

Item Number ~ [40757](#), 4075702, 4075703, 4075705 ~ 20 qt. Mixer

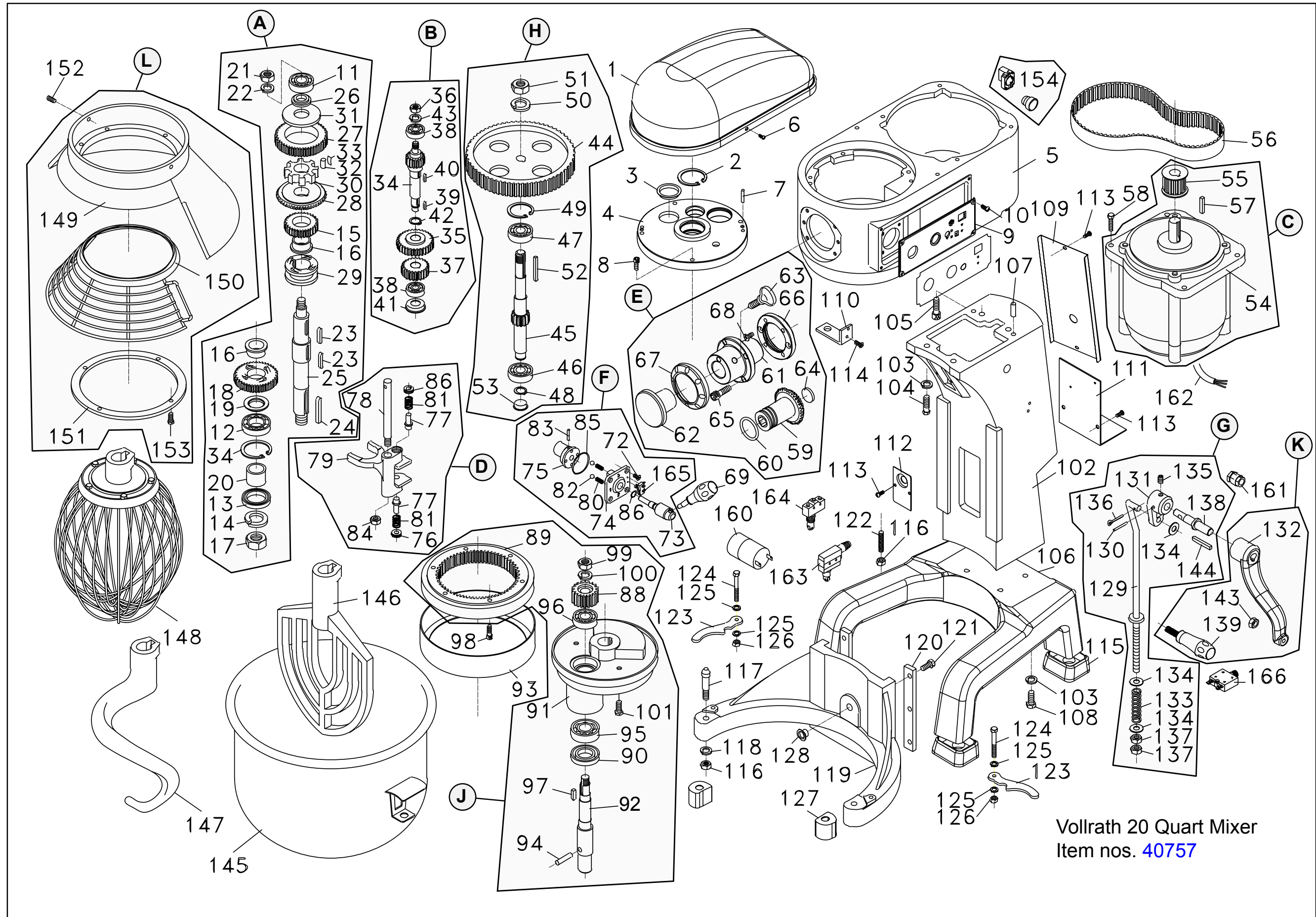
Callout	Part Number	Description
A	XMIX2027	Planetary Shaft Complete (Ref. No. 11-34)
B	XMIX8214	Transmission Shaft Complete (Ref. No.34-43)
C	XMIX9205	Motor Assembly, 110V 60HZ, (Ref. No.54,55,57), 40757
C	NA	Motor Assembly, 220V 50HZ, (Ref. No.54,55,57), 4075702, 4075703, 4075705
D	XMIX8217	Shifter Fork Complete (Ref. No.76-79,81,84,86)
E	XMIX8200	Hub Assembly Complete (Ref. No.59-68)
F	XMIX8216	Shifter Shaft & Selector (Ref. No.72, 73, 74, 75,82,83,85,86,165)
G	XMIX8221	Bowl Lift Complete (Ref. No.129-138,144)
H	XMIX8215	Pully & Shaft Complete (Ref. No.44-53)
J	XMIX8218	Planetary Hub Assembly Complete (Ref. No.88-101)
K	XMIX8222	Arm / Knob Assembly, Bowl Lift (Ref. No.132,139)
L	XMIX2250	Safety Guard Complete, Stainless (Ref. No.149-151,153)
1	XMIX820640	Upper Lid - Cover, Blue
2	NA	Clip
3	NA	Hole Plug
4	NA	Gearbox Cover
5	NA	Head
6	NA	Screw
7	NA	Cotter Pin
8	NA	Screw
9	XMIX8203	Electronic Control-Display with Fascia Cover
10	NA	Screw
11	XMIX3087	Bearing, Planetary Shaft Top
12	NA	Bearing, Planetary Shaft Bottom
13	XMIX2095	Planetary Oil Seal
14	NA	Spring Washer
15	NA	Gear, 29T
16	NA	Bearing, Copper
17	NA	Nut
18	NA	Gear, 38T
19	NA	Washer
20	NA	Spacer
21	NA	Nut
22	NA	Spring Washer
23	XMIX2108	Key, Upper Planetary Shaft
24	XMIX2112	Key, Lower Planetary Shaft
25	NA	Shaft, Planetary

Callout	Part Number	Description
26	NA	Detain-Fixed Cover
27	NA	Gear, 46T
28	NA	Bevel Gear, 46T
29	NA	Clutch
30	NA	Sleeve Drive
31	NA	Flat Washer
32	NA	Pin
33	NA	Spring Sheet
34	NA	Shaft Gear
35	NA	Gear, 32T
36	NA	Nut
37	NA	Gear, 27T
38	XMIX2089	Bearing, Transmission Shaft Top & Bottom
39	XMIX3300	Key, Lower Transmission Shaft
40	XMIX2109	Key, Upper Transmission Shaft
41	XMIX2280	Freeze Plug Large
44	NA	Pulley, Cogged Belt
46	XMIX3087	Bearing, Bottom Worm Gear Shaft
47	NA	Bearing, Top Worm Gear Shaft
50	NA	Spring Washer
51	NA	Nut
52	XMIX3104	Key, Upper Worm Gear Shaft
53	XMIX2290	Freeze Plug Small
54	N/A	Motor, 120Vac, 40757
54	XMIX9215	Motor, 220Vac, 4075702, 4075703, 4075705
55	XMIX9231	Motor Pulley, Cogged
56	XMIX9201	Drive Belt, Cogged
57	NA	Key
59	XMIX9230	Hub Bevel Gear, 35T
60	XMIX2094	Hub O-Ring
62	XMIX6040	Plastic Hub Cover
63	XMIX2033	Thumb Screw Only, Hub
64	XMIX2039	Oil Baffle For Hub Attachment
67	XMIX8201	Plastic Hub Ring
68	NA	Screw
69	XMIX8205	Knob and Shaft for Gearshift
72	NA	Screw
73	NA	Eccentric Shift Shaft
74	NA	Shift Selector
75	NA	Eccentric Shaft

Callout	Part Number	Description
76	NA	Thumb Screw
77	NA	Shift Fork Plunger
78	NA	Shifter Fixed Shaft
79	NA	Shift Fork Plunger
80	NA	Compression Spring
81	NA	Compression Spring
82	NA	Steel Ball
83	NA	Spring Pin
84	NA	Nut
85	NA	O'ring
86	NA	O'ring Selector Shaft
90	XMIX9208	Agitator Shaft Oil Seal
91	XMIX2060	Head Ring
92	XMIX9209	Agitator Shaft
93	XMIX2060	Header Ring Stainless Steel
94	XMIX9210	Agitator Shaft Tapered Pin
95	XMIX3090	Bearing Lower Agitator Shaft
96	XMIX3087	Bearing Top Agitator Shaft
97	XMIX2113	Key Upper Agitator Shaft
102	XMIX9255	Column
109	XMIX9254	Rear Cover Plate
112	XMIX2053	Bracket for Safety switch
115	XMIX8209	Rubber Foot Front
115	XMIX8210	Rubber Foot Rear
119	XMIX2047	Bowl Support Arm
120	NA	Slideway
121	NA	Bolt
122	NA	Screw
123/124	XMIX2048	Bowl Locking Plate & Pin
125	NA	Spring Washer
126	NA	Nut
127	XMIX8211	Rubber Bowl Arm Cover Left
127	XMIX8212	Rubber Bowl Arm Cover Right
128	NA	Washer
129	XMIX2049	Lifter Rod
129/131	XMIX9217	Bowl Lifter Rod & Elbow
131	XMIX2032	Lifter Elbow Bracket
132	XMIX8207	Bowl Lift Arm (Arm Only no Handle Knob)
133	XMIX2052	Compression Spring
134	NA	Flat Washer

Callout	Part Number	Description
135	NA	Screw
136	NA	Pin
137	NA	Nut
138	NA	Connector for Handle
139	XMIX8223	Bowl Lift Handle Knob, Blue
142	NA	C-Snap Ring
143	NA	Nut
144	NA	Key
145	40765	Bowl 20qt.
146	40768	Flat Beater/Spatula
147	XMIX2160	Dough Hook, C-Type
147	40767	Dough Hook, Spiral Type
148	40766	Wire Whisk
149	NA	Guard Top
150	NA	Guard Sliding Opener
151	NA	Guard Fixed Ring
152	NA	Screw
153	NA	Screw
154	XMIX8202	Emergency Stop Switch
Not Shown	XMIX8312	Power Control Box, 110V (Black Box), 40757
Not Shown	XMIX8417	Power Control Box, 220V (Black Box), 4075702, 4075703, 4075705
160	XMIX2010	Capacitor, 220v
161	XMIX2037	Cable Restraint
162	XAA0005	Power Cord, 120vac, US 5-15P, 40757
162	250435-1	Power Cord, 230vac, UK 2-15P, 4075703
162	250433-1	Power Cord, 230vac, SCHUKO EU1-16P, 4075702
162	250966-1	Power Cord, 230vac, AU/NZ AU2-15P, 4075705
163	XMIX9893	Safety Switch, Bowl Guard, 125V/250V
164	NA	Safety Switch, Bowl Guard (not used)
165	XMIX2270	Micro Switch On Gearshift
166	XMIN1225	Overload Reset Switch, 120V/220V
Not Shown	XMIX2260	Relay for Safety Start/Stop, 120V/220V
Not Shown	XMIX2004	Governor Plate, Motor
Not Shown	XMIX2005	Governor, Motor
Not Shown	XMIX3320	Capacitor for Safety Start Device, 20uf 250vac
Not Shown	XMIX0001	Grease (17.6 oz)
Not Shown	XMIX6260	Oil (32 oz bottle)

Exploded View



Vollrath 20 Quart Mixer
Item nos. 40757