

TRAYSLIDES: G-SERIES 2-SECTION



Parts	Universals		#1 Trayslides		#4 Trayslides	
Kit Model	G23ACC-TK4LR		G23ACC-TK1LR		G23ACC-TK2LR	
	Model #	QTY	Model #	QTY	Model #	QTY
Pilasters: for Outside Panel of Cabinet	342-60178-01	2	342-60168-01	2	342-60168-01	2
	342-60178-02	2	342-60168-02	2	342-60168-02	2
Pilaster: for Front Left of Right Section OR Back Right of Left Section	342-60171-01	1	342-60169-01	1	342-60169-01	1
	342-60171-02	1	342-60169-02	1	342-60169-02	1
Pilaster: for Front Right of Left Section OR Back Left of Right Section	342-60172-01	1	342-60170-01	1	342-60170-01	1
	342-60172-02	1	342-60170-02	1	342-60170-02	1
Thumb Screws	351-15822-07	24	351-15822-07	24	351-15822-07	24
Trayslide Inserts	701-60039-00	14	701-60032-00	16	340-04842-00	4

NOTE: 2 Sets of Trayslide Kits are needed to equip both sections on 2-Section Models.

RECOMMENDED TOOLS:

Flathead Screwdriver, Phillips Head Screwdriver, and Rubber Mallet

INSTALL UNIVERSALS



Bottom Support 18x26 or 12x20 Pans

KIT: G23ACC-TK4LR | TRAYSLIDE PART: 701-60039-00

- (Fig. 1) Identify the top side of each pilaster.**
- (Fig. 2) Remove the Duct on the right panel of the cabinet.**
 - Remove the factory installed shelves, pins, and pilasters.
 - Using the Phillips head screwdriver, remove the 6 screws holding the duct to the panel of the cabinet.
- (Fig. 3) Install the outside panel pilasters (Part#: 342-60178-01 & 342-60178-02) with 3 thumb screws each.**
 - Hand tighten the thumb screws, check that the pilasters are parallel with the sides of the cabinet, and then tighten down with a flathead screwdriver.
- Install the other pilasters with thumb screws in the same fashion.**



- Right Section: back left pilaster (Part#: 342-60172-01 & 342-60172-02)
 - Right Section: front left pilaster (Part#: 342-60171-01 & 342-60171-02)
 - Left Section: back right pilaster (Part#: 342-60172-01 & 342-60172-02)
 - Left Section: front right pilaster (Part#: 342-60171-01 & 342-60171-02)
- (Fig. 5) Begin installing the trayslides on one side from bottom to top.**
 - Insert the bottom tabs (the longer of the tabs) on both pilasters.
 - Rotate the back of the trayslide toward the pilaster to insert the remaining tabs. Be sure not to remove the bottom tabs when doing this.
 - Check that the trayslides are level and on the same pilaster slots
 - Using a rubber mallet, tap down the trayslide near both pilasters to lock the trayslides into place.
 - Repeat step 5 on the other side of the cabinet.**
 - Check that the Trayslides match up with those installed on the other side.
 - Test a set of Trayslides near the top, middle, and bottom to make sure that the Pilasters and Trayslides have been installed level.**

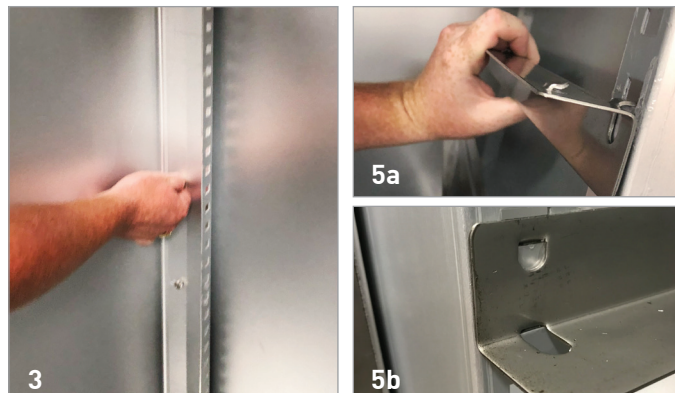
INSTALL #1 TRAYSLIDES



Bottom Support of 18x26 Sheet Pans

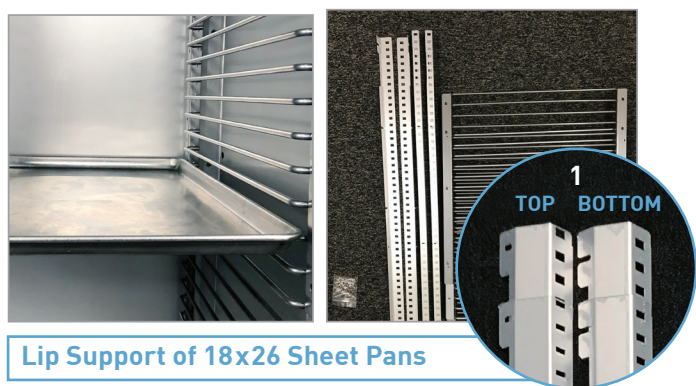
KIT: G23ACC-TK1LR | **TRAYSLIDE PART:** 701-60032-00

1. (Fig. 1) Identify the top side of each Pilaster.
2. Remove the Duct on the right panel of the cabinet.
 - Remove the factory installed shelves, pins, and pilasters.
 - Using the Phillips head screwdriver, remove the 6 screws holding the duct to the panel of the cabinet.
3. (Fig. 3) Install the outside panel pilasters (Part#: 342-60168-01 & 342-60168-02) with 3 thumb screws each.
 - Hand tighten the thumb screws, check that the pilasters are parallel with the sides of the cabinet, and then tighten down with a flathead screwdriver.
4. Install the other pilasters with thumb screws in the same fashion.
 - Right Section: back left pilaster (Part#: 342-60170-01 & 342-60170-02)



- Right Section: front left pilaster (Part#: 342-60169-01 & 342-60169-02)
 - Left Section: back right pilaster (Part#: 342-60170-01 & 342-60170-02)
 - Left Section: front right pilaster (Part#: 342-60169-01 & 342-60169-02)
5. Begin installing the trayslides on one side from bottom to top.
 - (Fig. 5a) Insert the bottom tabs (the longer of the tabs) on both pilasters.
 - (Fig. 5b) Rotate the back of the trayslide toward the pilaster to insert the remaining tabs. Be sure not to remove the bottom tabs when doing this.
 - Check that the trayslides are level and on the same pilaster slots
 - Using a rubber mallet, tap down the trayslide near both pilasters to lock the trayslides into place.
 6. Repeat step 5 on the other side of the cabinet.
 - Check that the trayslides match up with those installed on the other side.
 7. Test a set of trayslides near the top, middle, and bottom to make sure that the pilasters and trayslides have been installed level.

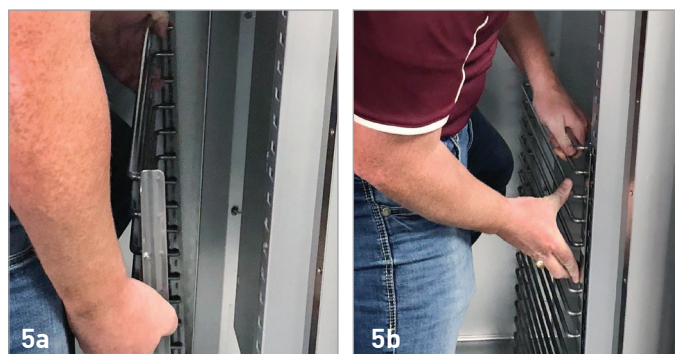
INSTALL #4 TRAYSLIDES



Lip Support of 18x26 Sheet Pans

KIT: G23ACC-TK2LR | **TRAYSLIDE PART:** 340-04842-00

1. (Fig. 1) Identify the top side of each pilaster.
2. Remove the Duct on the right panel of the cabinet.
 - Remove the factory installed shelves, pins, and pilasters.
 - Using the Phillips head screwdriver, remove the 6 screws holding the duct to the panel of the cabinet.
3. Install the outside panel pilasters (Part#: 342-60168-01 & 342-60168-02) with 3 thumb screws each.
 - Hand tighten the thumb screws, check that the pilasters are parallel with the sides of the cabinet, and then tighten down with a flathead screwdriver.
4. Install the other pilasters with thumb screws in the same fashion.
 - Right Section: back left pilaster (Part#: 342-60170-01 & 342-60170-02)



- Right Section: front left pilaster (Part#: 342-60169-01 & 342-60169-02)
 - Left Section: back right pilaster (Part#: 342-60170-01 & 342-60170-02)
 - Left Section: front right pilaster (Part#: 342-60169-01 & 342-60169-02)
5. (Fig. 5a-b) Begin installing the trayslides on one side from bottom to top.
 - Insert all tabs on one side (left/right) and press down to lock them into the pilaster.
 - Insert all tabs on the other side and press down to lock them into place
 - Check that the trayslides are level and on the same pilaster slots
 - Using a rubber mallet, tap down the trayslide near both pilasters to lock the Trayslides into place.
 6. Repeat step 5 on the other side of the cabinet.
 - Check that the trayslides match up with those installed on the other side.
 7. Test a set of trayslides near the top, middle, and bottom to make sure that the pilasters and trayslides have been installed level.