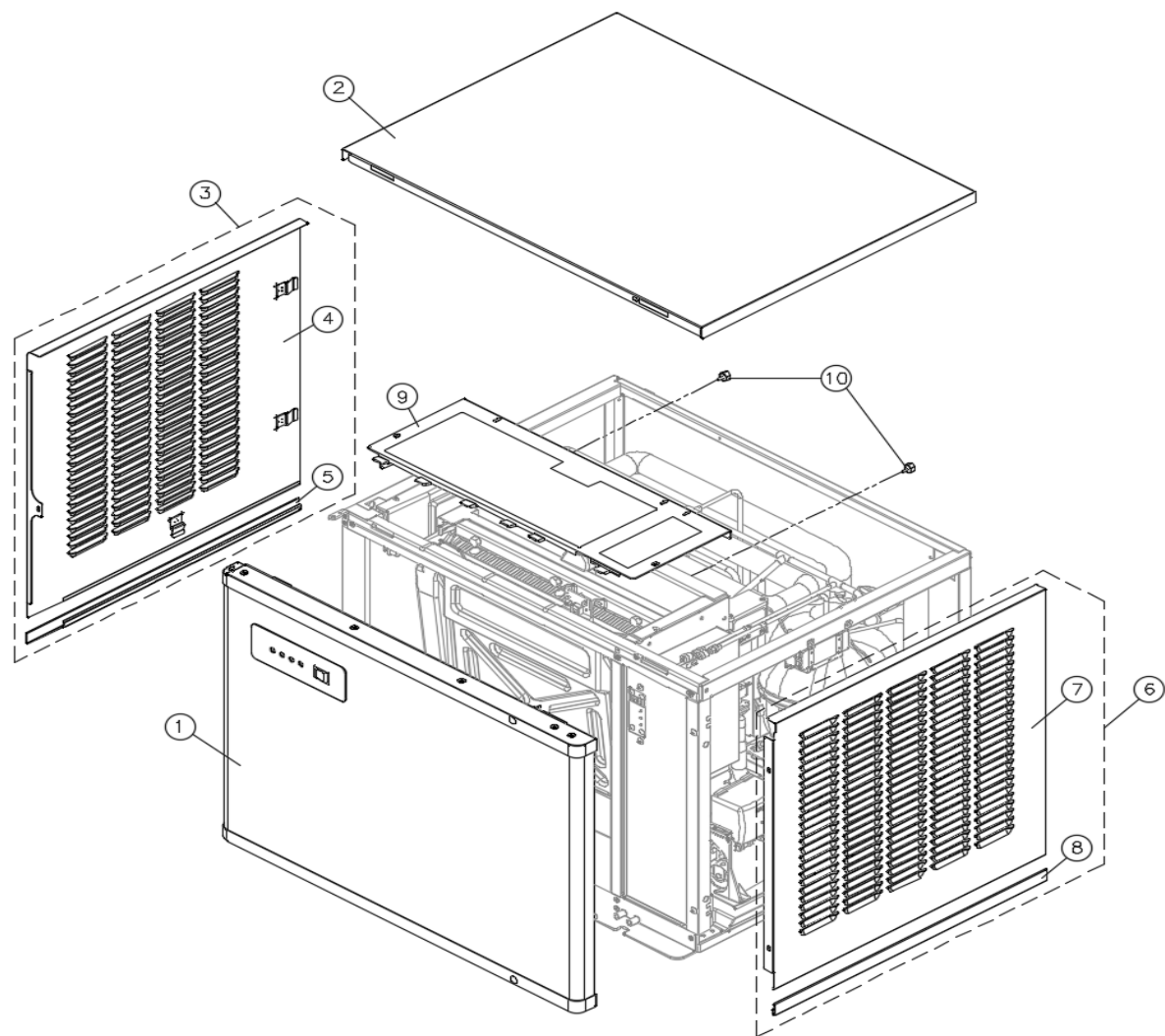


IM-0460-WC/WH
PARTSLIST(115V/60HZ)

(Ver 2.1)

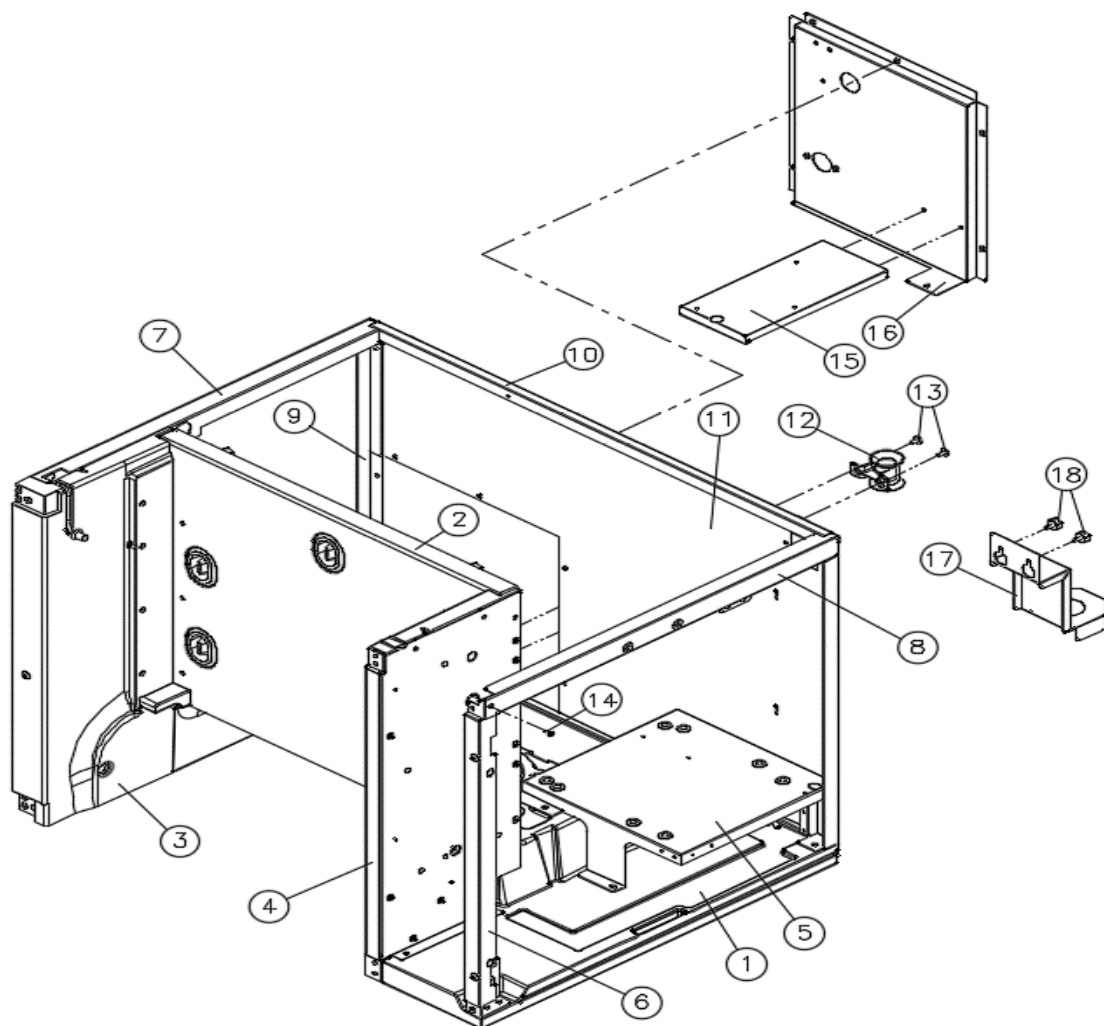
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[illegible]

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[illegible]

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[FRONT PANEL PARTS]

This exploded view diagram illustrates the assembly of the front panel for a microwave oven. The main components shown are:

- Main Body (1):** The central rectangular frame.
- Door (15):** The front-facing panel with a window (17) and frame (16).
- Top and Bottom Rails (2, 6):** Horizontal structural components.
- Side Rails (3, 4, 10, 9):** Vertical structural components.
- Mounting Brackets (11, 12, 13, 14):** Components used to secure the door and rails.
- Control Panel (18):** The interface for operating the microwave.
- Control Panel Mounting (19):** The bracket used to attach the control panel.
- Internal Components (5, 8, 20, 21):** Various screws, pins, and internal structural parts.

The diagram uses numbered callouts (1 through 21) to identify each individual part and its assembly position relative to the main body and door.

[illegible]

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This diagram illustrates the exploded view of the control box assembly. The components are numbered as follows:

- 2**: The main control box chassis.
- 3**: The internal electronic control board.
- 4**: A terminal block for wiring connections.
- 5**: A mounting bracket for the control board.
- 6**: Screws used to secure the mounting bracket to the chassis.
- 7**: A screw used to secure the terminal block to the control board.
- 8**: The front door of the control box, which features two latches.

[illegible]

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[WATER IN/OUT PARTS]

This exploded view diagram illustrates the assembly of the water in/out parts. The components are numbered as follows:

- 1: Main water inlet/outlet fitting.
- 2: Long horizontal support bar.
- 3: Small O-ring or seal.
- 4: Water inlet/outlet valve or connector.
- 5: Small nut or washer.
- 6: Small O-ring or seal.
- 7: Small O-ring or seal.
- 8: Small O-ring or seal.
- 9: Small O-ring or seal.
- 10: Small O-ring or seal.
- 11: Small O-ring or seal.
- 12: Small O-ring or seal.
- 13: Small O-ring or seal.
- 14: Small O-ring or seal.
- 15: Small O-ring or seal.
- 16: Small O-ring or seal.
- 17: Small O-ring or seal.
- 18: Small O-ring or seal.
- 19: Small O-ring or seal.
- 20: Small O-ring or seal.

[illegible]

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[EVAPORATOR PARTS]

This diagram illustrates the exploded view of the evaporator components, organized into two main sections. The upper section shows a horizontal assembly with parts 1 through 9, including a main frame (1), a grid (2), and various mounting brackets and fasteners. The lower section shows a vertical assembly with parts 10 through 25, including a large structural frame (10), a grid (11), and various mounting brackets and fasteners. The diagram uses dashed lines to indicate the assembly path and alignment of the parts.

[illegible]

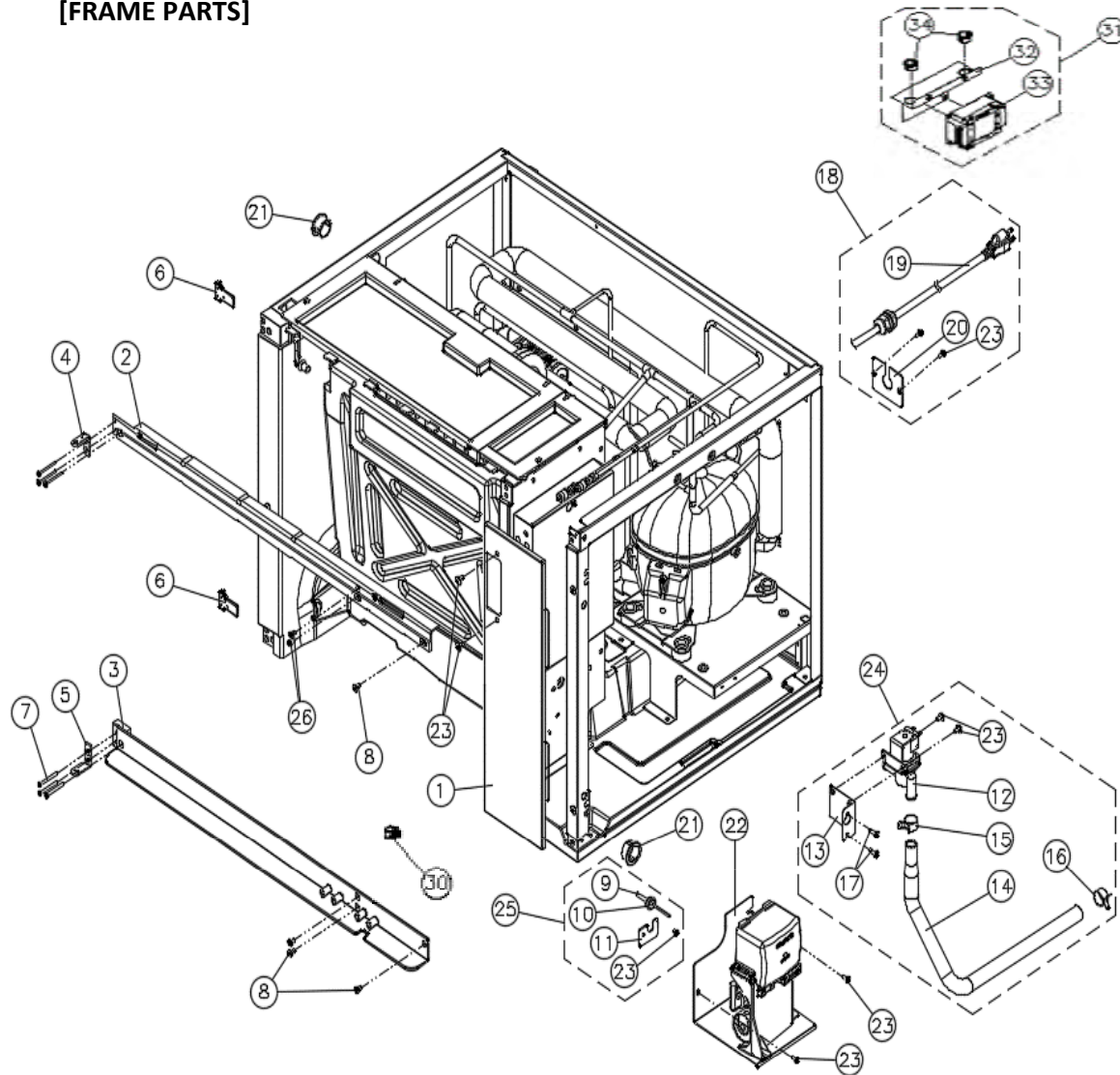
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[illegible]

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[FRAME PARTS]

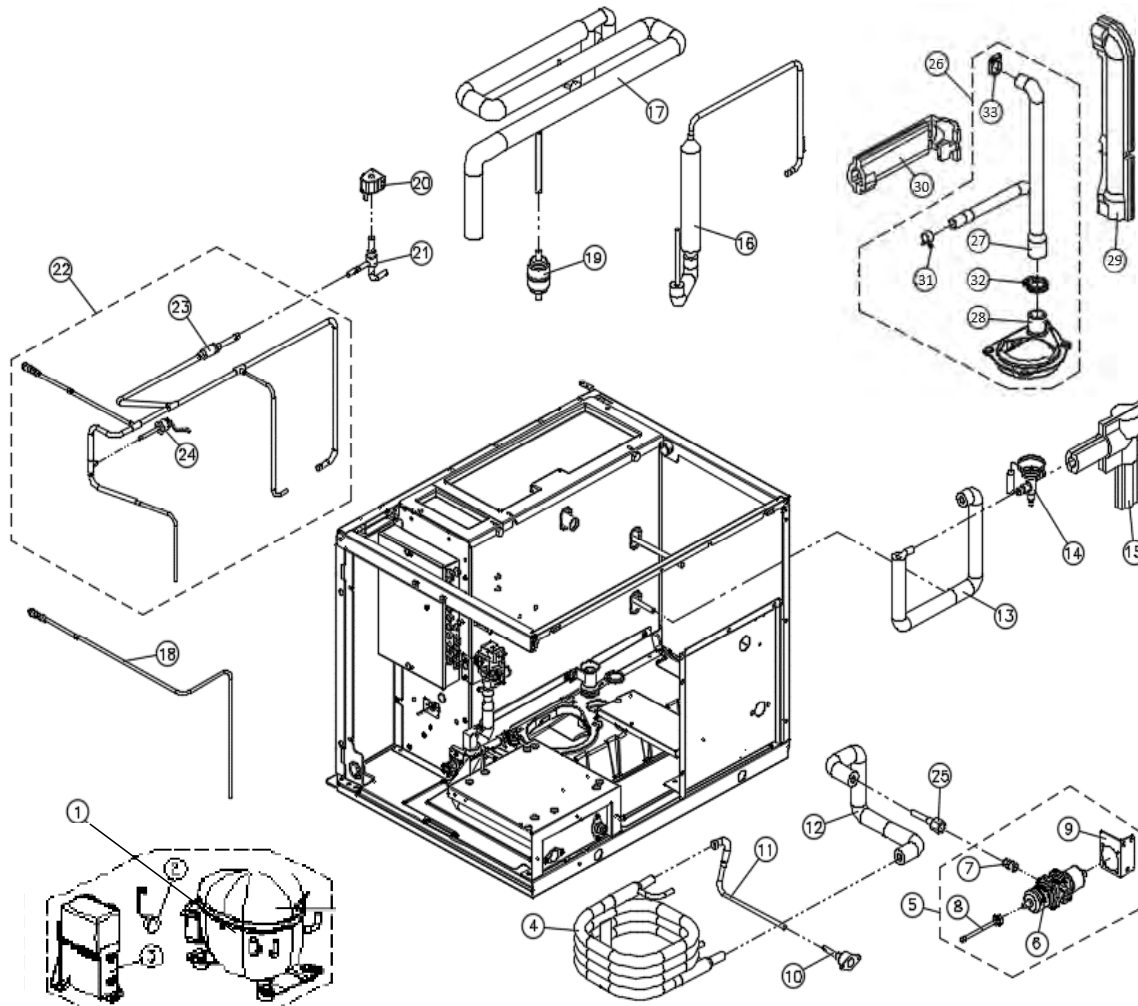


NO	ITEMS	CODE	Q'TY
1	FRONT COVER	317195900	1
2	FRONT TOP SUPPORT	341012401	1
3	FRONT LOWER SUPPORT	341012501	1
4	HINGE BRACKET	321005110	1
5	HINGE BRACKET DOWN	321005210	1
6	HINGE SUPPORT	341012300	2
7	TAPPING SCREW	TFCQ0841R	6
8	MACHINE SCREW	MFCX1022R	4
9	CURTAIN SENSOR	701002000	1
10	SENSOR CAP	319009300	1
11	COVER BRACKET	301169400	1
12	DUMP VALVE	340026600	1
13	BRACKET, DUMP VALVE	301169600	1
14	PVC PIPE	229032100	1
15	BAND SPRING 20	203004200	1
16	BAND SPRING 21	203003300	1
17	TAPPING SCREW	TTCQ0826R	2
18	BKT & POWER CORD ASSY	722012440	1
19	POWER CORD	722012700	1
20	BRACKET POWER CORD	301096700	1
21	GROMMET BUSHING	232003500	2
22	BRACKET	301171201	1
23	MACHINE SCREW	MTCX0816R	9
24	DRAIN VALVE COMPLETE ASSY	#12~17,23	1
25	SENSOR PARTS COMPLETE	701003300	1
26	MACHINE SCREW	MFCX1025R	2

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[REFRIGERATION PARTS]



NO	ITEMS	CODE	Q'TY
1	COMPRESSOR	394018500	1
2	OLP	658007000	1
3	STARTER KIT	426054300	1
4	CONDENSER	411016400	1
5	WATER ADJUST VALVE ASSY	#6~9	1
6	WATER ADJUST VALVE	340031200	1
7	WATER FLARE BOLT	214010600	1
8	SOLDER ADAPTOR	215018500	1
9	BRACKET	301187700	1
10	SOCKET (3/4",NPT)	215015510	1
11	CONDENSER PIPE_OUT	325140220	1
12	CONDENSER PIPE_IN	325140320	1
13	HOT GAS PIPE ASSY	325140401	1
14	EXPANSION VALVE	340007400	1
15	FOAM INDULATION, TXV	306016700	1
16	LIQUID RECEIVER PIPE & DRYER	325140601	1
17	HEAT EXCHANGE PIPE	325150400	1
18	CHARGE SCHRAEDER VALVE	325146800	1
19	FILTER DRYER	372001300	1
20	SOLENOID VALVE COIL	429008100	1
21	SOLENOID VALVE	340028200	1
22	DISCHARGE PIPE ASSY	325150320	1
23	STRAINER HOT GAS	605001900	1
24	HIGH PRESSURE CUT OUT	429003900	1
25	FLARE SLEEVE ASSY	407024800	1
26	WATER PUMP MOUNT ASSY	463000310	1
27	PUMP TO DISTRIBUTOR TUBING	229032000	1
28	WATER PUMP MOUNT	339013500	1
29	FOAM PUMP TO DISTRBUTOR	306042000	1
30	FOAM PUMP TO DRAIN	306042100	1
31	BAND SPRING	203003300	1
32	HOSE CLAMP	203001400	1
33	HOSE CLAMP	229026600	1