

LANCER®

DELTA III REMOTE RECIRCULATING UNIT LANCER SERIES 9100

Operation Manual

PN: 28-0447



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Model Number

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FOR QUALIFIED INSTALLER ONLY

TABLE OF CONTENTS

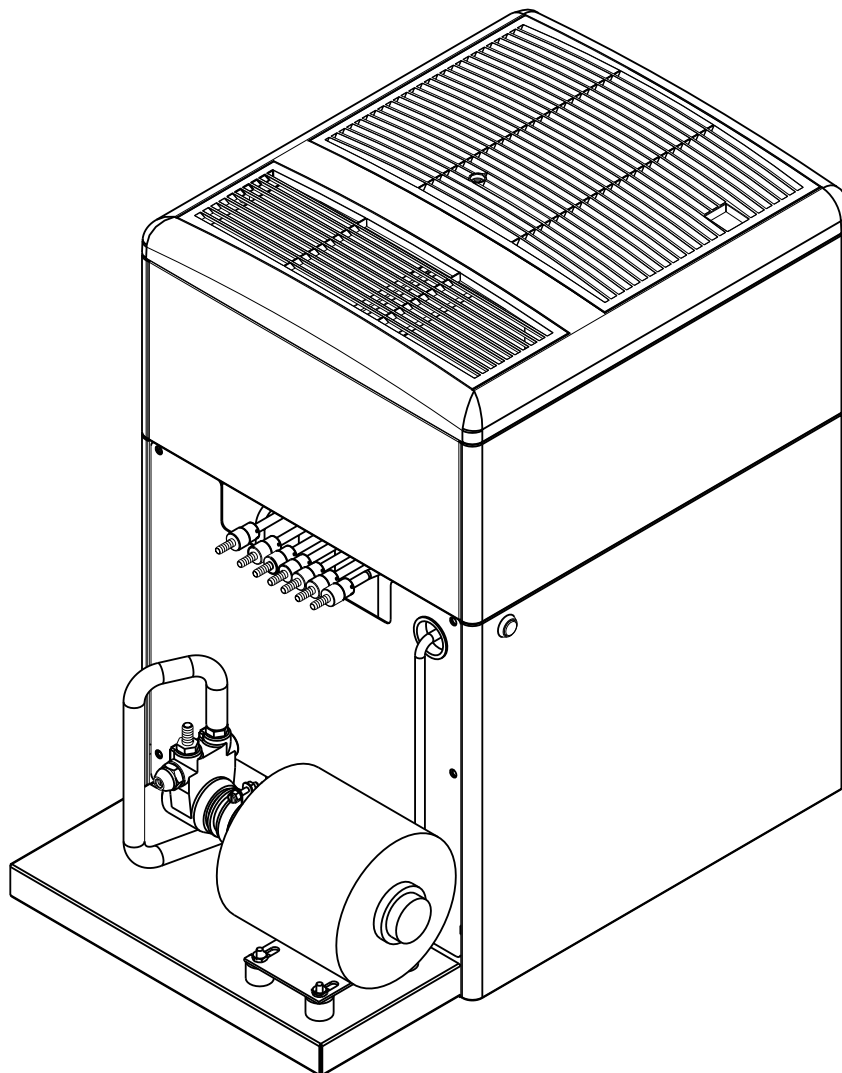
SPECIFICATIONS	i
DISPENSER INSTALLATION HIGHLIGHTS.....	ii
1. INSTALLATION	1
1.1 RECEIVING	1
1.2 UNPACKING	1
1.3 UNPACKING INSTALLATION KITS	1
1.4 SELECTING A LOCATION	1
1.5 MOUNTING THE DISPENSER.....	1
1.6 FILLING UNIT WITH WATER	2
1.7 CONNECTING TO ELECTRICAL POWER	2
1.8 CONNECTING PYTHON TO REMOTE RECIRCULATING UNIT	2
1.9 CONNECTING PYTHON TO TOWER.....	4
1.10 CONNECTING 24 VAC POWER SUPPLY TO TOWER	4
1.11 CONNECTING TO WATER SUPPLY.....	4
1.12 CONNECTING TO CO2 SUPPLY	5
1.13 CONNECTING TO BAG-IN-BOX (BIB) SYRUP SUPPLY	5
1.14 CONNECTING TO REMOTE BIB SYRUP PUMPS.....	5
1.15 CONNECTING TO REMOTE PRESSURIZED SYRUP SUPPLY.....	5-6
1.16 PURGING THE CARBONATION SYSTEM	6
1.17 COMPLETE INSULATION BETWEEN UNIT AND PYTHON	6
1.18 COMPLETE INSULATION BETWEEN TOWER AND PYTHON	6
2. SCHEDULED MAINTENANCE	6
2.1 DAILY	6
2.2 WEEKLY	6
2.3 MONTHLY	6
2.4 EVERY SIX MONTHS.....	7
2.5 YEARLY.....	7
3. DISPENSER CLEANING AND SANITIZING	7
3.1 AMBIENT PROCESS.....	7
3.2 ALTERNATE CLEANING AND SANITIZING AGENTS.....	7
4. CONVERTING FROM EXTERNAL PRESSURIZED SYRUP SUPPLY TO BAG-IN-BOX WITH BUILT-IN SYRUP PUMPS.....	8
5. CONVERTING FROM BUILT-IN SYRUP PUMPS TO REMOTE PUMPS OR SYRUP TANKS.....	8
5.1 REMOVING EXISTING BUILT-IN SYRUP PUMPS	8
5.2 INSTALLING REMOTE PUMP OR SYRUP TANKS	8
5.3 CONNECTION FOR PLAIN WATER PRODUCT.....	8
6. TROUBLESHOOTING.....	8
6.1 MISCELLANEOUS LEAKAGE.....	9
6.2 INSUFFICIENT WATER FLOW.....	9
6.3 INSUFFICIENT SYRUP FLOW	9
6.4 ERRATIC RATIO	9
6.5 NO PRODUCT DISPENSED	9
6.6 WATER ONLY DISPENSED, NO SYRUP; OR SYRUP ONLY DISPENSED, NO WATER.....	9
6.7 NO WATER, JUST SYRUP (ICE BANK GREW TO WATER INLET LINE TO CARBONATOR TANK).....	9-10
6.8 SYRUP ONLY DISPENSED, NO WATER; BUT CO2 GAS DISPENSED WITH SYRUP	10
6.9 EXCESSIVE FOAMING	10

6.10	WATER CONTINUALLY OVERFLOWS FROM WATER BATH INTO DRIP TRAY	10
6.11	COMPRESSOR STARTS AND CONTINUES TO RUN UNTIL FREEZE UP, AND WILL NOT CUT OFF	11
6.12	WARM DRINKS.....	11
6.13	COMPRESSOR DOES NOT START (NO HUM), CONDENSER FAN MOTOR DOES NOT RUN AND NO ICE BANKS	11
6.14	COMPRESSOR DOES NOT START (NO HUM), BUT CONDENSER FAN MOTOR RUNS	12
6.15	COMPRESSOR DOES NOT START, BUT HUMS.....	12
6.16	COMPRESSOR STARTS, BUT DOES NOT SWITCH OFF START WINDING	12
6.17	COMPRESSOR STARTS AND RUNS A SHORT TIME, BUT SHUTS OFF ON OVERLOAD	12
6.18	COMPRESSOR RUNS NORMALLY, BUT WATER LINE IS FROZEN.....	13
6.19	COMPRESSOR CYCLES ON AND OFF FREQUENTLY DURING THE INITIAL PULLDOWN AND/OR NORMAL OPERATIONS	13
6.20	CIRCUIT BREAKER POPPING	13
6.21	BIB PUMP DOES NOT OPERATE WHEN DISPENSING VALVE IS OPENED	13
6.22	BIB PUMP OPERATES, BUT NO FLOW.....	13
6.23	BIB PUMP CONTINUES TO OPERATE WHEN BAG IS EMPTY	13
6.24	BIB PUMP FAILS TO RESTART AFTER BAG REPLACEMENT	13
6.25	BIB PUMP FAILS TO STOP, WHEN DISPENSING VALVE IS CLOSED	14
6.26	LOW OR NO CARBONATION	14

7. ILLUSTRATIONS, PARTS LISTINGS, AND WIRING DIAGRAMS15

7.1	REFRIGERATION DECK ASSEMBLY.....	15-16
7.2	CABINET ASSEMBLY.....	17-18
7.3	CARBONATOR DECK/PUMP BRACKET ASSEMBLY.....	19-20
7.4	CARBONATOR WATER/SYRUP LINES ASSEMBLIES.....	21-22
7.5	CONTROL HOUSING	23
7.6	REGULATOR WATER ASSEMBLY.....	24
7.7	WIRING DIAGRAM - DELTA III.....	25

DELTA III SPECIFICATIONS



<p>DIMENSIONS Width: 16 7/8 inches (657 mm) Depth: 25 9/16 inches (649 mm) Height w/out legs: 25 7/8 inches (429 mm)</p> <p>SPACE REQUIRED Width: 4 in (101.6 mm) Depth: 4 in (101.6 mm) Back: 4 in (101.6 mm) Top: 8 in (203.2 mm)</p> <p>ELECTRICAL 115VAC/60Hz/9.0AMPs 230VAC/50Hz/4.5AMPs</p>	<p>WEIGHT Shipping: 160 pounds (72.6 kg) Empty: 146 pounds (66.2 kg) Operating: 237 pounds (108 kg)</p> <p>ICE Capacity: 25 - 28 lbs (11.3 to 12.7 kg)</p> <p>FITTINGS Water for carbonator inlet: 3/8" barb Plain water inlet: 3/8" barb Brand syrup inlets: 3/8" barb CO2 inlet: 3/8" barb</p>	<p>CARBONATOR WATER SUPPLY Min flowing pressure: 25 PSIG (1.76 kg/cm², 0.172 MPA) Max static pressure: 50 PSIG (3.52 kg/cm², 0.345 MPA)</p> <p>CARBON DIOXIDE (CO2) Min pressure: 70 PSIG (4.92 kg/cm², 0.483 MPA) Max pressure: 80 PSIG (5.62 kg/cm², 0.552 MPA)</p>
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This unit emits a sound pressure level below 70 dB




WARNING IF WATER SOURCE EXCEEDS 50 PSIG (3.52 KG/CM²), A RECOMMENDED WATER REGULATOR ASSEMBLY (PN 18-0253) MUST BE USED TO LIMIT WATER PRESSURE TO 50 PSIG (3.52 KG/CM²). FAILURE TO USE REGULATOR WILL RESULT IN IMPROPER PERFORMANCE OF DISPENSER.



DISPENSER AND INSTALLATION HIGHLIGHTS



 Listed below are ten critical elements which will aid in a successful installation.

1. Fill water bath until water over flows from tank overflow tube.
2. The carbonator pump motor must be disconnected from the power supply (see Section 1.8A) prior to connection to water supply for initial build up of ice bank. Failure to do so will result in automatic shut off of carbonator (see item 6 below) or damage to the pump.
3. If this dispenser is installed in an area that is susceptible to $\pm 10\%$ variation of the nominal line voltage, consider installing a surge protector or similar protection device.
4. There is a five (5) minute delay, which prevents the compressor and condenser fan from starting until the delay has lapsed. If electrical current is interrupted, there is always a five (5) minute delay before the compressor starts.
5. The unit is equipped with a protective timer for the carbonator pump motor, set for three (3) minutes. If the carbonator motor has timed out, it must be manually reset by either momentarily unplugging the unit or switching off the ON/OFF switch (if present). Once power is restored, the five (5) minute compressor delay would be in effect.
6. Supply Water Pressure: Minimum - 25 PSIG (1.76 kg/cm²); Maximum - 50 PSIG (3.5 kg/cm²). If pressure is over 50 PSIG, a water pressure regulator must be used.
7. On units with the built in water regulator, the regulator must be removed if inlet water pressure is less than 25 PSIG.
8. CO₂ Pressure: Recommend nominal pressure 70 PSIG (4.92 kg/cm², 4.83 BAR). Pressure may be reduced to a minimum of 60 PSIG (4.22 kg/cm², 4.13 BAR) if remote syrup pumps are being used. It may be increased to a maximum of 80 PSIG (5.62 kg/cm², 5.52 BAR), only when internal syrup pumps are being used with highly viscous syrups. Important: Internal syrup pumps may not work at pressures less than 60 PSIG. CO₂ pressure over 80 PSIG may result in damage or leakage from the syrup pump system, or may cause excessive foam in the drink.
9. Bag-in-Box syrup packages must be within six (6) feet from unit when internal syrup pumps are being used.
10. Valve Adjustment: Make sure drink temperature is below 40°F (4.4°C) before adjusting brix.

1. INSTALLATION

1.1 RECEIVING

Each unit is tested and thoroughly inspected before shipment. At the time of shipment, the carrier accepts the unit and any claim for damages must be made with the carrier. Upon receiving units from the delivering carrier, carefully inspect carton for visible indication(s) of damage. If damage exists, have carrier note the same on bill of lading and file a claim with the carrier.

1.2 UNPACKING

- A. Cut plastic band and remove.
- B. Remove top portion of carton by lifting up.
- C. Remove accessory kit and loose parts from top packaging.
- D. Remove top inner carton pad and corners.
- E. Lift unit up by plywood shipping base, and remove lower portion of carton.
- F. Inspect unit for concealed damage(s) and if evident, notify delivering carrier and file a claim against same.
- G. Remove plywood shipping base from unit by moving unit, so that one side is off the counter top or table, allowing access to screws on the bottom of the plywood shipping base.

NOTE: IF UNIT IS TO BE TRANSPORTED, IT IS ADVISABLE TO LEAVE UNIT SECURED TO PLYWOOD SHIPPING BASE.

- H. If unit is to be installed with optional legs, assemble legs to unit by tilting unit. DO NOT LAY UNIT ON ITS SIDE OR BACK.

1.3 UNPACKING INSTALLATION KITS

- A. Inspect kits for concealed damage and if evident, notify delivering carrier and file a claim against same.
- B. Each kit contains a list of the parts and a drawing showing the proper assembly of the parts.

1.4 SELECTING A LOCATION

- A. Select a location close to a properly grounded electrical outlet and water supply that meet the requirements as scheduled on the Specifications page.
- B. Condenser air is drawn in the front of the unit and discharged out the top of the unit. A minimum of eight (8) inches (20.3 cm) clearance must be maintained over the top of the unit.



WARNING FAILURE TO MAINTAIN THIS CLEARANCE WILL CAUSE THE COMPRESSOR TO OVERHEAT AND WILL RESULT IN COMPRESSOR FAILURE.

- C. Units with built-in syrup pumps must be located no more than eight (8) meters (25 feet) from the dispensing tower, and no more than 2.4 meters (8 feet) below the tower. Use external pumps if these limits are exceeded.

1.5 MOUNTING THE DISPENSER

- A. The dispenser is designed to be permanently mounted and sealed to the counter, or installed on four (4) inch legs.
- B. When the dispenser is to be permanently bolted to the counter top, seal dispenser base to counter top with a silicone sealant which provides a smooth and easily cleanable bond to the counter.
- C. For leg mounting, use Lancer leg kit (PN 82-0962).

NOTE: NSF listed units must be sealed to the counter, or have four (4) legs installed.

1.6 FILLING UNIT WITH WATER

- A. Remove the bonnet from the unit.
- B. Remove the yellow plastic plug (located on the front of the unit's carbonator deck) from the unit's fill hole.
- C. Using a funnel or tube, fill the water bath compartment with water until it flows out of the overflow tube into the drip tray.



CAUTION THE WATER BATH COMPARTMENT MUST BE FILLED WITH WATER BEFORE PLUGGING IN THE UNIT. OTHERWISE, THE COMPRESSOR DECK AND CONDENSER FAN MAY NOT OPERATE PROPERLY.

- D. Replace the yellow plug.

1.7 CONNECTING TO ELECTRICAL POWER



WARNING THIS UNIT MUST BE PROPERLY ELECTRICALLY GROUNDED TO AVOID POSSIBLE FATAL ELECTRICAL SHOCK OR SERIOUS INJURY TO THE OPERATOR. THE POWER CORD IS PROVIDED WITH A THREE PRONG GROUNDED PLUG. IF A THREE-HOLE GROUNDED ELECTRICAL OUTLET IS NOT AVAILABLE, USE AN APPROVED METHOD TO GROUND THE UNIT.



WARNING FAILURE TO DISCONNECT THE MOTOR POWER SUPPLY WILL DAMAGE THE CARBONATOR MOTOR AND PUMP AND VOID THE WARRANTY.

- A. If the unit is equipped with a built-in carbonator, disconnect the power supply to the carbonator motor by disconnecting the four pin connector, located near the top of the electrical control box on the refrigeration deck.
- B. Check the dispenser serial number plate for unit's correct electrical requirements. Do not plug into wall electrical outlet unless serial number plate current shown agrees with local current available.
- C. Route the power supply cord to a grounded electrical outlet of the proper voltage and amperage rating, and plug in the unit. This will turn on the refrigeration system and allow it to start cooling, while completing the rest of the installation. The agitator motor will start immediately, but the compressor and fan motor will not start until the five (5) minute delay has elapsed.

1.8 CONNECTING PYTHON TO REMOTE RECIRCULATING UNIT (SEE FIGURE 1)

- A. All remote units have the plain water feature, factory installed. If plain water is not wanted, remove the barbed fitting and short extension fitting, and cap end of plain water line with cap from accessory kit.
- B. Determine length of python required, allowing additional length as required for servicing. The length of the python must not exceed 25 feet (8 meters) if built-in syrup pumps are being used.
- C. Position one end of python near remote unit. Slit the python insulation back 18 inches (45 cm) from end and roll insulation back to expose individual tubes. Take care not to cut into tubing bundle.
- D. Slide the tube insulation from the accessory kit over one of the 3/8 inch ID plastic soda lines. Connect this line to the 3/8 inch barbed 90° elbow located on the inlet to the recirculating pump. Secure with an Oetiker clamp from the kit.
- E. Connect the other 3/8 inch ID plastic soda line to the 3/8 inch barbed fitting on the stainless steel soda recirculating Pump. Secure with Oetiker clamp from kit.
- F. Connect each of the 1/4 inch ID plastic lines from the python to the barbed fittings on each of the stainless steel lines (and plain water line, if used). Secure with Oetiker clamps. The individual barbed fittings for the lines can be removed for insertion into the python tubing by removing the "U" shaped retainer pin and pulling the fitting off of syrup line.

NOTE: Do not insulate connections at this time. Leave all connects exposed for inspection for leaks. Refer to Section 1.17 to complete insulation.

FIGURE 1: CONNECTING PYTHON TO REMOTE RECIRCULATING UNIT (STANDARD PUMP SHOWN)

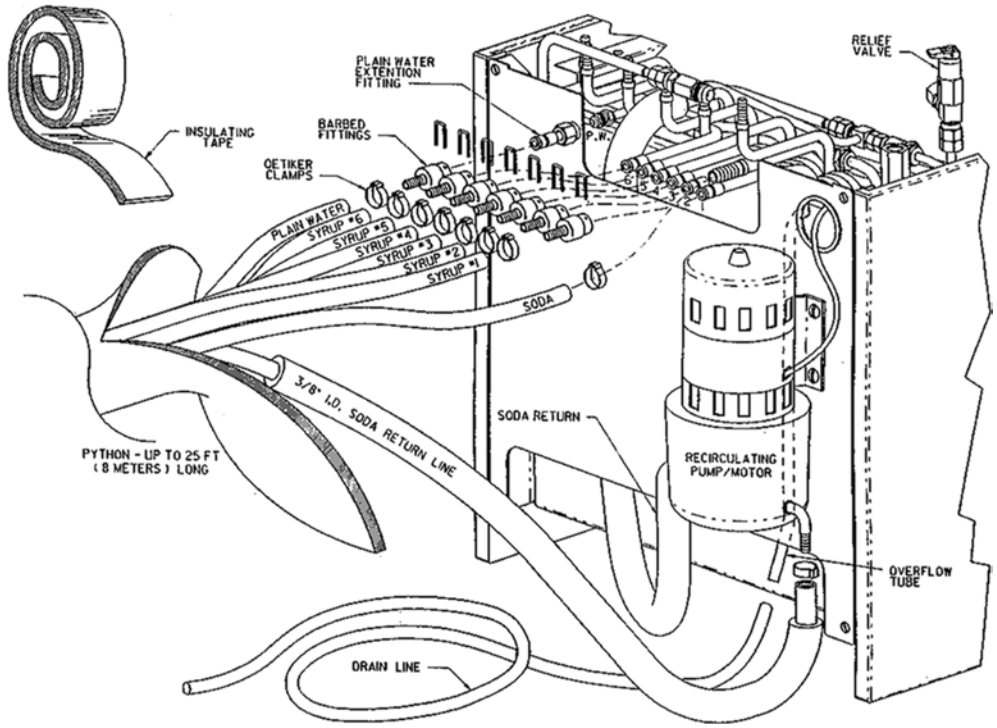
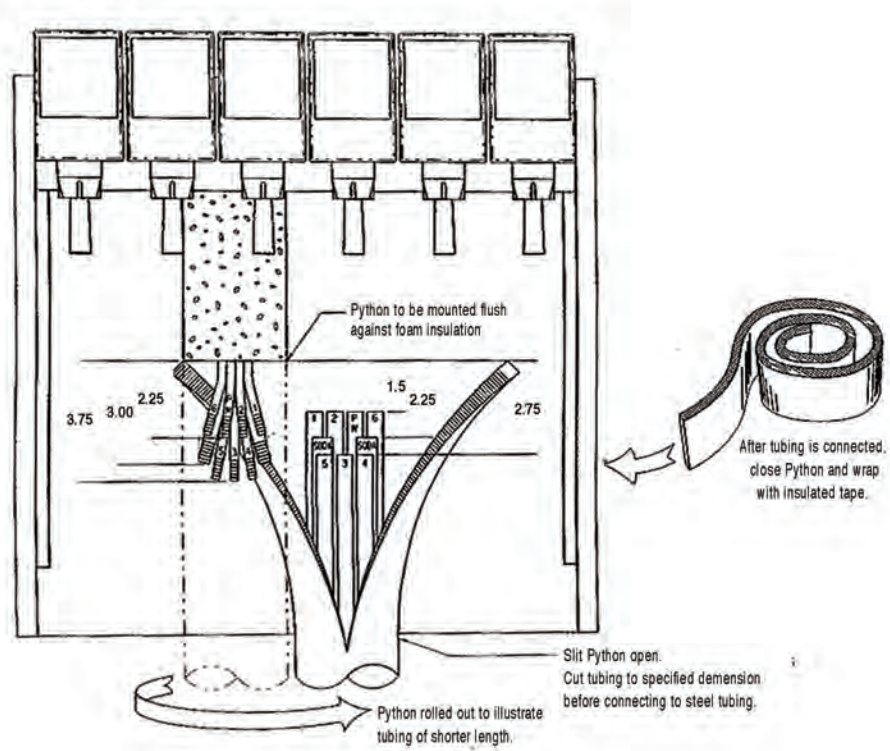


FIGURE 2: CONNECTING PYTHON TO DELTA TOWER



1.9 CONNECTING PYTHON TO TOWER (SEE FIGURE 2)

- A. Route opposite end of python to tower. Determine length required, and cut if necessary. Be sure to allow additional length as required for servicing.



WARNING USE A SHARP KNIFE, RAZOR BLADE, OR TUBE CUTTER TO CUT TUBING. TUBING CUT WITH A SAW WILL RESULT IN PLASTIC SHAVINGS, WHICH WILL PLUG THE FLOW CONTROLS IN THE DISPENSING VALVE.

- B. Slit python insulation back 12 inches (30 cm) from end and roll insulation back to expose individual tubes. Cut tubing to length as shown in Figure 2.
- C. All Delta towers have the plain water feature, factory installed. If plain water is not wanted, splice a stainless steel, reducing, barbed hose tee (PN 01-0527) in the 3/8 inch soda line. Use a separate 1/4 inch tube to complete the connection from the barbed tee to the tower manifold.
- D. Connect each of the plastic lines from the python to the barbed fittings on each of the stainless steel syrup, soda, and plain water lines on the tower manifold. Start with connections at the back of the tower manifold first. Secure with Oetiker clamps.

NOTE: Do not insulate connections at this time. Leave all connects exposed for inspection for leaks. Refer to Section 1.18 to complete insulation.

1.10 CONNECTING 24VAC POWER SUPPLY TO TOWER NOTE

The remote recirculating unit is designed to supply 24VAC power to the valves on the dispensing tower. An extension cord of 25 feet (8 meters) is provided for this purpose in the tower. A separate power supply must be used if the tower is located more than 25 feet (8 meters) from the remote recirculating unit.

- A. Remove cover from electrical control box on remote recirculating unit, and route white and black wires (bundled) through the opening in side of control box. Replace cover.
- B. Connect extension cord to white and black wires.
- C. Route extension cord with python to tower.
- D. Connect white wire to terminal on key lock switch, and black wire to loose black wire in tower.
- E. A separate power cord is provided for the lighted merchandiser.

1.11 CONNECTING TO WATER SUPPLY



WARNING IF WATER SOURCE EXCEEDS 50 PSIG (3.52 KG/CM²), A WATER REGULATOR KIT MUST BE USED TO LIMIT WATER PRESSURE TO 50 PSIG (3.52 KG/CM²). FAILURE TO USE REGULATOR WILL RESULT IN IMPROPER PERFORMANCE OF DISPENSER.

- A. Using tubing and fittings from installation kit, connect tubing assembly to water source. *DO NOT CONNECT TO DISPENSER AT THIS TIME.*
- B. Flush water supply line thoroughly.
- C. *IF THE WATER SOURCE IS ABOVE 50 PSIG (3.52 KG/CM²), CUT TUBING ASSEMBLY AND INSTALL WATER REGULATOR KIT (PN 18-0253/01) AS SHOWN IN KIT INSTRUCTION SHEET.*

NOTE: The water supply must be protected by means of an air gap, a backflow prevention device (located upstream of the CO₂ injection system) or another approved method to comply with NSF standards. A backflow prevention device must comply with ASSE and local standards. It is the responsibility of the installer to ensure compliance.

- D. Route tubing through hole in counter and through opening behind splash plate and connect to carbonator pump, using a flare seal washer (PN 05-0017). Use a back-up wrench to prevent damage to carbonator pump.
- E. Leave 12 inches (30 cm) of extra tubing length below the counter for servicing and moving the dispenser.
- F. Turn on water supply and check for leaks.
- G. Using test gauge assembly (PN 22-0138), set regulator at 50 PSIG (3.52 kg/cm²).

1.12 CONNECTING THE CO2 SUPPLY

- A. Connect high pressure CO2 regulator assembly to CO2 cylinder. Use a new CO2 tank washer if regulator does not have built-in o-ring seal.
- B. Place CO2 cylinder in service location under counter, etc., and secure it with a safety chain.
- C. Using tubing and fittings from installation kit, connect tubing assembly to tank mount regulator using flare seal washer (PN 05-0011). Use a back-up wrench to prevent damage to regulator assembly.
- D. Route gas line through hole in counter and through opening behind the dispenser splash plate.
- E. Leave 12 inches (30 cm) of extra tubing length below the counter for servicing and moving the dispenser.
- F. Remove the protective plug from the CO2 manifold (located on top of mini pumps on left side of unit) and connect the CO2 supply line using a 1/4 inch elbow (supplied in installation kit.)



WARNING DO NOT TURN ON THE CO2 SUPPLY AT THIS TIME

- G. If dispenser does not have built in syrup pumps, connect directly to the carbonator CO2 inlet check valve.

1.13 CONNECTING TO BAG-IN-BOX (BIB) SYRUP SUPPLY (Units with Built-in Syrup Pumps)

- A. Remove the protective caps from the syrup pump inlets and connect syrup inlet tube assemblies, furnished in the installation kit, to the syrup pumps. Lubricate o-rings before installation, using food grade glycerine or equivalent. Be careful not to cut o-rings when installing in pump.



CAUTION THE SYRUP INLET TUBE ASSEMBLIES SHIPPED WITH THE INSTALLATION KIT, ARE EIGHT (8) FEET (2.4 M) LONG. THESE LINES CAN BE EXTENDED UP TO A MAXIMUM OF 12 FEET (3.7 M). THE MAXIMUM HEIGHT OF THE PUMPS ABOVE THE LOWEST BIB PACKAGE SHOULD NOT EXCEED EIGHT (8) FEET (2.4 M). IF EITHER THE HEIGHT OF PUMPS OR LENGTH OF INLET LINE LIMITATIONS ARE EXCEEDED, REMOTE SYRUP PUMPS OR PRESSURIZED SYRUP CONTAINERS SHOULD BE USED.

- B. Mark syrup tube assemblies at BIB hose connector end with product ID tape.
- C. Route the syrup supply tubes from the unit, through hole in counter, to the BIB syrup supply.
- D. Dip hose connectors in a cup of warm, potable water.
- E. Attach the BIB hose connectors to the appropriate syrup flavor.

1.14 CONNECTING TO REMOTE BIB SYRUP PUMPS

- A. Locate the remote BIB, syrup supply, and pumps in a convenient location.
- B. Attach the syrup supply tubes to the dispensers syrup inlet fittings (located behind the splash plate) using a 1/4 inch Oetiker clamp for each syrup flavor.
- C. Route the syrup supply tubes to the remote syrup pumps.
- D. Complete installation of the remote syrup pump system following the manufacturer's instructions.

1.15 CONNECTING TO REMOTE PRESSURIZED SYRUP SUPPLY

- A. Locate the five gallon (figal) syrup containers and the CO2 cylinder and regulator set in a convenient location.
- B. Attach the syrup supply tube assembly to the dispensers syrup inlet fittings (located behind the splash plate) using a 1/4 inch Oetiker clamp for each syrup flavor.
- C. Route the syrup supply tubes to the figal syrup containers and attach them to the appropriate syrup flavor.
- D. Attach a CO2 supply line from each of the figal syrup containers to the low pressure regulator and pressurize the containers.

1.16 PURGING THE CARBONATION SYSTEM

- A. The relief valve for the built-in carbonator is located on the right hand side of the unit's carbonator deck. Lift the yellow lever on the top of the relief valve until water flows from the holes in the relief valve. Then, release the relief valve.
- B. Reconnect the power supply to the carbonator pump.
- C. Back off on the CO2 regulator pressure adjusting screw all the way. Open the CO2 cylinder handle slowly. Turn the CO2 pressure regulator up slowly to 75 PSIG (5.1 bar).
- D. Open a dispensing valve at tower, until water and syrup are flowing steadily from the valve.
- E. Repeat procedure "D" for each valve.
- F. Check all of the unit's syrup, water and CO2 connections for leaks and repair if necessary.

NOTE: To check for CO2 leaks, close the valve on the CO2 cylinder and observe if the pressure to the system drops with the cylinder valve closed for five (5) minutes. Open the cylinder valve after check.


- G. Replace the unit's bonnet and splash plate.

1.17 COMPLETE INSULATION BETWEEN REMOTE UNIT AND PYTHON

- A. Check all of the unit's syrup, water, and CO2 connections for leaks and repair, if necessary.
- B. Close the python insulation, which had been rolled back earlier for connection to remote unit syrup, soda, and plain water lines. Seal python insulation with plastic tape. There should be no gaps in the insulation. The insulated soda line to the recirculating pump will protrude approximately 18 inches from the end of the python insulation.
- C. Starting as close to the remote unit as possible, wrap the syrup, soda, and plain water lines with a single layer of insulated tape until all plastic tubing has been covered.
- D. Deal the insulated soda line from the python to the recirculating pump. The soda line insulation should be butted firmly against the recirculating pump and python insulation and sealed at both junctions with plastic tape.

1.18 COMPLETE INSULATION BETWEEN TOWER AND PYTHON

- A. Check all of the unit's syrup, water, and CO2 connections for leaks and repair, if necessary.
- B. Close the python insulation, which had been rolled back earlier for connection to tower manifold. Seal python and tower manifold insulation with plastic tape. There should be no gaps in the insulation.
- C. The python insulation should be butted firmly against the tower manifold insulation and sealed in place with plastic tape.

	<p>CAUTION THE PYTHON INSULATION MUST BE AIR TIGHT TO PREVENT THE FORMATION OF CONDENSATION. ALL AREAS MUST BE SEALED WITH PLASTIC TAPE AND THEN COVERED WITH INSULATION TAPE. FAILURE TO SEAL BOTH ENDS OF THE PYTHON WILL RESULT IN POOR PERFORMANCE FROM THE DISPENSER.</p>
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2. SCHEDULED MAINTENANCE

2.1 DAILY

With a clean cloth and warm soapy water, wipe off all of the units exterior surfaces.

2.2 WEEKLY

Remove the unit's bonnet and check the level of water in the water bath. Replenish as required, and replace the bonnet.

2.3 MONTHLY

- A. Unplug the dispenser from its power source.
- B. Remove the bonnet. Clean the dirt from the unit's condenser, using a soft brush.
- C. Replace the bonnet, and plug in the unit.

2.4 EVERY SIX (6) MONTHS

Clean and sanitize the unit using the appropriate procedures (outlined in Section 3).

NOTE: Because of difficulty in rinsing, detergent solution should not be introduced into the carbonator.

2.5 YEARLY

- A. Clean water bath interior, including evaporator coils and refrigeration components.
- B. Clean the entire exterior of the unit.
- C. Sanitize syrup lines.

3. DISPENSER CLEANING AND SANITIZING

3.1 AMBIENT PROCESS

- A. The ambient process is the most common method for cleaning and sanitizing dispenser equipment. The detergent should be caustic-based and the sanitizer should be low pH (7.0) chlorine solution.
- B. Disconnect syrup containers. Remove product from tubing by purging with carbon dioxide.
- C. Rinse the lines and fittings with clean, potable room temperature water to remove all traces of residual product.
- D. Fill lines with a caustic-based (low-sudsing, non-perfumed, and easily rinsed) detergent solution. The solution should be prepared in accordance with the manufacturer's recommendations, but should be at least 2 percent sodium hydroxide. Make sure the lines are completely filled and allow to stand for at least 10 minutes.
- E. Flush the detergent solution from the lines with clean water. Continue rinsing until testing with phenolphthalein shows that the rinse water is free of residual detergent.
- F. Fill the lines with a low pH (7.0) chlorine solution containing at least 50 PPM (50 mg/L) available chlorine. Make sure that lines are completely filled and allow to stand for 10 minutes.
- G. Reconnect syrup containers and ready Unit for operation.
- H. Draw drinks to refill lines and flush the chlorine solution from the dispenser.
- I. Taste the beverage to verify that there is no off taste.

3.2 ALTERNATE CLEANING AND SANITIZING AGENTS

- A. The above approach to cleaning and sanitizing is strongly recommended. However, the Division Quality Assurance Manager may approve the following cleaning and sanitizing agents.
- B. Chlorinated alkaline detergents. These compounds may be used as the cleaning agent, but may not be used as combined cleaner/sanitizer.



WARNING IODOPHORS AND QUATERNARY AMMONIUM COMPOUNDS (QUATS) ARE BROAD CLASSES OF COMPOUNDS. SOME MEMBERS OF EACH GROUP CAN CAUSE SERIOUS PROBLEMS WITH FOAMING, DISTORTION OR DISCOLORATION OF POLYMERIC PARTS, POOR RINSIBILITY, AND OFF TASTE. THE RINSIBILITY AND OFF TASTE PROBLEMS HAVE BEEN ESPECIALLY PREVALENT WITH QUATS. BECAUSE OF THE POTENTIAL PROBLEMS, APPROVAL MUST BE GRANTED BY THE DIVISION QUALITY ASSURANCE MANAGER TO SPECIFIC COMPOUNDS. THIS APPROVAL SHOULD BE BASED UPON TESTING IN THE LABORATORY.

- C. Iodophors may be substituted for chlorine as the sanitizing agent.
- D. Quaternary ammonium compounds may be used as a combined cleaner-sanitizer, but are generally not recommended. These compounds are not to be utilized at concentrations exceeding 200 PPM (200 mg/L), or that concentration specified in local regulations, which ever is lower.

4. CONVERTING FROM EXTERNAL PRESSURIZED SYRUP SUPPLY TO BIB WITH BUILT-IN SYRUP PUMPS

This conversion can be accomplished. Contact Lancer Customer Service for parts and instructions.

5. CONVERTING FROM BUILT-IN SYRUP PUMPS TO REMOTE PUMPS OR SYRUP TANKS

5.1 REMOVING EXISTING BUILT-IN SYRUP PUMPS

- A. Disconnect the unit from the power supply and remove the bonnet.
- B. Shut off the water supply to each Valve at the tower.
- C. Prepare three to four (3 to 4) gallons of warm, potable water in a suitable open container.
- D. Disconnect the syrup supply lines from the BIB syrup supply, assemble a BIB adapter to the end of each line, and place the line in the container of warm water.
- E. Open each dispensing valve until the water flowing from the valve shows no discoloration due to syrup.
- F. Remove the syrup supply lines from the warm water and open each dispensing valve to purge the water from the system.
- G. Turn off the CO2 supply to the unit. Disconnect the CO2 supply line from CO2 inlet fitting on the built-in pump package.
- H. Disconnect the syrup inlet lines from the built-in syrup pumps, and remove them from the unit.
- I. Disconnect the pump's syrup outlet lines from the unit's syrup inlet fittings.
- J. Remove 1/8 inch barbed carbonator CO2 check valve, if one is present.
- K. Remove the four (4) sheet metal screws that secure the pump assembly to the carbonator deck, and remove the pump assembly from the unit.
- L. Remove braided inlet tubes and elbow. It will be necessary to cut the securing Oetiker clamps.

5.2 INSTALLING REMOTE PUMP OR SYRUP TANKS

- A. Install new 1/4 inch male flare CO2 carbonator check valve.
- B. Connect the CO2 supply line to the carbonator check valve.
- C. Connect the syrup outlet line from each remote pump to the appropriate syrup inlet fitting on the unit, using a 1/4 inch Oetiker clamp.

NOTE: Each 1/4 inch braided syrup tube will be looped from the inlet line to the remote pumps. Take caution not to bend, crimp, or kink the 1/4 inch tube at the loop. It may be necessary to use a tie wrap.

- D. Make all necessary connections on remote pump system or syrup tank.
- E. Turn on water (25 to 50 PSIG) and CO2 (70 to 80 PSIG) supply.
- F. Open each valve until syrup flow is established. Check all connections for leaks.
- G. Replace the bonnet, and reconnect the unit to the power supply.
- H. Open the water supply to each valve.

5.3 CONNECTION FOR PLAIN WATER PRODUCT

- A. If plain water product is required, a separate plain water line has been pre-installed for easy connection to the second valve from the left side of the dispenser.
- B. Remove the comb insulation (foam rubber pad) from the top of the inlet tubes.
- C. Using a backup wrench, remove the cap from the plain water line. Save for re-use later.
- D. Push soda line out of the way and cap with fitting (removed from the plain water line). Ensure that the flare seal washer is in place. Tighten, using a backup wrench.
- E. Align the plain water extension with plain water line. Ensure that the flare seal washer is in place and lightly tighten by hand. Once the connection is engaged, tighten using a backup wrench.

6. TROUBLESHOOTING

PROBLEM	CAUSE	REMEDY
6.1 Miscellaneous leakage.	A. Gap between parts. B. Damaged or improperly installed o-rings.	A. Tighten appropriate retaining screws. B. Replace or adjust appropriate o-rings.
6.2 Insufficient water flow.	A. Insufficient incoming supply water pressure. B. Foreign debris in water pump.	A. Verify incoming supply water pressure is a minimum of 25 PSI. B. Remove water pump strainer and strainer. Clean.
6.3 Insufficient syrup flow.	A. Insufficient CO2 pressure to BIB pumps.	A. Adjust CO2 pressure to 80 PSI (minimum 70 PSI) for BIB pumps.
6.4 Erratic ratio.	A. Incoming water and/or syrup supply not at minimum flowing pressure.	A. Check pressure and adjust, as necessary.
6.5 No product dispensed.	A. Electric current not reaching electric valve B. Improper or inadequate water or syrup supply. C. Transformer failure.	A. Check electric current supplied to valve. If current is adequate, check solenoid coil, and switch. Replace, if necessary. B. Remove valve from mounting block and open shutoffs slightly and check water and syrup supply. If no supply, check dispenser for freeze-up or other problems. C. Reset transformer circuit breaker. If breaker pops again, refer to Item 6.23.
6.6 Water only dispensed, no syrup; or syrup only dispensed, no water.	A. BIB supply too far from dispenser. B. CO2 pressure too low. C. Stalled or inoperative BIB pump. D. Kinked line.	A. Check that BIB supply is within six (6) feet of the dispenser. B. Check the CO2 pressure to the pump manifold to ensure it is between 70-80 PSI. C. Check CO2 pressure and/or replace pump. D. Remove kink or replace line.
6.7 No water just syrup. (Ice bank grew to water inlet line to carbonator tank.)	A. Low level. B. Unit not level. C. Syrup in water bath. All water. Refill. Locate and repair. D. Water cage is out of position. E. PCB relay sticking.	A. Add water until it flows from over flow tube. B. Level unit and add water. C. Melt ice bank and remove possible syrup leak area. D. Reposition water cage. E. Check continuity of compressor relay. Compressor should time-out in five (5) minutes.

PROBLEMA	CAUSA	SOLUCIÓN
6.7 No water just syrup. (Ice bank grew to water inlet line to carbonator tank.)	F. Refrigerant leak. G. Check water supply. H. Carbonator timed out. I. PCB malfunctioning.	F. Find leak and recharge unit (if unit is not frozen). G. Turn on water and shut unit OFF, then ON to reset carbonator. H. Turn unit OFF, then ON to reset carbonator. I. Replace PCB.
6.8 Syrup only dispensed, no water; but CO2 gas dispensed with syrup.	A. Improper water flow to dispenser. B. Carbonator pump motor has timed out. C. Liquid level probe not connected properly to PCB. D. Faulty PCB assembly. E. Faulty liquid level probe. F. Water bath frozen. G. Water line frozen.	A. Check for water flow to dispenser (see Item 6.4). B. Reset by turning the unit OFF, and then ON, by using the ON/OFF switch on top of the unit, or by unplugging unit momentarily. C. Check connections of liquid level probe to PCB assembly. D. Replace PCB assembly. E. Replace liquid level probe. F. Thaw water bath and repair faulty component. (See refrigeration related symptoms.) G. Refer to Item 6.14.
6.9 Excessive Foaming	A. Incoming water or syrup temperature too high. B. CO2 pressure too high. C. Air in BIB lines. D. Poor quality ice. E. High beverage temperature.	A. Correct prior to dispenser. Consider larger dispenser, or pre-cooler. B. Adjust CO2 pressure downward, but not less than 70 PSI. C. Bleed air from BIB lines. D. Check quality of ice used in drink. E. Check refrigeration system.
6.10 Water continually over- flows from water bath into drip tray.	A. Loose water connection(s). B. Flare seal washer leaks. C. Faulty water coil.	A. Tighten water connections. B. Replace flare seal washer. C. Replace water coil.

PROBLEM	CAUSE	REMEDY
6.11 Compressor starts and continues to run until freeze up and will not cut off.	<p>A. PCB malfunctioning or faulty ice bank probe.</p> <p>B. Ice bank probe positioned improperly.</p> <p>C. Ice bank probe shorted to ground.</p>	<p>A. Disconnect ice bank probe from PCB.</p> <ol style="list-style-type: none"> 1. If compressor continues to run, replace PCB. 2. If compressor stops, replace ice bank probe. <p>B. Check positioning of ice bank probe, and replace if needed.</p> <p>C. Replace ice bank probe.</p>
NOTE: First, check to ensure that the three (3) minute carbonator timer has not timed out. Turn unit OFF and then ON. If the pump shuts off in less than 30 seconds, the dispenser is not frozen.		
6.12 Warm drinks	<p>A. Restricted airflow.</p> <p>B. Dispenser connected to hot water supply.</p> <p>C. Refrigeration system not running.</p> <p>D. Refrigerant leak.</p> <p>E. Condenser fan motor not working.</p> <p>F. Dirty condenser.</p> <p>G. Dispenser capacity exceeded.</p>	<p>A. Check clearances around sides, top, and inlet of unit. Remove objects blocking airflow through grill.</p> <p>B. Switch to cold water supply.</p> <p>C. Refer to Items 6.16 through 6.20.</p> <p>D. Repair and recharge.</p> <p>E. Replace condenser fan motor.</p> <p>F. Clean condenser.</p> <p>G. Add pre-cooler, or replace with larger dispenser.</p>
6.13 Compressor does not start (no hum), condenser fan motor does not run and no ice bank.	<p>A. There is a five (5) minute compressor and condenser fan delay.</p> <p>B. Ice bank probe not completely submerged.</p> <p>C. Circuit breaker or fuse tripped.</p> <p>D. Inadequate voltage.</p> <p>E. PCB malfunctioning.</p> <p>F. Incorrect wiring.</p> <p>G. Faulty ice bank probe.</p> <p>H. Transformer failure.</p> <p>I. Ice bank probe not connected properly to PCB.</p>	<p>A. Allow for five (5) minute delay to lapse.</p> <p>B. Fill water reservoir until water flows from overflow tube.</p> <p>C. Reset breaker or replace fuse. If problem persists:</p> <ol style="list-style-type: none"> 1. Determine reason and correct. 2. Electrical circuit overloaded; switch to another circuit. <p>D. Measure voltage across common and run terminal on compressor. Voltage must not drop below 90% of rated voltage.</p> <p>E. Replace PCB assembly.</p> <p>F. Refer to wiring diagram and correct.</p> <p>G. Replace ice bank probe.</p> <p>H. Reset transformer circuit breaker. If breaker trips again, refer to Item 6.20.</p> <p>I. Connect ice bank probe to PCB.</p>

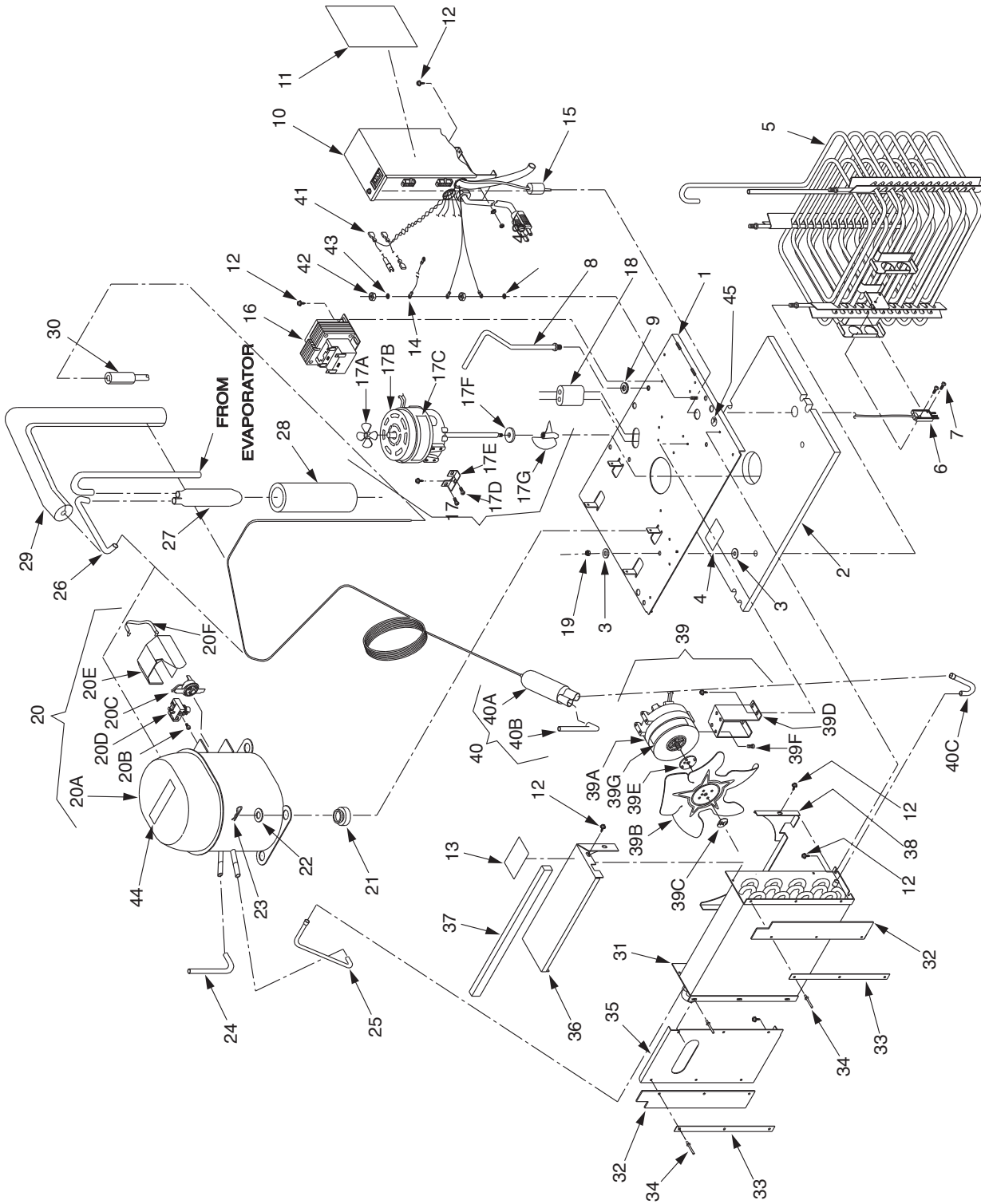
PROBLEM	CAUSE	REMEDY
6.14 Compressor does not start (no hum), but condenser fan motor runs.	<p>A. Compressor relay or overload malfunctioning.</p> <p>B. Inadequate voltage.</p> <p>C. Incorrect wiring.</p> <p>D. Compressor malfunctioning.</p>	<p>A. Replace compressor relay or overload.</p> <p>B. Measure voltage across common and run terminal on compressor. Voltage must not drop below 90% of rated voltage.</p> <p>C. Refer to wiring diagram and correct.</p> <p>D. Replace compressor.</p>
6.15 Compressor does not start, but hums.	<p>A. Inadequate voltage.</p> <p>B. Incorrect wiring.</p> <p>C. Starting relay malfunctioning.</p> <p>D. Compressor malfunctioning.</p>	<p>A. Measure voltage across common and run terminal on compressor. Voltage must not drop below 90% of rated voltage.</p> <p>B. Refer to wiring diagram and correct.</p> <p>C. Replace starting relay. Be sure to use correct relay. Failure to use correct relay will cause compressor failure.</p> <p>D. Replace compressor or deck.</p>
6.16 Compressor starts, but does not switch off start winding (will run for only a few seconds before internal overload switches compressor off).	<p>A. Inadequate voltage.</p> <p>B. Incorrect wiring.</p> <p>C. Starting relay malfunctioning.</p>	<p>A. Measure voltage across common and run terminal on compressor.</p> <p>B. Refer to wiring diagram and correct.</p> <p>C. Replace starting relay. Be sure to use correct relay. Failure to use correct relay will cause compressor failure.</p>
6.17 Compressor starts and runs a short time, but shuts off on overload.	<p>A. Dirty condenser.</p> <p>B. Insufficient or blocked air flow</p> <p>C. Inadequate voltage.</p> <p>D. Incorrect wiring.</p> <p>E. Defective condenser fan motor.</p> <p>F. Refrigerant leak.</p> <p>G. Compressor malfunctioning.</p>	<p>A. Clean the condenser.</p> <p>B. Remove all obstructions and allow for minimum clearances of eight (8) inches (20.3 cm) over top.</p> <p>C. Measure voltage across common and run terminal on compressor. Voltage must not drop below 90% of rated voltage.</p> <p>D. Refer to wiring diagram and correct.</p> <p>E. Replace condenser fan motor.</p> <p>F. Repair and recharge.</p> <p>G. Replace compressor.</p>

PROBLEM	CAUSE	REMEDY
6.18 Compressor runs normally, but water line is frozen.	A. Low water level in water bath. B. Syrup in water bath. C. Water cage is out of position. D. Low refrigerant charge/slow refrigerant leak.	A. Add water to water bath until water runs out of overflow into drip tray. B. Drain water from water bath and refill with clean water. C. Reposition water cage. D. Find and repair leak. Recharge system.
6.19 Compressor cycles on and off frequently during the initial pull-down and/or normal operations.	A. PCB malfunctioning. B. Defective probe. C. Defective Overload.	A. Replace PCB assembly. B. Replace probe. C. Replace Overload.
6.20 Circuit breaker tripping.	A. Valve wire harness shorted to itself or to faucet plate. B. PCB is bad. C. Secondary wire harness is bad. D. Transformer failure	A. Detect short by disconnecting input faston to keylock and single pin connector. Restore power, if breaker doesn't trip. Then valve wire harness is shorted; if OK, reconnect B. Detect short by disconnecting J1 connector (24 VAC input) from PCB. Restore power, if breaker doesn't trip. Then replace PCB. If breaker does trip, then PCB is OK. Reconnect J1 connector. C. If it does not pop, locate short in secondary harness between transformer, PCB and valve wire harness. D. Detect short by disconnecting both transformer fastons and restore power. If breaker does pop, replace transformer.
6.21 BIB pump does not operate when dispensing valve is opened.	A. Out of CO2, CO2 not turned on, or low CO2 pressure. valve is opened. B. Out of syrup. C. BIB connector not tight. D. Kinks in syrup or gas lines.	A. Replace CO2 supply, turn on CO2 supply, or adjust CO2 pressure to 70-80 PSI. B. Replace syrup supply. C. Fasten connector tightly. D. Straighten or replace lines.
6.22 BIB pump operates, but no flow.	A. Leak in syrup inlet or outlet line. B. Defective BIB pump check valve.	A. Replace line. B. Replace BIB pump.
6.23 BIB pump continues to operate when bag is empty.	A. Leak in suction line. B. Leaking o-ring on pump inlet fitting.	A. Replace line. B. Replace o-ring.
6.24 BIB pump fails to restart after bag replacement.	A. BIB connector not on tight. B. BIB connector is stopped up. C. Kinks in syrup line.	A. Tighten BIB connector. B. Clean out or replace BIB connector. C. Straighten or replace line.

PROBLEMA	CAUSA	SOLUCIÓN
6.25 BIB pump fails to stop, when dispensing valve is closed.	A. Leak in discharge line or fittings. B. Empty BIB. C. Air leak on inlet line or bag connector.	A. Repair or replace discharge line. B. Replace BIB. C. Repair or replace.
6.26 Low or no carbonation.	A. Low or no CO2. B. Excessive water pressure. C. Worn or defective carbonator pump.	A. Check CO2 supply. Adjust CO2 pressure to 70 PSI. B. Water regulator should be set at 50 PSI. C. Replace carbonator pump.

7. ILLUSTRATIONS, PARTS LISTINGS, AND WIRING DIAGRAMS

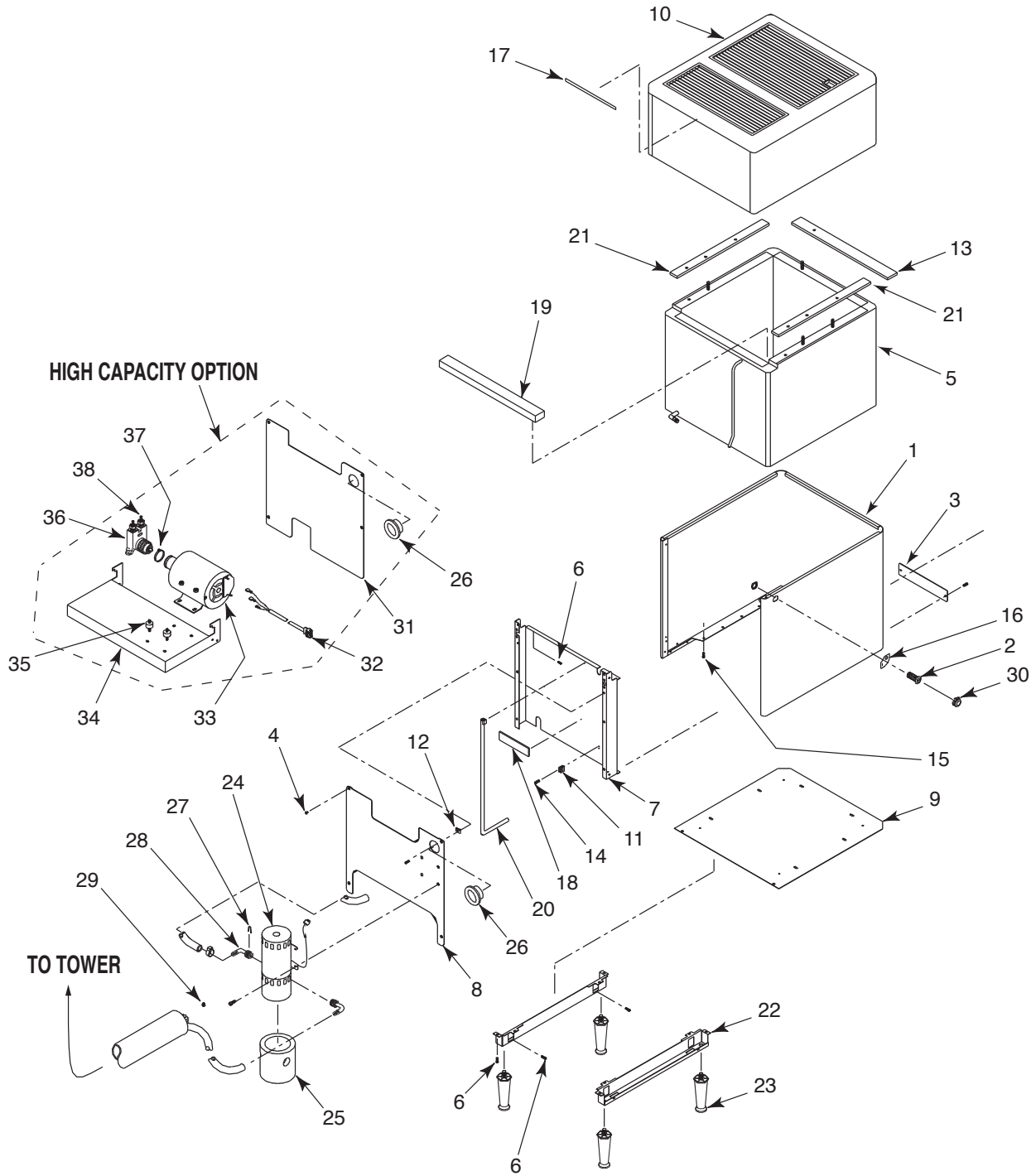
7.1 REFRIGERATION DECK ASSEMBLY



7.1 REFRIGERATION DECK ASSEMBLY (CONTINUED)

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
-	82-2554	Deck Assy, Refrigeration, 115V/60Hz	20g	03-0041	Spring Overload (Not Shown)
-	82-2486	Deck Assy, Refrigeration, 230V/50Hz	20h	12-0260	Start Capaciter, 220V/60Hz (Not Shown)
-	82-2633	Deck Assy, Refrigeration, 220V/60Hz	21	02-0114	Grommet, Compressor
1	51-5107/01	Deck Plate, Sub-Assy	22	04-0537	Washer, Compressor
2	50-0200/01	Insulation, Deck Plate	23	03-0150	Clip, Retainer, Compressor
3	04-0063	Washer, Flat, 1/4"	24	47-0344	Tube, Process
4	89-0014	Hole Cover	25	47-0718	Tube, Compressor Discharge
5	82-2494	Evaporator Assy	26	47-0724	Tube, Return Line
6	52-1773	Probe Assy	27	51-0061	Accumulator
7	04-0394	Screw, 6 - 32 X .500"	28	50-0211	Boot
8	51-0068	Handle	29	50-0205	Insulation
9	04-0574	Washer, Lock, 5/16"	30	50-0159	Insulation
10	REF	Control Housing Assy	31	23-0985	Condenser
-	52-0900/02	Control Housing Assy with Kill Switch	32	50-0201	Baffle, Rubber
-	52-0903/02	Control Housing Assy without Kill Switch	33	30-5112	Retainer Strip
11	06-2221	Label, Wiring Diagram	34	040518	Rivet, 0.125" X 0.328"
12	04-0504	Screw, 8 - 18 X .375"	35	30-5867	Handle/Air Shield
13	06-0080/01	Label, Nameplate	36	30-5865	Fan Shroud, Upper
14	52-1209	Lead Assy, Ground	37	50-0249	Insulation, Strip
15	02-0041	Seal	38	30-5866	Fan Shroud, Lower
16	25-0047	Transformer, 75VA, 24V, 115V/60Hz	39	52-2140	Fan Assy, 115V/60Hz
-	25-0048	Transformer, 75VA, 24V, 220V/50-60Hz	-	52-2147	Fan Assy, 220V/50-60Hz
17	82-2558	Agitator Assy, 115V/60Hz	39a	91-0007	Motor Assy, 115V/60Hz, 9W
-	82-2487	Agitator Assy, 230V/50Hz		91-0009	Motor Assy, 220V/50-60Hz, 9W
-	82-2761	Agitator Assy, 220V/60Hz	39b	07-0354	Fan Blade
17a	05-0424/01	Propeller, 2.625" Diameter	39c	04-0060	Nut, Flat
17b	91-0119	Motor, Agitator, 115V/60Hz	39d	30-5864	Bracket, Fan Motor
-	91-0112	Motor, Agitator, 230V/50Hz	39e	02-0033	Silencer, Fan Blade
-	91-0130	Motor, Agitator, 220V/60Hz	39f	04-0059	Screw, 8 - 36 X 0.375"
17c	06-0633	Label, 115V/60Hz, 25W	39g	06-0433/01	Label, 115V/60Hz, 9W
-	06-0634	Label, 230V/50Hz, 25W	-	06-0670	Label, 220V/50-60Hz, 9W
-	06-2191	Label, 220V/60Hz, 25W	40	23-0765	Dryer Cap Assy
17d	04-0059	Screw, 8 - 36 X .375"	40a	23-0982	Dryer Cap
17e	30-5113/01	Bracket, Agitator Motor	40b	47-0344	Tube, Process
17f	02-0032	Washer, Rubber	40c	47-0698	Tube, Condenser, Out
17g	05-1437	Propeller, Water	41	52-2008	Harness Assembly, Transformer
18	02-0040	Seal, Extrusion	42	04-0110	Nut, 8-32
19	04-0032	Nut, Lock, 1/4" - 20	43	04-0576	Washer, Lock, Internal Tooth
20	83-0033	Compressor Assy, 1/3 hp, 115V/60Hz (includes items listed below)	44	06-0430	Label, 115V/60Hz, 1/3 HP
-	83-0034	Compressor Assy, 1/3 hp, 240-220V/50Hz	-	06-0460	Label, 230V/50Hz, 1/3 HP
-	83-0038	Compressor Assy, 1/3 hp, 220V/60Hz	-	06-0666	Label, 240V/60Hz, 1/3 HP
20a	83-0033-01	Compressor, 1/3 hp, 115V/60Hz	45	06-0877	Label, Ground
-	83-0034-01	Compressor, 1/3 hp, 240-220V/50Hz	-	11-0018	Wire Tie
20b	04-1010	Screw, Brass, 6 - 32 X 0.250"	-	15-0012	Duct Tape
20c	12-0339	Overload, 115V, 60Hz	-	15-0011	Adhesive, Insulation
-	12-0290	Overload, 230V, 50Hz	-	95-0177	Refrigerant, R-134a
-	12-0253	Overload, 220V, 60Hz	-	96-0004	Solder, 60/40
20d	12-0005	Relay, 115V, 60Hz	-	96-0003	Brazing Alloy
-	12-0031	Relay, 230V, 50Hz	-	26-0377	Capacitor, 230V/50Hz (For use with PN 91-0065)
-	12-0028	Relay, 220V, 60Hz	-	26-0374	Capacitor, 115V/60Hz (For use with PN 91-0063)
20e	13-0066	Cover, Terminal			
20f	03-0040	Bale Strap			

7.2 CABINET ASSEMBLY



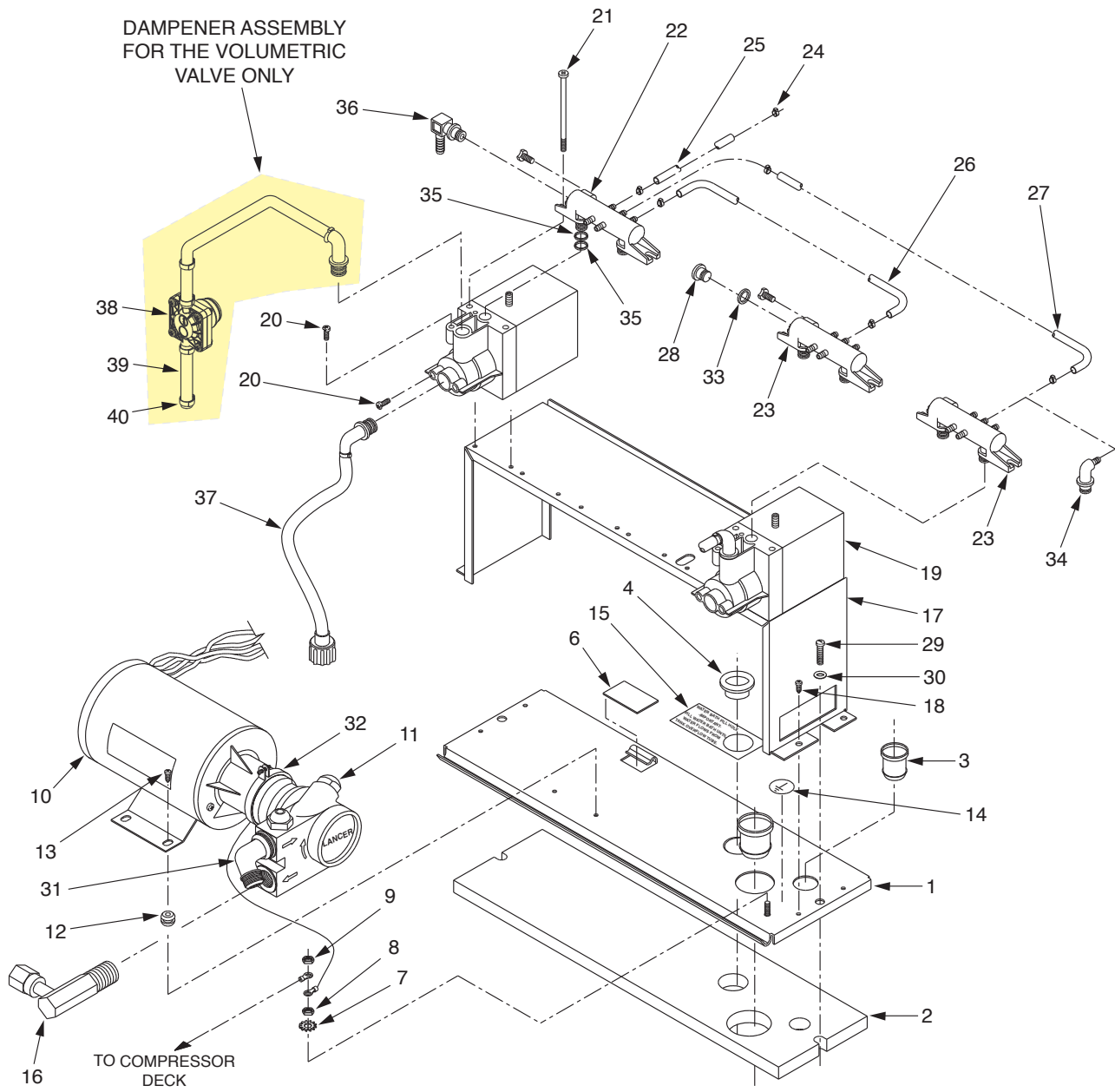
7.2 CABINET ASSEMBLY (CONTINUED)

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
-	82-2551	Cabinet Assy
1	51-5629/01	Wrapper Assy
2	12-0097	Key Switch
3	07-0347	Cover Plate
4	04-0068	Screw, 10 - 24 x 0.375 FH, Machine
5	42-0057	Tank Assy, Foamed
-	42-0058	Tank Assy, Foamed, LF Sol
6	04-0504	Screw, 8 - 18 x 0.375 AB
7	30-7353/01	Front Plate Support
8	30-5240/02	Plate, Front Assy
9	30-7358	Plate, Tank, Bottom
10	82-2764	Bonnet Assy
11	03-0062	Clip, Overflow Tube
12	04-0074	Nut, Clip
13	50-0150	Insulation, Tank, Back
14	04-0077	Screw, 4 - 20 x 0.250
15	04-0545	Screw, 8 - 16 x 0.750
16	06-0881	Label, Key Switch
17	06-0632	Label, "WARNING"
18	06-0851	Label, Overflow
19	50-0248	Insulation, Tank, Front
20	08-0004	Tubing, Tygon, 5/16"ID
21	50-0151	Insulation, Tank, Sides
22	51-0717/01	Bracket, Leg
23	81-0112	Leg, Plastic
24	82-0795	Pump, Recirculation, 115V
-	82-0799	Pump, Recirculation, 230V
25	50-0194	Pump Insulation
26	13-0046	Bushing
27	03-0162	Retainer, Pump
28	01-1388	Elbow Assy, Pump
29	04-0562	Screw, 1/4 - 20 x 0.375, THD, SL
30	07-0405	Plug, Key Switch

High Capacity Option

31	30-7581	Plate, Front, Hi-Cap, Remote
32	52-1826	Cord Assy, Motor
33	91-0008	Motor, 115V/60Hz, Carb
-	91-0011	Motor, 230V/50Hz, Carb
34	51-5332/01	Bracket Assy, Pump
35	04-0035	Isolator, 1/4 - 20, Double Stud
36	86-0076	Pump, Stainless Steel
37	07-0017	Clamp with Screw
38	01-0255	Hose Stem, Stainless Steel, 3/8 MPT x 3/8 Barb
-	50-0113	Insulation, Foam Cap, RT (Not Shown)
-	50-0270	Insulation, Foam Cap, LT (Not Shown)

7.3 CARBONATOR DECK/PUMP BRACKET ASSEMBLY

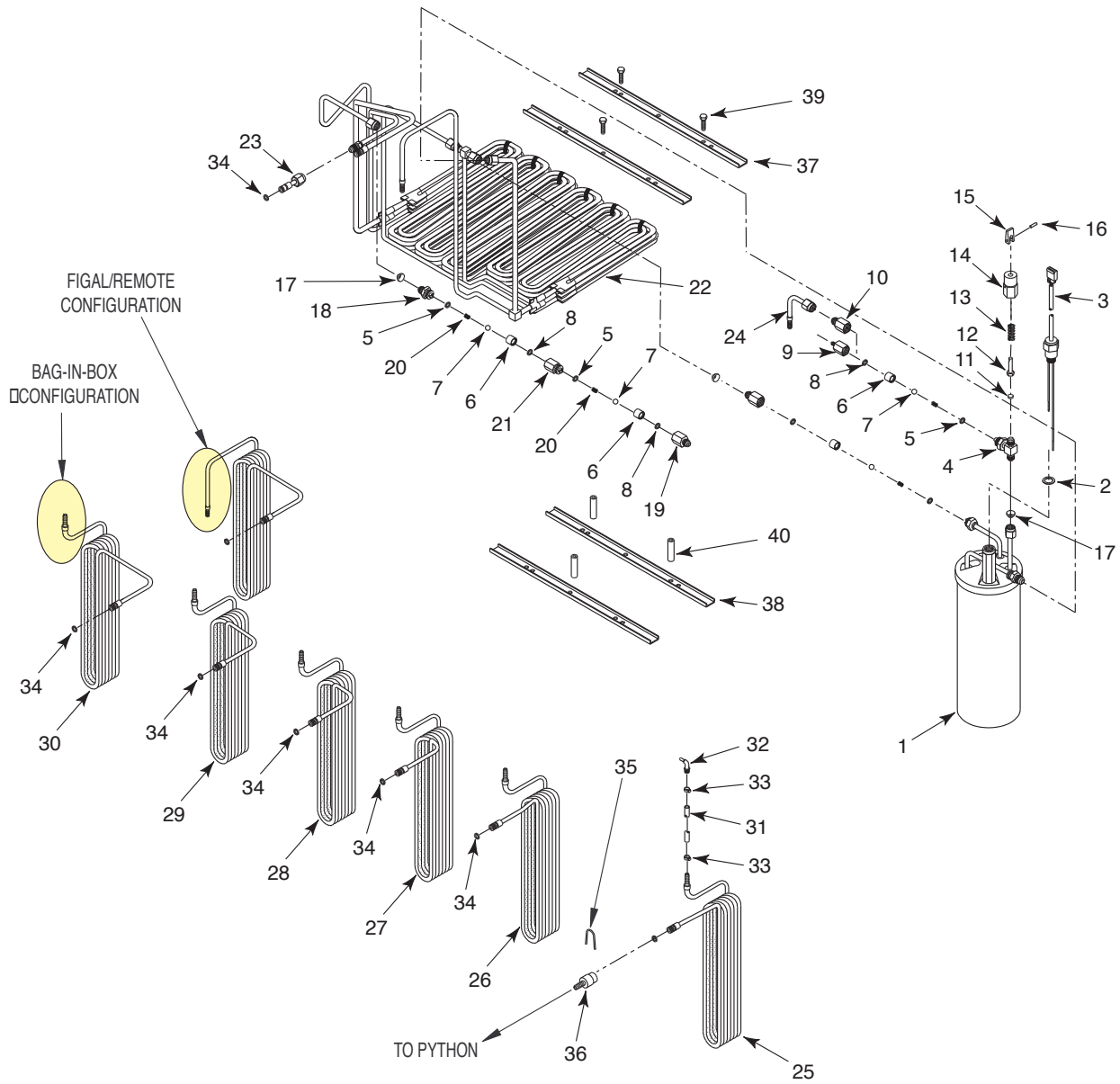


7.3 CARBONATOR DECK/PUMP BRACKET ASSEMBLY (CONTINUED)

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
-	82-0887/01	Deck Assy, Carbonator, 115V, 60Hz
-	82-0943/01	Deck Assy, Carbonator, 220V, 50-60Hz
1	REF	Plate, Carbonator Deck
-	51-5411	Plate Assy, Carbonator Deck
-	30-6800	Plate, Carbonator Deck
2	REF	Insulation, Carbonator Deck
-	50-0328	Insulation, Carbonator Deck
3*	05-0436	Sleeve, Probe
4	04-0711	Caplug
5*	05-0435	Sleeve, CO2 IN
6	89-0014	Cover, Hole
7	04-0576	Washer, No. 8 Int. tooth
8*	04-0110	Nut, no. 8 - 32
9	REF	Lead Assy, Ground (Compressor Deck to Carbonator Deck)
10*	REF	Carbonator Motor
-	91-0063	Carbonator Motor, 115V/60Hz
-	91-0065	Carbonator Motor, 220V/50-60 Hz
11*	86-0015	Pump, 100 GPH
12*	02-0194	Grommet, 0.250 OD X 0.156 ID X 0.049 W
13*	04-0061	Screw, 8 - 18 X 0.500 AB
14	06-0877	Label, Ground
15	06-0856	Label, Water Fill
16	01-1515	Pump Outlet Assy
-	82-0900	Pump Bracket Assy, 6 Pump
-	82-0906	Pump Bracket Assy, 5 Pump
17	30-5111	Pump Support
18*	04-0504	Screw, 8 - 18 X 0.375
19*	82-0251	Mini Pump
20*	04-0275	Screw, Half Moon
21*	04-0359	Screw, 8 - 32 X 3.100
22	54-0091	Manifold Assy (used on 6V and 5V)
23	54-0092	Manifold Assy (used in 6V and 5V)
24	07-0441	Clamp, Oetiker
25	08-0272	Tube, CO2 Carbonator (used on 6V and 5V)
26	08-0271	Tube, CO2 Carbonator (used on 6V and 5V)
27	08-0268	Tube, CO2 Carbonator (used on 6V)
-	08-0269	Tube, CO2 Carbonator (used on 5V)
28	05-0604	Plug, CO2 Manifold
29*	04-0431	Screw, 1/4 - 20 X 1.000, Round Head
30*	04-0033	Washer, 1/4"
31	01-0987	Elbow, Brass
32*	07-0017	Clamp with screw
33	02-0089	O-Ring
34	01-1325/01	Elbow Assy, CO2 (used on 5V)
35	02-0005	O-Ring
36	01-1072	Elbow Assy (included in Installation Kit)
37	49-0101/01	Tubing Assy, BIB
38	82-2744	Dampener Assy
39	08-0029	Tubing, Braided, 0.250 ID
40	07-0409	Clamp, Oetiker

* Items can be interchanged between Delta, Delta II, and Delta III.

7.4 CARBONATOR WATER/SYRUP LINE ASSEMBLIES

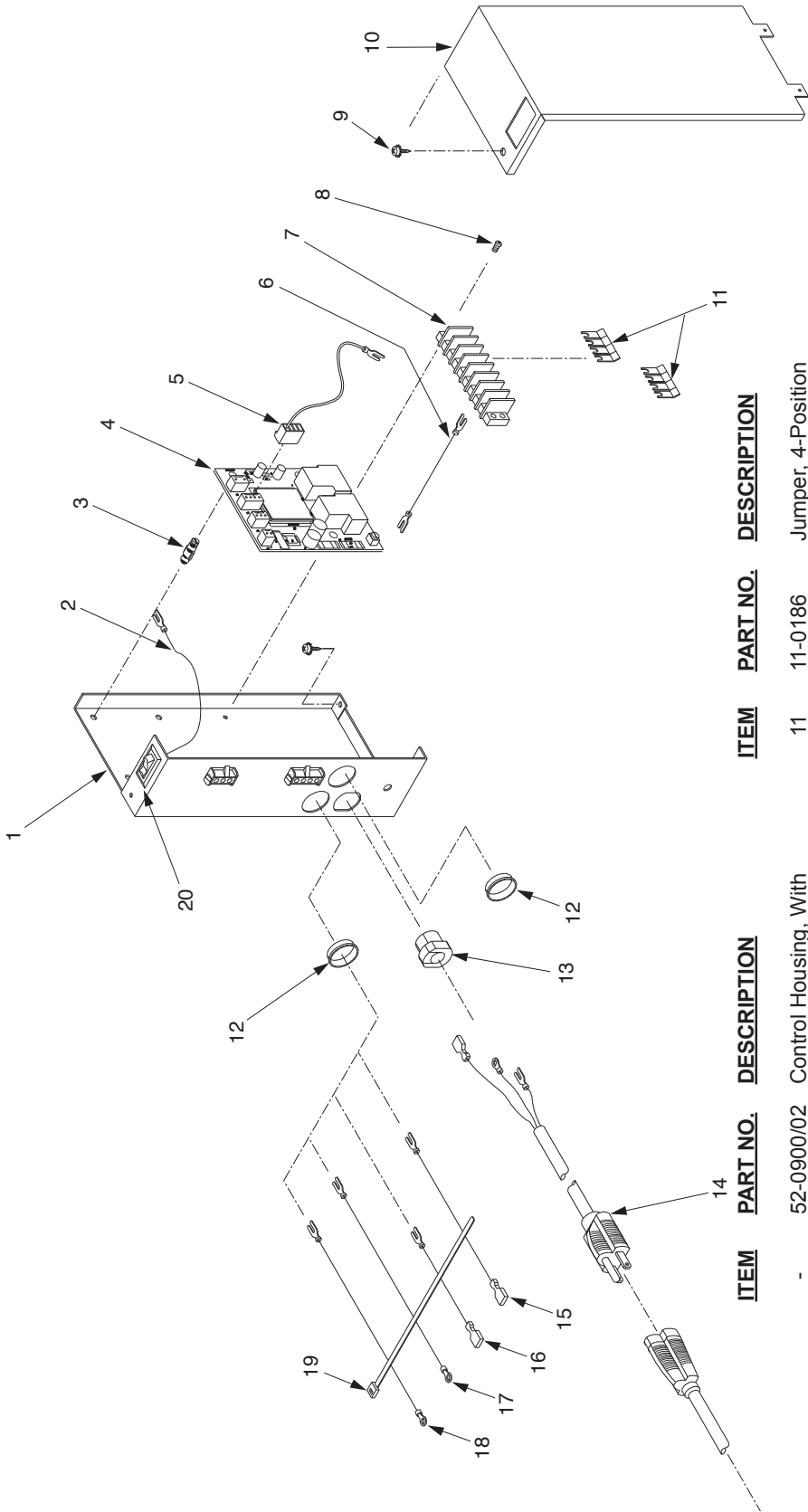


SYRUP / CO2 / WATER ASSEMBLIES

7.4 CARBONATOR WATER/SYRUP LINE ASSEMBLIES (CONTINUED)

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	REF	Tank Assy, Carbonator	-	48-0453/01	Tube Assy, Syrup (Use on 5 Valve Units)
2	02-0096	Washer	-	48-0454/01	Tube Assy, Syrup (Use on 4 Valve Units)
3	52-0909	Probe Assy	-	48-0454/01	Tube Assy, Syrup (Use on 4 Valve Units)
-	17-0468	Fitting Assy, CO2 IN (For Use with Pumps)	28	REF	Tube Assy, Syrup, No. 3
-	17-0469	Fitting Assy, CO2 IN (For Use without Pumps)	-	48-0475/01	Tube Assy, Syrup, Figal/Remote (Use on 6 Valve Units)
4	01-1311	Fitting Sub Assy, CO2	-	48-0503/01	Tube Assy, Syrup, Figal/Remote (Use on 5 Valve Units)
5	02-0003	O-Ring	-	48-0477/01	Tube Assy, Syrup, Figal/Remote (Use on 4 Valve Units)
6	01-0689	Sleeve	-	48-0451/01	Tube Assy, Syrup (Use on 6 Valve Units)
7	01-0674	Ball	-	48-0501/01	Tube Assy, Syrup (Use on 5 Valve Units)
8	02-0025	O-Ring	-	48-0453/01	Tube Assy Syrup (Use on 4 Valve Units)
9	01-1334	Body, Check Valve, Gas	29	REF	Tube Assy, Syrup, No. 2
10	01-0669	Body, Check Valve, Gas	-	48-0474/01	Tube Assy, Syrup, Figal/Remote (Use on 6 Valve Units)
-	54-0066	Relief Valve Assy	-	48-0502/01	Tube Assy, Syrup, Figal/Remote (Use on 5 Valve Units)
11	02-0023	Seat	-	48-0503/01	Tube Assy, Syrup (Use on 4 Valve Units)
12	05-0536	Stem	-	48-0503/01	Tube Assy, Syrup (Use on 4 Valve Units)
13	03-0024/01	Spring	-	48-0500/01	Tube Assy, Syrup (Use on 5 Valve Units)
14	05-0537	Body, Relief Valve	-	48-0501/01	Tube Assy, Syrup (Use on 4 Valve Units)
15	05-0525	Lever	-	48-0450/01	Tube Assy, Syrup (Use on 6 Valve Units)
16	81-0196	Pin	-	48-0500/01	Tube Assy, Syrup (Use on 5 Valve Units)
17	05-0011	Flare Seal Washer, Small	-	48-0501/01	Tube Assy, Syrup (Use on 4 Valve Units)
-	17-0485	Double Check Valve Assy	-	48-0450/01	Tube Assy, Syrup (Use on 6 Valve Units)
18	01-1466	Fitting, Check Valve	-	48-0500/01	Tube Assy, Syrup (Use on 5 Valve Units)
19	01-0673	Body	-	48-0501/01	Tube Assy, Syrup (Use on 4 Valve Units)
20	03-0021	Spring	-	48-0449/01	Tube Assy, Syrup (Use on All Units)
21	01-0670	Body	31	08-0029	Tube, Flexible
22	23-1199	Cage Assy, Remote/Recirc	32	REF	Adapter Assy
23	48-0492/01	Adapter, CO2 Water OUT	-	01-1483	Adapter Assy, Elbow
24	01-0424	Swivel, Hose Assy	-	01-1022	Adapter Assy, Elbow, Stainless Steel
25	REF	Tube Assy, Syrup, No. 6	33	07-0409	Clamp, Oetiker
-	48-0478/01	Tube Assy, Syrup, Figal/Remote (Use on 6 Valve Units)	34	02-0005	O-Ring
-	48-0454/01	Tube Assy, Syrup (use on 6 Valve Units)	35	03-0153	Retainer, Convert
-	49-0221	Tube Assy, Syrup to Mini Pump (12")	36	05-0781	Adapter, 1/4B x Dole
-	49-0221-01	Tube Assy, Stainless Steel, Syrup to Mini Pump (12")	37	30-6767	Brace, Water Coils
-	49-0222	Tube Assy, Syrup to Mini Pump (10")	38	30-6807	Spacer, Lower, Water Cage
-	49-0222-01	Tube Assy, Stainless Steel, Syrup to Mini Pump (10")	39	04-1116	Screw, 10 - 24 x 0.625, PHD, PH,
26	REF	Tube Assy, Syrup, No. 5	18 - 8, SS		
-	48-0477/01	Tube Assy, Syrup, Figal/Remote (Use on 6 Valve Units)	40	01-1831	Spacer, 10 - 24, Threaded
-	48-0478/01	Tube Assy, Syrup, Figal/Remote (Use on 5 Valve Units)			
-	48-0453/01	Tube Assy Syrup, (Use on 6 Valve Units)			
-	48-0454/01	Tube Assy Syrup, (Use on 5 Valve Units)			
-	48-0450/01	Tube Assy Syrup (use on 6 valve units)			
27	REF	Tube Assy, Syrup, No.4			
-	48-0476/01	Tube Assy, Syrup, Figal/Remote (Use on 6 Valve Units)			
-	48-0477/01	Tube Assy, Syrup, Figal/Remote (Use on 5 Valve Units)			
-	48-0478/01	Tube Assy, Syrup, Figal/Remote (Use on 4 Valve Units)			
-	48-0452/01	Tube Assy, Syrup (Use on 6 Valve Units)			

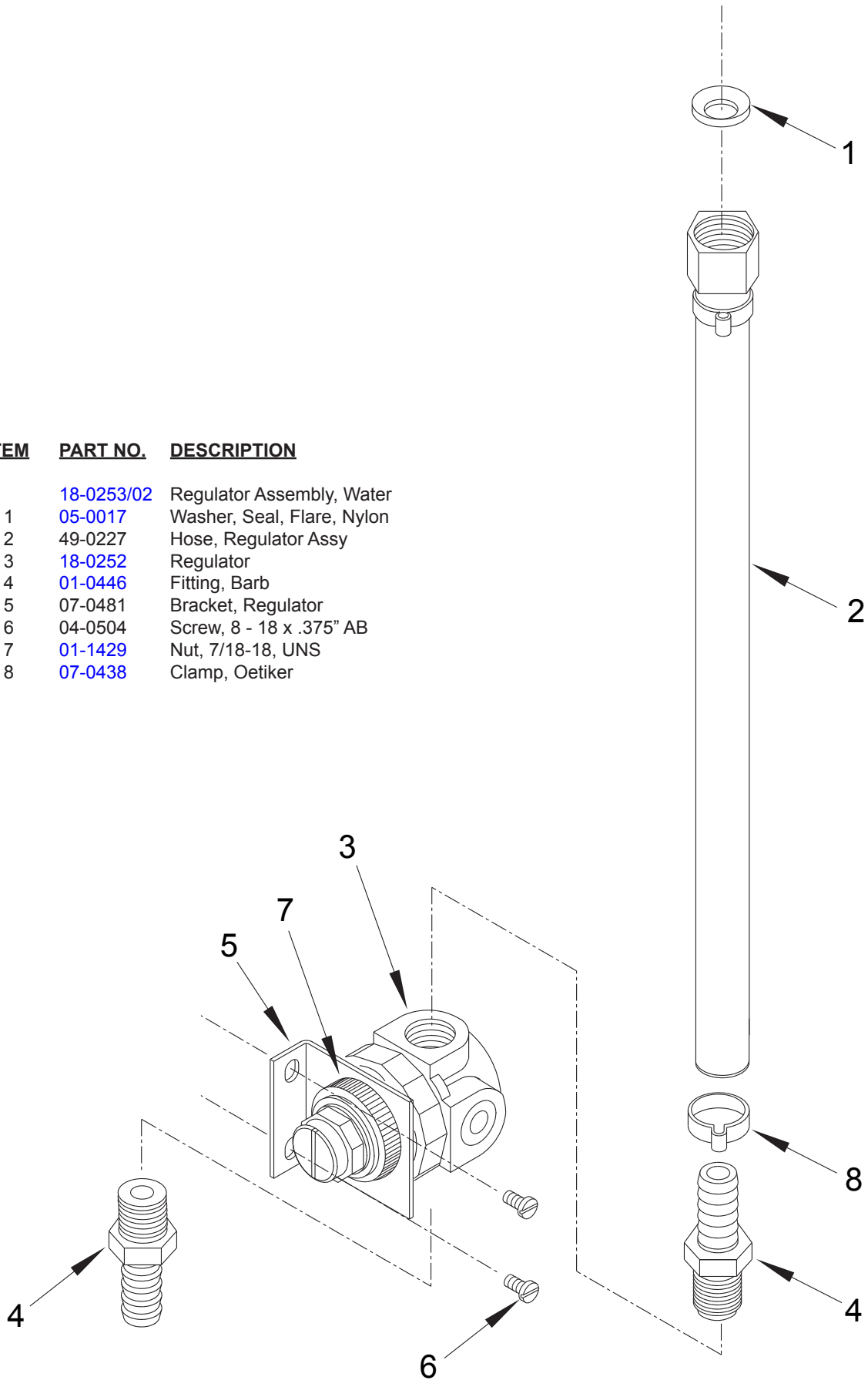
7.5 CONTROL HOUSING



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
-	52-0900/02	Control Housing, With ON/OFF Switch	11	11-0186	Jumper, 4-Position
1	30-5109/02	Control Housing Lead Assy.	12	13-0059	Bushing
2	52-0868/01	ON/OFF Switch	13	13-0028	Strain Relief
3	13-0047	Stand-off	14	52-1219	Power Cord (Pigtail)
4	52-1423/01	PCB Assy	15	52-0904	Harness Assy,
5	52-2027	Lead Assy, Probe Ground (Non-Carb Units Only)	16	52-0905	Trans #1
6	52-2061	Lead Assy, EIBC	17	52-0906	Harness Assy,
7	12-0190	Terminal Block	18	52-0907	Comp #1
8	04-0477	Screw, 8 - 32 X 0.375"	19	11-0008	Harness Assy,
9	04-0504	Screw, 8 - 16 X 0.375"	20	12-0089	Comp #2
10	30-5108/01	Cover, Control Box			Tie Wrap
					Switch

7.6 REGULATOR WATER ASSEMBLY

ITEM	PART NO.	DESCRIPTION
	18-0253/02	Regulator Assembly, Water
1	05-0017	Washer, Seal, Flare, Nylon
2	49-0227	Hose, Regulator Assy
3	18-0252	Regulator
4	01-0446	Fitting, Barb
5	07-0481	Bracket, Regulator
6	04-0504	Screw, 8 - 18 x .375" AB
7	01-1429	Nut, 7/18-18, UNS
8	07-0438	Clamp, Oetiker



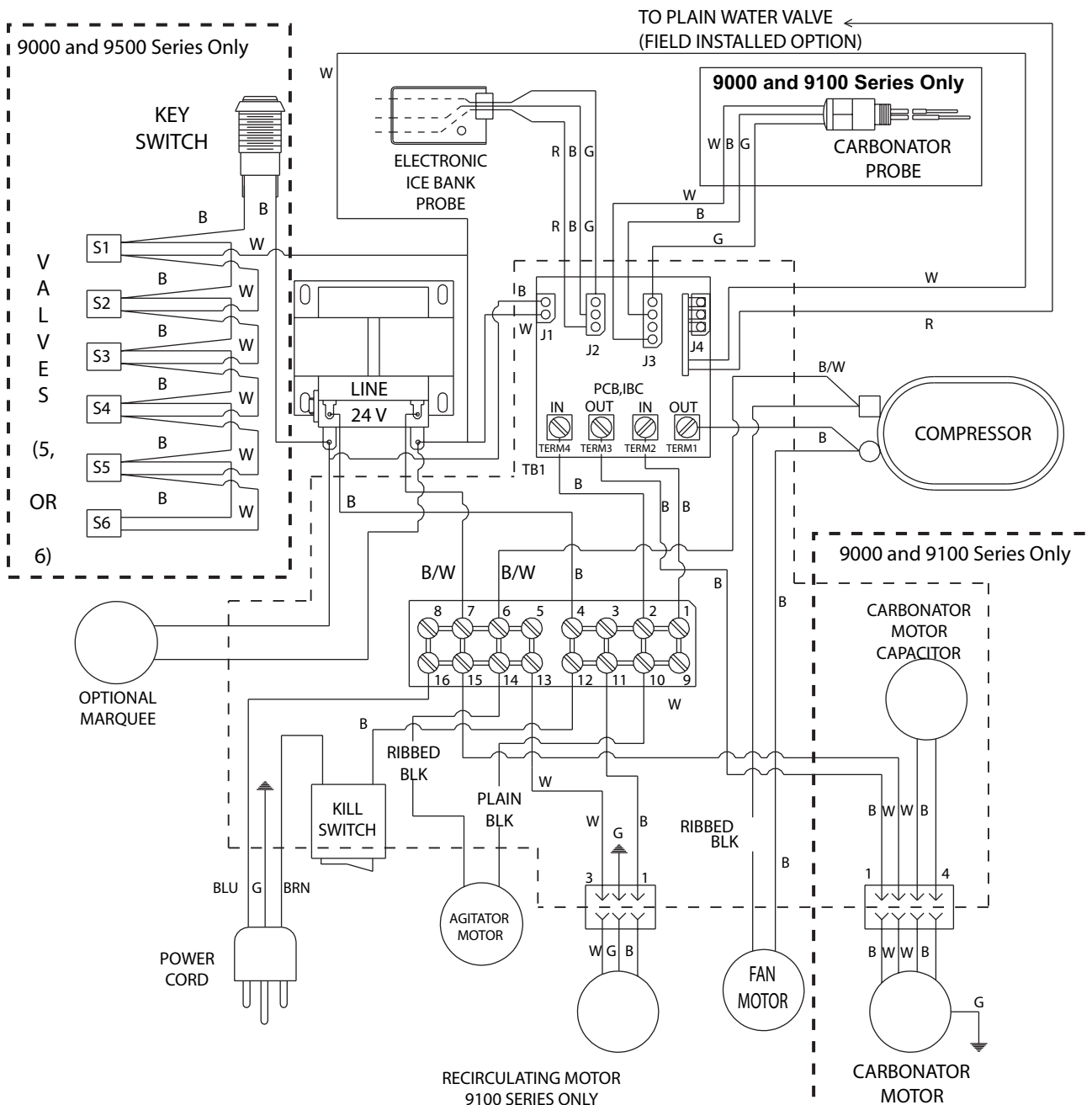
7.7 WIRING DIAGRAM – DELTA III

IMPORTANT

1. WHEN STARTING UNIT OR IF CURRENT IS INTERRUPTED, THERE IS A FIVE (5) MINUTE DELAY BEFORE THE COMPRESSOR/FAN STARTS.
2. THERE IS A THREE (3) MINUTE PROTECTION TIMER ON THE CARBONATOR PUMP MOTOR. IF THE MOTOR HAS TIMED OUT, CHECK WATER SUPPLY AND RESET BY MOMENTARILY DISCONNECTING POWER.

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SVM	DESCRIPTION
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NOTES

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