

Spare parts list for Hot-Rock oven. (HR and TO models)

Please note that the amount of each parts are "Per Stage" since the oven is stackable up to 3 stages.

Electrical parts		
Part number	Qty	Description
EL64-0111	2	"J" Type thermocouple, ungrounded, 12" of wire length, 12" of probe length, 1/4" Diameter, bare wire terminal
EL64-0112	1	"J" Type thermocouple, ungrounded, 30" of wire length, 12" of probe length, 1/4" Diameter, bare wire terminal
EL02-0193	1	ON / OFF Actuator with spring return 24VAC - 22lbs (ventilation damper control module)
EL02-0173	1	Maximum temperature control (Fahrenheit) 220V -- LOVE -- (high limit) (Need to be properly configured for this oven)
EL01-0114	1	ON / OFF Toggle switch
EL32-0087	1	Motor 1/4 HP 1800 RPM 230/460V 60Hz 3 phases frame 56 ACCU-Torq (C-FLANGE)
EL40-0006	1	40VA Transformer 120/208/240V - 24VAC
EL36-0012	4	Fuse Block, Single Circuit, Fusible w/o Indicator, 4mm, DIN Rail mount
EL02-0186	1	Cartridge temperature input TMC2TI2
EL02-0191	1	Contactora 9A coil 24vdc
EL02-0188	1	Variable Frequency Drive 1/4 HP/240V/1PH (Need to be properly configured for this oven)
EL02-0195	1	Variable Frequency Drive 3/4 HP/240V/1PH (Need to be properly configured for this oven)
EL02-0194	1	POWER SUPPLY 70W-3A, TERMINAL STANDARD
EL32-0095	1	Motor 560W /3400rpm/ 208v/60Hz 3 phases
EL36-0407	8	Fuse Holder LPCC Ferraz USM1
EL03-0137	1	Relay series 39 24AC/DC 6A SPDT (fuse interface)
EL36-0003	4	Time-delay fuse 15A 600V LPCC
EL36-0408	2	Time-delay fuse 7/12A 600V LPCC
EL36-0006	2	Fast-Acting fuse 5A 250V 3AG (1/4" X 1-1/4")
EL36-0025	1	Fuse on panel control 250V 2A
EL36-0005	1	Fast-Acting fuse 3A 250V 3AG (1/4" X 1-1/4")
EL36-0059	2	Time-delay fuse 10A 600V LPCC
EL01-0005	2	Contact block N.C. for button
EL01-0001	2	Pilot Device Mounting Latch , Plastic
EL01-0022	2	Emergency stop "twist & release" 40mm
EL05-0002	2	Axial stop for terminal block
EL05-0001	19	Terminal blocks 600V/32A
EL02-0165	1 or 2	Direct spark ignitor module (Depend on length of the oven, ask the customer required quantity)
PL69-0016	1 or 2	Spark Rod (Depend on length of the oven, ask the customer required quantity) (Included in TO00XX058 assembly)
TO0000056	1 or 2	Burner fan Assembly (Pre-adjusted) (Depend on length of the oven, ask the customer required quantity) (Included in TO00XX058 assembly)

Mechanical parts		
Part number	Qty	Description
ME61-0016	2	Split chain link #35 129033/012
ME24-0119	4	Flange coupling bearing 1" int. high temperature 2 holes
ME61-0025	2.83	#40 Chain (Sold per Foot length)
ME61-0014	1	Connecting link #40
ME61-0024	4.44	#35 Chain (Sold per Foot length)
ME61-0012	1	Connecting link #35
ME61-0048	A/R	#60 Hollow pin Chain (Sold per Foot length) (Depend on length of the oven, ask the customer required length)
ME61-0049	4	Hollow pin connecting link #60
ME26-0052	1	Double Reducing Gearbox 250:1 #40 & #50
ME57-0007	2	Sprocket #35, type B, 12 teeth x 1/2" Bore
ME57-0173	4	Sprocket #60, type B, 31 teeth x 1.5" Bore
ME57-0174	2	Sprocket #35, type B, 72 teeth x 1" Bore
ME57-0175	1	Stainless steel sprocket #40, type B, 48 teeth 1kw
ME57-0147	2	Sprocket #35, 18 teeth, with Ball-Bearing (Idler), 1/2" hole
ME57-0178	1	Sprocket #40, type B, 24 teeth x 1" Bore
TO0000400	A/R	Tree for chain wheels (Sold by unit) (Depend on length of the oven, ask the customer required quantity)
TO0000032	A/R	Graphite chain wheels (Sold by unit) (Depend on length of the oven, ask the customer required quantity)
TO0000197	A/R	CHAIN OUTSIDE WASHER (0.510" hole) (Depend on length of the oven, ask the customer required quantity)
TO0000196	A/R	CHAIN WASHER (0.350" hole) (Depend on length of the oven, ask the customer required quantity)
QU28-0530	A/R	Snap ring 1/2" (Depend on length of the oven, ask the customer required quantity)
TO0000465	A/R	Chain bushing (Depend on length and width of the oven, ask the customer required quantity)
ME84-0023	A/R	Granite baking stones 11" long (Depend on length and width of the oven, ask the customer required quantity)
TO0022198	A/R	Stone holder for TO-XX22 Ovens (22" wide conveyor) (Depend on length of the oven, ask the customer required quantity)
TO0033198	A/R	Stone holder for TO-XX33 Ovens (33" wide conveyor) (Depend on length of the oven, ask the customer required quantity)
TO0022058	1 or 2	Complete burner assembly for TO-XX22 Ovens (22" wide conveyor) (Depend on length of the oven, ask the customer required quantity)
TO0033058	1 or 2	Complete burner assembly for TO-XX33 Ovens (33" wide conveyor) (Depend on length of the oven, ask the customer required quantity)
TO0000413	1 or 2	Burner gasket (Included in TO00XX058 assembly)
TO0000907	1	Door tempered inside glass
TO0000908	1	Door tempered outside glass
FO75-0015	A/R	White food grease high temperature Haynes 500 (10 cartridges (tube) x 14 Oz / cs) (Chain grease for #35 and #40 chains) (Can be sold as a single cartridge as 0.1 Qty)
FO75-00XX	A/R	Conductive Anti-Seize for Burner assembly
FO75-00XX	A/R	Food grade high temperature smokeless oil for main conveyor (chain oil for #60 hollow pin chain)