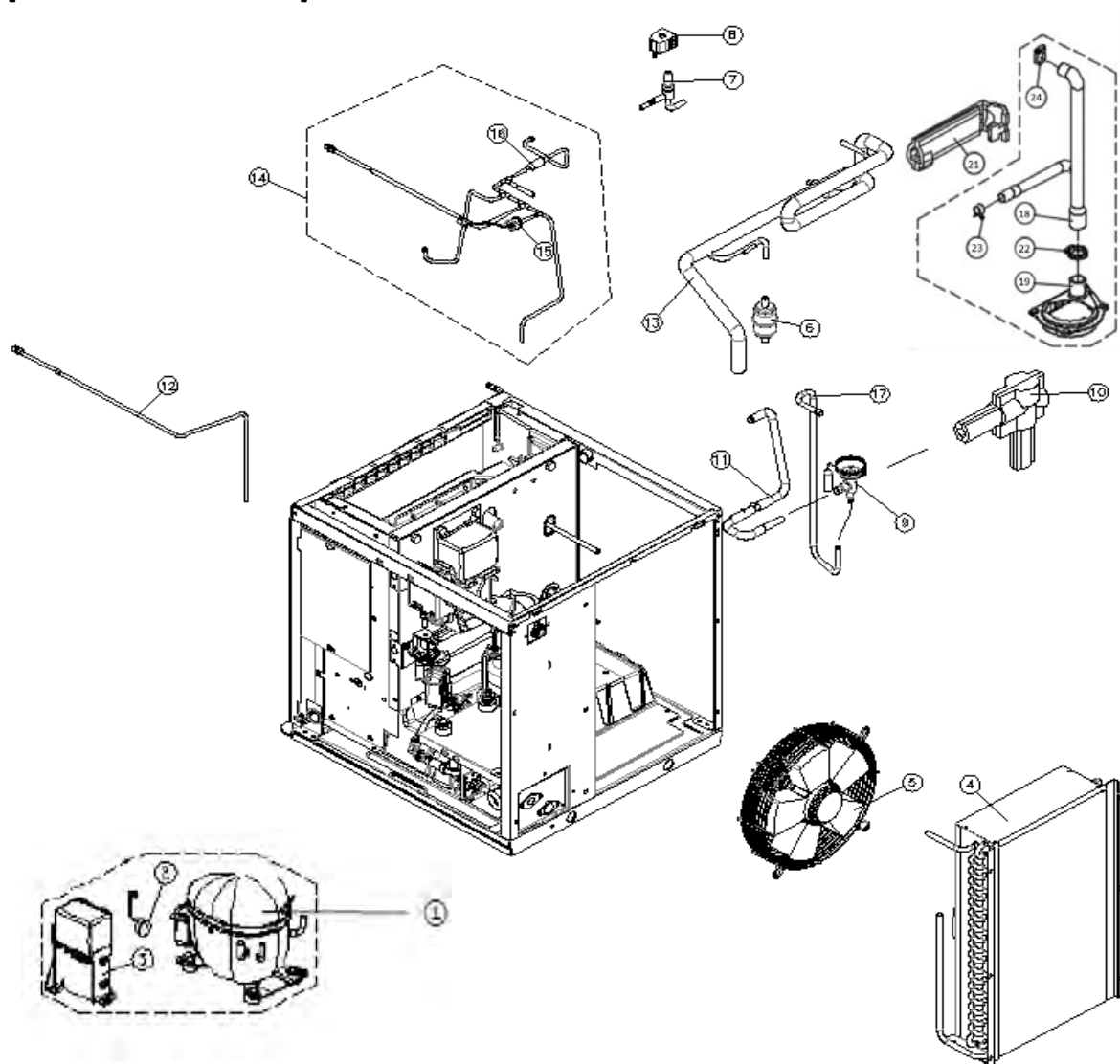


| NO                                                     | ITEMS                         | CODE         | Q'TY |
|--------------------------------------------------------|-------------------------------|--------------|------|
| 1                                                      | BASE FRONT SIDE FRAME(R)      | 317203500    | 1    |
| 2                                                      | FRONT TOP SUPPORT             | 341014500    | 1    |
| 3                                                      | FRONT LOWER SUPPORT           | 341014600    | 1    |
| 4                                                      | HINGE BRACKET                 | 321005110    | 1    |
| 5                                                      | HINGE BRACKET DOWN            | 321005210    | 1    |
| 6                                                      | HINGE SUPPORT                 | 341012300    | 2    |
| 7                                                      | TAPPING SCREW                 | TFCQ0841RP   | 6    |
| 8                                                      | MACHINE SCREW                 | MFCX1022RP   | 6    |
| 9                                                      | CURTAIN SENSOR                | 701002000    | 1    |
| 10                                                     | SENSOR CAP                    | 319009300    | 1    |
| 11                                                     | COVER BRACKET                 | 301169400    | 1    |
| 12                                                     | DUMP VALVE                    | 340026600    | 1    |
| 13                                                     | BRACKET, DUMP VALVE           | 301169600    | 1    |
| 14                                                     | PVC PIPE                      | 229032100    | 1    |
| 15                                                     | BAND SPRING 20                | 203004200    | 1    |
| 16                                                     | BAND SPRING 21                | 203003300    | 1    |
| 17                                                     | PRESSURE SWITCH               | 355012700    | 1    |
| 18                                                     | BRACKET                       | 301169700    | 1    |
| 19                                                     | SOLDER ADAPTOR                | 215018510    | 1    |
| 20                                                     | TAPPING SCREW                 | TTCQ0826R    | 3    |
| 21                                                     | BKT & POWER CORD ASSY         | 722013000    | 1    |
| 22                                                     | POWER CORD                    | 722012700    | 1    |
| 23                                                     | BRACKET POWER CORD            | 301096700    | 1    |
| 24                                                     | GROMMET BUSHING               | 232003500    | 2    |
| 25                                                     | BRACKET                       | 301181800    | 1    |
| 26                                                     | MACHINE SCREW                 | MTCX0820R    | 5    |
| 27                                                     | PRESSURE SWITCH COMPLETE ASSY | #17~20,26    | 1    |
| 28                                                     | DRAIN VALVE COMPLETE ASSY     | #12~16,20,26 | 1    |
| 29                                                     | SENSOR PARTS COMPLETE         | 701003300    | 1    |
| <b>NEW DESIGN (starting with serial number UL/ ~ )</b> |                               |              |      |
| 30                                                     | POWER SWITCH                  | 355025100    | 1    |
| 31                                                     | NOISE FILTER                  | 500000900    | 1    |
|                                                        |                               |              |      |
|                                                        |                               |              |      |

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## [ REFRIGERATION PART ]

[illegible]