



TRAC

Technical Manual

TRAC 878 RPW





Thank you for purchasing a quality Insinger product.

In the space provided below please record the model, serial number and start-up date of this unit:

Model: _____

Serial Number: _____

Start-Up Date: _____

When referring to this equipment please have this information available.

Each piece of equipment at Insinger is carefully tested before shipment for proper operation. If the need for service should arise please contact your local Authorized Insinger Service Company.

To find your local authorized Service Company please visit our web site, www.insingermachine.com or call Insinger at 800-344-4802.

For proper activation of the Insinger Limited Warranty, a SureFire™ Start-up should be completed on your machine. Refer to the Introduction section in this manual for an explanation of Insinger's SureFire™ Start-up and Check-out Program.

Please read the Insinger Limited Warranty and all installation and operation instructions carefully before attempting to install or operate your new Insinger product.

To register your machine for warranty, or for answers to question concerning installation, operation, or service contact our Technical Service Department.

TECHNICAL SERVICE CONTACTS	
Toll-Free	800-344-4802
Fax	215-624-6966
e-mail	service@insingermachine.com
Web site	www.insingermachine.com

TABLE OF CONTENTS

Part 1 Technical Information • Specification Sheets • Introduction • Definitions • Safety Summary • Warranty	1-4
Part 2 Installation Instructions • General Installation Instructions • Installation Drawings	5-7
Part 3 Operation Instructions	8
Part 4 Cleaning Instructions • Daily Cleaning Instructions • Weekly Cleaning Instructions	9
Part 5 Maintenance and Repair Procedures • Maintenance Requirements • Maintenance Procedures • Troubleshooting	10-19
Part 6 Parts and Assemblies • Assembly Drawings with Parts Lists	20-48
Part 7 Electrical Schematics and Parts • Electrical Schematics • Control Panel Layouts	49-56



TRAC 878

Automatic Tray Washer

-  878 Trays Per Hour | 15" Tray
-  Optional Tray Dryer and Stacker Add-Ons
-  Triple Tank Configuration
-  Made in the USA

STANDARD FEATURES

- Tank heat: 15 kW electric immersion heater or steam injector
- Capillary thermometers for wash and rinse
- In-line thermometer for final rinse
- Vacuum breaker on all incoming water lines
- Manifold clean-out brush
- Vents with adjustable damper controls
- Single point electrical connection: motor, controls and tank heat (Booster requires a separate connection)
- Inspection door
- Stainless steel frame, legs and feet
- Stainless steel front enclosure panel
- Automatic tank fill
- Low water protection
- Detergent connection provision
- Top mounted NEMA 12 control panel
- Simplified scrap screen design

- Door safety switch
- Standard frame drip proof motors
- Override switch for de-liming
- End caps/pipe plugs secured to prevent loss
- Tray unload table

OPTIONS

- ☐ Stainless steel steam coil tank heat
- ☐ Steam booster
- ☐ Electric booster
- ☐ Pressure reduction valve and line strainer
- ☐ Security package
- ☐ Insulated hood and door
- ☐ Chemical sanitizer injector package for low temperature operations (pump by others)
- ☐ Tray Dryer
- ☐ Tray Stacker

SPECIFIER STATEMENT

Specified unit will be an Insinger TRAC 878 automatic triple tank tray washer. Features include capillary thermometers for wash and rinse, inline thermometer for final rinse, vacuum breaker, vents with adjustable damper controls, inspection door, 304 stainless steel construction, automatic tank fill, low water protection, door safety switch, and a tray unload table.



SPECIFICATIONS

Capacity	Trays Per Hour	878
Heating & Venting	Wash Tank Heat	8 kW
	Rinse Tank Heat	8 kW
	Booster Heat (40°F Rise)	24 kW
	Booster Heat (70°F Rise)	45 kW
	Venting (Load End)	100 CFM
	Venting (Unload End)	300 CFM
Water	Water Inlet Temperature	110°F
	Water Consumption (20 PSI)	197 gal/hr
	Wash Tank Capacity	24.1 gal
	Peak Drain Flow	23 gal/min
Steam	Steam Tank Consumption (20 PSI)	54 lbs/hr
Other	Pre-Wash Motor HP	0.5
	Drive Motor HP	1/8
	Wash Motor HP	3
	Rinse Motor HP	2
	Shipping Weight	1100

ELECTRICAL

		Electric (TRAC)	24 kw Booster	36 kw Booster
Electrical Options	208/60/3	67.1 amps	66.7 amps	100 amps
	240/60/3	59.0 amps	57.8 amps	86.7 amps
	380/50/3	29.4 amps	Contact Factory	
	480/60/3	36.9 amps	28.9 amps	43.4 amps
		Steam		
Electrical Options	208/60/3	22.7 amps		
	240/60/3	20.6 amps		
	380/50/3	10.2 amps		
	480/60/3	12.5 amps		

Contact Insinger Sales at 800-344-4802 for an installation drawing specific to your application.
 Note: Due to product improvement we reserve the right to change information and specifications without notice.

TRAC 878 TRAYWASHER

INTRODUCTION

This manual contains all pertinent information to assist in the proper installation, operation, cleaning, maintenance, and parts ordering for the TRAC 878 traywasher.

The installation instructions are intended for qualified equipment installers.

The operation and cleaning instructions are intended for the daily users of the equipment.

The maintenance and drawing sections are intended for qualified service and/or maintenance technicians.

Replacement parts may be ordered directly from our factory or from your local Authorized Insinger Service Company.

Surefire™ Start-Up Program

Insinger is proud to offer our exclusive Surefire™ Start-up & Check-out Program to our commercial customers. This service is included in the purchase price of your new Insinger dishwasher. We will provide an authorized factory service technician for the initial start-up of your new Insinger dishwasher to ensure it is running correctly. Please call the factory or your local Insinger Sales or Service Representative to schedule this service.

NSF 3 requirements for detergent and chemical sanitizer dispensers

This machine must be operated with an automatic detergent feeder and, if applicable, an automatic chemical sanitizer feeder, including a visual means to verify that detergents and sanitizers are delivered or a visual or audible alarm to signal if detergents and sanitizers are not available for delivery to the respective washing system. Please see instructions for electrical and plumbing connections located in this manual and in the feeder equipment manual.

Intended Use

The Insinger traywashers may only be used for cleaning institutional trays.

Any change in design or use of the dishwasher carried out without the written permission of Insinger, will lead to warranty nullification.

If damage is caused to the dishwasher due to failure to observe the instructions given in this manual, no claims under the warranty agreement can be submitted to Insinger Machine Company.

DEFINITIONS

Throughout this guide you will find the following terms: **WARNING, CAUTION, & NOTE.**

WARNING indicates potential physical danger.

CAUTION indicates potential equipment damage.

NOTE indicates helpful operating hints or tips.

You will visually be able to identify each as shown below:



WARNING:

Indicates potential physical danger.

CAUTION:

Indicates potential equipment damage.



NOTE:

Indicates helpful operating hints or tips.

SAFETY SUMMARY

The following are general safety precautions that are not related to any specific procedures. These are recommended precautions that personnel must understand and apply during many phases of operation and maintenance.

Keep Away From Live Circuits

Operating personnel must at all times observe all safety regulations. Do not replace components or make adjustments inside the equipment with the power supply turned on. Under certain conditions, dangerous potentials may exist when the power control is in the off position. To avoid casualties and injuries, always remove power, red tag and lockout machine, and ground a circuit before touching it.

Do Not Service or Adjust Alone

Under no circumstances should any person reach into or enter the enclosure for the purpose of servicing or adjusting the equipment except in the presence of someone who is capable of rendering aid.

Resuscitation

Personnel working with or near high voltages should be familiar with modern methods of resuscitation. Such information may be obtained from the Bureau of Medicine and Surgery.

INSINGER MACHINE COMPANY LIMITED WARRANTY

Insinger Machine Company, Inc. (Insinger) hereby warrants to the original retail purchaser of this Insinger Machine Company, Inc. product, that if it is assembled and operated in accordance with the printed instructions accompanying it, then for a period of either 15 months from the date of shipment from Insinger or 1 year (12 months) from the date of installation or start-up that said Insinger product shall be free from defects in material and workmanship. Whichever one of the two aforesaid limited warranty time periods is the shortest shall be the applicable limited warranty coverage time period.

Insinger may require reasonable proof of your date of purchase; therefore, you should retain your copy of invoice or shipping document.

This limited warranty shall be limited to the repair or replacement of parts which prove defective under normal use and service and which on examination shall indicate, to Insinger's satisfaction, they are defective. Any part that is claimed to be defective and covered by this limited warranty must be returned to Insinger. An RMA# must be obtained from the Insinger Warranty Department before returning any material. Return may be done through an Authorized Service Agency. Furnish serial number of machine and RMA # with shipment and send to:

Insinger Machine Company
6245 State Road
Philadelphia, PA 19135-2996

If Insinger's inspection confirms the defect and the claim, Insinger will repair or replace such part without charge and return it to you freight or postage prepaid.

This limited warranty does not cover any failure or accident, abuse, misuse, alteration, misapplication, improper installation, fire, flood, acts of God or improper maintenance or service, or failure

to perform normal and routine maintenance as set out in the instruction booklet (operating instructions) or for improper operation or failure to follow normal operating instructions (as set out in the instruction booklet). Insinger is not responsible nor liable for any conditions of erosion or corrosion caused by corrosive detergents, acids, lye or other chemicals used in the washing and or cleaning process.

Service must be done by either Insinger Appointed Service Agencies or agencies receiving prior authorization from Insinger.

All warranty work must be done during normal working hours, unless purchaser receives prior authorization from Insinger.

There are no other express warrants except as set forth herein and any applicable implied warranties of merchantability and fitness are limited in duration to the period of coverage of this express written limited warranty. This limited warranty supersedes all other express warranties, implied warranties of merchant-ability and fitness or limited warranties as of this date, January 1, 1998. Some states do not allow limitation on how long an implied warranty lasts so this limitation may not apply to you.

Insinger is not liable for any special, indirect or consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation nor exclusion may not apply to you.

Insinger does not authorize any person or company to assume for it any other obligation or liability in connection with the sale, installation, use, removal, return or replacement of its equipment: and no such representations are binding on Insinger.

TRAC 878 TRAYWASHER INSTALLATION INSTRUCTIONS

These installation instructions are intended for qualified equipment installers.

PLACEMENT

Carefully uncrate the machine. Take caution not to damage components which may be mounted on the top or sides of the machine.

Set the unit in place and adjust the feet to level the machine.

TABLING

Load and unload tables should be pitched towards the machine to return excess water into the machine.

Fasten the tables to the load and unload side of the machine. Most installations require fastening the turn-down lip of the dish tables to the side of the machine with flathead countersunk screws.

The table design should provide horizontal clearance of 30" for servicing. Install rack guides on exit table using mounting studs provided.

ELECTRICAL CONNECTIONS

Connect electrical lines sized for the correct voltage, current and phase of the machine. These should agree with the machine requirements indicated on the nameplate and labels on the control panel.

Machines not provided with a single-point connection require two separate electrical connections for:

1. pumps and control circuit
2. wash tank heater(s)

If an electrical booster is provided, connect the booster directly to power source.

CAUTION:

Connections must be made to a circuit breaker or fused disconnect as provided by the end-user and required by local codes. A laminated wiring diagram is inside the control panel.

CAUTION:

As with any 3 phase system, an electrician must check all motors for proper phasing, i.e., Pump motors must be running in direction indicated by arrow on housing.

MECHANICAL CONNECTIONS

All lines must be flushed prior to use to remove debris.

Connect a 110°F (for 70°F rise) or a 140°F (for 40°F rise) water line for tank fills and booster as tagged and noted on the installation drawings.

If machine is provided with steam heat connect the steam lines and steam condensate lines as tagged and noted on installation drawings.

Connect the drain lines. Drain lines must be as specified on installation drawings.

If a booster is provided, a 110°F (for 70°F rise) or a 140°F (for 40°F rise) water connection is necessary. A steam booster also requires a condensate line.

CAUTION:

Drain lines must be as specified on installation drawings. Drain line should be properly vented and should have fall of not less than 1/4" to the foot of proper flow.

CAUTION:

Some area plumbing codes require drains to flow into an open gap with an opening twice the diameter of the pipe. Check with your local plumbing codes for the type of drain connection required.

CAUTION:

Do not reduce the size of lines as specified in installation drawings. All lines are sized to facilitate necessary flows, pressures, etc.

HVAC

Ventilation system should be sized to provide adequate ventilation per machine specs. Refer to spec sheet.

Stainless steel, watertight ducting should be connected to the vent cowls on each end of the machine. Refer to spec sheet and installation drawing.

CHEMICALS

Upon completed installation of the traywasher, contact a local detergent/chemical supplier for the correct chemicals for your machine.

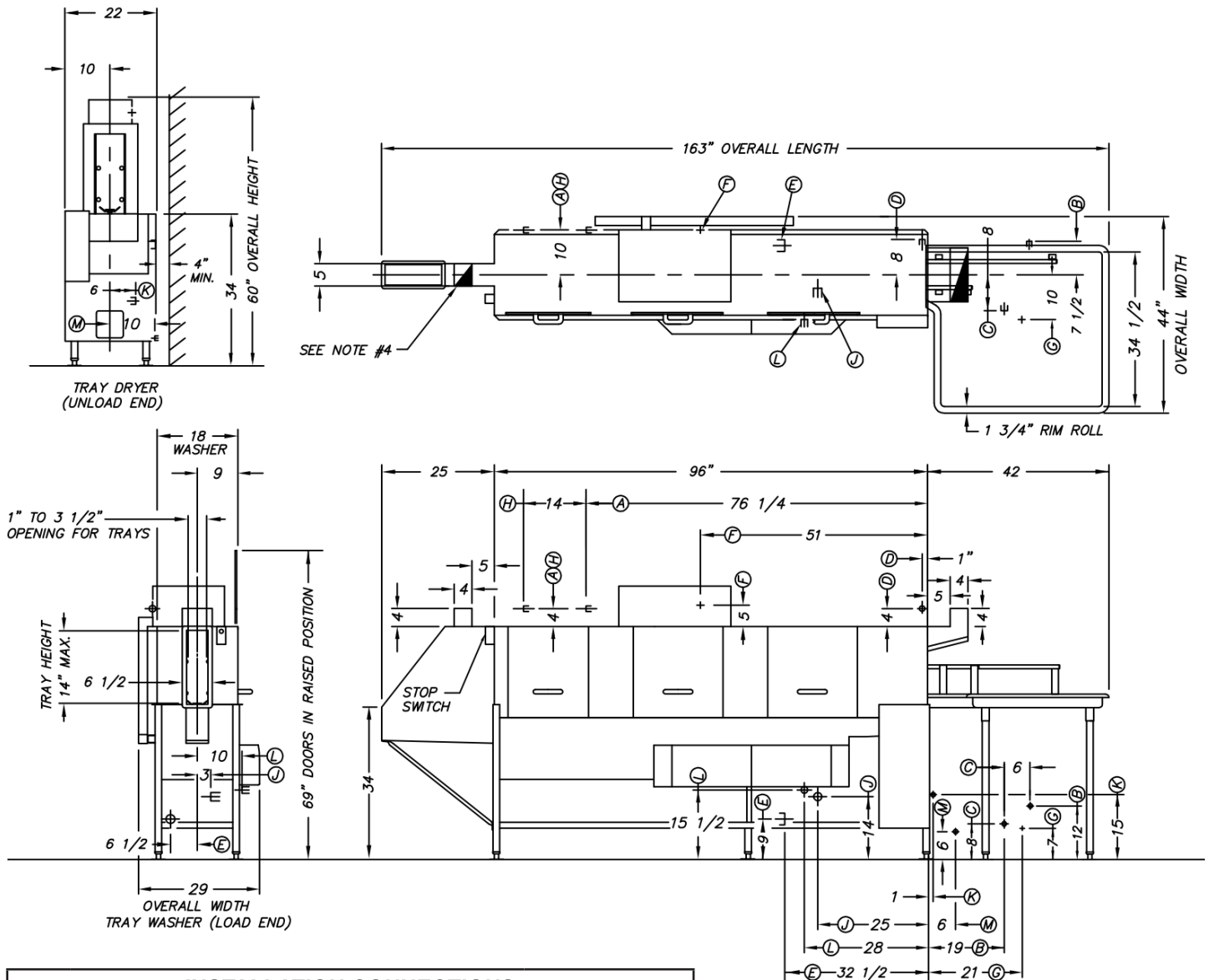
Electrical connection points for the detergent dispenser and rinse injector are located inside the control panel. Refer to the machine wiring diagram for the proper connection points.

Dispensers may be connected on either the primary voltage side of the machine or the 24VAC control voltage side.

The detergent density probe should be placed in the hole provided.

CAUTION:

When connecting on the 24VAC control voltage side of the transformer, total KVA must not exceed 50VA.

Installation Drawing : TRAC 878 (Left to Right Feed)

INSTALLATION CONNECTIONS

LTR	DESCRIPTION	SIZE
A	Hot Water to Auto Fill - 110°F	1/2" FIPS
B	Hot Water to Steam Booster - 110°F/140°F	1/2" FIPS
C	Hot Water to Electric Booster - 110°F/140°F	1/2" FIPS
D	Hot Water to Final Rinse - 180°F	1/2" FIPS
E	Drain Connection - Common	1 1/2" FIPS
F	Electric Service - 16kW + 5.6 HP	67.1 FLA
G	Electric Service - Booster 36 kW	101 FLA
H	Cold Water - PW Tempering	1/2" FIPS
J	Steam to Tanks	3/4" FIPS
K	Steam to Steam Booster (40° or 70°)	1/2" or 1" FIPS
L	Condensate Return - Coils Only	1/2" FIPS
M	Condensate Return - Steam Booster	1/2" FIPS

NOTES:

1. Electrical Voltage: 208V/3PH/60Hz. Total Amp Draw is 168.1 FLA.
2. Totally enclosed motors furnished.
3. Stainless Steel Frame, Legs, Tray Unload Furnished.
4. Vents 4 x 12 (500CFM) & 4 x 5 (50CFM) with Adjustable Dampers Furnished at Ends of Washer.

REV A - 09/03/01

TRAC 878 TRAYWASHER**OPERATION INSTRUCTIONS**

These instructions are intended for the daily users of this machine.

PREPARING MACHINE

1. Place drain overflow tube in drain basket. Close all tank drain valves. One drain is provided for each tank of the traywasher.
2. Check for proper installation and cleanliness of all internal, removable components such as suction strainers, scrap screens, and spray manifolds.
3. Ensure all water and steam lines are open.
4. Ensure electrical circuits are on.
5. Close machine doors.

**NOTE:**

An interlock is provided to shut the machine down if the doors are open, therefore the machine will not run if doors are opened. Machines provided with the optional Security Package do not have this feature.

STARTING MACHINE

1. Move the power switch to the "ON" position. The power light will illuminate. The tank(s) will automatically fill. When the tanks are full the tank heat will operate automatically.

**NOTE:**

To ensure proper operation of the auto tank fill feature and the tank heaters, the level float located in each tank **MUST** be cleaned daily.

2. Press the GREEN button to start the pumps and conveyor.
3. The system is now ready for operation. All ware should be properly scrapped.

WASHING A TRAY

1. Place the tray on the conveyor belt. The tray will pass through the machine cycles.

**NOTE:**

The photo-eye located at the entrance chute of the machine should be cleaned daily of lime build-up for proper operation of the energy saver feature and the final rinse.

SHUTDOWN

1. Press the RED stop button to turn the pumps and conveyor OFF.
2. Move the Power toggle switch to the "OFF" position.
3. Drain the machine.

CAUTION:

Ensure the Power toggle switch is in the "OFF" position before draining the machine.

4. Refer to the CLEANING INSTRUCTIONS for proper clean-up of the dishmachine.
5. Report any unusual occurrences to qualified service personnel.

TRAC 878 TRAYWASHER
CLEANING INSTRUCTIONS
DAILY CLEANING

The following cleaning procedures should be done daily, at the end of the shift:

1. Remove all internal removable parts including spray manifolds, scrap screens, drain overflow tubes, suction strainers and curtains.
2. Remove the end caps from the spray manifolds and clean with the brush provided. Flush the manifolds.
3. Flush scrap screens of matter.
4. Clean drain overflow tube.

CAUTION:

V-cup seal on the drain overflow tube may become gummed which will not allow the overflow tube to seat properly. This will cause the drain to leak water. Remove any build-up on the V-cup seal. When the seal becomes worn, replace.

5. Clean suction strainers of build-up.

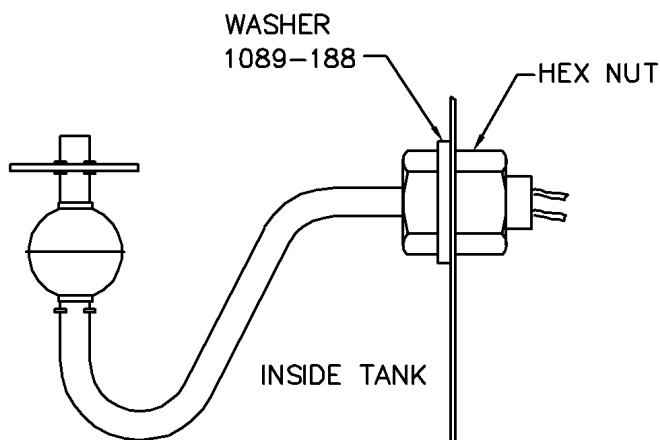
CAUTION:

Improper cleaning of suction strainers will cause the pumps to cavitate. This will cause poor washing results.

6. Clean tank level floats (1 per tank) with a plastic abrasive pad. DO NOT use steel wool.

CAUTION:

Level floats must be cleaned daily. Build-up of grease and scum will cause faulty operation of tank fill and heating system.



DE5-60: Liquid Level Float

7. Clean curtains. When curtains are beyond cleaning or torn they should be replaced.
8. Final rinse nozzles should be cleaned of matter.
9. Clean the photo-eye lenses with a damp, soft cloth.
10. Doors should be left open to allow drying of interior surfaces.

WEEKLY CLEANING

1. The entire machine should be wiped down using an industrial grade stainless steel cleaner.
2. Under the supervision of your detergent supplier the machine interior must be properly de-limed.


NOTE:

The water quality in some areas requires de-liming to be done more frequently. Contact your detergent supplier for recommended de-liming frequency.

TRAC 878 TRAYWASHER

MAINTENANCE REQUIREMENTS

This section is intended for qualified service and/or maintenance technicians.

The following maintenance should be conducted quarterly:

1. Remove and clean the strainer screens on water and steam lines. If the screens cannot be cleaned, replace.
2. Inspect the condition of the fill solenoid valve seats and diaphragms. Replace as necessary.
3. Inspect drain O-Rings for leakage. Replace where necessary.
4. Adjust conveyor chain tension using adjustment bolts located at machine entrance chute.

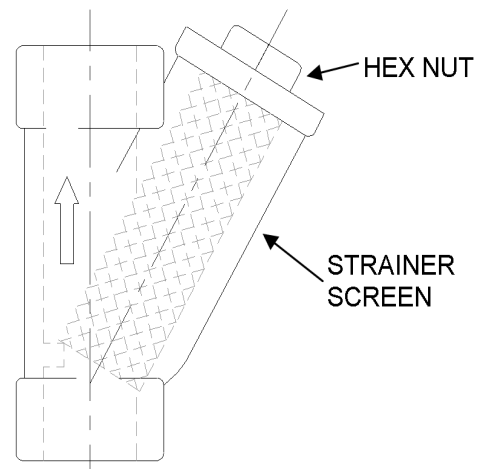
MAINTENANCE PROCEDURES

Solenoid Valve Disassembly (SK-5825)

1. Disconnect the power supply to the machine.
2. Turn off the water supply.
3. Remove cap on top of the coil. Remove the coil.
4. Remove the 4 hex bolts and lift bonnet from valve body. Note positioning of spring and plunger.
5. Remove main piston.
6. Inspect for dirt, wear or lime build-up. Clean or replace as required.
7. Reassemble in reverse of disassembly.

Line Strainer Disassembly

1. Shut off water supply.
2. Remove large hex nut on bottom of strainer body.
3. Remove strainer screen. Inspect and clean or replace as necessary.
4. Reassemble in reverse of disassembly. Water flow must be same direction as arrow on line strainer body. Use new gaskets to insure a tight seal.



Line Strainer Assembly

Pump Disassembly

1. Before disassembling pump ensure there are no obstructions in the pump intake by removing and cleaning the suction strainer (inside tank).



NOTE:

It is not necessary to remove the pump housing from the machine to disassemble the pump.

2. Remove the pump motor and impeller adaptor by removing the 4 hex bolts attaching them to the pump housing.
3. Repair or replace the pump parts as required.
4. Reassemble in reverse of disassembly.

Final Rinse

The final rinse is actuated by a photo-eye located on the entrance chute (not used on machines with the security package option). As a tray passes the photo-eye the beam is broken. The Final Rinse timer (P/N DE7-27) will energize the final rinse solenoid. The final rinse water will then flow.

The Energy Saver timer (P/N DE7-28) is also reset keeping the machine running.

Both timers are adjustable by turning the potentiometer located on the timer board. The final rinse timer is adjustable between 0-60 seconds. The energy saver timer is adjustable between 0-300 seconds.

Tank Heat Temperature Adjustment

A temperature control board is provided in the control panel for easy adjustment of tank temperature. Though tank temperature is set during factory testing it is sometimes necessary to re-adjust the temperature at start-up.

1. Locate the temperature control board (P/N DE9-251). Use the Control Panel Layout drawing located in PART 7, Electrical Schematics and Parts.
2. Adjust the tank temperature to the correct temperature by turning the potentiometer located on the temperature control board. An arrow on the potentiometer indicates increase.



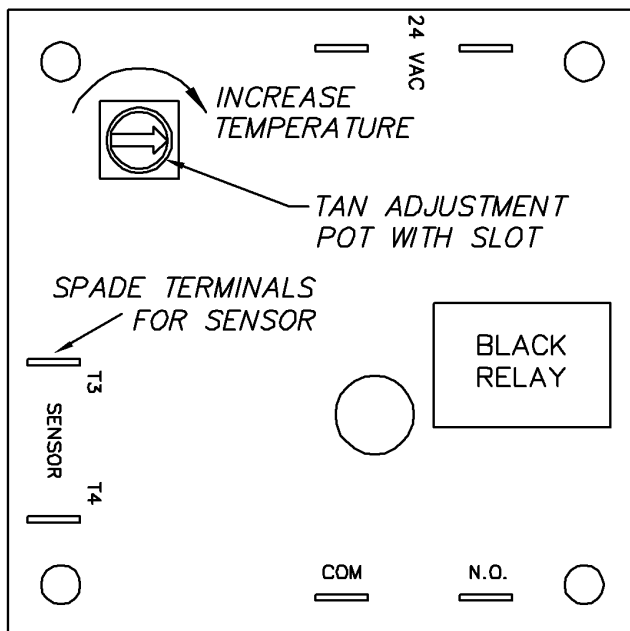
NOTE:

Correct temperatures are:

Prewash - below 140°F

Wash - minimum 150°F

Final Rinse - 180°F to 195°F



DE9-251: Tank Temperature Control Board

Troubleshooting Tank Temperatures

If the temperature does not change follow the below procedures.

Electric Heat:

1. Check the temperature control board (P/N DE9-251) for proper operation. If the temperature control board is faulty, replace.
2. Verify tank heat contactor is working correctly. If not, replace.
3. Verify all immersion heaters are working properly and are not limed. If not, replace.

Steam Heat:

1. Check the temperature control board (P/N DE9-251) for proper operation. If the temperature control board is faulty, replace.
2. Verify steam pressure per machine specifications.
3. Verify steam trap is not clogged. If so, clean and/or replace.

Immersion Heater Replacement (SK-4703)

1. The immersion heater **MUST** be completely submerged at all times. If this is not the case contact a qualified service technician. The heated surface should never be in contact with sludge.
2. Remove the housing covering the wiring terminations. Disconnect the immersion heater wires.
3. Remove the immersion heater by loosening and removing the large hex nut.
4. Install in reverse of removal.



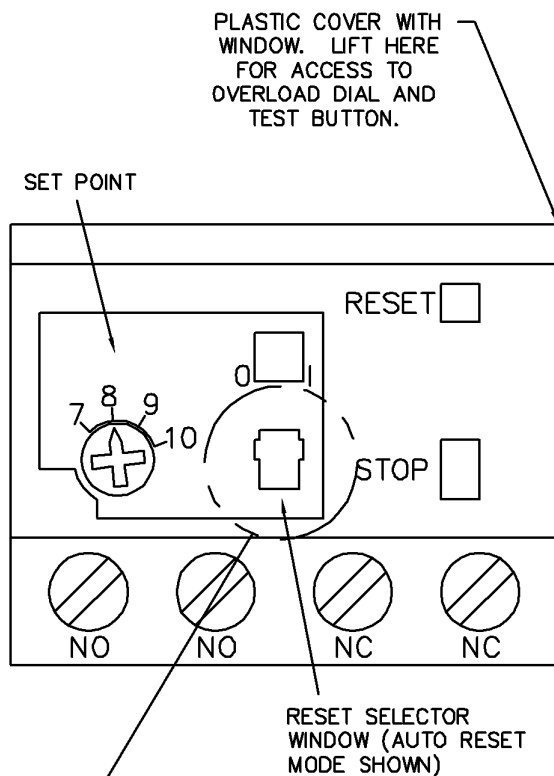
NOTE:

Use plumbers putty as gasketing around the immersion heater installation nut.

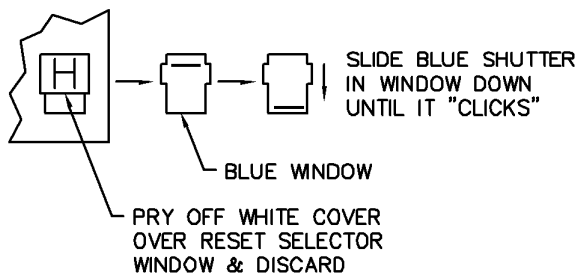
Motor Overloads

All motors used on Insinger Machines are provided with motor overloads. Motor overloads are adjusted when the machines are factory tested. Should it be necessary to adjust the motor overloads in the field first verify the motor current draw for the voltage the machine is using.

Refer to the Control Panel Layout drawing located in PART 7 to identify the overload, adjust by turning the dial to the appropriate AMP draw.



TO CHANGE FROM MANUAL TO AUTO RESET:



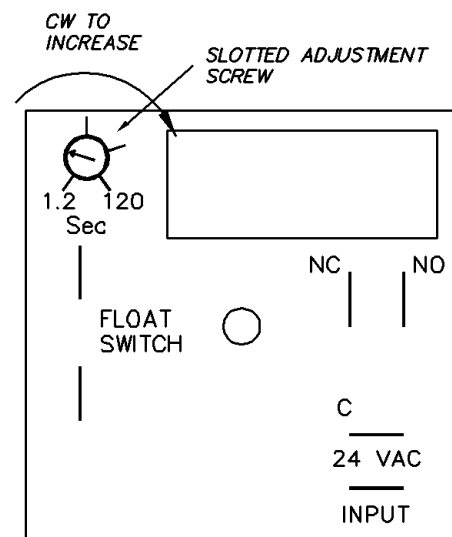
Motor Overload Relay

Level System

The level control system consists of one level timer (P/N DE7-35) and one level float (P/N DE5-60) in the wash tank and one level float (P/N DE5-60) in the prewash tank.

When the system is powered-up, the tank(s) will begin to fill (assuming no water is in the tanks).

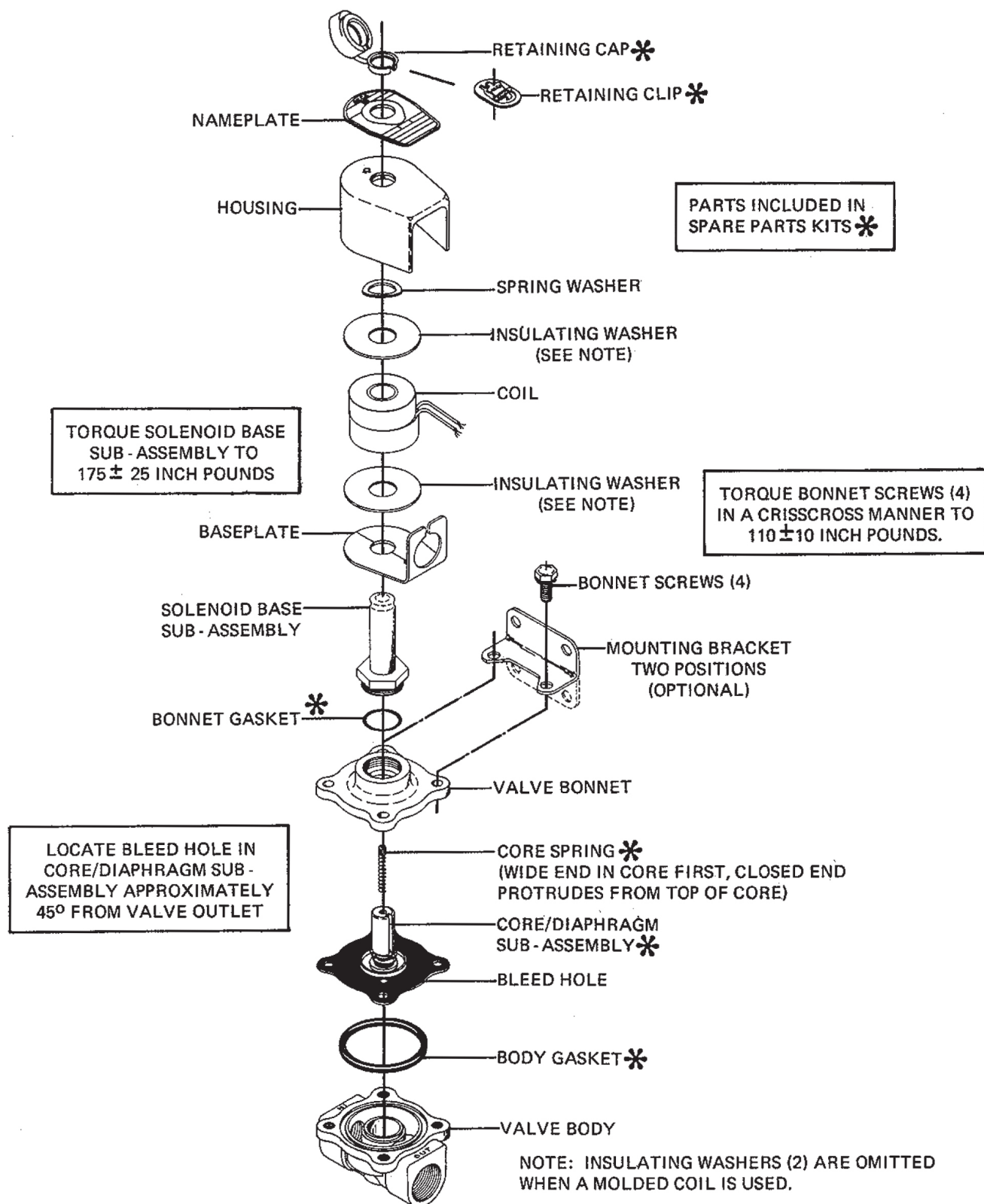
Once the level float is actuated, the timer begins to time-out and continues the filling process until the tank(s) is full.

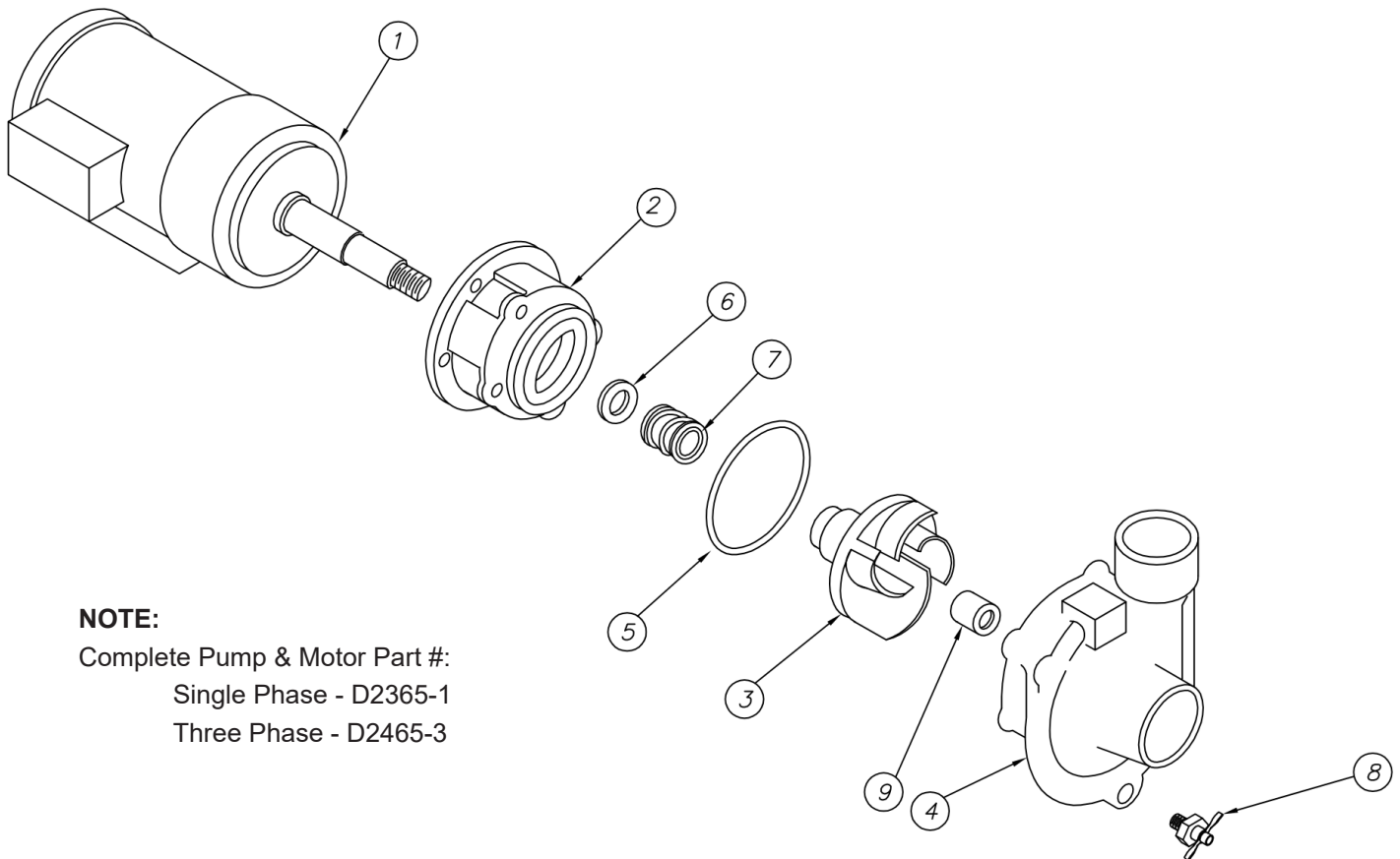


DE7-35: Liquid Level Timer

CAUTION:

Dirty level floats will cause the tank heat to energize with no water in the tanks. Level floats **MUST** be cleaned daily.

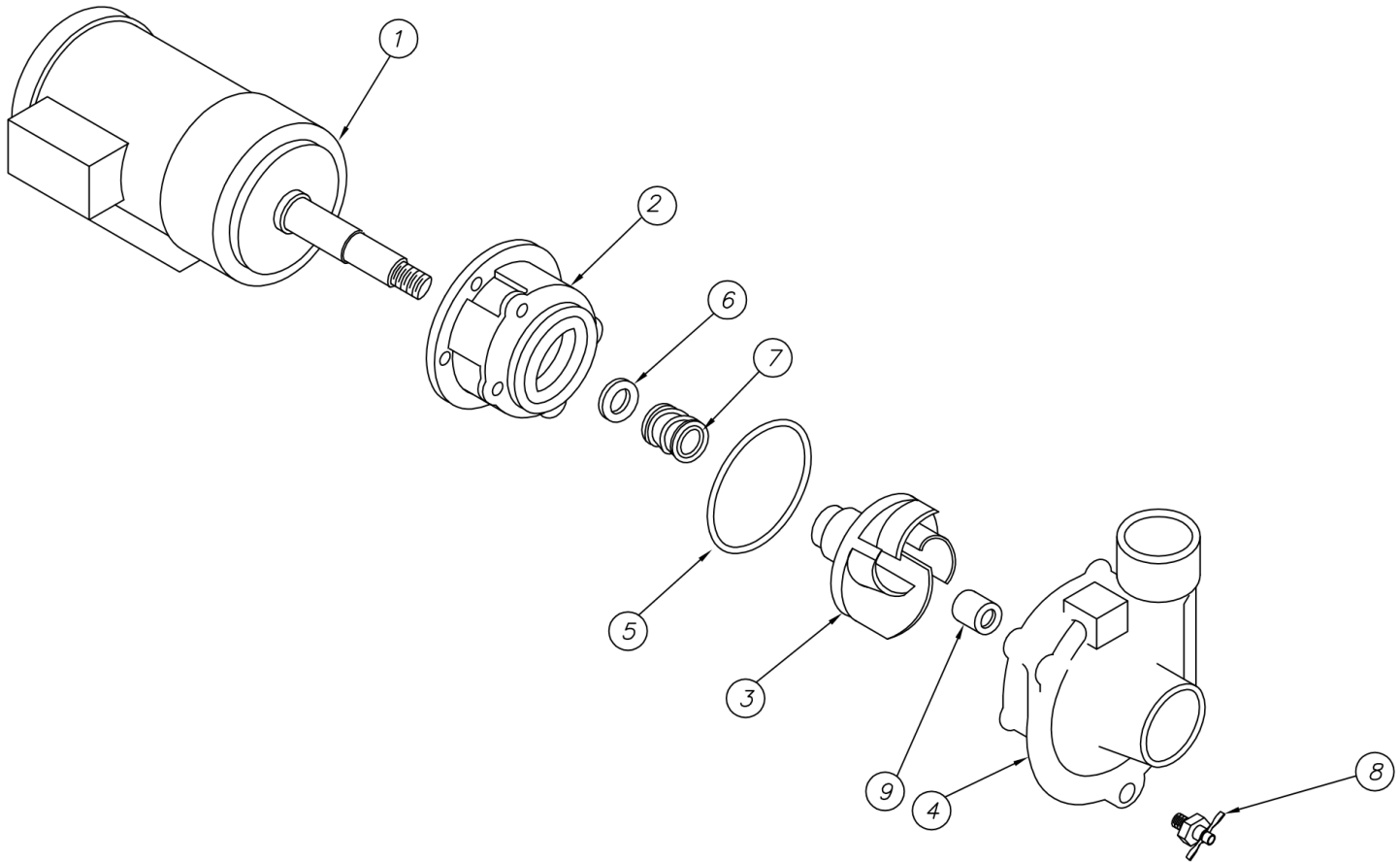
SK-5825 : Final Rinse Solenoid Valve


SK-2462 : 1 HP Pump

NOTE:

Complete Pump & Motor Part #:
 Single Phase - D2365-1
 Three Phase - D2465-3

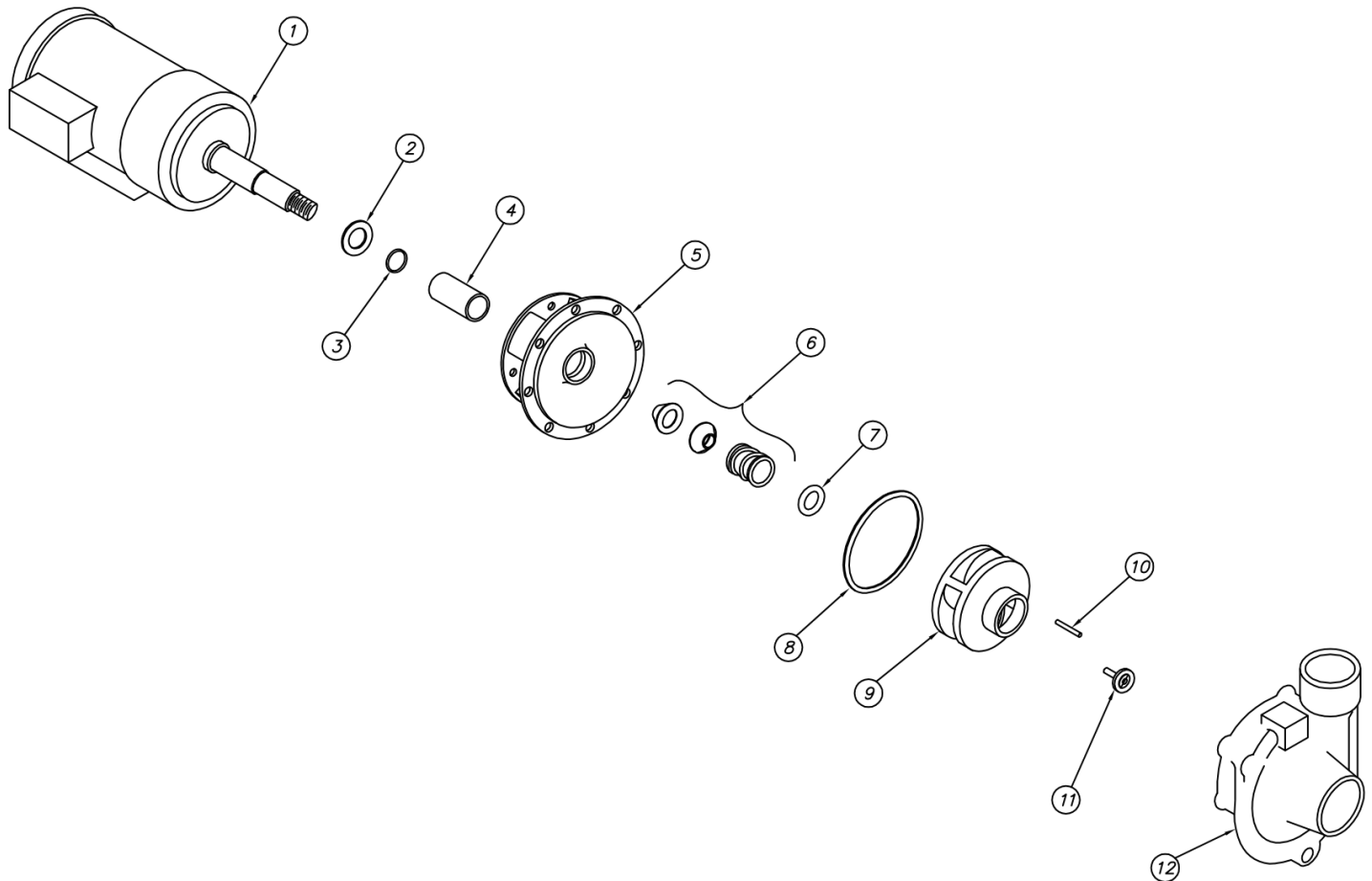
REV C - 03/25/04

ITEM	PART NO.	DESCRIPTION	QTY
1		Motor 1 HP	1
2	D431	Adapter	1
3	D436	Impeller 3 7/8"	1
4	D434	Casing	1
5	D2-532	O-Ring	1
6	D2-533	Flinger	1
7	D2-534	Seal Assembly	1
8	D329-5	Drain Petcock 1/4" IPS	1
9	D3-808	Impeller Retaining Nut	1



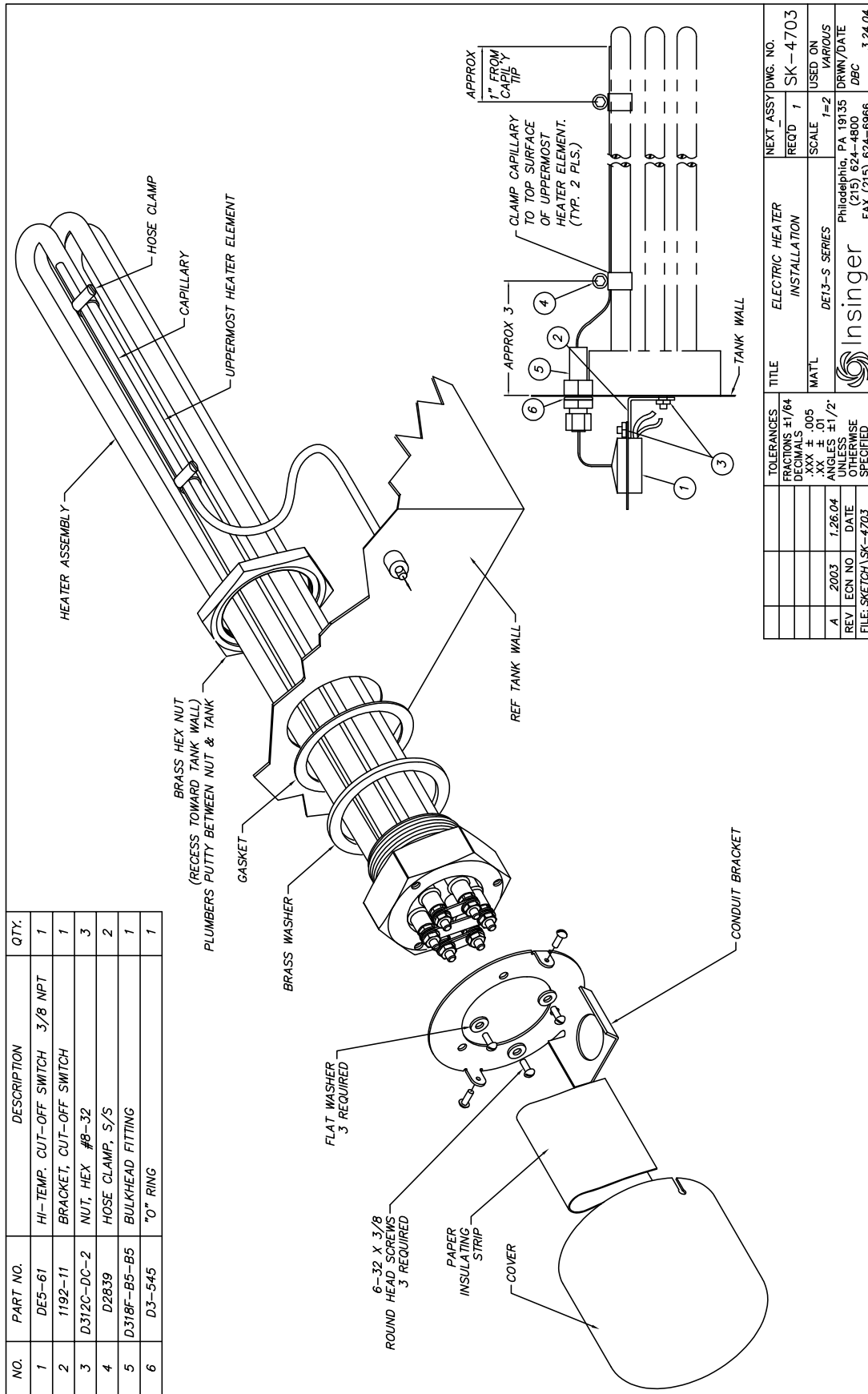
REV C - 03/08/18

ITEM	PART NO.	DESCRIPTION	QTY
1		Motor 2 HP	1
2	D431	Adapter	1
3	D443	Impeller 4 3/8"	1
4	D434	Casing	1
5	D2-532	O-Ring	1
6	D2-533	Flinger	1
7	D2-534	Seal Assembly	1
8	D329-5	Drain Petcock 1/4" IPS	1
9	D3-808	Impeller Retaining Nut	1

SK-4835 : 3 HP Scot 17 Pump


REV A - 06/06/06

ITEM	PART NO.	DESCRIPTION	QTY
1		Motor 3 HP	1
2	104.000.165	Flinger	1
3	116.000.117	O-Ring, Shaft	1
4	110.000.178	Shaft Sleeve, Bronze	1
5	132.000.194	Adapter, Iron - JM140/180	1
6	101.000.168	Seal, 1 1/2"	1
7	104.000.175	Seal Retainer	1
8	116.000.146	Gasket, Case	1
9	-	Impeller, 4 3/4"	1
10	102.000.102	Key	1
11	118.000.111A	Impeller Retainer	1
12	130.000.169	Case	1

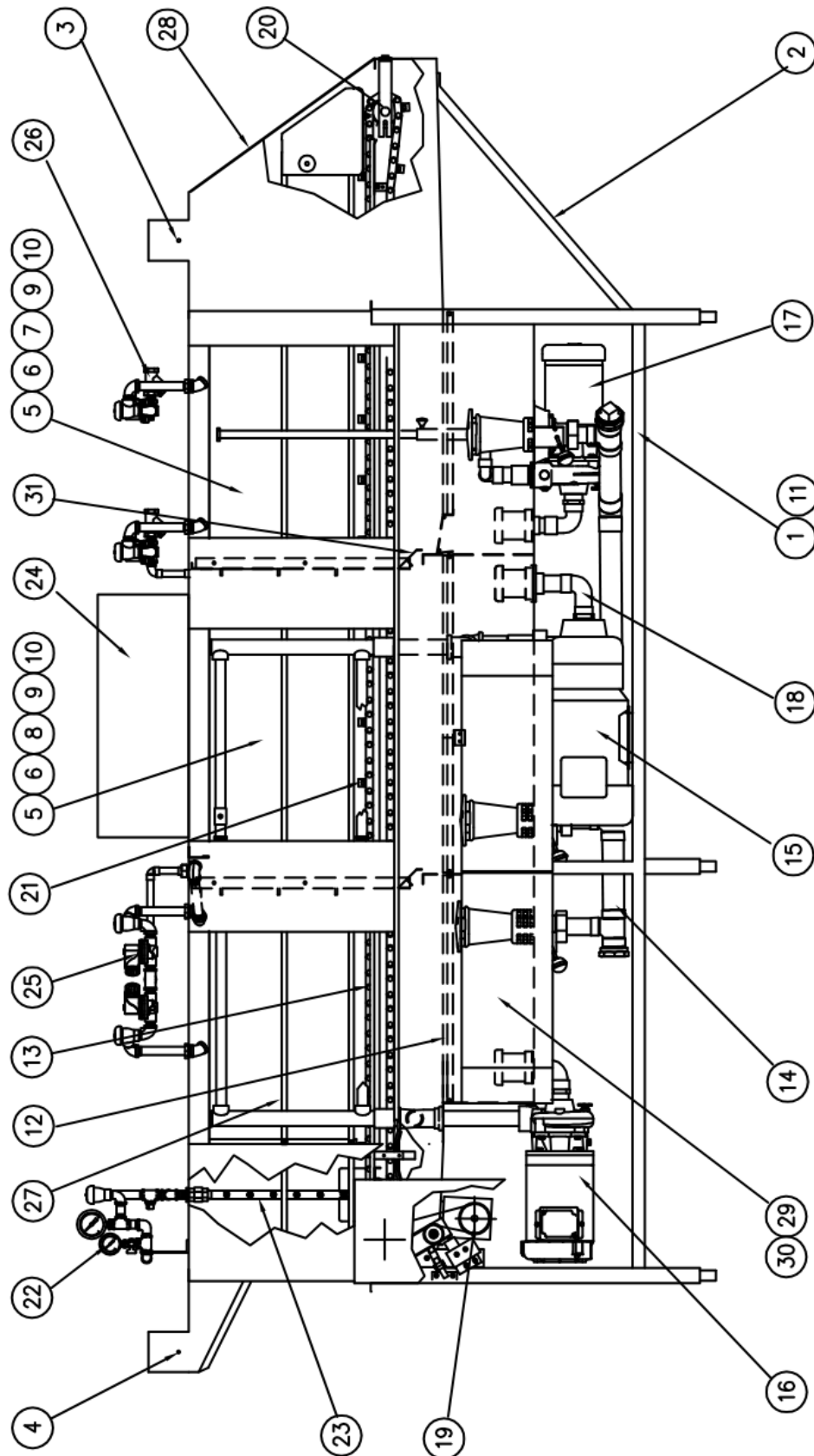
SK-4703 : Electric Heater Installation


TROUBLESHOOTING

TECHNICAL ISSUES	POSSIBLE CAUSES	SOLUTIONS
Machine will not operate	1. No power 2. Blown fuse or tripped breaker 3. Motor overloads tripped	1. Check power supply 2. Replace fuse; reset breaker 3. Reset overload
Tank will not hold water	1. Drain not closed 2. Drain overflow not seated or installed 3. Pump petcock opened 4. Overflow v-seal dirty/worn	1. Close drain 2. Reseat or install drain overflow 3. Close pump petcock 4. Clean/replace v-seal
Tank fills beyond overflow	1. Obstruction in overflow tube or drain line	1. Remove obstruction
Water leaks around door	1. Doors not seating 2. Clogged spray pipe	1. Reseat doors 2. Clean spray pipe with brush
Weak or ineffective spray	1. Clogged spray pipe 2. Manifolds not installed properly 3. Obstruction in pump 4. Pump rotation reversed 5. Suction strainer clogged	1. Clean spray pipe with brush pipe 2. Ensure proper placement of upper and lower pipes 3. Clear obstruction through pump inspection plate 4. Arrow on pump housing indicates direction, correct electrically 5. Clean suction strainer
Weak or ineffective final rinse spray	1. Lime deposits in spray nozzles 2. Low water pressure 3. Clogged line strainer 4. Closed water supply valve	1. Clean or replace nozzles 2. Adjust to 20PSI 3. Remove line strainer and clean 4. Open ball valve
Water hammer	1. Excessive water line pressure	1. Install water hammer valve
Machine vibrates or is noisy	1. Pump rotation reversed	1. Arrow on pump housing indicates direction, correct electrically
Final rinse will not shut off	1. Final rinse solenoid valve clogged 2. Diaphragm worn 3. Solenoid valve still powered-up	1. Disassemble valve and clean internal parts of scale or replace 2. Replace with solenoid valve repair kit 3. Check final rinse actuating circuit for proper operation

TROUBLESHOOTING

TECHNICAL ISSUES	POSSIBLE CAUSES	SOLUTIONS
Tank not filling/tank heat coming on with no water in tank	1. Level float dirty 2. Level control system not working	1. Clean level float 2. Troubleshoot level control circuit
Tank temperature too low/high	1. Thermostat not adjusted 2. Heat circuitry not working 3. Electric heat - power turned off 4. Electric heat - immersion heaters limed 5. Steam heat - steam turned off 6. Steam heat - not enough steam 7. Steam heat - condensate traps clogged 8. Gas heat - gas turned off 9. Gas heat - pilot not lit (if provided)	1. Adjust thermostat 2. Troubleshoot circuitry 3. Check circuit breakers 4. De-lime machine 5. Turn steam on 6. Adjust steam pressure per machine specs 7. Clean or replace condensate traps 8. Turn on gas 9. Re-light pilot

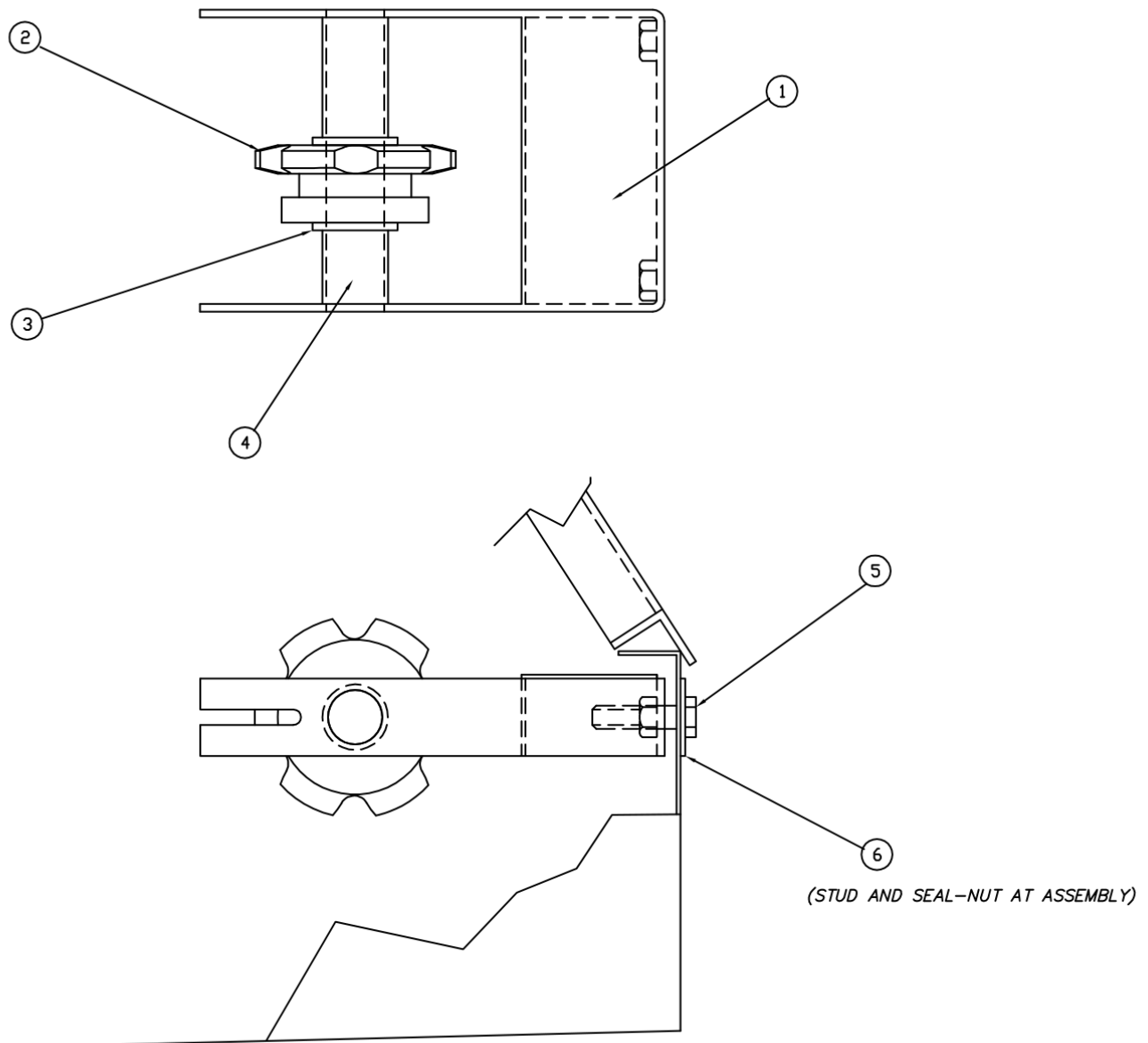


REV B - 12/02/02

1512-1 : TRAC 878 Assembly

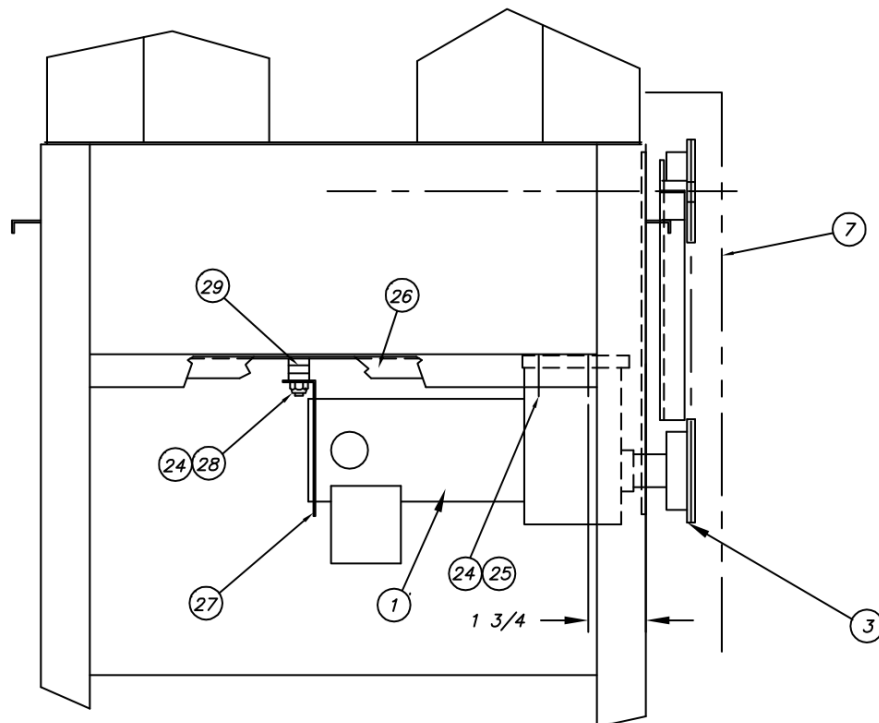
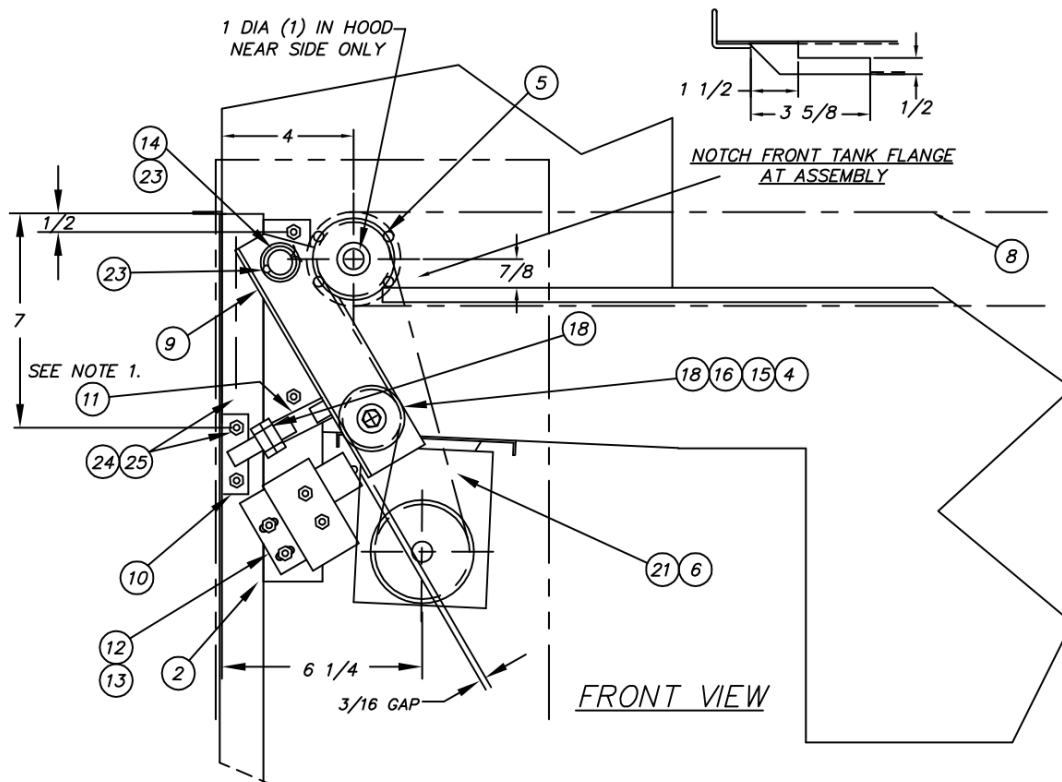
ITEM	PART NO.	SIZE	DESCRIPTION	QTY
* 1	1512-5	B	Weldment, Shell, Leg & Frame (1-PC)	1
2	1448-4	B	Strut - Load Section	2
3	1512-37	B	Vent Damper - Load	1
* 4	1512-38	B	Vent Damper - Unload	1
* 5	1512-39	B	Door Channels	6
* 6	1472-25	A	Gasket - Door Channels	6
* 7	1512-40	B	Door - Prewash	1
* 8	1512-41	B	Door - Wash/Rinse	2
9	D2715A	A	Door Latch	6
10	977-47	A	Actuator - Door Interlock	3
11	1512-79	B	Weir Plate Placement	1
12	1512-44	B	Scrap Screen Locations	1
13	1512-48	B	Track Location	1
14	1512-53	B	Drain Assembly - RH Single Point	1
* 15	1512-55	B	Discharge Line Assembly, Wash	1
* 16	1512-60	B	Discharge Line Assembly, Rinse	1
* 17	1512-63	B	Discharge Line Assembly, RH Prewash	1
18	1512-43	A	Suction Line Assembly	1
19	1512-90	B	Drive Mechanism (without Dryer)	1
20	1512-68	B	Follower Shaft Assembly	1
21	1512-71	B	Chain Assembly (Tray Washer Only)	1
22	1512-74	B	Piping Assembly - Final Rinse (Ext.)	1
* 23	1512-104	B	Single Pipe Final Rinse Assembly	1
24	SK-4471	B	Control Panel Layout	1
25	1512-81	B	Tank Fill Assembly - Automatic	1
26	1512-107	B	Tempering Fill Assembly - Prewash	1
27	1512-82	B	Guide Rail & Baffle Instructions	1
* 28	1512-91	B	Frame - Entrance	1
29	1512-93	B	Back Plate - Heater Covers	1
30	1512-94	B	Cover - Heaters	1
31	1512-78	B	Water Shed	2

* Drawings Tabulated for Height Option

1512-68 : Follower Shaft Assembly


REV A - 06/28/01

ITEM	PART NO.	SIZE	DESCRIPTION	QTY
1	1512-70	B	Yoke Weldment	1
2	D2857	A	Sprocket - Follower	1
3	D2-525	A	Spacer	2
4	1512-69	A	Shaft - Follower	1
5	D309C-JC-16A	-	HHCS S/S 3/8-16 x 2"	2
6	1512-67	A	Adjustment Lock Bar	1

1512-90 : Drive & Chain Assembly (Dayton DC)


R.H. MACHINE SHOWN
L.H. MACHINE OPPOSITE

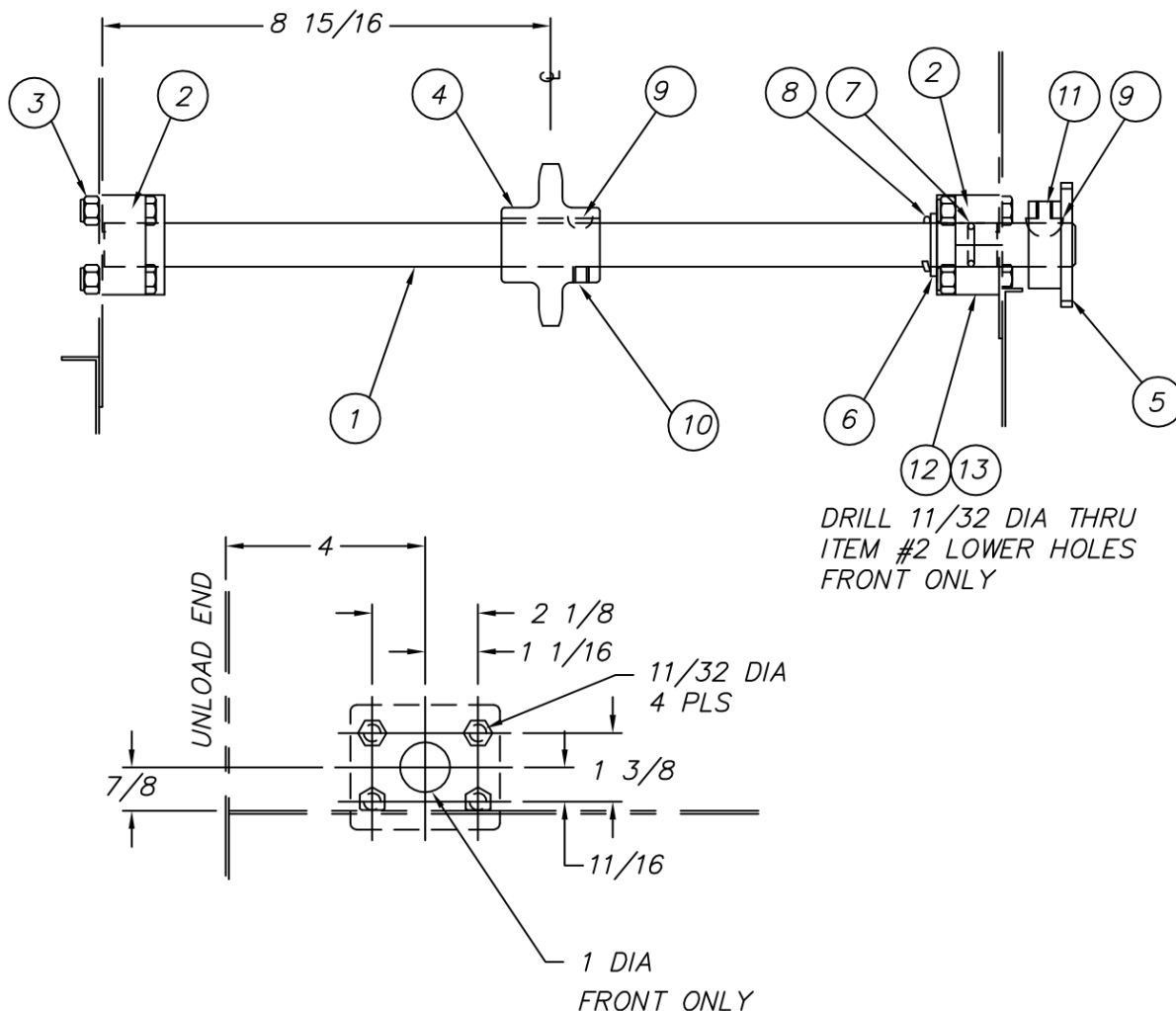
REV B - 05/02/06

1512-90 : Drive & Chain Assembly (Dayton DC)

ITEM	PART NO.	DESCRIPTION	QTY
1	-	Motor, Dayton 4Z130A	1
2	1512-97	Pivot Shaft Mounting Plate	1
3	D2779	Sprocket, 41B16	1
4	820-35	Sprocket Assembly, Idler	1
5	1512-98	Drive Shaft Assembly	1
6	D308C-41-CL	Chain, #41 x 53 Links	1
7	1512-66	Cover, Gear Motor	1
8	1512-71	Chain Assembly (Washer Only)	1
9	1361-136	Idler Arm	1
10	1397-4	Adjustable Spring Stop	1
11	D2834	Spring, Compression	1
12	D2215A	Microswitch	1
13	1512-100	Microswitch Bracket	1
14	D2771	Bushing, 1" OD x 3/4" Lg.	1
15	D309C-HC-3	Capscrew, 5/16-18 x 3/4" Lg.	1
16	D313C-H2	Lockwasher, 5/16"	1
17	D3-824	Washer, 5/16" ID x 1 1/8" OD	1
18	D312C-LC-1	Hex Nut 1/2-13	2
19	D309C-EF-4G	Weldstud #10-32 x 1/2"	4
20	D312C-EF-5	Locknut #10-32	4
21	D308B-41-CL	Connecting Link, #41 Chain	1
22	D311-1	Cotter Pin, 1/8" Diameter x 1 1/2" Lg.	1
23	D2-525	Washer, Nylon	1
24	D312C-GC-5	Locknut, 1/4-20	11
25	D309C-GC-4	Weldstud	10
26	1512-77	Reinforcement Channel	1
27	1512-101	Bootstrap Bracket	1
28	D309C-GC-9	Weldstud, 1/4-20 x 1 1/8" Lg.	1
29	957-7	Seal Washer	3

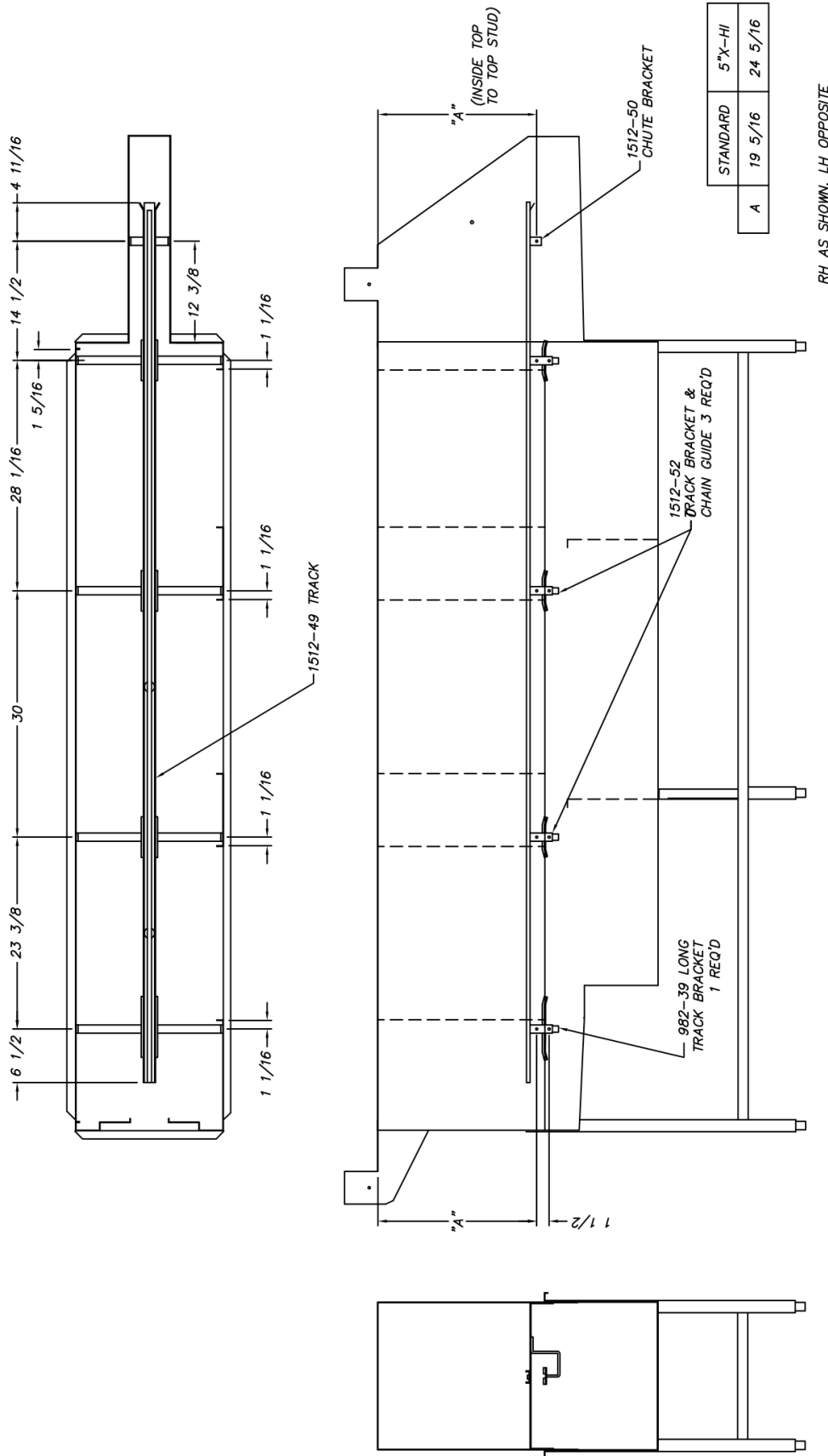
NOTES:

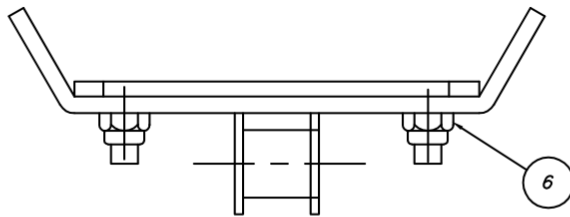
1. Spring to be compressed to 1 7/8" Lg.
2. This DWG. was #1361-148 Rev A. Use for Customers requiring variable speed DC Drive.

1512-98 : Drive Assembly


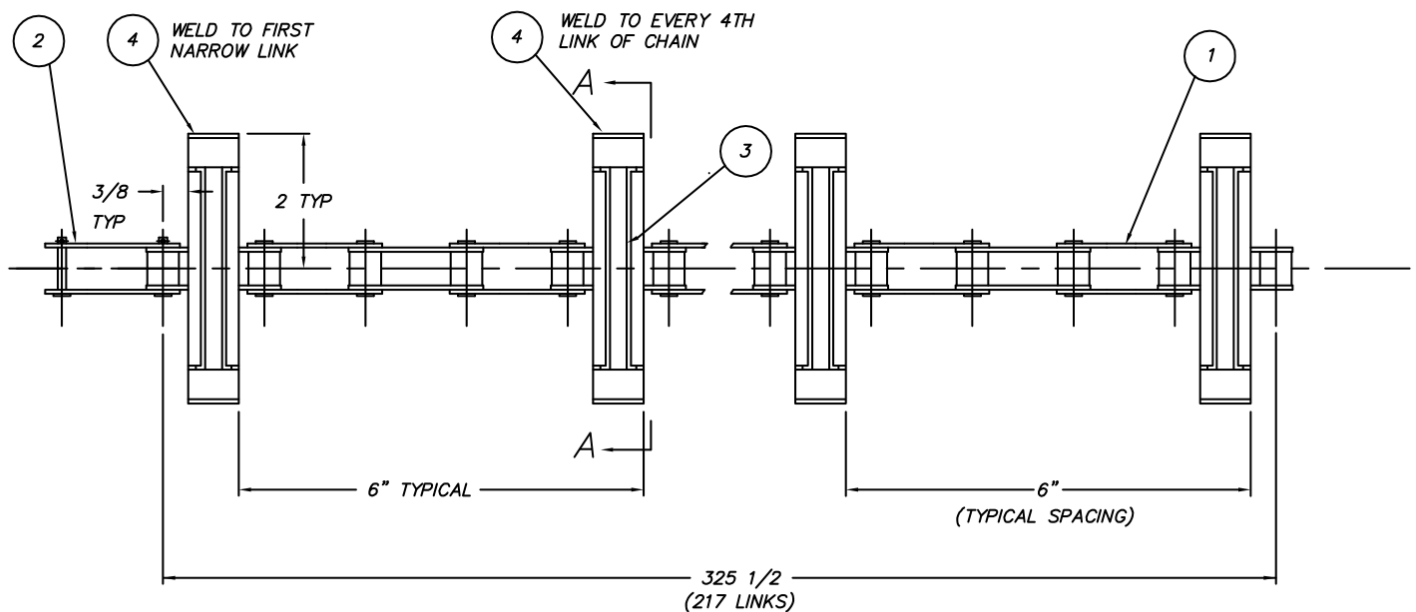
REV B - 03/12/08

ITEM	PART NO.	DESCRIPTION	QTY
1	1512-102	Drive Shaft	1
2	1162-110	Bearing - Plastic	2
3	D309C-HC-7A	Hex Head Screw 5/16-18 x 1 3/8"	6
4	975-55	Sprocket, Chain	1
5	982-56	Sprocket (41B14, 7/8" Bore)	1
6	D2-525	Washer, Nylon	1
7	D2-585	O-Ring, Buna-N 70 Duro	1
8	D311-1	Cotter Pin, 1/8" x 1 1/2" S/S	1
9	D302-4	Woodruff Key #11	2
10	D309C-HC-2.5H	Set Screw 5/16-18 x 3/8"	1
11	D309C-HC-5N	Set Screw 5/16-18 x 5/8"	1
12	1448-6	Milled Head Drive Brg Bolt	2
13	D312C-HC-5	5/16-18 UNC Stop Nut	8

1512-48 : Track Location


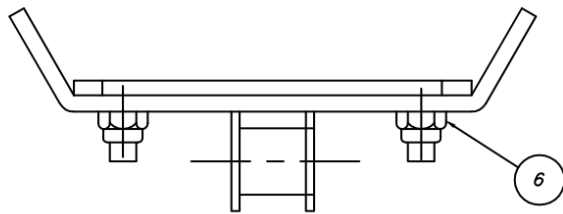
1512-72 : Chain Assembly with Integral Dryer


SECTION A-A

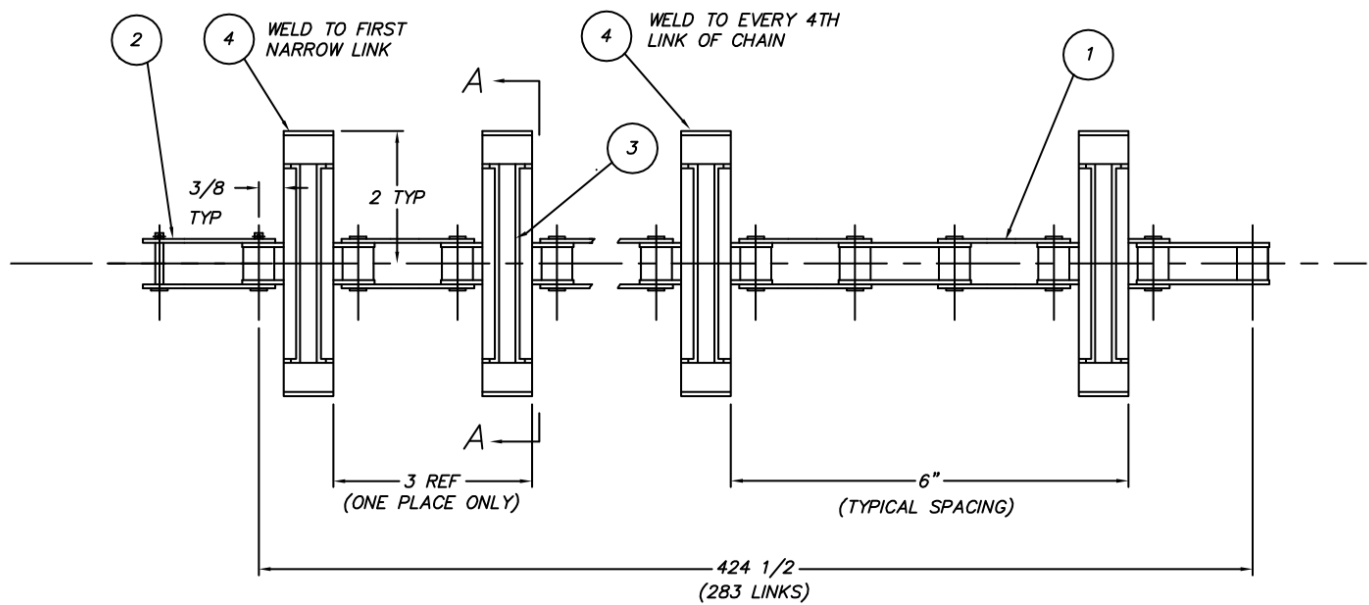


REV B - 10/21/09

ITEM	PART NO.	DESCRIPTION	QTY
1	D308C-1 1/2	Chain	1
2	D308C-1 1/2 CL	Connecting Link	1
3	1361-241	Crown & Retainer Assembly	55
4	1361-130	Cradle	55
5	-	-	-
6	D312C-EF-5	Locknut #10-32	110

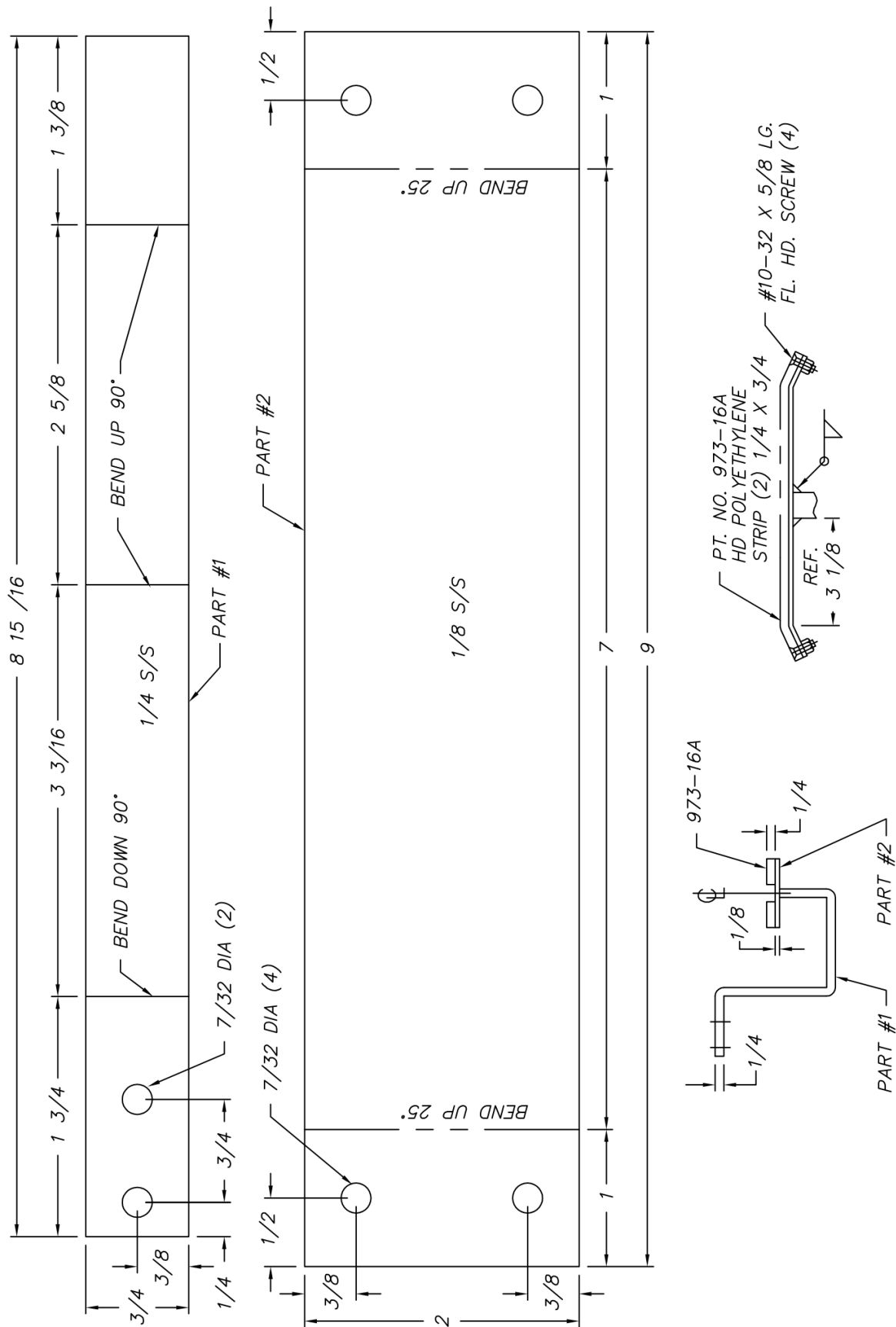
1512-72A : Chain Assembly with Double Dryer


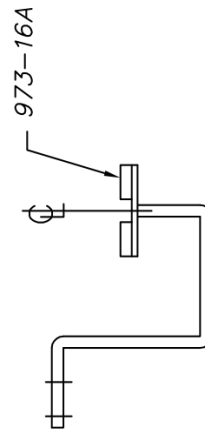
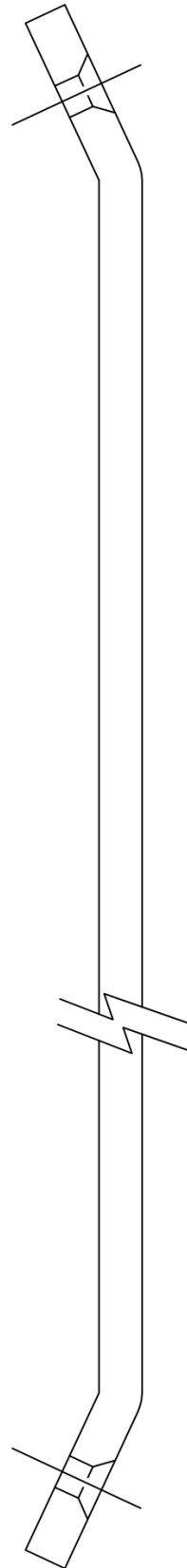
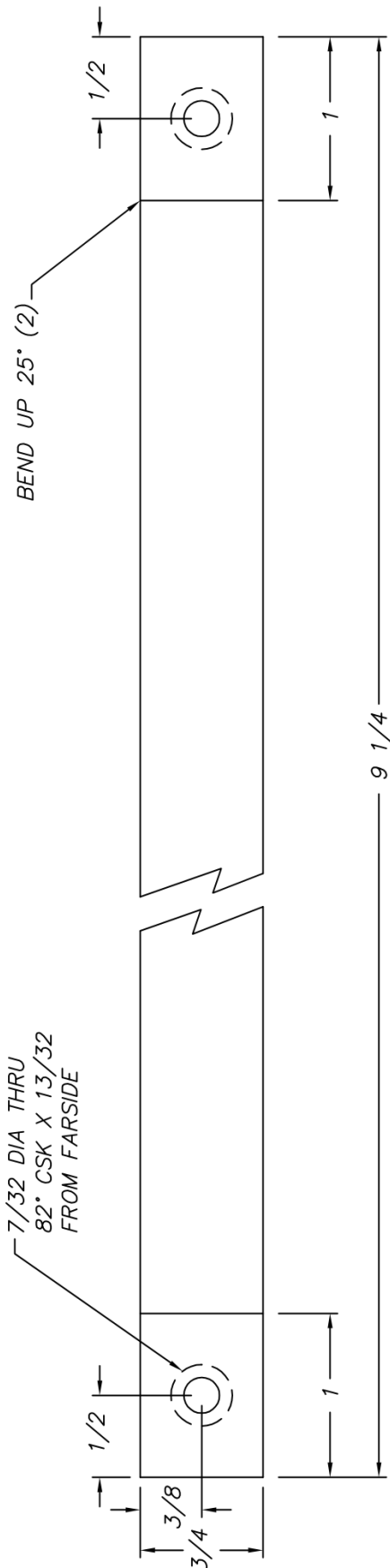
SECTION A-A



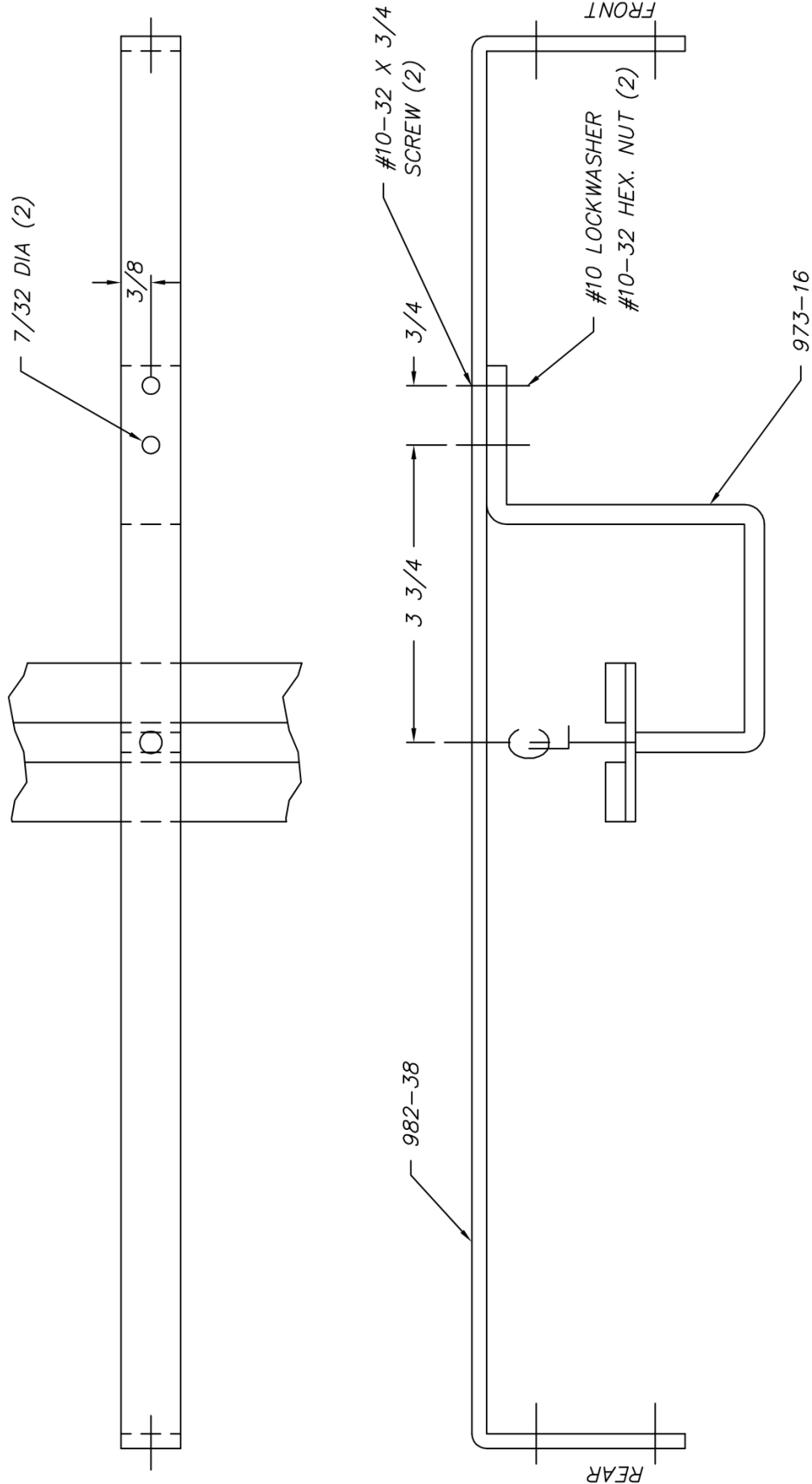
REV A - 04/21/16

ITEM	PART NO.	DESCRIPTION	QTY
1	D308C-1 1/2	Chain	1
2	D308C-1 1/2 CL	Connecting Link	1
3	1361-241	Crown & Retainer Assembly	72
4	1361-130	Cradle	72
5	-	-	-
6	D312C-EF-5	Locknut #10-32	142

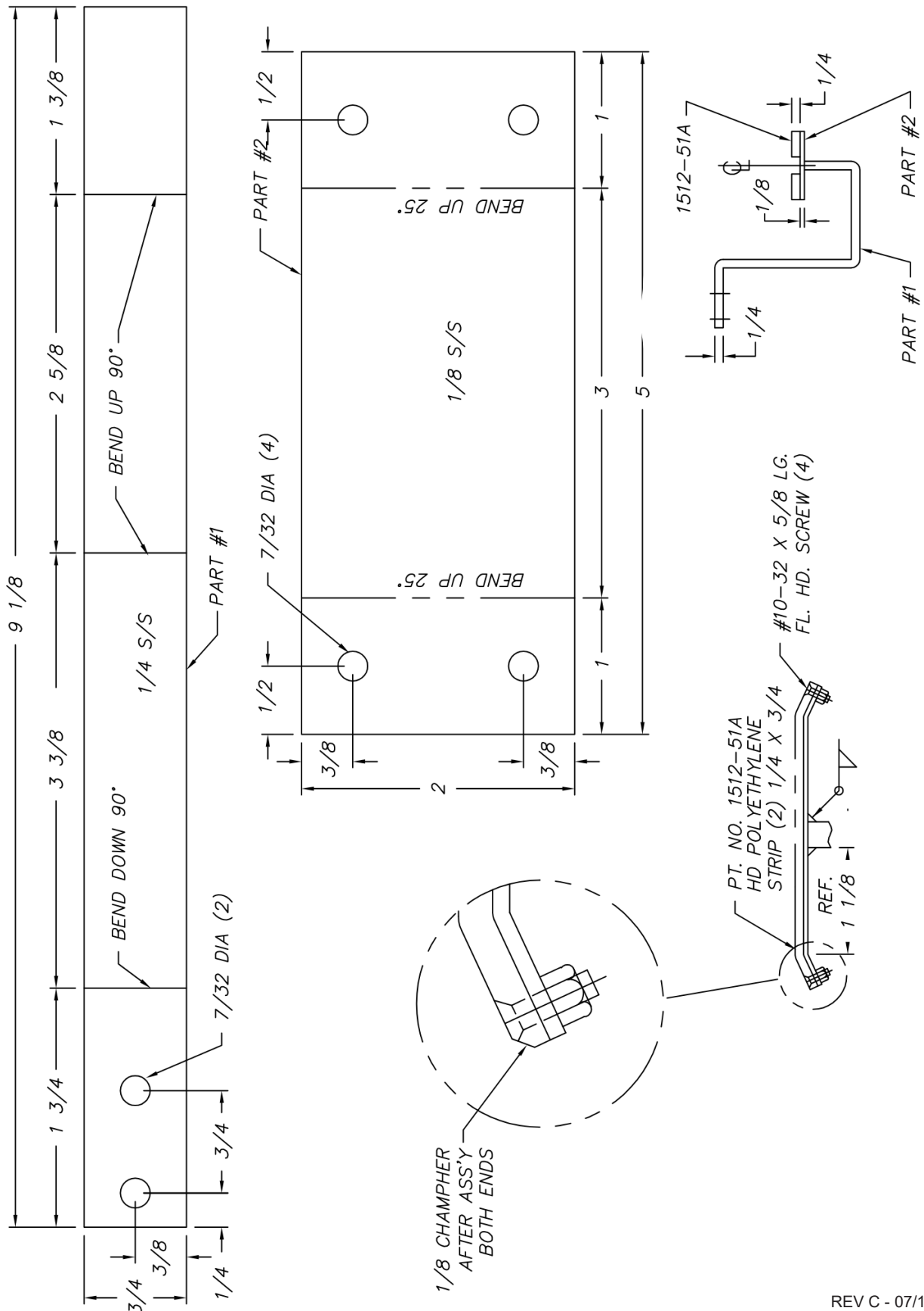


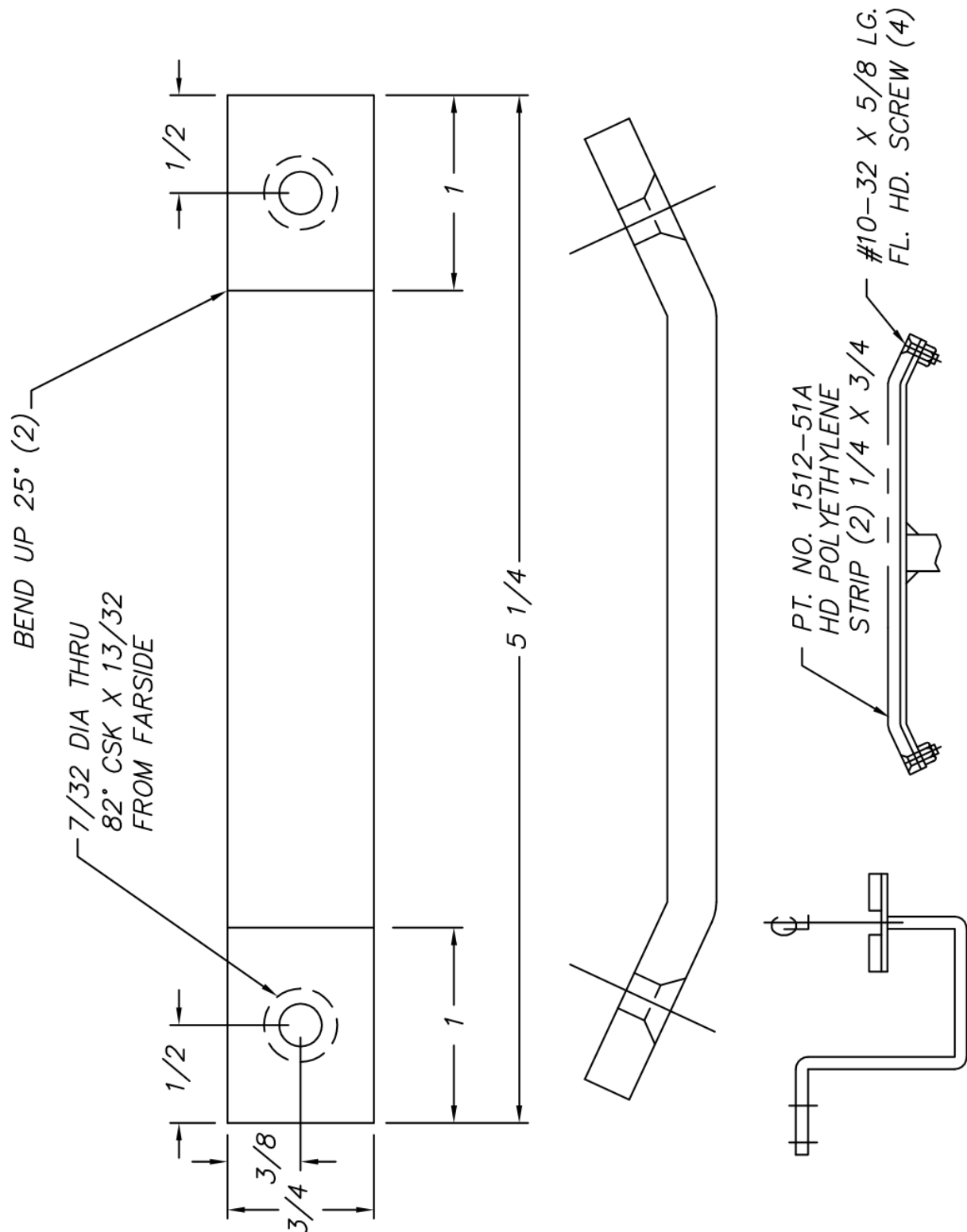
973-16A : Chain Guide (Poly Strip)


REV B - 06/24/96

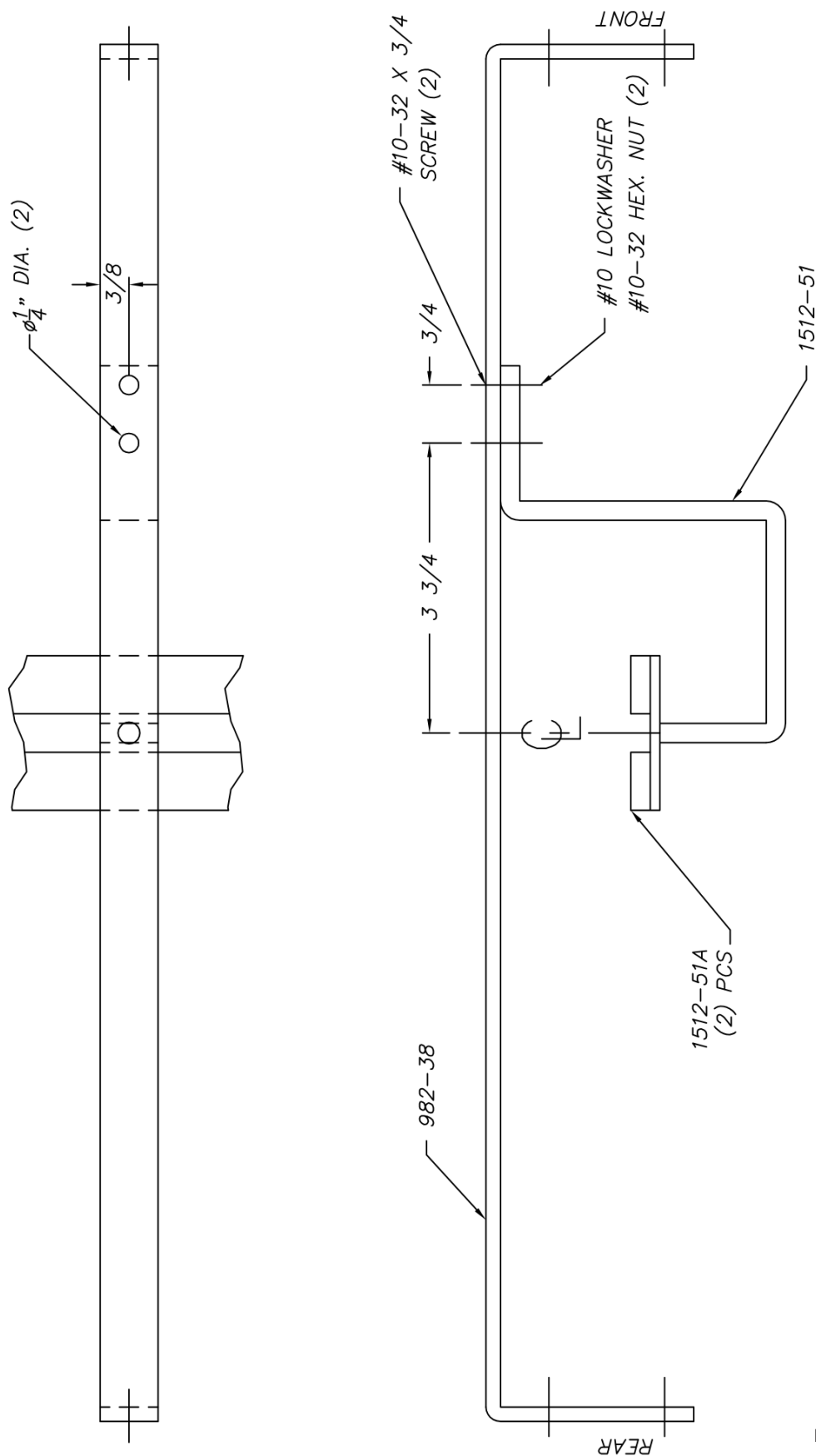
982-39 : Chain Guide & Track Bracket Assembly


REV A - 12/28/82

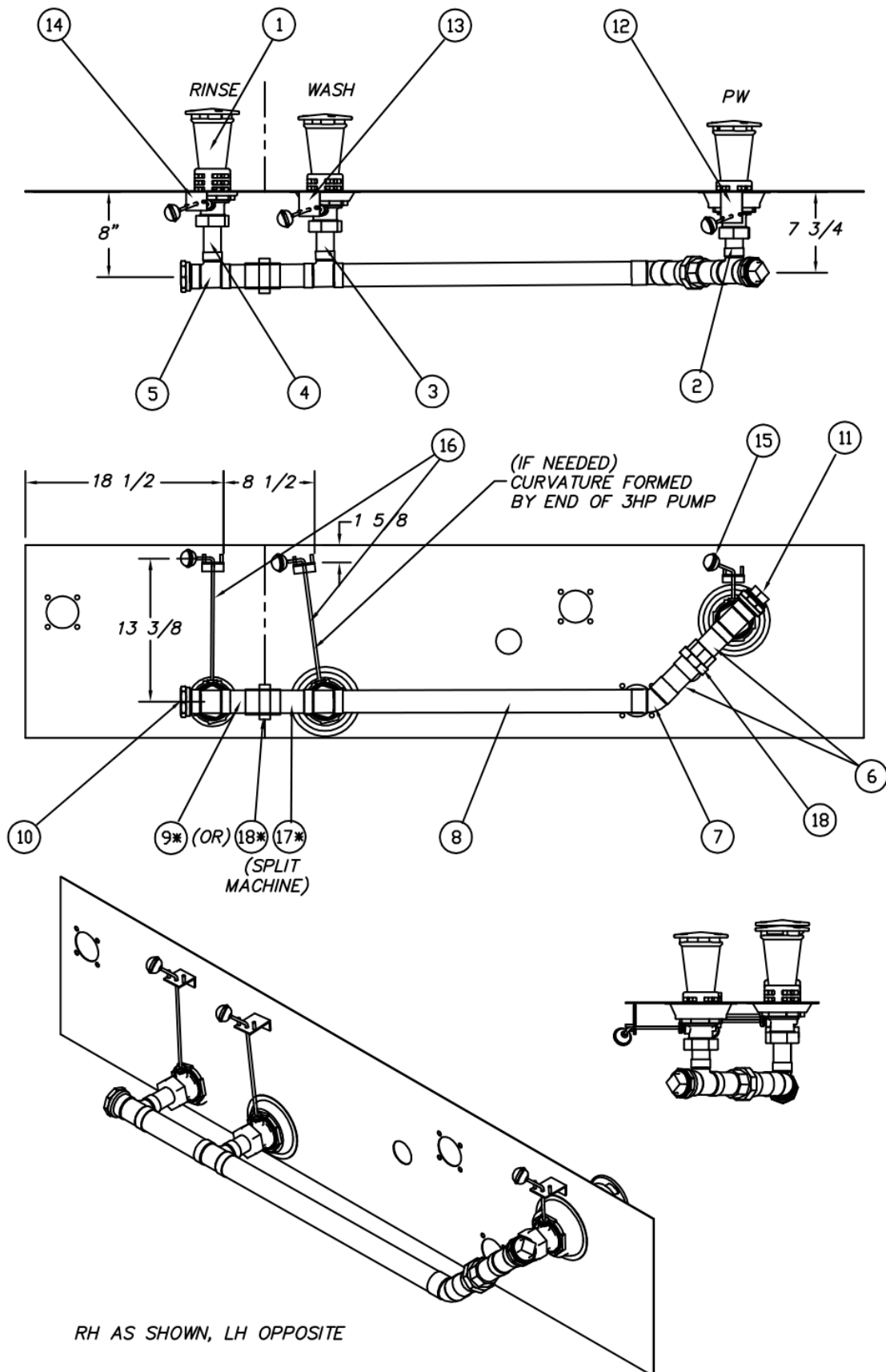
1512-51 : Chain Guide


1512-51A : Chain Guide - Short (Poly Strip)


REV C - 07/17/14

1512-52 : Chain Guide & Track Bracket Assembly


REV B - 07/17/14

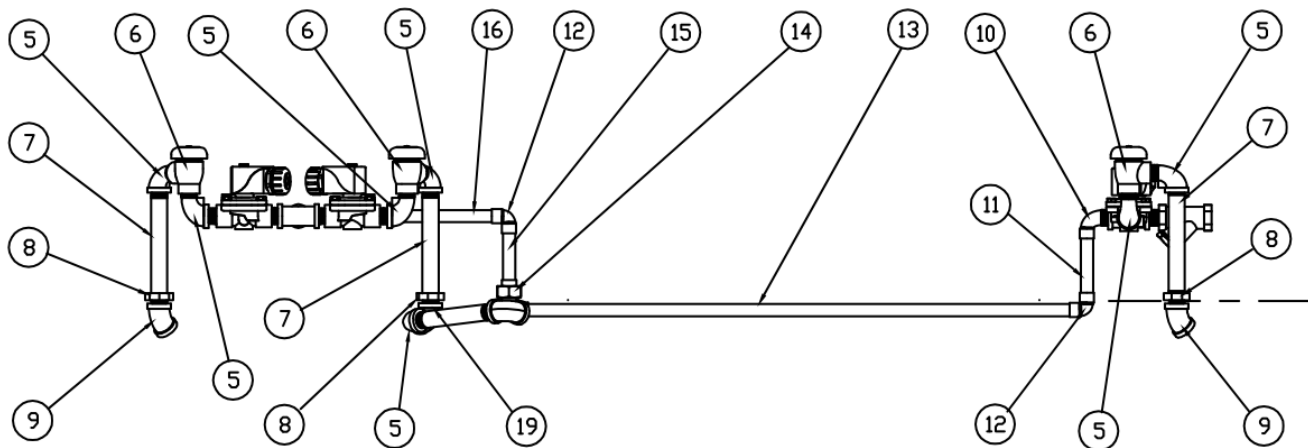
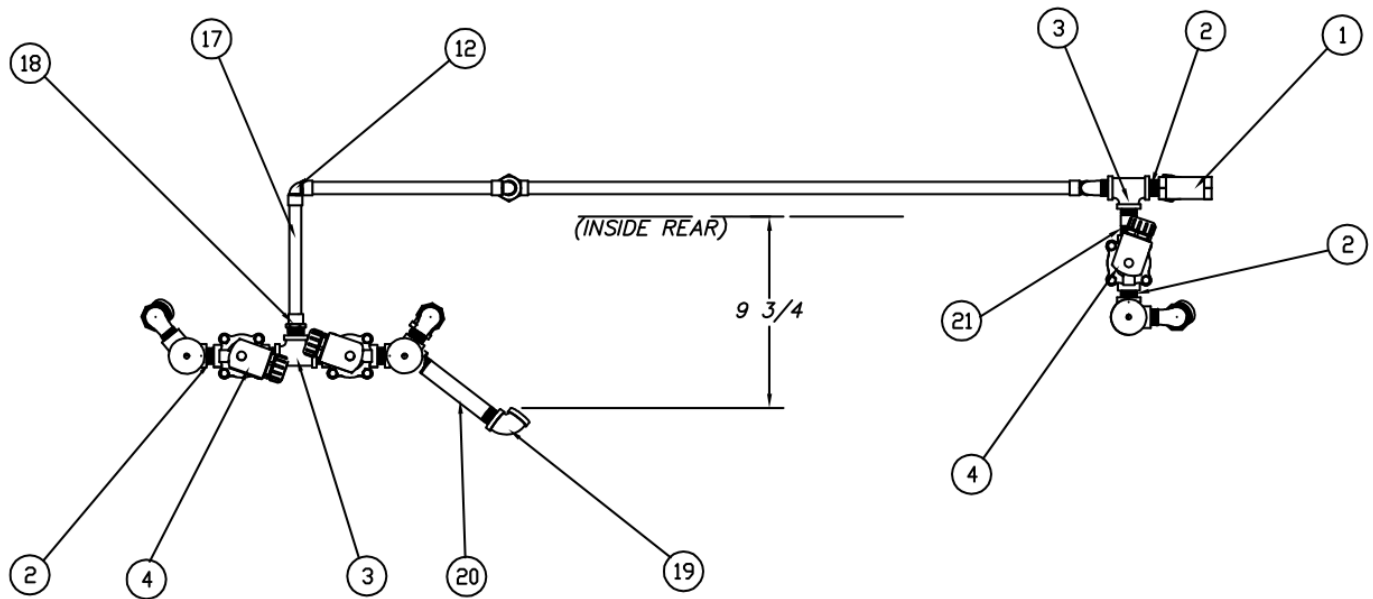
1512-53 : Drain Assembly


REV D - 09/22/09

1512-53 : Drain Assembly

ITEM	PART NO.	SIZE	DESCRIPTION	QTY
1	954-1	B	Drain Assembly	3
2	D207A-B12-12	-	Copper Tube 1 1/2" CTS x 3" Lg.	1
3	D207A-B12-15	-	Copper Tube 1 1/2" CTS x 3 3/4" Lg.	1
4	D207A-B12-18	-	Copper Tube 1 1/2" CTS x 4 1/2" Lg.	1
5	D320A-J3J3H3	-	Tee 2" C x 2" C x 1 1/2" C	3
6	D207A-B16-16	-	Copper Tube 2" CTS x 4" Lg.	2
7	D315A-J3-J3	-	45° Elbow 2" C x 2" C	1
8	D207A-B16-114	-	Copper Tube 2" CTS x 28 1/2" Lg.	1
* 9	D207A-B16-32	-	Copper Tube 2" CTS x 8" Lg.	1
10	D317A-J4-J1	-	Adapter 2" FTG x 2" FIPS	2
11	D328F-J2A	-	Pipe Plug 2" IPS	1
12	954-8A	A	Bracket - Drain Handle	1
13	954-8B	A	Bracket - Drain Handle	1
14	954-8	A	Bracket - Drain Handle	1
15	1100-79	B	Drain Handle Assembly	1
16	1512-59	B	Drain Handle Assembly	2
* 17	D207A-B16-14	-	Copper Tube 2" CTS x 3 1/2" Lg.	2
* 18	D318A-J3-J3	-	Union 2" CTS x 2" CTS	1 or 2

* Extra Union in Split Machine ONLY

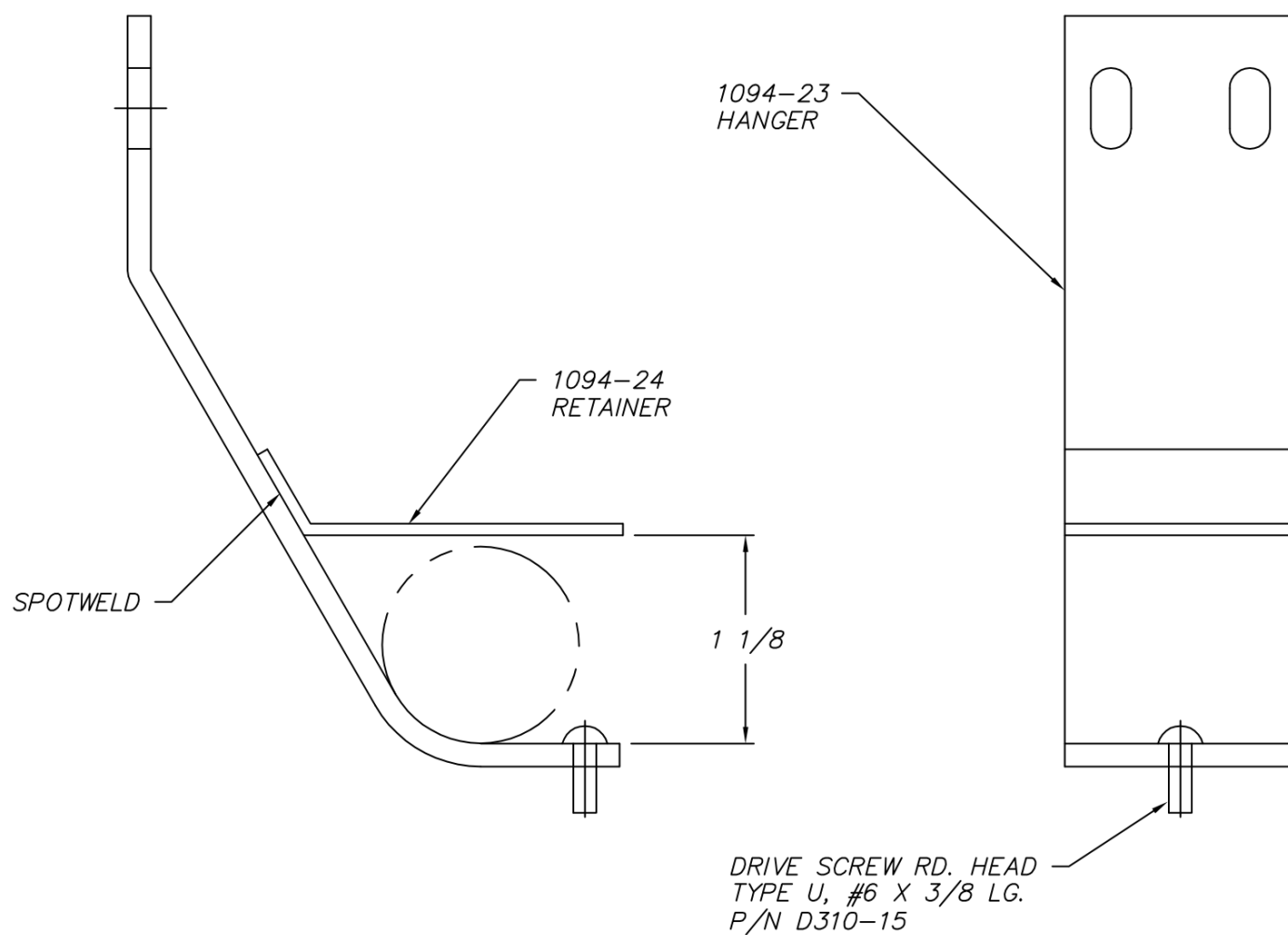
1512-81 : Tank Fill Assembly (Automatic Hot Water)


RH AS SHOWN, LH OPPOSITE

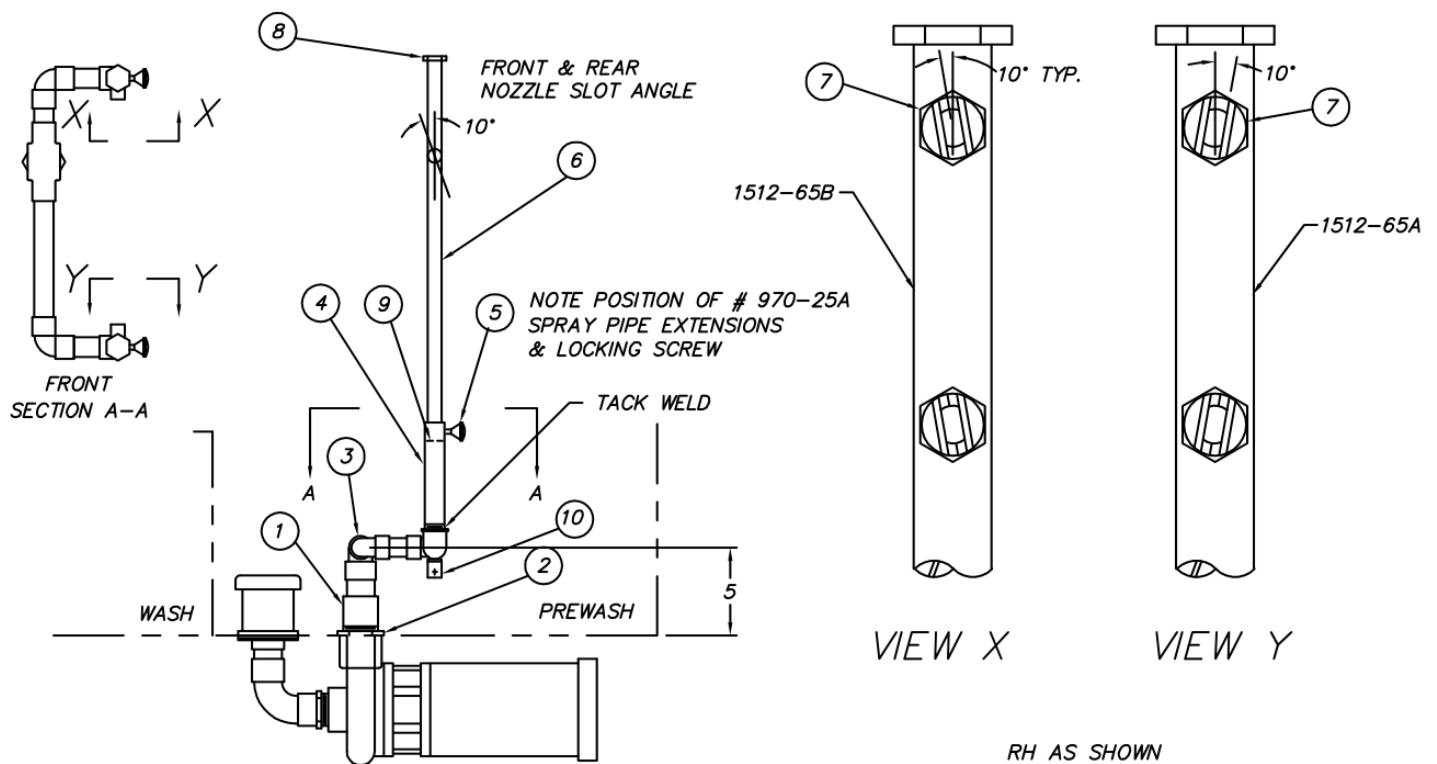
REV D - 12/03/02

1512-81 : Tank Fill Assembly (Automatic Hot Water)

ITEM	PART NO.	DESCRIPTION	QTY
1	D2483A	"Y" Strainer 1/2" IPS	1
2	D314F-DC-00	Close Nipple 1/2" IPS	6
3	D320F-D1D1D1	Tee 1/2" IPS	2
4	D2930	Solenoid 1/2" IPS	3
5	D316F-D1-D2	90° Street Elbow 1/2" IPS	7
6	D2241	Vacuum Breaker 1/2" IPS	3
7	D314F-DL-48	Nipple (Long One End) 1/2" IPS x 6" Lg.	3
8	D326F-D1	Locknut 1/2" IPS	3
9	D315F-D1-D1	45° Elbow 1/2" FIPS	2
10	D317A-D3-D2	90° Adapter Elbow 1/2" C x 1/2" MIPS	1
11	D207A-B4-15	Copper Tubing 1/2" C x 3 3/4" Lg.	1
12	D316A-D3-D3	90° Elbow 1/2" C x 1/2" C	3
13	D207A-B4-117	Copper Tubing 1/2" C x 29 1/4" Lg.	1
14	D319A-D3-D3	90° Union Elbow 1/2" C x 1/2" C	1
15	D207A-B4-12	Copper Tubing 1/2" C x 3" Lg.	1
16	D207A-B4-40	Copper Tubing 1/2" C x 10" Lg.	1
17	D207A-B4-26	Copper Tubing 1/2" C x 6 1/2" Lg.	1
18	D316A-D3-D2	Adaptor 1/2" C x 1/2" MIPS	1
19	D316F-D1-D1	90° Elbow 1/2" IPS	2
20	D314F-DS-44	Nipple 1/2" IPS x 5 1/2" Lg.	1
21	D314F-DS-16	Nipple 1/2" IPS x 2" Lg.	1

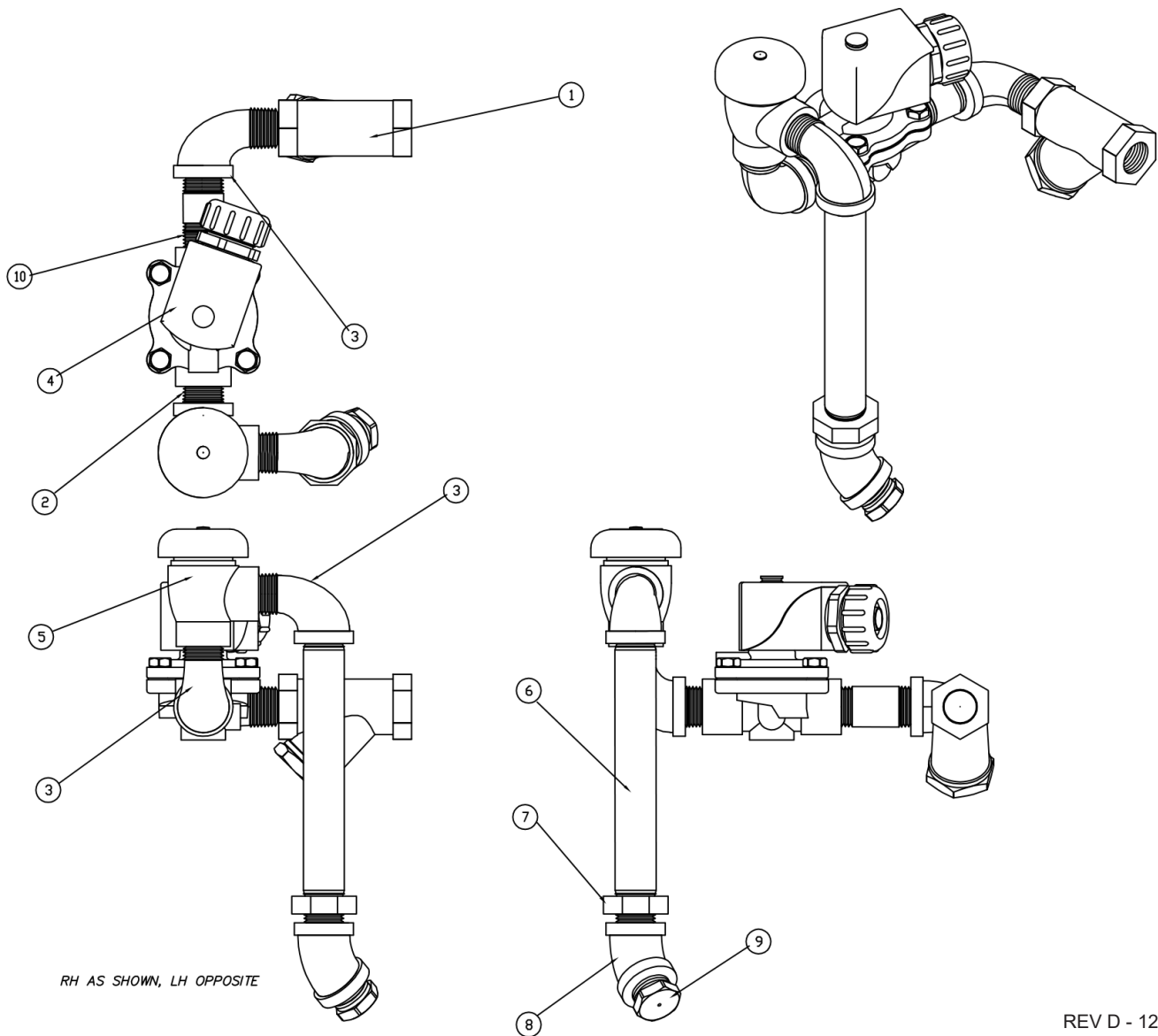
1094-22 : Front Spray Pipe Support


REV A - 09/28/92

1512-63 : Prewash Discharge Line Assembly


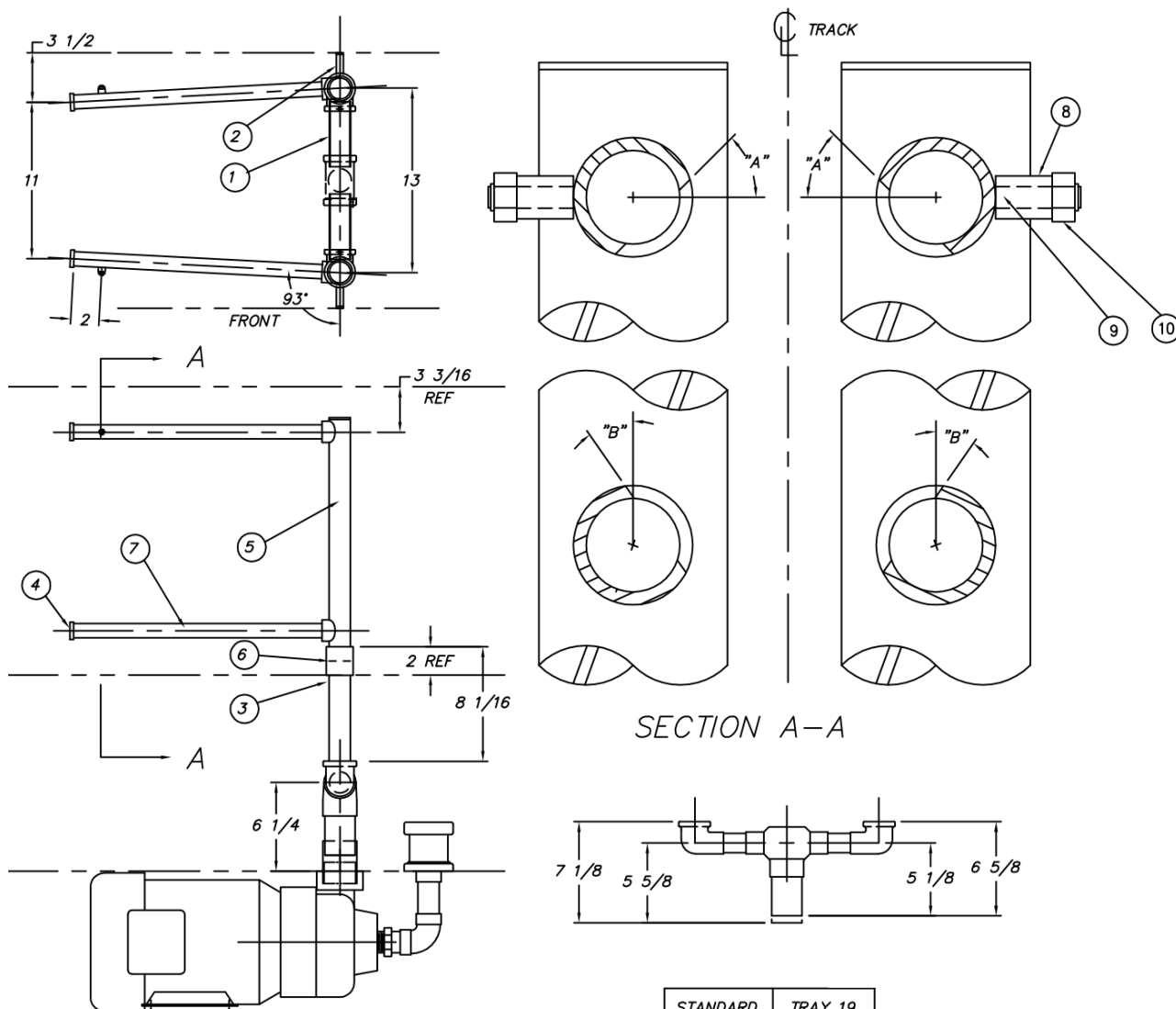
REV B - 01/04/02

ITEM	PART NO.	SIZE	DESCRIPTION	QTY STD	QTY TRAY 19
1	963-11	A	Discharge Nipple	1	1
2	D326J-H1	-	Locknut 1 1/2" IPS	1	1
3	1072-14R	B	Discharge Manifold	1	1
4	970-25A	A	Spray Pipe Extension	2	2
5	562-87A	A	Locking Screw	2	2
6	1512-65	B	Spray Pipe 19 5/8" Long	2	-
			Spray Pipe 24 5/8" Long	-	2
7	D-2910	-	Spray Nozzle H 1/4 U-6570	10	12
8	D2-554-2	A	Plug 3/4-10 UNC-2A	2	2
9	D2-570	-	O-Ring (01-020)	2	2
10	970-53	A	Bracket - Discharge Line	2	2

1512-107 : Prewash Tempering Cold Water Fill Assy


REV D - 12/03/02

ITEM	PART NO.	DESCRIPTION	QTY
1	D2483A	"Y" Strainer 1/2" IPS	1
2	D314F-DC-00	Close Nipple 1/2" IPS	1
3	D316F-D1-D1	90° Street Elbow 1/2" IPS	3
4	D2930	Solenoid Valve 1/2" IPS	1
5	D2241	Vacuum Breaker 1/2" IPS	1
6	D314F-DS-48	Nipple 1/2" IPS x 6" Lg. (Long One End)	1
7	D326F-D1	Locknut 1/2" IPS	1
8	D315F-D1-D1	45° Elbow 1/2" FIPS	1
9	D328F-D2A	Plug 1/2" MIPS (with 1/16" Hole)	1
10	D314F-DS-16	Nipple 1/2" IPS x 2" Lg.	1

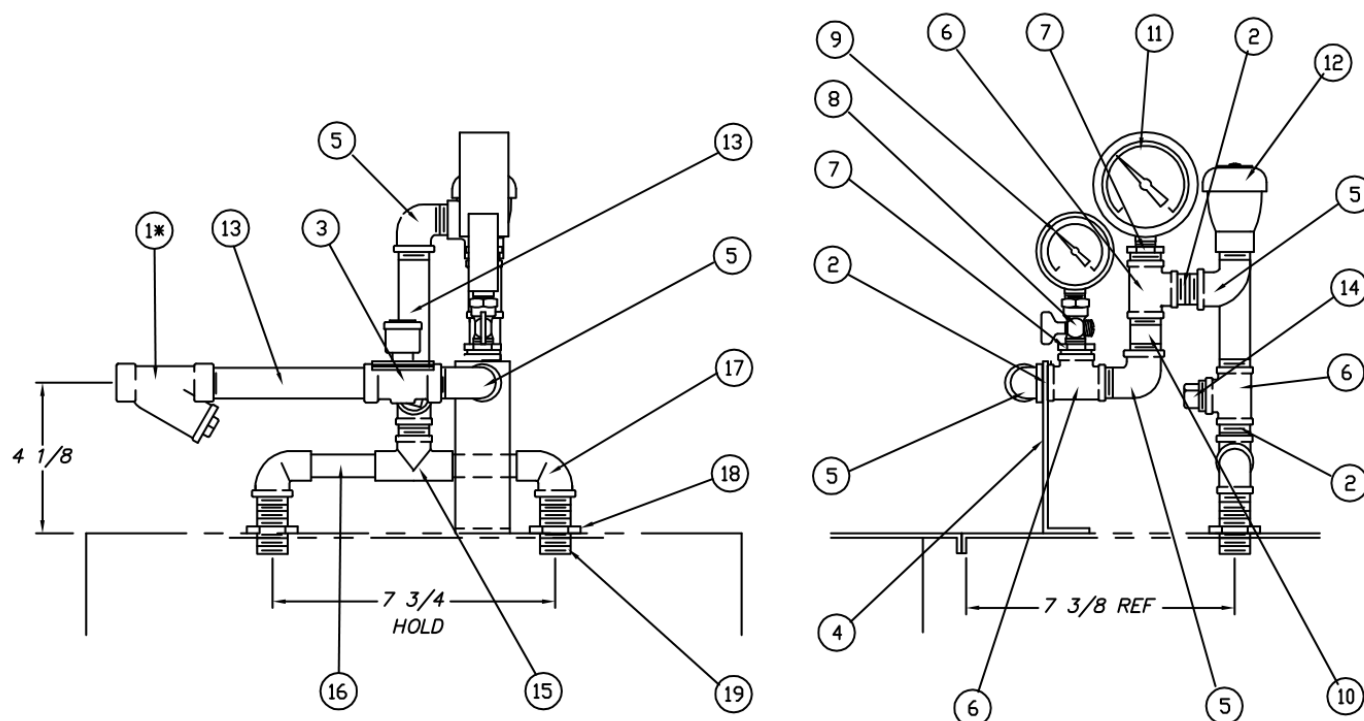
1512-55 : Wash Discharge Line Assembly


R.H. SHOWN L.H. OPPOSITE

	STANDARD	TRAY 19
A	45°	50°
B	35°	0°

REV C - 05/27/14

ITEM	PART NO.	SIZE	DESCRIPTION	QTY
1	1176-17	B	Discharge Manifold	1
2	1094-17	A	Bracket - Discharge Line	2
3	1512-56	A	Extension - Manifold	2
4	D2-554-2	A	Plug 3/4-10	4
5	1512-57	A	Spray Manifold	2
6	D-584	-	O-Ring (01-026)	2
7	1512-58	A	Spray Pipes	4
8	D3278	-	Nylon Standoff 1/4" ID x 1/2" Lg.	2
9	D309-EF-6G	-	Weld Stud 10-32 x 3/4"	2
10	D312C-EF-2	-	Nut 10-32	2

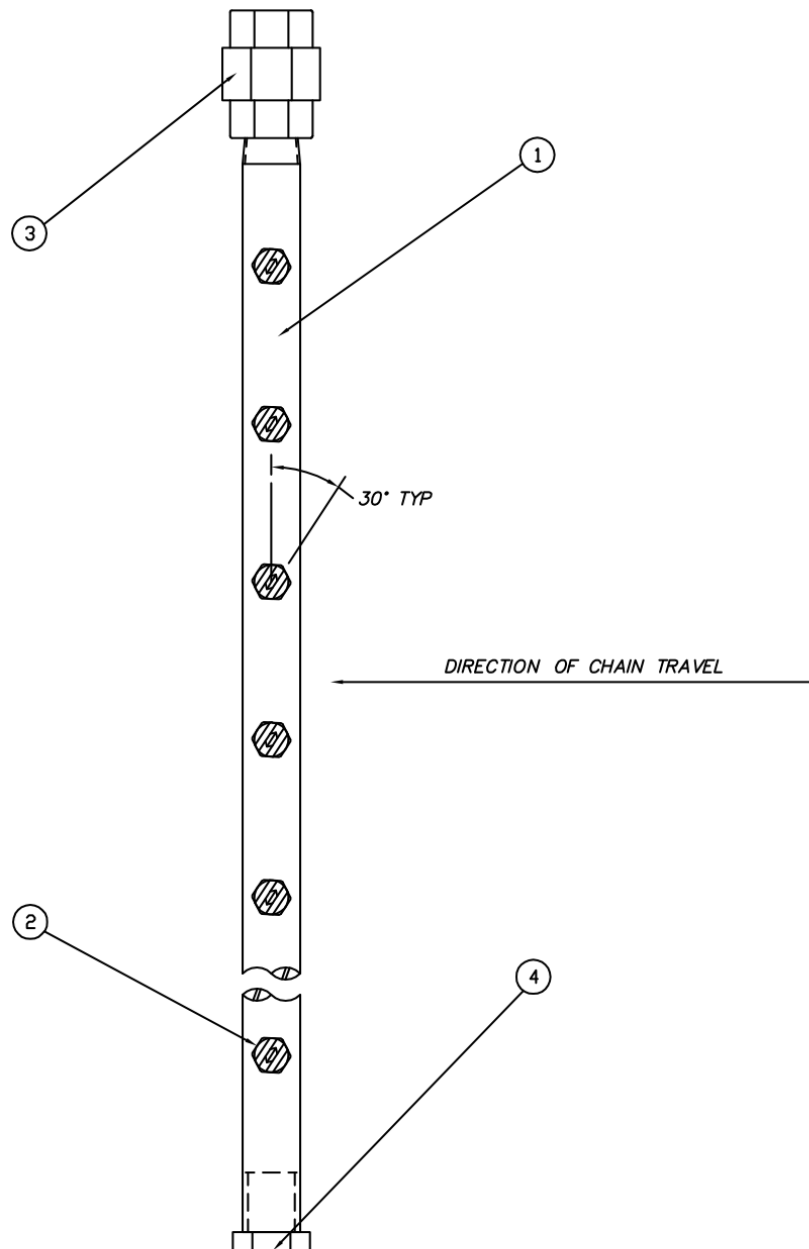
1512-74 : Final Rinse Piping Assembly


RH AS SHOWN, LH OPPOSITE

REV D - 10/02/02

ITEM	PART NO.	SIZE	DESCRIPTION	QTY
* 1	D2483A	-	"Y" Strainer 1/2" IPS	1
2	D314F-DC-00	-	Close Nipple 1/2" IPS	2
3	D2930	-	Solenoid Valve 1/2" IPS	1
4	951-79	A	Bracket	1
5	D316F-D1-D2	-	90° Street Elbow 1/2" IPS	3
6	D320F-D1D1D1	-	Tee 1/2" IPS	3
7	D322F-D2-B1	-	Hex Reducer 1/2" MIPS x 1/4" FIPS	2
8	D2497	-	Petcock 1/4" IPS	1
9	SK-1433	A	Pressure Gauge	1
10	D314F-DS-16	-	Nipple 1/2" IPS x 2" Lg.	1
11	D2495	-	Temperature Gauge 1/4" IPS	1
12	D2241	-	Vacuum Breaker 1/2" IPS	1
13	D314F-DS-32	-	Nipple 1/2" IPS x 4" Lg.	2
14	D328F-D2A	-	Pipe Plug 1/2" IPS	1
15	D320A-D3D3D1	-	Tee 1/2" C x 1/2" C x 1/2" IPS	1
16	D207A-K4-11	-	Copper Tube 1/2" x 2 3/4" Lg.	2
17	D316A-D3-D1	-	90° Elbow 1/2" C x 1/2" IPS	2
18	D314F-DA-16	-	Nipple 1/2" IPS x 2" All Thread	2
19	D326F-D1	-	Locknut 1/2" IPS	2

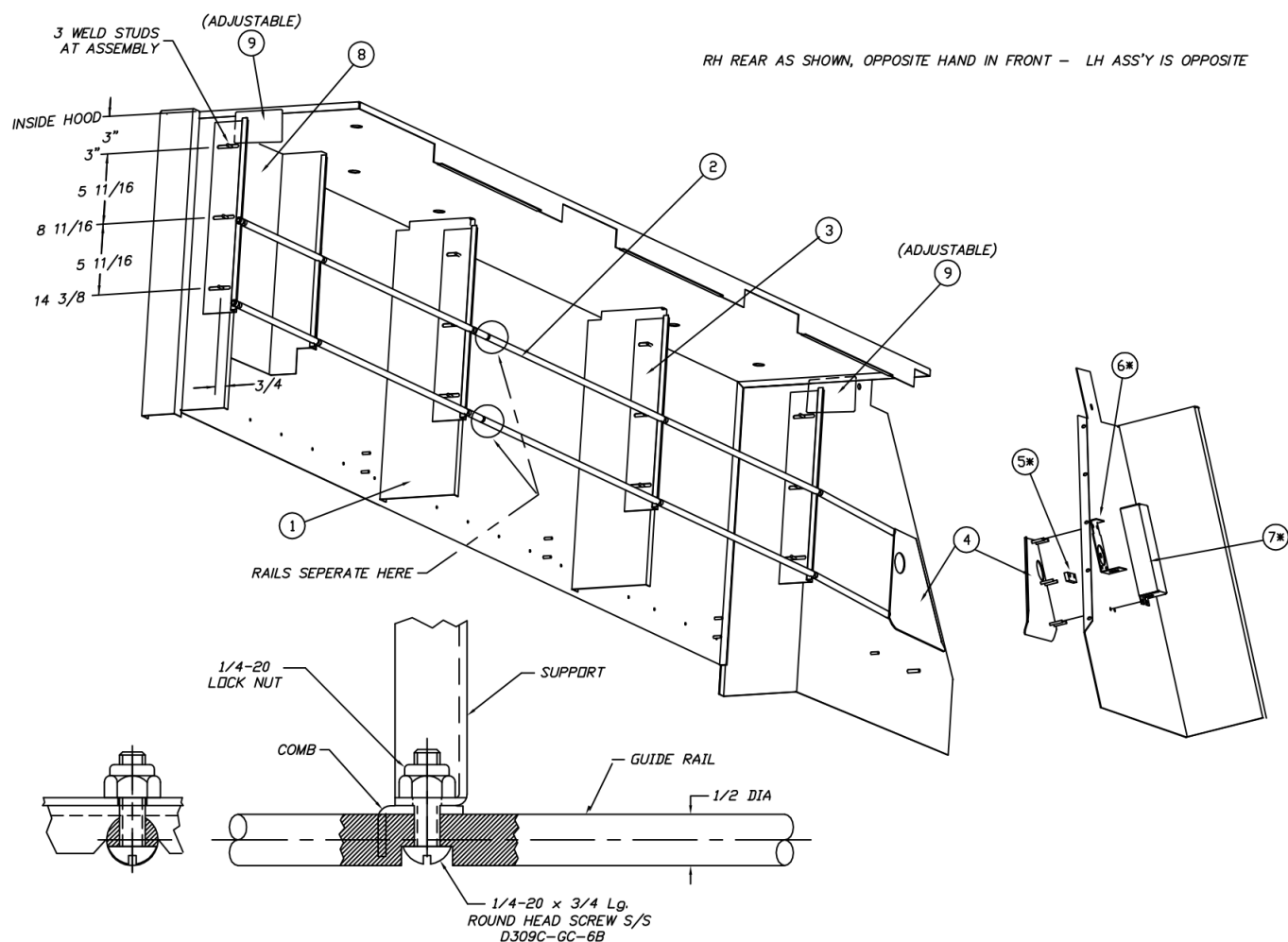
* Item #1 to be omitted from units with a booster

1512-104 : Final Rinse Internal Manifold Pipe


RH SHOWN, LH OPPOSITE, ONE OF EACH REQUIRED FOR EITHER HAND MACHINE.

REV A - 02/02/02

ITEM	PART NO.	SIZE	DESCRIPTION	QTY STD	QTY TRAY 19
1	1512-103	B	Spray Pipe - Final Rinse 16 3/4" Lg.	1	-
			Spray Pipe - Final Rinse 21 3/4" Lg.	-	1
2	D2911	-	Spray Nozzle 8004	6	8
3	D318J-D1-D1	-	Union 1/2" IPS Plated Brass	1	1
4	D2-554-2	A	Plug 3/4-10, Plastic	1	1

1512-82 : Guide Rail Installation


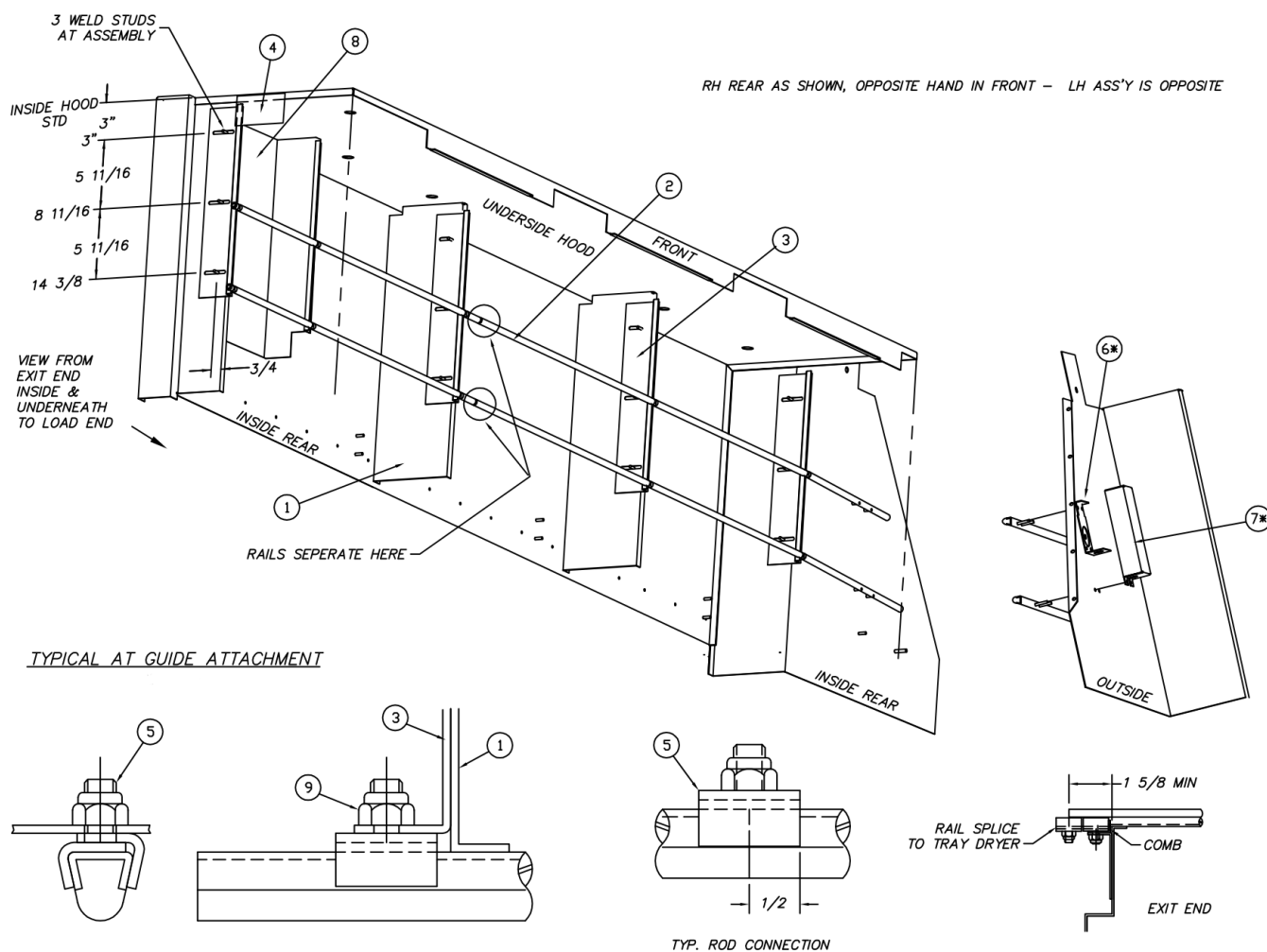
TYPICAL AT GUIDE ATTACHMENT

REV C - 01/24/08

ITEM	PART NO.	SIZE	DESCRIPTION	QTY
1	1512-85	B	Side Baffle	2 PR
2	1512-83	B	Guide Rail	4
** 3	1512-84	B	Comb & Support - Guide Rail	5 PR
4	1512-87-1	B	Entrance Fender - Standard	1 PR
	1512-87-2	B	Entrance Fender - Pizza Dough	1 PR
	1512-87-3	B	Entrance Fender - Power Scraper	1 PR
	1512-87-4	B	Entrance Fender - Thin Trays	1 PR
* 5	1512-88	A	Spacer - Entrance Fender	2
* 6	1512-89	B	Bracket - Photoelectric Eye	2
* 7	1512-89	B	Bracket - Photoelectric Eye	2
8	1512-86	B	Final Rinse Baffle	2
9	-	-	Choke Plate, 22GA 2 3/4" x 6 1/2"	2

* Omit items 5, 6 & 7 unless photoelectric eye is ordered

** Omit combs on thin trays

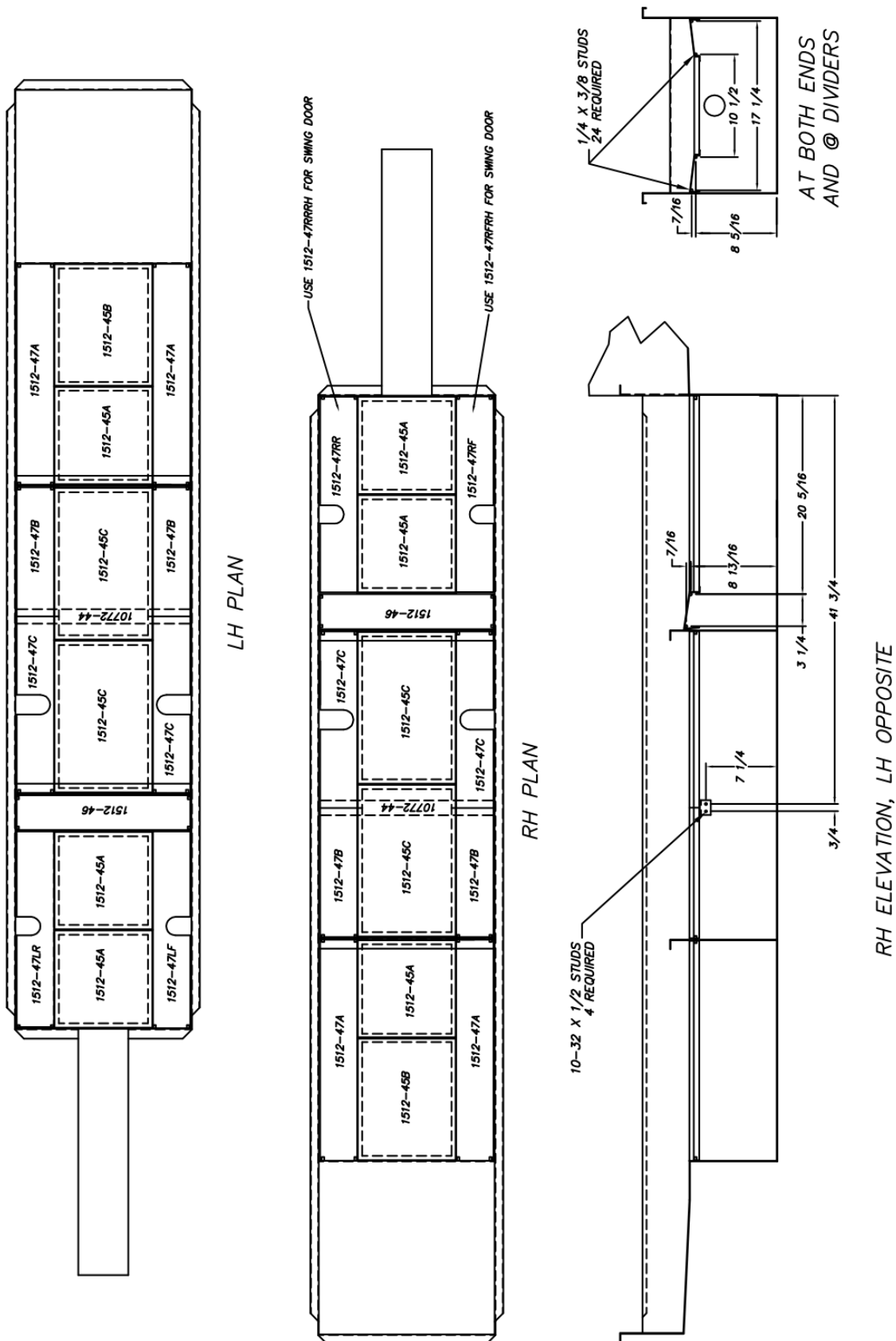
1512-142 : Guide Rail Installation (Pobco)


REV A - 04/21/15

ITEM	PART NO.	SIZE	DESCRIPTION	QTY
1	1512-85	B	Side Baffle (rev D or later)	2 PR
2	1512-141	B	Guide Rail Set (Standard Height)	4
	1512-143	B	Guide Rail Set (Extra High)	4
** 3	1512-140	B	Comb & Support - Guide Rail (Standard)	5 PR
	1512-144	B	Comb & Support - Guide Rail (Extra High)	5 PR
4	1512-145	A	Exit Heat Baffle	A/R
5	D3280	-	Pobco 2-pc Clamp x 5/8" Stud	28
* 6	1512-89	B	Bracket - Photoelectric Eye	2
* 7	1512-89	B	Cover - Photoelectric Eye	2
8	1512-86	B	Final Rinse Baffle	2
9	D312C-HC-5	-	5/16-18 Sealnut	28

* Omit items 6 & 7 unless photoelectric eye is ordered

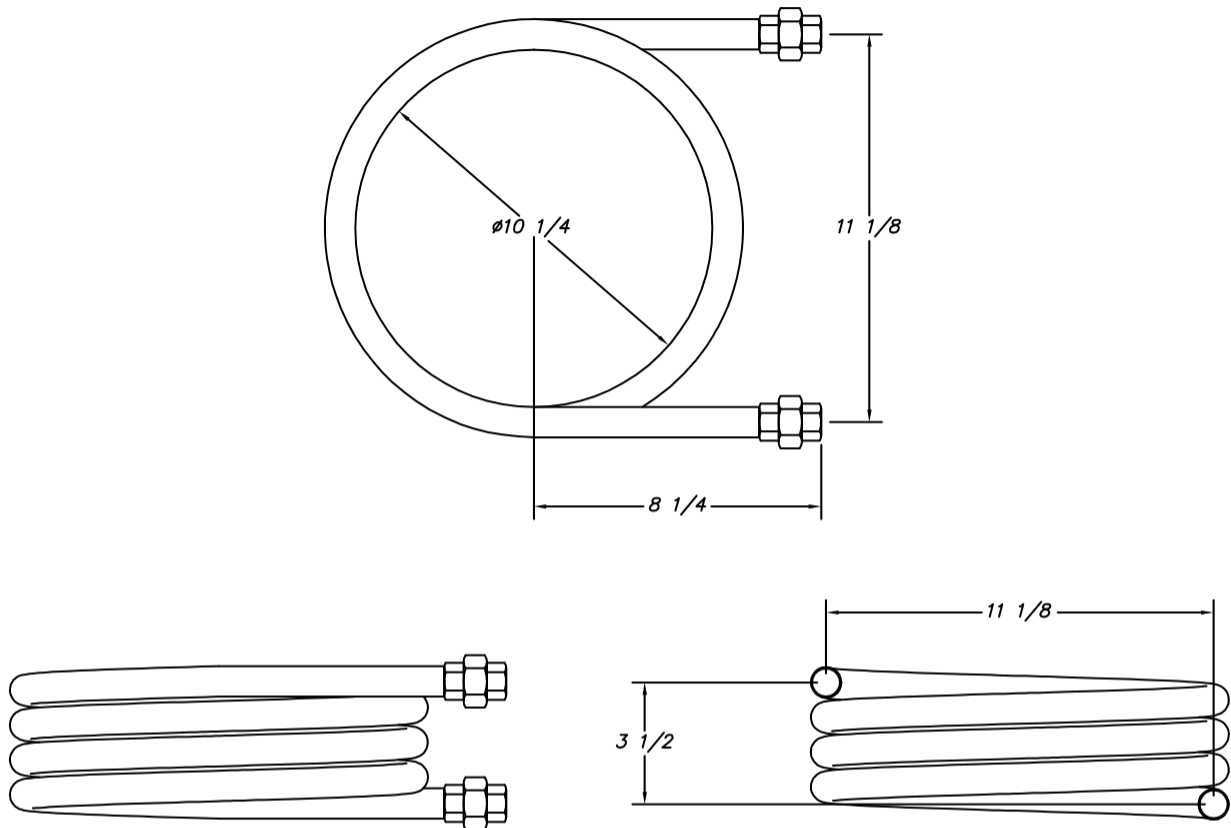
** Omit combs on thin trays

1512-44 : Scrap Screen Locations


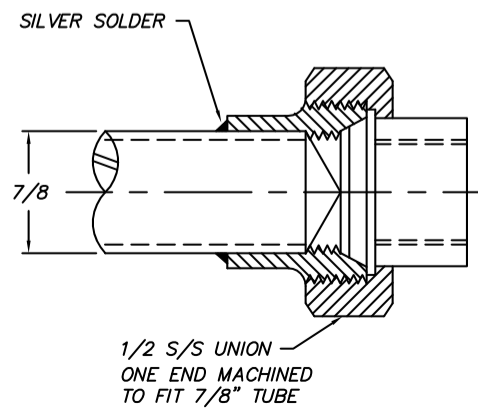
REV B - 09/11/14

1512-115 : Steam Coil

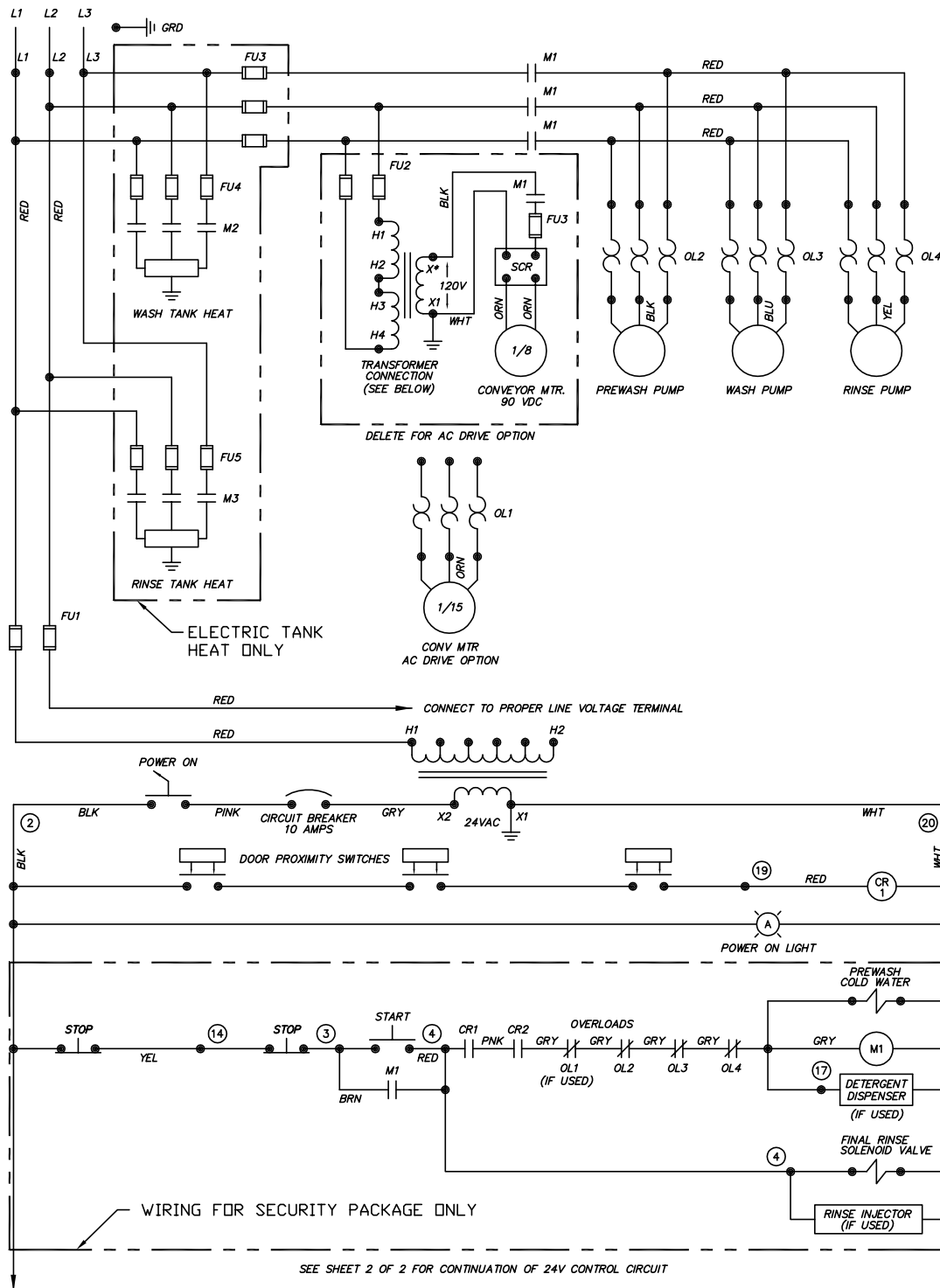
R.H. WASH – L.H. RINSE SHOWN



*WIND FROM 12 FOOT LENGTH OF TUBING
TRIM TO DIMENSIONS AFTER WINDING*

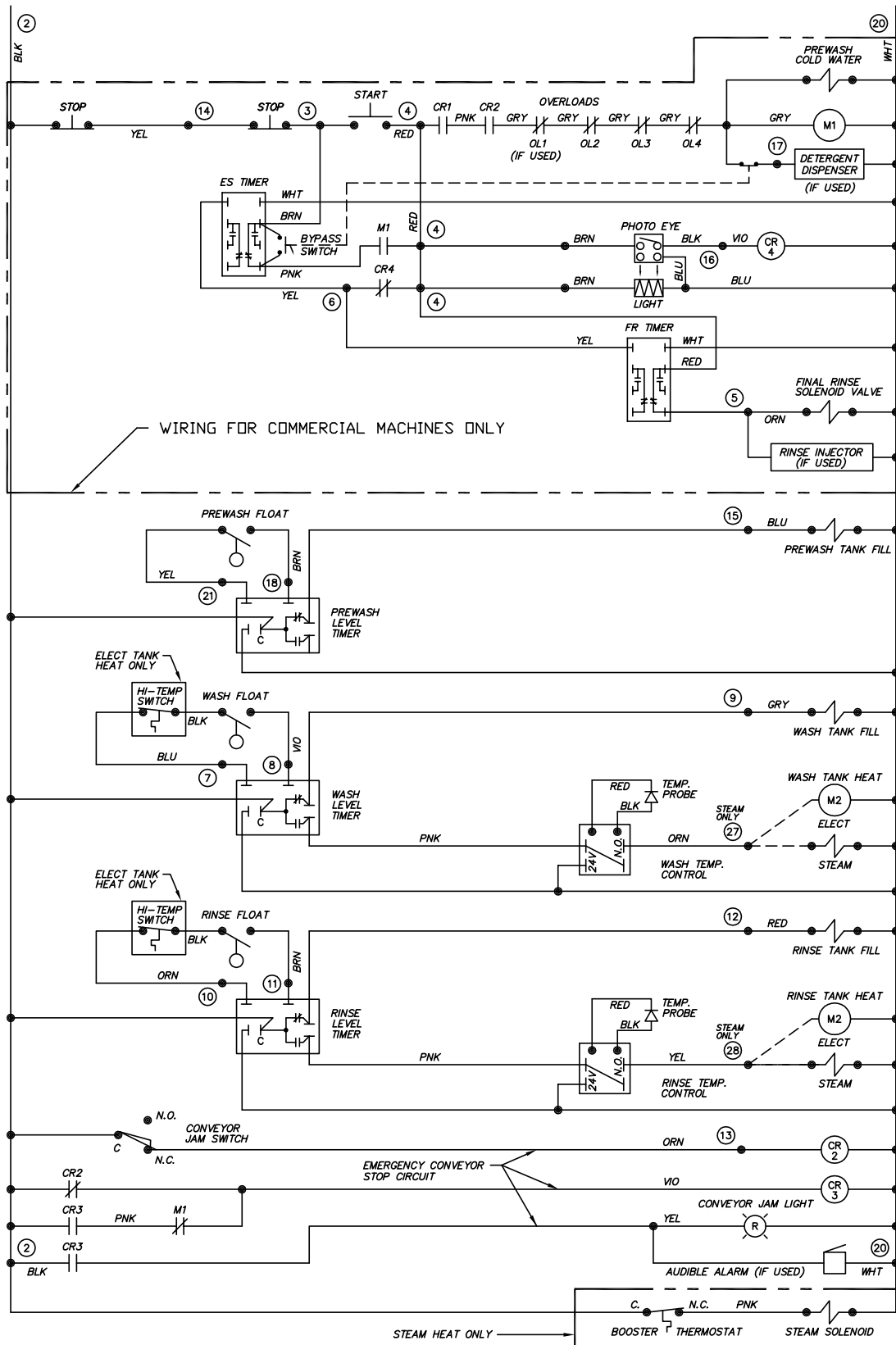


REV A - 03/17/03

WTRAC024 : TRAC 878 Electric or Steam Heat


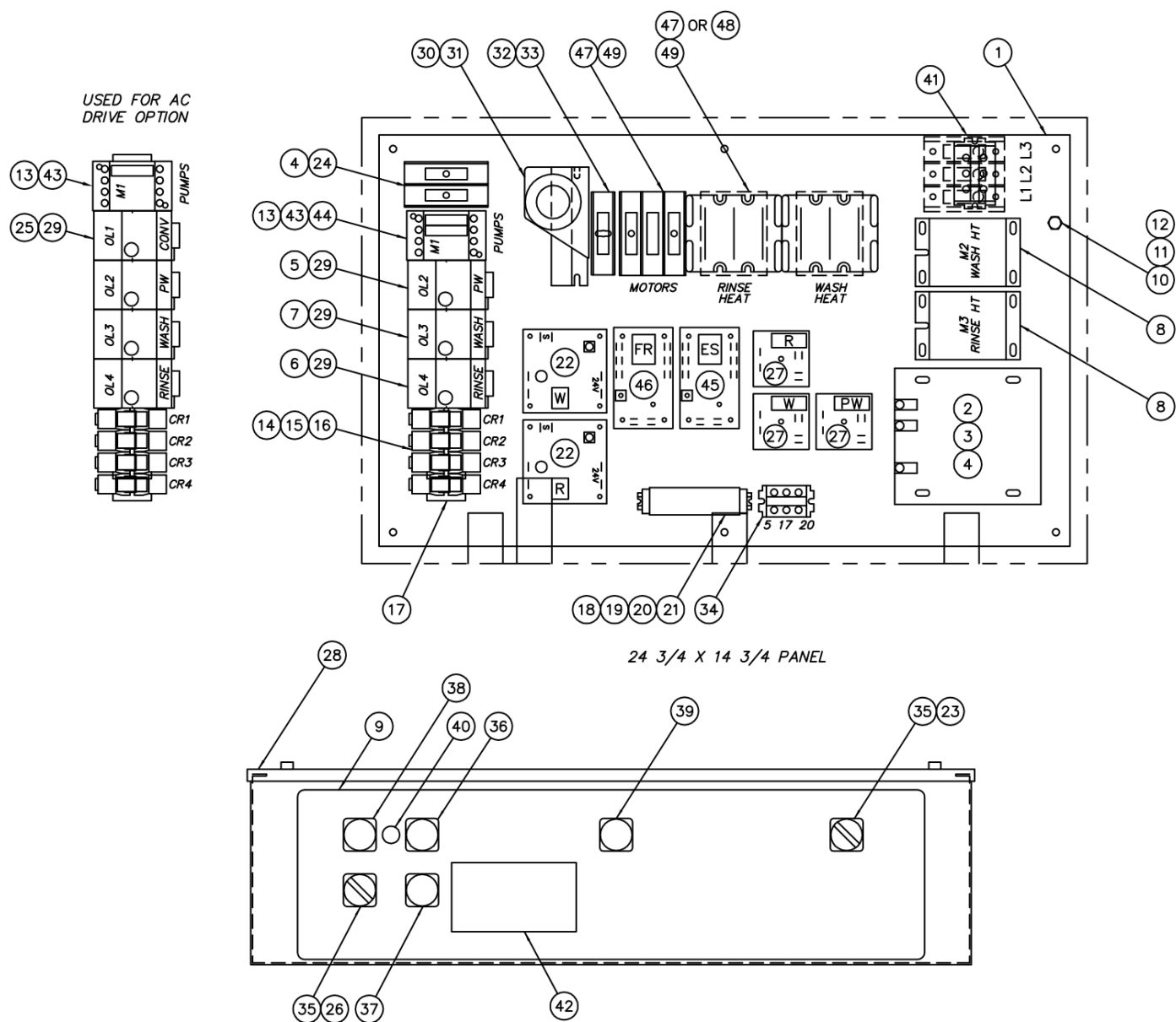
D	-	10.15.24	TITLE	TRAC-878	DWG. NO.	WTRAC024
C	1988	7.7.03		ELECTRIC OR STEAM HEAT		
B	1934	5.8.02				
REV	ECN NO	DATE	FILE: WIRE\WTRAC024	Philadelphia, PA 19135 (215) 624-4800 FAX (215) 624-6966	DRWN/DATE MFJ	3.30.01

SHEET 1 OF 2

WTRAC024 : TRAC 878 Electric or Steam Heat


SHEET 2 OF 2

C	1988	7.7.03	TITLE	TRAC-878	DWG. NO.	WTRAC024
B	1934	5.8.02		ELECTRIC OR STEAM HEAT		
A	1917	2.19.0				
REV	ECN NO	DATE				
FILE:	WIRE\WTRAC024		Insinger	Philadelphia, PA 19135 (215) 624-4800 FAX (215) 624-6966	DRWN/DATE	MFJ 3.30.01

SK-4516 : Control Panel Layout


REV A - 09/26/01

FUSE REQUIREMENTS				
Voltage	208 V	230 V	380 V	460 V
Motors	30 A	30 A	20 A	15 A
Heaters (10kW)	35 A	30 A	20 A	15 A

FUSE PART NO.		
15 A	FNQ-R-15	DE9-183
20 A	FNQ-R-20	DE9-184
25 A	FNQ-R-25	DE9-220
30 A	FNQ-R-30	DE9-227
35 A	JJN-35	DE9-255

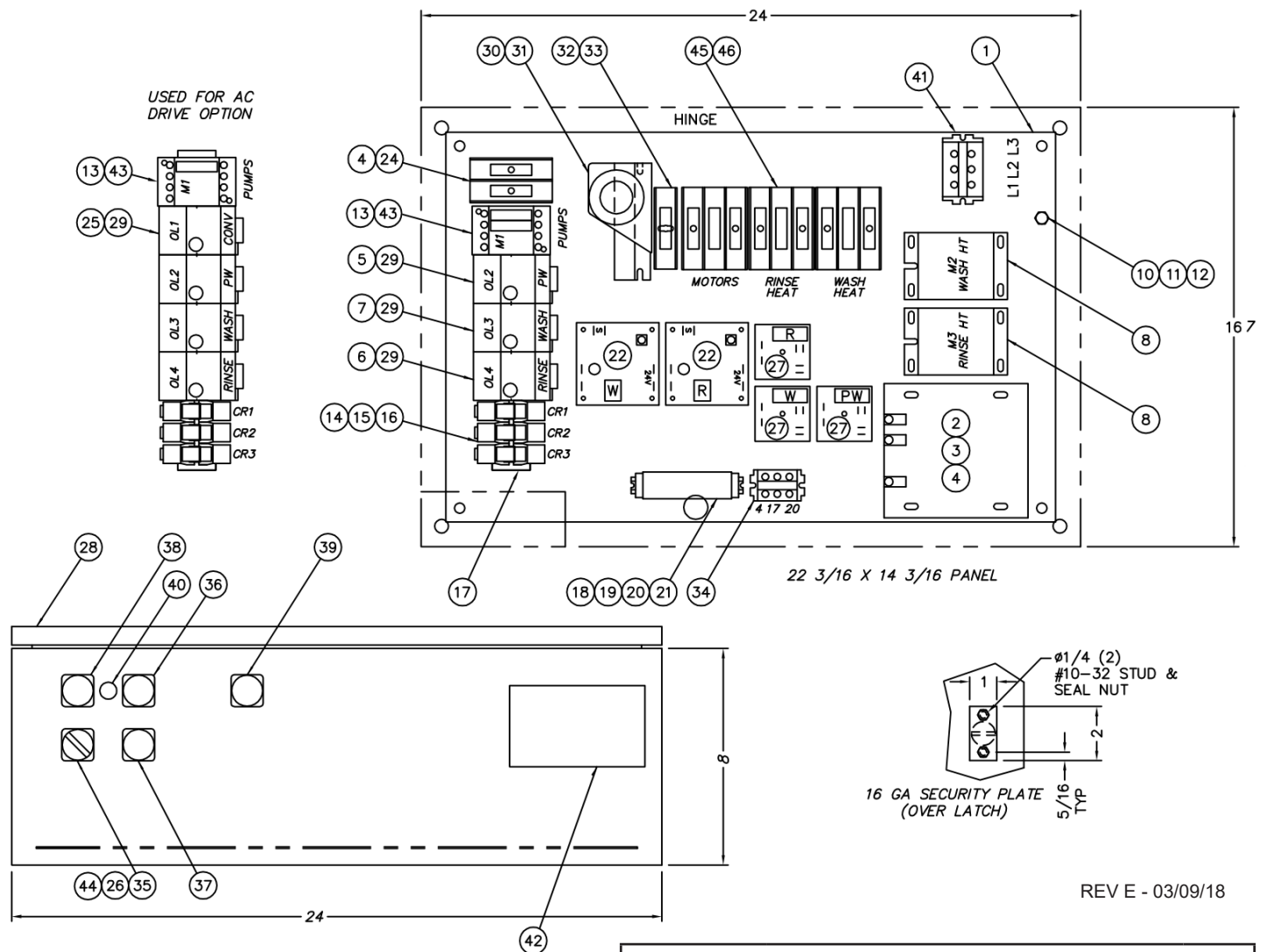
PARTS NOT SHOWN		
PART NO.	DESCRIPTION	QTY
Electric Immersion Heater (5kW)		
DE13-SD73	440 - 480 V, 3 PH	4
DE13-SD53	380 V, 3 PH	
DE13-SD43	220 - 240 V, 3 PH	
DE13-SD23	208 V, 3 PH	
DE5-70	Stop Pushbutton Station	1
DE9-231	Optional Audible Conveyor Jam Alarm	1
DE9-252	Temperature Sensor	2
DE6-26	Transformer, 250 VA (DC Drive Option)	1
DE3-3	Terminal Block (Heaters)	2

SK-4516 : Control Panel Layout

ITEM	PART NO.	DESCRIPTION	QTY
1	SK-4517	Component Mounting Plate	1
2	DE6-25	Control Transformer (250 VA, 24 VAC)	1
3	DE9-165	Fuse Block Kit (250 VA XFMR)	1
4		Fuse (250 VA Transformer Primary)	AR
	DE9-169	460V, FNQ-R-1.8	
	DE9-170	380V, FNQ-R-2	
	DE9-174	220V - 230V, FNQ-R-3.5	
	DE9-175	208V, FNQ-R-4	
5		Overload Relay (1/2 HP Prewash Pump)	1
	DE2-50	460/3/60, 1 - 1.7 A	
	DE2-50	380/3/50, 1 - 1.7 A	
	DE2-52	230/3/60, 1.6 - 2.5 A	
	DE2-52	220/3/50, 1.6 - 2.5 A	
	DE2-52	208/3/60, 1.6 - 2.5 A	
6		Overload Relay (2 HP Rinse Pump)	1
	DE2-53	460/3/60, 2.5 - 4 A	
	DE2-53	380/3/50, 2.5 - 4 A	
	DE2-55	230/3/60, 5.5 - 8 A	
	DE2-55	220/3/50, 5.5 - 8 A	
	DE2-55	208/3/60, 5.5 - 8 A	
7		Overload Relay (3 HP Wash Pump)	1
	DE2-54	460/3/60, 4 - 6 A	
	DE2-54	380/3/50, 4 - 6 A	
	DE2-56	230/3/60, 7 - 10 A	
	DE2-56	220/3/50, 7 - 10 A	
	DE2-56	208/3/60, 7 - 10 A	
8		Contactor (10kW Electric Tank Heater)	2
	DE1-109	460/3/60, 30 A RES	
	DE1-109	380/3/50, 30 A RES	
	DE1-110	230/3/60, 50 A RES	
	DE1-110	220/3/50, 50 A RES	
	DE1-110	208/3/60, 50 A RES	
9	SK-3799	Decal	1
10	D309C-GC-4G	Grounding Stud	1
11	D313C-G5	Lockwasher, 1/4"	1
12	D312C-GC-2	Hex Nut, 1/4-20	1
13		Contactor (Motors)	1
	DE1-93	220 - 460 V, SP4	
	DE1-56AE	208V, SP17	
14	DE2-37	Relay Base	4
15	DE2-38	Relay	4
16	DE3-43	Relay Hold Down Spring	4

SK-4516 : Control Panel Layout

ITEM	PART NO.	DESCRIPTION	QTY
17	DE9-84	DIN Rail (35mm)	1
18	DE3-42	DIN Rail (15mm)	1
19	DE3-39	Terminal Section	AR
20	DE3-40	Terminal End Cover Plate	1
21	DE3-41	Terminal End Clamp	2
22	DE9-251	Temperature Control Board	2
23	DE8-60	Contact Block, NC	1
24	DE9-185	Fuse Block, 2 Pole (DC DRV XFMR)	1
25		Overload Relay (Optional 1/15 HP Conv Drive)	1
	DE2-91	460/3/60, .16 - .25 A	
	DE2-91	380/3/50, .16 - .25 A	
	DE2-92	230/3/60, .25 - .40 A	
	DE2-92	220/3/50, .25 - .40 A	
	DE2-92	208/3/60, .25 - .40 A	
26	DE8-59	Contact Block, NO	1
27	DE7-35	Timer (Liquid Level)	3
28	SK-4518	Control Box, 26 x 16 x 7	1
29	DE2-60	Overload Base	4
30	2M510	DC Drive Control	1
31	1094-115	Potentiometer Bracket	1
32	DE9-42	Fuse Block, 1 Pole (SCR)	1
33	DE9-173	Fuse (SCR), FNQ-R-3	1
34	DE3-9	Terminal Block Assembly	1
35	DE8-58	Selector Switch Assembly	2
36	DE8-64	Pushbutton Assembly, Start	1
37	DE8-65	Pushbutton Assembly, Stop	1
38	DE8-62	Pilot Light Assembly - Yellow	1
39	DE8-61	Pilot Light Assembly - Red	1
40	DE9-106	Circuit Breaker (10A)	1
41		Terminal Block Assembly	1
	DE3-3	380 - 460 V	
	DE3-152	208 - 240 V	
42	SK-3715	Data Decal	1
43	DE1-61AE	Auxiliary Contact, NC	1
44	DE1-62AE	Auxiliary Contact, NO	1
45	DE7-28	Time Delay Board (Energy Saver)	1
46	DE7-27	Final Rinse Timer	1
47	DE9-186	Fuse Block (0 - 30 A)	AR
48	DE9-224	Fuse Block (35 - 60 A)	AR
49	-	Fuse (Single Point Connection)	9

SK-4470 : Control Panel Layout (Security)

FUSE REQUIREMENTS

Voltage	208 V	230 V	380 V	460 V
Motors	30 A	30 A	20 A	15 A
Heaters	30 A	25 A	15 A	15 A

FUSE PART NO.

15 A	FNQ-R-15	DE9-183
20 A	FNQ-R-20	DE9-184
25 A	FNQ-R-25	DE9-220
30 A	FNQ-R-30	DE9-227

PARTS NOT SHOWN

PARTS NOT SHOWN		
PART NO.	DESCRIPTION	QTY
	Electric Immersion Heater (3kW)	2
DE13-SC73	440 - 480 V, 3 PH	
DE13-SC53	380 V, 3 PH	
DE13-SC43	220 - 240 V, 3 PH	
DE13-SC23	208 V, 3 PH	
	Electric Immersion Heater (5kW)	2
DE13-SD73	440 - 480 V, 3 PH	
DE13-SD53	380 V, 3 PH	
DE13-SD43	220 - 240 V, 3 PH	
DE13-SD23	208 V, 3 PH	
DE5-70	Stop Pushbutton Station	1
DE9-231	Optional Audible Conveyor Jam Alarm	1
DE9-252	Temperature Sensor	2
DE6-26	Transformer, 250 VA (DC Drive Option)	1
DE3-3	Terminal Block (Heaters)	2

SK-4470 : Control Panel Layout (Security)

ITEM	PART NO.	DESCRIPTION	QTY
1	SK-4417	Component Mounting Plate	1
2	DE6-25	Control Transformer (250 VA, 24 VAC)	1
3	DE9-165	Fuse Block Kit (250 VA XFMR)	1
4		Fuse (250 VA Transformer Primary)	AR
	DE9-169	460V, FNQ-R-1.8	
	DE9-170	380V, FNQ-R-2	
	DE9-174	220V - 230V, FNQ-R-3.5	
	DE9-175	208V FNQ-R-4	
5		Overload Relay (1/2 HP Prewash Pump)	1
	DE2-50	460/3/60, 1 - 1.7 A	
	DE2-50	380/3/50, 1 - 1.7 A	
	DE2-52	230/3/60, 1.6 - 2.5 A	
	DE2-52	220/3/50, 1.6 - 2.5 A	
	DE2-52	208/3/60, 1.6 - 2.5 A	
6		Overload Relay (2 HP Rinse Pump)	1
	DE2-53	460/3/60, 2.5 - 4 A	
	DE2-53	380/3/50, 2.5 - 4 A	
	DE2-55	230/3/60, 5.5 - 8 A	
	DE2-55	220/3/50, 5.5 - 8 A	
	DE2-55	208/3/60, 5.5 - 8 A	
7		Overload Relay (3 HP Wash Pump)	1
	DE2-54	460/3/60, 4 - 6 A	
	DE2-54	380/3/50, 4 - 6 A	
	DE2-56	230/3/60, 7 - 10 A	
	DE2-56	220/3/50, 7 - 10 A	
	DE2-56	208/3/60, 7 - 10 A	
8		Contactor (8kW Electric Tank Heater)	2
	DE1-109	30 A Res	
	DE1-109	30 A Res	
	DE1-109	30 A Res	
	DE1-109	30 A Res	
	DE1-109	30 A Res	
9	-	-	-
10	D309C-GC-4G	Grounding Stud	1
11	D313C-G5	Lockwasher, 1/4"	1
12	D312C-GC-2	Hex Nut, 1/4-20	1
13		Contactor (Motors)	1
	DE1-56AE	220 - 460 V,	
	DE1-55AE	208V,	
14	DE2-37	Relay Base	3
15	DE2-38	Relay	3
16	DE3-43	Relay Hold Down Spring	3

SK-4470 : Control Panel Layout (Security)

ITEM	PART NO.	DESCRIPTION	QTY
17	DE9-84	DIN Rail (35mm)	1
18	DE3-42	DIN Rail (15mm)	1
19	DE3-39	Terminal Section	AR
20	DE3-40	Terminal End Cover Plate	1
21	DE3-41	Terminal End Clamp	2
22	DE9-251	Temperature Control Board	2
23	-	-	-
24	DE9-185	Fuse Block, 2 Pole (DC DRV XFMR)	1
25		Overload Relay (Optional 1/15 HP Conv Drive)	1
	DE2-91	460/3/60, .16 - .25 A	
	DE2-91	380/3/50, .16 - .25 A	
	DE2-92	230/3/60, .25 - .40 A	
	DE2-92	220/3/50, .25 - .40 A	
	DE2-92	208/3/60, .25 - .40 A	
26	DE8-59	Contact Block, NO	1
27	DE7-35	Timer (Liquid Level)	3
28	DE9-248	Control Box, 24 x 16 x 8	1
29	DE2-60	Overload Base	AR
30	2M510	DC Drive Control	1
31	1094-115	Potentiometer Bracket	1
32	DE9-42	Fuse Block, 1 Pole (SCR)	1
33	DE9-173	Fuse (SCR), FNQ-R-3	1
34	DE3-9	Terminal Block Assembly	1
35	DE8-58	Selector Switch Assembly	1
36	DE8-64	Pushbutton Assembly, Start	1
37	DE8-65	Pushbutton Assembly, Stop	1
38	DE8-62	Pilot Light Assembly - Yellow	1
39	DE8-61	Pilot Light Assembly - Red	1
40	DE9-106	Circuit Breaker (10A)	1
41		Terminal Block Assembly	1
	DE3-152	380 - 460 V	
	DE3-152	208 - 240 V	
42	SK-3715	Data Decal	1
43	DE1-120	Auxiliary Contact, NC & NO	1
44	DE5-35	Auxiliary Contact, NO	5Q
45	DE9-186	Fuse Block (Single Pt. Conn. w/ Elect. Tank Heat)	3
46	-	Fuse (Single Pt. Conn. w/ Elect. Tank Heat)	9



Insinger Machine Co.
6245 State Rd. Philadelphia, PA 19135
800.344.4802 | service@insingermachine.com
www.insingermachine.com