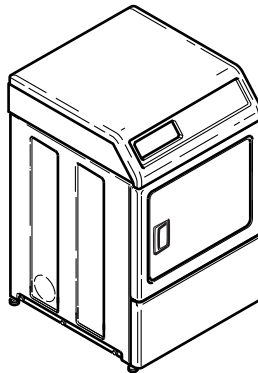
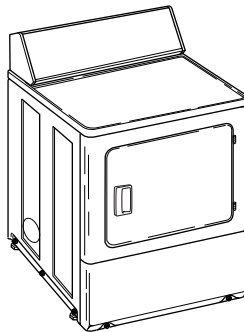


Residential and Non-Vend Dryers

Models Starting Serial No. 2001000001

Refer to Page 3 for Model Numbers



DRY731C_D518094

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

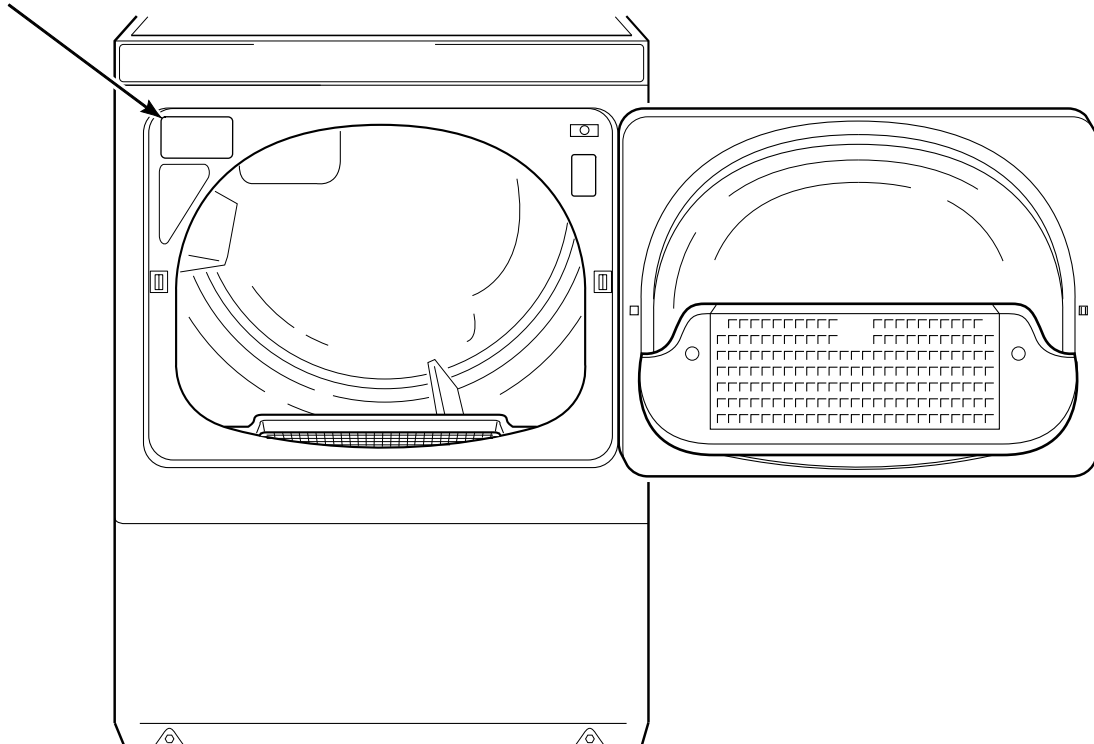
For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.

Serial Plate



DRY2283P_D518094

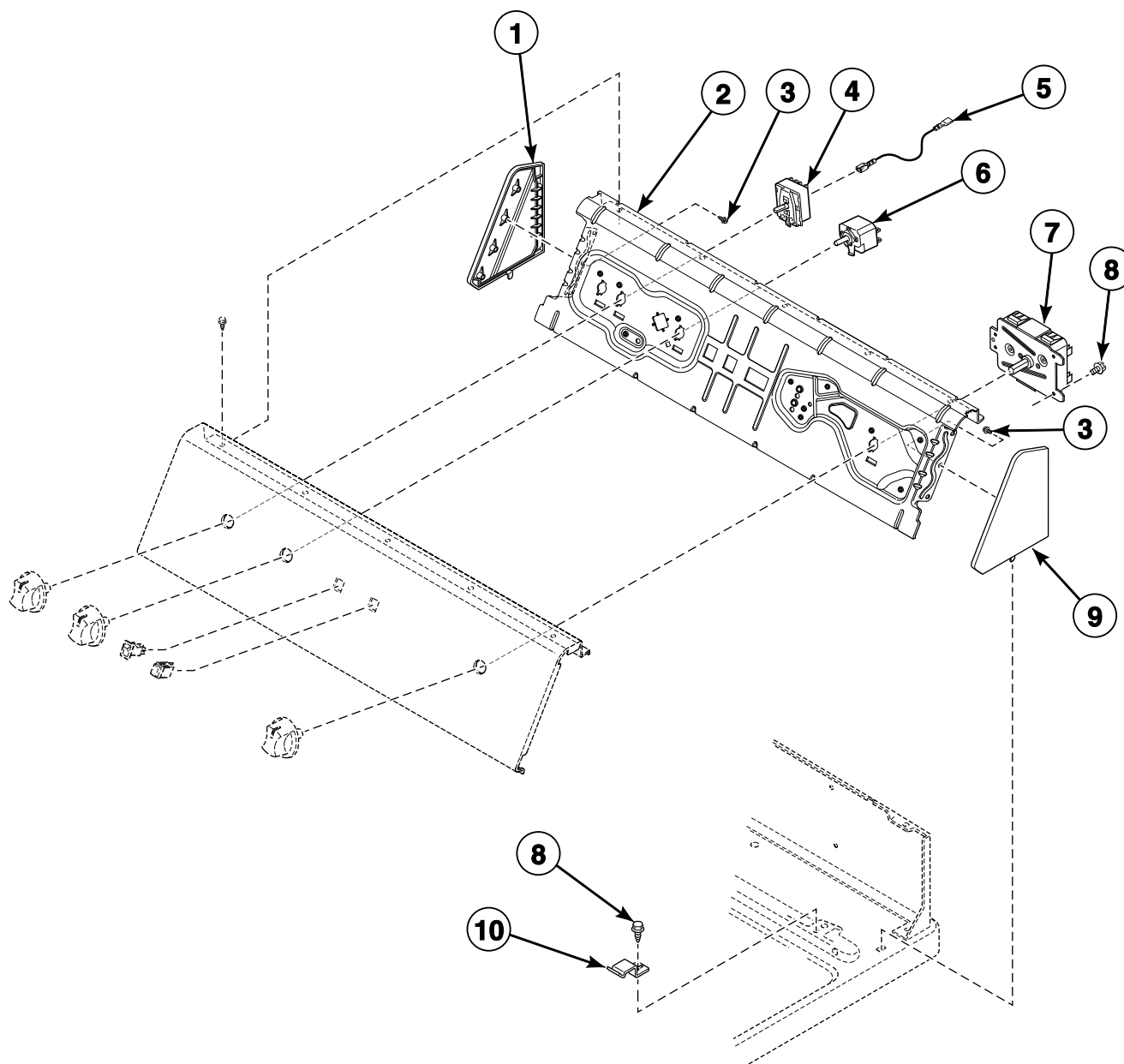
Model Identification

Information in this manual is applicable to these dryer models:

ADE3SRGS175TW01	ADG3SRGS115TW01	ZDE3SRGS175CW01
ADE3SRGS177TW01	ADG3SRGS117TW01	ZDE4BRGS175CW01
ADE3SRGS177TW02	ADG3SRGS117TW02	ZDE4BRGS176CW01
ADE4BRGS175TW01	ADG4BRGS115TW01	ZDE4BRGS177CW01
ADE4BRGS176TW01	ADG4BRGS116TW01	ZDE6ARYS177CB01
ADE4BRGS177TB01	ADG4BRGS117TB01	ZDE6ARYS177CW01
ADE4BRGS177TW01	ADG4BRGS117TW01	ZDE6HRYs177CW01
ADE4FRGS177TW01	ADG4FRGS117TW01	ZDE6HRYs178CW01
ADE6ARYS177TB01	ADG6ARYS117TB01	ZDEE9BGS175CW01
ADE6ARYS177TW01	ADG6ARYS117TW01	ZDEE9BSS175CN01
ADE6HRYs177TW01	ADG6HRYs117TW01	ZDEE9BYS178CW01
ADE6HRYs178TW01	ADG6HRYs118TW01	ZDEE9BYS178CB01
ADEE9BGS175TW01	ADGE9BGS115TW01	ZDEE9RGS175CW01
ADEE9BSS175TN01	ADGE9BSS115TN01	ZDEE9RYS177CW01
ADEE9BYS177TW01	ADGE9BYS117TW01	ZDEE9RYS178CB01
ADEE9BYS178TB01	ADGE9BYS118TB01	ZDEE9RYS178CW01
ADEE9BYS178TW01	ADGE9BYS118TW01	ZDG3SRGS115CW01
ADEE9RGS175TW01	ADGE9RGS115TW01	ZDG4BRGS115CW01
ADEE9RYS177TW01	ADGE9RYS117TW01	ZDG4BRGS116CW01
ADEE9RYS178TB01	ADGE9RYS118TB01	ZDG6HRYs117CW01
ADEE9RYS178TW01	ADGE9RYS118TW01	ZDG6HRYs118CW01
	ADL6ARYS127MB33	ZDGE9BGS115CW01
	ADL6ARYS127MW33	ZDGE9BSS115CN01
	FDE4ZRGs175TW01	ZDGE9RGS115CW01
	FDG4ZRGs115TW01	
	LDE4ZRGs175TW01	
	LDG4ZRGs115TW01	

Graphic Panel, Control Support Panel and Controls - Rear Control (Drawing 1 of 4)

Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, FDE4ZRGs175TW01, FDG4ZRGs115TW01, LDE4ZRGs175TW01, LDG4ZRGs115TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01 and ZDG4BRGS116CW01



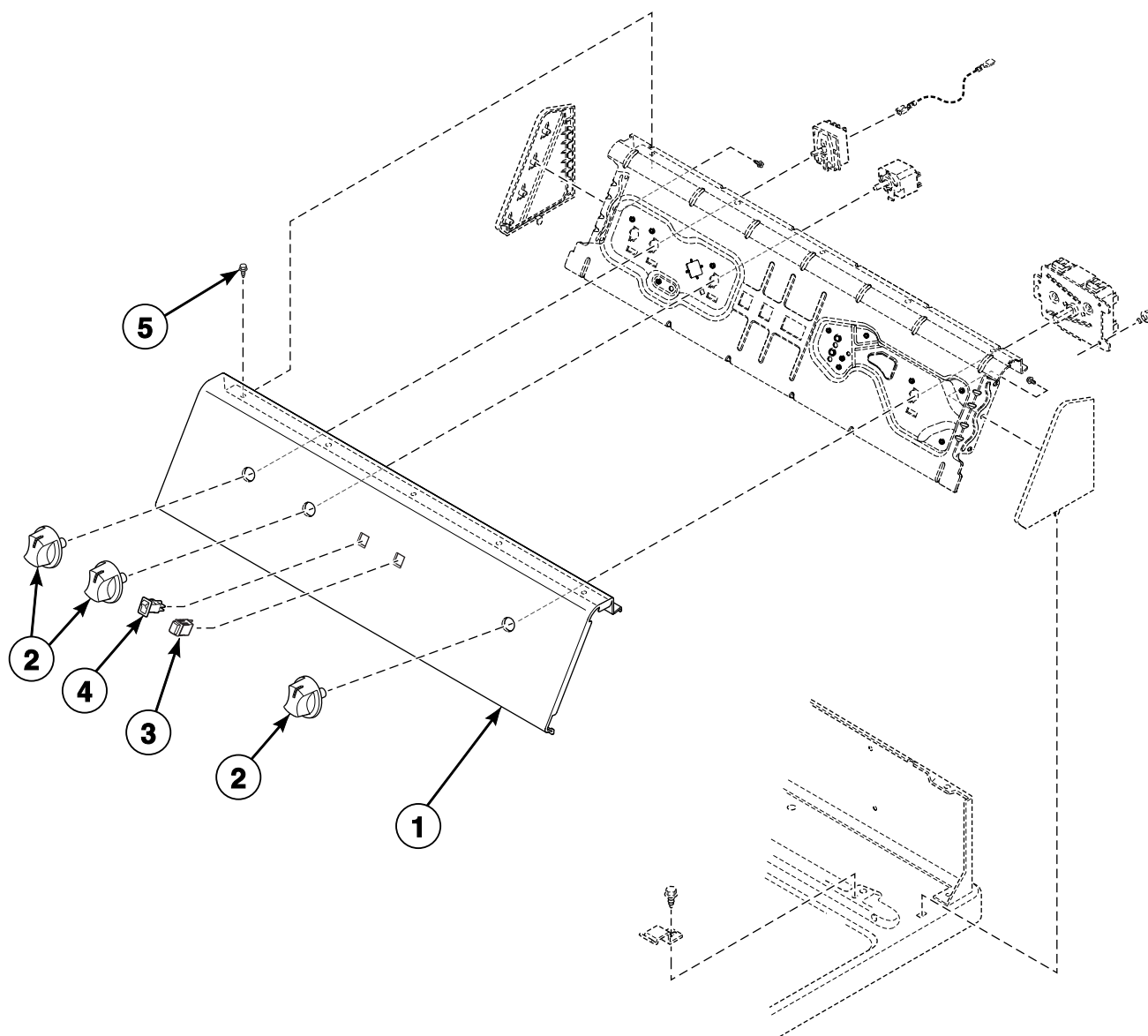
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Graphic Panel, Control Support Panel and Controls - Rear Control (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	203730W	End Cap	Left; White
	203962	End Cap	Left; Black
2	806547	Control Support Panel	
3	203799	Screw	
4	D513505	Fabric Selector Switch	Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ZDE3SRGS175CW01 and ZDG3SRGS115CW01
	D513506	Fabric Selector Switch	All models except ADG3SRGS117TW01, FDE4ZRGs175TW01, FDG4ZRGs115TW01, LDE4ZRGs175TW01 and LDG4ZRGs115TW01
5	D518708	Wire Assembly	Fabric selector switch to timer; Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TW01, FDE4ZRGs175TW01, LDE4ZRGs175TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01 and ZDE4BRGS177CW01
6	D510211	Buzzer	Models ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TW01, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TW01, FDG4ZRGs115TW01, LDG4ZRGs115TW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDG4BRGS115CW01 and ZDG4BRGS116CW01
7	D517559P	Timer	Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02 and ZDE3SRGS175CW01
	D517562P	Timer	Models ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01 and ZDE4BRGS177CW01
	D517557P	Timer	Models ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02 and ZDG3SRGS115CW01
	D517560P	Timer	Models ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, ZDG4BRGS115CW01 and ZDG4BRGS116CW01
	D518247	Timer	Models FDG4ZRGs115TW01 and LDG4ZRGs115TW01
	D518248	Timer	Models FDE4ZRGs175TW01 and LDE4ZRGs175TW01
8	D501086	Screw	
9	203729W	End Cap	Right; White
	203961	End Cap	Right; Black
10	35358	Hold-Down Clip	

Graphic Panel, Control Support Panel and Controls - Rear Control (Drawing 2 of 4)

Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, FDE4ZRGs175TW01, FDG4ZRGs115TW01, LDE4ZRGs175TW01, LDG4ZRGs115TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01 and ZDG4BRGS116CW01



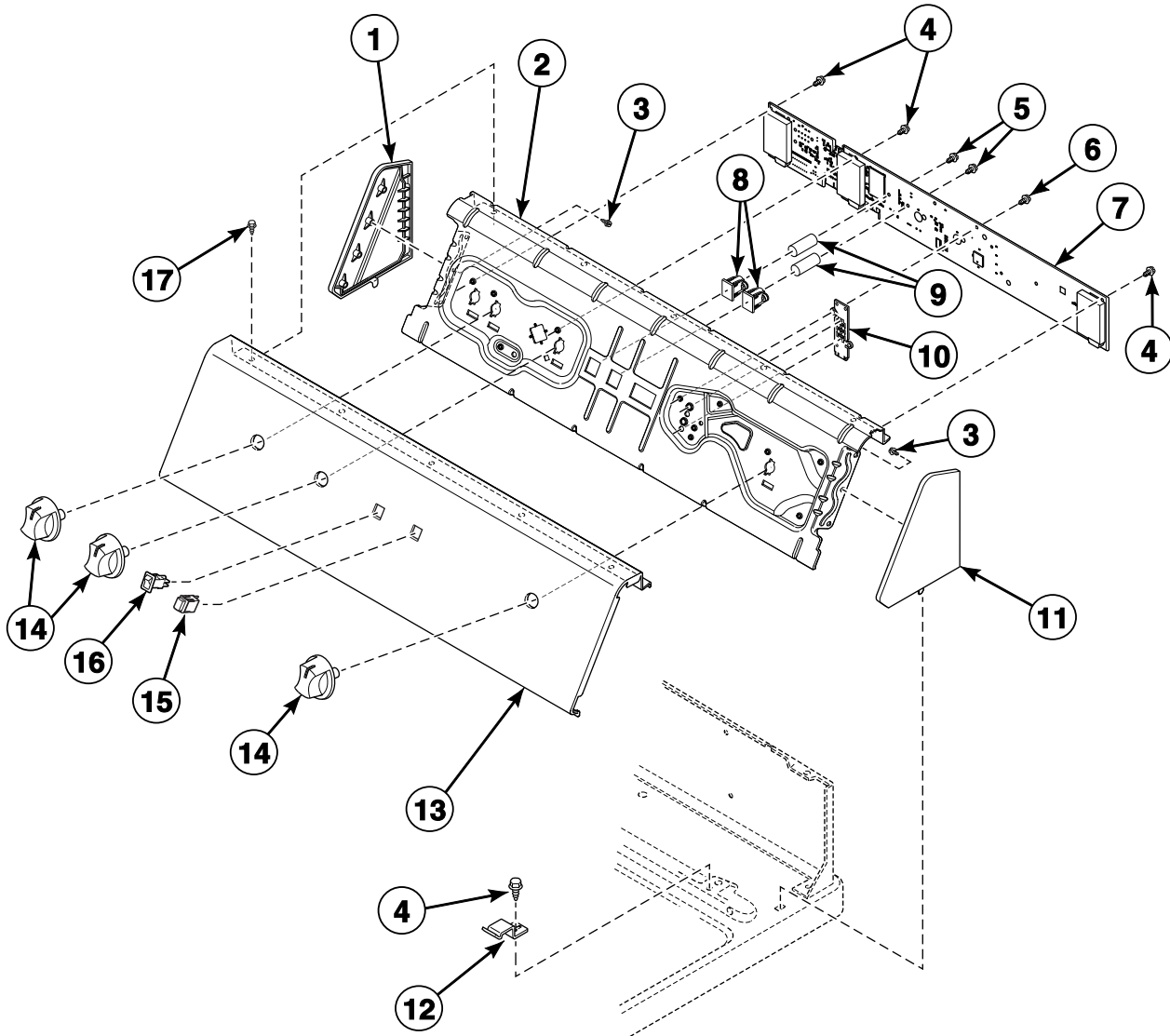
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Graphic Panel, Control Support Panel and Controls - Rear Control (Drawing 2 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	D517537	Graphic Panel	Models ADE4BRGS175TW01 and ADG4BRGS115TW01
	D517548	Graphic Panel	Models ADE3SRGS175TW01 and ADG3SRGS115TW01
	D517953	Graphic Panel	Models ADE4BRGS176TW01 and ADG4BRGS116TW01
	D518568	Graphic Panel	Models ADE3SRGS177TW01 and ADG3SRGS117TW01
	D518816	Graphic Panel	Models ADE4BRGS177TW01 and ADG4BRGS117TW01
	D519153	Graphic Panel	Models ADE4BRGS177TB01 and ADG4BRGS117TB01
	D518815	Graphic Panel	Model ZDE4BRGS177CW01
	D517945	Graphic Panel	Models ZDE3SRGS175CW01 and ZDG3SRGS115CW01
	D517946	Graphic Panel	Models ZDE4BRGS175CW01 and ZDG4BRGS115CW01
	D517947	Graphic Panel	Models ZDE4BRGS176CW01 and ZDG4BRGS116CW01
	D518844	Graphic Panel	Models ADE3SRGS177TW02 and ADG3SRGS117TW02
	D518245	Graphic Panel	Models FDE4ZRGs175TW01 and FDG4ZRGs115TW01
	D518244	Graphic Panel	Models LDE4ZRGs175TW01 and LDG4ZRGs115TW01
2	205106	Knob Assembly	Models FDE4ZRGs175TW01, FDG4ZRGs115TW01, LDE4ZRGs175TW01 and LDG4ZRGs115TW01
	806597	Knob Assembly	All other models
3	D517617	Push Button Switch	
4	203934	Rocker Switch	Models ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TW01, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TW01, FDE4ZRGs175TW01, FDG4ZRGs115TW01, LDE4ZRGs175TW01, LDG4ZRGs115TW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDG4BRGS115CW01 and ZDG4BRGS116CW01
5	807075	Screw	

Graphic Panel, Control Support Panel and Controls - Rear Control (Drawing 3 of 4)

Models ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRY S177TW01, ADE6HRY S178TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRY S117TW01, ADG6HRY S118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRY S177CW01, ZDE6HRY S178CW01, ZDG6HRY S117CW01 and ZDG6HRY S118CW01



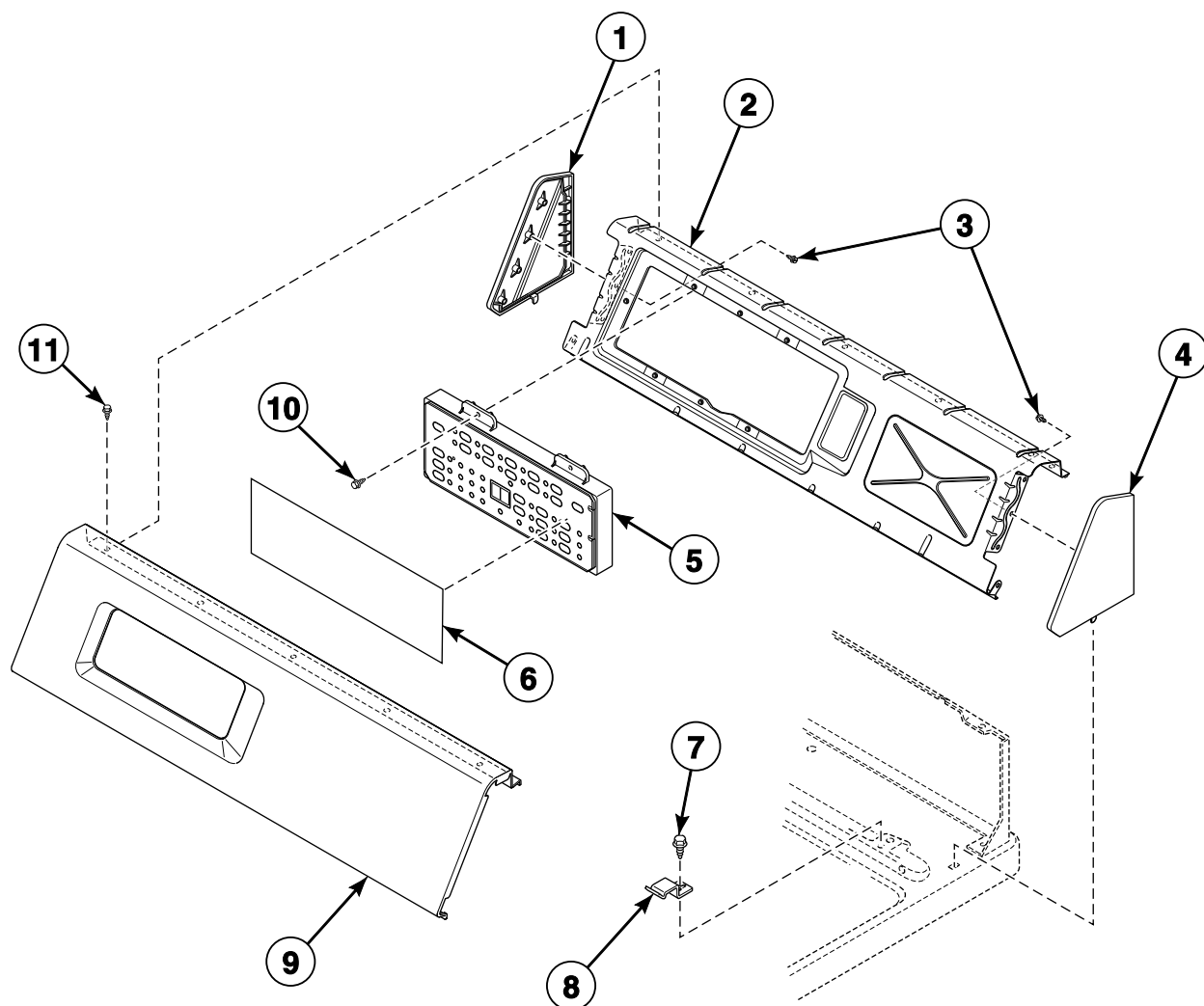
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Graphic Panel, Control Support Panel and Controls - Rear Control (Drawing 3 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8614201	Shock Warning Label	Models ADL6ARYS127MB33 and ADL6ARYS127MW33
1	203730W	End Cap	Left; White; Models ADE4FRGS177TW01, ADE6ARYS177TW01, ADE6HRY177TW01, ADE6HRY178TW01, ADG4FRGS117TW01, ADG6ARYS117TW01, ADG6HRY117TW01, ADG6HRY118TW01, ADL6ARYS127MW33, ZDE6ARYS177CW01, ZDE6HRY177CW01, ZDE6HRY178CW01, ZDG6HRY117CW01 and ZDG6HRY118CW01
	203962	End Cap	Left; Black; Models ADE6ARYS177TB01, ADG6ARYS117TB01, ADL6ARYS127MB33 and ZDE6ARYS177CB01
2	806547	Control Support Panel	
3	203799	Screw	
4	204342	Screw	
5	800548	Screw	
6	204503	Screw	
7	D518382	Control Assembly	Models ADE6HRY177TW01, ADE6HRY178TW01, ZDE6HRY177CW01 and ZDE6HRY178CW01
	D518210	Control Assembly	Models ADG6HRY117TW01, ADG6HRY118TW01, ZDG6HRY117CW01 and ZDG6HRY118CW01
	D519187P	Control Assembly	Models ADE4FRGS177TW01 and ADG4FRGS117TW01
	D519191	Control Assembly	Models ADE6ARYS177TB01, ADE6ARYS177TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDE6ARYS177CB01 and ZDE6ARYS177CW01
8	204266	Capacitive Touch Switch	
9	204365	Foam	
10	204488	LED Display Assembly	
11	203729W	End Cap	Right; White; Models ADE4FRGS177TW01, ADE6ARYS177TW01, ADE6HRY177TW01, ADE6HRY178TW01, ADG4FRGS117TW01, ADG6ARYS117TW01, ADG6HRY117TW01, ADG6HRY118TW01, ADL6ARYS127MW33, ZDE6ARYS177CW01, ZDE6HRY177CW01, ZDE6HRY178CW01, ZDG6HRY117CW01 and ZDG6HRY118CW01
	203961	End Cap	Right; Black; Models ADE6ARYS177TB01, ADG6ARYS117TB01, ADL6ARYS127MB33 and ZDE6ARYS177CB01
12	35358	Hold-Down Clip	
13	D518569	Graphic Panel	Models ADE6HRY177TW01, ADE6HRY178TW01, ADG6HRY117TW01 and ADG6HRY118TW01
	D519159	Graphic Panel	Models ADE6ARYS177TB01 and ADG6ARYS117TB01
	D519162	Graphic Panel	Models ADE4FRGS177TW01 and ADG4FRGS117TW01
	D519163	Graphic Panel	Models ADE6ARYS177TW01 and ADG6ARYS117TW01
	D519255	Graphic Panel	Model ADL6ARYS127MB33
	D519256	Graphic Panel	Model ADL6ARYS127MW33
	D519210	Graphic Panel	Model ZDE6ARYS177CW01
	D519234	Graphic Panel	Model ZDE6ARYS177CB01
	D518570	Graphic Panel	Models ZDE6HRY177CW01, ZDE6HRY178CW01, ZDG6HRY117CW01 and ZDG6HRY118CW01
14	806597	Knob Assembly	
15	D517617	Push Button Switch	
16	203934	Rocker Switch	
17	807075	Screw	

Graphic Panel, Control Support Panel and Controls - Rear Control (Drawing 4 of 4)

Models ADEE9RGS175TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADGE9RGS115TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ZDEE9RGS175CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01 and ZDGE9RGS115CW01



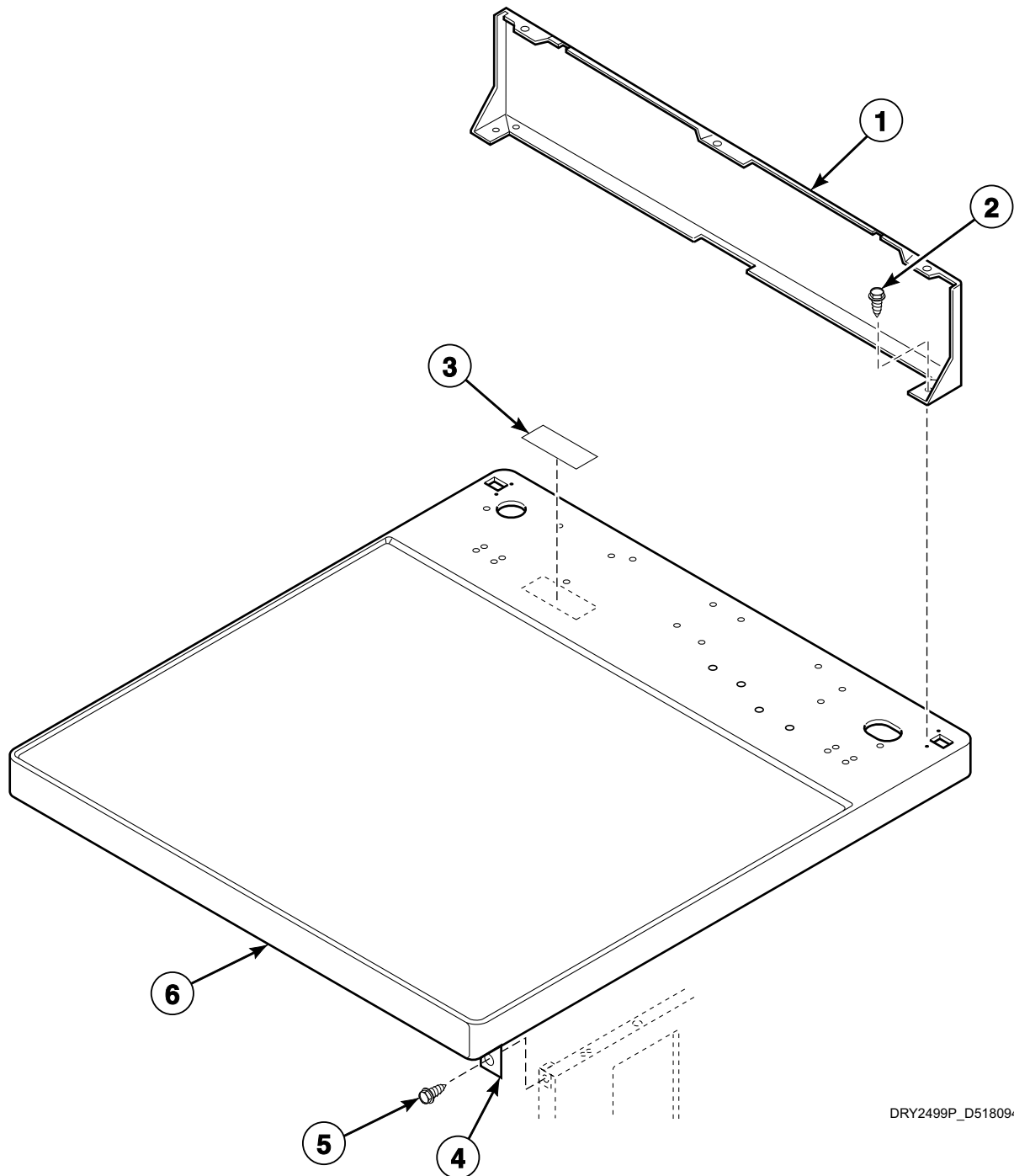
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Graphic Panel, Control Support Panel and Controls - Rear Control (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	203730W	End Cap	Left; White
	203962	End Cap	Left; Black
2	806430	Control Support Panel	
3	203799	Screw	
4	203729W	End Cap	Right; White
	203961	End Cap	Right; Black
5	D518225	Control Assembly	Models ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01 and ZDEE9RYS178CW01
	D517585	Control Assembly	All other models
6	D518566	Control Overlay	Models ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ZDEE9RYS177CW01 and ZDEE9RYS178CW01
	D519235	Control Overlay	Model ZDEE9RYS178CB01
	D516225	Control Overlay	All other models
7	D501086	Screw	
8	35358	Hold-Down Clip	
9	806448	Graphic Panel	Models ZDEE9RGS175CW01 and ZDGE9RGS115CW01
	D518572	Graphic Panel	Models ADEE9RYS177TW01, ADEE9RYS178TW01, ADGE9RYS117TW01 and ADGE9RYS118TW01
	D518571	Graphic Panel	Models ZDEE9RYS177CW01 and ZDEE9RYS178CW01
	D519233	Graphic Panel	Model ZDEE9RYS178CB01
	D519059	Graphic Panel	Models ADEE9RYS178TB01 and ADGE9RYS118TB01
	806715	Graphic Panel	Models ADEE9RGS175TW01 and ADGE9RGS115TW01
10	804667	Screw	
11	807075	Screw	

Cabinet Top and Control Hood Back Panel

Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRY S177TW01, ADE6HRY S178TW01, ADEE9RGS175TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, ADG6HRY S117TW01, ADG6HRY S118TW01, ADGE9RGS115TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, FDE4ZRGS175TW01, FDG4ZRGS115TW01, LDE4ZRGS175TW01, LDG4ZRGS115TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRY S177CW01, ZDE6HRY S178CW01, ZDEE9RGS175CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01, ZDG4BRGS116CW01, ZDG6HRY S117CW01 and ZDGE9RGS115CW01



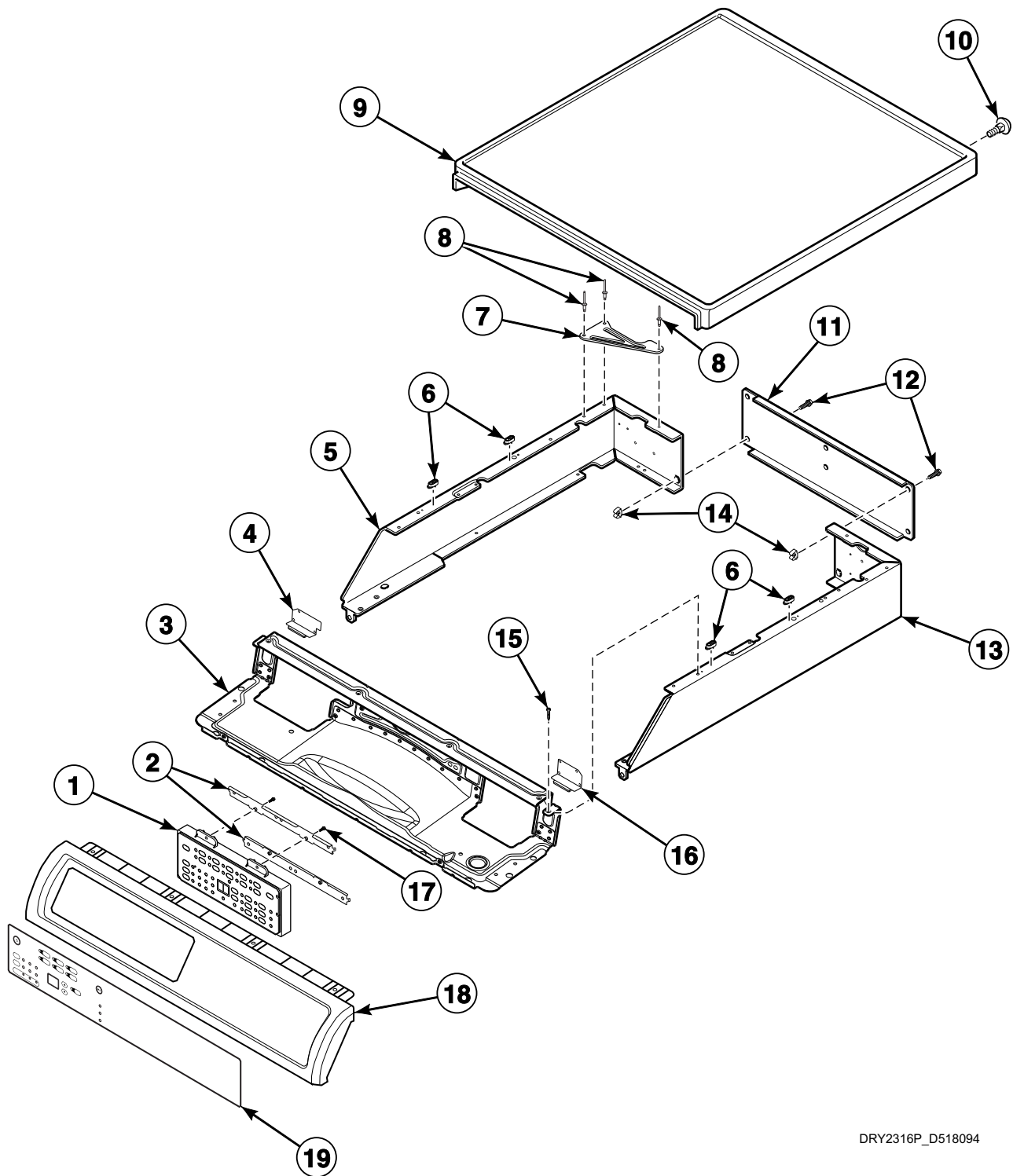
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Cabinet Top and Control Hood Back Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	806585	Hood Back Panel	
2	D501086	Screw	
3	D505281	Disconnect Power Warning Label	English
	D500316	Warning Label	English/French
4	D510146	Bracket	
5	D503688	Screw	
6	D510029WP	Top Panel Kit	White
	D510029BP	Top Panel Kit	Black

Control Panel and Controls - Front Control

Models ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADGE9BGS115TW01, ADGE9BSS115TN01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDGE9BGS115CW01 and ZDGE9BSS115CN01

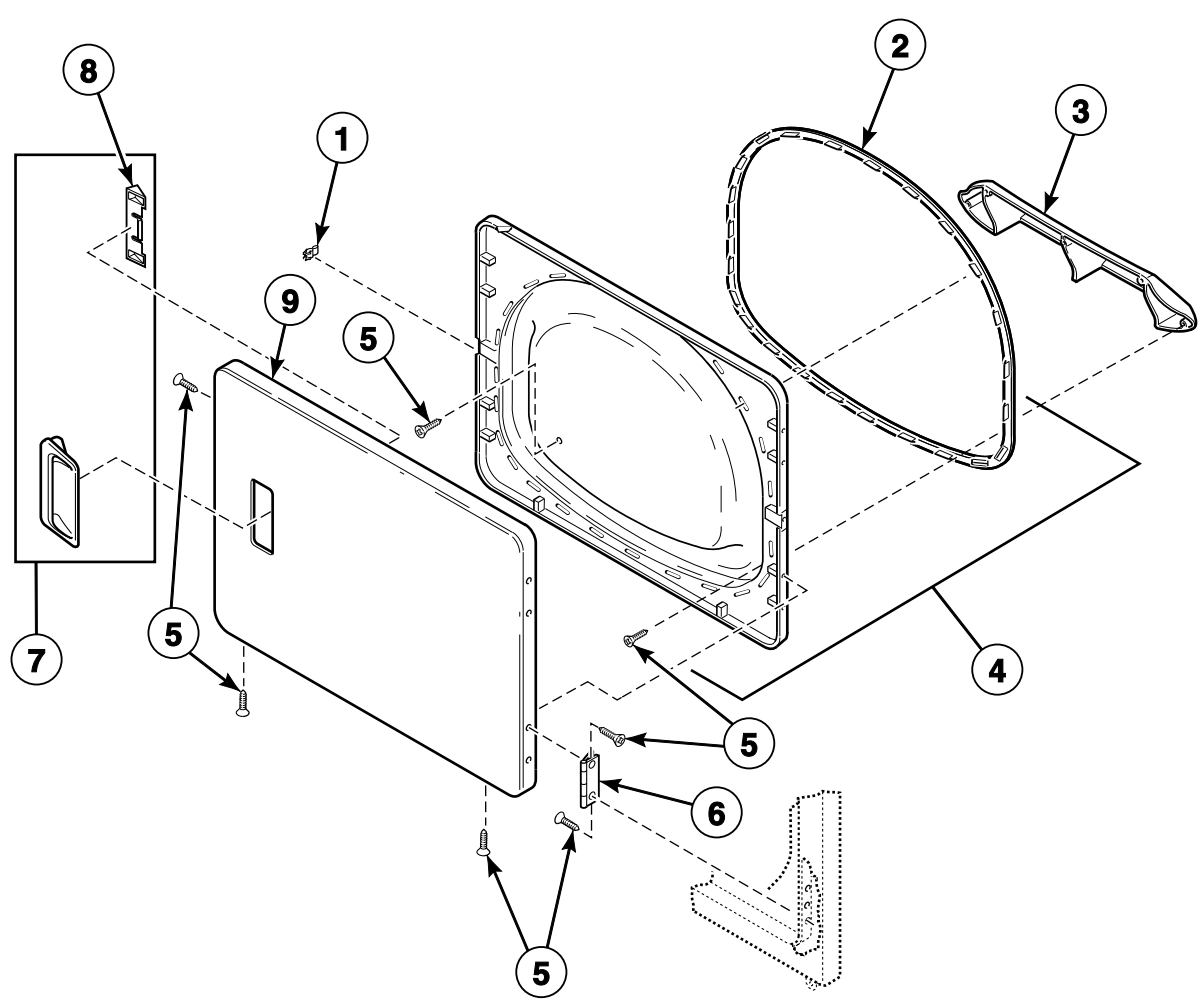


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Control Panel and Controls - Front Control

REF	PART NO.	DESCRIPTION	COMMENTS
	080044	Ground Wire Assembly	
1	D518225	Control Assembly	Models ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ZDEE9BYS178CB01 and ZDEE9BYS178CW01
	D517585	Control Assembly	All other models
2	804611	Control Bracket	2 required
3	804613	Top Panel Brace Assembly	
4	804741	Control Access Panel	Left
5	804627W	Control Wrapper	Left; White
	804627B	Control Wrapper	Left; Black
6	803761	Top Panel Guide	4 required; Use 39733 Screw to attach
7	805345	Rear Wrapper Brace	
8	685847	Pop Rivet	
9	804685WP	Top Panel	White
	804685BP	Top Panel	Black
	804684	Top Panel	Stainless steel
10	29651	Bolt	4 required
11	804614	Rear Access Panel	
12	70240301	Screw	8 required
13	804630W	Control Wrapper	Right; White
	804630B	Control Wrapper	Right; Black
14	70030501	Expansion Clip	
15	D503688	Screw	
16	804793	Control Access Panel	Right
17	804608	Screw	
18	804659W	Control Panel Assembly	White; Use 804667 Screw to attach
	804660	Control Panel Assembly	Black; Use 804667 Screw to attach
19	D517819	Control Overlay	Models ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDGE9BGS115CW01 and ZDGE9BSS115CN01
	D518797	Control Overlay	Models ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADGE9BYS117TW01, ADGE9BYS118TB01 and ADGE9BYS118TW01
	D519235	Control Overlay	Models ZDEE9BYS178CB01 and ZDEE9BYS178CW01
	D515630	Control Overlay	All other models

Loading Door

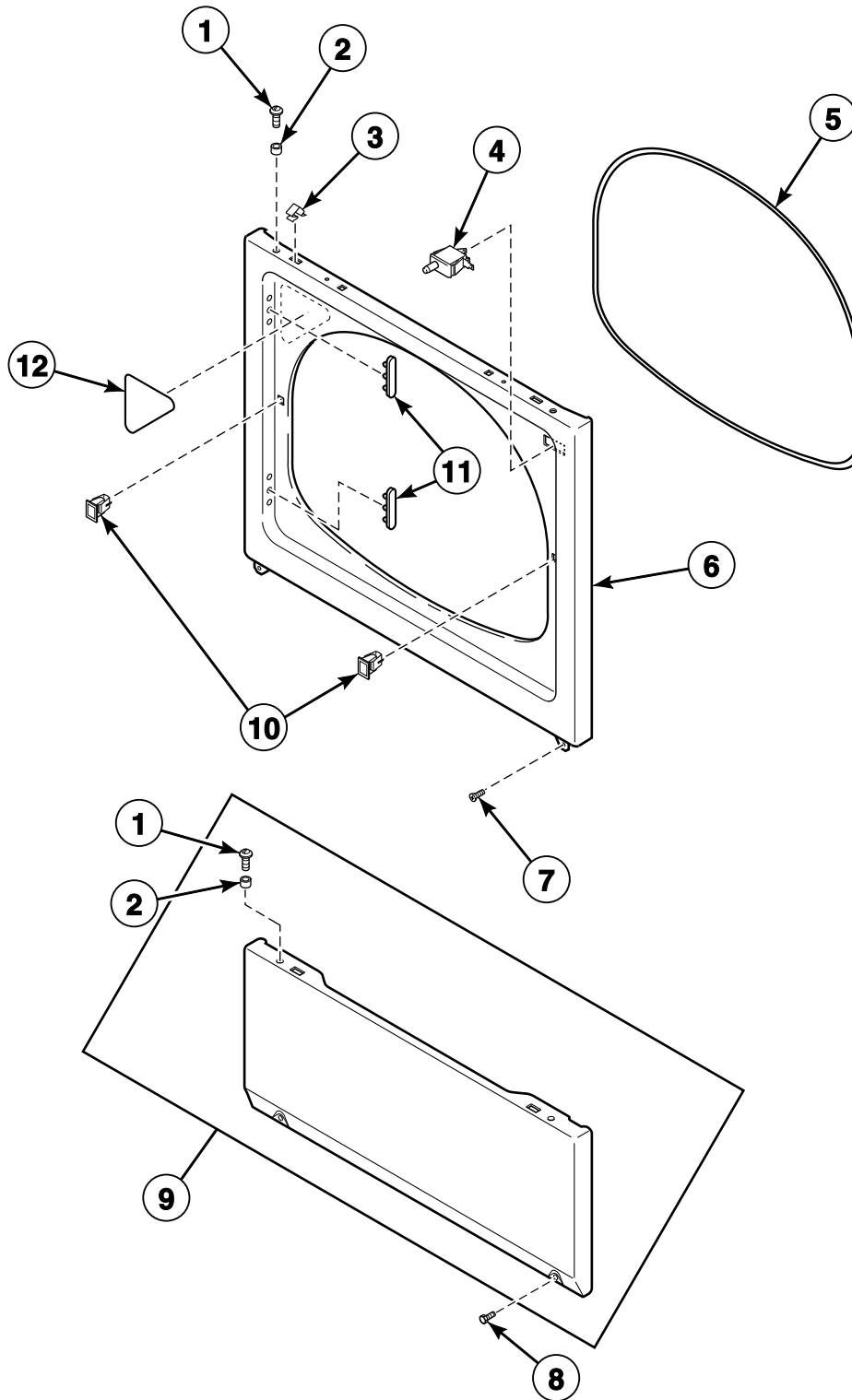


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Loading Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	D510181	Door Strike	
2	D515709	Liner Door Seal	
3	D503870W	Door Liner Grill	White
	D503870LG	Door Liner Grill	Light gray
4	D516508	Door Liner Assembly	Includes item 2
5	D500226	Screw	
6	D511036	Hinge	
7	D510103WP	Door Pull and Wedge Kit	White; Includes item 8
	D511213P	Door Pull and Wedge Kit	Black; Includes item 8
8	D510129W	Door Handle Wedge	
9	D515960WP	Dryer Door	White
	D515960BP	Dryer Door	Black
	D515963	Dryer Door	Stainless steel

Access Panel, Front Panel and Seal

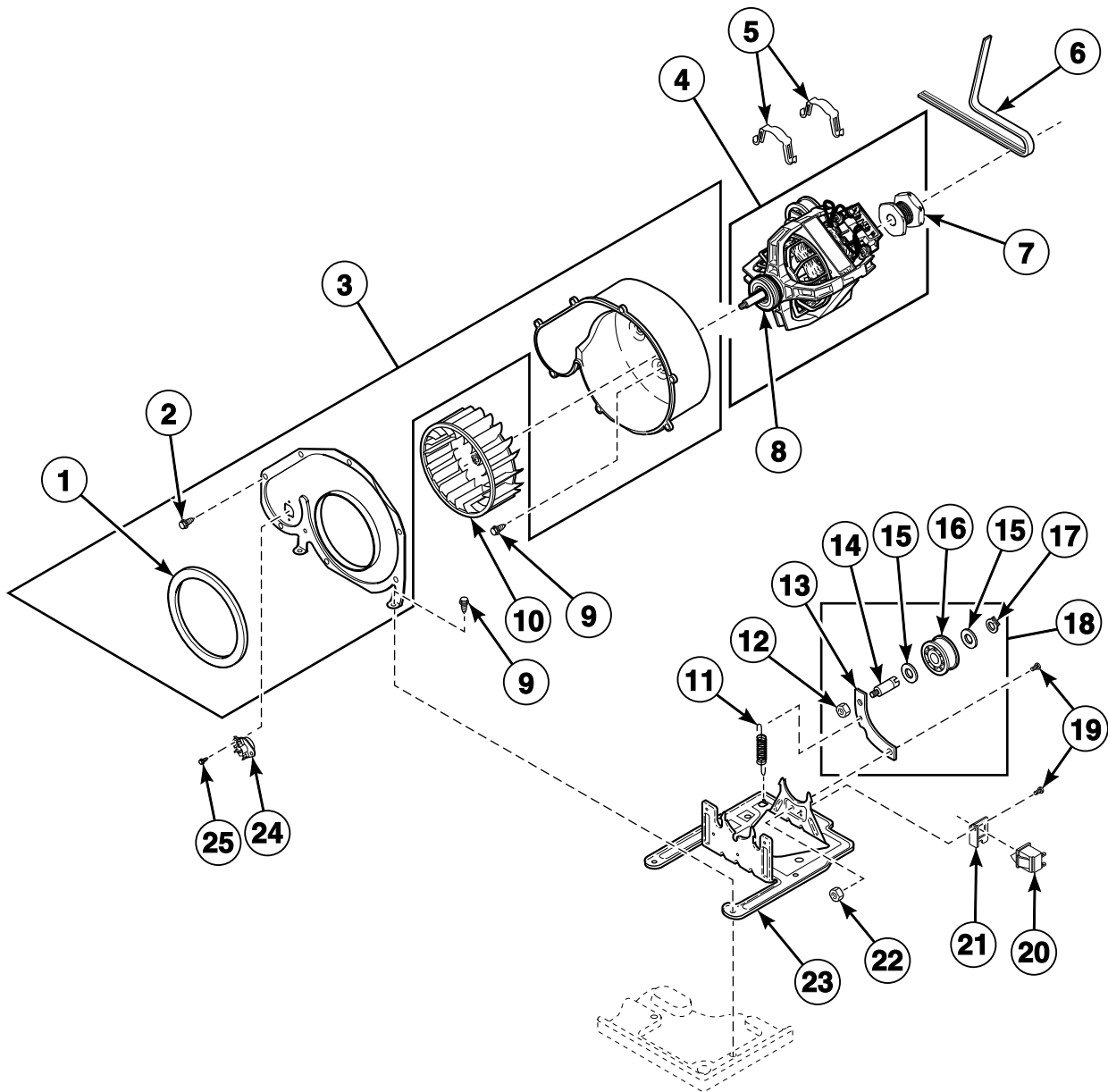


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Access Panel, Front Panel and Seal

REF	PART NO.	DESCRIPTION	COMMENTS
	D502781	Lint Filter Label	Models ADL6ARYS127MB33 and ADL6ARYS127MW33
1	39733	Screw	
2	56079	Panel Locator	
3	28835	Speed Clip	
4	D512973	Switch	
	D514327	Drip Shield	Models ADL6ARYS127MB33 and ADL6ARYS127MW33
5	D511056	Front Panel Seal	
6	D512542	Front Panel	Stainless steel
	D510066WP	Front Panel	White
	D510066BP	Front Panel	Black
7	D503688	Screw	
8	33562	Screw	
9	D514251	Access Panel Assembly	Stainless steel
	D514250WP	Access Panel Assembly	White
	D514250BP	Access Panel Assembly	Black
10	D510177	Door Catch Assembly	
11	D510186	Hinge Hole Plug	White
	D519064	Hinge Hole Plug	Black
12	D516512	Warning/Caution Label	English
	D516243	Warning Label	French
	D516514	Warning Label	Spanish; Models ADL6ARYS127MB33 and ADL6ARYS127MW33

Motor, Exhaust Fan and Belt

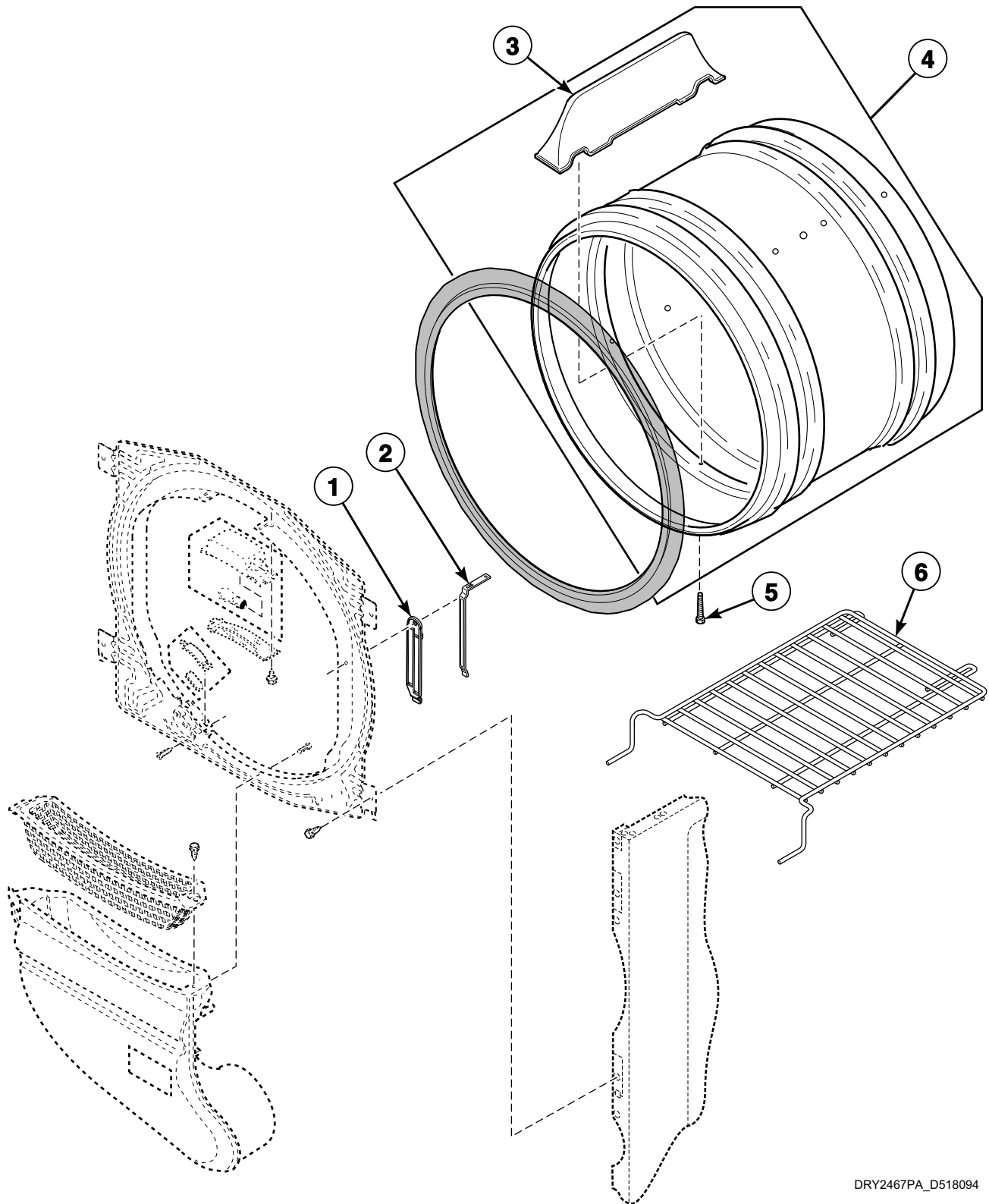


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Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Apply to motor shaft when installing blower fan assembly
	D519214	Dryer Maintenance Kit	Includes items 6 and 16, D510708P Cylinder Roller (two), D513710 Cylinder Glide (two) and D510189 Felt Pad (two)
1	D510238P	Blower Housing Seal	
2	31260	Screw	
3	D511969WP	Blower Housing	Includes items 1 and 2
4	D511629P	Motor and Pulley Assembly	120 Volt/60 Hertz; Includes items 5, 7 and 8; Apply anti-seize compound to motor shaft when installing blower fan assembly
	D514602	Motor Shield	Models ADL6ARYS127MB33 and ADL6ARYS127MW33
5	D510180	Motor Mount Clamp	
6	D511255P	Cylinder Belt	
7	D500011	Motor Pulley	60 Hertz
8	590P3	Motor Hub Ring Kit	
9	D503688	Screw	
10	D510139P	Blower Fan Assembly	
11	D510185	Idler Spring	
12	44087301	Nut	
13	D516310	Idler Lever	
14	56461P	Shaft	
15	52549	Washer	
16	D510142P	Idler Wheel and Bearing Assembly	
17	23748	Retaining Ring	
18	D516792	Idler Lever and Wheel Assembly	Includes items 12 -17
19	D500824	Screw	
20	D516391	Switch	
21	D516311	Motor Switch Bracket	
22	52566	Nut	
23	D518517	Motor Mount	
24	D504515	Thermostat	Green; Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, FDE4ZRGs175TW01, LDE4ZRGs175TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01 and ZDE4BRGS177CW01
	D510707P	Thermostat	Pink/White; Models ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, FDG4ZRGs115TW01, LDG4ZRGs115TW01, ZDG4BRGS115CW01 and ZDG4BRGS116CW01
	D510523	Thermistor Assembly	Black; All other models
25	D502535	Screw	

Cylinder

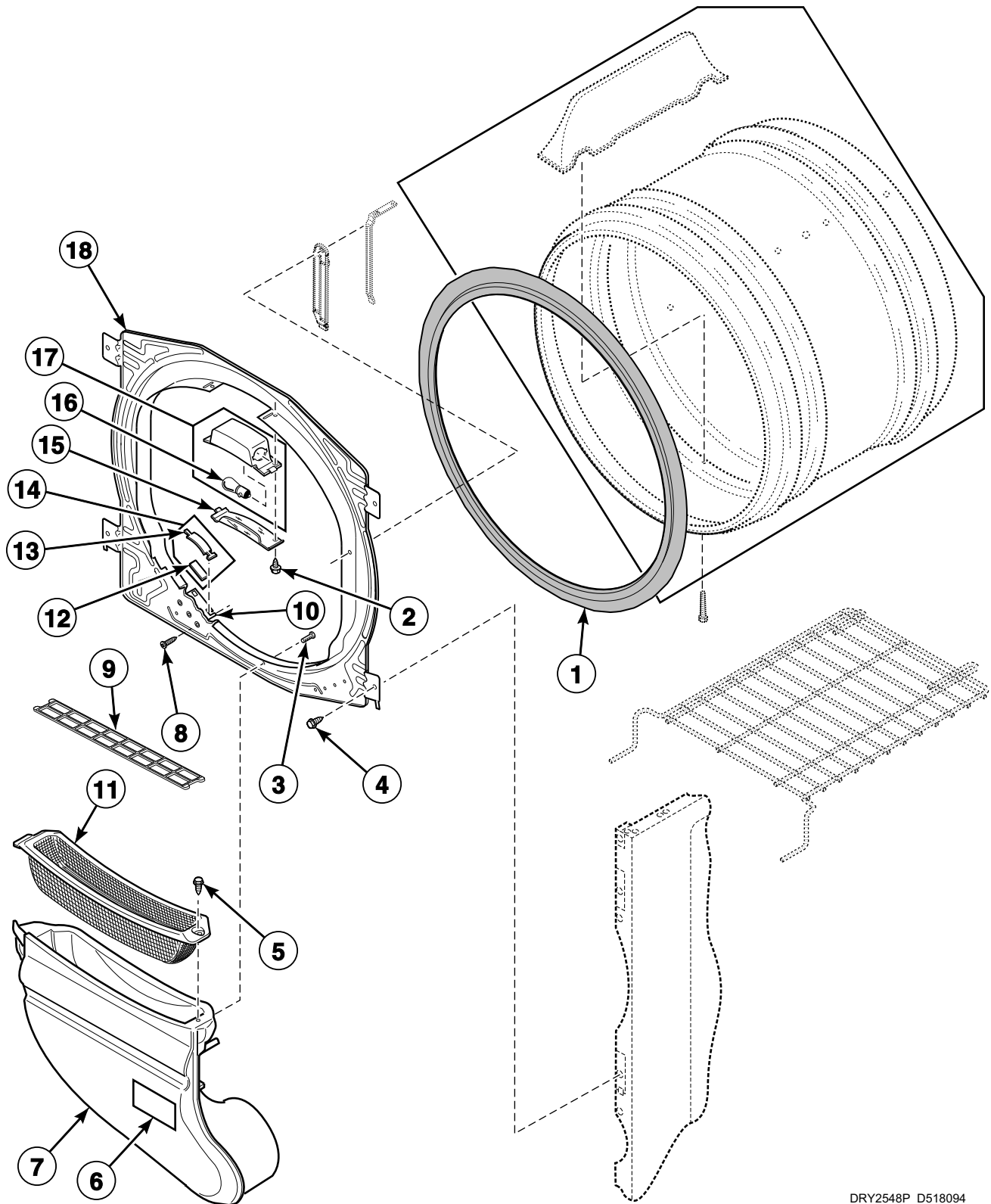


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Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	D513738	Moisture Sensor Base	Models ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9BYS177TW01, ADEE9RGS175TW01, ADGE9BGS115TW01, ADGE9BSS115TN01, ADGE9BYS117TW01, ADGE9RGS115TW01, ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDEE9RGS175CW01, ZDGE9BGS115CW01, ZDGE9BSS115CN01 and ZDGE9RGS115CW01
	D518154	Moisture Sensor Base	Models ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRYS177TW01, ADE6HRYS178TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYS117TW01, ADG6HRYS118TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDE6ARYS177CB01, ZDE6HRYS177CW01, ZDE6HRYS178CW01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01, ZDG6HRYS117CW01 and ZDG6HRYS118CW01
2	D513737	Bar Sensor	2 required; Models ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9RGS175TW01, ADGE9BGS115TW01, ADGE9BSS115TN01, ADGE9RGS115TW01, ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDEE9RGS175CW01, ZDGE9BGS115CW01, ZDGE9BSS115CN01 and ZDGE9RGS115CW01
	D518155	Bar Sensor	Models ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRYS177TW01, ADE6HRYS178TW01, ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYS117TW01, ADG6HRYS118TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDE6ARYS177CB01, ZDE6HRYS177CW01, ZDE6HRYS178CW01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01, ZDG6HRYS117CW01 and ZDG6HRYS118CW01
	D518565	Bar Sensor	Model ZDE6ARYS177CW01
3	D510102W	Cylinder Baffle	3 required; White
	D510102LG	Cylinder Baffle	3 required; Light gray
4	D510265WP	Cylinder Assembly	Galvanized
	D510265LGP	Cylinder Assembly	Light gray
	D510159WP	Cylinder Assembly	White
5	62588	Screw	
6	D512082P	Drying Rack	

Front Bulkhead, Air Duct and Felt Seal

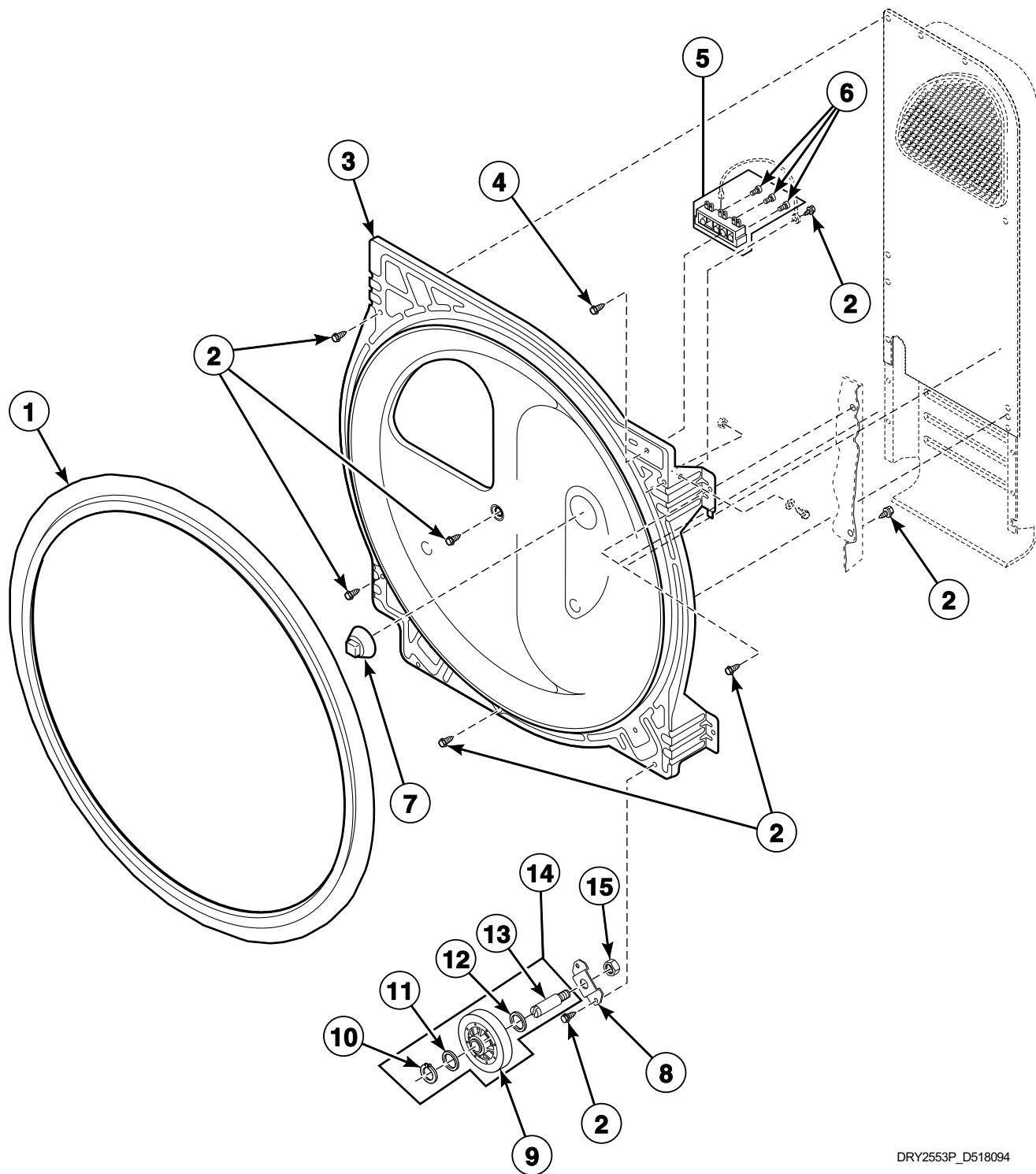


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Front Bulkhead, Air Duct and Felt Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	D510207P	Cylinder Seal Assembly	
	D511637P	Adhesive	Apply to cylinder seal
	RB170001	Seal Kit	Includes 2 cylinder seals, D510238P Blower Housing Seal and Adhesive
2	D500227	Screw	
3	D505295	Screw	
4	D503688	Screw	Use with painted side panels
	M405188	Screw	Use with stainless steel side panels
5	D501285	Screw	
6	F8615701	Pinch Warning Label	English/French; Models ADL6ARYS127MB33 and ADL6ARYS127MW33
6	44324001	Warning Label	English/French; All other models
7	D518433	Air Duct Assembly	
8	D500226	Screw	
9	D510502W	Lint Filter Cover	White
	D510502LG	Lint Filter Cover	Light gray
10	D510145	Cylinder Glide Bracket	2 required
11	D503980W	Lint Filter	White
	D503980LG	Lint Filter	Light gray
12	D510189	Felt Pad	2 required
13	D513710	Cylinder Glide	2 required
14	RB170003	Glide Kit	Includes items 12 and 13
15	D512106	Cylinder Light Lens	
16	60954	Drum Light Lamp	Incandescent; Through Serial No. 2008035761
	D517574	Light Assembly	LED; Starting Serial No. 2008035762 through 12/31/21
	D518795	Light Assembly	LED; Starting 1/1/22
17	D512108	Light Housing Assembly	120 Volt; Includes item 16
18	D512476P	Front Bulkhead Assembly	Galvanized; Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ADG3SRGS115TW01, ADG3SRGS117TW01, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, FDG4ZRGS115TW01, LDE4ZRGS175TW01, LDG4ZRGS115TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01 and ZDG4BRGS116CW01
	D510266P	Front Bulkhead Assembly	Galvanized; Models ADG3SRGS117TW02, LDE4ZRGS175TW01, LDG4ZRGS115TW01 and ZDE4BRGS177CW01
	D515533P	Front Bulkhead Assembly	Galvanized; All other models; Includes D515533 Front Bulkhead Assembly, D517943 Light Harness Adaptive Kit and D517922 Cylinder Light Retrofit Harness
	D505899WP	Bulkhead Assembly	White; Includes items 1-3 and 12-18; Models ADE3SRGS175TW01, ADE4BRGS175TW01, ADE4BRGS176TW01, ADG3SRGS115TW01, ADG4BRGS115TW01, ADG4BRGS116TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01 and ZDG4BRGS116CW01
	D518678	Front Bulkhead	Model ZDE6ARYS177CW01
	D515544WP	Bulkhead Assembly	White; Includes items 1-3 and 12-18; All other models

Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block



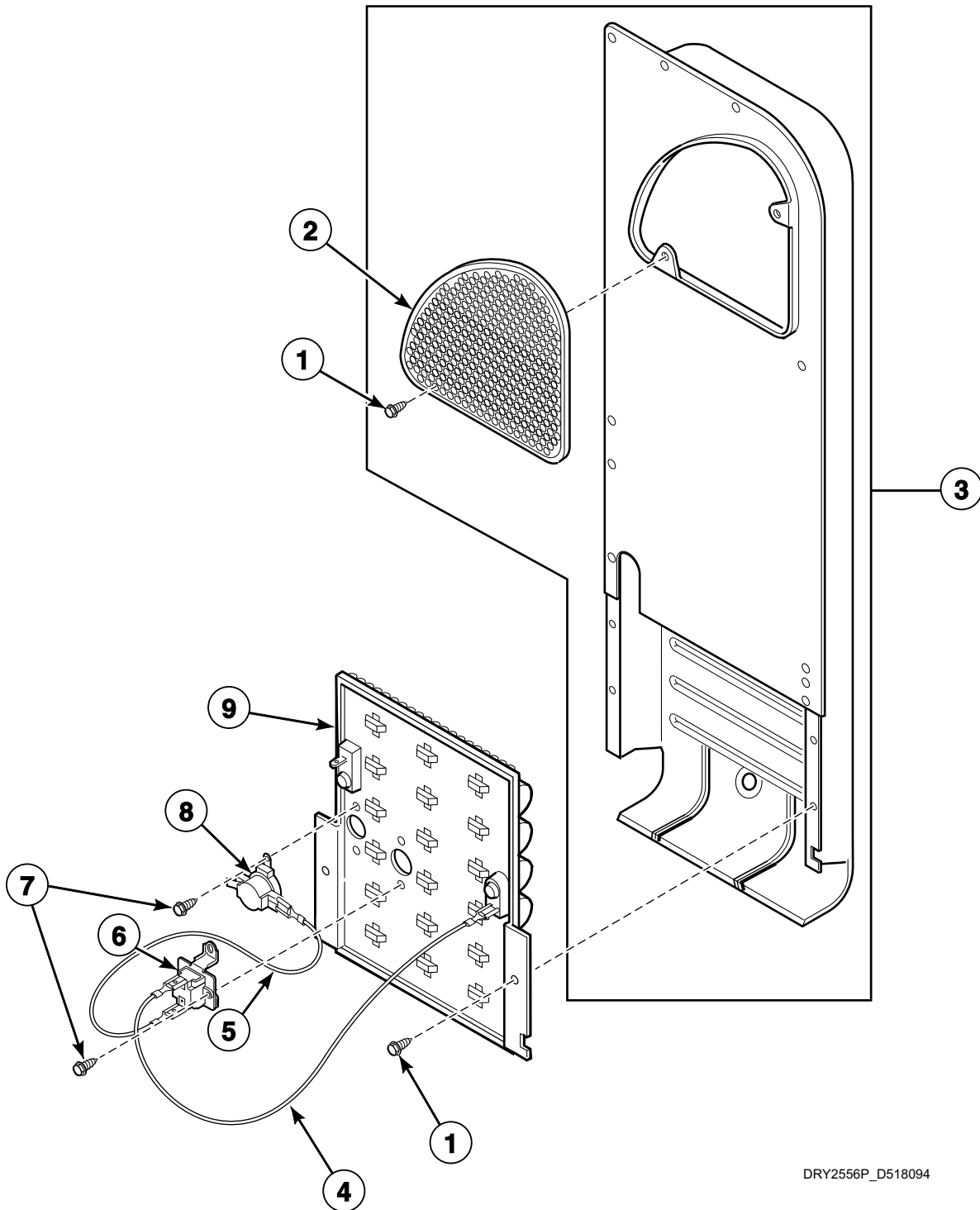
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Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	D510207P	Cylinder Seal Assembly	
	D511637P	Adhesive	Apply to cylinder seal
	RB170001	Seal Kit	Includes 2 cylinder seals, D510238P Blower Housing Seal and Adhesive
2	D503688	Screw	
3	D518212	Rear Bulkhead Assembly	Steam models ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRYS177TW01, ADE6HRYS178TW01, ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYS117TW01, ADG6HRYS118TW01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRYS177CW01, ZDE6HRYS178CW01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01, ZDG6HRYS117CW01 and ZDG6HRYS118CW01
	D518128	Rear Bulkhead Assembly	Includes item 1; Stainless steel; All other models
	D511082P	Rear Bulkhead Assembly	Includes item 1; Galvanized; All other models
	D510905WP	Rear Bulkhead Assembly	White; Includes item 1; All other models
4	D501285	Screw	Electric models
5	D510190P	Terminal Block Assembly	Includes 3 of item 6; Electric models
6	61199	Screw	
7	D518192	Dryer Steam Nozzle	Models ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRYS177TW01, ADE6HRYS178TW01, ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYS117TW01, ADG6HRYS118TW01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDE6ARYS177CW01, ZDE6HRYS177CW01, ZDE6HRYS178CW01, ZDEE9BYS178CB01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01, ZDG6HRYS117CW01 and ZDG6HRYS118CW01
8	D510100	Cylinder Roller Bracket	
9	D510708P	Cylinder Roller	
10	23748	Retaining Ring	
11	52549	Washer	
12	D504082	Washer	
13	56461P	Shaft	
14	RB170002	Roller Kit	Includes 2 each of items 9-13
15	44087301	Nut	

Heater Duct and Element Assembly (Drawing 1 of 2)

Models ADE6HRY5177TW01, ADEE9BYS177TW01, ADEE9RYS177TW01, ZDE6HRY5177CW01 and ZDEE9RYS177CW01



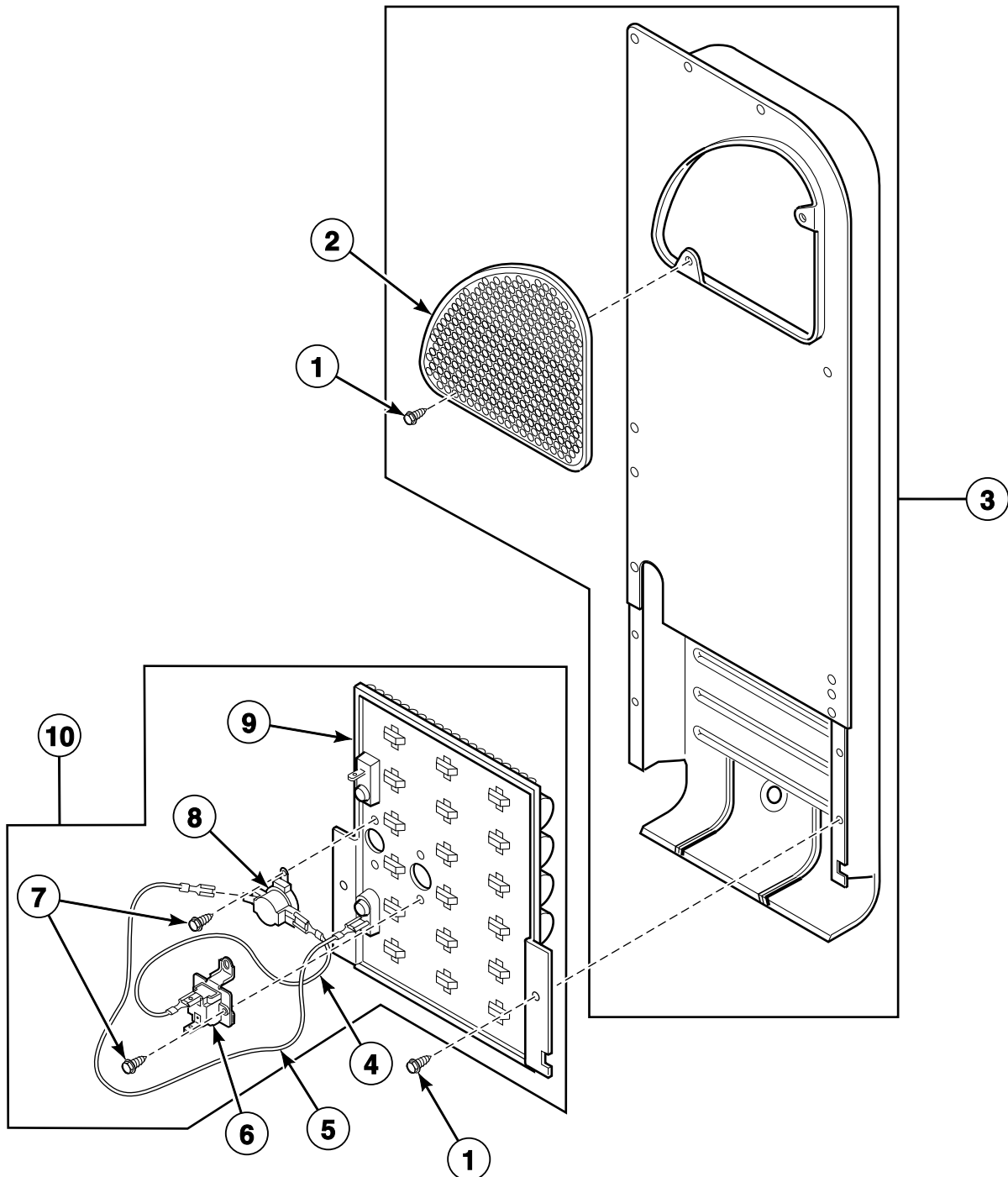
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Heater Duct and Element Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	D503688	Screw	
2	D500820	Outlet Cover	Aluminized steel
	D518524	Outlet Cover	Black; Nitrocarburized
3	D510705P	Heater Duct Assembly	Includes items 1 and 2
4	D518307	Wire Assembly	Orange; Fuse jumper; Attaches to heater assembly
5	D518256	Wire Assembly	Orange; Thermostat jumper; Attaches to heater assembly
6	D518649	Thermal Fuse Assembly	
7	23222	Screw	
8	D515873	Limit Thermostat	
9	D518838P	Split Coil Heater Assembly	5.35 kW; 240 Volt; Models ADE6HRYS177TW01, ADEE9BYS177TW01 and ADEE9RYS177TW01
	D518839P	Heater Assembly	5 kW; 240 Volt; Models ZDE6HRYS177CW01 and ZDEE9RYS177CW01; Optional lower wattage for models ADE6HRYS177TW01 and ADEE9RYS177TW01
	D519127	Heater Kit	Includes items 1, 4, 5, 6 and 8; Models ADE6HRYS177TW01, ADEE9BYS177TW01 and ADEE9RYS177TW01

Heater Duct and Element Assembly (Drawing 2 of 2)

All Electric Models Except ADE6HRYS177TW01, ADEE9BYS177TW01, ADEE9RYS177TW01, ZDE6HRYS177CW01 and ZDEE9RYS177CW01



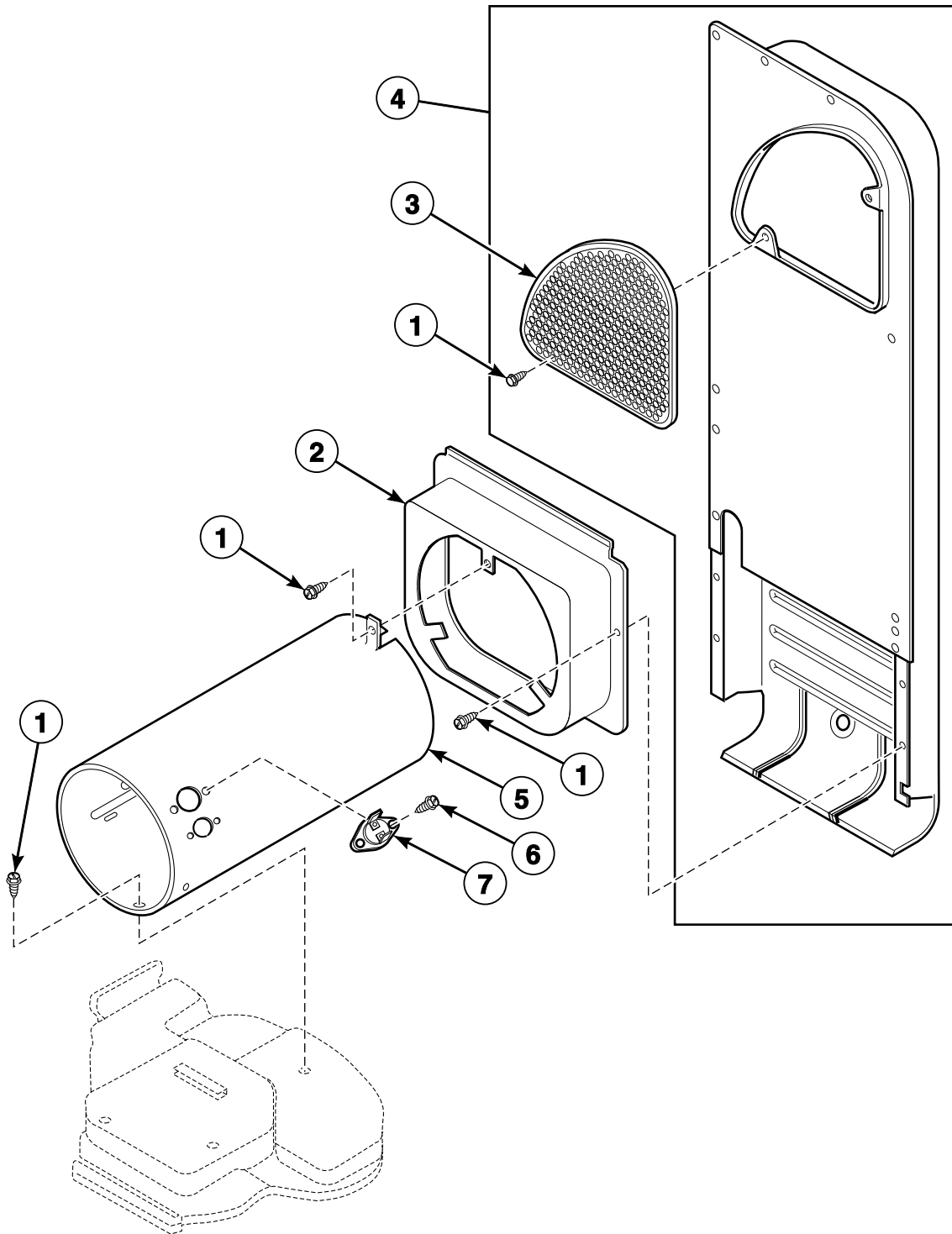
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Heater Duct and Element Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	D503688	Screw	
2	D500820	Outlet Cover	Aluminized steel
	D518524	Outlet Cover	Black; Nitrocarburized
3	D510705P	Heater Duct Assembly	Includes items 1 and 2
4	D518256	Wire Assembly	Orange; Fuse jumper; Attaches to heater assembly
5	D518255	Wire Assembly	Orange; Thermostat jumper; Attaches to heater assembly
6	D518649	Thermal Fuse Assembly	
7	23222	Screw	
8	D515873	Limit Thermostat	
9	D510329P	Single Coil Heater Assembly	5.35 kW; 240 Volt/60 Hertz; Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ADE6HRYS178TW01, ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9BYS178TB01, ADEE9RGS175TW01 and ADEE9RYS178TB01
	D510324P	Heater Assembly	5 kW; 240 Volt; All other models
10	964P3	Heater Kit	5.35 kW; 240 Volt/60 Hertz; Includes items 4-9; Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRYS178TW01, ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADEE9RGS175TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, FDE4ZRGs175TW01, LDE4ZRGs175TW01, ZDEE9BYS178CB01 and ZDEE9BYS178CW01 includes factory-installed heater
	61927	Heater Kit Assembly	5 kW; 240 Volt/60 Hertz; Includes items 4-9; All other models
	61928	Heater Kit Assembly	4.75 kW; 208 Volt/60 Hertz; Includes items 4-9; Optional conversion; All other models

Heater Duct Assembly

Gas Models



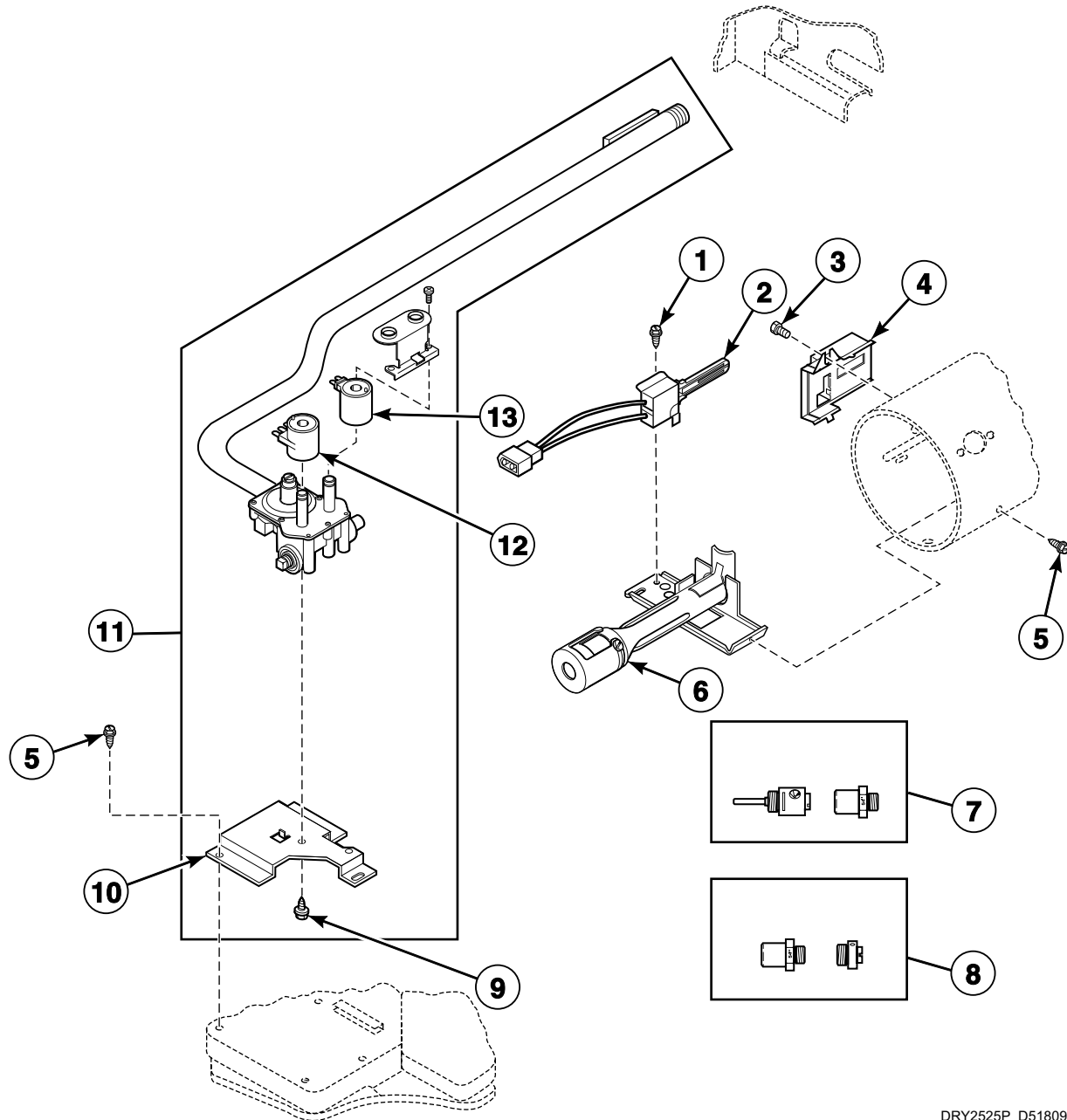
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Heater Duct Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	D503688	Screw	
2	D510101	Heat Duct Shroud	
3	D500820	Outlet Cover	
	D518524	Outlet Cover	Black
4	D510705P	Heater Duct Assembly	Includes items 1 and 3
5	D510131	Combustion Duct	
6	51782	Screw	
7	D510702	Limit Thermostat	Black; Auto reset
	D510703	Thermostat	Models ADL6ARYS127MB33 and ADL6ARYS127MW33

Gas Valve, Igniter and Gas Conversion Kits

Gas Models



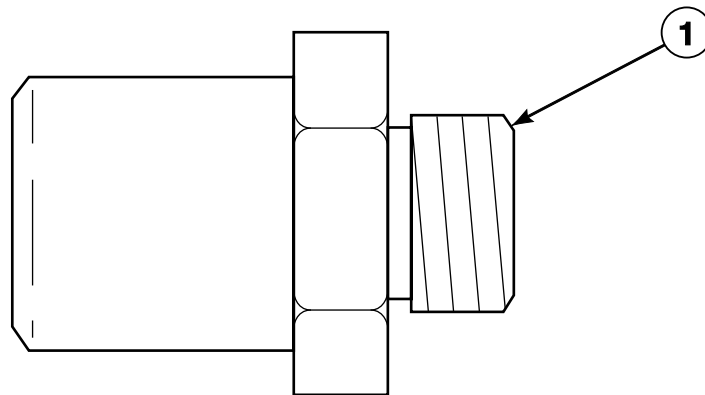
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Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	D519208	Gas Dryer Installation Kit	
1	51782	Screw	
2	D510184P	Igniter and Bracket Assembly	
3	23222	Screw	
4	D510213	Sensor	
5	D503688	Screw	
6	D510149P	Burner Assembly	
7	649P3	L.P. Conversion Kit	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.); 22,500 Btu
8	650P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas; 22,500 Btu
9	56124	Screw	
10	D510128	Gas Valve Mounting Bracket	
11	D517612	Gas Valve, Bracket and Pipe Assembly	60 Hertz; 22,500 Btu; L.P.; Includes items 9-13; Models ADL6ARYS127MB33 and ADL6ARYS127MW33
	D517609	Gas Valve, Bracket and Pipe Assembly	60 Hertz; 22,500 Btu; N.G.; Includes items 9-13; All other models
12	58804A	Booster and Holding Coil	
13	58804B	Secondary Coil	

Burner Orifice Spuds - For Higher Elevations

Gas Models

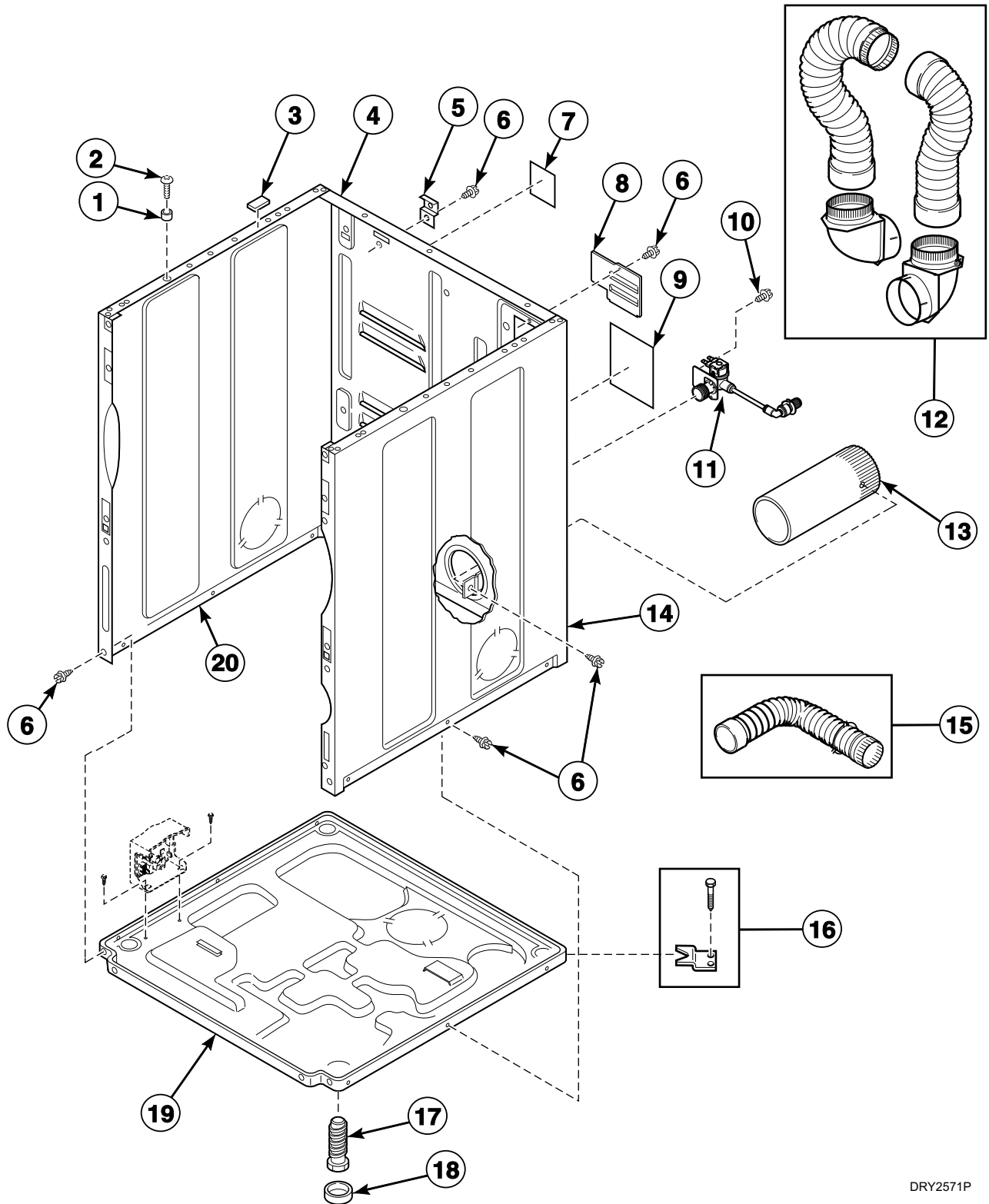


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Burner Orifice Spuds - For Higher Elevations

REF	PART NO.	DESCRIPTION	COMMENTS
1	58755	L.P. Orifice	22,500 Btu; 3000-7999 feet (915-2439 m)
	D503786	L.P. Orifice	22,500 Btu; 8000 feet (2440 m) and higher
	D503778	N.G. Orifice	22,500 Btu; 3000-5999 feet (915-1829 m)
	58719	Screw Orifice	N.G.; 22,500 Btu; 6000-7999 feet (1830-2439 m)
	D503779	N.G. Orifice	22,500 Btu; 8000-8999 feet (2440-2739 m)
	D503780	N.G. Orifice	22,500 Btu; 9000-9999 feet (2740-3049 m)
	D503781	N.G. Orifice	22,500 Btu; 10,000 feet (3050 m) and higher

Cabinet, Exhaust Duct and Base (Drawing 1 of 2)



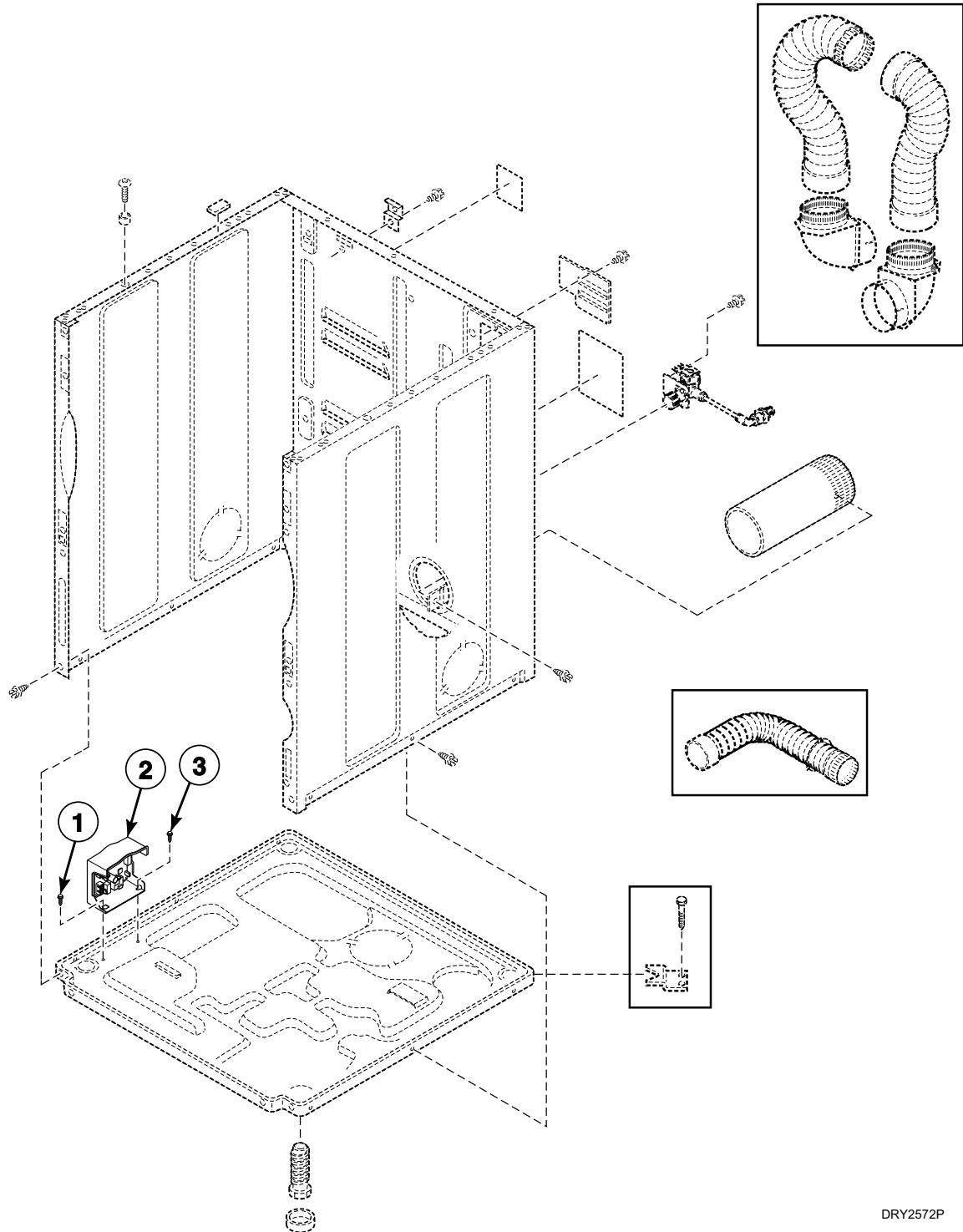
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Cabinet, Exhaust Duct and Base (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	D519207	Steam Dryer Hose Connection Kit	Includes hose, Y-connector and water leak detection paper
	205627P	Liquid Touch-Up Paint	Black
	D516073	Notice Label	Read Instructions; Models ADL6ARYS127MB33 and ADL6ARYS127MW33
	44321601	Warning Label	Risk of fire; Models ADL6ARYS127MB33 and ADL6ARYS127MW33
	D502507	Exhaust Warning Label	Models ADL6ARYS127MB33 and ADL6ARYS127MW33
1	56079	Panel Locator	
2	D512921	Screw	Use with stainless steel side panels
	39733	Screw	Use with painted side panels
3	56128	Bumper Pad	
4	D518204	Cabinet Rear Panel	Steam prep; Models ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRY177TW01, ADE6HRY178TW01, ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRY117TW01, ADG6HRY118TW01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9RYS117TW01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRY177CW01, ZDE6HRY178CW01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01 and ZDG6HRY117CW01
	D517566	Cabinet Rear Panel	All other models
5	D510136	Top Hinge	
6	D503688	Screw	
7	D511004	Gas Clearance Label	Gas models
8	D510903	Access Panel Plate	
9	D505984	Clearance Warning Label	Models ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRY178CW01, ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDEE9RGS175CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01 and ZDEE9RYS178CW01
	D511005	Electric Clearance Label	All other electric models
10	39397	Screw	Models ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRY177TW01, ADE6HRY178TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRY117TW01, ADG6HRY118TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRY177CW01, ZDE6HRY178CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDG6HRY117CW01 and ZDG6HRY118CW01
11	D518230	Dryer Steam Assembly	Models ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRY177TW01, ADE6HRY178TW01, ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRY117TW01, ADG6HRY118TW01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MW33, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRY177CW01, ZDE6HRY178CW01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01, ZDG6HRY117CW01 and ZDG6HRY118CW01
12	521P3	Flexible Venting Kit	
13	D516196	Exhaust Duct	
14	D512539	Cabinet Side Panel	Right; Stainless steel
	D510002WP	Cabinet Side Panel	Right; White
	D510002BP	Cabinet Side Panel	Right; Black
15	528P3	Directional Exhaust Kit	Used to vent dryer out the sides or bottom
16	526P3	Hold Down Kit	For mobile home installations
17	D510135	Leveling Leg	
18	D501855	Rubber Foot	
19	D514245	Dryer Base	
20	D512538	Cabinet Side Panel	Left; Stainless steel
	D510001WP	Cabinet Side Panel	Left; White
	D510001BP	Cabinet Side Panel	Left; Black

Cabinet, Exhaust Duct and Base (Drawing 2 of 2)

Models ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRYS177TW01, ADE6HRYS178TW01, ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADEE9RGS175TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYS117TW01, ADG6HRYS118TW01, ADGE9BGS115TW01, ADGE9BSS115TN01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ADGE9RGS115TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRYS177CW01, ZDE6HRYS178CW01, ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDEE9RGS175CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01, ZDG6HRYS117CW01, ZDG6HRYS118CW01, ZDGE9BGS115CW01, ZDGE9BSS115CN01 and ZDGE9RGS115CW01



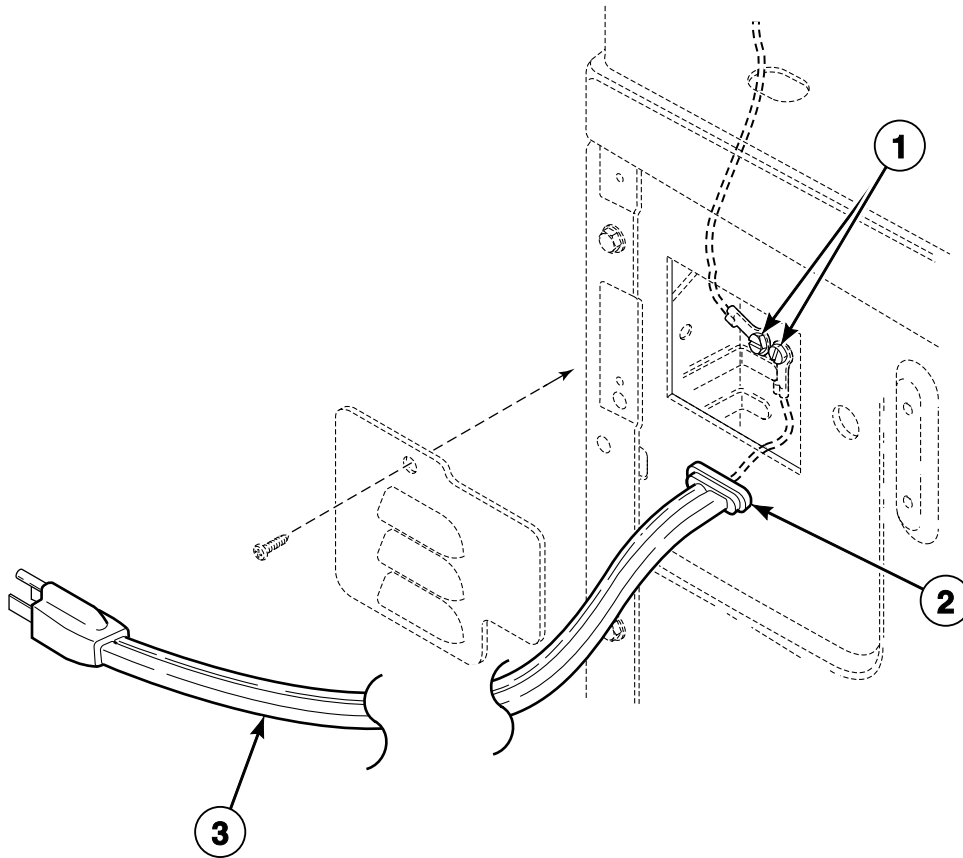
DRY2572P

Cabinet, Exhaust Duct and Base (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	D514428	Screw	Models ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9RGS175TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADGE9BGS115TW01, ADGE9BSS115TN01, ADGE9RGS115TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ZDE6ARYS177CW01, ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDEE9RGS175CW01, ZDEE9RYS177CW01, ZDEE9RYS178CW01, ZDGE9BGS115CW01, ZDGE9BSS115CN01 and ZDGE9RGS115CW01
2	D517191P	Output Control Assembly	Models ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9RGS175TW01, ADGE9BGS115TW01, ADGE9BSS115TN01, ADGE9RGS115TW01, ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDEE9RGS175CW01, ZDGE9BGS115CW01, ZDGE9BSS115CN01 and ZDGE9RGS115CW01
	D518191P	Output Control Assembly	Models ADE6HRYS177TW01, ADEE9BYS177TW01, ADEE9RYS177TW01, ADG6HRYS117TW01, ADGE9BYS117TW01, ADGE9RYS117TW01, ZDE6HRYS177CW01, ZDEE9RYS177CW01 and ZDG6HRYS117CW01
	D518862P	Dryer Output Control Assembly	Models ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRYS178TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYS118TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRYS178CW01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01 and ZDG6HRYS118CW01
	D514420	Output Board Shield	Models ADL6ARYS127MB33 and ADL6ARYS127MW33
3	804667	Screw	Models ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADEE9RGS175TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADGE9BGS115TW01, ADGE9BSS115TN01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ADGE9RGS115TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ZDE6ARYS177CW01, ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDEE9RGS175CW01, ZDEE9RYS177CW01, ZDEE9RYS178CW01, ZDGE9BGS115CW01, ZDGE9BSS115CN01 and ZDGE9RGS115CW01

Lead-In Cord

All Models Except ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TW01, ADE6HRYS177TW01, ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9RGS175TW01 and ADEE9RYS177TW01



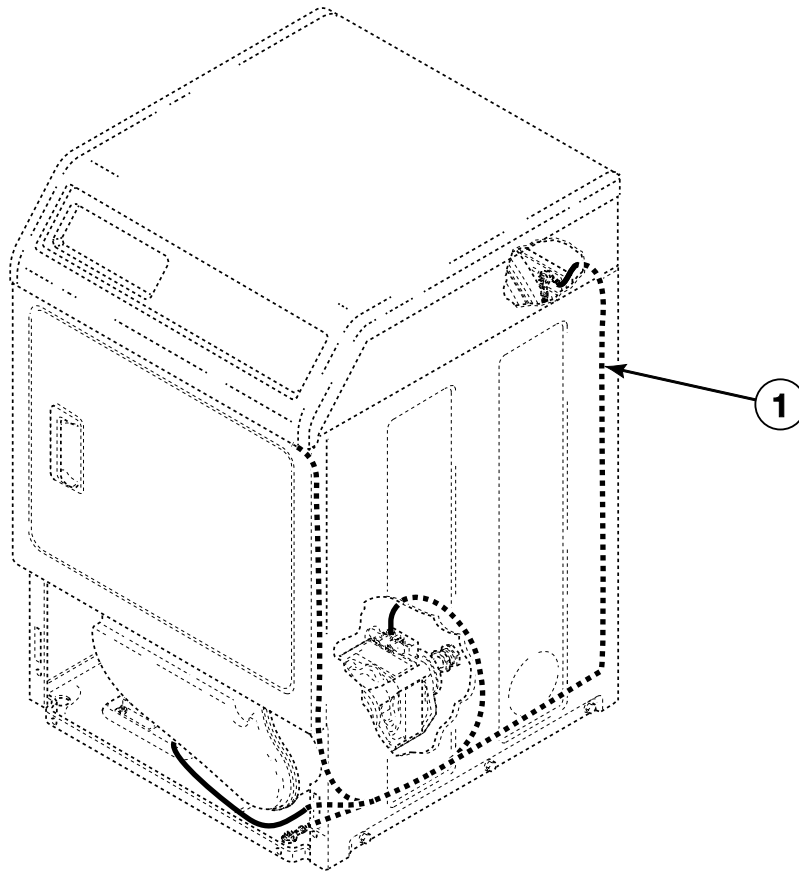
DRY1790P_D518094

Lead-In Cord

REF	PART NO.	DESCRIPTION	COMMENTS
	D519206	Electric Dryer Installation Kit	3-Prong; Includes dryer vent, vent clips, elbows and electrical cord
	D519205	Electric Dryer Installation Kit	4-Prong; Includes dryer vent, vent clips, elbows and electrical cord
1	20530	Screw	Earth/Ground
2	D517490	Strain Relief	
3	D518387	Lead-In Cord	Models ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYS117TW01, ADG6HRYS118TW01, ADGE9BGS115TW01, ADGE9BSS115TN01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ADGE9RGS115TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, FDE4ZRGs175TW01, FDG4ZRGs115TW01, LDG4ZRGs115TW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01, ZDG4BRGS116CW01, ZDG6HRYS117CW01, ZDGE9BGS115CW01, ZDGE9BSS115CN01 and ZDGE9RGS115CW01
	D510505P	Lead-In Cord Assembly	Models ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRYS177CW01, ZDE6HRYS178CW01, ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDEE9RGS175CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01 and ZDG6HRYS118CW01

Wire Harnesses and Wires - Front Control Models

Models ADEE9BGS175TW01, ADEE9BSS175TN01, ADEE9BYS177TW01, ADEE9BYS178TB01, ADEE9BYS178TW01, ADGE9BGS115TW01, ADGE9BSS115TN01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ZDEE9BGS175CW01, ZDEE9BSS175CN01, ZDEE9BYS178CB01, ZDEE9BYS178CW01, ZDGE9BGS115CW01 and ZDGE9BSS115CN01



DRY2400P_D518094

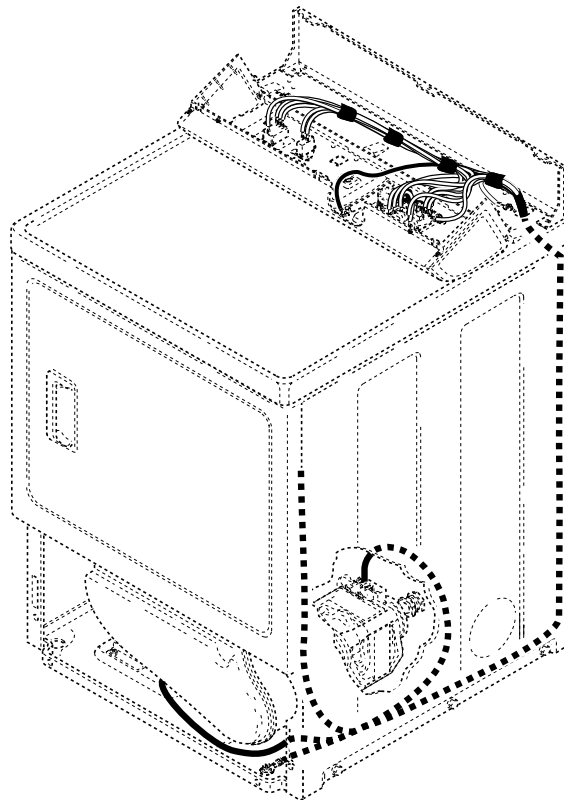
Wire Harnesses and Wires - Front Control Models

REF	PART NO.	DESCRIPTION	COMMENTS
	45380	12 Gauge Wire	Orange; Order wire by the foot; Order terminals and connectors as required
	45477	12 Gauge Wire	Green/yellow stripe; Order wire by the foot; Order terminals and connectors as required
	45001	18 Gauge Wire	Black; Order wire by the foot; Order terminals and connectors as required
	D517236	Broken Belt Harness	
1	D517478	Electric Harness	Models ADEE9BGS175TW01, ADEE9BSS175TN01, ZDEE9BGS175CW01 and ZDEE9BSS175CN01
	D518174	Electric Harness	Model ADEE9BYS177TW01
	D518856	Electric Harness	Models ADEE9BYS178TB01, ADEE9BYS178TW01, ZDEE9BYS178CB01 and ZDEE9BYS178CW01
	D518935	Gas Valve Harness	Models ADGE9BGS115TW01, ADGE9BSS115TN01, ADGE9BYS117TW01, ADGE9BYS118TB01, ADGE9BYS118TW01, ZDGE9BGS115CW01 and ZDGE9BSS115CN01
	D517479	Gas Harness	Models ADGE9BGS115TW01, ADGE9BSS115TN01, ZDGE9BGS115CW01 and ZDGE9BSS115CN01
	D518173	Gas Harness	Model ADGE9BYS117TW01
	D518855	Gas Harness	Models ADGE9BYS118TB01 and ADGE9BYS118TW01

NOTE: Individual wires are not available separately. Order complete wire harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Wire Harnesses and Wires - Rear Control Models (Drawing 1 of 2)

Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRYS177TW01, ADE6HRYS178TW01, ADEE9RGS175TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYS117TW01, ADG6HRYS118TW01, ADGE9RGS115TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, FDE4ZRGs175TW01, FDG4ZRGs115TW01, LDE4ZRGs175TW01, LDG4ZRGs115TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRYS177CW01, ZDE6HRYS178CW01, ZDEE9RGS175CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01, ZDG4BRGS116CW01, ZDG6HRYS117CW01, ZDG6HRYS118CW01 and ZDGE9RGS115CW01



DRY2268PA

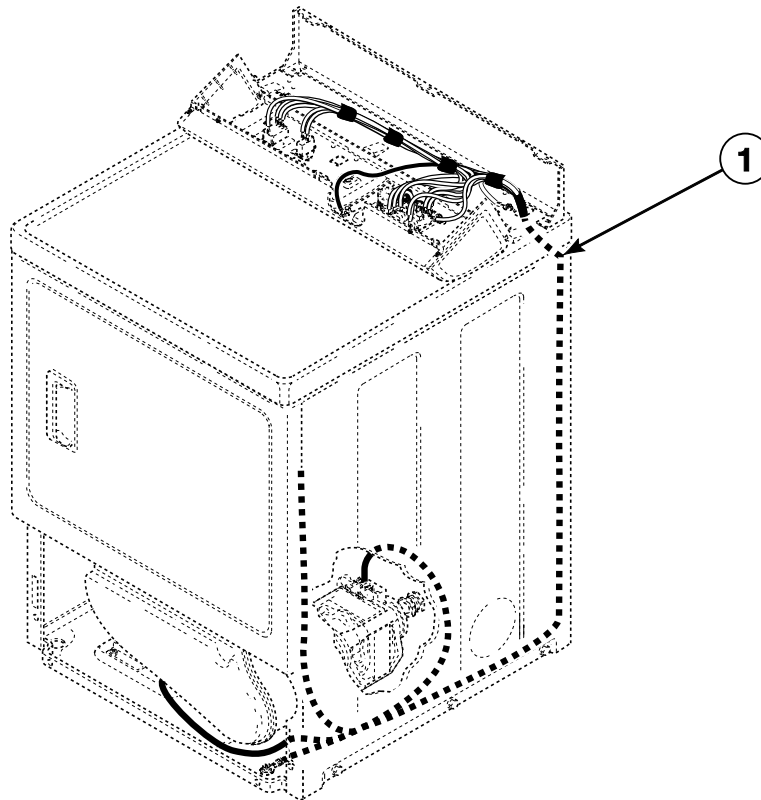
Wire Harnesses and Wires - Rear Control Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	45380	12 Gauge Wire	Orange; Order wire by the foot; Order terminals and connectors as required
	45477	12 Gauge Wire	Green/yellow stripe; Order wire by the foot; Order terminals and connectors as required
	45001	18 Gauge Wire	Black; Order wire by the foot; Order terminals and connectors as required
	D517236	Broken Belt Harness	
	D516363	Cylinder Light Harness	Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYs117TW01, ADG6HRYs118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, FDE4ZRGs175TW01, FDG4ZRGs115TW01, LDE4ZRGs175TW01, LDG4ZRGs115TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDE6ARYS177CW01, ZDE6HRYs177CW01, ZDE6HRYs178CW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01, ZDG4BRGS116CW01, ZDG6HRYs117CW01 and ZDG6HRYs118CW01
	D518935	Gas Valve Harness	Models ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYs117TW01, ADG6HRYs118TW01, ADGE9RYs117TW01, ADGE9RYs118TB01, ADGE9RYs118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, FDG4ZRGs115TW01, LDG4ZRGs115TW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01, ZDG4BRGS116CW01, ZDG6HRYs117CW01 and ZDG6HRYs118CW01
	D517635	Gas Hood Harness	3 cycle; Models ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS116TW01 and ZDG3SRGS115CW01
	D517631	Gas Hood Harness	4 cycle; Models ADG4BRGS115TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYs117TW01, ADG6HRYs118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, ZDG4BRGS115CW01, ZDG4BRGS116CW01, ZDG6HRYs117CW01 and ZDG6HRYs118CW01
	D518261	Gas Hood Harness	Models FDG4ZRGs115TW01 and LDG4ZRGs115TW01
	D517634	Electric Hood Harness	3 cycle; Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02 and ZDE3SRGS175CW01
	D517630	Electric Hood Harness	4 cycle; Models ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDE6ARYS177CW01, ZDE6HRYs177CW01 and ZDE6HRYs178CW01
	D518260	Electric Hood Harness	Models FDE4ZRGs175TW01 and LDE4ZRGs175TW01

NOTE: Individual wires are not available separately. Order complete wire harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Wire Harnesses and Wires - Rear Control Models (Drawing 2 of 2)

Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, ADE4FRGS177TW01, ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRYS177TW01, ADE6HRYS178TW01, ADEE9RGS175TW01, ADEE9RYS177TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, ADG4FRGS117TW01, ADG6ARYS117TB01, ADG6ARYS117TW01, ADG6HRYS117TW01, ADG6HRYS118TW01, ADGE9RGS115TW01, ADGE9RYS117TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33, FDE4ZRGs175TW01, FDG4ZRGs115TW01, LDE4ZRGs175TW01, LDG4ZRGs115TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01, ZDE4BRGS177CW01, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRYS177CW01, ZDE6HRYS178CW01, ZDEE9RGS175CW01, ZDEE9RYS177CW01, ZDEE9RYS178CB01, ZDEE9RYS178CW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01, ZDG4BRGS116CW01, ZDG6HRYS117CW01, ZDG6HRYS118CW01 and ZDGE9RGS115CW01



DRY2268P_D518094

Wire Harnesses and Wires - Rear Control Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	D517474	Electric Harness	Main harness; Models ADEE9RGS175TW01 and ZDEE9RGS175CW01
	D517624	Electric Harness	Main harness; Models ADE3SRGS175TW01, ADE3SRGS177TW01, ADE3SRGS177TW02, ADE4BRGS175TW01, ADE4BRGS176TW01, ADE4BRGS177TB01, ADE4BRGS177TW01, FDE4ZRG175TW01, LDE4ZRG175TW01, ZDE3SRGS175CW01, ZDE4BRGS175CW01, ZDE4BRGS176CW01 and ZDE4BRGS177CW01
	D518170	Electric Harness	Models ADE6HRYS177TW01, ADEE9RYS177TW01, ZDE6HRYS177CW01 and ZDEE9RYS177CW01
	D518852	Electric Harness	Models ADE6ARYS177TB01, ADE6ARYS177TW01, ADE6HRYS178TW01, ADEE9RYS178TB01, ADEE9RYS178TW01, ZDE6ARYS177CB01, ZDE6ARYS177CW01, ZDE6HRYS178CW01, ZDEE9RYS178CB01 and ZDEE9RYS178CW01
	D519218	Electric Harness	Model ADE4FRGS177TW01
	D518923	Main Timer Harness	Main harness; Models ADG3SRGS115TW01, ADG3SRGS117TW01, ADG3SRGS117TW02, ADG4BRGS115TW01, ADG4BRGS116TW01, ADG4BRGS117TB01, ADG4BRGS117TW01, FDG4ZRG115TW01, LDG4ZRG115TW01, ZDG3SRGS115CW01, ZDG4BRGS115CW01 and ZDG4BRGS116CW01
	D517475	Gas Harness	Main Harness; Models ADGE9RGS115TW01 and ZDGE9RGS115CW01
	D518169	Gas Harness	Models ADG6HRYS117TW01, ADGE9RGS115TW01, ADGE9RYS117TW01, ZDG6HRYS117CW01 and ZDGE9RGS115CW01
	D519217	Gas Harness	Model ADG4FRGS117TW01
	D518851	Gas Harness	Models ADG6ARYS117TW01, ADG6HRYS118TW01, ADGE9RYS118TB01, ADGE9RYS118TW01, ADL6ARYS127MB33, ADL6ARYS127MW33 and ZDG6HRYS118CW01

NOTE: Individual wires are not available separately. Order complete wire harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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