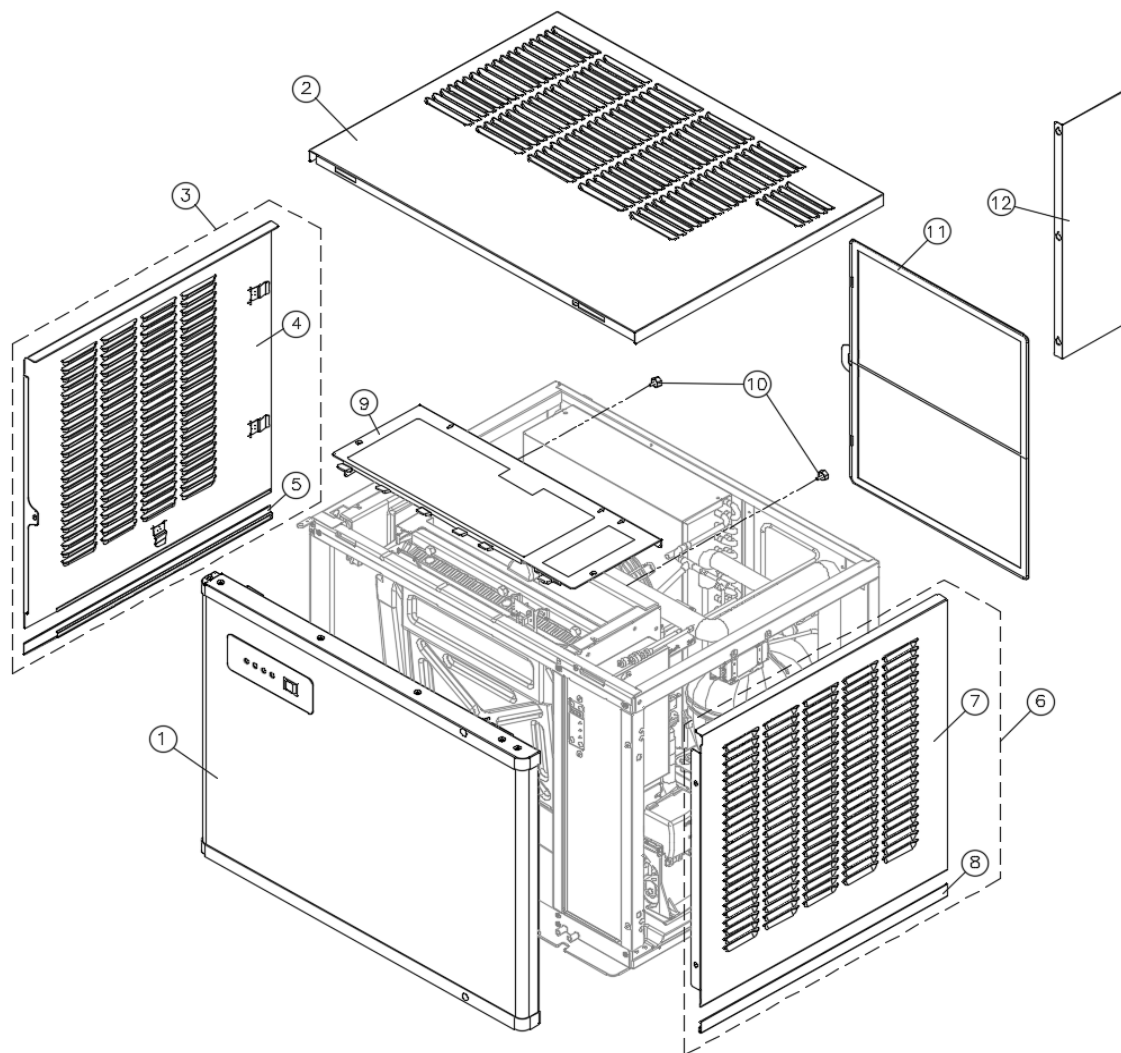


IM-0460-AC/AH
PARTSLIST(115V/60HZ)

(Ver 2.1)

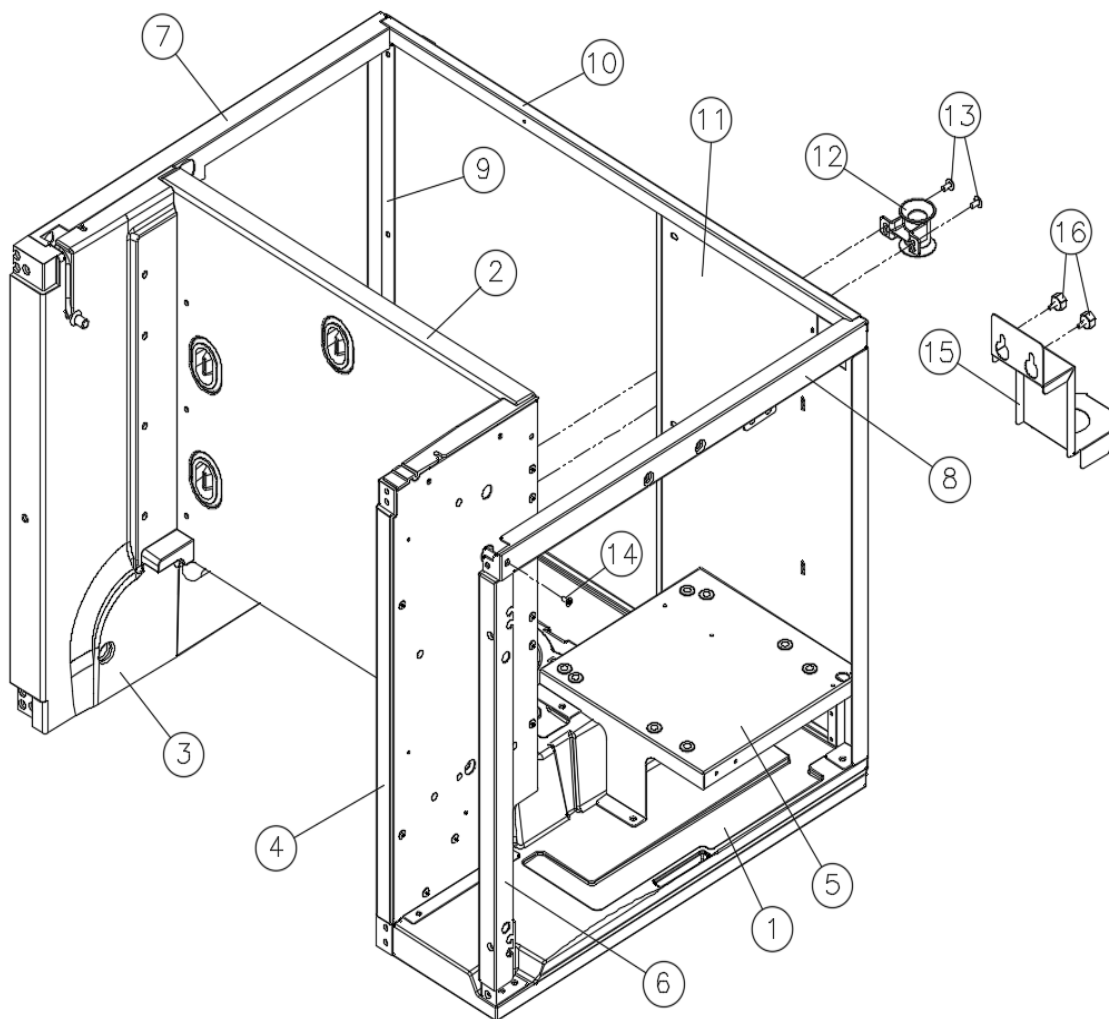
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[illegible]

Revised Mar/2022

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[illegible]

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[FRONT PANEL ASSY]

[illegible]

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This diagram illustrates the exploded view of the control box assembly. The components are numbered as follows:

- 2**: The main control box chassis.
- 3**: The terminal block assembly.
- 4**: The relay assembly.
- 5**: The internal wiring harness.
- 6**: Screws for mounting the internal components.
- 7**: Screws for mounting the terminal block and relay.
- 8**: The front door of the control box.

[illegible]

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[illegible]

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The diagram illustrates the assembly of the evaporator unit. Key components and their assembly steps are as follows:

- Top Section:** Components 25, 21, 20, 24, 22, and 23 are shown being assembled onto the top rail.
- Bottom Section:** Components 12, 11, 10, 13, 19, 14, 15, 16, 17, and 18 are shown being assembled onto the bottom rail.
- Central Section:** Components 1, 7, 6, 2, 4, 5, 8, and 9 are shown being assembled onto the central frame.

[illegible]

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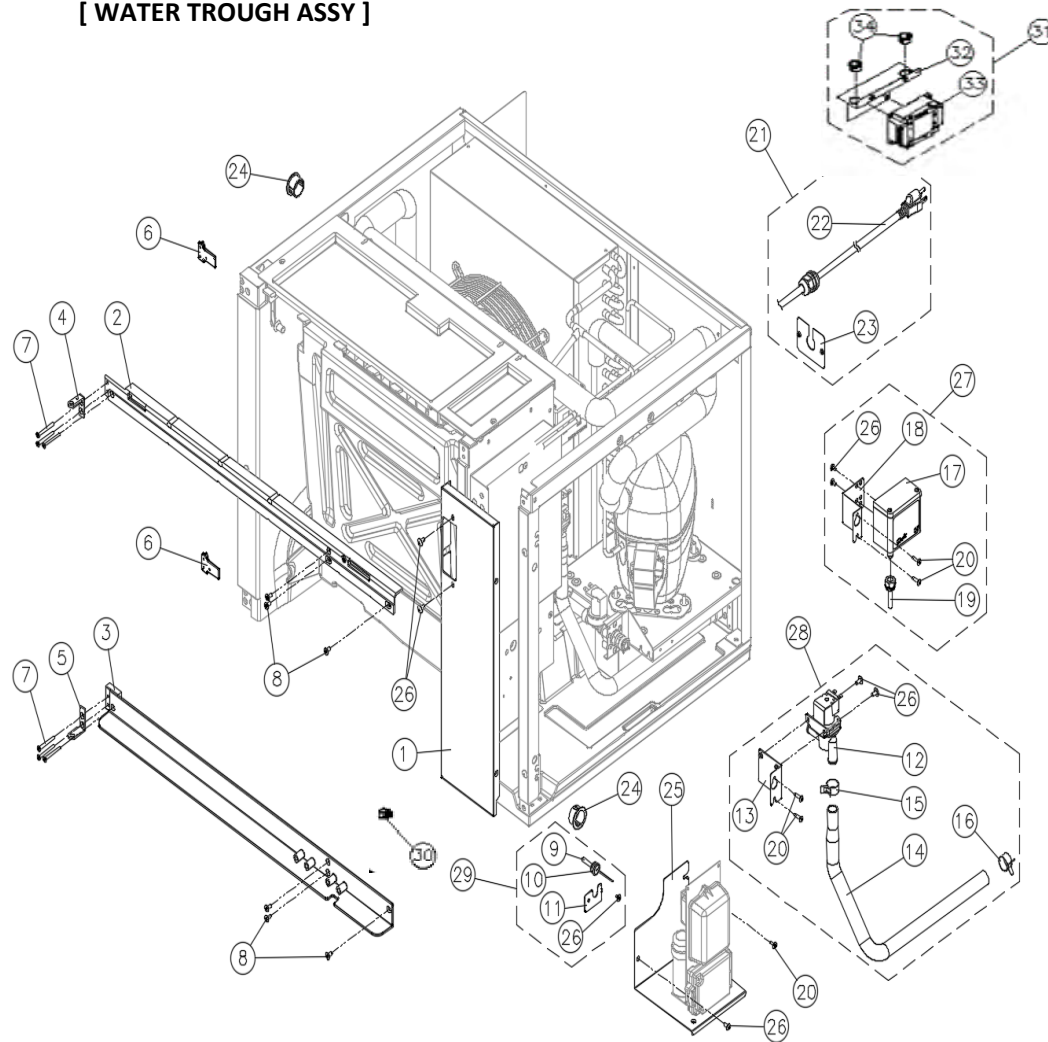
NO	ITEMS	CODE	EXW USD	Q'TY
1	WATER PUMP ASSY (ORIFICE Φ8)	406023040		1
2				
3	HARNESS BRACKET(W-PUMP)	301170901		1
4	GROMMET BUSHING	232003500		1
5	WATER PUMP HOLDER(L)	339013600		1
6	WATER PUMP HOLDER(R)	339013700		1
7				
8	O-RING(AN118)	303036200		1
9	CONNECTING HOSE(PUMP)	229031700		1
10	CAP NUT(M4)	210806000P		2
11	MACHINE SCREW(TRUSS M4x8)	MTCX0816R		4
12	WATER LEVEL FLOAT ASS'Y	701003900		1
13	WATER LEVEL RUBBER-CAP	701003700		1
14	W. LEVLE RUBBER-HOLDER	303036100		1
15	WATER TROUGH (replaces 339013400)	339013402		1
16	HARNESS FOR WATER LEVEL SENSOR	377157101		1

[illegible]

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[WATER TROUGH ASSY]



NO	ITEMS	CODE	Q'TY
1	FRONT COVER	317195900	1
2	FRONT TOP SUPPORT	341012401	1
3	FRONT LOWER SUPPORT	341012501	1
4	HINGE BRACKET	321005110	1
5	HINGE BRACKET DOWN	321005210	1
6	HINGE SUPPORT	341012300	2
7	TAPPING SCREW	TFCQ0841RP	6
8	MACHINE SCREW	MFCX1022RP	6
9	CURTAIN SENSOR	701002000	1
10	SENSOR CAP	319009300	1
11	COVER BRACKET	301169400	1
12	DUMP VALVE	340026600	1
13	BRACKET, DUMP VALVE	301169600	1
14	PVC PIPE	229032100	1
15	BAND SPRING 20	203004200	1
16	BAND SPRING 21	203003300	1
17	PRESSURE SWITCH	355012700	1
18	BRACKET	301169700	1
19	SOLDER ADAPTOR	215018510	1
20	TAPPING SCREW	TTCQ0826R	3
21	BKT & POWER CORD ASSY	722012440	1
22	POWER CORD	722012700	1
23	BRACKET POWER CORD	301096700	1
24	GROMMET BUSHING	232003500	2
25	BRACKET	301171201	1
26	MACHINE SCREW	MTCX0816R	5
27	PRESSURE SWITCH COMPLETE ASSY	#17~20,26	1
28	DRAIN VALVE COMPLETE ASSY	#12~16,20,26	1
29	SENSOR PARTS COMPLETE	701003300	1
NEW DESIGN (starting with serial number UL/ ~)			
30	POWER SWITCH	355025100	1
31	NOISE FILTER ASSY	7220143B0	1
32	NOISE FILTER BRACKET	301171111	1
33	NOISE FILTER	500000900	1
34	BUSHING	232003600	1

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[illegible]

[REFRIGERATION PART]

NO	ITEMS	CODE	Q'TY
1	COMPRESSOR	394018500	1
2	OLP	658007000	1
3	STARTER KIT	426054300	1
4	CONDENSER	411031700	1
5	FAN MOTOR	737000710	1
6	FILTER DRYER	372001300	1
7	SOLENOID VALVE	340028200	1
8	SOLENOID VALVE COIL	429008100	1
9	EXPANSION VALVE	340029000	1
10	FOAM INDULATION, TXV	306016700	1
11	HOT GAS PIPE ASSY	325141200	1
12	CHARGE SCHRAEDER VALVE	325146800	1
13	HEAT EXCHANGE PIPE ASSY	325146700	1
14	DISCHARGE PIPE ASSY	325146600	1
15	HIGH PRESSURE CUT OUT	429003900	1
16	STRAINER HOT GAS	605001900	1
17	PUMP TO DISTRIBUTOR TUBING	229032000	1
18	WATER PUMP MOUNT	339013500	1
19	FOAM PUMP TO DISTRIBUTOR	306042000	1
20	FOAM PUMP TO DRAIN	306042100	1
21	HOSE CLAMP	203001400	1
22	BAND SPRING	203003300	1
23	HOSE CLAMP	229032000	1