

M/69 HAND Breading UNIT

- More Efficient Work Flow
- Increased Quality Control
- Reconditions Breading Automatically



4 FT. MODEL



6 FT. MODEL

Each M/69 Unit is equipped with special cut-outs for holding dip containers and breading bins. The arrangement of these cut-outs in combination with other accessories provide a systematic breading operation to improve work flow and attain a more uniform product. Directly below the breading bin is an electric flour conditioner. When the operator releases flour into this unit it is automatically sifted, removing all dough balls and turning the flour back into a soft, dry, fluffy state in seconds.



DIPPING

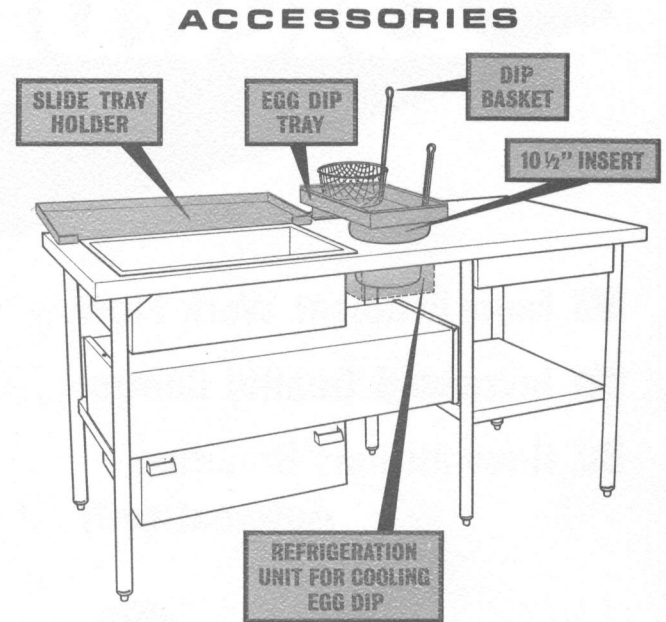
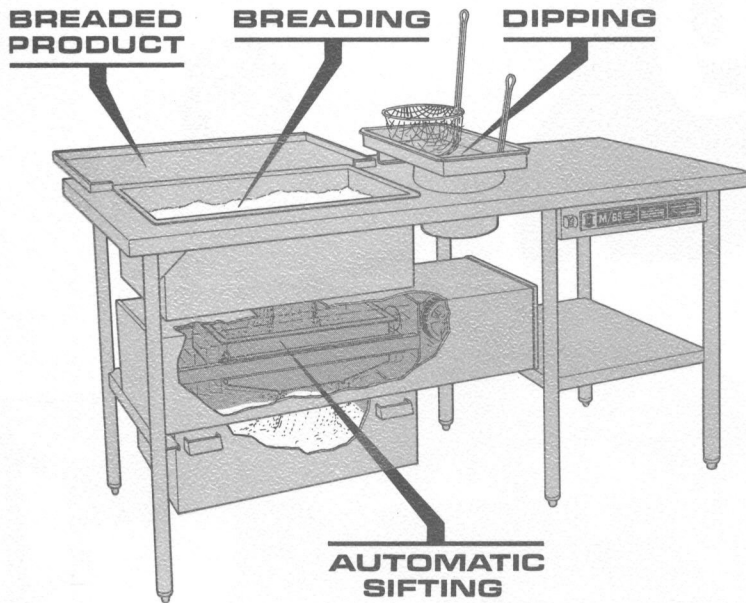


BREADING



BREADED PRODUCT

M/69 HAND BREADING UNIT



SPECIFICATIONS

CONSTRUCTION:

Top: 16 ga. Stainless Steel, all welded construction, braced with Stainless Steel reinforcing channels underneath, square edges.

Legs: 1 5/8" dia. 1/8" thick walled Stainless Steel tubing welded at top to Stainless Steel channels fitted at bottom with Stainless Steel bullet feet.

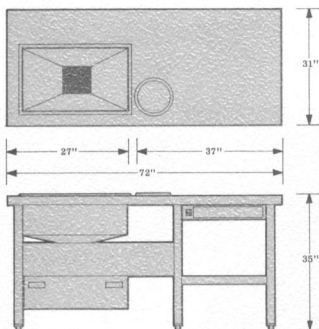
Undershelf: 16 ga. Stainless Steel welded to legs.

Sifter: All Stainless Steel welded construction with removable insert screen.

ELECTRICAL:

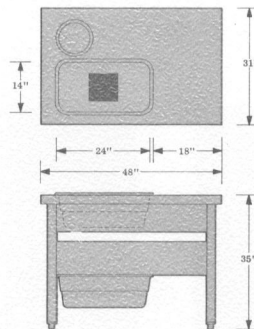
Sifter: 115 VAC., 60 cycle, single phase, 1/6 hp., 4.2 amps, 1140 rpm., 40 C. Rise

Refrigeration Unit: (optional) 115 VAC., 3 amps.



6 FT. Model

Shipping Wt. 250 lbs.



4 FT. Model

Shipping Wt. 200 lbs.

Quality Metal

PRODUCTS CO., INC.

2712 LANDERS AVE.
NASHVILLE, TENN. 37211
PHONE 615-255-0436

M/69

Hand Breeding Unit

OPERATING INSTRUCTIONS

Breeding Operation: Special holders are attached to the unit for holding raw product, egg wash and breeding compound. Raw product holders may either be overhead type, or tray type. Egg wash holders may either be rectangular stainless steel insert pans, or a round stainless steel insert with dip baskets and egg dip tray.

Operator stands at a convenient position to provide a smooth work flow as he takes product from the raw product holder, into the egg wash containers and then into the breeding bin. Usually a position to the side or in front of the breeding bin is most efficient.

Sifting Operation: The breeding bin is fitted with a special rubber plug. When breeding compound becomes hard and doughy, begin sifting operation by:

1. Turn sifter on, then remove rubber plug and allow breeding to flow into sifter unit. **IMPORTANT: DO NOT DUMP LARGE QUANTITIES OF BREADING INTO SIFTER UNIT AT ONE TIME.** Too much flour at one time fills the insert and does not allow flour to slide across the screen, therefore sifting efficiency is reduced.
2. Replace rubber plug and refill breeding bin with sifter flour.
3. Empty collected dough balls as often as possible. This will make for speedier sifting and insure longer life of screen. To empty insert: Open access door and slide out after lifting over stop pins.

CLEANING INSTRUCTIONS

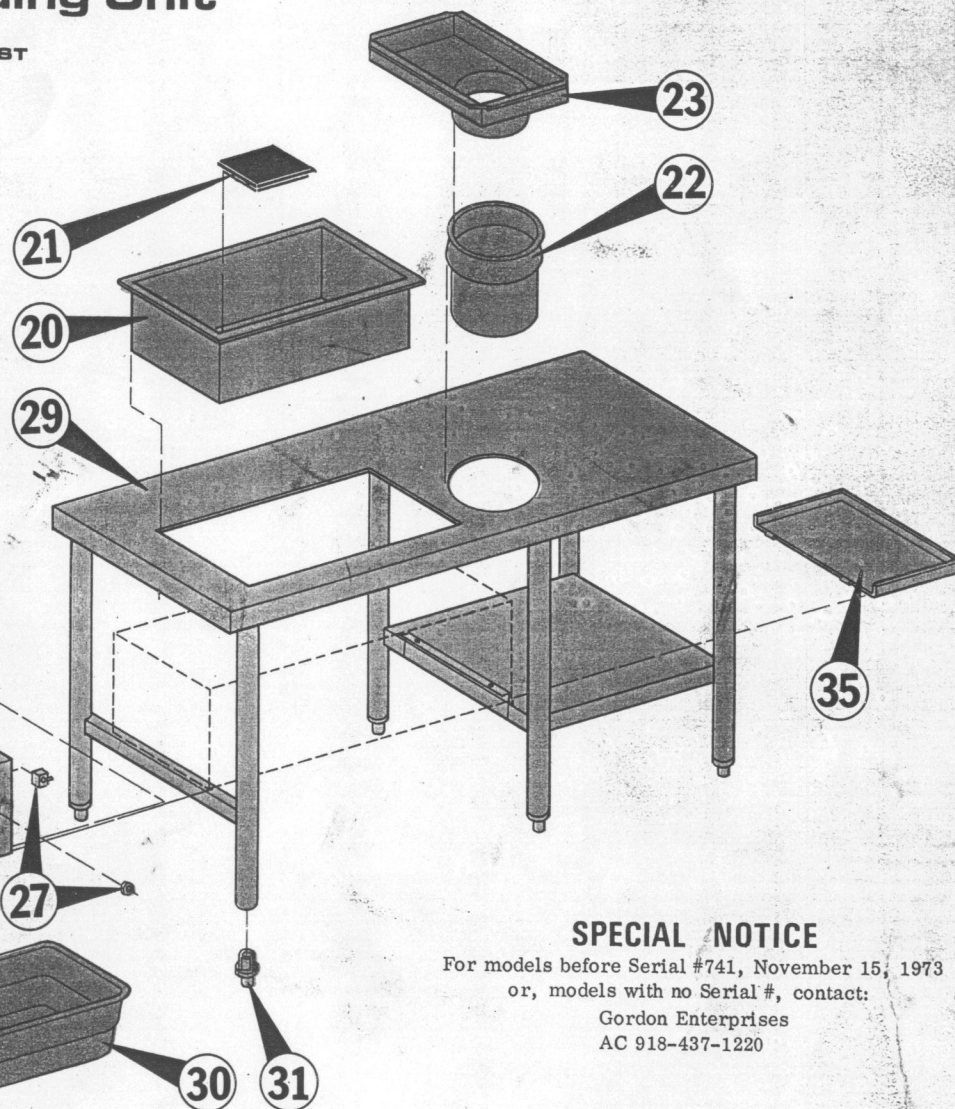
1. Remove sifter insert and empty collected dough balls.
2. Remove screen from insert by pressing on bottom side of frame edge.
3. Wash screen and let it dry thoroughly before replacing.
4. Use a dry brush or towel to brush out the inside of cabinet.
5. Remove and wash inserts, breeding pan and product holder.

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- This exploded view diagram illustrates the assembly of the storage unit. The components are numbered as follows:
- 1**: Main storage bin
 - 2**: Top lid
 - 3**: Central locking mechanism
 - 4**: Front panel
 - 5**: Top support rail
 - 6**: Top support bracket
 - 9**: Top support screw
 - 10**: Side support rail
 - 11**: Side support bracket
 - 12**: Side support screw
 - 17**: Locking pin
 - 18**: Front panel latch
 - 27**: Side panel latch
 - 30**: Bottom bin
 - 31**: Bottom support screw
 - 34**: Locking pin

PARTS LIST



For models before Serial #741, November 15, 1973
or, models with no Serial #, contact:
Gordon Enterprises
AC 918-437-1220