

# Service Manual

Applicable Models	Model Code
UR-PC140-DQ	22033210000003



(The picture is only for reference, and specific appearance and configuration are subject to the real product)

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### **Important Safety Notice**

The Maintenance Manual is only for the use of maintenance personnel with certain experience and background in electrical, electronic and mechanical field.

Any attempt to repair main devices may lead to personal injury and property loss.

Manufacturers or distributors are not responsible for the content of the Manual and interpretation thereof.

### **Midea Refrigerators**

Technical Maintenance Manual

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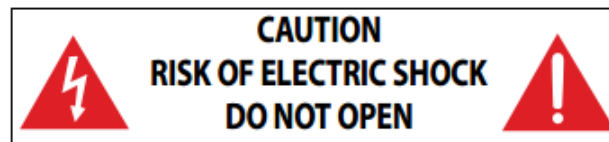
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## 1.Safety Warning Code

### 1.1 Warning for operation safety

## Important Safety Instructions



This symbol indicates that dangerous voltage constituting a risk of electric shock is present within your freezer.



This symbol indicates that there are important operating and maintenance instructions in the literature accompanying your freezer.

### WARNING

- 1 Read these instructions.
- 2 Keep these instructions.
- 3 Heed all warnings.
- 4 Follow all instructions.
- 5 Do not use this appliance near water.
- 6 Clean only with a damp cloth.
- 7 Do not block any ventilation openings.
- 8 Install in accordance with the manufacturer's instructions.
- 9 Do not install near any heat sources, such as radiators, heat registers, stoves, or other apparatus that produce heat.
- 10 Do not defeat the safety purpose of the polarized or grounding-type plug. A polarized plug has two blades with one wider than the other. A grounding type plug has two blades and a third grounding prong. The wide blade or the third prong are provided for your safety. If the provided plug does not fit into your outlet, consult an electrician for replacement of the obsolete outlet.
- 11 Protect the power cord from being walked on or pinched, particularly at plugs, convenience receptacles, and the point where they exit from the appliance.
- 12 Do not attempt to modify or extend the power cord of this appliance.
- 13 Unplug this appliance during lightning storms or when it will not be used for long periods of time.
- 14 Make sure that the available AC power matches the voltage requirements of this appliance.

- 15 Do not handle the plug with wet hands. This could result in an electric shock.
- 16 Unplug the power cord by holding the plug, never by pulling the cord.
- 17 Do not turn the appliance on or off by plugging or unplugging the power cord.
- 18 Refer all servicing to qualified service personnel. Servicing is required when the appliance has been damaged in any way, such as the power-supply cord or plug is damaged, liquid has been spilled or objects have fallen into the appliance, the appliance has been exposed to rain or moisture, does not operate normally, or has been dropped.
- 19 To reduce the risk of fire or electric shock, do not expose this appliance to rain, moisture, dripping, or splashing, and no objects filled with liquids should be placed on top of it.
- 20 Do not use extension cords or ungrounded (two prong) adapters.
- 21 This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- 22 Children should be supervised to ensure that they do not play with the appliance.
- 23 If the supply cord is damaged, it must be replaced by the manufacturer, its service agent, or similarly qualified person, in order to avoid a hazard.
- 24 Take off the doors and leave the shelves in place so that children may not easily climb inside.



## WARNING

### Electric Shock Hazard

**Failure to follow these instructions can result in electric shock, fire, or death.**

- 1 **WARNING**—Keep ventilation openings, in both the freezer and the built-in structure, clear of obstruction.
- 2 **WARNING**—Do not touch the interior of the freezer with wet hands. This could result in frost bite.
- 3 **WARNING**—Do not use mechanical devices or other means to accelerate the defrosting process, other than those recommended by the manufacturer.
- 4 **WARNING**—Do not damage the refrigerant circuit.

- 5 **WARNING**—Do not damage the refrigerant tubing when handling, moving, or using the freezer.
- 6 **WARNING–DANGER**—Never allow children to play with, operate, or crawl inside the freezer.  
Risk of child entrapment. Before you throw away your old freezer:
  - 1) Take off the doors
  - 2) Leave the shelves in place so that children may not easily climb inside
- 7 Unplug the freezer before carrying out user maintenance on it.
- 8 This freezer can be used by children age eight years and older and persons with reduced physical or mental capabilities or lack of experience and knowledge if they are given supervision or instruction concerning the use of the freezer in a safe way and understand the hazards involved. Children should not play with the freezer. Cleaning and maintenance should not be performed by children without supervision.
- 5 **WARNING**—Do not damage the refrigerant tubing when handling, moving, or using the freezer.
- 6 **WARNING–DANGER**—Never allow children to play with, operate, or crawl inside the freezer.  
Risk of child entrapment. Before you throw away your old freezer:
  - 1) Take off the doors
  - 2) Leave the shelves in place so that children may not easily climb inside
- 7 Unplug the freezer before carrying out user maintenance on it.
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- 9 If a component part is damaged, it must be replaced by the manufacturer, its service agent, or similar qualified persons in order to avoid a hazard.
- 10 Please dispose of the freezer according to local regulations as the freezer contains flammable gas and refrigerant.
- 11 Follow local regulations regarding disposal of the freezer due to flammable refrigerant and gas. All refrigeration products contain refrigerants, which under the guidelines of federal law must be removed before disposal. It is the consumer's responsibility to comply with federal and local regulations when disposing of this product.

- 12 This freezer is intended to be used in household and similar environments.
- 13 Do not store or use gasoline or any flammable liquids inside or in the vicinity of this freezer.
- 14 Do not use extension cords or ungrounded (two-prong) adapters with this freezer. If the power cord is too short, have a qualified electrician install an outlet near the freezer. Use of an extension cord can negatively affect the freezer's performance.

### Grounding requirement

This freezer must be grounded. This freezer is equipped with a cord having a grounding wire with a grounding plug. The plug must be inserted into an outlet that is properly installed and grounded.

Improper use of the grounding plug can result in a risk of electric shock. Consult a qualified electrician or service person if the grounding instructions are not completely understood, or if doubt exists as to whether the freezer is properly grounded.

### 1.2 Safety instruction for refrigerant

**⚠ WARNING**  **Explosion Hazard.**

Keep flammable materials and vapors, such as gasoline, away from freezer. Failure to do so can result in fire, explosion, or death.

DANGER—Risk of Fire or Explosion. Flammable Refrigerant Used. To Be Repaired Only By Trained Service Personnel. Do Not Use Mechanical Devices. Do Not Puncture Refrigerant Tubing.  
 CAUTION—Risk of Fire or Explosion. Flammable Refrigerant Used. Consult Repair Manual/Owner's Guide Before Attempting To Service This Product. All Safety Precautions Must be Followed.  
 CAUTION—Risk of Fire or Explosion. Dispose of Properly In Accordance With Federal Or Local Regulations. Flammable Refrigerant Used.  
 CAUTION—Risk of Fire or Explosion Due To Puncture Of Refrigerant Tubing; Follow Handling Instructions Carefully. Flammable Refrigerant Used.



## **2. Description for product features**

This product is provided with following features:



(The picture is only for reference, and specific appearance and configuration are subject to the real product)

- 1) Integrative refrigeration chamber
- 2) Mechanical control
- 3) Polisher black tower with stainless steel trim
- 4) Holds most 1/2 and 1/4 size kegs

### 3. Installation and commissioning

#### 3.1 Handling

- 1) 。
- 1) Protect the refrigerator in moving it  
Same as shown as left photo, please move it by handcart with cushion
- 2) Remove all packing materials and bottom cushion, then move into house for placement
- 3) After moving it to appropriate location, wait for 2 hours before power on.

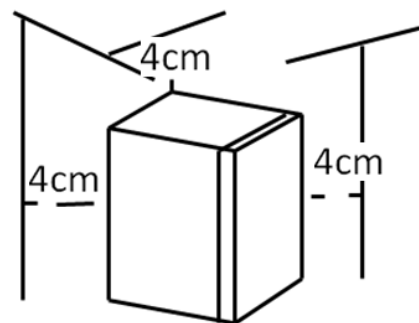


#### 3.2 Door Disassembly and Assembly(None)

The refrigerator door needs to be dismantled if it cannot enter the room in the whole.

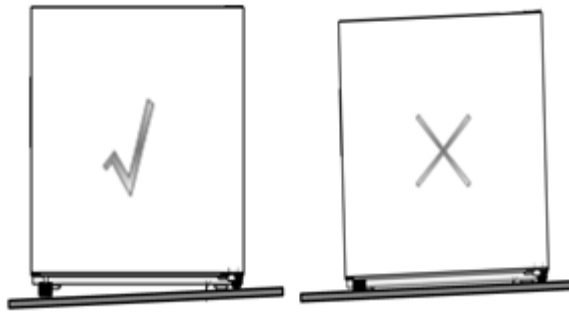
#### 3.3 Installation location

Location that is easy for ventilation shall be chosen to facilitate heat dissipation, enhance its performance and reduce the energy consumption.



### 3.4 Leveling of the refrigerator

If the refrigerator cannot be placed steadily, adjust the footing to level it.

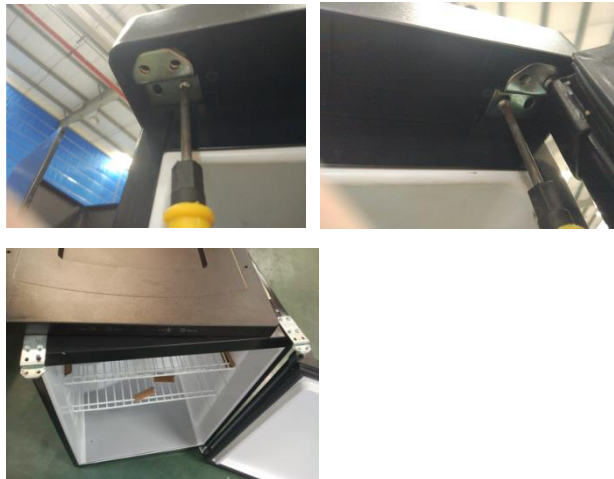





### 3.5 Door reversal




1. Disassembly the top cover fix screw, remove the seal plate of top cover.



2. Disassembly the screw that is fix upper hinge and top cover, remove the top cover



<p>3. Disassembly the right upper hinge, remove the door, hinge fixed axis and axle sleeve</p>	
<p>4. Reversion the bottom hinge</p>	
<p>5. Disassembly left upper hinge, install fixed axis to upper hinge, install axle sleeve to the door</p>	

	
<p>6. Assembly the left upper hinge and right upper hinge</p>	
<p>7. Assembly the screw that is fix top cover</p>	

3.6 Installation of handle(None)

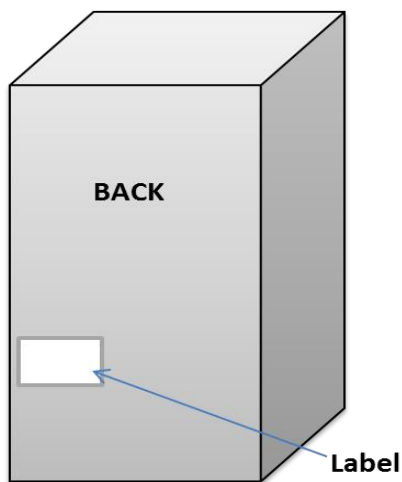
3.7 Installation of door lock(None)

3.8 Adjustment to level the door(None)

#### **4.Terms**

4.1 Definition of model(None)

4.2 Location of nameplate

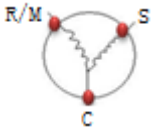


**(The picture is only for reference, and specific appearance and configuration are subject to the real product)** **5.Product specification**

5.1 Type specification (None)

5.2 Electrical parameters

<b>Product Name</b>		UR-PC140-DQ	/	/
<b>Product Code</b>		22033210000003	/	/
<b>Name</b>	<b>Item</b>	<b>Type</b>	<b>Specification</b>	<b>Specification</b>
<b>Compressor</b>	<b>Compressor</b>	/	FZ59E1H	/
	<b>Starter</b>	<b>PTC</b>	QP2-4R7	/

	<b>Overload protector</b>	<b>OLP</b>	DRB18R61A1	/	/
	<b>Winding resistance of compressor wiring terminal</b>		Rmc: $9.65 \pm 7\% \Omega$ Rsc: $8.91 \pm 7\% \Omega$ Rms = Rmc + Rsc (20°C)	/	/
<b>Motor</b>	<b>Fan motor of the freezing chamber</b>	/	/	/	/
	<b>Ventilation door of the refrigerating chamber</b>	/	/	/	/
	<b>Condensation fan</b>	/	/	/	/
<b>Light inside the refrigerator</b>	<b>Lights inside the refrigerating chamber</b>	/	/	/	/
	<b>Switch of the refrigerator door</b>	/	/	/	/
	<b>Indicator lamp</b>	/	/	/	/

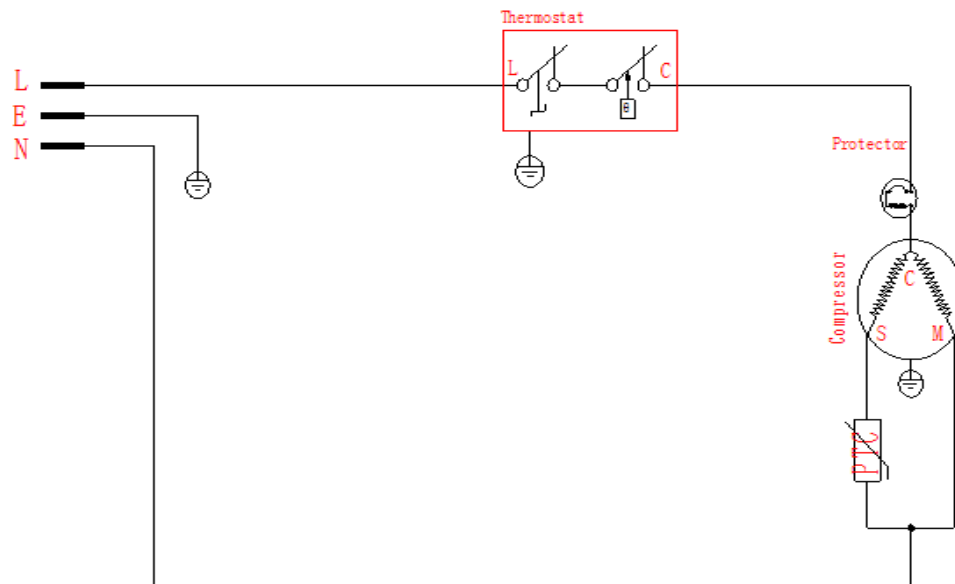
### 5.3 Inside temperature

 Temperature tolerance  $\leq 2^\circ\text{C}$ 

Compartment	The highest ( °C)	Lowest ( °C)
Refrigerating	7	0

5.4 Defrosting parts (None)

5.5 Circuit diagram



## 6. Internal view and dimension

### 6.1 Main parts and their names

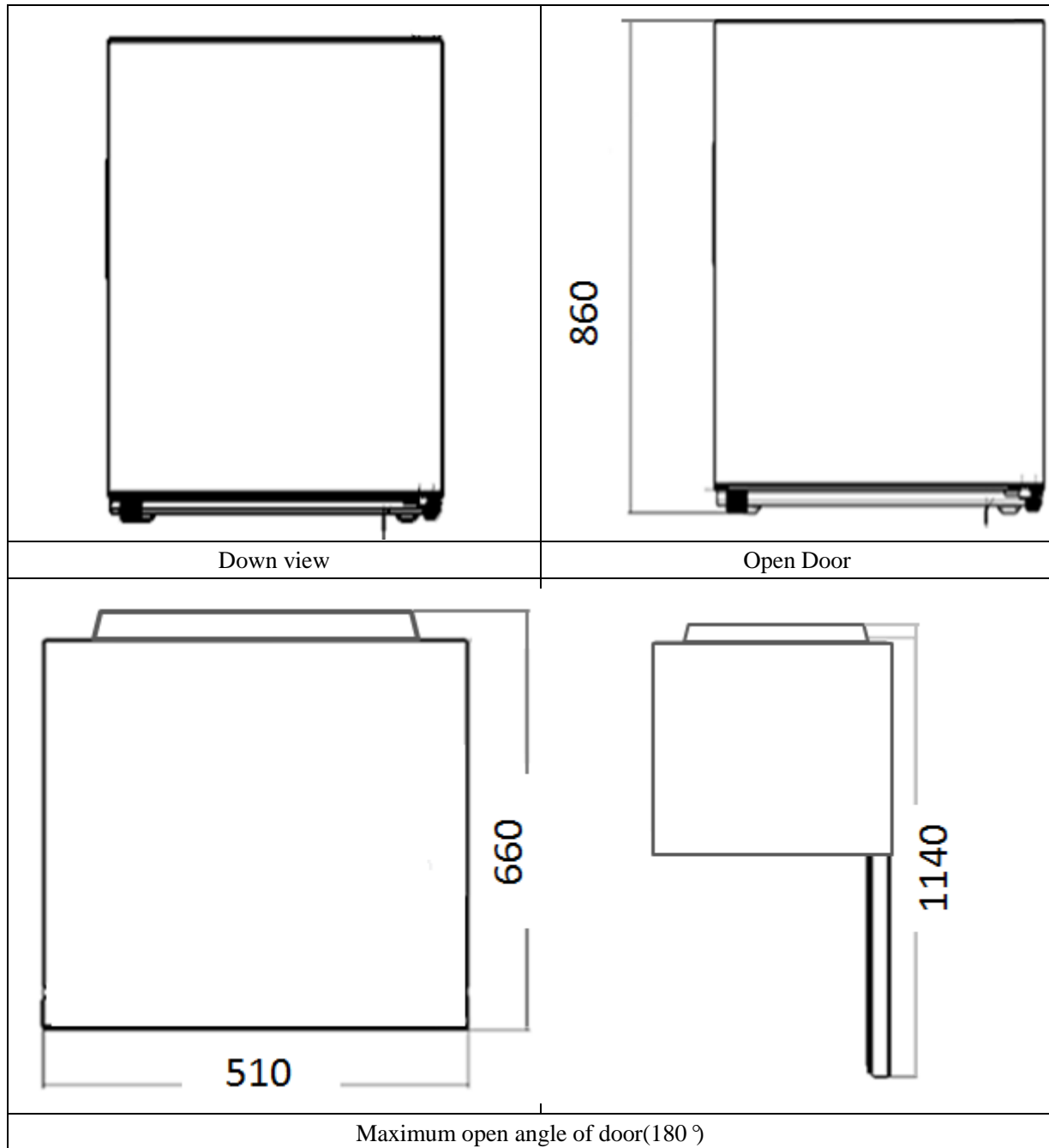


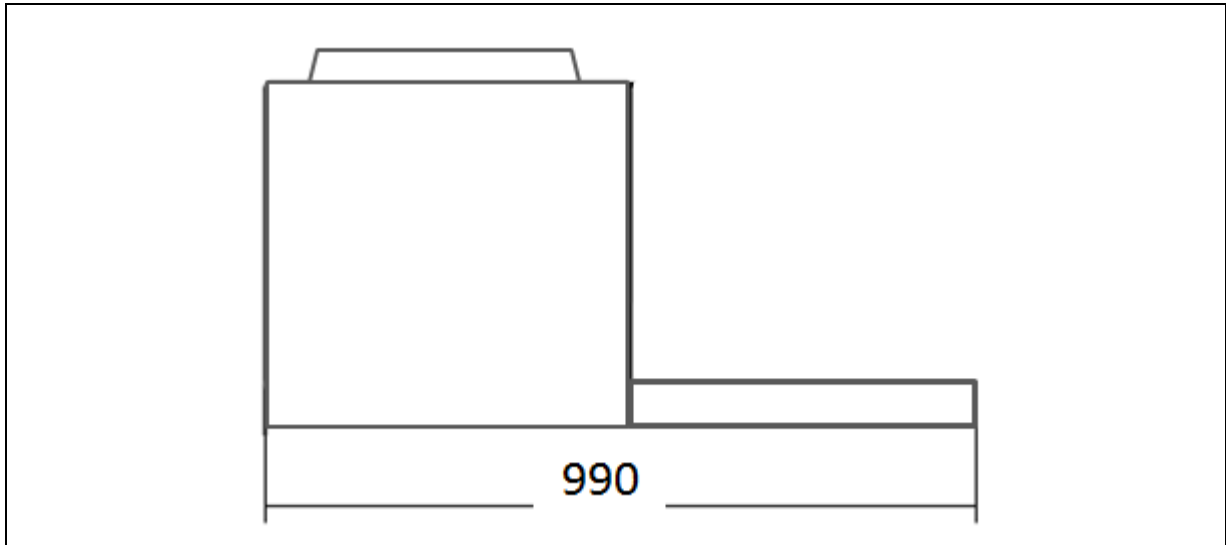
(The picture is only for reference, and specific appearance and configuration are subject to the real product)

1. Thermostat	3. Evaporator
2. Shelf	4. Beer can bottom pad

### 6.2 External dimension

Front view	Side view
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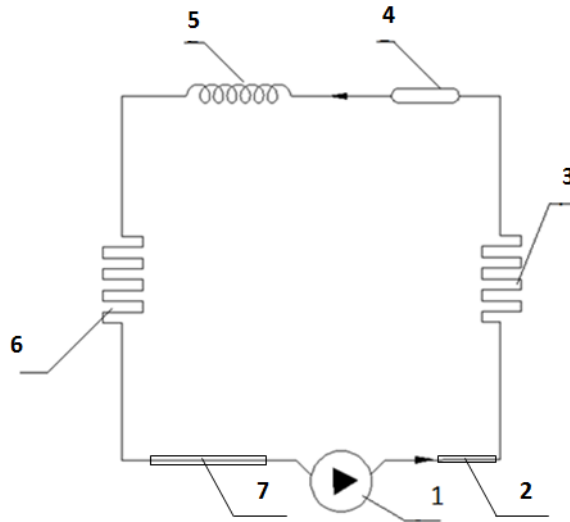


(The picture is only for reference, and specific appearance and configuration are subject to the real product)

## 7. Refrigerating piping system and circulating route of cooling air

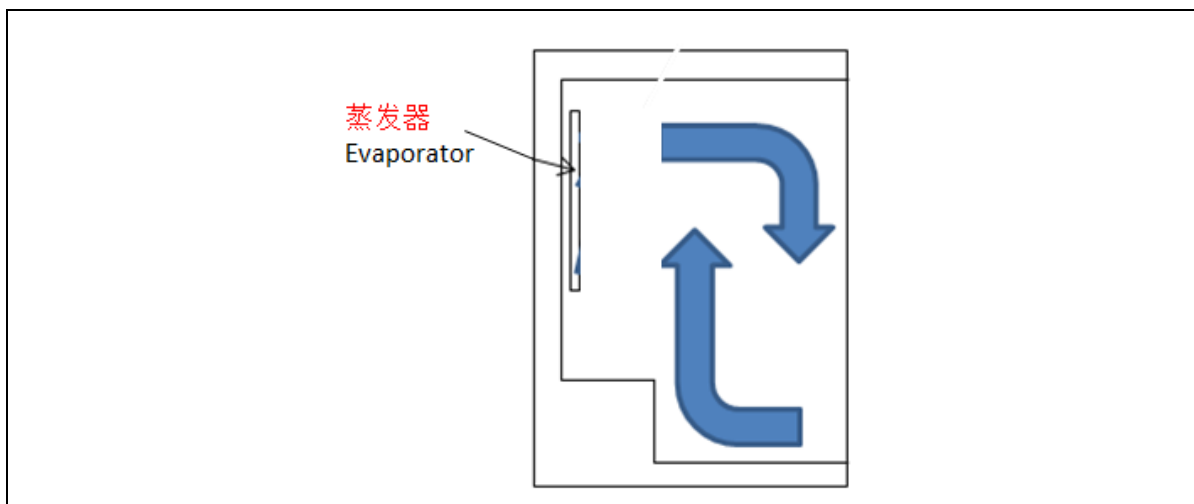
### 7.1 Refrigerating piping system

1Compressor→2Exhaust transition pipe→3condenser→4Dry filter →5Capillary tube→6Evaporator→7Return transition pipe→1Compressor



(The picture is only for reference, and specific appearance and configuration are subject to the real product)

### 7.2 Circulating route of cooling air




## 8.Dismantling of parts

### 8.1 Parts on the door

<b>Door seal</b>	
<p>Door seal is installed into door liner groove.</p> <ol style="list-style-type: none"> <li>1) Open the wine cabinet door;</li> <li>2) Take the door seal ① out of door liner.</li> </ol>	

### 8.2 Parts inside the wine cabinet

<b>Shelf</b>	
<ol style="list-style-type: none"> <li>1) Lift up the shelf with a proper force and pull it out towards yourself.</li> </ol>	
<b>Beer can bottom pad</b>	
<ol style="list-style-type: none"> <li>1) Loosen the two screws on the beer can bottom pad. Push up the pad from the gap between the shell and the liner and take it out.</li> </ol>	

### 8.3 Light system (None)



### 8.4 Air duct components refrigerating chamber and fan motor

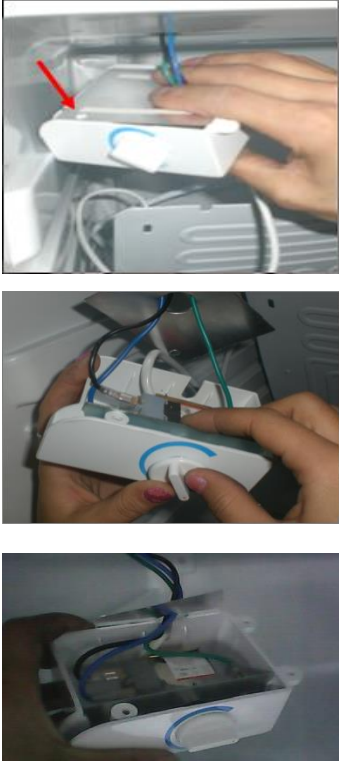
Air duct components refrigerating chamber	None
Fan motor of air duct	None

### 8.5 Air duct components in freezing chamber and fan motor (None)



Disassembly and installation of Air duct	None
Fan motor of air duct	None




8.6 Evaporator and temperature sensing system

Evaporator in freezing chamber	None
<b>Components on the evaporator</b>	
Defrost thermostat	None
Fuse	None
Defrost sensor	None
Defrost heater	None
<b>Evaporator in refrigerating chamber</b>	
<p>1) Take down screws and gaskets on the evaporator.</p> <p>2) Remove the welding on inlet and outlet tubes.</p>	
<b>Components on the evaporator</b>	
Defrost sensor	None
<b>Sensor</b>	
Sensor in freezing chamber	None
Sensor in refrigerating chamber	None
Sensor in Variable temperature chamber	None
Ambient temperature sensor	None
<b>Thermostat</b>	
<p>1) Disassembly the screw that is fix the thermostat box</p>	

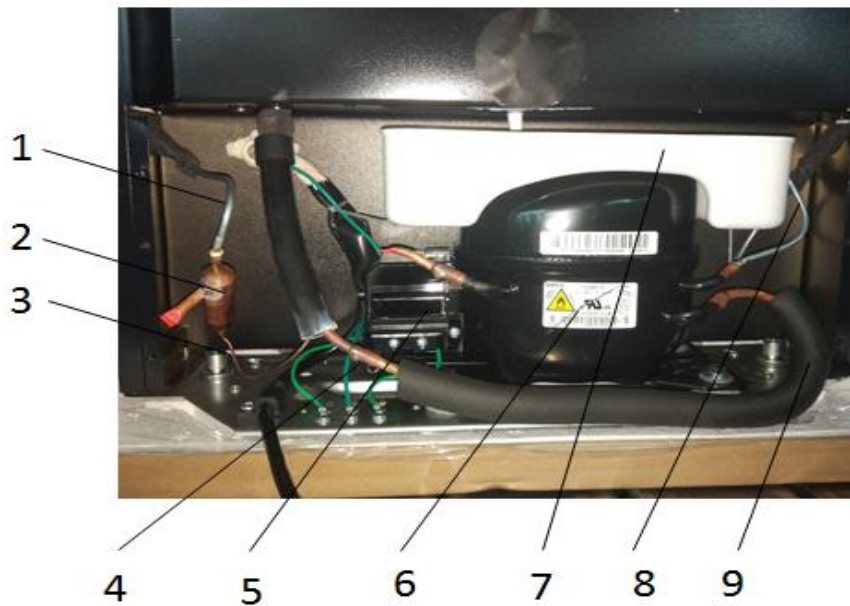
<p>2) Pull out the thermostat fix plate and knob, remove the wiring and thermostat from the thermostat box</p>	
--	--

### 8.7 Compressor case

<p><b>Rear cover and compressor case</b></p> <p>Rear cover and compressor case</p> <p>1) Remove by cross screwdriver the screws fixing back cover plate of compressor chamber anticlockwise</p> <p>2) Take the back cover plate of compressor chamber upward.</p>	
<p><b>Terminal box of the compressor</b></p> <p>1) <b>Remove the screws</b> Two screws outside One screw inside</p>	

<p><b>Remove the clipping strip</b> Slowly pull it out</p>	
<p><b>1. Remove the protective cover</b> 1) Pry the protective cover slowly from the upper part, 2) Pull it out and remove it.</p>	
<p><b>2. Remove the starter and protector</b> Unplug the starter and protector (you can use a screwdriver to pry it slowly)</p>	
<p><b>1. The reverse process can complete installation.</b></p>	<p>/</p>

**Piping system in the compressor case**



<p>1 Condenser-1(in)DrierCapillary TubeTransition pipe</p>	<p>2 Compressor coverCompressor drain trayCondenser-2(out)</p> <p>3 Suction connection Pipe</p>
--	---

<p><b>Condenser fan motor</b></p>	
<p>Fan motor</p>	<p>None</p>
<p>Standby condenser</p>	<p>None</p>

**8.8 Display and main control panel(None)**

<p>Display control board</p>	<p>None</p>
------------------------------	-------------

Main control board	None
--------------------	------

**8.9 Bar counter(None)**

Disassembly and installation of bar counter	None
Disassembly and installation bar doorseal	None

**8.10 Water dispenser(None)**

Disassembly and installation of water valve	None
Disassembly and installation of water tank	None

**8.11 Ice maker(None)**

Disassembly and installation of ice maker	None
Disassembly and installation of water system	None
Disassembly and installation ice machine sensor	None

**9. Function and operation**
**9.1 Operation panel**

Direct cooling mechanical refrigerator, through the thermostat knob to adjust the stalls.



### **9.2Temperature control**

Turn the temperature control knob to 6gear, the internal temperature of the refrigerator becomes lower.  
Turn the temperature control knob to 1gear, the internal temperature of the refrigerator becomes higher.  
NOTE:Please adjusting and using between "6gear "and" 1gear "

### **9.3Give an alarm(None)**

### **9.4Failure code and solutions(None)**

### **9.5Defrost function**

Manual defrost

### **9.6Compressor fan control(None)**

### **9.7Self-diagnosis (None)**

## 10. Circuit description

10.1 Power Supply (None)

10.2 Test circuit for door switch (None)

10.3 Temperature test circuit (None)

10.4 Freezer chamber fan motor circuit (None)

10.5 refrigerating chamber fan motor circuit (None)

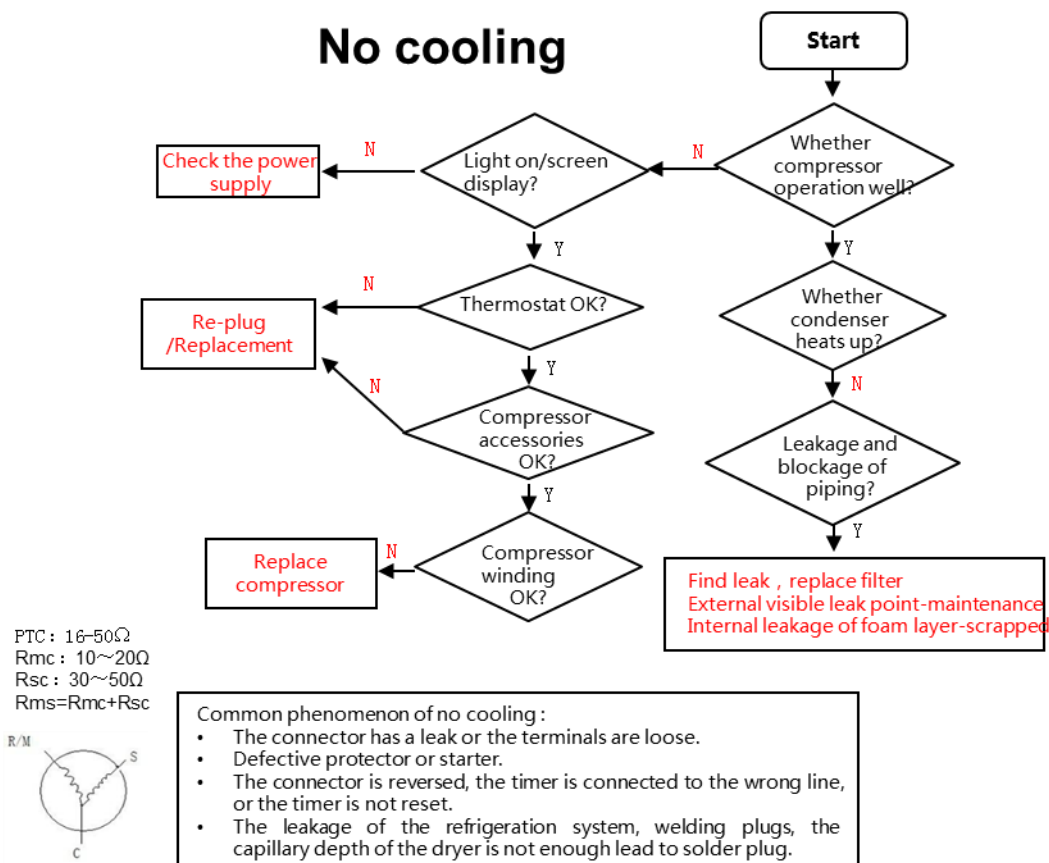
10.6 Condensation fan circuit (None)

10.5 Fan motor circuit of the ventilation door (None)

10.6 Resistance value of the sensor (R/T) (None)

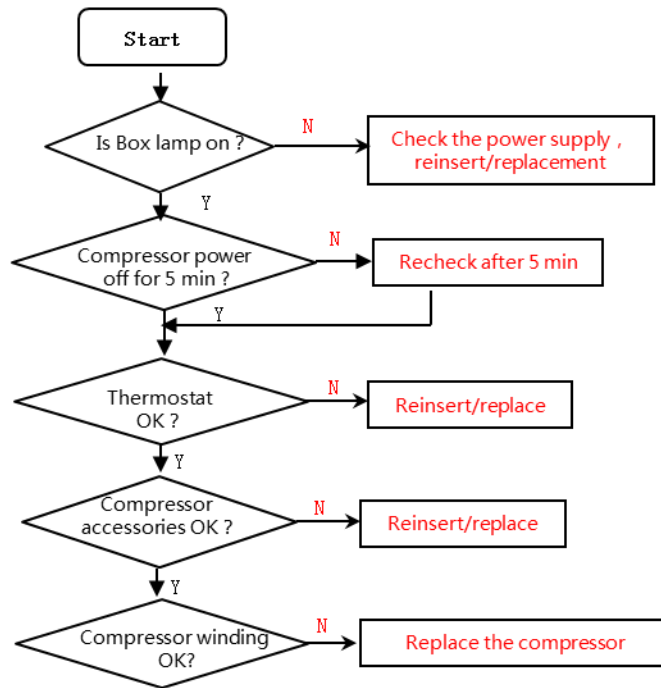
## 11. Troubleshooting Method

11.1 Not cooling



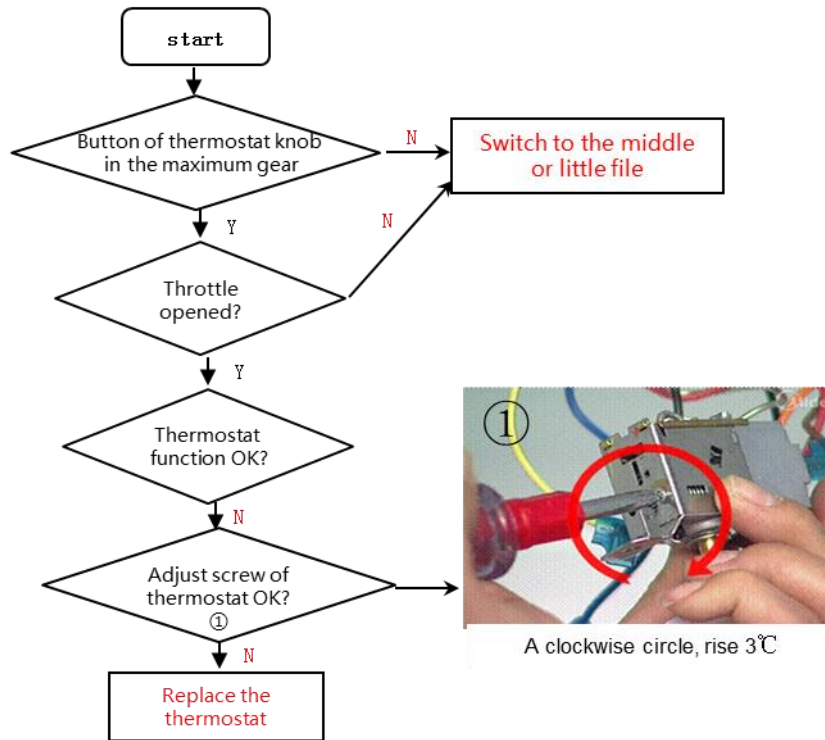
11.2 Not working of compressor

### No working of compressor



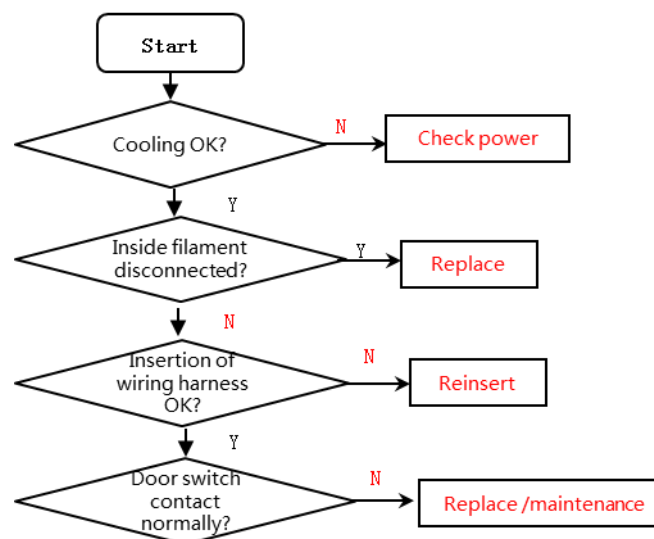
11.3 -Thermostat malfunction-Undercooling

## Thermostat malfunction-Undercooling

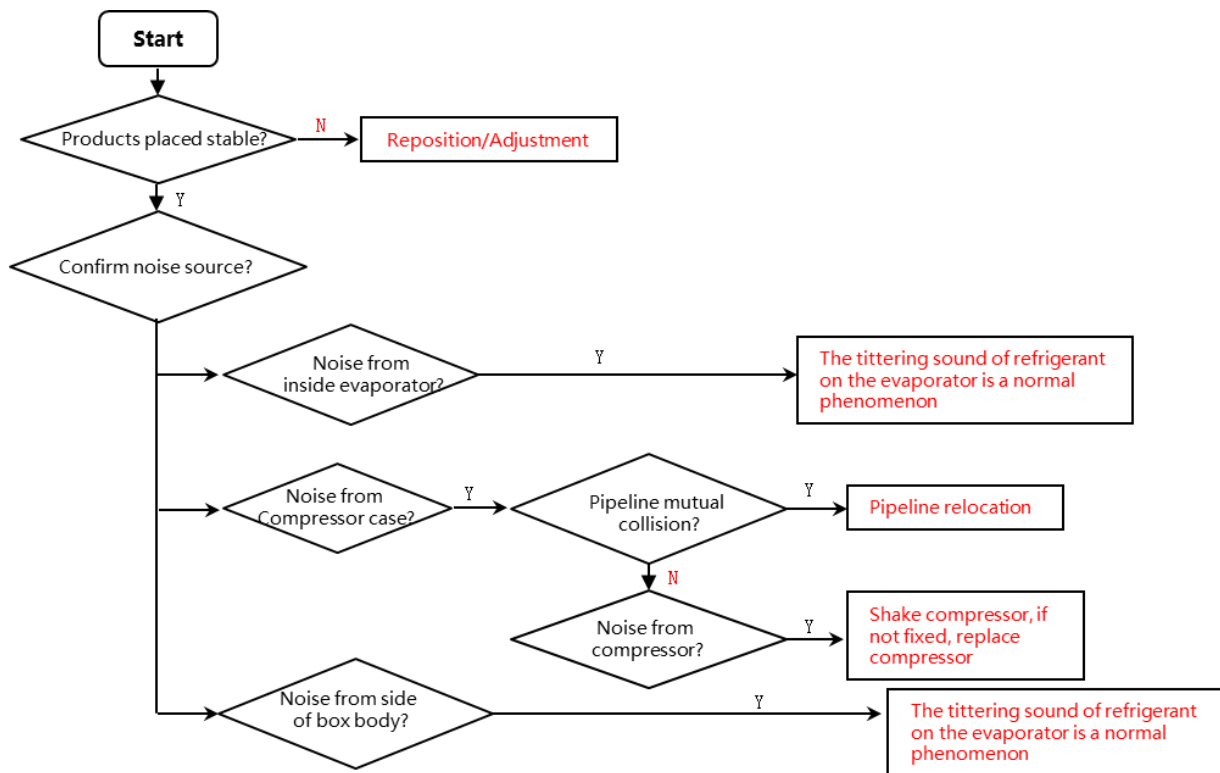


11.4 Light is not on

## Light is not on



11.5 Noise



**12. Figures and details of repair parts(Documents are provided separately)**

12.1 Figures

12.2 List of parts and components

**13 Appendix:**

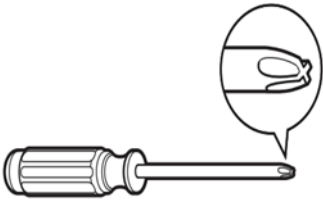
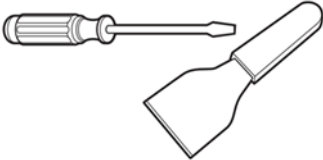
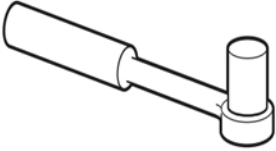




13.1 Electrical Schematic Diagram(**None**)

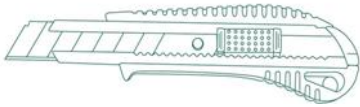

(Model: \*\*\*)

13.2 Refrigerator maintenance tooling and equipment and material




**Tooling**




No.	Name	Photo	Main Usage

1	Phillips screwdriver		screw assemble and disassemble
2	slotted screwdriver/scrapper		screw and rivet assemble and disassemble
3	Socket spanner 5/16"		hinge and compressor screw assemble and disassemble
4	Sucker		display panel and air duct cover disassemble
5	Allen wrench (2.8~4mm)		handle assemble and disassemble
6	Vise grip pliers		sealing process tube
7	Pipe cutter		pipe cutting


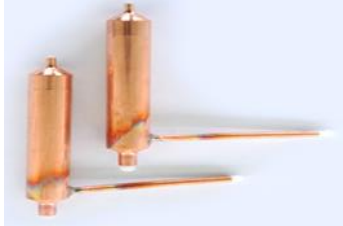


8	Knife		assistive tool
9	Nipper pliers		assistive tool
10	Capillary tube scissors		Shear capillary


**Equipment**

No.	Name	Photo	Main Usage
1	Vacuum pump		vacuum pumping
2	Electronic scale		weighing refrigerant/gas
3	High pressure nitrogen with piezometer		pipe and cooling system(condenser, evaporator, etc) impurities clean

4	Soldering gun		heating and welding
5	Quick coupling		connection process pipelinevacuumorchargerefriger antwillbeused.
6	hand leak detector		welding point leakage detect, if no, use soap-suds

**material**

No.	Name	Photo	Main Usage
1	Process pipeline		Chargetherefrigerant
2	Dry filter		Involving a system failure to be replaced
3	Copper welding rod		tube welding
4	Refrigerant/gas		Add refrigerant to the system

5	Sealing tape		door fixing for reversible door option
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## Midea Refrigerators

If you need to get detailed technical information from the manufacturer, please contact:

[xxx@midea.com](mailto:xxx@midea.com)

**Refrigeration Division  
Overseas Sales Company**

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