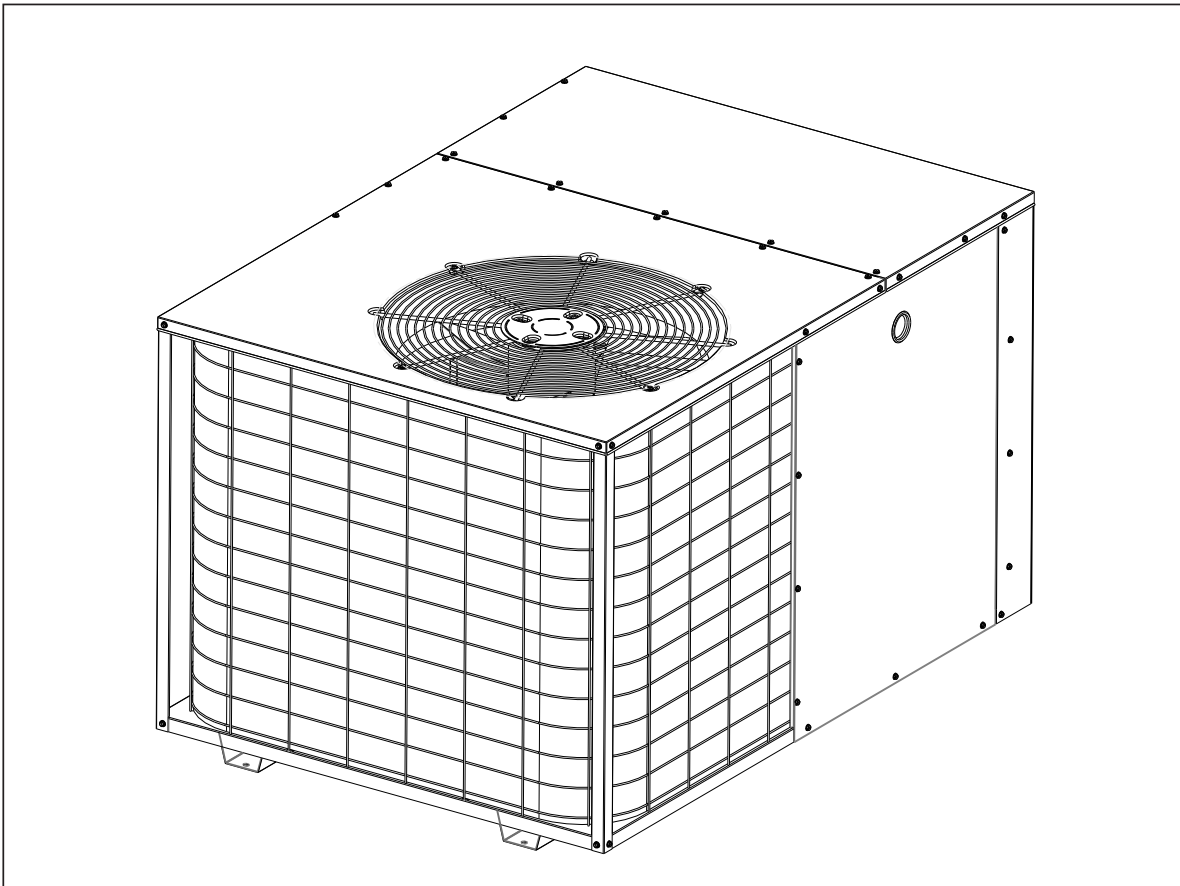


USER's MANUAL & INSTALLATION INSTRUCTIONS

13 SEER Single Package Heat Pump



Single Package Heat Pump



IMPORTANT:

Read this owner information to become familiar with the capabilities and use of your appliance. Keep this with literature on other appliances where you have easy access to it in the future. If a problem occurs, check the instructions and follow recommendations given. If these suggestions don't eliminate your problem, call your installing contractor or distributor in your area.

INTRODUCTION

Your heat pump is a unique, all weather comfort-control system appliance. The basic operation of the heating/cooling system is described and illustrated on page 1 of this manual. The surprising fact that heat exists in air even at below-freezing temperatures is actually the basic law of physics which the heat pump uses to provide energy saving heating comfort. At outdoor temperatures of 47° Fahrenheit

(or 8° Celsius), your heat pump can deliver approximately 2 to 3 units of heat energy per each unit of electrical energy used, as compared to a maximum of only 1 unit of heat energy produced with conventional heating systems. During the cooling season, the heat pump reverses the flow of the heat-absorbing refrigerant to become an energy-efficient, central air conditioner.

SECTION 1. OWNER INFORMATION

Your heat pump will heat and cool your home year round, saving your energy dollars. During the summer, a heat pump performs like any normal air conditioner. That is, the excess heat energy inside the home is absorbed by the refrigerant and exhausted outside the home. During the winter months, a heat pump performs like an air conditioner run in reverse. That is, available heat energy outside the home is absorbed by the refrigerant and exhausted inside the home. This is an efficient heating means because you only pay for “moving” the heat from the outdoors to the indoor area. You do not pay to generate the heat, as is the case with more traditional furnace designs.

It is the sole responsibility of the homeowner to make certain that the heat pump has been correctly set up and adjusted to operate properly.

A warranty certificate with full details is included with the heat pump. However, the manufacturer will not be responsible for any costs found necessary to correct problems due to improper setup, improper installation, adjustments, improper operating procedure on the part of the user, etc.

Some specific examples of service calls which are not included in the limited warranty are:

1. Correcting wiring problems in the electrical circuit supplying the heat pump.
2. Resetting circuit breakers or other switches.
3. Adjusting or calibrating of thermostat.

To avoid misunderstandings at a later date, carefully review these responsibilities with your dealer or service company.

OPERATING INSTRUCTIONS

To Operate Your Heat Pump For Cooling —

1. Set the thermostat system switch to COOL and the thermostat fan switch to AUTO. (See Figure 1)
2. Set the thermostat temperature selector to the desired cooling temperature. The outdoor unit fan, the indoor blower, and the compressor will all cycle on and off to maintain the indoor temperature at the desired cooling level.

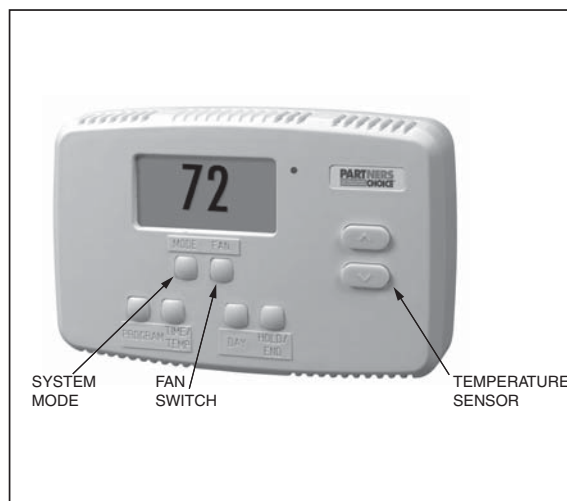


Figure 1. Typical Thermostat

NOTE: If the thermostat temperature level is re-adjusted, or if the thermostat system switch is re-positioned, the outdoor unit fan and the compressor may not start immediately. A protective timer circuit holds the compressor and the outdoor fan off for approximately five minutes following a previous operation or the interruption of the main electric power.

To Operate Your Heat Pump For Heating —

1. Set the thermostat system switch for HEAT and the thermostat fan switch to AUTO. (See Figure 1)
2. Set the thermostat temperature selector to the desired heating temperature. The outdoor unit fan, the indoor blower, and the compressor will all cycle on and off to maintain the indoor temperature at the desired heating level.

NOTE: If the thermostat temperature level is re-adjusted, or if the thermostat system switch is re-positioned, the outdoor unit fan and the compressor may not start immediately. A protective timer circuit holds the compressor and the outdoor fan off for approximately five minutes following a previous operation or the interruption of the main electrical power.

Emergency Heat — Some thermostats will include a system switch position termed EM HT or AUX HT, etc. This is a back-up heating mode to be used only if there is a suspected problem. With the system switch set to EM HT, etc., the compressor and outdoor fan will be locked off and supplemental heat (electric resistance heating) will be used as a source of heat. Sustained

use of electric resistance heat in place of the heat pump will result in an increase in electric utility costs.

Defrost — During cold weather heating operation, the outdoor unit will develop a coating of snow and ice on the heat transfer coil. This is normal and the unit will periodically defrost itself. During the defrost cycle, the outdoor fan will stop, while the compressor continues to run and heat the outdoor coil, causing the snow and ice to melt. During defrost, there may be some steam rise from the outdoor unit as the warm coil causes some melted frost to evaporate.

SECTION 2. INSTALLER INFORMATION

GENERAL

Read the following instructions completely before performing the installation.

These instructions are for the use of qualified personnel specially trained and experienced in the installation of this type of equipment and related system components. Some states require installation and service personnel to be licensed. Unqualified individuals should not attempt to interpret these instructions or install this equipment.

The single packaged heat pumps are designed for outdoor installation only and can be readily connected into the high static duct system of a home. The only connections needed for installation are the supply and return ducts, the line voltage, and thermostat wiring. A complete heat pump system typically consists of:

- Single Package Heat Pump
- Home Fittings Kit
- Unit Fittings Kit
- Thermostat



CAUTION:

To prevent personal injury and/or equipment damage, check thermostat manufacturer's operation of fan relay circuit when in EMER HEAT. When the thermostat system switch is in the EMER HEAT position, the thermostat must energize the fan relay when the fan switch is in the AUTO position.

The single package heat pump is completely assembled, factory wired, and factory run tested. The units are ready for easy and immediate installation.

Use of components other than those specified may invalidate ARI Certification, Code Agency Listing, and limited warranty on the air conditioner.

PRE-INSTALLATION CHECK

Before any installation is attempted, the cooling load of the area to be conditioned must be calculated and a system of the proper capacity selected. It is recommended that the area to be conditioned be completely insulated and vapor sealed.

The installer should comply with all local codes and regulations which govern the installation of this type of equipment. Local codes and regulations take precedence over any recommendations contained in these instructions. Consult local building codes and the National Electrical Code (ANSI C1) for special installation requirements.

The electrical supply should be checked to determine if adequate power is available. If there is any question concerning the power supply, contact the local power company.

Inspecting Equipment: All units are securely packed at the time of shipment and, upon arrival, should be carefully inspected for damage. Claims for damage (apparent or concealed) should be filed immediately with the carrier.

INSTALLATION

1. SELECT THE BEST LOCATION FOR THE HEAT PUMP UNIT

IMPORTANT: DO NOT PLACE UNIT UNDER THE HOME.

- Select a solid, level position, preferably on a concrete slab, slightly above the grade level, and parallel to the home.
- The hot condenser air must be discharged up and away from the home, and if possible, in a direction with the prevailing wind.
- Do not place the unit in a confined space.
- If practical, place the heat pump where it and the ducts will be shaded from the afternoon sun when the heat load is greatest.

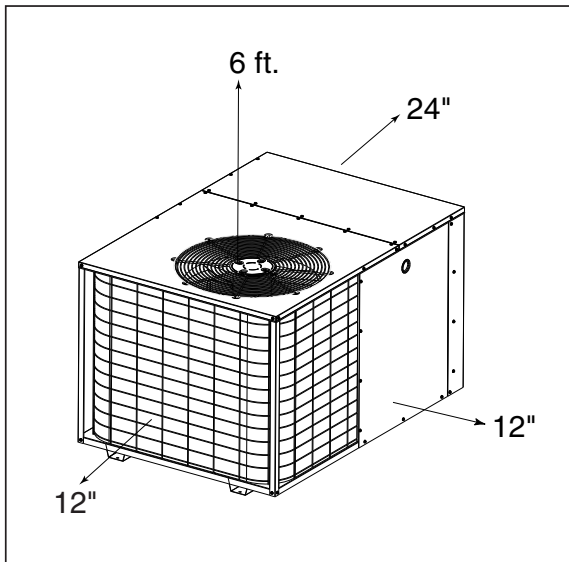


Figure 2. Minimum Unit Clearances

- Try to select a site for the unit that is as close as possible to the proposed return grille location.
- Keep in mind that the length of the supply and return ducts should be kept to a minimum with no sharp radiused bends.

2. UNPACK THE UNIT

It is recommended that the unit be unpacked at the installation site to minimize damage due to handling.



CAUTION:

Do not tip the unit on its side. Oil may enter the compressor cylinders and cause starting trouble. If unit has been set on its side, restore to upright position and do not run for several hours. Then run unit for a few seconds. Do this three or four times with five minutes between runs.

- Remove the bands from around the unit.
- Unfold the top and bottom cap flanges.
- Carefully remove the top cap and tube.

3. CLEARANCES

Minimum clearances, as specified in Figure 2, MUST be maintained from adjacent structures to provide room for proper servicing and air circulation.

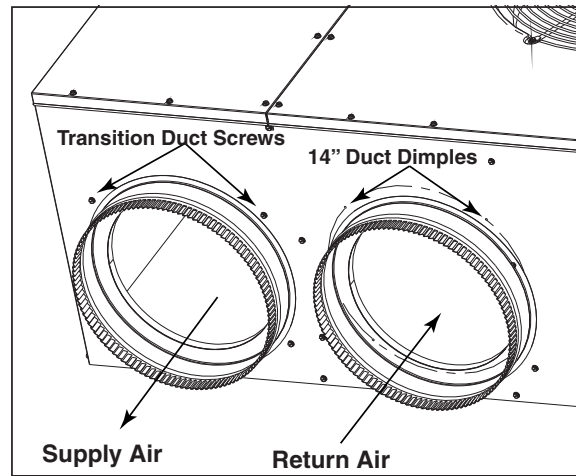


Figure 3. Return and Supply Air Fittings

Do NOT install unit in a confined or recessed area that will allow discharge air from the unit to re-circulate into the condenser air inlet, through the coil.

Service Access Clearance:

Blower access panel side 24"
 Electrical compartment access panel side ... 12"
 Clearance between overhang and top of unit 72"
 Clearance around condenser coil area to wall or shrubs (excludes duct panel side) 12"

Minimum clearance to combustible materials:

Combustible Base (Wood or Class A, B, or C roof Covering material) 0"
 Supply and Return Air Ducts 0"
 Duct Connection side 0"

DUCT REQUIREMENTS

The supply duct system, including the number and type of registers, will have much more effect on the performance of an air conditioning system than any other factor. The duct must be sufficiently large to conduct an adequate amount of air to each register.

4. INSTALL THE RETURN AND SUPPLY AIR FITTINGS ON THE UNIT

The supply and return fittings are included with select models. If supplied, the duct fittings are

13 SEER	Return Dia. (in)
2 Ton	12
2 1/2 Ton	14
3 Ton	14
3 1/2 Ton	14
4 Ton	14

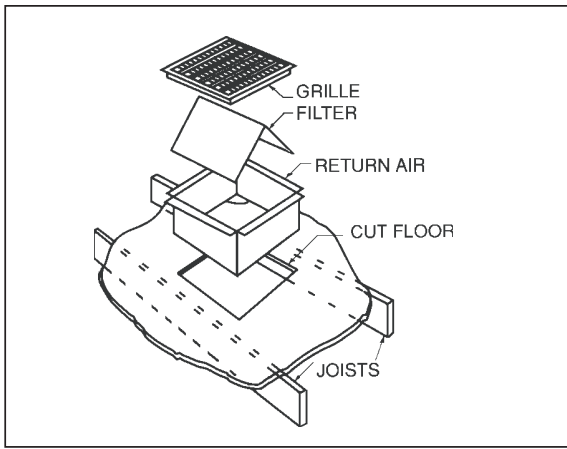


Figure 4. Return Air Box

shipped in the supply duct. They attach to the unit openings with a flange and bead arrangement, secured with two sheet metal screws. Note: For ease of access, install fitting before positioning unit in final location.

SUPPLY DUCT

Position the supply duct collar, if supplied, so the edge of the unit opening fits between the flange and the bead. Overlap the collar ends keeping the small screw holes underneath. Align the holes in the crimped area and install one screw.

Note: It may be necessary to loosen the four screws that hold the transition duct in order to install the supply fitting. Re-tighten when installation is complete.

Tap collar as necessary to ensure engagement with unit opening and install second screw. Tighten first screw. Rotate collar clockwise so joint is near three o'clock position.

RETURN DUCT

The 12" return duct is installed in the same manner as the supply duct. If the duct has a 14" return, follow these instructions.

Align the slots with the holes in the collar and install two screws. Position the collar over the opening and align the four notches in the collar with the four dimples in the panel. Using self-drilling screws (10-16x.5) attach the collar to the rear panel. On some models a 14" duct collar is provided for the return duct.

5. LOCATING AND INSTALLING THE RETURN AIR ASSEMBLY

To avoid complications, locate and install the return air assembly first. The return air box with

grille and filter (Figure 4) should not be located in heavy traffic areas like hallways or center of rooms. A good spot is in a corner or under a table, if a minimum two inch clearance is available. If desired, the return opening can be located inside a closet with louvered doors that have an open area equal to or greater than the 12" x 20" grille furnished. The return air grille can be placed in the wall of a closet and the air ducted into the filter box through a boxed-in area at the closet floor level. Make sure the filter is readily accessible.

After determining the location of the return air opening, start the installation from under the home by cutting a small hole in the fiber under-board to determine how the floor joist location will affect cutting the opening needed for the box. Floor joists generally are located on 16" centers, leaving 14-3/8" between joists. After measuring the return air box (approximately 12-1/4" x 20-1/4"), cut the hole through the floor so that the box will fit between the floor joists. Care should be taken when cutting through carpeting to avoid snags. In most installations it will be necessary to cut a similar hole in the fiberboard directly under the hole in the floor. However, if the floor is more than ten inches deep, it will only be necessary to cut a hole for the collar on the return air box or for the insulated duct.

Set the box into the opening and fasten with screws or nails. Put the filter and return air grille in place.

6. LOCATING AND INSTALLING THE SUPPLY DAMPER(S)

When locating the supply damper(s), carefully check floor joists and frame members that could interfere with the installation of the damper or flexible duct. Ideally, the damper should be located in the bottom of the main duct, forward of center of the home, at least three feet from the nearest register. The round supply opening in the slanted side of the damper should face

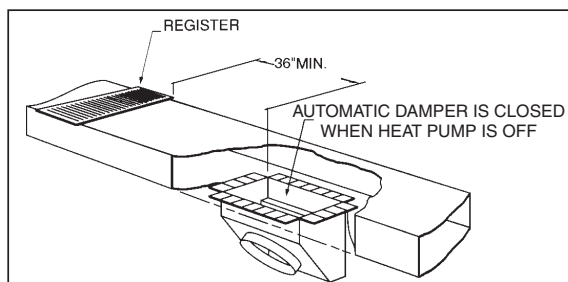


Figure 5. Supply Damper

the side of the home where the heat pump is located. To locate the center of the heat duct, first cut a small hole in the fiberboard below the duct at the desired location. After locating the duct center, cut a hole approximately 3/4" larger than the damper opening in the fiberboard. Cut a 9-1/8" x 13-1/8" hole in the duct and bend over all tabs flat on the inside of the heat duct. After inserting the damper into the duct, bend over all tabs flat on the inside of the heat duct. Seal the opening between the fiberboard and damper or flexible duct.

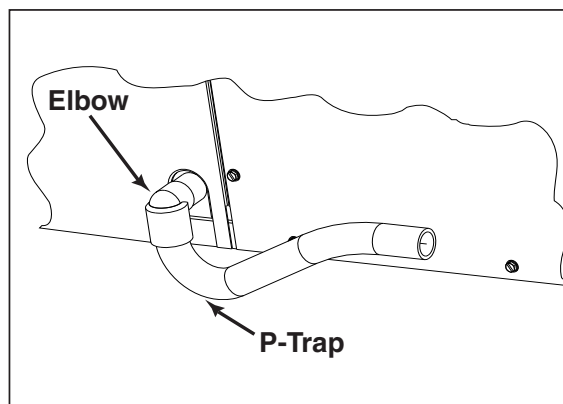


Figure 6. Drain Trap

DUCTING SYSTEM

DUCT REQUIREMENTS

The supply duct system, including the number and type of registers, will have much more effect on the performance of the system than any other factor. The duct must be sufficiently large to conduct an adequate amount of air to each register.

Air ducts should be installed in accordance with the standards of the National Fire Protection Association "Standard for Installation of Air Conditioning and Ventilation Systems" (NFPA 90A), "Standard for Installation of Residence Type Warm Air Heating and Air Conditioning Systems" (NFPA 90B), these instructions, and all applicable codes.

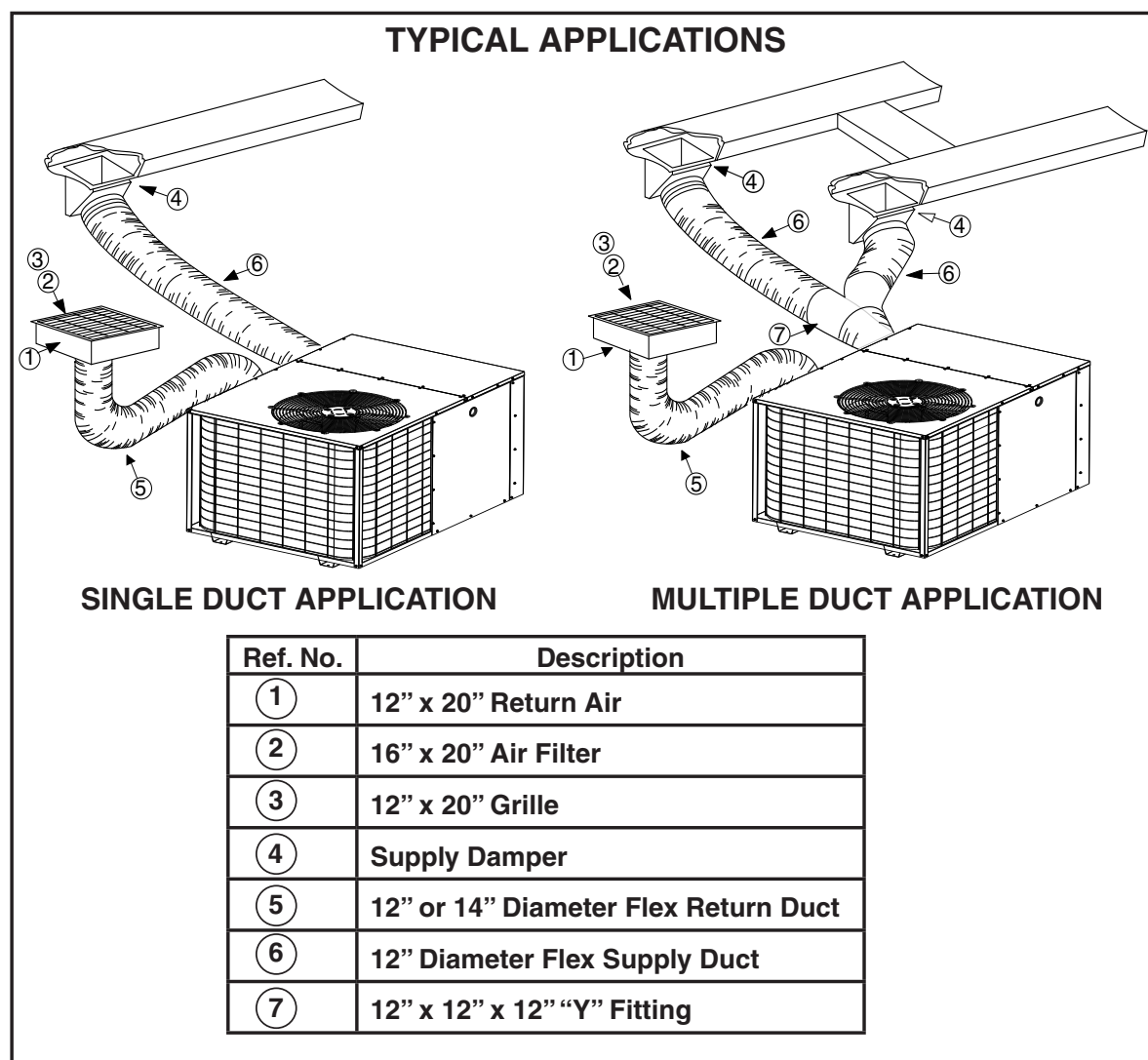


Figure 7. Typical Applications

Note: For highly resistive duct systems it may be necessary to add an additional return air duct and or supply to achieve maximum performance and prevent coil icing and refrigerant flood back.

THE HEAT PUMP SYSTEM WILL NOT COOL OR HEAT THE HOME IF THE AIR IS LOST TO THE OUTSIDE THROUGH LEAKS IN THE DUCT SYSTEM. ALSO, DUCTS WHICH ARE COLLAPSED OR RESTRICTED BY FOREIGN OBJECTS WILL PREVENT ADEQUATE AIR FLOW.

CONNECTING THE RETURN AND SUPPLY AIR FLEXIBLE DUCTS

The return duct may be 12" or 14" diameter depending on unit size. (See Table on page 4)

- The supply duct for all units is twelve inches in diameter.
- The flexible ducts can be connected to the corresponding fittings with the clamps provided with the ducts. Note: All connections should be leak tight or a loss in cooling capacity will result.
- The flexible ducts may be cut to the required length, see instructions packed with duct. Keep all ducts as short and straight as possible. Avoid sharp bends.

Model	Wire Color / Speed Tap	Motor Speed	Air Flow (0.3 In. WC)
Q3RD			
2 Ton	Red / T1	Low*	750
	T2	Med/Low	1,000
	Orange/ T3	Medium*	1,140
	T4	Med/High	1,300
	T5	High	1,350
2.5 Ton	Red	Low	760
	Black	High*	1000
3 Ton	T1	Low	750
	T2	Med/Low	1,000
	Red / T3	Medium*	1,140
	T4	Med/High	1,300
	Orange / T5	High*	1,350
3.5 Ton	Red / T1	Low*	1,340
	Orange / T2	Med/Low*	1,450
	T3	Medium	1,650
	T4	Med/High	1,750
	T5	High	1,965
4 Ton	T1	Low	1,340
	Red / T2	Med/Low*	1,450
	T3	Medium	1,650
	Orange / T4	Med/High*	1,750
	T5	High	1,965

* Factory Setting

Figure 8. Motor Lead Connection

- Ducts may be spliced with sheet metal sleeves and clamps. (See Ducting Installation Accessories page 6.)
- Once the inner duct is connected to the proper fitting, the insulation and plastic sleeve should be pulled over the connection and clamped.
- For homes with multiple supply ducts or for special applications, a Y fitting is available to divide the supply air so it can be ducted to different areas of the home for more efficient cooling. Note: The Y fitting should be insulated for maximum performance.

Blower Speed For optimum system performance and comfort, it may be necessary to change the factory set speed. See Figure 8 for factory settings.

If Standard Motor (2.5 Ton)

- Disconnect all electrical power to the unit and remove the service panel.
- The blower speed is preset at the factory for operation at the same speed for heating and cooling.
- Place the desired blower speed lead on the "COM" terminal of the blower relay. Use another wire tie (field supplied) to bundle the remaining motor lead up and out of the way.

If High Efficiency Motor (2, 3, 3.5, and 4 Ton)

- Disconnect all electrical power to the unit and remove the service panel.
- Locate the orange and red wires terminated to the blower motor. The orange wire controls the cooling operation and the red wire controls the heating operation.
- Verify the required speed from the airflow data found in Figure 8. Place appropriate wire on the appropriate motor speed tap for the required airflow.



CAUTION:

To avoid personal injury or property damage, make certain that the motor leads cannot come into contact with any uninsulated metal components of the unit.

Check all factory wiring per the unit wiring diagram and inspect the factory wiring connections to be sure none loosened during shipping or installation.

CONDENSATE DRAIN

A 3/4" condensate fitting extends out of the side of the unit. The drain trap, shipped in the electrical compartment, must be installed to prevent water from collecting inside the unit. Thread the elbow provided with the unit into the drain connection until hand tight. Install the trap into the fitting making sure it is level. Route the condensate from the trap to a suitable drain. Any tubing or hose connected must have the outlet below trap level for proper drainage.



WARNING:

Turn off electrical power before servicing controls. Severe electrical shock may result unless power is turned off. Unit must be installed in compliance with the National Electrical Code (NEC) and local codes.

ELECTRICAL CONNECTIONS

1. ELECTRICAL SERVICE

High Voltage

- Install a branch circuit disconnect of adequate size per NEC. Locate the disconnect within sight of the unit.
- Extend leads through power wiring hole provided. Connect L1 and L2 directly to the contactor. (See Figure 9.)

- Ground the heat pump unit using the green grounding screw provided in the control panel.

Low Voltage

- Route 24v control wires through the sealing grommet near the power entrance. (See Figure 9.)
- Connect the control wires to the defrost board and blower relay wire. (See Figure 10.)

2. OVERCURRENT PROTECTION

In general, the best fuse or breaker for any heat pump is the smallest size that will permit the equipment to run under normal use and service without nuisance trips. Such a device, sized properly, gives maximum equipment protection. The principal reason for specifying a time delay type is to prevent nuisance trips when the unit starts.

In the event that a fuse does blow or a breaker trips, always determine the reason. Do not arbitrarily put in a larger fuse or breaker and do not, in any case, exceed the maximum size listed on the data label of the unit.

3. LOCATING THE THERMOSTAT

Locate the thermostat away from drafts and slamming doors and place it where there is a free flow of air. Mount on an inside wall approximately five feet from the floor.

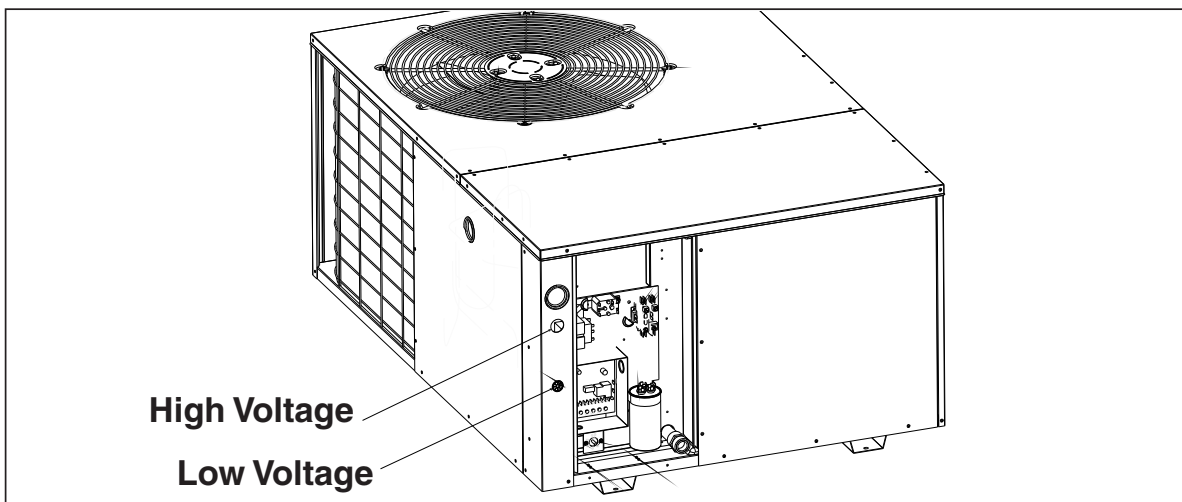


Figure 9. Power Entry

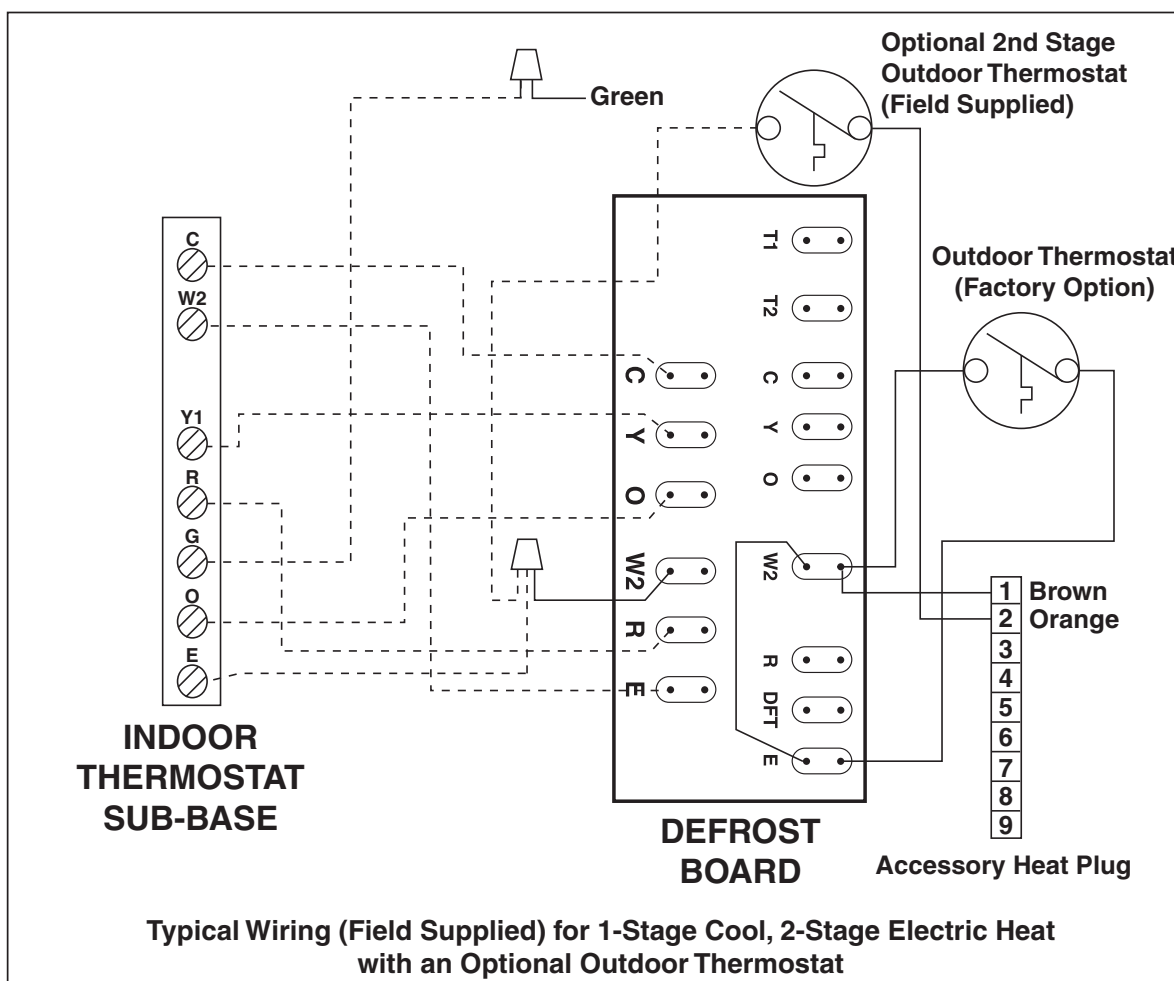
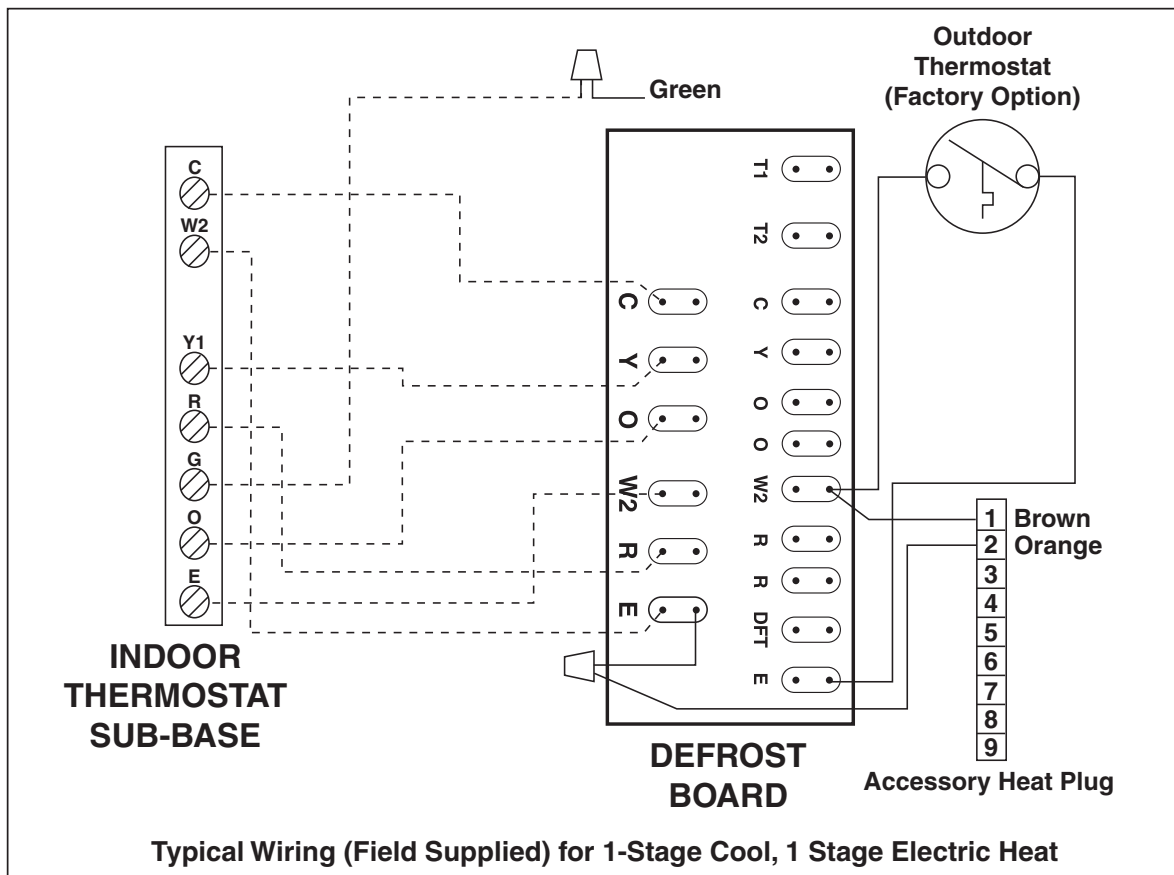


Figure 10. Typical Heat Pump Thermostat Connections

Do not locate near a lamp, kitchen range, direct sunlight, or in line with air flow from supply registers.

Connect the Heat-Cool Thermostat: The heat-cool thermostat is equipped with a system HEAT-COOL switch, which provides a positive means of preventing simultaneous operation of the heating and cooling units. The thermostat is also equipped with an ON-AUTO fan switch which allows the home owner to operate the indoor blower when air circulation is desired.

Connect the low voltage wires to the respective terminals on the thermostat base. See thermostat instruction sheet for more detailed information. (See Figure 10).

If two stage heating is desired, an optional 2nd stage outdoor thermostat may be installed: Connect the thermostat to the orange low voltage wire and the E terminal on the defrost board (See Figure 10 page 9). See the thermostat instructions for details on setting the outdoor thermostat.

4. DEFROST CYCLE CONTROL

The defrost cycle is initiated via a signal from the defrost sensor on the outdoor coil to the defrost control board inside the control panel indicating the coil temperature is low enough to start accumulating frost. The board has interval settings of 30 minutes, 60 minutes, and 90 minutes. These time intervals represent the time elapsed before defrosting cycle starts and they are dependent on the climate conditions of the installation. A 30 minute setting would be recommended in a moist climate such as Seattle, Washington. A 90 minute setting would be adequate in a dry climate such as southern Arizona. The factory time interval setting is 30 minutes.

5. OUTDOOR THERMOSTAT (Factory Option)

The outdoor thermostat prevents the electrical auxiliary heat (if used) from operating above a desired set point. The factory temperature setting is at 40°F.

6. ELECTRIC HEAT PACKAGE (OPTIONAL)

The heat pumps are shipped without an auxiliary electric heat kit installed. If electric heat is desired, an accessory Heater Kit must

be field installed. See Specifications Sheet for available kits and their application.

- Select the correct size heat package for the installation.
- Follow installation instructions provided with each heater kit.
- Installation is most easily accomplished before making duct or electrical connections.
- Blower speed must be set to high speed for electric heat operation.

SYSTEM OPERATION

1. PRE-START CHECK LIST

The following check list should be observed prior to starting the unit.

- ☐ Is the unit level? It should be level or slightly slanted toward the drain for proper condensate drainage.
- ☐ Is the unit installed with the proper clearances (See Figure 2)?
- ☐ Is the wiring correct according to the wiring diagram and electrical codes?
- ☐ Are all the wiring connections tight? Check the condenser fan to make sure it turns freely.
- ☐ Is the overcurrent protection properly sized?
- ☐ Is the thermostat wired correctly? Is it installed in a proper location?

2. START-UP PROCEDURE

The control circuit consists of an anti-short cycle timer that will not let compressor re-start before five (5) minutes have elapsed.

Set the thermostat system switch to OFF, and the thermostat fan switch to AUTO. Apply power at the disconnect switch and check the system operations:

- Air Circulation** — Leave the thermostat system switch at OFF, and set the thermostat fan switch to ON. Blower should run continuously. Check the air delivery at the supply registers and adjust register openings for balanced air distribution. Examine ductwork for leaks or obstruction if insufficient air is detected.

Set the thermostat fan switch to AUTO; the blower should stop running.

b. System Heating — Set the thermostat system switch to HEAT and set the thermostat fan switch to AUTO. Position the thermostat temperature selector above the existing room temperature and check for the discharge of warm air at the supply registers.

c. System Cooling — Set the thermostat system switch to COOL and set the thermostat fan switch to AUTO. Position the thermostat temperature selector below the existing room temperature. Allow the cooling system to operate for several minutes and check for the discharge of cool air at the supply registers.

d. Short cycle protection — The control circuit is equipped with a time-delay feature for protection against short cycling. With the system operating in the cooling mode, gradually raise the thermostat temperature setting until the whole system de-energizes. Immediately lower the thermostat temperature to the original setting and verify that the indoor blower is energized. After approximately 5 minutes the compressor and the outdoor fan will energize.

e. Emergency Heat — (Available only when Electric heat is supplied) Set the thermostat system switch to EM HT and set the thermostat fan switch to either AUTO (intermittent air) or to ON (continuous air). Position the thermostat temperature selector above the existing room temperature and check the following:

1. The thermostat auxiliary heat light (RED) should be on.
2. The heat pump compressor and the fan should not run; low voltage circuit remains energized.
3. The blower will run according to the thermostat fan switch setting

DEFROST CONTROL BOARD OPERATION AND TESTING

1. Terminals "R"-"C" must have 24±V present between them in order for the time delay and defrost sequences to be operational.
2. Jumper the "T2"-"DFT" test pins. This will indicate to the board that the defrost T-stat is closed (if the compressor is running).

Defrost T-stat is closed at 32° or below and is open at 68° or above. But its state is unknown if the temperature is between 32°F and 68°F. The defrost thermostat tells the board whether a defrost cycle needs to be started or terminated. With the DFT closed the unit will run for 30/60/90 minutes in heat mode and then defrost the outdoor coil. The defrost will turn off the outdoor fan, turn on the compressor and raise the coil temperature to 68°F. This will open the DFT and terminate the defrost. If the DFT does not open the defrost will end after 10 minutes.

3. Defrost board speed-up. With compressor running in heat mode, next jump the "Test" pin to "C" on terminal strip. This will initiate a defrost test in 5, 10 or 15 seconds (This is determined by the 30, 60 or 90 minute defrost pin settings. The factory setting will be 30 minutes). Note that this will bypass the compressor off delay when the unit goes into defrost test and if left in defrost test, the delay will be bypassed when the test is terminated by the processor. If the jumper is removed before the test is over the processor will perform the remainder of a normal defrost. See step 2 above.

4. Remove the jumpers.

Note: The delay/no-delay pin concerns compressor operation during defrosts. The default setting is delay. Reciprocating compressors should only use this setting in conjunction with an approved hard start kit. Scroll compressors that have noise issues while going into or coming out of defrost should use this 30 second delay to reduce the defrost noise. To switch from no-delay to delay remove the pin from the "no-delay" pin location and shift it to the "delay" pin location.

Speed up changes:

Manually initiating a defrost will cause the compressor to run continually when entering defrost.

Normal defrost operation:

To test normal defrost operation when the temperature is above 35°F, jumper "R" to "DFT" on the 624656 board and allow the unit to run for 30 minutes. Defrost will continue until the "R" to "DFT" jumper is removed or for 10 minutes. Remove the jumper.

The 5 minute time delay feature can be shortened 1 time to 1 second by jumping the "Test" to "C" terminal. Remove the jumper and repeat as desired.

Note: If jumper is left on the “Test” to “common” pins permanently, the defrost cycle will become inoperable.

Defrost Test Procedure for 624656

1. Jumper “T2” to “DFT” at the test terminals.
2. With unit running in heat mode, short the “TEST” terminal to the common terminal near it. This will speed up the board and cause it to enter defrost mode in 5/10/15 seconds depending on the defrost time selection. Compressor delay will not function during speed-up.
3. This test will end in 5 seconds if the “TEST”-common short is not removed.
4. Remove both the short and the “T2” to “DFT” jumper to terminate the defrost cycle. The 30 second compressor delay should operate normally.
5. Test is complete, reset thermostat to home owner preference.

13 SEER - Refrigerant Charging Tables for Cooling Mode of Operation

2 TON	OUTDOOR TEMPERATURE (°F)															
	70		75		80		85		90		95		100		105	
Suct. Press.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.
72	150	121														
74	152	127	166	128												
76	154	132	168	133	182	134										
78	157	136	170	138	184	138	197	140								
80	161	139	173	141	186	143	199	144	213	145						
82			177	144	189	147	202	149	215	150	229	151				
84					192	150	205	153	217	154	231	156	245	157		
86							208	156	221	158	233	160	247	161	260	163
88							212	160	224	162	236	164	249	165	262	167
90									228	166	240	168	252	169	264	171
92											243	172	256	174	268	175
94													259	178	271	180
96															275	184
98																

Refrigerant Charging Chart Legend for Cooling Mode of Operation

* Note: All pressures are listed in psig. and all temperatures in °F.



- Shaded Boxes indicate flooded conditions



- Rated Design Values. Suction Pressure will be lower than design value if indoor air flow, entering dry bulb, or entering wet bulb temperatures are lower than design.

- Discharge temperatures greater than charted values indicate an undercharged system.

13 SEER - Refrigerant Charging Tables for Cooling Mode of Operation Continued

2-1/2 TON																
	70		75		80		85		90		95		100		105	
Suct. Press.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.
75	147	122														
77	149	127	163	128												
79	152	132	165	133	179	135										
81	154	137	168	138	181	139	195	141								
83	158	139	170	142	183	144	197	145	211	147						
85			174	145	186	148	199	150	213	151	227	153				
87					190	152	202	154	215	156	229	157	243	159		
89							206	158	218	160	231	162	245	163	259	165
91							209	161	222	164	235	166	247	167	261	169
93									225	168	238	170	251	172	263	173
95											241	174	254	176	267	178
97													257	180	270	182
99															273	186
101																

3 TON																
	70		75		80		85		90		95		100		105	
Suct. Press.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.
72	156	121														
74	158	126	172	128												
76	160	131	174	133	188	134										
78	163	136	176	138	190	139	204	141								
80	167	138	179	142	192	144	206	146	220	148						
82			183	145	195	148	208	150	222	152	236	154				
84					199	151	211	154	224	157	238	159	252	161		
86							215	158	227	160	240	163	254	165	268	167
88							218	161	231	164	243	167	256	169	270	171
90									234	168	247	171	259	173	271	175
92											250	175	263	177	275	180
94													266	182	279	184
96															282	188
98																

Refrigerant Charging Chart Legend for Cooling Mode of Operation

* Note: All pressures are listed in psig. and all temperatures in °F.



- Shaded Boxes indicate flooded conditions



- Rated Design Values. Suction Pressure will be lower than design value if indoor air flow, entering dry bulb, or entering wet bulb temperatures are lower than design.

- Discharge temperatures greater than charted values indicate an undercharged system.

13 SEER - Refrigerant Charging Tables for Cooling Mode of Operation Continued

3-1/2 TON																
	70		75		80		85		90		95		100		105	
Suct. Press.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.
69	156	127														
71	158	133	171	135												
73	160	138	173	140	187	142										
75	163	141	176	145	189	147	202	150								
77	167	144	179	148	191	152	204	154	218	157						
79			182	151	194	156	207	159	220	162	234	165				
81					198	159	210	163	222	166	236	169	249	172		
83							213	166	225	170	238	173	251	176	265	179
85							217	170	229	174	241	177	253	180	267	183
87									232	178	244	181	257	184	269	187
89											248	185	260	189	272	192
91													263	193	276	196
93															279	200
95																

4 TON																
	70		75		80		85		90		95		100		105	
Suct. Press.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.	Dis. Press.	Dis. Temp.
67	157	131														
69	159	136	174	139												
71	161	142	176	144	191	147										
73	162	150	178	149	193	151	209	154								
75	166	152	180	155	196	156	211	159	226	161						
77			183	158	197	161	213	163	228	166	243	169				
79					201	165	215	168	230	170	245	173	260	175		
81							219	171	233	174	247	177	262	179	277	182
83							222	175	236	178	251	181	264	183	279	186
85									240	182	254	185	268	188	281	190
87											257	189	272	192	286	195
89													275	196	289	199
91															293	204
93																

Refrigerant Charging Chart Legend for Cooling Mode of Operation

* Note: All pressures are listed in psig. and all temperatures in °F.



- Shaded Boxes indicate flooded conditions



- Rated Design Values. Suction Pressure will be lower than design value if indoor air flow, entering dry bulb, or entering wet bulb temperatures are lower than design.

- Discharge temperatures greater than charted values indicate an undercharged system.

60HZ/SINGLE PHASE

7. Couper le courant avant de faire le trepette.
8. Employez uniquement des conducteurs en cuivre.
9. Ne convient pas aux installations de plus de 150V a la terre.

7. Couper le courant avant de faire le tretnne.
8. Employez uniquement des conducteurs en cuivre.
9. Ne convient pas aux installations de plus de 150V a la terre.

4. For replacement wires use conductors suitable for 105°C.
5. On models w/no pressure switch Yellow wire connects "Y" & "T1" on Defrost Board.



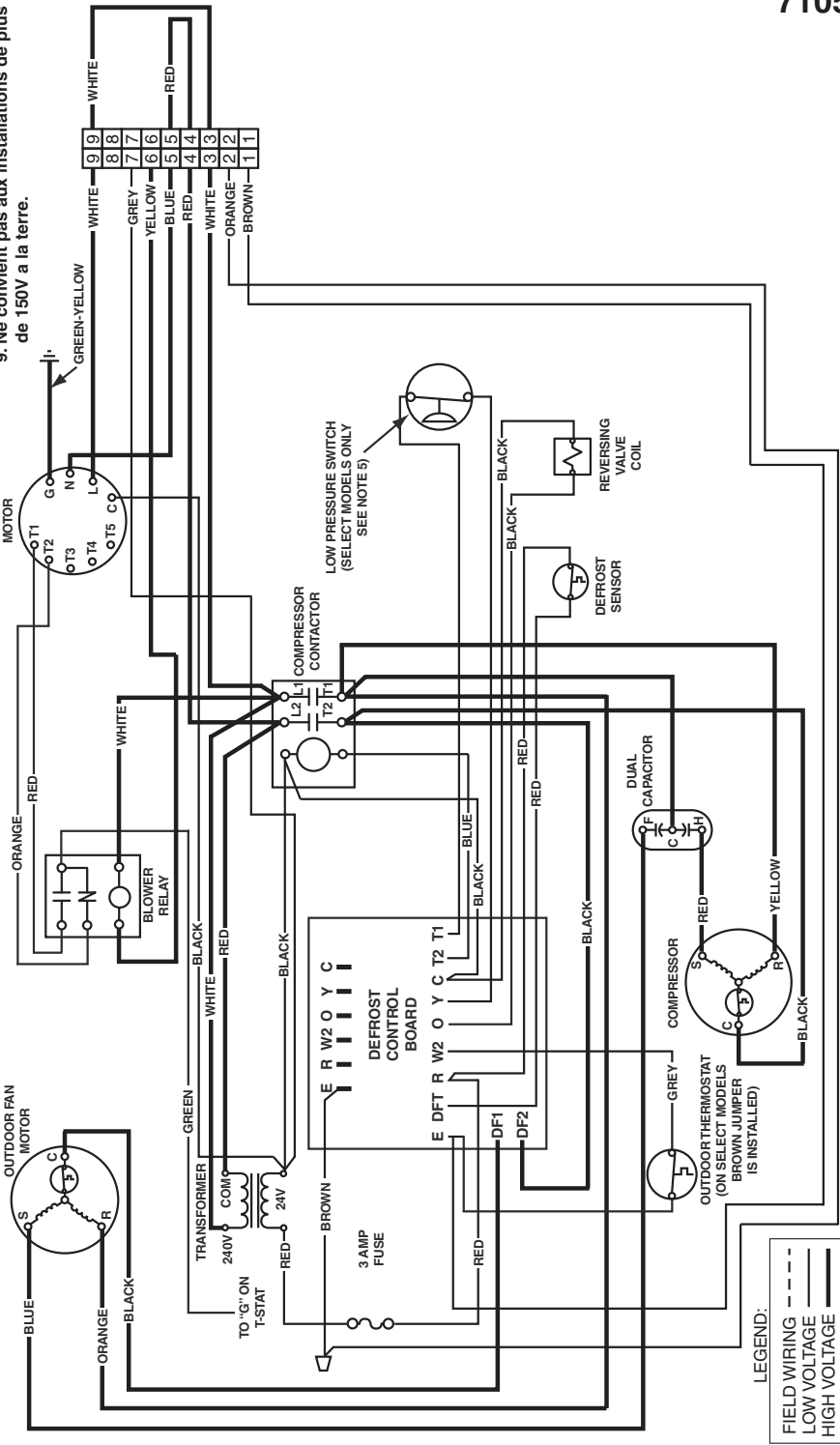
SMALL PACKAGED HEAT PUMP- SINGLE PHASE

208/230 VOLT

60HZ

- NOTES:**
1. Disconnect all power before servicing.
 2. For supply connections use copper conductors only.
 3. Not suitable on systems that exceed 150V to ground.

4. For replacement wires use conductors suitable for 105° C.
5. On models w/no pressure switch, Yellow Jumper connects "Y" & "T1" on Defrost Board.
7. Couper le courant avant de faire leretien.
8. Employez uniquement des conducteurs en cuivre.
9. Ne convient pas aux installations de plus de 150V a la terre.



710555B

INSTALLER

PLEASE LEAVE THESE INSTALLATION INSTRUCTIONS WITH THE HOMEOWNER.



708445D

708445D (Replaces 708445C)

Specifications and illustrations subject to change without notice and without incurring obligations. (08/08)